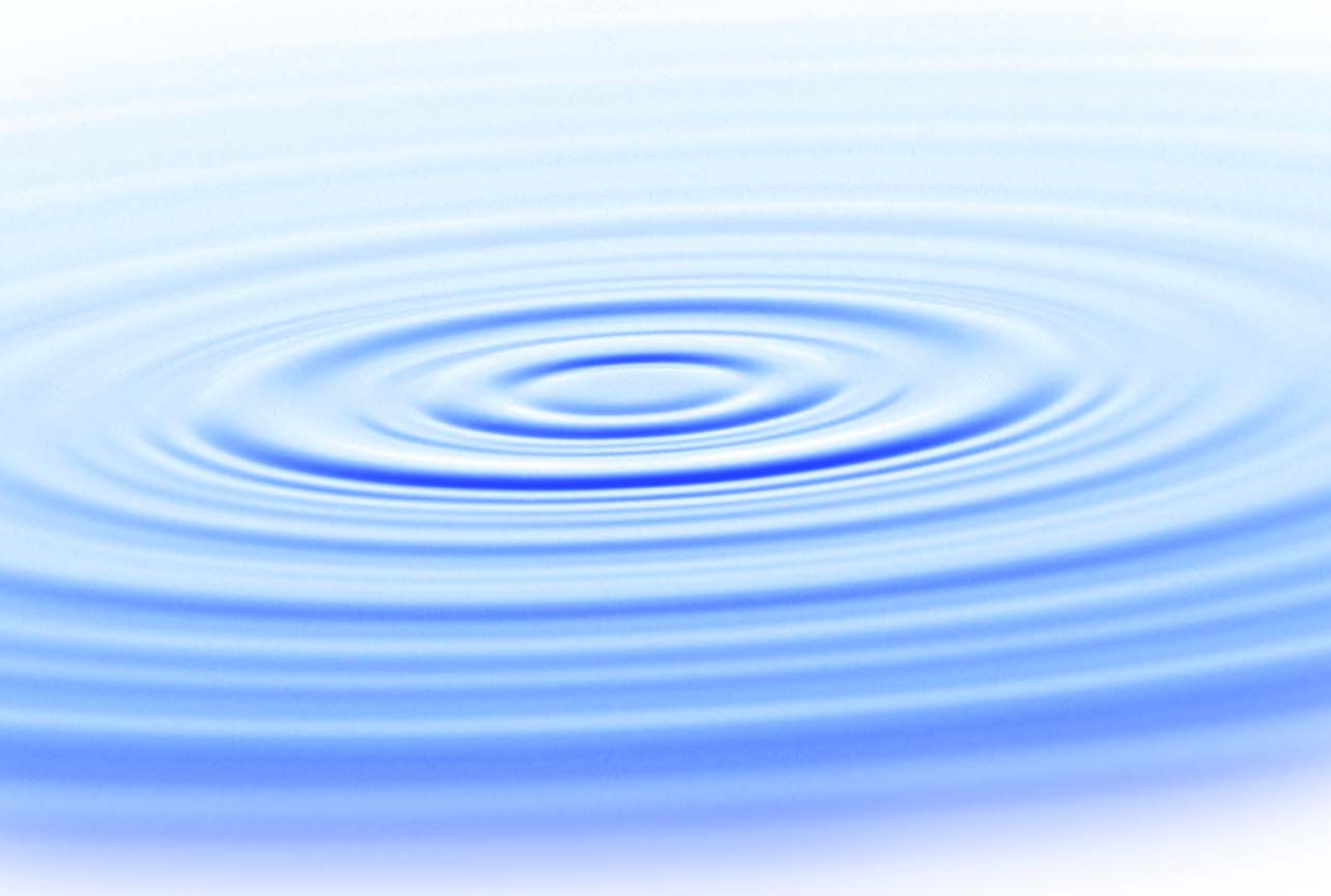




Use of Ozone in Water Reclamation for Contaminant Oxidation



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Contents

List of Figures	xi
List of Tables	xvii
List of Acronyms	xxi
Foreword	xxv
Acknowledgments	xxvi
Executive Summary	xxix
Chapter 1. Literature Review	1
1.1 Introduction.....	1
1.1.1 Toxicological Implications for Aquatic Environments and Human Health	3
1.1.2 Current Water Reuse Guidelines and Regulations.....	7
1.2 Assessment of Oxidation Processes.....	11
1.2.1 Ozone.....	11
1.2.2 Ozone/H ₂ O ₂	13
1.2.3 UV/H ₂ O ₂	13
1.3 Prediction of Trace Organic Contaminant Elimination: Kinetics	14
1.3.1 Second-Order Rate Constants.....	14
1.3.2 Quantitative Structure–Activity Relationships	29
1.3.3 Ozone and ·OH Exposure	31
1.3.4 Indicator Compounds.....	32
1.3.5 Surrogate Parameters	33
1.4 Efficacy of Ozone for Wastewater Disinfection	34
1.5 Transformation Products and Biological Activity	37
1.5.1 Ozone Transformation Products	37
1.5.2 ·OH Transformation Products	39
1.5.3 Biological Activity of Specific Transformation Products.....	39
1.5.4 Biological Activity of Effluent Mixtures	40
1.6 Ozone Byproduct Formation from Matrix Transformation	42
1.6.1 Bromate and Bromo-organics	42
1.6.2 <i>N</i> -Nitrosamines	45
1.6.3 Assimilable Organic Carbon.....	46
1.7 Applicability of Aquifer Recharge and Recovery for Ozonated Effluent.....	46
1.8 Pilot- and Full-Scale Ozonation for Trace Organic Contaminant Mitigation.....	47
1.8.1 Pilot-Scale Ozone Applications	47
1.8.2 Full-Scale Ozone Applications for TOC Oxidation and Removal	49
1.8.3 Full-Scale Ozone Applications and Toxicological Implications	51
1.9 Conclusion	52

Chapter 2. Technical Approach and Methods	53
2.1 Bench-Scale Oxidation Experiments	53
2.1.1 Wastewater Collection and Processing	53
2.1.2 Bench-Scale Ozone Testing.....	54
2.1.3 Bench-Scale Ultraviolet Experiments.....	56
2.1.4 Quenching and Preservation	57
2.2 Target Compounds.....	58
2.3 Organic Characterization	63
2.3.1 Excitation Emission Matrices	63
2.3.2 Size-Exclusion Chromatography	65
2.3.3 Assimilable Organic Carbon.....	66
2.4 Target Microbes and Methods of Assessing Disinfection	67
2.4.1 Coliform Bacteria	68
2.4.2 MS2 Bacteriophage.....	68
2.4.3 <i>Bacillus subtilis</i> Spores	69
2.4.4 Eawag Disinfection Experiments.....	70
2.5 Characterization of ·OH Exposure.....	70
2.5.1 pCBA	70
2.5.2 t-BuOH	71
2.6 Bioassays	72
2.6.1 Yeast Estrogen Screen Assay for Total Estrogenicity	72
2.6.2 Harvard Bioassays	73
2.7 NDMA and NDMA Formation Potential Testing.....	73
2.8 1,4-Dioxane.....	74
Chapter 3. Bench-Scale Evaluation of U.S. Secondary Effluents.....	75
3.1 Clark County Water Reclamation District, Las Vegas, Nevada	75
3.1.1 Ozone Demand/Decay	77
3.1.2 Bromate Formation.....	78
3.1.3 ·OH Exposure	79
3.1.4 Title 22 Contaminants.....	80
3.1.5 Trace Organic Contaminants	83
3.1.6 Disinfection.....	89
3.1.7 Organic Characterization	95
3.2 Metropolitan Water Reclamation District of Greater Chicago, Illinois.....	104
3.2.1 Ozone Demand/Decay	105
3.2.2 Bromate Formation.....	106
3.2.3 ·OH Exposure	107
3.2.4 Title 22 Contaminants.....	108
3.2.5 Trace Organic Contaminants	110
3.2.6 Disinfection.....	116
3.2.7 Organic Characterization	122

3.3	West Basin Municipal Water District, Los Angeles, California.....	133
3.3.1	Ozone Demand/Decay	135
3.3.2	Bromate Formation	135
3.3.3	·OH Exposure	136
3.3.4	Title 22 Contaminants.....	137
3.3.5	Trace Organic Contaminants	140
3.3.6	Disinfection.....	145
3.3.7	Organic Characterization	151
3.4	Pinellas County Utilities, Pinellas County, Florida	160
3.4.1	Ozone Demand/Decay	162
3.4.2	Bromate Formation	162
3.4.3	·OH Exposure	163
3.4.4	Title 22 Contaminants.....	164
3.4.5	Trace Organic Contaminants	167
3.4.6	Disinfection.....	172
3.4.7	Organic Characterization	177
3.5	Gwinnett County, Georgia.....	187
3.5.1	Ozone Demand/Decay	189
3.5.2	Bromate Formation	189
3.5.3	·OH Exposure	190
3.5.4	Title 22 Contaminants.....	191
3.5.5	Trace Organic Contaminants	194
3.5.6	Disinfection.....	198
3.5.7	Organic Characterization	204
Chapter 4. Bench-Scale Evaluation of International Secondary Effluents		213
4.1	Lausanne Wastewater Treatment Plant, Lausanne, Switzerland	213
4.1.1	Ozone and H ₂ O ₂ Decomposition Kinetics	214
4.1.2	Bromate Formation	217
4.1.3	Trace Organic Contaminants	219
4.1.4	Disinfection.....	222
4.1.5	Organic Characterization	223
4.2	Regensdorf (Wüeri) Wastewater Treatment Plant, Regensdorf, Switzerland.....	226
4.2.1	Background.....	226
4.2.2	Ozone and H ₂ O ₂ Decomposition Kinetics	227
4.2.3	Bromate and Nitrosamine Formation.....	230
4.2.4	Trace Organic Contaminants	231
4.2.5	Disinfection.....	234
4.2.6	Organic Characterization	235
4.3	Kloten-Opfikon Wastewater Treatment Plant, Glattbrugg, Switzerland	237
4.3.1	Background.....	238
4.3.2	Ozone and H ₂ O ₂ Decomposition Kinetics	238

4.3.3	Bromate and Nitrosamine Formation.....	241
4.3.4	Trace Organic Contaminants	242
4.3.5	Disinfection.....	246
4.3.6	Organic Characterization	247
4.4	Australian Wastewater Treatment Plant, Perth, Australia	249
4.4.1	Background.....	250
4.4.2	Ozone and H ₂ O ₂ Decomposition Kinetics	250
4.4.3	Bromate Formation	252
4.4.4	Trace Organic Contaminants	253
4.4.5	Disinfection.....	255
4.4.6	Organic Characterization	261
4.5	Lowood Wastewater Treatment Plant, Brisbane, Australia.....	265
4.5.1	Ozone and H ₂ O ₂ Decomposition Kinetics	265
4.5.2	Bromate and Nitrosamine Formation.....	267
4.5.3	Trace Organic Contaminants	267
4.5.4	Miscellaneous Data.....	270
Chapter 5. Summary of Bench-Scale Experiments.....		271
5.1	Ozone Versus Ozone/H ₂ O ₂	271
5.2	Comparison of Filtered Secondary Effluents.....	273
5.2.1	General Water Quality	273
5.2.2	Ozone CT Values.....	274
5.2.3	·OH Exposure and Scavenging.....	275
5.2.4	Bromate Formation.....	278
5.2.5	NDMA	279
5.2.6	1,4-Dioxane	281
5.2.7	Trace Organic Contaminants	282
5.2.8	Disinfection.....	289
5.2.9	Organic Characterization	290
Chapter 6. Pilot-Scale Evaluation of Ozone for Water Reclamation.....		293
6.1	Description of Pilot-Scale Experiments.....	293
6.2	Reno-Stead Water Reclamation Facility, Reno, Nevada	293
6.2.1	TOrC Mitigation in the RSWRF Pilot Treatment Train	296
6.2.2	Microbial Inactivation and Removal at RSWRF	298
6.2.3	Organic Characterization in the RSWRF Pilot Treatment Train	301
6.3	Green Valley Water Reclamation Facility, Tucson, Arizona	305
6.3.1	TOrC Mitigation and Disinfection in the Tucson Pilot Treatment Train.....	306
6.3.2	Bioassays for Evaluation of the Tucson Pilot Treatment Train	311
6.4	City of Las Vegas Water Pollution Control Facility, Las Vegas, Nevada.....	321

Chapter 7. Full-Scale Evaluation of Ozone and Advanced Oxidation	329
7.1 History of Ozonation in Full-Scale Wastewater Applications.....	329
7.2 MF-RO-UV/H ₂ O ₂	332
7.2.1 OCWD Advanced Water Purification Facility	332
7.2.2 West Basin Municipal Water District	337
7.3 Ozone and Ozone-BAC	337
7.3.1 City of Springfield, Missouri (Ozone).....	337
7.3.2 Gwinnett County, Georgia (Ozone-BAC)	342
7.4 El Paso Water Utilities (Ozone-BAC).....	342
7.5 Conclusion	343
Chapter 8. Transformation Products	345
8.1 Description of Methods	345
8.1.1 Compound List	345
8.1.2 Real-Time Analysis by Quadrupole Time-of-Flight Mass Spectrometry	345
8.1.3 Liquid Chromatography Quadrupole Time-of-Flight Tandem Mass Spectrometry Approach.....	346
8.2 Method Troubleshooting.....	346
8.2.1 Real-Time Analysis	346
8.2.2 Liquid Chromatography Quadrupole Time-of-Flight Tandem Mass Spectrometry Analysis	347
8.3 Transformation Products in Laboratory-Grade Water	348
8.3.1 Atenolol	348
8.3.2 Diphenhydramine.....	349
8.3.3 Gemfibrozil.....	350
8.3.4 Ibuprofen.....	351
8.3.5 Naproxen.....	352
8.3.6 Sulfamethoxazole.....	353
8.3.7 Trimethoprim.....	354
8.4 Transformation Products in Wastewater.....	355
8.4.1 Diphenhydramine in Wastewater.....	355
8.4.2 Naproxen in Wastewater.....	357
8.5 Conclusion	358
Chapter 9. Bench-Scale Soil Column Testing	359
9.1 Introduction.....	359
9.2 Methods	359
9.2.1 Experimental Setup.....	359
9.2.2 Analysis of Bulk Organics.....	361
9.2.3 TorC Analysis	361
9.3 EfOM Characterization.....	361
9.4 TO _r C Mitigation	364

9.5	TO _r C Behavior during Abiotic Conditions: Sorption Isotherms	367
9.6	Disinfection Byproduct Formation During Ozonation and Mitigation with ARR	368
9.7	Conclusion	368
Chapter 10. Conceptual Level Cost Estimates		371
10.1	Introduction.....	371
10.2	Unit Processes Selected for Cost Estimates.....	371
10.3	Cost Estimation Approach	372
10.4	Ozone Cost Estimate.....	373
	10.4.1 Ozone Capital Costs.....	373
	10.4.2 Ozone and Ozone/H ₂ O ₂ Operations and Maintenance Costs.....	377
10.5	UV/H ₂ O ₂ Cost Estimate	380
	10.5.1 UV/H ₂ O ₂ Capital Costs.....	380
	10.5.2 UV/H ₂ O ₂ Operation and Maintenance Costs	383
10.6	Low-Pressure Membrane (Microfiltration/Ultrafiltration) Cost Estimate	386
	10.6.1 Low-Pressure Membrane (Microfiltration/Ultrafiltration) Capital Costs.....	386
	10.6.2 Low-Pressure Membrane (Microfiltration/Ultrafiltration) Operations and Maintenance Costs.....	388
10.7	High-Pressure Membrane (Nanofiltration/Reverse Osmosis) Cost Estimate	389
	10.7.1 High-Pressure Membrane (Nanofiltration/Reverse Osmosis) Capital Costs.....	389
	10.7.2 High-Pressure Membrane (Nanofiltration/Reverse Osmosis) Operations and Maintenance Costs.....	392
10.8	Biological Activated Carbon Cost Estimate	393
	10.8.1 Biological Activated Carbon Capital Costs	393
	10.8.2 Biological Activated Carbon Operations and Maintenance Costs	398
10.9	Advanced Treatment Train Cost Estimates	402
	10.9.1 Calculating Baseline Capital and O&M Costs for Combined Processes	402
	10.9.2 Variable Ozone Dose Modification	404
	10.9.3 Relating Ozone Costs to Water Quality Objectives.....	406
10.10	Conclusion	407
Chapter 11. Conclusion		409
References.....		411
Appendix A.....		425
Appendix B		439

Figures

1.1	Ozone decomposition and •OH formation during ozonation of wastewater.....	11
1.2	Ozone exposure (or CT) in secondary and tertiary effluents	31
1.3	•OH exposure in secondary and tertiary effluents	32
1.4	Primary reactions between ozone and organic molecules	38
2.1	Wastewater collection and laboratory filtration at SNWA	53
2.2	Collimated beam apparatuses for bench-scale UV experiments at SNWA	57
2.3	Excitation emission matrix for secondary effluent	64
2.4	Organic characterization with SEC- OCD	66
2.5	AOC determination.....	67
2.6	Colilert method for total and fecal coliforms.....	68
2.7	Double agar layer method for MS2	69
2.8	Pour plate and membrane filtration methods for <i>Bacillus</i> spores	70
2.9	YES model corrections for low-dose and acute-toxicity conditions.....	73
3.1	Simplified treatment schematic for CCWRD	76
3.2	Ozone demand/decay curves for the CCWRD secondary effluent.....	78
3.3	Bromate formation during ozonation of CCWRD secondary effluent	79
3.4	Destruction of NDMA in the filtered CCWRD secondary effluent.....	81
3.5	Destruction of 1,4-dioxane in the filtered CCWRD secondary effluent.....	83
3.6	Reduction in total estrogenicity in the filtered CCWRD secondary effluent.....	85
3.7	Inactivation of spiked <i>E. coli</i> in the CCWRD secondary effluent	91
3.8	Inactivation of spiked MS2 in the CCWRD secondary effluent.....	92
3.9	Inactivation of spiked <i>Bacillus</i> spores in the CCWRD secondary effluent	93
3.10	Significance of CT for disinfection in the CCWRD secondary effluent	94
3.11	CCWRD absorbance spectra after ozonation.....	96
3.12	CCWRD absorbance spectra after UV and UV/H ₂ O ₂	97
3.13	Differential UV ₂₅₄ absorbance in the CCWRD secondary effluent	98
3.14	3D EEMs for ambient samples from CCWRD	99
3.15	3D EEMs after treatment for the filtered CCWRD secondary effluent	99
3.16	CCWRD fluorescence profiles (EX ₂₅₄) after ozonation.....	101
3.17	CCWRD fluorescence profiles (EX ₂₅₄) after UV/H ₂ O ₂	101
3.18	CCWRD fluorescence profiles (EX ₃₇₀) after ozonation.....	102
3.19	Changes in fluorescence intensity after ozonation for CCWRD	103
3.20	Changes in fluorescence intensity after UV/H ₂ O ₂ for CCWRD	103
3.21	Simplified treatment schematic for the MWRDGC facility	104
3.22	Ozone demand/decay curves for MWRDGC.....	106
3.23	Bromate formation during ozonation of MWRDGC secondary effluent.....	107
3.24	Destruction of NDMA in the Filtered MWRDGC Secondary Effluent.....	109
3.25	Destruction of 1,4-dioxane in the filtered MWRDGC secondary effluent	110
3.26	Reduction in total estrogenicity in the filtered MWRDGC secondary effluent.....	112
3.27	Inactivation of spiked <i>E. coli</i> in the MWRDGC secondary effluent	118
3.28	Inactivation of spiked MS2 in the MWRDGC secondary effluent.....	119
3.29	Inactivation of spiked <i>Bacillus</i> spores in the MWRDGC secondary effluent	120
3.30	Significance of CT for disinfection in the MWRDGC secondary effluent.....	121
3.31	MWRDGC absorbance spectra after ozonation (unfiltered).....	123
3.32	MWRDGC absorbance spectra after ozonation (filtered).....	124
3.33	MWRDGC absorbance spectra after UV and UV/H ₂ O ₂	125

3.34	Differential UV ₂₅₄ absorbance in the MWRDGC secondary effluent	126
3.35	3D EEMs for ambient samples from MWRDGC	127
3.36	3D EEMs after treatment for the filtered MWRDGC secondary effluent	127
3.37	MWRDGC fluorescence profiles (EX ₂₅₄) after ozonation.....	128
3.38	MWRDGC fluorescence profiles (EX ₂₅₄) after UV/H ₂ O ₂	128
3.39	MWRDGC fluorescence profiles (EX ₃₇₀) after ozonation.....	131
3.40	Changes in fluorescence intensity after ozonation for MWRDGC.....	132
3.41	Changes in fluorescence intensity after UV/H ₂ O ₂ for MWRDGC	133
3.42	Simplified treatment schematic for WBMWD	134
3.43	Ozone demand/decay curves for WBMWD	136
3.44	Bromate formation during ozonation of WBMWD secondary effluent	136
3.45	Destruction of NDMA in the filtered WBMWD secondary effluent.....	138
3.46	Destruction of 1,4-dioxane in the filtered WBMWD secondary effluent.....	139
3.47	Reduction in total estrogenicity in the WBMWD secondary effluent	142
3.48	Inactivation of spiked <i>E. coli</i> in the WBMWD secondary effluent	147
3.49	Inactivation of spiked MS2 in the WBMWD secondary effluent.....	148
3.50	Inactivation of spiked <i>Bacillus</i> spores in the WBMWD secondary effluent	149
3.51	Significance of CT for disinfection in the WBMWD secondary effluent	150
3.52	WBMWD absorbance spectra after ozonation.....	152
3.53	WBMWD absorbance spectra after UV and UV/H ₂ O ₂	153
3.54	Differential UV ₂₅₄ absorbance in the filtered WBMWD secondary effluent.....	154
3.55	3D EEMs for ambient samples from WBMWD	155
3.56	3D EEMs after treatment for the filtered WBMWD secondary effluent	155
3.57	WBMWD fluorescence profiles (EX ₂₅₄) after ozonation.....	156
3.58	WBMWD fluorescence profiles (EX ₂₅₄) after UV/H ₂ O ₂	156
3.59	WBMWD fluorescence profiles (EX ₃₇₀) after ozonation.....	158
3.60	Changes in fluorescence intensity after ozonation for WBMWD	159
3.61	Changes in fluorescence intensity after UV/H ₂ O ₂ for WBMWD	160
3.62	Simplified treatment schematic for PCU	161
3.63	Ozone demand/decay curves for PCU	163
3.64	Bromate formation during ozonation of PCU secondary effluent	163
3.65	Destruction of NDMA in the filtered PCU secondary effluent.....	165
3.66	Destruction of 1,4-dioxane in the filtered PCU secondary effluent.....	167
3.67	Reduction in total estrogenicity in the filtered PCU secondary effluent	169
3.68	Inactivation of spiked <i>E. coli</i> in the PCU secondary effluent.....	173
3.69	Inactivation of spiked MS2 in the PCU secondary effluent.....	174
3.70	Inactivation of spiked <i>Bacillus</i> spores in the PCU secondary effluent	175
3.71	Significance of CT for disinfection in the PCU secondary effluent	176
3.72	PCU absorbance spectra after ozonation	178
3.73	PCU absorbance spectra after UV and UV/H ₂ O ₂	179
3.74	Differential UV ₂₅₄ absorbance in the PCU secondary effluent.....	180
3.75	3D EEMs for ambient samples from PCU.....	181
3.76	3D EEMs after treatment for the filtered PCU secondary effluent.....	182
3.77	PCU fluorescence profiles (EX ₂₅₄) after ozonation	183
3.78	PCU fluorescence profiles (EX ₂₅₄) after UV/H ₂ O ₂	183
3.79	PCU fluorescence profiles (EX ₃₇₀) after ozonation	185
3.80	Changes in fluorescence intensity after ozonation for PCU	186
3.81	Changes in fluorescence intensity after UV/H ₂ O ₂ for PCU.....	187
3.82	Simplified treatment schematic for the GCGA facility	188
3.83	Ozone demand/decay curves for GCGA.....	190
3.84	Bromate formation during ozonation of GCGA secondary effluent.....	190

3.85	Destruction of NDMA in the filtered GCGA secondary effluent	192
3.86	Destruction of 1,4-dioxane in the filtered GCGA secondary effluent	193
3.87	Reduction in total estrogenicity in the filtered GCGA secondary effluent	195
3.88	Inactivation of spiked <i>E. coli</i> in the GCGA secondary effluent	200
3.89	Inactivation of spiked MS2 in the GCGA secondary effluent	201
3.90	Inactivation of spiked <i>Bacillus</i> spores in the GCGA secondary effluent.....	202
3.91	Significance of CT for disinfection in the GCGA secondary effluent.....	203
3.92	GCGA absorbance spectra after ozonation.....	205
3.93	GCGA absorbance spectra after UV and UV/H ₂ O ₂	206
3.94	Differential UV ₂₅₄ absorbance in the GCGA secondary effluent	207
3.95	3D EEMs for ambient samples from GCGA	208
3.96	3D EEMs after treatment for the filtered GCGA secondary effluent	208
3.97	GCGA fluorescence profiles (Ex ₂₅₄) after ozonation.....	209
3.98	GCGA fluorescence profiles (Ex ₂₅₄) after UV/H ₂ O ₂	209
3.99	GCGA fluorescence profiles (Ex ₃₇₀) after ozonation.....	211
3.100	Changes in fluorescence intensity after ozonation for GCGA.....	212
3.101	Changes in fluorescence intensity after UV/H ₂ O ₂ for GCGA	212
4.1	Simplified treatment schematic for LaWWTP.....	213
4.2	Ozone exposures (mg-min/L) as a function of O ₃ :DOC ratio for LaWWTP.....	215
4.3	Ozone demand/decay curves for LaWWTP.....	215
4.4	Ozone demand/decay with H ₂ O ₂ addition for LaWWTP (O ₃ :DOC=1.0).....	215
4.5	Use of the quench-flow (QF) method for LaWWTP	216
4.6	·OH exposures for LaWWTP	216
4.7	Determination of ·OH scavenging rate for LaWWTP	217
4.8	·OH yield based for LaWWTP secondary effluent.....	217
4.9	Bromide and bromate concentrations for LaWWTP	218
4.10	Bromate mitigation for LaWWTP with the chlorine–ammonia process	218
4.11	Ozone oxidation of indicator compounds in LaWWTP secondary effluent.....	220
4.12	TOrC mitigation with ozone for LaWWTP (unfiltered).....	220
4.13	TOrC mitigation with ozone for LaWWTP (filtered).....	221
4.14	TOrC mitigation with UV for LaWWTP (unfiltered).....	221
4.15	TOrC mitigation with UV for LaWWTP (filtered).....	222
4.16	Disinfection efficacy for LaWWTP based on FCM	223
4.17	Disinfection efficacy for LaWWTP based on cell-bound ATP	223
4.18	Changes in absorption spectra for the LaWWTP secondary effluent.....	224
4.19	Impact of ozonation on ATP and BDOC for LaWWTP	225
4.20	EfOM transformation during ozonation for LaWWTP.....	225
4.21	Effects of biodegradation (following ozonation) for LaWWTP	226
4.22	Simplified treatment schematic for RWWTP	226
4.23	Ozone exposures (mg-min/L) as a function of O ₃ :DOC ratio for RWWTP.....	227
4.24	Ozone demand/decay curves for RWWTP	228
4.25	Ozone demand/decay with H ₂ O ₂ addition for RWWTP (O ₃ :DOC=1.0)	228
4.26	·OH exposures for RWWTP	229
4.27	Determination of ·OH scavenging rate for RWWTP.....	229
4.28	·OH yield based for RWWTP secondary effluent	230
4.29	Bromate concentrations for RWWTP	230
4.30	Nitrosamine formation for RWWTP	231
4.31	Ozone oxidation of indicator compounds for RWWTP.....	232
4.32	TOrC mitigation with ozonation for RWWTP (filtered)	232
4.33	Effect of H ₂ O ₂ addition on atenolol and meprobamate oxidation.....	233

4.34	UV-based oxidation of the indicator compounds for RWWTP	233
4.35	TOrC mitigation with UV and UV/H ₂ O ₂ for RWWTP	234
4.36	Relative contributions of UV and ·OH for RWWTP.....	234
4.37	Disinfection efficacy for RWWTP based on FCM.....	235
4.38	Disinfection efficacy for RWWTP based on cell-bound ATP.....	235
4.39	Changes in absorption spectra for the RWWTP secondary effluent.....	236
4.40	Formation of assimilable organic carbon during ozonation for RWWTP	236
4.41	EfOM transformation during ozonation for RWWTP	237
4.42	Effects of biodegradation (following ozonation) for RWWTP.....	237
4.43	Simplified treatment schematic for KOWWTP	238
4.44	Ozone exposures (mg-min/L) as a function of O ₃ :DOC ratio for KOWWTP	239
4.45	Ozone demand/decay curves for KOWWTP	239
4.46	Ozone demand/decay with H ₂ O ₂ addition for KOWWTP (O ₃ :DOC=1.0)	239
4.47	·OH exposures for KOWWTP.....	240
4.48	Determination of ·OH scavenging rate for KOWWTP	240
4.49	·OH yield based for KOWWTP secondary effluent	241
4.50	Bromide and bromate concentrations for KOWWTP	241
4.51	Nitrosamine formation for KOWWTP	242
4.52	Ozone oxidation of indicator compounds for KOWWTP	243
4.53	TOrC mitigation with ozonation for KOWWTP (unfiltered)	244
4.54	TOrC mitigation with ozonation for KOWWTP (filtered)	244
4.55	Effect of H ₂ O ₂ addition on atenolol and meprobamate oxidation.....	245
4.56	UV-based oxidation of the indicator compounds for KOWWTP.....	245
4.57	TOrC mitigation with UV and UV/H ₂ O ₂ for KOWWTP (filtered)	245
4.58	Relative contributions of UV and ·OH for KOWWTP.....	246
4.59	Disinfection efficacy for KOWWTP based on FCM.....	246
4.60	Disinfection efficacy for KOWWTP based on cell-bound ATP.....	247
4.61	Changes in absorption spectra for the KOWWTP secondary effluent	248
4.62	Formation of assimilable organic carbon during ozonation for KOWWTP	248
4.63	EfOM transformation during ozonation for KOWWTP	249
4.64	Effects of biodegradation (following ozonation) for KOWWTP	249
4.65	Simplified treatment schematic for AWWTP.....	250
4.66	Ozone exposures (mg-min/L) as a function of O ₃ :DOC ratio for AWWTP	250
4.67	Ozone demand/decay curves for AWWTP	251
4.68	·OH exposures for AWWTP.....	251
4.69	Determination of ·OH scavenging rate for AWWTP	252
4.70	·OH yield based for AWWTP secondary effluent	252
4.71	Bromide and bromate concentrations for AWWTP.....	253
4.72	Bromate mitigation for AWWTP with the chlorine–ammonia process.....	253
4.73	TOrC mitigation with ozonation for AWWTP (filtered)	255
4.74	TOrC mitigation with UV and UV/H ₂ O ₂ for AWWTP (filtered)	255
4.75	Inactivation of spiked <i>E. coli</i> in the AWWTP secondary effluent.....	257
4.76	Inactivation of spiked MS2 in the AWWTP secondary effluent	258
4.77	Inactivation of spiked <i>Bacillus</i> spores in the AWWTP secondary effluent.....	259
4.78	Significance of CT for disinfection in the AWWTP secondary effluent	260
4.79	Changes in absorption spectra for the AWWTP secondary effluent	261
4.80	3D EEM for the unfiltered secondary effluent from AWWTP.....	262
4.81	3D EEMs after ozonation for the unfiltered AWWTP secondary effluent	262
4.82	AWWTP fluorescence profiles (Ex ₂₅₄) after ozonation	263
4.83	AWWTP fluorescence profiles (Ex ₃₇₀) after ozonation	264
4.84	Changes in fluorescence intensity after ozonation for AWWTP	264

4.85	Simplified treatment schematic for LoWWTP	265
4.86	$\cdot\text{OH}$ exposures for LoWWTP	266
4.87	Determination of $\cdot\text{OH}$ Scavenging Rate for LoWWTP.....	266
4.88	$\cdot\text{OH}$ yield based for LoWWTP secondary effluent	267
4.89	Bromate concentrations for LoWWTP	267
4.90	Ozone oxidation of indicator compounds for LoWWTP.....	269
4.91	TOrC mitigation with ozonation for LoWWTP (filtered)	269
4.92	TOrC mitigation with UV and UV/H ₂ O ₂ for LoWWTP.....	270
5.1	Summary of ozone CT values (mg-min/L).....	275
5.2	Summary of $\cdot\text{OH}$ exposures (M-s) based on pCBA as the probe compound	276
5.3	Summary of $\cdot\text{OH}$ exposures (M-s) based on meprobamate and atrazine	276
5.4	Summary of $\cdot\text{OH}$ yield as a function of ozone dose	277
5.5	Comparison of $\cdot\text{OH}$ scavenging rates (s ⁻¹).....	277
5.6	$\cdot\text{OH}$ scavenging (mg-C/L) ⁻¹ s ⁻¹ from EfOM	278
5.7	Relative contributions of O ₃ and $\cdot\text{OH}$ to contaminant oxidation (H ₂ O ₂ :O ₃ =0)	288
5.8	Summary of differential UV ₂₅₄ absorbance (U.S.).....	291
5.9	Summary of total fluorescence	292
6.1	Pilot-scale treatment trains at RSWRF	294
6.2	Ozone demand/decay comparison for RSWRF	295
6.3	Differential UV ₂₅₄ absorbance for RSWRF after ozonation	295
6.4	Summary of YES data for RSWRF	297
6.5	Coliform and spore removal/inactivation	300
6.6	MS2 and coliform inactivation during spiking study.....	301
6.7	Absorbance spectra for Sample Event 1 at RSWRF.....	303
6.8	Excitation-emission matrices for RSWRF.....	304
6.9	Regional fluorescence intensities for RSWRF.....	305
6.10	Green Valley Water Reclamation Facility pilot.....	306
6.11	TOrC concentrations at the Tucson pilot (average of three sample events)	306
6.12	TOrC oxidation with ozone alone (average of three sample events)	307
6.13	TOrC oxidation with UV alone (average of three sample events).....	307
6.14	TOrC mitigation with UV and UV/H ₂ O ₂ (average of three sample events)	308
6.15	TOrC mitigation with combined treatment processes.....	309
6.16	Total and fecal coliform inactivation (Sample Event 2)	309
6.17	Direct NDMA formation and UV mitigation.....	311
6.18	Example images for cytotoxicity assay.....	313
6.19	Baseline cytotoxicity data	314
6.20	Ozone cytotoxicity data (no H ₂ O ₂ addition)	314
6.21	Comparison of treatment processes based on cytotoxicity	315
6.22	Example images for the e-screen assay	316
6.23	Baseline estrogenicity data	317
6.24	Ozone estrogenicity data (no H ₂ O ₂ addition).....	317
6.25	Comparison of treatment processes based on estrogenicity.....	318
6.26	Example images for the genotoxicity assay.....	319
6.27	Baseline genotoxicity data	320
6.28	Ozone genotoxicity data (no H ₂ O ₂ addition)	320
6.29	Comparison of treatment processes based on genotoxicity data.....	321
6.30	MBR-O ₃ /H ₂ O ₂ -RO Pilot System	322
6.31	Online absorbance analyzer (s::can spectro::lyser).....	323
6.32	Influent UV ₂₅₄ absorbance monitoring with s::can spectro::lyser.....	324
6.33	Effluent UV ₂₅₄ absorbance monitoring with s::can spectro::lyser	325

6.34	UV ₂₅₄ absorbance monitoring with routine grab samples	326
6.35	UV ₂₅₄ absorbance monitoring during variable dosing experiment	327
7.1	Schematic of OCWD's Advanced Water Purification Facility.....	333
7.2	3D Fluorescence for the MF-RO-UV/H ₂ O ₂ train at OCWD's AWPf.....	334
7.3	3D Fluorescence for the RO process at OCWD's AWPf	335
7.4	Springfield study site	338
7.5	3D fluorescence for the Springfield study site.....	338
7.6	Historical TOC (mg/L) data for 2011	343
8.1	Target compounds selected for the transformation product analysis.....	345
8.2	Real-time analysis of naproxen transformation products	347
8.3	Oxidation of diphenhydramine after exposure to a range of ozone doses	348
8.4	Atenolol dose–response curve	349
8.5	Diphenhydramine dose–response curve	350
8.6	Gemfibrozil dose–response curve.....	351
8.7	Ibuprofen dose–response curve.....	352
8.8	Naproxen dose–response curve.....	353
8.9	Sulfamethoxazole dose–response curve	354
8.10	Trimethoprim dose–response curve.....	355
8.11	Diphenhydramine dose–response curve in wastewater	356
8.12	Amine oxide transformation product during ozonation of diphenhydramine.....	357
8.13	Naproxen dose–response curve in wastewater.....	357
9.1	Simplified schematic for experimental ARR scenarios	361
9.2	Changes in SUVA as a function of retention time in the soil systems	363
9.3	EEM comparison of ARR treatment configurations (ARR=12 days)	364
9.4	TOrC mitigation by ARR alone.....	365
9.5	TOrC mitigation by ozone alone.....	365
9.6	TOrC removal by ARR (12 days) and/or ozone (O ₃ :DOC=1.0).....	366
9.7	Attenuation of recalcitrant TOrCs under different treatment conditions	367
10.1	Capital costs for ozone systems	374
10.2	Annual O&M costs for ozone.....	378
10.3	Annual O&M costs for ozone/H ₂ O ₂	378
10.4	Capital costs for UV/H ₂ O ₂	381
10.5	Annual O&M costs for UV/H ₂ O ₂	384
10.6	Capital costs for low-pressure membranes (MF/UF).....	386
10.7	Annual O&M costs for low-pressure membranes (MF/UF).....	389
10.8	Capital costs for high-pressure membrane filtration.....	390
10.9	Annual O&M costs for high-pressure membranes (NF/RO).....	392
10.10	Capital costs for BAC filters (1–10 MGD).....	397
10.11	Capital costs for BAC filters (≥10 MGD).....	397
10.12	O&M costs for BAC filters (1–10 MGD).....	401
10.13	O&M costs for BAC filters (≥10 MGD).....	401
10.14	Capital and annual O&M costs specific to ozone equipment	405

Tables

1.1	Summary of Acute and Chronic Toxicity in Aquatic Environments.....	4
1.2	Summary of Toxicological Relevance of TorCs in Water Supplies.....	6
1.3	Water Reuse Standards for Florida, Washington, and California.....	8
1.4	Second-Order Ozone and ·OH Rate Constants.....	16
1.5	Summary of QSARs for Ozone Reactions with Organic Compounds.....	30
1.6	Prevalence of Indicators and Pathogens in Secondary Effluent.....	35
1.7	Recommended Applied Ozone Doses for Total Coliform Disinfection.....	35
1.8	Summary of Experimental Conditions in Xu et al. (2002).....	36
1.9	Selected TOrCs and Their Ozone Oxidation Byproducts.....	39
1.10	Evaluations of Mixture Toxicity after Oxidation of Selected TorCs.....	40
1.11	Bioassay Results after Ozonation of Secondary Effluent.....	41
1.12	Bromate Mitigation Strategies.....	44
1.13	Water Quality Data for Wert et al. (2009a) Pilot Study.....	47
1.14	Ozone Residuals in Reno-Stead Pilot System.....	48
1.15	Water Quality Data for the Regensdorf Wastewater Treatment Plant.....	50
2.1	Evaluation of Organic Leaching (TOC in mg/L) During Laboratory Filtration.....	54
2.2	Experimental Volumes for the 1-L Filtered CCWRD Samples.....	56
2.3	Target Compound List.....	59
2.4	Treatability of Target Compounds.....	62
2.5	On-Line SPE-LC-MS/MS Method Reporting Limits.....	63
2.6	FI and FRI Data for Secondary Effluent EEM.....	65
3.1	Initial Water Quality Data for CCWRD.....	76
3.2	Ozone Dosing Conditions for 1-L CCWRD Secondary Effluent Samples.....	77
3.3	·OH Exposure in the CCWRD Secondary Effluent.....	80
3.4	NDMA Formation in Filtered CCWRD Secondary Effluent During Ozonation.....	81
3.5	NDMA Formation Potential in the CCWRD Secondary Effluent (O ₃).....	82
3.6	NDMA Formation Potential in the CCWRD Secondary Effluent (UV).....	82
3.7	Ambient TOrC Concentrations at CCWRD.....	84
3.8	CCWRD TOrC Mitigation by Ozone (Unfiltered).....	86
3.9	CCWRD TOrC Mitigation by Ozone (Filtered).....	87
3.10	CCWRD TOrC Mitigation by UV (Filtered).....	88
3.11	Ambient Microbial Water Quality Data for CCWRD.....	89
3.12	Microbial Spiking Levels for CCWRD Bench-Scale Experiments.....	89
3.13	Summary of <i>E. coli</i> Inactivation in the CCWRD Secondary Effluent.....	92
3.14	Summary of MS2 Inactivation in the CCWRD Secondary Effluent.....	92
3.15	Summary of <i>Bacillus</i> Spore Inactivation in the CCWRD Secondary Effluent.....	93
3.16	Summary of UV Inactivation in the CCWRD Secondary Effluent.....	95
3.17	FI and TI Values for the CCWRD Secondary Effluent.....	102
3.18	Initial Water Quality Data for MWRDGC.....	104
3.19	Ozone Dosing Conditions for 1-L MWRDGC Samples.....	105
3.20	·OH Exposure in the MWRDGC Secondary Effluent.....	108
3.21	Direct NDMA Formation in the Filtered MWRDGC Secondary Effluent.....	109
3.22	NDMA Formation Potential in the Filtered MWRDGC Secondary Effluent.....	110
3.23	Ambient TOrC Concentrations at MWRDGC.....	111
3.24	MWRDGC TOrC Mitigation by Ozone (Unfiltered).....	113
3.25	MWRDGC TOrC Mitigation by Ozone (Filtered).....	114

3.26	MWRDGC TO _r C Mitigation by UV (Filtered)	115
3.27	Ambient Microbial Water Quality Data for MWRDGC	116
3.28	Microbial Spiking Levels for MWRDGC Bench-Scale Experiments	116
3.29	Summary of <i>E. coli</i> Inactivation in the MWRDGC Secondary Effluent	118
3.30	Summary of MS2 Inactivation in the MWRDGC Secondary Effluent.....	119
3.31	Summary of <i>Bacillus</i> Spore Inactivation in the MWRDGC Secondary Effluent	120
3.32	Summary of UV Inactivation in the MWRDGC Secondary Effluent.....	122
3.33	FI and TI values for the MWRDGC Secondary Effluent	130
3.34	Initial Water Quality Data for WBMWD	134
3.35	Ozone Dosing Conditions for 1-L Filtered WBMWD Samples	135
3.36	·OH Exposure in the WBMWD Secondary Effluent.....	137
3.37	Direct NDMA Formation in the Filtered WBMWD Secondary Effluent.....	138
3.38	NDMA Formation Potential in the Filtered WBMWD Secondary Effluent.....	139
3.39	Ambient TO _r C Concentrations at WBMWD.....	141
3.40	WBMWD TO _r C Mitigation by Ozone (Filtered)	143
3.41	WBMWD TO _r C Mitigation by UV (Filtered).....	144
3.42	Ambient Microbial Water Quality Data for WBMWD	145
3.43	Microbial Spiking Levels for WBMWD Bench-Scale Experiments	145
3.44	Summary of <i>E. coli</i> Inactivation in the WBMWD Secondary Effluent.....	147
3.45	Summary of MS2 Inactivation in the WBMWD Secondary Effluent	148
3.46	Summary of <i>Bacillus</i> Spore Inactivation in the WBMWD Secondary Effluent.....	149
3.47	Summary of UV Inactivation in the WBMWD Secondary Effluent	151
3.48	FI and TI Values for the WBMWD Secondary Effluent	157
3.49	Initial Water Quality Data for PCU	161
3.50	Ozone Dosing Conditions for 1-L Filtered PCU Samples.....	162
3.51	·OH Exposure in the PCU Secondary Effluent	164
3.52	Direct NDMA Formation in the PCU Secondary Effluent	165
3.53	NDMA Formation Potential in the Filtered PCU Secondary Effluent	166
3.54	Ambient TO _r C Concentrations at PCU	168
3.55	PCU TO _r C Mitigation by Ozone (Filtered)	170
3.56	PCU TO _r C Mitigation by UV (Filtered).....	171
3.57	Ambient Microbial Water Quality Data for PCU	172
3.58	Microbial Spiking Levels for PCU Bench-Scale Experiments	172
3.59	Summary of <i>E. coli</i> Inactivation in the PCU Secondary Effluent.....	174
3.60	Summary of MS2 Inactivation in the PCU Secondary Effluent	174
3.61	Summary of <i>Bacillus</i> Spore Inactivation in the PCU Secondary Effluent.....	175
3.62	Summary of UV Inactivation in the PCU Secondary Effluent	177
3.63	FI and TI Values for the PCU Secondary Effluent	184
3.64	Initial Water Quality Data for GCGA.....	188
3.65	Ozone Dosing Conditions for 1-L Filtered GCGA Samples	189
3.66	·OH Exposure in the GCGA Secondary Effluent	191
3.67	Direct NDMA Formation in the Filtered GCGA Secondary Effluent	192
3.68	NDMA Formation Potential in the Filtered GCGA Secondary Effluent.....	193
3.69	Ambient TO _r C Concentrations at GCGA.....	194
3.70	GCGA TO _r C Mitigation by Ozone (Filtered).....	196
3.71	GCGA TO _r C Mitigation by UV (Filtered)	197
3.72	Ambient Microbial Water Quality Data for GCGA.....	198
3.73	Microbial Spiking Levels for GCGA Bench-Scale Experiments	198
3.74	Summary of <i>E. coli</i> Inactivation in the GCGA Secondary Effluent.....	200
3.75	Summary of MS2 Inactivation in the GCGA Secondary Effluent.....	201
3.76	Summary of <i>Bacillus</i> Spore Inactivation in the GCGA Secondary Effluent	202

3.77	Summary of UV Inactivation in the GCGA Secondary Effluent.....	204
3.78	FI and TI Values for the GCGA Secondary Effluent.....	211
4.1	Water Quality Parameters for Secondary Effluent from the LaWWTP	214
4.2	Ambient TOrC Concentrations for LaWWTP	219
4.3	Water Quality Parameters for Secondary Effluent from the RWWTP	227
4.4	Ambient TOrC Concentrations for RWWTP.....	231
4.5	Water Quality Parameters for Secondary Effluent from the KOWWTP	238
4.6	Ambient TOrC Concentrations for KOWWTP	242
4.7	Water Quality Parameters for Secondary Effluent from the AWWTP.....	250
4.8	Ambient TOrC Concentrations for AWWTP	254
4.9	Ambient Microbial Water Quality Data for AWWTP.....	256
4.10	Microbial Spiking Levels for AWWTP Bench-Scale Experiments.....	256
4.11	Summary of <i>E. coli</i> Inactivation in the AWWTP Secondary Effluent	258
4.12	Summary of MS2 Inactivation in the AWWTP Secondary Effluent.....	258
4.13	Summary of <i>Bacillus</i> Spore Inactivation in the AWWTP Secondary Effluent	259
4.14	Summary of UV Inactivation in the AWWTP Secondary Effluent.....	260
4.15	FI and TI Values for the AWWTP Secondary Effluent.....	263
4.16	Water Quality Parameters for the LoWWTP Secondary Effluent.....	265
4.17	Ambient TOrC Concentrations for LoWWTP.....	268
5.1	Water Quality Summary for Filtered SNWA Secondary Effluents	274
5.2	Water Quality Summary for Filtered Eawag Secondary Effluents.....	274
5.3	Ozone CT Values (mg-min/L) for Filtered SNWA Secondary Effluents.....	275
5.4	Ozone CT Values (mg-min/L) for Filtered Eawag Secondary Effluents.....	275
5.5	Average $\cdot\text{OH}$ Exposures (10^{-11} M-s) for Filtered U.S. Secondary Effluents	276
5.6	Bromide ($\mu\text{g/L}$) and Bromate Formation ($\mu\text{g/L}$) for SNWA Secondary Effluents...	278
5.7	Bromide ($\mu\text{g/L}$) and Bromate Formation ($\mu\text{g/L}$) for Eawag Secondary Effluents....	279
5.8	UV Dose (mJ/cm^2) Required for 1.2-Log NDMA Destruction	279
5.9	Summary of Direct NDMA Formation (ng/L) during Ozonation (SNWA)	280
5.10	Summary of Direct NDMA Formation (ng/L) during Ozonation (Eawag)	280
5.11	NDMA Formation Potential (ng/L) for U.S. Secondary Effluents	281
5.12	NDMA Formation Potential (ng/L) for International Secondary Effluents.....	281
5.13	O_3 :TOC Ratio Required for 0.5-Log Destruction of 1,4-Dioxane	282
5.14	Summary of Secondary Effluent TOrC Concentrations (ng/L) (SNWA).....	283
5.15	Summary of Secondary Effluent TOrC Concentrations (ng/L) (Eawag).....	283
5.16	Summary of Finished Effluent TOrC Concentrations (ng/L) (SNWA).....	284
5.17	Summary of Finished Effluent TOrC Concentrations (ng/L) (Eawag).....	285
5.18	Average TOrC Oxidation (%) During Ozonation.....	286
5.19	Average TOrC Destruction for UV and UV/ H_2O_2	287
5.20	Average Log Inactivation for <i>E. coli</i> During Ozonation (U.S.).....	289
5.21	Average Log Inactivation for MS2 During Ozonation (U.S.)	289
5.22	Average Log Inactivation for <i>B. subtilis</i> Spores During Ozonation (U.S.)	290
5.23	Average Inactivation During UV and UV/ H_2O_2	291
6.1	TOrC Summary Data for the Six Sample Events at RSWRF	297
6.2	Estrogenicity of RSWRF Secondary Effluent	298
6.3	TOC Values (mg/L) for RSWRF.....	302
6.4	UV ₂₅₄ Values (cm^{-1}) for RSWRF.....	302
6.5	Summary of Treatment and Fluorescence Indices	304
6.6	Reduction in Estrogenicity (EEq in ng/L) with Ozone and UV.....	310
6.7	Ozone Dosing Conditions during Variable Dosing Experiment.....	327

7.1	U.S. Wastewater or Water Reuse Facilities with Ozone.....	331
7.2	Summary of Full-Scale Sample Event at OCWD's AWPf.....	336
7.3	Summary of Full-Scale Sample Event at the Springfield Study Site.....	339
7.4	WRRF-09-10 Model Validation for Springfield Data.....	341
8.1	Transformation Product Summary for Atenolol.....	349
8.2	Transformation Product Summary for Diphenhydramine.....	350
8.3	Transformation Product Summary for Gemfibrozil.....	351
8.4	Transformation Product Summary for Ibuprofen.....	352
8.5	Transformation Product Summary for Naproxen.....	353
8.6	Transformation Product Summary for Sulfamethoxazole.....	354
8.7	Transformation Product Summary for Trimethoprim.....	355
8.8	Transformation Product Summary for Diphenhydramine in Wastewater.....	356
8.9	Transformation Product Summary for Naproxen in Wastewater.....	357
9.1	ARWWTP Secondary Effluent Water Quality.....	360
9.2	Percent Reduction in DOC and UV ₂₅₄ Absorbance (ARR=12 days).....	362
9.3	Key Peaks and Percent Reductions in Fluorescence Intensity (ARR=12 days).....	364
9.4	Measured K _d Values based on Sorption Isotherms.....	368
10.1	Capital Costs for Ozone Contactors.....	374
10.2	Capital Costs Associated with Ozone Generation System Components.....	375
10.3	Other Capital Costs and Related Services for Ozone System Installations.....	376
10.4	Annual O&M Costs for Ozone.....	379
10.5	Annual O&M Costs for Ozone/H ₂ O ₂	379
10.6	Capital Costs for UV/H ₂ O ₂	382
10.7	Annual O&M Costs for UV/H ₂ O ₂	385
10.8	Capital Costs for Low-Pressure Membranes (MF/UF).....	387
10.9	Annual O&M Costs for Low-Pressure Membranes (MF/UF).....	389
10.10	Capital Costs for High-Pressure Membrane Filtration (NF/RO).....	391
10.11	Annual O&M Costs for High-Pressure Membranes (NF/RO).....	393
10.12	Capital Costs for BAC Filters with 10 min EBCT.....	395
10.13	Capital Costs for BAC Filters with 20 min EBCT.....	396
10.14	Annual O&M Costs for BAC with 10 min EBCT.....	400
10.15	Annual O&M Costs for BAC with 20 min EBCT.....	400
10.16	Summary of Cost Curve Regression Equations.....	402
10.17	Flow-Normalized Capital Costs for the Combined Process Trains.....	403
10.18	Flow-Normalized Annual O&M Costs for the Combined Process Trains.....	403
10.19	Total Capital Costs for the Combined Process Trains.....	404
10.20	Total Annual O&M Costs for the Combined Process Trains.....	404
10.21	Cost and Oxidation Efficacy of a 50-MGD O ₃ -BAC Treatment Train.....	407

List of Acronyms

AACE	Association for the Advancement of Cost Engineering
ADI	acceptable daily intake
AOC	assimilable organic carbon
AOP	advanced oxidation process
ARR	aquifer recharge and recovery
ARWWTP	Al-Ruwais Wastewater Treatment Plant
ATP	adenosine triphosphate
AWPF	Advanced Water Purification Facility
AWWTP	Australian Wastewater Treatment Plant
BAC	biological activated carbon
BAF	biologically active filtration
BDF	buffered demand-free
BDOC	biologically degradable organic carbon
BHA	butylated hydroxyanisole
BOD	biochemical oxygen demand
BQ	benchmark quotient
CCI	Construction Costs Index
CCL3	Contaminant Candidate List 3
CCWRD	Clark County Water Reclamation District
CDOC	Chromatographable dissolved organic carbon
CDPH	California Department of Public Health
CFU	colony-forming unit
CID	collision-induced dissociation
CLV	City of Las Vegas Water Pollution Control Facility
COD	chemical oxygen demand
CT	concentration x time (as used for disinfection)
DALY	disability-adjusted life year
DBP	disinfection byproduct
DEET	<i>N,N</i> -diethyl- <i>meta</i> -toluamide
DOC	dissolved organic carbon
DOM	dissolved organic matter
DWEL	drinking water equivalent level
DWG	drinking water goal
Eawag	Swiss Federal Institute for Aquatic Science and Technology
EBCT	empty bed contact time
EDC	endocrine-disrupting compound

EEM	excitation–emission matrix
EEq	estradiol equivalent
EfOM	effluent organic matter
ENR	<i>Engineering News-Record</i>
EPA	Environmental Protection Agency
EQS	environmental quality standard
ERM	electron-rich moiety
EU	European Union
FAT	full advanced treatment
FCM	flow cytometry
FDA	Food and Drug Administration
FELST	fish early life stage toxicity
FI	fluorescence index
FP	formation potential
FRI	fluorescence regional integration
GAC	granular activated carbon
GCGA	Gwinnett County, Georgia
GC-MS/MS	gas chromatography tandem mass spectrometry
GCM	group contribution method
gpm	gallons per minute
GRR	groundwater replenishment and reuse
GWRS	(Orange County) Groundwater Replenishment System
HOC	hydrophobic organic carbon
HPLC	high-performance liquid chromatography
HRT	hydraulic residence time
IOD	instantaneous ozone demand
IPR	indirect potable reuse
KOWWTP	Kloten-Opfikon Wastewater Treatment Plant
LaWWTP	Lausanne Wastewater Treatment Plant
LC-MS/MS	liquid chromatography tandem mass spectrometry
LoWWTP	Lowood Wastewater Treatment Plant
LOX	liquid oxygen
LT2ESWTR	Long Term 2 Enhanced Surface Water Treatment Rule
LVWPCF	Las Vegas Water Pollution Control Facility
MBR	membrane bioreactor
MCL	maximum contaminant level
MF	microfiltration
MFE	microfiltration effluent
MFF	microfiltration feed
MGD	million gallons per day
MPN	most probable number

MRL	method reporting limit
MTBE	methyl <i>tert</i> -butyl ether
MWRDGC	Metropolitan Water Reclamation District of Greater Chicago
ND	non-detect
NDBA	<i>N</i> -nitrosodi- <i>n</i> -butylamine
NDEA	<i>N</i> -nitrosodiethylamine
NDEP	Nevada Department of Environmental Protection
NDMA	<i>N</i> -nitrosodimethylamine
NDPA	<i>N</i> -nitrosodi- <i>n</i> -propylamine
NF	nanofiltration
NIST	National Institute of Standards and Technology
NL	notification level
NMEA	<i>N</i> -nitrosomethylethylamine
NO(A)EL	no observed (adverse) effect level
NOM	natural organic matter
NPIP	<i>N</i> -nitrosopiperidine
NPYR	<i>N</i> -nitrosopyrrolidine
NTU	nephelometric turbidity units
O&M	operations and maintenance
OCB	organic carbon detection
OCSD	Orange County Sanitation District
OCWD	Orange County Water District
OECD	Organisation for Economic Co-operation and Development
OH&P	Overhead and Profit
OND	organic nitrogen detection
PAC	powdered activated carbon
pCBA	para-chlorobenzoic acid
PCU	Pinellas County Utilities
PEG	polyethylene glycol
PFU	plaque-forming unit
POC	particulate organic carbon
PPCPs	pharmaceuticals and personal care products
PSA	pressure swing adsorption
QA/QC	quality assurance/quality control
QSAR	quantitative structure–activity relationship
Q-TOF	quadrupole time-of-flight
RO	reverse osmosis
ROC	reverse osmosis concentrate
ROF	reverse osmosis feed
ROP	reverse osmosis product
RSWRF	Reno-Stead Water Reclamation Facility

RWC	recycled water contribution
RWWTP	Regensdorf Wastewater Treatment Plant
SAT	soil aquifer treatment
SDWA	Safe Drinking Water Act
SEC	size exclusion chromatography
SNWA	Southern Nevada Water Authority
SPE	solid-phase extraction
SRT	solids retention time
SUVA	specific UV absorbance
t-BuOH	<i>tert</i> -butanol
TCEP	tris-(2-chloroethyl)-phosphate
TCPP	tris-(2-chloroisopropyl)-phosphate
TDS	total dissolved solids
THM	trihalomethane
TI	treatment index
TKN	total Kjeldahl nitrogen
TN	total nitrogen
TOC	total organic carbon
TON	total organic nitrogen
TOrC	trace organic contaminant
TOX	total organic halides
TP	total phosphorus
TSA	tryptic soy agar
TSB	tryptic soy broth
TSS	total suspended solids
TTHMs	total trihalomethanes
UF	ultrafiltration
USBR	United States Bureau of Reclamation
UV	ultraviolet
UVP	UV product
VPSA	vacuum pressure swing adsorption
WBMWD	West Basin Municipal Water District
WHO	World Health Organization
YES	yeast estrogen screen

Foreword

The WateReuse Research Foundation, a nonprofit corporation, sponsors research that advances the science of water reclamation, recycling, reuse, and desalination. The Foundation funds projects that meet the water reuse and desalination research needs of water and wastewater agencies and the public. The goal of the Foundation's research is to ensure that water reuse and desalination projects provide sustainable sources of high-quality water, protect public health, and improve the environment.

An Operating Plan guides the Foundation's research program. Under the plan, a research agenda of high-priority topics is maintained. The agenda is developed in cooperation with the water reuse and desalination communities including water professionals, academics, and Foundation subscribers. The Foundation's research focuses on a broad range of water reuse and desalination research topics including:

- Defining and addressing emerging contaminants, including chemicals and pathogens
- Determining effective and efficient treatment technologies to create 'fit for purpose' water
- Understanding public perceptions and increasing acceptance of water reuse
- Enhancing management practices related to direct and indirect potable reuse
- Managing concentrate resulting from desalination and potable reuse operations
- Demonstrating the feasibility and safety of direct potable reuse

The Operating Plan outlines the role of the Foundation's Research Advisory Committee (RAC), Project Advisory Committees (PACs), and Foundation staff. The RAC sets priorities, recommends projects for funding, and provides advice and recommendations on the Foundation's research agenda and other related efforts. PACs are convened for each project to provide technical review and oversight. The Foundation's RAC and PACs consist of experts in their fields and provide the Foundation with an independent review, which ensures the credibility of the Foundation's research results. The Foundation's Project Managers facilitate the efforts of the RAC and PACs and provide overall management of projects.

Increased public awareness, potential human health effects, and demonstrated impacts on aquatic ecosystems have stimulated recent interest in pharmaceuticals, personal care products (PPCPs), and endocrine-disrupting compounds (EDCs) in water and wastewater. These trace organic contaminants (TOrcs) are largely unregulated, but their ubiquity has necessitated treatment studies to characterize their removal and/or transformation. Because municipal wastewater is considered the primary source of PPCPs and EDCs in the environment, expansion and optimization of wastewater treatment trains may be the most appropriate strategy to mitigate the potential effects of these TOrcs. Ozone is a unique option because its efficacy is similar to that of high-pressure membranes and advanced oxidation processes (AOPs) but with significantly reduced energy and chemical requirements. Ozone is also an effective disinfectant and is capable of significant transformation of bulk organic matter. Therefore, the goal of this project is to characterize the efficacy of ozone for TOrc oxidation, microbial inactivation, and bulk organic matter transformation, while identifying potential disinfection byproducts and transformation products. This project also highlights the synergism between ozone and other treatment barriers in pilot- and full-scale installations, while also providing conceptual cost estimates for advanced treatment trains.

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Executive Summary

Although pharmaceuticals and personal care products (PPCPs) and endocrine-disrupting compounds (EDCs) are often considered “emerging contaminants,” researchers have been aware of their ubiquity in water for decades. However, increased public awareness, potential human health effects, and demonstrated impacts on aquatic ecosystems have stimulated recent interest in PPCPs and EDCs in water and wastewater. The development of extremely sensitive analytical methods has also allowed researchers to confidently approach parts-per-quadrillion (sub-ng/L) detection limits for a variety of trace organic contaminants (TOrcs), including PPCPs and EDCs. These factors have increased the number and scope of scientific investigations into the presence, fate, and transport of TOrcs in natural and engineered systems.

There are a number of significant sources of PPCPs and EDCs in the environment, but domestic wastewater is considered the primary source. Wastewater treatment trains are generally not designed for the removal of these contaminants. However, the interrelatedness of wastewater discharge and drinking water sources and demonstrated effects on aquatic ecosystems now justify some consideration of TOrcs in the design process. In fact, expansion and optimization of wastewater treatment processes may be the most efficient strategy to mitigate the potential environmental and public health impacts of these contaminants. Ozone is a unique option because of its efficacy in oxidizing TOrcs, coupled with its significantly reduced energy and chemical requirements as compared to other advanced processes (e.g., reverse osmosis). Additionally, ozone is an effective disinfectant for wastewater applications, which is particularly important for regulatory compliance. Despite ozone’s advantages, issues such as the formation of bromate, *N*-nitrosodimethylamine (NDMA), and other potentially toxic oxidation byproducts must be considered.

Ozonation has been studied extensively in relation to water treatment, but the majority of these applications relate to drinking water matrices. This makes it difficult to extrapolate dose responses to wastewater with higher oxidant demand, turbidity, organic content, UV absorbance, and radical scavenging capacity. The primary objective of this project was to characterize the effects of water quality, particularly related to effluent organic matter (EfOM), on ozonation in water reuse applications. This was accomplished through a series of bench- and pilot-scale experiments on a variety of secondary and tertiary effluents from facilities in the United States and several international locations. Samples from several full-scale facilities were also collected to validate the experimental data sets. The efficacy of ozonation was evaluated based on contaminant oxidation, using a suite of indicator compounds, and disinfection, using a variety of surrogate microorganisms. The project also evaluated disinfection byproduct (DBP) mitigation, the benefits of aquifer recharge and recovery (ARR), the formation of oxidation byproducts in laboratory and natural water matrices, and the costs associated with individual unit processes and hypothetical advanced treatment trains. The major project goals were as follows:

1. Perform a comprehensive literature review detailing the efficacy of ozone-based oxidation technologies for contaminant destruction and disinfection. Supplement that information with a discussion of the toxicological relevance and regulatory implications of TOrcs, UV-based alternatives, formation and mitigation of DBPs, and evaluations of pilot- and full-scale ozone systems.

2. Determine the optimal ozonation conditions (e.g., applied ozone dose, hydrogen peroxide dose, contact time, CT, etc.) for target contaminant oxidation and disinfection in 10 secondary effluents.
3. Quantify ozone and hydroxyl radical exposure with a range of dosing conditions and develop empirical tools to predict these exposures in other wastewaters.
4. Evaluate bromate formation and mitigation using H₂O₂ addition and the chlorine-ammonia process.
5. Evaluate nitrosamine formation and mitigation, including *N*-nitrosodimethylamine (NDMA) destruction, using pre- and post-treatment techniques.
6. Develop quantitative and qualitative descriptions of bulk organic matter transformation and potential impacts on downstream treatment processes (e.g., biological activated carbon (BAC) or soil aquifer treatment (SAT)).
7. Extend knowledge gained during bench-scale experiments to pilot-scale oxidation technologies (i.e., HiPOx and a Wedeco/ITT reactor), online monitoring tools (e.g., scan spectrolyser), and full-scale oxidation systems.
8. Identify transformation products formed during ozonation using high-resolution mass spectrometry and a suite of bioassays.
9. Evaluate the use of ARR in various configurations (i.e., ARR alone, O₃-ARR, and ARR-O₃) for the removal of recalcitrant compounds, bulk organic matter, and NDMA.
10. On the basis of the data gathered during the project, perform an Association for the Advancement of Cost Engineering (AACE) Class 4 cost estimate comparing the use of ozone- and UV-based oxidation technologies for advanced wastewater treatment.

Secondary effluent samples from 10 different wastewater treatment facilities in the United States, Switzerland, and Australia were collected for a series of bench-scale experiments comparing the efficacy of ozone, ozone/H₂O₂, UV, and UV/H₂O₂. To maintain consistency between matrices with a range of water quality, ozone dosing was based on constant mass-based ozone to total organic carbon (O₃:TOC) or dissolved organic carbon (O₃:DOC) ratios (0.25, 0.5, 1.0, and 1.5), and UV-based oxidation targeted constant UV doses (50, 250, and 500 mJ/cm²) adjusted for the UV₂₅₄ absorbance of each matrix. The effects of hydrogen peroxide addition were evaluated with molar H₂O₂:O₃ ratios of 0, 0.5, and 1.0 for the ozone experiments and doses of 0, 5, and 10 mg/L for the UV experiments. Water quality for each of the matrices was evaluated based on common parameters, ozone demand/decay, ·OH exposure, and ·OH scavenging.

TOrC oxidation experiments focused on a suite of 17 target compounds that captured a range of treatability based on ozone and ·OH rate constants. The target compounds were supplemented with separate assessments of para-chlorobenzoic acid (pCBA) and *tert*-butanol (t-BuOH) to quantify ·OH exposure. The oxidation of 1,4-dioxane was also studied because of its relevance to groundwater replenishment regulations developed by the California Department of Public Health (CDPH). An O₃:TOC ratio of approximately 1.5 was generally sufficient to achieve the 0.5-log benchmark established by the CDPH. Also related to the recent revisions to the CDPH regulations, the TOrC data were presented in a “group” framework to provide a generalized report of contaminant oxidation. For example, the most ozone-susceptible compounds (i.e., Group 1) were easily oxidized by greater than 80% with an O₃:TOC ratio of 0.25, whereas the most recalcitrant compounds (i.e., Group 5) experienced minimal oxidation with this dosing condition. The effects of prefiltration and H₂O₂ addition were also tested and generally proved to be insignificant. In contrast to the UV experiments, H₂O₂ addition

had little impact on $\cdot\text{OH}$ exposure, and ultimately treatment efficacy for ozone-based oxidation because of the rapid decomposition of ozone into $\cdot\text{OH}$ from side reactions with EfOM. Although some compounds were highly susceptible to UV photolysis (e.g., diclofenac), UV and UV/H₂O₂ were less effective than ozone-based oxidation for TOrC mitigation. Despite dramatic differences in water quality, consistent O₃:TOC ratios and UV doses resulted in similar levels of oxidation for the two treatment processes, respectively, in the 10 different matrices.

The efficacy of ozone- and UV-based treatment for disinfection was also evaluated with respect to *Escherichia coli*, the bacteriophage MS2, and *Bacillus subtilis* spores. Assuming the correct dosing conditions were applied, both ozone- and UV-based treatment were effective for the inactivation of these surrogate microbes. With ozonation, *E. coli* inactivation was more variable than inactivation of the other microbes, specifically in the presence of H₂O₂, but significant MS2 inactivation was observed with nearly all dosing conditions. The addition of H₂O₂ reduced the ozone CT considerably because of the rapid conversion of dissolved ozone to $\cdot\text{OH}$ (i.e., apparent CT of 0 mg-min/L), but significant, albeit lower, levels of inactivation were still achieved for *E. coli* and MS2. *B. subtilis* spores proved to be the most resistant microbe, in that extended exposure to dissolved ozone (i.e., O₃:TOC>1.0) was required prior to any significant inactivation. There was no inactivation of *B. subtilis* spores with any of the ozone/H₂O₂ dosing conditions. On the other hand, UV and UV/H₂O₂ were extremely effective for all three microbes, particularly with advanced oxidation (i.e., UV dose>100 mJ/cm²). A more conservative approach to quantifying disinfection efficacy was also accomplished with flow cytometry and cell-bound adenosine triphosphate (ATP).

Bulk organic matter transformation was explored by a variety of methods, including absorbance spectra, 3D fluorescence excitation emission matrices (EEMs), assimilable organic carbon (AOC) and biodegradable organic carbon (BDOC), and organic matter fractionation. These methods indicated that there was significant transformation during oxidation, which eliminated the wastewater “identity” at higher doses and converted complex, high-molecular-weight, hydrophobic organic fractions into simpler, low-molecular-weight, hydrophilic organic matter. This is particularly important for biological filtration applications, including BAC and ARR, because this process increases the amount of cosubstrate available to biological communities and improves cometabolism of TOrCs.

Because typical ozone and UV/H₂O₂ dosing conditions are generally insufficient to achieve mineralization, these treatment processes will often convert target compounds into a variety of “unknown” transformation products. The published literature indicates that these transformation products sometimes increase the toxicity of the treated effluent in relation to the original matrix, which was also supported by the Harvard bioassays performed during this study. This study developed a framework for identifying “unknown” transformation products with high-resolution analytical methods and provided examples for several target compounds. This issue highlights the importance of ARR for targeting recalcitrant compounds, removing bulk organic matter, and eliminating the toxicity associated with transformation products. The ARR experiments were performed with bench-scale soil columns and determined that O₃-ARR and ARR-O₃ were both effective in targeting bulk organic matter and individual TOrCs. O₃-ARR proved to be more effective for overall reductions in TOC and DOC, whereas ARR-O₃ proved to be more effective for TOrC mitigation and reductions in absorbance and fluorescence.

With respect to DBPs, significant bromate formation was observed in all of the secondary effluents, although the concentrations varied depending on the initial bromide level. An empirical bromide incorporation model was developed to estimate bromate formation based on bromide and ozone dose. The addition of H₂O₂ achieved some degree of bromate mitigation, but more problematic matrices required an optimized chlorine–ammonia strategy. Significant direct NDMA formation during ozonation was also observed for a majority of the secondary effluents, and some even exceeded 100 ng/L with moderate ozone doses. It is unclear exactly why there was so much variability among the secondary effluents, but other WateReuse Research Foundation projects are now exploring this issue. Because of the low ozone and ·OH rate constants for NDMA, ozone is an ineffective alternative for NDMA destruction, although preozonation is very effective in reducing NDMA formation potential associated with chloramination. To remove NDMA, high UV doses (~600-700 mJ/cm² for 1.2-log destruction) or downstream biological filtration (i.e., BAC or ARR) are both viable strategies.

This study also collected samples from a number of pilot- and full-scale ozone systems to validate the bench-scale results. The Reno pilot evaluated the efficacy of ultrafiltration–ozone–BAC as an alternative to full advanced treatment (FAT), or membrane filtration–reverse osmosis–UV/H₂O₂, in indirect potable reuse (IPR) applications. The Tucson pilot evaluated a combined ozone–UV system to exploit the synergistic benefits of these treatment processes, and samples were also collected from this pilot and assessed for cytotoxicity, estrogenicity, and genotoxicity. Finally, the Las Vegas pilot evaluated the use of an online absorbance analyzer as a potential tool to monitor process performance during full-scale ozonation. Full-scale facilities in Georgia, Texas, California, and Missouri were then studied to describe their experiences and assess the efficacy of their treatment trains.

The project concluded with an AACE Class 4 cost estimate of a variety of advanced treatment processes and hypothetical treatment trains. Models were developed to assist readers in estimating costs for a range of design conditions, including process selection, flow rate, and applied doses.

This study equips the reader with a substantial database of treatment data and an assortment of tools that can be used to identify the most appropriate treatment train for a particular facility, the optimal dosing conditions, the expected water quality, and the estimated costs. The individual bench-scale discussions provide site-specific data for a wide range of water qualities, but overall conclusions are also available in the bench-scale summary. The issue of scale and pre- and post-treatment considerations are also addressed. Therefore, this study targets a broad audience and facilitates the use of ozone for contaminant oxidation in a variety of water reclamation applications.

Chapter 1

Literature Review

1.1 Introduction

Although pharmaceuticals and personal care products (PPCPs) and endocrine-disrupting compounds (EDCs) are often considered “emerging contaminants,” researchers have been aware of their ubiquity in water for decades. However, increased public awareness, potential human health effects, and demonstrated impacts on aquatic ecosystems have stimulated recent interest in PPCPs and EDCs in water and wastewater (Snyder et al., 2003b). The development of extremely sensitive analytical methods has also allowed researchers to approach parts-per-quadrillion (sub-ng/L) detection limits for a variety of trace organic contaminants (TOrcs) (Snyder et al., 2003a; Vanderford and Snyder, 2006). The use of online solid-phase extraction (SPE) has reduced the material requirements and time associated with analyses (Trenholm et al., 2009), and state-of-the-art high-resolution equipment (i.e., quadrupole time-of-flight [Q-TOF] mass spectrometry) has even allowed real-time detection and identification of oxidation byproducts (Vanderford et al., 2008a). Each of these factors has increased the number and scope of scientific investigations into the presence, fate, and transport of TOrcs in natural and engineered systems.

Although there are a number of significant sources of PPCPs and EDCs in the environment, including industrial manufacturing processes and confined animal feeding operations (Snyder et al., 2008b), municipal wastewater is considered the primary source (Hollender et al., 2009). The occurrence of these compounds, associated byproducts, and transformation products in wastewater results from their release during manufacture, excretion after personal use, and disposal of unused quantities (Daughton and Ternes, 1999). In 1999, Daughton and Ternes highlighted the ubiquity of pharmaceuticals, of which more than 3000 are now available by prescription (Benotti et al., 2009), because of their direct correlation to human presence: pharmaceuticals will be detected in any water supply in proximity to human populations (Daughton and Ternes, 1999). In a 2008 review of TOrc occurrence in municipal wastewater effluent, Snyder et al. (2008b) identified pharmaceutical residues, antibiotics, steroid hormones, and fragrances as the most frequently detected compound classes, and Ternes (1998) provided one of the first comprehensive evaluations of TOrc concentrations in municipal wastewater effluent and receiving waters. Fent et al. (2006) also provided a comprehensive review of TOrc concentrations in wastewater effluent in addition to the modes of action and toxicological implications of those contaminants.

With respect to wastewater treatment, compound removal and transformation are strongly dependent on the unit processes (e.g., secondary treatment, filtration, disinfection) and operational variables (e.g., oxidant dose, solids retention time (SRT)) employed at a particular plant (Snyder et al., 2003b; Benotti et al., 2009). Even at a single wastewater treatment plant, effluent concentrations can be highly variable, as they are influenced by fluctuations in influent loadings, temperature, and dry versus wet weather flows (Ternes, 1998). Once these contaminants are discharged, natural attenuation occurs through microbial degradation, dilution, adsorption to solids, photolysis, or other forms of abiotic transformation. However, these natural processes are generally insufficient to reduce TOrc concentrations to the limits of analytical methods. Furthermore, some receiving bodies can be

composed of 50 to 90% wastewater effluent under dry weather conditions (Daughton and Ternes, 1999). This ultimately leads to contamination of surface water, groundwater (after aquifer recharge or leaching from landfilled solids), and even food supplies (after plant uptake from reclaimed irrigation water) (Daughton and Ternes, 1999; Boxall et al., 2006). Kolpin et al. (2002) documented the extent of contamination (with respect to 95 TOrCs) of 139 predominantly wastewater-impacted streams in the United States. Although identified as a conservative estimate because of method limitations (i.e., method reporting limits (MRLs)), at least one TOrC was detected in 80% of the sample sites, but the concentrations were generally less than 1 µg/L. To highlight immediate impacts on drinking water supplies, Benotti et al. (2009) monitored 51 TOrCs in the source, finished, and distribution system water of 19 U.S. utilities. Although median concentrations of the target pharmaceuticals rarely exceeded 10 ng/L, some TOrCs were detected at maximum concentrations exceeding 100 ng/L. The herbicide atrazine was even detected in systems with no known agricultural applications. Therefore, recalcitrant compounds certainly have the potential to persist in drinking water supplies and contaminate finished drinking water.

Water and wastewater treatment trains are generally not designed for the removal of TOrCs. However, the interrelatedness of wastewater discharge and drinking water sources and potential effects on aquatic ecosystems now justify some consideration of TOrCs in the design process. In fact, expansion and optimization of wastewater treatment processes may be the most efficient strategy to mitigate the potential effects of these contaminants. Countless treatment processes have been evaluated for their ability to remove or destroy a variety of TOrCs. These evaluations span the continua of biological treatment (e.g., activated sludge), physicochemical treatment (e.g., media or membrane filtration), conventional oxidation (e.g., chlorine and ozone), and advanced oxidation processes (AOPs; e.g., UV/H₂O₂) in drinking water and wastewater (Huber et al., 2003a; Kim et al., 2007; Snyder et al., 2006, 2007; Ternes et al., 2002; Westerhoff et al., 2005). Specifically, high-pressure membranes can be very effective for TOrC removal, but the concentrated brines pose disposal issues, particularly for inland applications. The UV AOP (UV/H₂O₂) is another viable alternative, but the relatively high consumption of hydrogen peroxide (H₂O₂) and the general necessity of upstream pretreatment can result in a cost-prohibitive process.

Ozone is a unique option because its efficacy is generally similar to that of UV/H₂O₂, but with significantly reduced energy and chemical requirements (Rosenfeldt et al., 2006). Ozone alone has the ability to generate hydroxyl radicals (·OH) when applied to wastewater, and the AOP can be optimized by the addition of H₂O₂ (Buffle et al., 2006b). The combination of molecular ozone and the more powerful, nonselective hydroxyl radicals allows degradation of more recalcitrant compounds, acceleration of the overall treatment process, and reduction in structural footprints associated with ozone contactors. In addition, ozone is an effective disinfectant for wastewater applications, which is particularly important for regulatory compliance (e.g., the California Department of Public Health [CDPH] Title 22 requirements for recycled water). Despite the effectiveness of ozone, issues such as the formation of bromate, *N*-nitrosodimethylamine (NDMA) (Stalter et al., 2010c), and other potentially toxic oxidation byproducts (Wert et al., 2007) must be considered.

Although ozonation has been studied extensively, the majority of these applications relate to drinking water matrices. This makes it difficult to extrapolate dose responses to wastewater samples with higher oxidant demand, turbidity, organic content, UV absorbance, and radical scavenging capacity. The following review addresses the state of ozonation with respect to wastewater treatment and water reclamation and provides a brief overview of regulatory considerations and relevant toxicological issues.

1.1.1 Toxicological Implications for Aquatic Environments and Human Health

Despite significant evidence of their occurrence, scientists, regulators, and policy makers have not reached consensus regarding the actual toxicological implications of TOrCs in drinking water and aquatic ecosystems. One of the primary questions is whether bioassays can be extrapolated to more complex organisms, populations, and ecosystems (Daughton and Ternes, 1999). Simple and complex organisms sometimes share similar organs and physiological traits, but there are other examples where the pathways are dissimilar, which can lead to erroneous conclusions regarding toxicity (Fent et al., 2006). Despite its limitations, the current toolbox of toxicological assays provides valuable information in predicting health implications from exposure to water-borne TOrCs.

In the event of future regulatory determinations, scientists, regulators, and policy makers must first determine whether aquatic species or humans will be the critical population requiring protection from TOrCs in water. Aquatic species and humans may both necessitate separate regulations for wastewater and water. Currently, there is little evidence to justify human-based regulations, as will be discussed later, but there is growing concern related to feminization and toxicity in aquatic species. Despite the low concentrations of EDCs in the environment, some fish prefer to live near wastewater outfalls because of the high availability of food in these nutrient-rich locations, thereby ensuring constant exposure to these compounds (Snyder et al., 2008a). Of particular relevance—and this even applies to humans—is their exposure to trace concentrations of organic compounds during early life stages when they are particularly susceptible to the effects of environmental contamination (Snyder et al., 2008a).

Numerous studies have documented the effects of trace (i.e., low ng/L) steroid hormones, specifically estrone, 17 β -estradiol, and 17 α -ethynylestradiol, on aquatic species. Degradation products of nonionic surfactants (e.g., octylphenol and nonylphenol) have also been shown to have estrogenic effects, albeit at orders of magnitude greater concentrations, and have been shown to accumulate in the tissues of fish (Snyder et al., 2008a). In one study on aquatic impacts, long-term exposure of fish to 17 α -ethynylestradiol at 4 ng/L resulted in complete feminization of entire populations within two years (Lange et al., 2009). Another study observed some degree of feminization in all male fish from wastewater-impacted rivers in England (Tyler and Jobling, 2008). The feminized fish had elevated vitellogenin levels, disrupted gonad development, low-quality sperm, and generally altered reproductive behavior. These controlled laboratory-scale fish studies have also been expanded to evaluate wastewater with varying levels of treatment. As will be discussed later, Stalter et al. (2010c) studied the toxicity and estrogenicity of ozonated effluent to rainbow trout.

In addition to studies on fish, numerous *in vitro* bioassays have been developed to evaluate a variety of toxicity and estrogenicity endpoints. As mentioned earlier, these assays (e.g., the yeast estrogen screen (YES) assay) are difficult to extrapolate to more complex organisms, but they provide useful information related to parameters such as baseline toxicity, neurotransmitter inhibition, photosynthesis inhibition, genotoxicity, and overall estrogenicity (Escher et al., 2008b, 2009; Macova et al., 2010a; Reungoat et al., 2010; Stalter et al., 2010a). Escher et al. (2008b) observed significant baseline toxicity, acetylcholinesterase inhibition (associated with insecticides), and estrogenicity in primary effluent, but all of these parameters decreased dramatically following conventional secondary treatment. Only slight decreases were observed after subsequent sand filtration. Macova et al. (2010a) expanded the scope of the bioassay work to evaluate a variety of unit processes, and they identified coagulation/flocculation/dissolved air flotation, ozonation, and biological activated carbon

filtration as the most effective processes for reducing a variety of toxicity endpoints. As indicated by this list of unit processes, reductions in toxicity were highly correlated to reductions and/or transformations of effluent organic matter (EfOM). Fent et al. (2006) accumulated data for a variety of bioassays (based on phytoplankton, benthos, zooplankton, and fish) and TOrCs in order to summarize the acute and chronic toxicity levels for a variety of target contaminants. This data is summarized in Table 1.1. Lienert et al. (2007) presented an alternative ecotoxicology framework based on toxic potentials and relative risk. Although the environmental concentrations of most TOrCs are insufficient, the literature suggests that certain compounds, particularly steroid hormones, may be present at sufficient concentrations to induce changes in aquatic populations.

Table 0.1. Summary of Acute and Chronic Toxicity in Aquatic Environments

Contaminant	Acute Toxicity Level (mg/L) ^a	Chronic Toxicity Level (mg/L) ^b
Acetylsalicylic acid	100–10,000	1
Salicylic acid	10–10,000	10
Diclofenac	10–100	0.001–100
Ibuprofen	1–1,000	100–1,000
Naproxen	10–1,000	100–1,000
Paracetamol	10–10,000	N/A
Metoprolol	1–1,000	N/A
Propranolol	0.1–1,000	0.0001–1,000
Atenolol	100–1,000	N/A
Betaxolol	100–1,000	N/A
Sotalol	100–1,000	N/A
Clofibrate	1–100	0.01
Clofibric acid	10–1,000	0.1–100
Bezafibrate	100–1,000	N/A
Fenofibrate	10–100	N/A
Gemfibrozil	100	N/A
Carbamazepine	10–100	0.01–100
Diazepam	1–10,000	N/A
Fluoxetine	0.1–10	0.001–10
Metformin	10–1,000	N/A
Methotrexate	10–1,000	N/A
Cimetidine	1,000	N/A
Ranitidine	1,000	N/A
Caffeine	100–10,000	N/A

Source: Fent et al. (2006).

^aRange based on different studies, bioassays, exposure conditions, etc.

^bRange based on different studies, bioassays, endpoints, etc.

In contrast to the observed effects on fish in wastewater-impacted receiving waters, scientists are still conflicted on the direct human health effects of TOrCs. With respect to acute toxicity, it is unlikely that pharmaceuticals and EDCs will induce measurable effects on public health at observed concentrations (Snyder et al., 2003b). However, the effects of chronic exposure to mixtures of compounds are largely unknown. In the absence of concrete dose–response data, officials must rely on toxicological frameworks and screening models based on limited data (Environment Protection and Heritage Council [EPHC], 2008; Schriks et al., 2010; Snyder et al., 2008a). Using these reference levels, conservative safety factors, and common risk assessment parameters (e.g., 70-kg person and water consumption of 2 liters per day), drinking water equivalent levels (DWELs) can be developed and proposed as benchmarks for

water quality. Depending on the study, the DWELs are often compared with observed concentrations in the environment or other exposure routes (e.g., beverages, foods, etc.) (Snyder et al., 2008a) to develop benchmark quotients (BQs) (Schriks et al., 2010), recommended MRLs (Snyder et al., 2008a), or other points of reference.

A subset of the DWELs from two human risk assessment studies (Snyder et al., 2008a; Schriks et al., 2010) and the Australian Guidelines for Water Recycling (EPHC, 2008) is provided in Table 1.2. In most cases, these values are only proposed as points of reference to communicate the relevance of TOrCs in water supplies, so they currently have little regulatory significance. In contrast to the ecotoxicological significance of some TOrCs, the observed concentrations of most contaminants are significantly lower than the human toxicological thresholds developed in the referenced studies. This disparity contributes to the ambiguity regarding the need, or lack thereof, for TOrC regulations for drinking water or wastewater effluent intended for indirect potable reuse (IPR).

Table 0.2. Summary of Toxicological Relevance of TOrCs in Water Supplies

Contaminant	Snyder et al. (2008a)		Schriks et al. (2010)		EPHC (2008)
	DWE L (µg/L)	Daily Consumption to Exceed ADI ^a (L)	Guideline Value (µg/L)	Benchmark Quotient (BQ) ^b	Guideline Value (µg/L)
Antianxiety					
Diazepam	35	210,000	—	—	2.5
Meprobamate	260	12,000	—	—	—
Antibacterial/antibiotic					
Triclosan	2,600	4,300,000	—	—	0.35
Sulfamethoxazole	18,000	12,000,000	440	0.00007	35
Trimethoprim	6,700	>54,000,000	—	—	70
Anticonvulsant					
Carbamazepine	12	1,300	1	0.03	100
Phenytoin	6.8	430	—	—	—
Antidepressant					
Fluoxetine	34	83,000	—	—	10
Beta-blocker					
Atenolol	70	5,400	—	—	—
DBP					
NDMA	—	—	0.1	0.02	0.01
Flame retardant					
TCEP	—	—	77	—	1
Fragrance					
Musk ketone	—	—	—	—	350
Herbicide/pesticide					
Atrazine	3	6	—	—	40
DEET	—	—	6,250	0.000005	2,500
Diuron	—	—	7	0.01	30
Lindane	20	>4,000	—	—	0.02
Methoxychlor	0.70	>140	—	—	—
Industrial chemical					
1,4-dioxane	—	—	30	0.02	—
Nonylphenol	1,800	33,000	—	—	500
Octylphenol	5,300	>430,000	—	—	50
PFOA	—	—	5.3	0.1	—
PFOS	—	—	0.5	0.04	—
Lipid regulator					
Atorvastatin	19	>150,000	—	—	5
Clofibrac acid	—	—	30	0.005	750
Gemfibrozil	45	43,000	—	—	600
NSAID^c					
Diclofenac	2,300	>18,000,000	—	—	1.8
Ibuprofen	—	—	—	—	400
Naproxen	20,000	>80,000,000	—	—	220
Plasticizer					
Bisphenol A	1,800	140,000	—	—	200
Steroid hormone					
Estradiol	1.8	>7,100	—	—	0.175
Estrone	0.46	>4,500	—	—	0.03
Ethinylestradiol	0.0035	>7	—	—	0.015
X-ray contrast					
Iopromide	—	—	250,000	0.0000002	750

^aBased on maximum observed concentration in drinking water.

^bBQ=Maximum concentration in drinking water divided by guideline value.

^cNSAID=Nonsteroidal anti-inflammatory drug.

1.1.2 Current Water Reuse Guidelines and Regulations

In contrast to drinking water standards, such as those established by the Safe Drinking Water Act (SDWA) in the United States, and nutrient levels mandated by wastewater discharge permits, there is a paucity of regulation related to TORCs in wastewater effluents. The U.S. Food and Drug Administration (FDA) requires companies to conduct an environmental impact assessment for any human pharmaceutical expected to be found in the environment at a concentration exceeding 1 µg/L (Fent et al., 2006). However, there is little regulatory guidance beyond that point. Although TORCs may be the impetus for augmenting treatment trains, it is unclear whether these contaminants will be a significant factor in establishing design criteria for advanced wastewater treatment processes. In many situations, design criteria may actually be based on disinfection requirements or disinfection byproduct (DBP) mitigation. With respect to ozone, one of the primary factors limiting its widespread applicability to water and wastewater treatment is bromate formation. Although a drinking water maximum contaminant level (MCL) of 10 µg/L has been established in the United States, more relaxed targets (e.g., 3 mg/L (Hollender et al., 2009)) have been proposed for environmental discharge, which would increase the applicability of ozone to wastewater treatment.

For water reuse in the United States, states can refer to the U.S. Environmental Protection Agency (EPA) *Guidelines for Water Reuse* (U.S. EPA, 2004), CDPH Title 22 requirements, or local standards for wastewater contaminants. Of course, water reuse regulations vary tremendously depending on the ultimate use of that resource (e.g., IPR vs. golf course irrigation). For unrestricted urban reuse, states generally specify an acceptable treatment train in addition to turbidity and disinfection requirements. The State of Florida also requires periodic monitoring for *Giardia* and *Cryptosporidium*. Reuse requirements for Florida and Washington are provided in Table 1.3, as an example.

In 2004, only four states (California, Florida, Hawaii, and Washington) had specific standards for IPR permits, and they generally addressed total suspended solids (TSS), total nitrogen, total organic carbon (TOC), turbidity, total organic halides (TOX), and total coliforms. Wastewater intended for IPR is also expected to comply with primary and secondary drinking water standards. Washington specifically requires water intended for surface percolation or direct recharge to comply with established MCLs, in accordance with the SDWA. For direct recharge applications, California and Washington specify the amount of time the water should be stored in an aquifer before it can be withdrawn for drinking water applications, in addition to offset distances between recharge and withdrawal locations. Washington and California also require reverse osmosis in all direct injection applications (U.S. EPA, 2004). The permitting standards for Florida, Washington, and California are summarized in Table 1.3, and the California requirements are described in the following discussion of Title 22.

The CDPH Title 22 requirements address a number of parameters, including total nitrogen, TOC, turbidity, total coliforms, and viruses. In addition to specifying restrictions on proximity of use to municipal water wells and other high-risk areas, Title 22 defines three categories for reuse water: disinfected secondary-23 (e.g., inedible crops and freeway irrigation), disinfected secondary-2.2 (e.g., food crops with no contact between the water and the edible portion of the food), and disinfected tertiary recycled water (e.g., full-contact food crops and unrestricted golf course irrigation). For a “disinfected secondary-23” designation, the median concentration of total coliforms over a 7-day period cannot exceed 23 MPN (most probable number)/100 mL, and no more than one sample can exceed 240 MPN/100 mL over a 30-day period. For a “disinfected secondary-2.2” designation, the median concentration of

total coliforms over a 7-day period cannot exceed 2.2 MPN/100 mL, and no more than one sample can exceed 23 MPN/100 mL over a 30-day period. Also, no sample can exceed a total coliform concentration of 240 MPN/100 mL. In addition to complying with the secondary-2.2 requirements, disinfected tertiary recycled water must satisfy specific turbidity requirements related to the mode of filtration. As a conservative guideline, the turbidity should not exceed 2 NTU (nephelometric turbidity units) for media-filtered water or 0.2 NTU for membrane-filtered water. The treatment must also satisfy one of the following disinfection requirements: (1) a free chlorine concentration \times time (CT) value of at least 450 mg-min/L or (2) an alternative treatment certified by the state of California to achieve at least 5-log inactivation of poliovirus or an acceptable surrogate (e.g., MS2) (CDPH, 2009b). Currently, the HiPOX system produced by APTwater (Pleasant Hill, CA) is the only ozone-based technology certified under Title 22.

Table 0.3. Water Reuse Standards for Florida, Washington, and California

Application	Parameter	FL	WA	CA
Unrestricted urban reuse	TSS (mg/L)	5	30	N/A
	Monthly average turbidity (NTU)	2–2.5	2	2
	Maximum turbidity (NTU)	N/A	5	5
	Indicator coliform	Fecal	Total	Total
	Average (MPN/100 mL)	ND ^a	2.2	2.2
	Maximum (MPN/100 mL)	25	23	240 ^c
Indirect potable reuse	TSS (mg/L)	5	5	N/A
	Monthly average turbidity (NTU)	N/A	0.1	2/0.2 ^d
	Maximum turbidity (NTU)	N/A	0.5	10/0.5 ^d
	Monthly average TOC (mg/L)	3	N/A	N/A
	Maximum TOC (mg/L)	5	1	Calculated
	Total nitrogen (mg-N/L)	10	10	10
	Monthly average TOX (mg/L)	0.2	N/A	N/A
	Indicator coliform	Total	Total	Total
	Median (MPN/100 mL)	N/A	1 ^b	2.2 ^b
	Maximum (MPN/100 mL)	ND	5 ^b	240 ^c
	Storage time (months)	N/A	12	6
	Minimum offset distance (feet)	500	2,000	N/A

Source: U.S. EPA (2004).

Note: ND=nondetect and N/A=not applicable.

^aIn 75% of samples over 30-day period.

^bOver a 7-day period.

^cOnly one sample can exceed 23 MPN/100 mL over 30-day period.

^dMedia filtration/membrane filtration.

For IPR in California, applications are now separated into three different categories according to the Draft Groundwater Replenishment Reuse Regulations published in November 2011:

(1) groundwater replenishment via surface application without full advanced treatment (FAT), (2) groundwater replenishment via subsurface application with FAT, and (3) groundwater replenishment via surface application with FAT. With the exception of FAT, the requirements are relatively similar between the three categories. All systems are required to demonstrate wastewater source control; satisfy the definition of a “disinfected tertiary effluent”; provide a total of 12-, 10-, and 10-log removal/inactivation for viruses, *Giardia* cysts, and *Cryptosporidium* oocysts, respectively; achieve 10 mg-N/L of total nitrogen; and achieve a maximum TOC concentration (TOC_{max}) equal to 0.5 divided by the proposed recycled water contribution (RWC). For the pathogen reductions, no single treatment process

can be credited with more than 6-log removal/inactivation, and each process used to demonstrate compliance must achieve at least 1-log removal/inactivation. Each month of underground storage also provides 1-log viral removal/inactivation, but the agency must calculate the retention time using specified methods. In combination with FAT, which will be described later, 6 months of certified underground storage automatically qualifies for the 10-log parasite removal/inactivation requirements. In addition to satisfying the pathogen reduction requirements, the hydraulic residence time in the subsurface environment must allow sufficient response time to address treatment failures and mitigate public health risks.

IPR systems must generally comply with primary and secondary MCLs for drinking water. The CDPH draft regulations specifically address a group of priority toxic pollutants: inorganic chemicals, radionuclide chemicals, organic chemicals, disinfection byproducts, lead, and copper. IPR systems must also achieve established notification levels (NLs) for organic contaminants. Because of its demonstrated carcinogenicity, California has established a public health goal of 3 ng/L, an NL of 10 ng/L, and a response level of 300 ng/L for *N*-nitrosodimethylamine (NDMA). This is supplemented with NLs of 10 ng/L and response levels of 100 and 500 ng/L for *N*-nitrosodiethylamine (NDEA) and *N*-nitrosodi-*n*-propylamine (NDPA), respectively (CDPH, 2009a). The NL concept differs from the original draft regulations, which mandated 1.2- and 0.5-log removal/destruction of NDMA and 1,4-dioxane, respectively. The previous NDMA and 1,4-dioxane requirements can still be used as a general rule of thumb for treatment train design, as described in the following.

The primary distinction between the three IPR categories involves the use of FAT, which is a combination of RO capable of achieving 99.5% sodium chloride rejection and a robust oxidation process. The oxidation process must achieve 0.5-log destruction of at least one indicator compound from each of the following seven compound classes: hydroxy aromatic, amino/acylamino aromatic, nonaromatic with carbon double bonds, deprotonated amine, alkoxy polyaromatic, alkoxy aromatic, and alkyl aromatic. The oxidation process must also achieve 0.3-log destruction of at least one indicator compound from each of the following two compound classes: saturated aliphatic and nitro aromatic. To ensure process integrity, a surrogate parameter (e.g., differential chloramine or UV₂₅₄ absorbance) must also be correlated with the destruction/removal of the indicator compounds and monitored continuously. These new regulations highlight the importance of compound groupings that have been proposed in this study and surrogate parameters suitable for real-time, online monitoring of process performance, which is the focus of several other WaterReuse Research Foundation projects (WRRF-09-10 and WRRF-11-01).

Although federal regulations and guidelines pertaining to PPCPs/EDCs and other TOxCs are extremely limited (e.g., atrazine MCL of 3 µg/L), several common PPCPs/EDCs/TOxCs (1,4-dioxane, erythromycin, steroid hormones, nitrosamines, pesticides, etc.) are listed in the most recent version of the U.S. EPA Contaminant Candidate List (CCL3). The CCL3 is a list of unregulated contaminants that are known or have the potential to occur in public water supplies and may pose a threat to human health. Although these contaminants have been identified for priority research, target concentrations have not been identified, and these contaminants may never actually be regulated. Similarly, the European Union recently identified a list of 33 priority substances (atrazine, octylphenols, etc.) for which mitigation measures or environmental quality standards (EQSs) will be developed in the near future (EU, 2000). On the other hand, Australia has specifically identified a number of emerging contaminants, in addition to identifying corresponding drinking water goals (DWGs) for its potable reuse and drinking water systems. In 2008, the Environment Protection Heritage Council, National Health and Medical Research Council, and Natural Resource Management

Ministerial Council published the Augmentation of Drinking Water Supplies module of the Australian Guidelines for Water Recycling. The authors emphasize that the information presented in the document is not legally binding and only serves as a summary of scientific evidence pertaining to water reuse paradigms (EPHC, 2008).

The Augmentation of Drinking Water Supplies module is primarily based on the Australian Drinking Water Guidelines. Similarly to frameworks used in other countries to establish regulations and goals, the treatment levels identified in the document balance the practicality and costs associated with water and wastewater treatment with the acceptable risk for a particular chemical or microbial contaminant. For microbial contaminants, Australia targets pathogen levels corresponding to 10^{-6} annual disability-adjusted life years (DALYs) per person, and for most chemical contaminants, the treatment goals are based on no-observed-effect levels (NOELs) supplemented by safety factors or a cancer risk of 10^{-6} . However, the treatment goals are slightly different for emerging contaminants: toxicity equivalents for dioxins and polychlorinated biphenyls, acceptable daily intakes (ADIs) for agricultural and veterinary pharmaceuticals, and therapeutic doses supplemented with safety factors (1,000-10,000) for human pharmaceuticals (EPHC, 2008). A plethora of compounds have been assigned treatment goals in the Australian document, but this review will only discuss several microbes and PPCPs/EDCs/TOrCs that have received considerable attention in recent years because of their ubiquity in wastewater effluent.

Based on their anticipated prevalence in wastewater, coupled with the DALY risk framework, required log reductions for *Cryptosporidium*, enteric viruses, and *Campylobacter* are 8, 9.5, and 8.1, respectively. The Australian guidelines indicate that the typical IPR system comprised of membrane filtration, RO, and advanced oxidation will be sufficient to achieve these microbial reductions. The document also provides a table of expected treatment efficacies for a variety of wastewater treatment processes, including ozonation: 2- to 6-log inactivation for vegetative bacteria and viruses, 2- to 4-log inactivation for *Giardia*, 1- to 2-log inactivation of *Cryptosporidium*, and 0- to 0.5-log inactivation of spore-forming bacteria. A similar table is provided for ozonation of emerging chemical contaminants, including antibiotics (>95% removal), carbamazepine (50–80% removal), ibuprofen (50–80% removal), steroid hormones (>95% removal), and other PPCPs/EDCs/TOrCs (EPHC, 2008). The actual guidelines for a subset of these emerging contaminants were provided earlier in Table 1.2..

Few emerging contaminants exceed the Australian guidelines for augmentation of drinking water supplies—even considering the maximum concentrations observed in secondary effluents (EPHC, 2008). For those compounds with concentrations higher than the recommended guidelines, optimized conventional wastewater treatment (e.g., biotransformation of caffeine) or disinfection processes (e.g., ozonation of steroid hormones) may be sufficient to achieve the specified goals. Implementation of advanced treatment processes would provide even greater safeguards for human and environmental health. Specifically, ozonation is recognized as an effective barrier against organic contaminants and microbes, but its use in wastewater poses interesting scientific and operational complexities, as described in the following sections.

1.2 Assessment of Oxidation Processes

1.2.1 Ozone

Ozone decomposition in wastewater effluent (typically secondary effluent) is characterized by two kinetically distinct phases (Buffle et al., 2006c): (1) the “demand phase” where a portion of the dissolved ozone is rapidly consumed over the first 30 s (i.e., instantaneous ozone demand (IOD)) and (2) the “decay phase” where the remaining ozone decays relatively slowly. This biphasic behavior has also been observed in natural waters containing high concentrations of dissolved organic matter (DOM) (Buffle and von Gunten, 2006). During both phases, ozone reacts with organic matter and inorganic scavengers, which causes ozone to decompose naturally into $\cdot\text{OH}$. These phases are illustrated in Figure 0.1; the numbered steps in Figure 0.1 are described in the following sections.

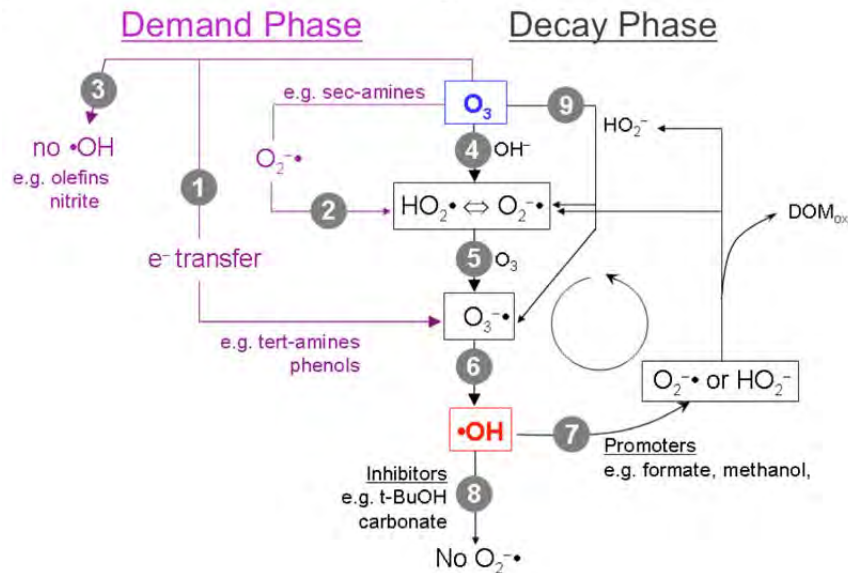


Figure 0.1. Ozone decomposition and $\cdot\text{OH}$ formation during ozonation of wastewater.

Demand Phase

During the demand phase of wastewater effluent ozonation, ozone is mainly consumed by its direct reaction with EfOM and nitrite. When the applied ozone dose is low compared to the level of EfOM or nitrite, ozone is completely consumed within seconds. Specifically, ozone reacts rapidly with some electron-rich moieties of EfOM, including phenols, anilines, alkoxy- and alkylbenzenes, olefins, and deprotonated amines (Lee and von Gunten, 2010), but little information is currently available on the exact composition of EfOM in terms of the concentration and distribution of these electron-rich moieties. Also, nitrite concentration can be high (e.g., >1 mg-N/L or 71 μM) when partial nitrification or denitrification is applied in preceding biological treatment processes. This is critical for ozonation because ozone and nitrite react at a 1:1 mass ratio.

Significant $\cdot\text{OH}$ formation occurs during the initial demand phase of ozonation. Mechanistic studies have shown that $\cdot\text{OH}$ can be produced from the reaction of ozone with model organic compounds via intermediates (e.g., $\text{O}_2^{\cdot-}$ and $\text{O}_3^{\cdot-}$) (Flyunt et al., 2003a). For example, the reaction of ozone with some phenols and tertiary amines proceeds partly through electron transfer, which generates $\text{O}_3^{\cdot-}$ (no. 1) and rapidly decays into $\cdot\text{OH}$ (no. 6). The reaction of

ozone with secondary amines produces $O_2\cdot^-$ (no. 2), which reacts rapidly and selectively with O_3 to form $O_3\cdot^-$ (no. 5) and $\cdot OH$ (no. 6). In contrast, the reaction of ozone with olefins and nitrite does not produce $\cdot OH$ (no. 3) because the reaction produces negligible $O_2\cdot^-$ and $O_3\cdot^-$. The literature quantifies $\cdot OH$ yields (molar basis) from the reaction of ozone with several classes of organic compounds having electron-rich moieties: 8–17% for alkoxybenzenes (Mvula et al., 2009), 24–43% for phenols (Flyunt et al., 2003b; Mvula and Von Sonntag, 2003), 28–30% for anilines (Flyunt et al., 2003a), 15% for tertiary amine (triethylamine) (Flyunt et al., 2003a), and 43% for adenosine (Flyunt et al., 2003a). It should be noted that the experimental conditions in these studies suppressed subsequent $\cdot OH$ reactions that might otherwise have increased the $\cdot OH$ yield substantially. Therefore, in addition to the primary $\cdot OH$ yield, the fate of $\cdot OH$ should be considered to determine the overall $\cdot OH$ yield. This aspect will be discussed in greater detail later.

Decay Phase

If a dissolved ozone residual persists through the initial demand phase, it is slowly consumed in the secondary decay phase by a series of radical chain reactions. Ozone decomposition can be initiated by OH^- (no. 4) or HO_2^- (no. 9), which are the anions of H_2O ($pK_a=15.7$) and H_2O_2 ($pK_a=11.7$), respectively. The reaction of OH^- with O_3 was originally suggested to produce $HO_2\cdot$ by O-transfer: $OH^- + O_3 \rightarrow HO_2\cdot + O_2$ (Staehelin and Hoigné, 1982). Here, the $\cdot OH$ radical is generated in the subsequent reaction of $HO_2\cdot$ with ozone (i.e., the peroxone process). However, the O-transfer mechanism was recently challenged and revised into an adduct formation mechanism: $OH^- + O_3 \rightarrow HO_4^- \rightleftharpoons HO_2\cdot + O_2\cdot^-$ (no. 4) (Merényi et al., 2010b). The adduct HO_4^- rapidly equilibrates with $HO_2\cdot + O_2\cdot^-$. In this case, $\cdot OH$ is generated in the subsequent reaction of $O_2\cdot^-$ with ozone (no. 5). A small fraction of the adduct HO_4^- can also transform into $HO_2\cdot$ and O_2 (not shown in Figure 0.1). Overall, based on the adduct formation mechanism, ~3 moles of ozone are consumed to produce 2 moles of $\cdot OH$ from the OH^- -induced initiation step.

The reaction of HO_2^- with O_3 (i.e., the peroxone process) was originally suggested to proceed through electron transfer: $HO_2^- + O_3 \rightarrow HO_2\cdot + O_3\cdot^-$ (Staehelin and Hoigné, 1982). However, this reaction was also revised into an adduct formation mechanism: $HO_2^- + O_3 \rightarrow HO_5^-$ (Merényi et al., 2010a). The adduct HO_5^- has two competing decay pathways. One-half of the HO_5^- decays into $HO_2\cdot + O_3\cdot^-$, which has the same fate as the electron transfer mechanism. $HO_2\cdot$ equilibrates with $O_2\cdot^-$ and reacts quickly with ozone (no. 5), thereby producing $\cdot OH$ (no. 6). $O_3\cdot^-$ is also rapidly converted into $\cdot OH$ (no. 6). The other half of the HO_5^- decays into $2O_2 + OH^-$. Therefore, during the peroxone process, 3 moles of ozone and 2 moles of hydrogen peroxide are consumed to produce 2 moles of $\cdot OH$ from the HO_2^- -induced initiation step.

$\cdot OH$ reacts mainly with EfOM or carbonate/bicarbonate during ozonation of wastewater effluent. The reaction of $\cdot OH$ with certain moieties in EfOM (promoters such as organic acids and alcohols) leads to carbon-centered radicals. Following O_2 addition, these carbon-centered radicals form $O_2\cdot^-$ or $HO_2\cdot^-$ (no. 7). As discussed earlier, $O_2\cdot^-$ reacts rapidly and selectively with ozone (no. 5), which again produces $\cdot OH$. In addition, the reaction of $HO_2\cdot^-$ with ozone generates $\cdot OH$ (no. 9). Therefore, the reaction of $\cdot OH$ with the promoters accelerates the overall ozone decomposition through the chain reaction. It should be noted that $\cdot OH$ formation via the chain reaction is more efficient for $O_2\cdot^-$ than for $HO_2\cdot^-$ as the chain carrier because of the relative reaction rate difference (Staehelin and Hoigné, 1982):



In the latter reaction, the apparent rate constant for the reaction of H_2O_2 and O_3 at near-neutral pH is $(2.8 \times 10^6) \times (10^{\text{pH}-11.6})$. The chain reaction is terminated upon the reaction of $\cdot\text{OH}$ with compounds that do not form $\text{O}_2^{\cdot-}$ or $\text{HO}_2^{\cdot-}$ (no. 8, inhibitors such as aliphatic alkyl compounds and carbonate) (Staehelin and Hoigné, 1985).

$\cdot\text{OH}$ Yield during Wastewater Ozonation

The $\cdot\text{OH}$ yield during ozonation of wastewater differs depending on the type of ozone decomposition, which is influenced by ozone dose, pH, concentration and type of EfOM, inorganics, etc. In the initial demand phase, a significant fraction of the applied ozone dose is consumed by the direct reaction of ozone with reactive moieties in EfOM. These direct ozone reactions are expected to produce $\cdot\text{OH}$ yields of 10–40%. A recent study calculated an $\cdot\text{OH}$ yield of 13% during ozonation of wastewater effluent (Nöthe et al., 2009b). The $\cdot\text{OH}$ yield from the OH^- or $\text{HO}_2^{\cdot-}$ -induced ozone decomposition initiation step is 67% based on the adduct formation mechanisms. The yield can increase if the $\cdot\text{OH}$ radical is involved in the $\text{O}_2^{\cdot-}$ -induced chain reaction via promoters. In this scenario, one mole of $\cdot\text{OH}$ is produced from the reaction of $\text{O}_2^{\cdot-}$ with ozone, which results in 100% $\cdot\text{OH}$ yield from ozone. The $\text{O}_2^{\cdot-}$ -induced chain reaction is only possible when the ozone concentration is high enough to be able to react with $\text{O}_2^{\cdot-}$. Therefore, the $\cdot\text{OH}$ yield will be lower (e.g., 10–40%) at lower ozone doses when most of the ozone is consumed by direct reaction with EfOM. The $\cdot\text{OH}$ yield will approach 100% at higher ozone doses when most ozone is consumed by the $\text{O}_2^{\cdot-}$ -induced chain reaction.

1.2.2 Ozone/ H_2O_2

Ozone decomposition is typically slow (i.e., several hours for high applied ozone doses) in clean waters containing high carbonate concentrations (e.g., groundwater). To expedite ozone decomposition and the subsequent formation of $\cdot\text{OH}$, the peroxone process (i.e., the combination of ozone and H_2O_2) can be implemented (Acero and von Gunten, 2001). As discussed earlier, 3 moles of ozone and 2 moles of H_2O_2 are consumed to produce 2 moles of $\cdot\text{OH}$ radicals from the $\text{HO}_2^{\cdot-}$ -induced ozone decomposition initiation step. The use of H_2O_2 in wastewater applications is sometimes questioned (Pocostales et al., 2010) because the higher concentration of EfOM already leads to rapid ozone decomposition into $\cdot\text{OH}$ (e.g., <30 min), particularly for low applied ozone doses. For high applied ozone doses, the addition of H_2O_2 provides a nearly instantaneous treatment process, which can lead to significant cost savings associated with reduced structural footprints. However, it is important to note that the addition of H_2O_2 does not necessarily increase $\cdot\text{OH}$ yields and can actually be detrimental to treatment efficacy because of increased $\cdot\text{OH}$ scavenging rates. However, if the peroxone process can accentuate the $\text{O}_2^{\cdot-}$ -induced chain reaction during ozone decomposition, the yield of $\cdot\text{OH}$ radical can be increased accordingly.

1.2.3 UV/ H_2O_2

$\cdot\text{OH}$ radicals can be produced by the action of UV light ($\lambda < 280 \text{ nm}$) on H_2O_2 , according to the following equation: $\text{H}_2\text{O}_2 + \text{UV} \rightarrow 2 \cdot\text{OH}$. During the primary event, 2 moles of $\cdot\text{OH}$ are produced from 1 mole of H_2O_2 . The quantum yield for $\cdot\text{OH}$ from the primary event is 1 because half of the produced $\cdot\text{OH}$ in a solvent cage recombines into H_2O_2 and only the other

half diffuses out of the solvent cage (Legrini et al., 1993). Even though the $\cdot\text{OH}$ yield from H_2O_2 is high (i.e., 200%), the UV absorption by H_2O_2 is weak because its molar absorption coefficient at 254 nm is only $18 \text{ M}^{-1} \text{ cm}^{-1}$. Moreover, UV-absorbing matrix components (e.g., EfOM) reduce UV transmission, thereby preventing UV photolysis of H_2O_2 . Accordingly, elevated concentrations of H_2O_2 (e.g., 10 mg/L or $\sim 300 \mu\text{M}$) have to be applied to achieve a reasonable $\cdot\text{OH}$ generation rate during wastewater treatment. After the AOP, any residual H_2O_2 must often be quenched or catalytically decomposed, which increases the complexity and cost of treatment. This is compounded by the general necessity for pretreatment to increase UV transmissivity and process efficacy. In a typical wastewater effluent matrix, H_2O_2 is not a significant $\cdot\text{OH}$ scavenger because of its slow reaction with $\cdot\text{OH}$:



1.3 Prediction of Trace Organic Contaminant Elimination: Kinetics

Chemical kinetics is useful for describing the elimination of TORCs during oxidation. In ozonation, TORC elimination occurs via reactions with ozone and $\cdot\text{OH}$ and therefore can be formulated based on the first equation following. After integration, the second equation provides a means to either calculate unknown rate constants or predict the level of oxidation with specific dosing conditions:

$$-d[\text{TORC}]_t/dt = k_{\text{O}_3} [\text{TORC}][\text{O}_3] + k_{\cdot\text{OH}} [\text{TORC}][\cdot\text{OH}]$$

$$-\ln([\text{TORC}]_t/[\text{TORC}]_0) = k_{\text{O}_3} \int_0^t [\text{O}_3] dt + k_{\cdot\text{OH}} \int_0^t [\cdot\text{OH}] dt.$$

Based on these equations, it is apparent that TORC elimination depends on the second-order rate constants for ozone and $\cdot\text{OH}$ reactions (k_{O_3} and $k_{\cdot\text{OH}}$) and the ozone and $\cdot\text{OH}$ exposures ($\int_0^t [\text{O}_3] dt$ and $\int_0^t [\cdot\text{OH}] dt$). In other words, TORC elimination can be predicted if these four parameters are known. Although an immense database of rate constants is already available, ozone and $\cdot\text{OH}$ exposure can vary significantly between matrices.

1.3.1 Second-Order Rate Constants

Second-order rate constants (k) represent the magnitude of reactivity between the oxidant (i.e., ozone and $\cdot\text{OH}$) and each TORC. Currently, about 1000 k values are known for ozone reactions, and several thousand k values are known for $\cdot\text{OH}$ reactions (available in a National Institute of Standards and Technology (NIST) database). These k values show that ozone reacts fast only with electron-rich [organic] moieties (ERMs), such as activated aromatic compounds (e.g., phenol, aniline, and polycyclic aromatics), olefins, organosulfurs, and deprotonated amines. In contrast, $\cdot\text{OH}$ reacts very fast with most types of organic moieties, including aliphatic C–H bonds (Buxton et al., 1988). Ozone and $\cdot\text{OH}$ k values for many wastewater-derived TORCs are summarized in Table 1.4.

For ionizable organic compounds such as phenols or amines, the k value depends significantly on the ionization state. Typically, deprotonated phenols or amines show several orders of magnitude higher reactivity to ozone than the corresponding protonated ones. Therefore, the k values at a certain pH (i.e., apparent k values, $k_{O_3,app}$) for the reaction of ozone with phenols or amines increase significantly with increasing pH. The $k_{O_3,app}$ can be calculated using the following equation, where α represents the fraction of each species at a given pH and can be calculated based on the compound's pK_a value. In addition, $k_{O_3,deprotonated}$ and $k_{O_3,protonated}$ are the species-specific rate constants.

$$k_{O_3,app} = k_{O_3,de-protonated} \alpha_{de-protonated} + k_{O_3,protonated} \alpha_{protonated}$$

Table 1.4 summarizes the second-order rate constants (i.e., species-specific and apparent k values at pH 7 and 8) available in the literature prior to 2010 for the reaction of ozone and $\cdot OH$ with various TOxCs. Each rate constant was critically examined, particularly with respect to the method applied for rate constant determination, and only those rate constants determined by appropriate kinetic methods (e.g., absolute kinetic or competition kinetic methods) were included in the table. Therefore, ozone or $\cdot OH$ rate constants are not yet available for some compounds. For these compounds, the unknown rate constant(s) was estimated using quantitative structure–activity relationships (QSARs) for ozone or the group contribution method (GCM) for $\cdot OH$ (see Section 0 for further details).

Table 1.4 indicates that the TOxCs containing phenols and anilines show the highest reactivity to ozone (i.e., $k_{O_3,app}$ values at pH 7 are typically higher than $10^6 M^{-1}s^{-1}$). For the TOxCs containing amines, double bonds, and activated aromatics, the $k_{O_3,app}$ values at pH 7 vary significantly and range from 10^2 to $10^6 M^{-1}s^{-1}$. At pH 8, the reactivity pattern was similar, but for TOxCs containing ionizable moieties such as phenols and amines, the $k_{O_3,app}$ values increase ~10 times compared to those at pH 7. For the TOxCs without electron-rich moieties, such as ibuprofen, iopromide, diazepam, and NDMA, the $k_{O_3,app}$ values are typically below $10 M^{-1}s^{-1}$.

Most TOxCs show high reactivity toward $\cdot OH$, as indicated by high $k_{\cdot OH}$ values that generally vary by less than a factor of two (i.e., 5×10^9 to $10^{10} M^{-1}s^{-1}$). Many of these compounds contain aromatic moieties or double bonds that are known to react rapidly with $\cdot OH$ (Buxton et al., 1988). Low $k_{\cdot OH}$ values (e.g., $<3 \times 10^9 M^{-1} s^{-1}$) were found only for some contrast media, trialkyl phosphates, and NDMA. These compounds typically contain strong electron-deficient moieties such as halogens or are small, saturated organic molecules (e.g., molecular weight lower than 100 Da).

Table 0.4. Second-Order Ozone and ·OH Rate Constants

Compound/ Usage Class/ Reactive Moiety	pK _a	k _{O₃} (species of compound), M ⁻¹ s ⁻¹	k _{O₃} at pH 7, M ⁻¹ s ⁻¹	k _{O₃} at pH 8, M ⁻¹ s ⁻¹	k _{·OH} , M ⁻¹ s ⁻¹
Acebutolol/ β-blockers/ 2° amine	9.2 (2° amine)	6.0 × 10 ¹ (cation) (Benner et al., 2008) 2.9 × 10 ⁵ (neutral) (Benner et al., 2008)	1.9 × 10 ³	1.7 × 10 ⁴	4.6 × 10 ⁹ (Benner et al., 2008)
N(4)-Acetyl-sulfamethoxazole/ sulfonamide antibiotic/ p-sulfonylaniline or isoxazole	5.5 (sulfonamide N)	2.0 × 10 ¹ (cation) (Dodd et al., 2006a) 2.6 × 10 ² (neutral) (Dodd et al., 2006a)	2.6 × 10 ²	2.6 × 10 ²	6.8 × 10 ⁹ (Dodd et al., 2006a)
Amikacin/ aminoglycoside antibiotic/ 1° amines	Multiple pK _a (1° amine)	1.3 × 10 ¹ –1.1 × 10 ⁴ for pH range 4.1–8.9 (Dodd et al., 2006a)	~4 × 10 ³	~8 × 10 ³	7.6 × 10 ⁹ (Dodd et al., 2006a)
Amoxicillin/ β lactam antibiotic/ phenol, thioether, 1° amine	2.7 (carboxyl)/ 7.5 (1° amine)/ 9.6 (phenol)	2.2 × 10 ³ (neutral) (Javier Benitez et al., 2009) 1.0 × 10 ⁷ (anion) (Javier Benitez et al., 2009)	2.9 × 10 ⁶	7.8 × 10 ⁶	6.9 × 10 ⁹ (Song et al., 2008a) 8.0 × 10 ⁹ (Benitez et al., 2009)
Ampicillin / β lactam antibiotic/ thioether, 1° amine	2.5 (carboxyl)/ 7.3 (1° amine)/	~5 × 10 ³ (neutral) (Lee and von Gunten, 2012) ~2 × 10 ⁴ (anion) (Lee and von Gunten, 2012)	1 × 10 ⁴	1.8 × 10 ⁴	4.6 × 10 ⁹ (Song et al., 2008a)
Atenolol/ β-blockers/ 2° amine	9.6 (2° amine)	1.1 × 10 ² (cation) (Benner et al., 2008) 6.3 × 10 ⁵ (neutral) (Benner et al., 2008)	1.7 × 10 ³	1.6 × 10 ⁴	8.0 × 10 ⁹ (Benner et al., 2008) 7.1 × 10 ⁹ (Song et al., 2008b)

Table 1.4—Continued

Compound/ Usage Class/ Reactive Moiety	p <i>K</i> _a	k _{O₃} (species of compound), M ⁻¹ s ⁻¹	k _{O₃} at pH 7, M ⁻¹ s ⁻¹	k _{O₃} at pH 8, M ⁻¹ s ⁻¹	k _{•OH} , M ⁻¹ s ⁻¹
Azithromycin/ macrolide antibiotics/ double bond	8.7, 9.5 (3° amine)	6.0 × 10 ⁶ (neutral) (Dodd et al., 2006a)	1.2 × 10 ⁵	9.9 × 10 ⁵	2.9 × 10 ⁹ (Dodd et al., 2006a)
Benzotriazole/ complexing agent/ triazole	8.2 (triazole)	36 (neutral) (Karpel Vel Leitner and Roshani, 2010) 3.5 × 10 ³ (anion) (Lutze, 2005)	2.4 × 10 ²	1.4 × 10 ³	7.6 × 10 ⁹ (Naik and Moorthy, 1995)
Bezafibrate/ lipid regulator/ alkoxy benzene	3.6 (carboxyl)	5.9 × 10 ² (anion) (Huber et al., 2003b)	5.9 × 10 ²	5.9 × 10 ²	7.4 × 10 ⁹ (Huber et al., 2003b) 8.0 × 10 ⁹ (Razavi et al., 2009b)
Bisphenol-A/ plasticizer/ phenol	9.6, 10.2 (phenol)	1.7 × 10 ⁴ (neutral) (Deborde et al., 2005a) 1.1 × 10 ⁹ (mono-anion) (Deborde et al., 2005a) 1.1 × 10 ⁹ (di-anion) (Deborde et al., 2005a)	2.7 × 10 ⁶	2.7 × 10 ⁷	1.0 × 10 ¹⁰ (Rosenfeldt and Linden, 2004)
Caffeine/ psychoactive stimulant/ double bond	–	6.5 × 10 ² (Broseus et al., 2009)	6.5 × 10 ⁶	6.5 × 10 ⁷	8.5 × 10 ⁹ (Telo and Vieira, 1997)
Carbamazepine/ antiepileptic, analgesic/ double bond	–	3 × 10 ⁵ (neutral) (Huber et al., 2003b)	3 × 10 ⁵	3 × 10 ⁵	8.8 × 10 ⁹ (Huber et al., 2003b) 5.9 × 10 ⁹ (Pereira et al., 2007)

Table 1.4—Continued

Compound/ Usage Class/ Reactive Moiety	p <i>K</i> _a	k _{O₃} (species of compound), M ⁻¹ s ⁻¹	k _{O₃} at pH 7, M ⁻¹ s ⁻¹	k _{O₃} at pH 8, M ⁻¹ s ⁻¹	k _{•OH} , M ⁻¹ s ⁻¹
Carbenicillin / β lactam antibiotic/ thioether	2.6 and 2.7 (carboxyl)	~5 × 10 ³ (anion) (Lee and von Gunten, 2012)	5 × 10 ³	5 × 10 ³	7.3 × 10 ⁹ (Dail and Mezyk, 2010)
Cefaclor / β lactam antibiotic/ double bond	2.4 (carboxyl)/ 7.2 (1° amine)	~2 × 10 ⁴ (anion) (Lee and von Gunten, 2012)	1.1 × 10 ⁴	1.8 × 10 ⁴	6.0 × 10 ⁹ (Dail and Mezyk, 2010)
Cephalexin/ β lactam antibiotic/ double bond	2.5 (carboxyl)/ 7.1 (1° amine)	8.2 × 10 ⁴ (neutral) (Dodd et al., 2006a) 9.3 × 10 ⁴ (anion) (Dodd et al., 2006a) 4.0 × 10 ² (cation) (Dodd et al., 2006a)	8.7 × 10 ⁴	9.2 × 10 ⁴	8.5 × 10 ⁹ (Dodd et al., 2006a)
Ciprofloxacin/ fluoroquinolone antibiotic/ 2° amine	6.2/ 8.8	7.5 × 10 ³ (neutral) (Dodd et al., 2006a) 9.0 × 10 ⁵ (anion) (Dodd et al., 2006a)	1.9 × 10 ⁴	1.3 × 10 ⁵	4.1 × 10 ⁹ (Dodd et al., 2006a) 6.2 × 10 ⁹ (Pereira et al., 2007) 2.2 × 10 ⁹ (An et al., 2010)
Clarithromycin / macrolide antibiotics/ 3° amine	9.2	1.1 × 10 ⁷ (neutral) (Lange et al., 2006a)	6.9 × 10 ⁴	6.5 × 10 ⁵	~5 × 10 ⁹ (Lee and von Gunten, 2012)
Clofibric acid/ herbicide/ –	4.2	< 20 (anion) (Huber et al., 2005a) ~6 (Lee and von Gunten, 2012)	~6	~6	7.0 × 10 ⁹ (Razavi et al., 2009b) 4.7 × 10 ⁹ (Packer et al., 2003)

Table 1.4—Continued

Compound/ Usage Class/ Reactive Moiety	pK_a	k_{O₃} (species of compound), M⁻¹ s⁻¹	k_{O₃} at pH 7, M⁻¹ s⁻¹	k_{O₃} at pH 8, M⁻¹ s⁻¹	k_{•OH}, M⁻¹ s⁻¹
Cloxacillin/ β lactam antibiotic/ thioether	2.7 (carboxyl)	~5 × 10 ³ (anion) (Lee and von Gunten, 2012)	5 × 10 ³	5 × 10 ³	6.3 × 10 ⁹ (Dail and Mezyk, 2010)
Danofloxacin/ fluoroquinolone antibiotic/ 3° amine	6.0 (carboxyl)/ 8.8 (3° amine)	~5 × 10 ⁴ (neutral) (Lee and von Gunten, 2012) ~8 × 10 ⁵ (anion) (Lee and von Gunten, 2012)	~6 × 10 ⁴	~2 × 10 ⁵	6.2 × 10 ⁹ (Santoke et al., 2009)
Diatrizoic acid/ contrast media/ —	3.4 (carboxyl)	< 1 (Lee and von Gunten, 2012)	< 1	< 1	9.6 × 10 ⁸ (Jeong et al., 2010a)
Diazepam/ tranquilizer/ —	—	0.75 (Huber et al., 2003b)	0.75	0.75	7.2 × 10 ⁹ (Huber et al., 2003b)
Diclofenac/ antiphlogistic/ aniline	4.2 (carboxyl)	1 × 10 ⁶ (neutral) (Huber et al., 2003b) 6.8 × 10 ⁵ (neutral) (Sein et al., 2008a)	1 × 10 ⁶	1 × 10 ⁶	7.5 × 10 ⁹ (Huber et al., 2003b)
N,N'- Diethyl-m-toluamide (DEET)/ insect repellent/ methylbenzene	—	< 10 (Lee and von Gunten, 2012)	< 10	< 10	5.0 × 10 ⁹ (Song et al., 2009b)
Diphenhydramine/ antihistamine/ 3° amine	9.0 (3° amine)	~8 × 10 ⁵ (neutral) (Lee and von Gunten, 2012)	~8 × 10 ³	~7 × 10 ⁴	5.4 × 10 ⁹ (Yuan et al., 2009)

Table 1.4—Continued

Compound/ Usage Class/ Reactive Moiety	pK_a	k_{O₃} (species of compound), M⁻¹ s⁻¹	k_{O₃} at pH 7, M⁻¹ s⁻¹	k_{O₃} at pH 8, M⁻¹ s⁻¹	k_{•OH}, M⁻¹ s⁻¹
Enrofloxacin/ fluoroquinolone antibiotic/ 3° amine	6.1 (carboxyl)/ 7.7 (3° amine)	3.3 × 10 ² (cation) (Dodd et al., 2006a) 4.6 × 10 ⁴ (neutral) (Dodd et al., 2006a) 7.8 × 10 ⁵ (anion) (Dodd et al., 2006a)	1.5 × 10 ⁵	5.3 × 10 ⁵	4.5 × 10 ⁹ (Dodd et al., 2006a) 8.0 × 10 ⁹ (Santoke et al., 2009)
17β-Estradiol (E2)/ natural estrogen/ phenol	10.4 (phenol)	2.2 × 10 ⁵ (neutral) (Deborde et al., 2005a) 3.7 × 10 ⁹ (anion) (Deborde et al., 2005a)	1.7 × 10 ⁶	1.5 × 10 ⁷	1.4 × 10 ¹⁰ (Rosenfeldt and Linden, 2004) 1.6 × 10 ¹⁰ (Kimura et al., 2004)
Estriol (E3)/ natural estrogen/ phenol	10.4 (phenol)	1.0 × 10 ⁵ (neutral) (Deborde et al., 2005a) 3.9 × 10 ⁹ (anion) (Deborde et al., 2005a)	1.7 × 10 ⁶	1.6 × 10 ⁷	~1 × 10 ¹⁰ (Lee and von Gunten, 2012)
Estrone (E1)/ natural estrogen/ phenol	10.4 (phenol)	1.5 × 10 ⁵ (neutral) (Deborde et al., 2005a) 4.2 × 10 ⁹ (anion) (Deborde et al., 2005a)	1.8 × 10 ⁶	1.7 × 10 ⁷	~1 × 10 ¹⁰ (Lee and von Gunten, 2012)
17α-Ethinylestradiol (EE2)/ synthetic estrogen/ phenol	10.4 (phenol)	1.8 × 10 ⁵ (neutral) (Deborde et al., 2005a) 3.7 × 10 ⁹ (anion) (Deborde et al., 2005a) 7.0 × 10 ⁹ (anion) (Huber et al., 2003b)	3.0 × 10 ⁶	2.8 × 10 ⁷	9.8 × 10 ⁹ (Huber et al., 2003b) 1.1 × 10 ¹⁰ (Rosenfeldt and Linden, 2004)

Table 1.4—Continued

Compound/ Usage Class/ Reactive Moiety	pK_a	k_{O₃} (species of compound), M⁻¹ s⁻¹	k_{O₃} at pH 7, M⁻¹ s⁻¹	k_{O₃} at pH 8, M⁻¹ s⁻¹	k_{•OH}, M⁻¹ s⁻¹
Flumequine/ fluoroquinolone antibiotic/ double bond	6.5 (carboxyl)	1.2 (neutral) (Dodd et al., 2006a) 1.8 × 10 ³ (anion) (Dodd et al., 2006a)	3.0 × 10 ⁶	2.8 × 10 ⁷	8.3 × 10 ⁹ (Santoke et al., 2009)
Galaxolide/ musk fragrance/ alkylbenzene	–	1.4 × 10 ² (Nöthe et al., 2007)	1.4 × 10 ²	1.4 × 10 ²	~10 ¹⁰ (Lee and von Gunten, 2012)
Gemfibrozil/ lipid regulator/ alkoxybenzene	4.7 (carboxyl)	~2 × 10 ³ (Lee and von Gunten, 2012)	~2 × 10 ³	~2 × 10 ³	1.0 × 10 ¹⁰ (Razavi et al., 2009b)
Ibuprofen/ NSAID/ alkylbenzene	4.9 (carboxyl)	7.2 (neutral) (Karpel Vel Leitner and Roshani, 2010) 9.6 (anion) (Huber et al., 2003b)	9.6	9.6	7.4 × 10 ⁹ (Huber et al., 2003b) 6.5 × 10 ⁹ (Yuan et al., 2009) 6.7 × 10 ⁹ (Packer et al., 2003)
Iohexol/ contrast medium/ –	–	< 1 (Lee and von Gunten, 2012)	< 1	< 1	3.2 × 10 ⁹ (Jeong et al., 2010a)
Iomeprol/ contrast medium/ –	–	< 1 (Lee and von Gunten, 2012)	< 1	< 1	2.0 × 10 ⁹ (Jeong et al., 2010a)

Table 1.4—Continued

Compound/ Usage Class/ Reactive Moiety	pK _a	k _{O₃} (species of compound), M ⁻¹ s ⁻¹	k _{O₃} at pH 7, M ⁻¹ s ⁻¹	k _{O₃} at pH 8, M ⁻¹ s ⁻¹	k _{•OH} , M ⁻¹ s ⁻¹
Iopamidol/ contrast medium/ —	—	< 1 (Lee and von Gunten, 2012)	< 1	< 1	3.4 × 10 ⁹ (Jeong et al., 2010a)
Iopromide/ contrast medium/ —	—	< 0.8 (Huber et al., 2003b)	< 0.8	< 0.8	3.3 × 10 ⁹ (Huber et al., 2003b) 3.3 × 10 ⁹ (Huber et al., 2003b)
Ketoprofen/ NSAID/ benzene	4.2 (carboxyl)	< 10 (Lee and von Gunten, 2012)	< 10	< 10	5.4 × 10 ⁹ (Pereira et al., 2007)
Levonorgestrel/ synthetic progestogen / double bond	—	1.4 × 10 ³ (Broseus et al., 2009)	1.4 × 10 ³	1.4 × 10 ³	~1 × 10 ¹⁰ (Lee and von Gunten, 2012)
Lincomycin/ lincosamide antibiotic/ 3° amine, thioether	7.8 (3° amine)	3.3 × 10 ⁵ (cation) (Qiang et al., 2004) 2.8 × 10 ⁶ (neutral) (Qiang et al., 2004)	6.7 × 10 ⁵	1.8 × 10 ⁶	8.5 × 10 ⁹ (Dodd et al., 2006a) 4.6 × 10 ⁹ (Andreozzi et al., 2006)
Medroxyprogesterone/ synthetic progestogen/ double bond	—	5.6 × 10 ² (Broseus et al., 2009)	5.6 × 10 ²	5.6 × 10 ²	~1 × 10 ¹⁰ (Lee and von Gunten, 2012)

Table 1.4—Continued

Compound/ Usage Class/ Reactive Moiety	p <i>K</i> _a	k _{O₃} (species of compound), M ⁻¹ s ⁻¹	k _{O₃} at pH 7, M ⁻¹ s ⁻¹	k _{O₃} at pH 8, M ⁻¹ s ⁻¹	k _{•OH} , M ⁻¹ s ⁻¹
Metoprolol/ β-blocker/ 2° amine	9.7 (2° amine)	3.3 × 10 ² (cation) (Benner et al., 2008) 2.6 × 10 ² (cation) (Javier Benitez et al., 2009) 8.6 × 10 ⁵ (neutral) (Benner et al., 2008) 1.3 × 10 ⁵ (neutral) (Javier Benitez et al., 2009) 2.5 × 10 ⁴ (neutral) (Javier Benitez et al., 2009)	2.0 × 10 ³	1.7 × 10 ⁴	7.3 × 10 ⁹ (Benner et al., 2008) 8.4 × 10 ⁹ (Song et al., 2008b) 6.8 × 10 ⁹ (Benitez et al., 2009)
Naproxen/ NSAID/ methoxy-naphthalene	4.2 (carboxyl)	2.8 × 10 ⁵ (anion) (Javier Benitez et al., 2009) 2.8 × 10 ⁵ (anion) (Huber et al., 2005a)	2.8 × 10 ⁵	2.8 × 10 ⁵	8.6 × 10 ⁹ (Pereira et al., 2007) 9.6 × 10 ⁹ (Packer et al., 2003) 8.4 × 10 ⁹ (Benitez et al., 2009) 4.3 × 10 ⁸ (Mezyk et al., 2004)
<i>N</i> -Nitrosodimethylamine (NDMA)/ disinfection byproduct/ —	—	0.052 (Lee et al., 2007b)	0.052	0.052	4.3 × 10 ⁸ (Landsman et al., 2007) 4.5 × 10 ⁸ (Lee et al., 2007b)
4- <i>n</i> -Nonylphenol/ nonionic detergent metabolite/ phenol	10.7 (phenol)	3.8 × 10 ⁴ (neutral) (Deborde et al., 2005a) 3.9 × 10 ⁴ (neutral) (Ning et al., 2007a) 6.8 × 10 ⁹ (anion) (Deborde et al., 2005a)	1.4 × 10 ⁶	1.4 × 10 ⁷	1.1 × 10 ¹⁰ (Ning et al., 2007b)

Table 1.4. — *Continued*

Compound/ Usage Class/ Reactive Moiety	p <i>K</i> _a	k _{O₃} (species of compound), M ⁻¹ s ⁻¹	k _{O₃} at pH 7, M ⁻¹ s ⁻¹	k _{O₃} at pH 8, M ⁻¹ s ⁻¹	k _{•OH} , M ⁻¹ s ⁻¹
Norethindrone/ synthetic progestogen/ double bond	—	2.2 × 10 ³ (Broseus et al., 2009)	2.2 × 10 ³	2.2 × 10 ³	~1 × 10 ¹⁰ (Lee and von Gunten, 2012)
4- <i>n</i> -Octylphenol/ nonionic detergent metabolite/ phenol	10.7 (phenol)	4.3 × 10 ⁴ (neutral) (Ning et al., 2007a) ~7 × 10 ⁹ (anion) (Lee and von Gunten, 2012)	1.4 × 10 ⁶	1.4 × 10 ⁷	1.1 × 10 ¹⁰ (Ning et al., 2007b)
Orbifloxacin/ fluoroquinolone antibiotic/ 2° amine	5.6 (carboxyl)/ 8.9 (2° amine)	~8 × 10 ³ (neutral) (Lee and von Gunten, 2012) ~9 × 10 ⁵ (anion) (Lee and von Gunten, 2012)	1.8 × 10 ⁴	1.1 × 10 ⁵	6.9 × 10 ⁹ (Dodd et al., 2006a)
Paracetamol/ analgesic/ phenol	9.5 (phenol)	1.4 × 10 ³ (neutral) (Andreozzi et al., 2003) 9.9 × 10 ⁸ (anion) (Andreozzi et al., 2003)	3.9 × 10 ⁶	3.8 × 10 ⁷	5.8 × 10 ⁹ (Lee and von Gunten, 2012)
Penicillin G/ β-lactams/ thioether	2.7	4.8 × 10 ³ (anion) (Dodd et al., 2006a)	4.8 × 10 ³	4.8 × 10 ³	7.3 × 10 ⁹ (Dodd et al., 2006a) 8.0 × 10 ⁹ (Song et al., 2008a) 8.7 × 10 ⁹ (Dail and Mezyk, 2010)
Penicillin V/ β-lactams/ thioether	2.7	~5 × 10 ³ (anion) (Lee and von Gunten, 2012)	~5 × 10 ³	~5 × 10 ³	8.8 × 10 ⁹ (Song et al., 2008a) 8.5 × 10 ⁹ (Dail and Mezyk, 2010)

Table 1.4—Continued

Compound/ Usage Class/ Reactive Moiety	p<i>K</i>_a	<i>k</i>_{O₃} (species of compound), M⁻¹ s⁻¹	<i>k</i>_{O₃} at pH 7, M⁻¹ s⁻¹	<i>k</i>_{O₃} at pH 8, M⁻¹ s⁻¹	<i>k</i>_{•OH}, M⁻¹ s⁻¹
Phenacetin/ analgesic/ alkoxybenzene	–	1.6 × 10 ³ (Javier Benitez et al., 2009)	1.6 × 10 ³	1.6 × 10 ³	4.0 × 10 ⁹ (Benitez et al., 2009)
Pheyntonin/ antiepileptic/ benzene	–	< 10 (Lee and von Gunten, 2012)	< 10	< 10	6.3 × 10 ⁹ (Yuan et al., 2009)
Piperacillin/ β-lactams/ 2° amine, thioether	N/A	N/A	N/A	N/A	7.8 × 10 ⁹ (Dail and Mezyk, 2010)
Primidone/ anticonvulsant/ –	–	< 10	< 10	< 10	6.7 × 10 ⁹ (Real et al., 2009)
Progesterone/ natural progestogen / double bond	–	4.8 × 10 ² (Barron et al., 2006) 6.0 × 10 ² (Broseus et al., 2009)	4.8 × 10 ²	4.8 × 10 ²	~10 ¹⁰ (Lee and von Gunten, 2012)
Propranolol/ β-blocker/ methoxy-naphthalene	9.5	1 × 10 ⁵ (neutral) (Benner et al., 2008)	1 × 10 ⁵	1 × 10 ⁵	1.0 × 10 ¹⁰ (Benner et al., 2008) 1.1 × 10 ¹⁰ (Song et al., 2008b)
Ranitidine/H ₂ receptor antagonist/3° amine, thioether, double bond	N/A	N/A	N/A	N/A	1.5 × 10 ¹⁰ (Latch et al., 2003)

Table 1.4—Continued

Compound/ Usage Class/ Reactive Moiety	pK_a	k_{O₃} (species of compound), M⁻¹ s⁻¹	k_{O₃} at pH 7, M⁻¹ s⁻¹	k_{O₃} at pH 8, M⁻¹ s⁻¹	k_{•OH}, M⁻¹ s⁻¹
Roxithromycin/ macrolide antibiotics/ 3° amine	9.2	1.0 × 10 ⁷ (neutral) (Huber et al., 2003b)	6.3 × 10 ⁴	5.9 × 10 ⁵	5.4 × 10 ⁹ (Dodd et al., 2006a)
Spectinomycin/ antibiotics/ 2° amine	7.1 and 8.9 (2° amine)	3.3 × 10 ⁵ (Qiang et al., 2004) 1.3 × 10 ⁶ (Qiang et al., 2004)	1.5 × 10 ⁵	3.9 × 10 ⁵	N/A
Sulfamerazine/ sulfonamide antibiotics/ aniline	7.0 (sulfonamide)	~10 ⁶ (anion) (Lee and von Gunten, 2012)	~6 × 10 ⁵	~9 × 10 ⁵	8.3 × 10 ⁹ (Mezyk et al., 2007)
Sulfamethizole/ sulfonamide antibiotics/ aniline	5.3 (sulfonamide)	~10 ⁶ (anion) (Lee and von Gunten, 2012)	~10 ⁶	~10 ⁶	8.3 × 10 ⁹ (Mezyk et al., 2007)
Sulfamethoxazole/ sulfonamide antibiotics/ aniline	5.7 (sulfonamide)	4.7 × 10 ⁴ (neutral) (Dodd et al., 2006a) 5.7 × 10 ⁵ (anion) (Dodd et al., 2006a) 2.5 × 10 ⁶ (anion) (Huber et al., 2003b)	5.5 × 10 ⁵	5.7 × 10 ⁵	5.5 × 10 ⁹ (Huber et al., 2003b) 8.5 × 10 ⁹ (Mezyk et al., 2007) 5.8 × 10 ⁹ (Boreen et al., 2004)
Sulfamoxole/ sulfonamide antibiotics/ aniline	7.4 (sulfonamide)	~10 ⁶ (anion) (Lee and von Gunten, 2012)	~4 × 10 ⁵	~8 × 10 ⁵	7.1 × 10 ⁹ (Boreen et al., 2004)

Table 1.4—Continued

Compound/ Usage Class/ Reactive Moiety	pK_a	k_{O₃} (species of compound), M⁻¹ s⁻¹	k_{O₃} at pH 7, M⁻¹ s⁻¹	k_{O₃} at pH 8, M⁻¹ s⁻¹	k_{•OH}, M⁻¹ s⁻¹
Sulfathiazole/ sulfonamide antibiotics/ aniline	7.2 (sulfonamide)	~10 ⁶ (anion) (Lee and von Gunten, 2012)	~4 × 10 ⁵	~9 × 10 ⁵	7.1 × 10 ⁹ (Boreen et al., 2004)
Sulfisoxazole/ sulfonamide antibiotics/ aniline	5.0 (sulfonamide)	~10 ⁶ (anion) (Lee and von Gunten, 2012)	~1 × 10 ⁶	~1 × 10 ⁶	6.6 × 10 ⁹ (Boreen et al., 2004)
Tetracycline/ antibiotic/ phenol, double bond, and 3° amine	3.3 (hydroxyl)/ 7.7 (3° amine)/ 9.7 (phenol)	9.4 × 10 ⁴ –4.7 × 10 ⁶ for pH range 3–9 (Dodd et al., 2006a)	~3 × 10 ⁶	~4 × 10 ⁶	7.7 × 10 ⁹ (Dodd et al., 2006a) 6.3 × 10 ⁹ (Jeong et al., 2010b)
Tonalide/ musk fragrance/ alkylbenzene	–	8 (Nöthe et al., 2007)	8	8	~10 ¹⁰ (Lee and von Gunten, 2012)
Tributyl phosphate (TBP)/ plasticizer/ –	–	< 1 (Lee and von Gunten, 2012)	< 1	< 1	6.4 × 10 ⁹ (Watts and Linden, 2009)
Tris(2-butoxyethyl) phosphate (TBEP)/ frame retardant/ –	–	< 1 (Lee and von Gunten, 2012)	< 1	< 1	1.0 × 10 ¹⁰ (Watts and Linden, 2009)
Tris(2-chloroethyl) phosphate (TCEP)/ frame retardant/ –	–	< 1 (Lee and von Gunten, 2012)	< 1	< 1	5.6 × 10 ⁸ (Watts and Linden, 2009)

Table 1.4—Continued

Compound/ Usage Class/ Reactive Moiety	pK_a	k_{O₃} (species of compound), M⁻¹ s⁻¹	k_{O₃} at pH 7, M⁻¹ s⁻¹	k_{O₃} at pH 8, M⁻¹ s⁻¹	k_{•OH}, M⁻¹ s⁻¹
Tris(2-chloroisopropyl) phosphate (TCPP)/ frame retardant/ —	—	< 1 (Lee and von Gunten, 2012)	< 1	< 1	1.2 × 10 ⁸ (Watts and Linden, 2009)
Trimethoprim/ DHFR inhibitor/ diaminopyrimidine	3.2 and 7.1 (pyrimidine)	3.3 × 10 ⁴ (di-cation) (Dodd et al., 2006a) 7.4 × 10 ⁴ (cation) (Dodd et al., 2006a) 5.2 × 10 ⁵ (neutral) (Dodd et al., 2006a)	2.7 × 10 ⁵	4.7 × 10 ⁵	6.9 × 10 ⁹ (Dodd et al., 2006a)
Triclosan/ antimicrobial agent/ phenol	8.1 (phenol)	1.3 × 10 ³ (neutral) (Suarez et al., 2007) 5.1 × 10 ⁸ (anion) (Suarez et al., 2007)	3.8 × 10 ⁷	2.3 × 10 ⁸	5.4 × 10 ⁹ (Latch et al., 2005)
Tylosin/ macrolide antibiotics/ double bond, 3° amine	7.7 (3° amine)	7.7 × 10 ⁴ (cation) (Dodd et al., 2006a) 2.7 × 10 ⁶ (neutral) (Dodd et al., 2006a)	5.1 × 10 ⁵	1.8 × 10 ⁶	8.2 × 10 ⁹ (Dodd et al., 2006a)
Vancomycin/ glycopeptide antibiotic/ double bond, phenol, or 1° amine	multiple pK _a	1.1 × 10 ⁴ –9.1 × 10 ⁵ for pH range 3–8 (Dodd et al., 2006a)	~8 × 10 ⁵	~9 × 10 ⁵	8.1 × 10 ⁹ (Dodd et al., 2006a)

1.3.2 Quantitative Structure–Activity Relationships

Strong correlations have been found between the logarithms of k values for closely related compounds, such as those possessing a common electron moiety, and substituent descriptor variables, such as Hammett and Taft sigma constants (Canonica and Tratnyek, 2003). These quantitative structure–activity relationships (QSARs) are typically in the form “ $\log(k) = y_0 + \rho(\text{descriptor variable})$,” where y_0 and ρ represent the intercept and slope of the linear regression, respectively. These QSARs can be used to predict unknown k values for TOrCs. Especially, when considering the immense numbers and large structural diversity of TOrCs, the QSAR-based prediction method can be a useful screening tool. Table 1.5 summarizes QSARs that are currently available for the reaction of ozone with organic moieties such as benzenes, phenols, phenolates, anilines, double bonds, and amines. Many of these QSARs are based on Hammett-type (σ , σ^+ , and σ^-) or Taft (σ^*) sigma constants except for No. 4, which is based on quantum chemically calculated descriptor variables. Further information on these descriptor variables can be found in the corresponding references.

Hoigné and Bader reported the first QSAR for substituted benzenes using σ_p^+ values (No. 1 in Table 1.5). The negative slope (-3.1) in No. 1 is consistent with the strong electrophilic nature of ozone. In fact, the negative slope is found for all other QSARs in Table 1.5. Namov and von Sonntag also reported a similar QSAR for substituted benzenes using σ_p^+ values (No. 2). Lee and von Gunten further expanded No. 1 and 2 and developed a QSAR based on 50 k values for various multi-substituted benzenes such as phenols, phenolates, alkylbenzenes, and alkoxybenzenes (No. 3). Naumov and von Sonntag also developed the first QSAR for substituted benzenes using quantum chemically calculated descriptor variables (No. 4). No. 4 incorporates the Gibbs free energies of adduct formation (ΔG_0), which are calculated based on density functional theory. The study demonstrated the calculation method as a useful tool to develop new molecular descriptors other than semiempirical Hammett and Taft sigma constants.

Suarez et al. were first to show good linear correlations for the reaction of ozone with substituted phenols and phenolates using the $\sum\sigma_{o,m,p}^+$ constants (No. 5 and 6, respectively). Lee and von Gunten further developed No. 5 and 6 by including more recently available k values for phenols and phenolates (No. 7 and 8, respectively). Pierpoint et al. showed a linear correlation for the reaction of ozone with substituted anilines using the σ constants (No. 9). No. 9 was further developed by Lee and von Gunten by including more k values for anilines (No. 10) and using the $\sum\sigma_{o,m,p}^-$ values instead of σ constants. Finally, Lee and von Gunten developed QSARs for double bond and amine compounds based on Taft sigma constants ($\sum\sigma^*$) (No. 11 and 12, respectively).

Table 0.5. Summary of QSARs for Ozone Reactions with Organic Compounds

No.	Compound	Equation	Reference
1	Benzene	$\log(k_{O_3} / k_{O_3,benzene}) = -3.1\sigma_p^+ \quad n=8$	(Hoigne and Bader, 1983)
2	Benzene	$\log(k_{O_3}) = 5.3 - 2.7\sigma_p^+ \quad n=6$	(Naumov and von Sonntag, 2010)
3	Benzene	$\log(k_{O_3}) = -0.04 - 3.35\sum\sigma_p^+ \quad n=50$	(Lee and von Gunten, 2012)
4	Benzene	$\log(k_{O_3}) = 3.03 - 0.25\Delta G_0^a \quad n=8$	(Naumov and von Sonntag, 2010)
5	Phenol	$\log(k_{O_3}) = 3.4 - 3.4\sum\sigma_{o,m,p}^+ \quad n=13$	(Suarez et al., 2007)
6	Phenolate	$\log(k_{O_3}) = 8.9 - 2.4\sum\sigma_{o,m,p}^+ \quad n=7$	(Suarez et al., 2007)
7	Phenol	$\log(k_{O_3}) = 3.68 - 2.89\sum\sigma_{o,m,p}^+ \quad n=24$	(Lee and von Gunten, 2012)
8	Phenolate	$\log(k_{O_3}) = 8.80 - 2.26\sum\sigma_{o,m,p}^+ \quad n=13$	(Lee and von Gunten, 2012)
9	Aniline	$\log(k_{O_3} / k_{O_3,aniline}) = -1.48\sigma \quad n=9$	(Pierpoint et al., 2001)
10	Aniline	$\log(k_{O_3}) = 7.15 - 1.54\sum\sigma_{o,m,p}^- \quad n=14$	(Lee and von Gunten, 2012)
11	Double bond	$\log(k_{O_3}) = 6.25 - 0.49\sum\sigma^* \quad n=29$	(Lee and von Gunten, 2012)
12	Amine	$\log(k_{O_3}) = 6.16 - 1.00\sum\sigma^* \quad n=53$	(Lee and von Gunten, 2012)

Because of the nonselective nature of its reactivity, the QSAR approach for $\cdot\text{OH}$ reactions is different from that of ozone. The group contribution method (GCM) has been applied for the prediction of $\cdot\text{OH}$ reaction rate constants for various organic compounds (Schwarzenbach et al., 2005; Minakata et al., 2009). In this method, the k value for a specific organic compound substructure is determined by the corresponding reaction mechanism and the effect of the neighboring functional group. For the reaction mechanism, GCM considers the following: (1) H-atom abstraction from C–H bonds [$k_{\cdot\text{OH}}(\text{H-abstr})$]; (2) addition to olefins [$k_{\cdot\text{OH}}(\text{olefin})$]; (3) addition to aromatic rings [$k_{\cdot\text{OH}}(\text{Ar})$]; and (4) interaction with N-, P-, and S-containing moieties [$k_{\cdot\text{OH}}(\text{NPS})$]. For each of these reaction mechanisms, there is a “group rate constant,” which represents the reactivity of a reference reaction, and “substituent factors”, which represent the effect of neighboring functional groups on the reactivity of a reference reaction. Finally, the total rate constant, $k_{\cdot\text{OH}}(\text{total})$, can be expressed as the sum of the four rate constants, as follows:

$$k_{\cdot\text{OH}}(\text{total}) = k_{\cdot\text{OH}}(\text{H-abstr}) + k_{\cdot\text{OH}}(\text{olefin}) + k_{\cdot\text{OH}}(\text{Ar}) + k_{\cdot\text{OH}}(\text{NPS}).$$

Based on the GCM described in the preceding, the k values of $\cdot\text{OH}$ reactions are generally estimated to be higher than $\sim 5 \times 10^9 \text{ M}^{-1} \text{ s}^{-1}$ for compounds containing (1) aromatic rings or olefins with electron-donating or even weakly electron-withdrawing substituents, (2) multiple aliphatic C–H bonds (e.g., >4 secondary C–H bonds), or (3) organic sulfur or amine moieties with electron-donating substituents (Schwarzenbach et al., 2005; Minakata et al., 2009). Table 1.5 confirms that most TOrCs fulfilling these criteria above indeed show k values higher than $5 \times 10^9 \text{ M}^{-1} \text{ s}^{-1}$.

1.3.3 Ozone and ·OH Exposure

In conjunction with the ozone and ·OH rate constants described in the preceding, ozone and ·OH exposure (or CT) ultimately determines the efficacy of TOxC elimination. Ozone exposure can be determined by integrating ozone decay curves over time, which can be accomplished with ozone demand/decay testing in batch reactors (Hoigne and Bader, 1994). Figure 1.2 summarizes ozone exposure as a function of ozone dose (i.e., O₃:TOC or O₃:DOC ratio) in various secondary and tertiary effluents from the literature and the current study. As indicated in the figure, ozone exposure can vary depending on a variety of water quality parameters, including pH (6.9–8.2 in the figure), the concentration of EfOM (4–15 mg-C/L as TOC or DOC), and alkalinity (1.3–6.6 mM). As a rule of thumb, ozone exposure can be described by the following regression equation, although this simplified model does not account for water quality impacts:

$$\text{ozone exposure (mg-min/L)} = 12.50 \times (\text{O}_3:\text{TOC or O}_3:\text{DOC}) - 4.47$$

Ozone exposures are generally not quantifiable until the O₃:TOC or O₃:DOC ratio increases beyond 0.35. This is due to the rapid, complete consumption of ozone by EfOM. This makes it impractical to calculate dissolved ozone residuals for low ozone doses using conventional kinetic methods. Nevertheless, significant TOxC elimination and microbial inactivation are still possible during this “zero CT” phase. To characterize the true ozone exposure resulting from these low-dose conditions, recent studies targeted higher-resolution time scales with rapid kinetic methods such as quench-flow or stopped-flow methods (Buffle et al., 2006b). Using these novel methods, ozone exposures of 0.01–0.25 mg-min/L were quantified with O₃:TOC ratios less than 0.2. On the other hand, moderate O₃:TOC ratios (e.g., 1.5) are capable of achieving ozone exposures exceeding 34 mg-min/L, and these values are easily obtained by conventional kinetic methods.

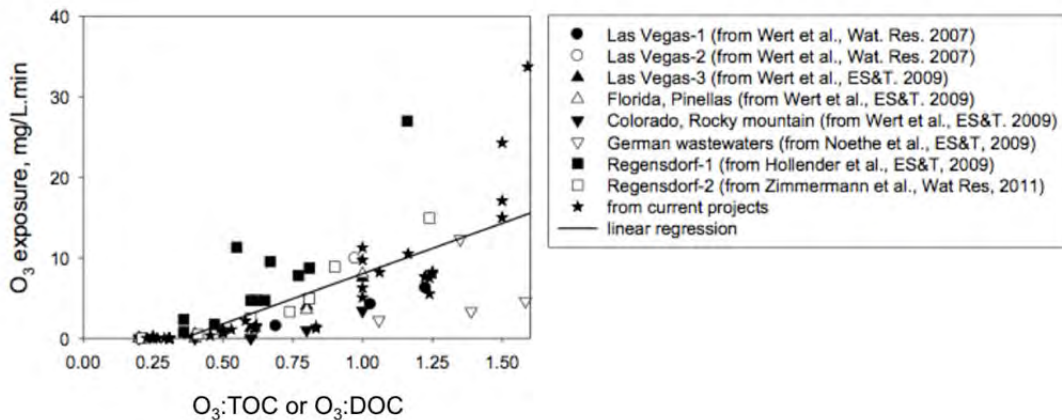


Figure 0.2. Ozone exposure (or CT) in secondary and tertiary effluents.

·OH exposure can be indirectly measured from the decrease of any ozone-resistant probe compound (P) based on the following equation:

$$\cdot\text{OH exposure} = \ln([P]_0/[P]) / k_{\cdot\text{OH}, P}$$

Para-chlorobenzoic acid (pCBA) is commonly spiked as a probe compound because of its established rate constant ($k_{\cdot\text{OH}, \text{pCBA}} = 5 \times 10^9 \text{ M}^{-1} \text{ s}^{-1}$) and resistance to ozone, but many other

compounds, including meprobamate, phenytoin, primidone, can also be used. The primary benefit of these alternative probes is that they are generally present at relatively high concentrations in secondary and tertiary effluents, thereby eliminating the need for spiking. Figure 1.3 summarizes the $\cdot\text{OH}$ exposures as a function of ozone dose (i.e., $\text{O}_3:\text{TOC}$ or $\text{O}_3:\text{DOC}$ ratio) in various secondary and tertiary effluents from the literature and the current study. The $\cdot\text{OH}$ exposures can be described by the following regression equation:

$$\cdot\text{OH exposure} = (3.19 \times 10^{-10}) \times (\text{O}_3:\text{TOC or O}_3:\text{DOC}) - (3.52 \times 10^{-11}).$$

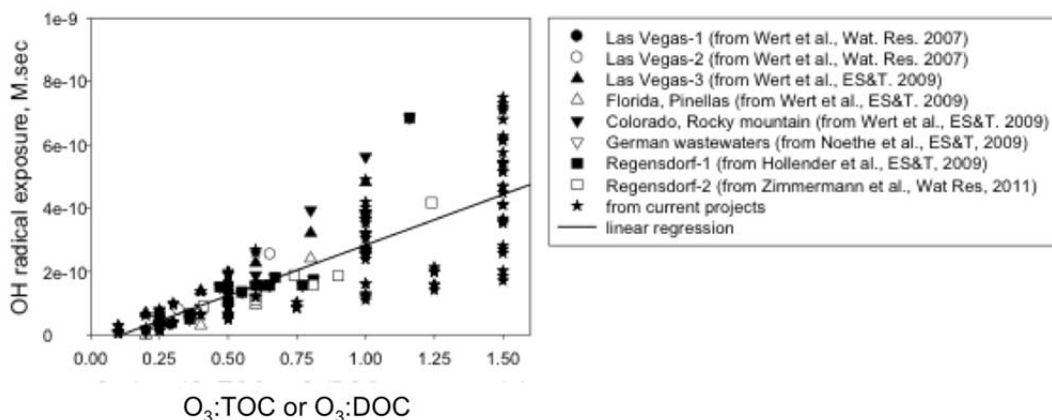


Figure 0.3. $\cdot\text{OH}$ exposure in secondary and tertiary effluents.

1.3.4 Indicator Compounds

On the basis of the kinetic concept and rate constants described earlier, TOxC oxidation efficacy can be predicted from the elimination behavior of indicator compounds. The primary difference between probe and indicator compounds is that probe compounds are used to quantify oxidant exposure, whereas indicator compounds are used to evaluate overall process performance. Using indicator compounds is an attractive means of monitoring process efficacy because they narrow the scope of a study, which could otherwise become overwhelming or infeasible due to the countless number of TOxCs and the difficulty and costs associated with their routine analysis. Indicator compounds should be selected based on two primary criteria: (1) they should represent a range of reactivity to ozone and $\cdot\text{OH}$ (i.e., magnitude of k value) and (2) they should occur at relatively high concentrations that are easily measurable. Furthermore, it may be beneficial to choose indicator compounds that have some level of public health or regulatory significance.

Based on their established rate constants, indicator compounds can be categorized as follows:

- Group 1:** This group includes TOxCs with k_{O_3} values higher than $10^5 \text{ M}^{-1}\text{s}^{-1}$ and k_{OH} values higher than $5 \times 10^9 \text{ M}^{-1}\text{s}^{-1}$, which generally translates into rapid oxidation (i.e., $>90\%$) at low ozone doses (i.e., $\text{O}_3:\text{TOC} \sim 0.25$). This group includes phenolic- (e.g., bisphenol A, estrone, nonylphenol, and triclosan), aniline- (e.g., sulfamethoxazole and diclofenac), double-bond- (e.g., carbamazepine), amine- (e.g., ciprofloxacin and roxithromycin), and activated-aromatic-system-containing compounds (e.g., naproxen and propranolol). Kinetic analyses indicate that these TOxCs are mainly eliminated by direct ozone reaction.

- **Group 2:** This group includes TOrCs with k_{O_3} values higher than 10 but less than $10^5 \text{ M}^{-1}\text{s}^{-1}$ and k_{OH} values higher than $5 \times 10^9 \text{ M}^{-1}\text{s}^{-1}$. These compounds generally require higher ozone doses (i.e., $O_3:\text{TOC} \sim 0.5$) than the Group 1 compounds to achieve 90% oxidation. TOrCs in this category include compounds containing primary/secondary amines (e.g., amikacin and atenolol) and weakly activated aromatic systems (e.g., benzotriazole and bezafibrate). Kinetic analyses indicate that these TOrCs are eliminated by a combination of ozone and $\cdot\text{OH}$ oxidation.
- **Group 3:** This group includes TOrCs with k_{O_3} values of 10 or below and k_{OH} values higher than $5 \times 10^9 \text{ M}^{-1}\text{s}^{-1}$. Despite the low k_{O_3} values, these compounds still have relatively high k_{OH} values because of the presence of benzene rings (e.g., ibuprofen and phenytoin) or long alkyl chains (TCEP). These compounds generally require even higher ozone doses (i.e., $O_3:\text{TOC} \sim 1.0$) to achieve 90% oxidation. During wastewater ozonation, $\cdot\text{OH}$ is mainly responsible for the elimination of these TOrCs.
- **Group 4:** This group includes TOrCs with deactivated benzene (e.g., atrazine and iopromide) or short aliphatic carbon chains (e.g., meprobamate), which result in k_{O_3} values $< 10 \text{ M}^{-1}\text{s}^{-1}$ and k_{OH} values ranging from 1×10^9 to $5 \times 10^9 \text{ M}^{-1}\text{s}^{-1}$. These compounds generally require $O_3:\text{TOC}$ ratios higher than 1.5 to achieve 90% oxidation. Similarly to the Group 3 compounds, $\cdot\text{OH}$ is mainly responsible for the elimination of the Group 4 TOrCs.
- **Group 5:** This group includes TOrCs with short aliphatic carbon chains with electronegative halogens or nitro moieties (e.g., Tris-(2-chloroethyl)-phosphate (TCEP) and NDMA). These compounds have very low k_{O_3} values (i.e., < 1) and k_{OH} values of $1 \times 10^9 \text{ M}^{-1}\text{s}^{-1}$ or lower. Even at $O_3:\text{TOC}$ ratios near 1.5, these TOrCs are generally eliminated by less than 50%.

1.3.5 Surrogate Parameters

Nonconjugated aromatic components of EfOM contribute significantly to UV absorption (e.g., 254 nm), whereas conjugated aromatic structures are responsible for visible absorption (e.g., 436 nm). Ozonation is known to be effective in removing color due to the rapid oxidation of these aromatic structures, but the EfOM transformation varies depending on the wavelength of interest. Nöthe et al. noted that relative decreases in absorption at 436 nm (80%) were much more pronounced than those at 254 nm (40%) during wastewater ozonation (Nöthe et al., 2009a). The disparity between these relative changes in absorption is caused by the transformation of conjugated and nonconjugated aromatic structures, which sometimes results in additional compounds that absorb at 254 nm. Although the relative differential absorbance in the visible spectrum may be high, the actual magnitudes of the absorbance values are significantly lower. This may result in analytical limitations in some cases. Furthermore, a recent study from the WateReuse Research Foundation (WRRF-09-10) indicated that it was sometimes difficult to differentiate between varying ozone doses based on changes in visible light absorption (Snyder et al., 2012). In other words, ozonation may result in a higher relative differential in the visible light spectrum, but that differential is sometimes the same regardless of ozone dose. Therefore, differential UV absorbance at 254 nm still appears to be the most appropriate absorbance parameter for evaluating process performance and determining the effective dose.

In addition to general process performance, these surrogate parameters, including UV–visible absorption, fluorescence spectra, and oxidation byproduct formation, can be correlated with TOrC elimination during oxidation processes (Wert et al., 2009b; Nanaboina and Korshin, 2010; Rosario-Ortiz et al., 2010). Because these surrogate parameters demonstrate strong correlations

and are easily measurable, they provide a valuable tool for monitoring and controlling oxidation processes (Snyder et al., 2012). Many of these parameters can also be monitored with commercially available online analyzers, thereby indicating their potential for full-scale implementation. This is particularly important given the recent revisions to the CDPH regulations for groundwater replenishment, which require the selection of a surrogate parameter that can be monitored continuously and will indicate process efficacy and treatment breakdowns (CDPH, 2011).

1.4 Efficacy of Ozone for Wastewater Disinfection

Ozone inactivates microorganisms by disrupting membrane or protein capsid integrity, destroying vital enzymes, and/or denaturing genetic material (Maier et al., 2000). Although ozone does not provide a stable, long-term residual, which is necessary to prevent microbial regrowth in distribution systems, it is considered to be a stronger disinfectant than chlorine and chloramine. Some microbes (e.g., *Giardia* cysts and *Cryptosporidium* oocysts) demonstrate a small degree of resistance to ozone, but there are no significant outliers that limit its applicability to water or wastewater disinfection. In contrast, *Cryptosporidium* oocysts are considered highly resistant to free chlorine, based on a CT of >7200 mg-min/L for 2-log inactivation (Maier et al., 2000). Because of its propensity for DNA repair after UV disinfection (Yates et al., 2006), 4-log inactivation of adenovirus may require anywhere from 100 to 225 mJ/cm² (Gerrity et al., 2008). In fact, this resistance is the basis for the viral UV disinfection requirements in the Long Term 2 Enhanced Surface Water Treatment Rule (i.e., 186 mJ/cm² for 4-log inactivation credit) (Yates et al., 2006). As a basis for comparison, ozone CT values for 2-log inactivation range from 0.006 to 0.02 mg-min/L for *E. coli*, 0.20 to 0.72 mg-min/L for poliovirus, and 0.53 to 7.0 mg-min/L for *Giardia* and *Cryptosporidium*, respectively (Maier et al., 2000). Contrary to these relative values, recent studies suggest that viral inactivation is more rapid than coliform inactivation (Xu et al., 2002; Gehr et al., 2003; Ishida et al., 2008).

Historically, water and wastewater utilities have relied upon CT (disinfectant concentration x time) as a means to predict disinfection efficacy. Although the CT concept is adequate for conventional chlorine disinfection, it is not always appropriate for ozone processes, particularly for ozone/H₂O₂ where the ozone residual is quenched and ·OH chemistry dominates. Similar situations arise with ozone in wastewater because it is short-lived and cannot be easily monitored as it is in drinking water treatment (Buffle et al., 2006d). Recent studies suggest that significant microbial inactivation is possible even when the applied ozone dose is less than the IOD, which corresponds to an apparent CT of 0 (Gehr et al., 2003; Ishida et al., 2008; Xu et al., 2002). Unfortunately, the current regulatory framework, with its emphasis on CT values, does not recognize these low-dose benefits. Furthermore, significant oxidation of ozone-susceptible TOxCs can be achieved with doses lower than the IOD (Wert et al., 2009a). Therefore, more research is necessary to fully characterize the efficacy and applicability of this low-dose strategy and increase regulatory acceptance.

Given the prevalence of pathogenic bacteria, viruses, and parasites in wastewater, effective disinfection is vital to human health, particularly in reclaimed water and IPR applications. In highly contaminated raw wastewater, studies report fecal coliform and *Salmonella* at levels of 10⁹ MPN/100 mL, *Vibrio cholerae* at 10⁶ MPN/100 mL, enterococci at 10²/100 mL, coliphages at 10³ PFU/100 mL, *Cryptosporidium* at 10⁴ oocysts/L, and a variety of amoebae and helminths (de Velasquez et al., 2008). Although primary, secondary (Table 1.6), and tertiary treatment provide slight reductions in microbial loads, disinfection is always necessary to protect human health because of the low infectious doses for many pathogens.

Table 1.6. Prevalence of Indicators and Pathogens in Secondary Effluent

Microbe	Number/100 mL
Total coliform	10 ⁴ to 10 ⁶
Fecal coliform	10 ⁴ to 10 ⁶
Fecal streptococci	10 ³ to 10 ⁵
Human viruses	10 ⁻² to 10 ³
<i>Salmonella</i>	10 ¹ to 10 ²

Source: U.S. EPA (1986).

Despite its use in municipal applications since the 1970s (Burns et al., 2007), the available literature related to ozone disinfection for wastewater is somewhat limited. In 1986, the U.S. EPA published its *Municipal Wastewater Disinfection* design manual describing recommended applied ozone doses for total coliform disinfection, which are provided in Table 1.7 (Burns et al., 2007; U.S. EPA, 1986). During these initial years, ozone was often considered cost-prohibitive and problematic in wastewater applications because of frequent operational issues (Burns et al., 2007; Ishida et al., 2008; Xu et al., 2002).

Table 1.7. Recommended Applied Ozone Doses for Total Coliform Disinfection

Water Matrix	2.2 CFU/100 mL	70 CFU/100 mL	200 CFU/100 mL
Tertiary treatment with partial nitrification	35–40 mg/L	15–20 mg/L	12–15 mg/L
Tertiary treatment with full nitrification	15–20 mg/L	5–10 mg/L	3–5 mg/L

Sources: Burns et al. (2007); U.S. EPA (1986).

More recent literature suggests that modern ozone systems are actually viable alternatives for wastewater disinfection. Xu et al. (2002) evaluated two different pilot-scale ozone systems to determine the most important factors affecting ozone efficacy in wastewater. Table 1.8 provides a summary of the experimental conditions for the three wastewaters in their study. Additional tests were performed on Wastewater B after microfiltration (10 µm) to determine the effect of TSS reduction on ozone efficacy.

With a transferred ozone dose of 7.5 mg/L (O₃:TOC=0.94), the authors demonstrated consistent fecal coliform levels of <2.2 MPN/100 mL for Wastewater A. With similar ozone-to-TOC ratios in the more challenging wastewaters, the authors could only maintain fecal coliform levels <100 MPN/100 mL. The authors reported 1- to 3-log inactivation of fecal coliforms with transferred ozone doses less than the IOD (i.e., apparent ozone CT of 0). With respect to other pathogens and surrogates in Wastewater C, enterococci and *Salmonella* were highly susceptible to ozonation; >2.2- and 2.9-log inactivation of F-specific coliphages (e.g., MS2) and enteroviruses was achieved with transferred ozone doses of 8.6 and 4.8 mg/L, respectively; and spore-forming *Clostridium* experienced less than 2-log inactivation with a transferred ozone dose of 33 mg/L. Finally, to comply with WHO guidelines for irrigation (i.e., fecal coliforms <10³ CFU/100 mL), the authors indicated that transferred ozone doses of 2, 4, and 10 mg/L would be required for Wastewaters A, B, and C, respectively. CDPH Title 22 compliance (i.e., <2.2 MPN/100 mL) could only be achieved with practical doses in Wastewater A.

Table 1.8. Summary of Experimental Conditions in Xu et al. (2002)

Parameter	A	B	C
Location	Indiana, USA	Evry, France	Washington, UK
Flow rate (m ³ /day)	300,000	48,000	90,000
Matrix	Tertiary effluent	Secondary effluent	Secondary effluent
pH	7.0	7.3	7.5
TSS (mg/L)	2.3	5	18
COD (mg/L)	30	36	71
TOC (mg/L)	8	<10	26
UV ₂₅₄ Abs. (cm ⁻¹)	0.155	0.222	0.349
Fecal coliforms (log CFU/100 mL)	N/A	3.6–4.5	4.3–6.5
<i>E. coli</i> (log CFU/100 mL)	2.7–4.3	N/A	N/A
<i>Clostridium</i> (log CFU/100 mL)	N/A	3.0–4.5	3.6–5.5
Enterococci (log/100 mL)	N/A	N/A	4.5–4.9
Enterovirus (PFU/10 L)	N/A	N/A	544–775
F-specific coliphage (PFU/mL)	N/A	N/A	96–144
Applied O ₃ dose (mg/L)	1–35	3–16	4–50
Transferred O ₃ dose (mg/L)	0.5–12	2–13	4–30
IOD (mg/L)	2.5–5.3	3.1–4.2	7.4–9.6
Contact time (min)	3–15	2–10	2–10

As indicated earlier, wastewater quality and level of pretreatment significantly impact ozone efficacy for coliform disinfection. As further evidence, Gehr et al. (2003) performed bench-scale ozone disinfection experiments on a primary effluent from the City of Montreal Wastewater Treatment Plant. The treatment plant, which is designed to handle up to 7.6 million m³/day (343 MGD), utilizes only coarse screening, chemical addition (alum, ferric chloride, and polymer) to improve settling of suspended particles, and primary clarification. There is no disinfection prior to environmental discharge. Because of the limited pretreatment, the wastewater quality was highly variable during the experimental period: TOC of 90 to 110 mg/L (Gagnon et al., 2008), chemical oxygen demand (COD) of 123 to 240 mg/L, TSS of 16 to 45 mg/L, and turbidity of 16 to 31 NTU. Due to substantial reactivity with DOM, the IOD of this wastewater was determined to be 25 mg/L (O₃:TOC ≈ 0.25). The authors were able to achieve approximately 3-log inactivation of fecal coliforms with a transferred ozone dose of 70 mg/L (O₃:TOC=0.70), but the residual fecal coliform level still exceeded 10³ CFU/100 mL. As expected, *Clostridium* proved to be more resistant and only experienced 1-log inactivation at the same transferred ozone dose. In contrast, the authors achieved 4-log inactivation of MS2, which approached the detection limit of the assay (i.e., 1 PFU/mL), with a transferred ozone dose approximately equal to the IOD (i.e., 25 mg/L).

Mezzanotte et al. (2007) evaluated ozone disinfection in a 4.5-m³/h (20-gpm) pilot wastewater treatment plant in Italy. The pilot plant treated secondary effluent with the following average water quality characteristics: pH 7.1, COD <20 mg/L, TOC 5.1 mg/L, TSS 2.3 mg/L, turbidity 1.8 NTU, and UV₂₅₄ transmittance 75%. The total coliform, fecal coliform, and *E. coli* levels were 2 × 10⁵ CFU/100 mL, 4.7 × 10⁴ CFU/100 mL, and 1.2 × 10⁴ CFU/100 mL, respectively. The

authors tested ozone doses ranging from 2.0 to 7.1 mg/L ($O_3:TOC=0.39-1.39$) with contact times ranging from 6 to 13 min. The authors determined that 4-log inactivation of total coliforms, fecal coliforms, and *E. coli* required ozone doses and contact times of 3.6 mg/L and 12.8 min, 4.6 mg/L and 12.8 min, and 5.3 mg/L and 6.4 min, respectively.

Ishida et al. (2008) evaluated a pilot-scale ozone/ H_2O_2 system (HiPOx) from APTwater, Inc. (Pleasant Hill, CA), based on its ability to inactivate total coliforms in media-filtered effluent and MS2 in microfiltered effluent. With preliminary bench-scale experiments, the study first determined that 5-log poliovirus inactivation, which is the disinfection goal according to the CDPH Title 22 requirements, corresponded to a more conservative 6.5-log MS2 inactivation. Operating at a flow rate of 4.2 m³/h (18.4 gpm), the pilot system required ozone CT values of >0.20 mg-min/L for 6.5-log reduction of MS2 and >1.0 mg-min/L to reach the <2.2 MPN/100 mL threshold for CDPH. CDPH subsequently established an ozone CT of 1 mg-min/L as the design objective in reuse applications. Similarly to Xu et al. (2002), significant (i.e., >4.5-log) inactivation of MS2 occurred with ozone doses less than the IOD, which corresponds to an apparent CT of 0. Although bromate mitigation was observed, the addition of H_2O_2 did not have any significant impacts on microbial inactivation.

As demonstrated by these studies, one of the main issues affecting the efficacy of ozone disinfection is the level of pretreatment, particularly with respect to EfOM and suspended solids. TSS can contribute to decreased disinfection efficacy due to particle shielding, which often necessitates “boil-water” advisories during high-turbidity events. Dietrich et al. (2007) identified 11 μ m as the threshold for significant particle shielding. In relation to ozone disinfection, Xu et al. (2002) compared the same wastewater before (TSS 5 mg/L) and after (TSS <2 mg/L) microfiltration. The authors discovered that microfiltration had no impact on ozone demand, but an additional 1-log inactivation of total coliforms was achieved in the low-TSS condition. Ishida et al. (2008) also observed increased MS2 inactivation with ozone in microfiltered versus media-filtered wastewater. Dietrich et al. (2007) evaluated the efficacy of ozone disinfection in three wastewaters with varying particle size distributions. The authors supported the claim that oxidant demand is generally dominated by EfOM, and they indicated that applied doses must exceed the organic demand before oxidants, particularly ozone, will diffuse into the particle pore space and overcome the shielding effect.

1.5 Transformation Products and Biological Activity

1.5.1 Ozone Transformation Products

The first applications of ozone for oxidation purposes were related to the removal of color, taste, and odor. As the science progressed and TOrcs became a popular research area, the water and wastewater communities realized that ozone was extremely effective for the destruction of these contaminants (e.g., pesticides). The early studies focused on the disappearance of target compounds and the development of kinetic models. In Europe, this approach was challenged by European drinking water regulations in 1998 when pesticide degradation products with structures similar to the parent compound were also regulated as pesticides. This is well illustrated with the herbicide atrazine, for which ozonation yields byproducts that still contain the triazine ring (Acero et al., 2000a). Because typical ozone dosing conditions are generally insufficient to induce significant organic mineralization, transformation products have become an increasingly popular and relevant research area.

The transformation of TOrcs is governed by the electron-rich moieties of organic molecules, which are particularly susceptible to the electrophilic attack of ozone. These moieties (e.g.,

olefins, activated aromatic systems, deprotonated amines, and reduced sulfur species) are also responsible for the overall reaction rates with ozone. The general reaction pathways for the primary attack of ozone on an organic molecule are summarized by reactions 1–5 in Figure 0.4 (von Gunten, 2003a).

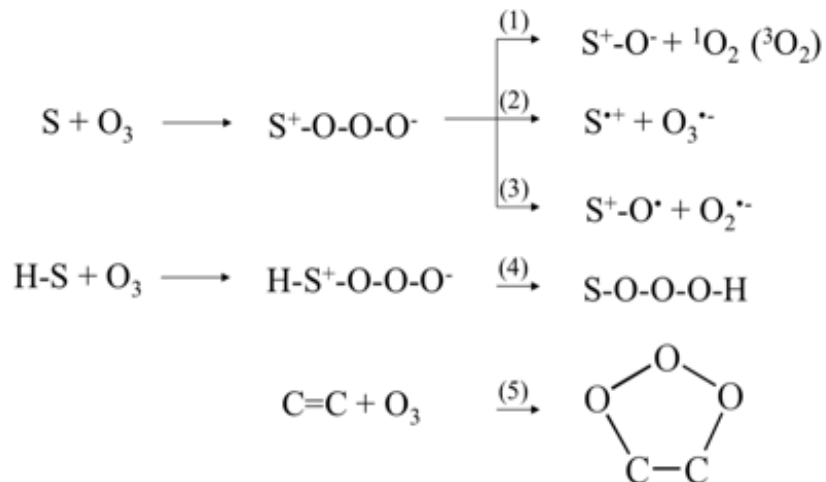


Figure 0.4. Primary reactions between ozone and organic molecules.

These primary products are typically not stable and undergo further transformation reactions. A detailed discussion of all possible reactions is beyond the scope of this study. Table 1.9 provides an overview of some recent investigations on TOrC transformation during ozonation. Based on these studies and various other studies performed with model compounds, it is possible to make some predictions on transformation product formation during ozonation.

Table 1.9. Selected TOxCs and Their Ozone Oxidation Byproducts

Compound	Application	Reactive Moieties	Oxidation Byproducts	Reference
Propranolol	Beta blocker	Secondary amine; naphthalene	Hydroxylamines; ring opening	(Benner and Ternes, 2009b)
Diclofenac	Anti-inflammatory	Aniline	5-Hydroxydiclofenac; Diclofenac-2,5-iminoquinone; 2,6-dichloroaniline	(Sein et al., 2008a)
Roxithromycin	Antibiotic	Tertiary amine	Demethylated Roxithromycin	(Radjenovic et al., 2009b)
Clarithromycin	Antibiotic	Tertiary amine	Demethylated/deaminated Clarithromycin; Clarithromycin <i>N</i> -oxide	(Lange et al., 2006b)
Carbamazepine	Anti-epileptic	Olefin	Scission of double bond; secondary ring formation	(McDowell et al., 2005b)
Substituted ethenes	Various industrial	Olefin	(Substituted) aldehydes and ketones	(Dowdeit and von Sonntag, 1998) (Leitzke et al., 2003) (Leitzke and von Sonntag, 2009b)
Cephalexin	Antibiotic	Thioether olefin	Sulfoxide; scission of double bond	(Dodd and Rentsch)
Penicillin G	Antibiotic	Thioether	R, S-sulfoxide	(Dodd and Rentsch)
17 α -Ethinylestradiol	Steroid hormone	Phenol; ethinyl group	Quinone, catechol, adipic acid derivatives; hydroxy carboxylic acid; ketone	(Huber et al., 2004)

1.5.2 \cdot OH Transformation Products

\cdot OH radicals are much less selective in their attack on organic molecules than ozone. Therefore, the reaction rates for \cdot OH with organic compounds are mostly diffusion-controlled (Buxton et al., 1988). These reactions are classified into three categories: (1) addition reactions, (2) H-abstraction reactions, and (3) electron transfer reactions. The most common and fastest reactions are the addition reactions. A detailed discussion of \cdot OH radical reactions can be found in the literature (von Sonntag, 2006).

1.5.3 Biological Activity of Specific Transformation Products

In general, ozonation yields more hydrophilic, oxygen-rich compounds. For this reason, it can be assumed that the baseline toxicity of these compounds is much lower than that of the corresponding parent compound (Escher et al., 2008a). However, if a transformation product results in a specific adverse effect, the baseline toxicity concept is no longer applicable. Therefore, even if the products are known, characterizing the biological impacts of those transformation products can be extremely difficult. Therefore, researchers have developed a

battery of bioassays to elucidate the potential consequences of transformation products. Table 1.10 summarizes the relevant results found in the literature.

Table 1.10. Evaluations of Mixture Toxicity After Oxidation of Selected TOxCs

Compound	Application	Bioassay	Result	Reference
Clarithromycin	Antibiotic	Growth inhibition of <i>P. putida</i>	Full removal of antibacterial properties	(Lange et al., 2006b)
Roxithromycin; Azithromycin; Tylosin; Ciprofloxacin; Enrofloxacin; Sulfamethoxazole; Trimethoprim; Lincomycin; Tetracycline; Vancomycin; Amikacin	Antibiotic	Growth inhibition of <i>E. coli</i> and <i>B. subtilis</i>	Full removal of antibacterial properties	(Dodd et al., 2009)
Penicillin G; Cephalexin	Antibiotic	Growth inhibition of <i>E. coli</i> and <i>B. subtilis</i>	Partial removal of antibacterial properties	(Dodd and Rentsch) (Dodd et al., 2009)
Estrone; 17 β -Estradiol; Estril; Nonylphenol; Bisphenol A	Endocrine disruptors	Nuclear receptor-ligand assay	Good elimination of estrogenicity	(Zhang et al., 2008)
17 α -Ethinylestradiol	Synthetic estrogen	Yeast estrogen screen	Good elimination of estrogenicity	(Huber et al., 2004) (Lee et al., 2008)
Triclosan	Biocide	Growth inhibition of <i>E. coli</i>	Full removal of antibacterial properties	(Suarez et al., 2007)
Dimethylsulfamide	Metabolite of the fungicide Tolyfluanide	Not tested; formation of NDMA	Mutagenic compound	(Schmidt and Brauch, 2008) (von Gunten)

1.5.4 Biological Activity of Effluent Mixtures

Bioassays with individual TOxCs demonstrate that in most cases the bioactivity of a particular compound decreases after exposure to ozone or $\cdot\text{OH}$. However, these assays are generally performed in ultrapure water and do not take into account mixtures of contaminants or the effects of environmental water matrices. Two approaches have been developed to address these issues: (1) *in vitro* assays after sample concentration and cleanup and (2) *in vivo* assays with actual organisms. Table 1.11 summarizes the results of the relevant studies available in the literature.

Table 1.11 Bioassay Results after Ozonation of Secondary Effluent

Treatment System	Test Systems	Results	Reference
Full-scale ozonation of wastewater	Preconcentration of samples; bioluminescence inhibition; estrogenicity; aryl hydrocarbon receptor response; genotoxicity; neurotoxicity; phytotoxicity	Significant decrease in all endpoints upon ozonation step	(Macova et al., 2010b) (Reungoat et al., 2010)
Full-scale ozonation of secondary effluent	Preconcentration of samples; bioluminescence inhibition; growth inhibition; inhibition of photosynthesis; estrogenicity; inhibition of acetylcholinesterase; genotoxicity	Significant decrease in all endpoints during ozonation; no genotoxicity formation during ozonation	(Escher et al., 2009)
Ozonation of secondary effluent	<i>In vitro</i> tests after pre-concentration; <i>in vivo</i> tests with whole effluent; genotoxicity; retionic acid receptor (RAR) agonist activity; acute ecotoxicity (<i>D. magna</i>); Japanese medaka embryo exposure tests	Significant removal of genotoxicity; RAR agonist activity; acute ecotoxicity; higher ozone doses led to a reduction in hatching success rate	(Cao et al., 2009)
Tertiary treated sewage effluent	<i>In vivo</i> tests with juvenile rainbow trout <i>O. mykiss</i> in liver and kidney tissues glutathione S-transferase (GST), glutathione (GSH), glutathione peroxidase (GPX), lipid peroxidase (LPO), haem peroxidase	Liver: increased haem peroxidase; LPO and GST; total GSH depleted; kidney: increased LPO and GPX; observations show oxidative stress of organism; coagulation after ozonation reduces these effects	(Petala et al., 2009)
Ozonation of secondary effluent	<i>In vivo</i> tests; lemna minor growth inhibition; chironomid toxicity test with the nonbiting midge <i>Chironomus riparius</i> ; <i>Lumbriculus variegates</i> toxicity; genotoxicity; estrogenicity	Growth inhibition; removal of estrogenicity; increased genotoxicity; enhanced toxicity for <i>Lumbriculus variegates</i> ; effects disappear with post-ozone rapid sand filtration	(Stalter et al., 2010b)
Ozonation of secondary effluent	Fish early life stage toxicity test (rainbow trout, <i>O. mykiss</i>)	Developmental retardation; removal of estrogenicity	(Stalter et al., 2010d)

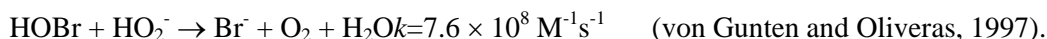
The results in Table 1.11 indicate that ozonation has quantifiable benefits with respect to toxicity and estrogenicity as determined via *in vitro* bioassays. However, some *in vivo* assays indicate that ozonation may increase toxicity in wastewater applications unless posttreatment biological filtration is used. The adverse effects are probably due to oxidation byproducts from the reaction of ozone with EfOM.

1.6 Ozone Byproduct Formation from Matrix Transformation

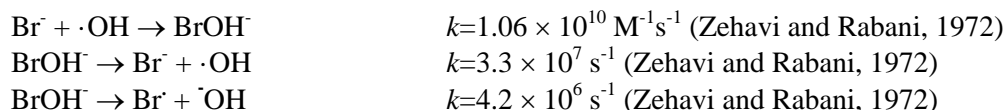
1.6.1 Bromate and Bromo-organics

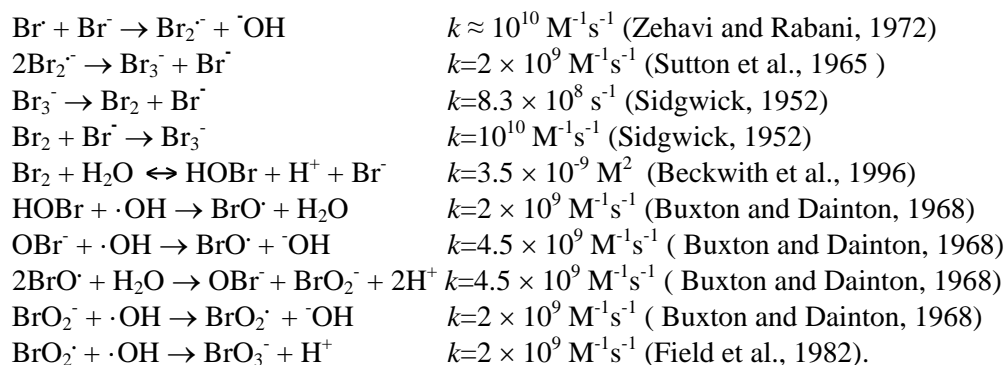
Chlorate, bromate, and iodate can be formed during ozonation if certain boundary conditions are fulfilled. Whereas chlorate is of some human toxicological concern (WHO drinking water guideline value of 700 µg/L), bromate is considered a potential human carcinogen and is regulated at 10 µg/L by the U.S. EPA. In recent studies, it has been shown that bromate can be reduced in simulated gastric juices (Keith et al., 2006a, 2006b). Even though these processes are quite slow in the presence of hydrochloric acid at concentrations similar to that in gastric juice, they can be accelerated by the presence of reducing species such as H₂S (Keith et al., 2006b). However, additional research under more realistic conditions will be necessary to justify an increase in the drinking water standard for bromate. In contrast to bromate, iodate is nontoxic because it is quickly reduced to iodide in the stomach. It is even added to table salt as an iodine supplement (Burgi et al., 2001). Therefore, bromate is the more relevant disinfection byproduct with respect to ozonation. Bromate is formed in bromide-containing waters through a complicated mechanism including both ozone and ·OH reactions and has been studied in great detail in the last two decades (Haag and Hoigné, 1983a; Hofmann and Andrews, 2001; Song et al., 1997; von Gunten and Hoigne, 1994; von Gunten and Hoigné, 1996; von Gunten and Oliveras, 1998b).

Bromate formation begins when ozone converts bromide to hypobromite (OBr⁻), which is in equilibrium with hypobromous acid (HOBr, pK_a=8.8) (Haag and Hoigné, 1983b). After two sequential oxygen-atom-transfer reactions, hypobromite is converted to bromite (BrO₂⁻) and bromate (BrO₃⁻). In this reaction sequence, hypobromous acid/hypobromite is a crucial intermediate because its further transformation is relatively slow. Therefore, its lifetime is sufficiently long so that it can undergo various side reactions. In the presence of ammonia, it can form monobromamine, which is only slowly oxidized by ozone to nitrate and bromide. Therefore, the transient monobromamine concentration is significant and allows reductions in the rate of bromate formation. As a matter of fact, ammonia addition is one of the proposed methods for bromate minimization (Hofmann and Andrews, 2001; Pinkernell and Von Gunten, 2001a; Song et al., 1997). Another important sink for the hypobromous acid intermediate is its reaction with H₂O₂. This reaction may occur in H₂O₂-based AOPs:

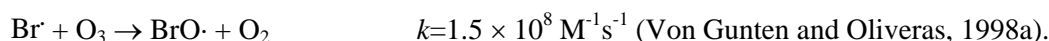


Because of this reaction, bromate formation is sometimes lower in the ozone/H₂O₂ AOP than in the conventional ozonation process. However, even in the presence of H₂O₂, bromate cannot be entirely suppressed during ozonation (Von Gunten and Oliveras, 1998a). In contrast, bromate formation is completely suppressed in the UV/H₂O₂ AOP. γ-radiolysis experiments indicate that HOBr is indeed a decisive intermediate in the bromate formation pathway even if ·OH radicals are the only oxidants (Von Gunten and Oliveras, 1998a). Because of the relatively high concentration of H₂O₂ in the UV/H₂O₂ system, the rate of HOBr reduction to bromide is sufficiently high to avoid further oxidation of HOBr to bromate. Bromate formation in ·OH-based processes proceeds according to the following simplified reaction sequence (for a comprehensive reaction sequence see Von Gunten and Oliveras, 1998a):

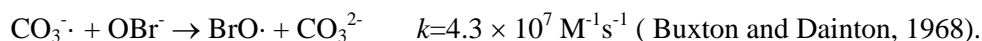




To explain the fact that bromate formation is not entirely suppressed by ozone/H₂O₂, a pathway that does not include HOBr as an intermediate must exist. The following reaction has been suggested:



The bromate formation pathway is further complicated by the fact that carbonate radicals may also play a role in the oxidation of hypobromite:



Therefore, alkalinity can have an influence on bromate formation kinetics and the formation pathway. Finally, DOM has an important influence on bromate formation. Its main role is related to its effect on the ozone chemistry and $\cdot\text{OH}$ formation during ozonation (Pinkernell and Von Gunten, 2001b).

Once bromate is formed, it can be removed with a variety of processes: activated carbon filtration, iron(II) addition, UV and photocatalytic processes, and biological processes (Asami et al., 1999; Bao et al., 1999; Gordon et al., 2002; Kirisits et al., 2000; Kirisits et al., 2001; Mills et al., 1996; Peldszus et al., 2004; Siddiqui et al., 1997; van der Kooij et al., 1989; Van Ginkel et al., 2005). Activated carbon, which is sometimes in place after ozonation, is only efficient when it is fresh. Initially, chemical bromate reduction occurs, but over time, bromate mitigation is limited to bioconversion via anaerobic metabolism. However, such conditions are not easily established in the oxygen-rich environment resulting from ozonation. UV-based processes for bromate removal are typically very energy-intensive, and chemical reduction is highly inefficient. Therefore, no bromate reduction processes have been implemented in full-scale water treatment systems. Instead, bromate mitigation at full-scale treatment plants relies on initial reductions in bromate formation. Based on mechanistic understanding of bromate formation, various minimization methods are available today and are summarized in Table 1.12 (Buffle et al., 2004a; Galey et al., 2000; Krasner et al., 1993; Kruithof et al., 1993; Neemann et al., 2004; Pinkernell and Von Gunten, 2001; Song et al., 1997; van der Kooij et al., 1989).

Table 1.12. Bromate Mitigation Strategies

Method	BrO ₃ ⁻ Reduction Compared to Conventional Ozonation	Problems
pH depression	ca. factor 2	High-alkalinity waters
Ammonia addition	ca. factor 2	Residual ammonia has to be removed in biological filtration; ammonia addition forbidden in many European countries
Chlorine–ammonia process	ca. factor 10	Residual ammonia; ammonia addition forbidden in many European countries; formation of halo-organic compounds in prechlorination
Peroxone process	Depends largely on point of H ₂ O ₂ addition	Disinfection might be significantly affected; mostly suited for bromate minimization in pure oxidation processes

The chlorine–ammonia process is particularly interesting and is the result of empirical observations that bromate formation can be substantially reduced in systems with prechlorination followed by ammonia addition (Neemann et al., 2004). The mechanism of this process has been explained by the following four reaction steps (Buffle et al., 2004b):

1. HOCl + Br⁻ → HOBr + Cl⁻ $k=1.55 \times 10^3 \text{ M}^{-1}\text{s}^{-1}$ (Kumar and Margerum, 1987)
2. HOBr + NH₃ → NH₂Br + H₂O $k=8 \times 10^7 \text{ M}^{-1}\text{s}^{-1}$ (Haag et al., 1984)
3. O₃ + NH₂Br → Y $k=40 \text{ M}^{-1}\text{s}^{-1}$ (Haag et al., 1984)
4. Y + 2O₃ → 2H⁺ + NO₃⁻ + Br⁻ + 3O₂ $k \gg 40 \text{ M}^{-1}\text{s}^{-1}$ (Haag et al., 1984).

The advantage of this process is the efficient masking of bromide as monobromamine (NH₂Br) prior to ozonation. NH₂Br reacts slowly with ozone and releases bromide. Therefore, especially during the initial phase of ozonation, for which the ·OH impact is high, bromide is not available for oxidation to bromate. Reaction 1 is the critical step in this reaction sequence. Due to the acid–base speciation of HOCl, the reaction rate for Reaction 1 is pH-dependent (only HOCl reacts with bromide; pK_a of HOCl=7.5). Furthermore, the reaction of HOCl with DOM may lead to chloro-organic compounds. Therefore, the free chlorine contact time has to be optimized for maximum bromide oxidation and acceptable formation of chloro-/bromo-organics.

It has also been shown that the chlorine–ammonia process works if the raw water already contains ammonia. Based on the fact that chlorine reacts quickly with ammonia ($k_{\text{HOCl,NH}_3} \approx 3 \times 10^6 \text{ M}^{-1}\text{s}^{-1}$ (Deborde and von Gunten, 2008)) and that the formed NH₂Cl only reacts slowly with bromide ($k_{\text{NH}_2\text{Cl,Br}^-}$ at pH 7=2.8 × 10⁻¹ M⁻¹s⁻¹ (Trofe, 1980)), one can expect that bromide will not be oxidized to HOBr under such conditions. Therefore, an additional mechanism has been suggested, namely the reaction of chlorine with organic amines, leading to the corresponding chloramines and a reduction in ·OH yield during postozonation (Buffle and von Gunten, 2006).

Bromate minimization in the peroxone process has been optimized by the HiPOx process (Bowman, 2005), in which ozone is added in small portions throughout a specially designed reactor. This allows the residual ozone concentrations to be kept very low, which suppresses the Br⁻ + O₃ reaction. With excess H₂O₂, HOBr is reduced back to bromide. From a regulatory perspective, this strategy is only applicable for oxidation and not for disinfection because of the low applied ozone doses and, consequently, low CT values. However, the HiPOx process is capable of achieving significant microbial inactivation with appropriate dosing, as indicated by its CDPH Title 22 certification.

The formation of halogenated compounds during ozonation is restricted to the formation of brominated compounds (Richardson et al., 1999a; Zhang et al., 2005). Chlorinated compounds cannot be formed during ozonation because chloride is very slowly oxidized by ozone and not by $\cdot\text{OH}$ at circumneutral pH (Klaening and Wolff, 1985; von Gunten, 2003b). Mixed chloro-bromo compounds are only formed if ozonation is combined with pre- or postchlorination/chloramination (Buffle et al., 2004a; Krasner et al., 2006a); Richardson et al., 1999a). It was also found that ozonation followed by chloramine led to the formation of trihalonitromethanes (Krasner et al., 2006b). However, these findings have to be interpreted with caution, because no biological filtration step was applied after ozonation. This step might have removed the precursors for these compounds (Krasner et al., 2009b). Iodinated compounds are not likely to be formed during ozonation, because the oxidation of iodide to iodate is a very fast process, giving no time for the formation of iodo-organic compounds (Bichsel and von Gunten, 1999; Krasner et al., 2009a).

1.6.2 *N*-Nitrosamines

NDMA and other nitrosamines have received considerable attention because of their relatively high carcinogenic potential. Nitrosamines generally form when chloramine reacts with secondary and tertiary amines of natural and anthropogenic origin (Choi et al., 2002; Mitch and Sedlak, 2002; Schreiber and Mitch, 2006). Recently, it has been shown that NDMA can also be formed during ozonation of dimethylamine and *N,N*-dimethylsulfamide (von Gunten et al., 2010), which means that direct NDMA formation is a potential concern during ozonation of secondary and tertiary effluents.

The most common NDMA control strategies include UV treatment and microbial degradation when NDMA is present in the source water (Sharpless and Linden, 2003), but the destruction of NDMA with ozone and ozone/H₂O₂ is also possible. Ozone mitigation is rare, however, because NDMA has a low reactivity with ozone ($k=0.052\text{ M}^{-1}\text{s}^{-1}$ (Lee et al., 2007b)) and $\cdot\text{OH}$ ($k=4.5 \times 10^8\text{ M}^{-1}\text{s}^{-1}$ (Lee et al., 2007b)). Also, design doses would have to be sufficient to overcome the initial spike in NDMA that is due to direct formation. Nevertheless, it has been demonstrated that NDMA in RO permeate can be greatly reduced (1-log or greater) using ozone/H₂O₂, because NDMA precursors are greatly reduced in comparison to secondary effluent (i.e., limited direct formation), and $\cdot\text{OH}$ scavenging is minimal.

In the past, the CDPH required California utilities to demonstrate 1.2-log removal or destruction of NDMA when applying an AOP after reverse osmosis in groundwater recharge applications. Due to the susceptibility of NDMA to photolysis (Sharpless and Linden, 2003), UV/H₂O₂ became the standard treatment process in these applications. However, this AOP can be costly because of lamp cleaning and replacement, high energy requirements, and the costs associated with H₂O₂ addition. Furthermore, the recent revisions to the draft CDPH regulations have replaced the 1.2-log NDMA requirement with a straightforward NL of 10 ng/L for NDMA. Therefore, if NDMA formation can be controlled in the sourcewater, other oxidation alternatives may become more appealing in IPR applications. Ozonation is also known to be effective in destroying NDMA precursors (e.g., secondary or tertiary amine precursors) and reducing NDMA formation potential in subsequent chloramination processes (Lee et al., 2007a). Therefore, ozone implementation may be hindered by direct NDMA formation in some matrices, but ozone is effective in reducing NDMA concentrations in RO permeate and overall formation potential during chloramination.

1.6.3 Assimilable Organic Carbon

The vast majority of nonhalogenated byproducts are a result of the oxidation of electron-rich moieties of the DOM (aromatic systems, olefins, etc.) with ozone and $\cdot\text{OH}$ radicals. This leads to the formation of smaller oxygen-rich molecules (e.g., carboxylic acids, aldehydes, and ketones) (Richardson et al., 1999b), which are often highly biodegradable and can be classified as assimilable organic carbon (AOC) or biologically degradable organic carbon (BDOC) (Hammes et al., 2006; Siddiqui et al., 1997; van der Kooij et al., 1989). The mechanisms and formation kinetics of these compounds are typically governed by the reaction of ozone with certain DOM moieties, such as phenols or other activated aromatic systems. Upon ozonation, this leads to various olefins and eventually small organic acids and aldehydes (Leitzke and von Sonntag, 2009a; Ramseier and von Gunten, 2009).

1.7 Applicability of Aquifer Recharge and Recovery for Ozonated Effluent

Treated effluent intended for IPR covers a vast spectrum of water quality, but most IPR applications involve some form of environmental barrier. In addition to creating mental separation between the wastewater origin and the potable end product, the environment provides a natural treatment barrier where additional contaminant attenuation and microbial inactivation are achieved. Surface water discharge is common in some locations, but groundwater replenishment is often the preferred alternative, particularly in California. This type of application is sometimes referred to as groundwater replenishment and reuse (GRR), soil aquifer treatment (SAT), or aquifer recharge and recovery (ARR).

For spreading applications, some IPR agencies use conventional tertiary effluent, whereas other systems still employ FAT (i.e., MF-RO-UV/H₂O₂) prior to aquifer recharge. For direct injection, agencies generally prefer or are required to employ FAT, because RO permeate is typically perceived to be the ideal matrix for potable reuse. This is intuitive, because RO is effective in removing both bulk organic matter, trace organics, and a variety of other contaminants. In fact, RO is able to achieve TOC concentrations lower than 0.5 mg/L, whereas tertiary effluent may be an order of magnitude higher. In the context of the CDPH draft regulations for groundwater replenishment, this correlates to a facility being able to recharge <10% tertiary effluent (with the remaining fraction being composed of diluent water) or 100% RO permeate. Therefore, from a regulatory perspective, RO permeate holds a distinct advantage over tertiary effluent.

Despite this regulatory advantage, the issue becomes more complex after the short-term impacts of ARR are considered. According to a recent study, direct injection of 100% RO permeate may actually lead to significant leaching of TOC in basins that have been continually exposed to tertiary effluent in the past (Drewes et al., 2010). In that study, leaching in laboratory-scale columns increased the TOC in the recharge water from 0.57 mg/L to 1.17 mg/L, which would correlate to a change in theoretical RWC from 88% down to 43%. Furthermore, direct injection of 100% RO permeate led to leaching of ammonia from the soil, which was then oxidized to nitrate during transport. In an actual IPR application, this could potentially jeopardize the total nitrogen and nitrate objectives mandated in the CDPH regulations.

Other studies indicate that attenuation of persistent TOrCs can be improved by supplying soil microbes with BDOC or AOC (Rauch-Williams et al., 2010), as defined in the previous section. Although RO permeate appears to be at a disadvantage in this scenario, Drewes et al. (2010) indicates that the TOC leached by 100% RO permeate provides sufficient substrate to induce

cometabolism of TOrCs. Over time, this type of system will stabilize, and TOC leaching will become insignificant, which may lead to a decrease in TOrC attenuation during long-term operation. Therefore, tertiary/oxidized effluent may hold a long-term advantage over 100% RO permeate in ARR applications. The efficacy of ARR is described later in Chapter 9.

1.8 Pilot- and Full-Scale Ozonation for Trace Organic Contaminant Mitigation

Water and wastewater treatment technologies sometimes encounter significant obstacles as the processes are scaled up from bench-scale experiments to pilot- and full-scale demonstrations. Although bench-scale evaluations provide an invaluable scientific foundation for a particular process, the value of a novel technology cannot be realized until it is implemented in the field. Pilot and full-scale installations often reveal the limitations of a particular technology, but they also provide a wealth of resources and information that cannot always be duplicated in a laboratory setting (large quantity of treated water, integration into a larger treatment train to evaluate synergistic or antagonistic relationships, discharge to the environment, etc.). The following sections describe evaluations of ozone technologies after field deployment and highlight the importance of scale to those particular studies.

1.8.1 Pilot-Scale Ozone Applications

Wert et al. (2009a) evaluated pilot-scale ozonation with three tertiary-treated U.S. wastewaters based on oxidation of a suite of ambient TOrCs and spiked *para*-chlorobenzoic acid (pCBA). Based on the water quality data in Table 1.13, these experimental matrices offered a wide range of conditions related to competing organic matter and level of pretreatment (i.e., nitrification/denitrification). The pilot-scale ozone system was operated at a flow rate of 1 L/min (0.26 gpm) with targeted O₃:TOC ratios of 0.2, 0.6, and 1.0; and provided a contact time of 24 min.

Table 1.13. Water Quality Data for Wert et al. (2009a) Pilot Study

Parameter	A	B	C
Location	Nevada	Florida	Colorado
pH	8.2	7.6	7.1
Alkalinity (mg/L as CaCO ₃)	128	269	101
Bromide (mg/L)	0.18	0.17	0.19
TOC (mg/L)	6.6	10.3	10.3
UV ₂₅₄ absorbance (cm ⁻¹)	0.140	0.260	0.171
SUVA (L/mg-m)	2.11	2.52	1.66
Total nitrogen (mg-N/L)	14.8	9.38	13.8
NH ₄ (mg-N/L)	<0.2	6.98	1.28
NO ₃ (mg-N/L)	12	0.074	9.7
NO ₂ (mg-N/L)	<0.05	0.77	0.40
k _{OH-EFOM} (10 ⁹ M ⁻¹ s ⁻¹)	0.68	2.72	1.12

In all three wastewaters, an O₃:TOC ratio of 0.2 was insufficient to generate a measurable ozone residual (i.e., CT ≈ 0 mg-min/L), but the process still demonstrated significant concentration reductions for many ozone-susceptible contaminants, particularly for Wastewater A. An O₃:TOC ratio of 0.6 achieved greater than 70% reductions in 15 of the 27 detected contaminants for all three wastewaters, and only TCEP, TCPP, iopromide, atrazine, and meprobamate experienced reductions of less than 80% with an O₃:TOC ratio of 1.0. For all three wastewaters, the authors

indicated that a CT of less than 1 mg-min/L was sufficient to remove more than 95% of the ozone-susceptible compounds (i.e., carbamazepine, diclofenac, naproxen, sulfamethoxazole, and triclosan), and a CT of approximately 6 mg-min/L was sufficient to remove more than 50% of the ozone-resistant compounds (i.e., atrazine, iopromide, diazepam, ibuprofen, and pCBA). The study also included bench-scale experiments indicating that both the amount and type of EfOM contribute to a wastewater's ozone reactivity, as indicated by the $k_{OH-EfOM}$ values in Table 1.14.

Sundaram et al. (2009) described the efficacy of a pilot-scale HiPOx reactor operated at the Reno-Stead Water Reclamation Facility (Reno, NV). In their study, the HiPOx reactor was part of a 40-L/min (10.7 gpm) pilot-scale treatment train consisting of conventional secondary effluent (SRT of 25 days), ultrafiltration, ozone (Table 1.14), and biological activated carbon (BAC) with a bed depth of 4.5 ft and an empty bed contact time (EBCT) of 30 min. With respect to water quality, the ultrafiltration effluent had a pH of 6.9, DOC of 6.4 mg/L, alkalinity of 92 mg/L as CaCO₃, and nitrite less than 0.06 mg-N/L.

Table 1.14. Ozone Residuals in Reno-Stead Pilot System

Applied Ozone Dose (mg/L)	3	5	7
O ₃ :DOC ratio (g O ₃ /g DOC)	0.47	0.78	1.09
Time to Depletion (min)	3.6	7.7	13.5

Source: Sundaram et al. (2009).

During the initial ozone optimization phase, the initial concentrations of 13 monitored TOxCs were below the reporting limits for the analytical methods, presumably because of the preceding biological process and ultrafiltration. With 3 mg/L of applied ozone, 12 compounds were more than 99% removed, and 5 compounds (DEET, fluoxetine, phenytoin, sulfamethoxazole, and meprobamate) were more than 50% removed. With the exception of meprobamate (75%), all of the detected compounds were more than 95% removed with 5 mg/L of applied ozone, and even meprobamate was more than 90% removed with 7 mg/L of applied ozone. However, even with peroxide addition at a molar ratio (H₂O₂:O₃) of 1.5, bromate formation exceeded 10 µg/L with 7 mg/L of applied ozone. Therefore, continuous ozonation was limited to 3 mg/L of applied ozone or 5 mg/L of applied ozone supplemented with peroxide addition at a molar ratio (H₂O₂:O₃) of 1.0.

Because advanced wastewater treatment and source protection are particularly common practices in Europe, there are many examples of ozone field deployment related to European utilities. Huber et al. (2005b) monitored the concentrations of spiked antibiotics, EDCs, and antineoplastics (i.e., chemotherapy drugs) during pilot-scale ozonation. The pilot-scale reactor consisted of two contactors in series with a total hydraulic retention time of 8.4 min. The influent to the reactor consisted of conventional secondary effluent, secondary effluent spiked with 15 mg/L of TSS, and permeate from a pilot-scale membrane bioreactor (MBR). Secondary effluent samples were collected from a full-scale wastewater treatment plant in Kloten-Opfikon, Switzerland that serves a population of 55,000 and performs grit removal, primary clarification, and nitrification/denitrification with an SRT of approximately 11 days. The membrane permeate was fed with the same primary clarified water, but the SRT for the MBR was greater than 70 days. With respect to water quality data, the pH ranged from 7.0 to 7.5, the DOC ranged from 7.7 to 6.6 mg/L, the COD ranged from 41 to 22 mg/L, the TSS ranged from 20 to 0 mg/L, and the alkalinity ranged from 310 to 540 mg/L for the secondary effluent and MBR, respectively. Target contaminants were spiked at levels ranging from 0.5 to 5 µg/L to mimic common environmental conditions.

In this study, an applied ozone dose of 0.5 mg/L (O_3 :TOC=0.06–0.08) achieved less than 50% reductions for the ozone-susceptible compound classes (i.e., macrolide antibiotics, sulfonamide antibiotics, and estrogens) and less than 10% for the X-ray contrast media. However, an applied ozone dose of only 2 mg/L (O_3 :TOC=0.26–0.30) was sufficient to remove more than 90% of the ozone-susceptible compounds. Ozone doses of 2 mg/L and 5 mg/L (O_3 :TOC=0.65–0.76) achieved 30% and 60% removal of the X-ray contrast media, respectively. In these experiments, an ozone residual was only present in the second contactor when the applied ozone dose exceeded 2 mg/L. With respect to pretreatment, the authors indicated that suspended solids generally had limited effects on ozone efficacy. This was confirmed by a mathematical model suggesting that ozone consumption by sludge particles of diameter greater than 50 μm can be considered insignificant, thereby emphasizing the interactions with DOM and colloidal material. The authors attributed the few exceptions where the MBR permeate actually experienced minor, yet significant, reductions in performance to the effect of elevated pH, which leads to more rapid ozone decomposition and reduced oxidant exposure. Although the oxidation of TOrCs was not significantly affected by pretreatment, disinfection was hindered—by as much as 1 log—by the presence of suspended solids.

These studies evaluated pilot-scale ozonation in relatively high-quality wastewater (i.e., secondary effluent or better). In contrast, Gagnon et al. (2008) evaluated pilot-scale ozonation in primary effluent at the City of Montreal Wastewater Treatment Plant, which was described previously in relation to a separate disinfection study. The primary effluent in this study was characterized by a pH of 8.1–8.2, TSS of 5 mg/L, DOC ranging from 90 to 110 mg/L, and residual aluminum and iron concentrations of 0.6–0.9 and 0.3–0.4 mg/L, respectively. The pilot-scale ozone generator was capable of producing 15–30 mg/L of dissolved O_3 , and the contactor provided approximately 18 min of contact time. The authors monitored a suite of TOrCs (salicylic acid, clofibric acid, ibuprofen, 2-hydroxy-ibuprofen, naproxen, triclosan, carbamazepine, and diclofenac) with ambient concentrations ranging from 23 to 2,556 ng/L for clofibric acid and salicylic acid, respectively. With an applied ozone dose of 15 mg/L (O_3 :DOC \approx 0.15), only 2-hydroxy-ibuprofen experienced less than a 50% reduction in concentration. As the ozone dose increased to 20 mg/L (O_3 :DOC \approx 0.20), only ibuprofen and 2-hydroxy-ibuprofen experienced less than 70% reduction in concentration. Furthermore, with the exception of 2-hydroxy-ibuprofen, there was little difference in treatment for the various contaminants when the applied ozone dose increased from 20 mg/L (O_3 :DOC \approx 0.20) to 30 mg/L (O_3 :DOC \approx 0.30). Given the extremely high concentration of competing organic matter, the pilot-scale ozone system was quite effective in oxidizing the trace contaminants, but it is unclear whether this type of application is cost effective due to the extremely high applied ozone dose required.

1.8.2 Full-Scale Ozone Applications for TOrC Oxidation and Removal

From 2003 to 2005, Nakada et al. (2007) analyzed four sets of samples from a full-scale wastewater treatment plant in Tokyo, Japan. Serving a population of approximately 460,000, the wastewater treatment plant treats 0.17 million m^3 /day (45 MGD) with primary and secondary treatment (SRT not specified). Following the secondary clarifiers, a portion of the flow is diverted for advanced treatment consisting of upflow sand filtration at a velocity of 110 m/day followed by ozonation at an applied dose of 3 mg/L and contact time of 27 min. Additional water quality information (pH, DOC, etc.) was not provided. With respect to sand filtration, the authors reported limited removal for hydrophilic ($\log K_{OW} < 3$) pharmaceuticals and EDCs, but the more hydrophobic compounds ($\log K_{OW} > 3$) experienced high, yet sporadic removal. With respect to the overall treatment process, many of the compounds approached the limits of quantification after activated sludge, filtration, and ozonation. However, there were a few notable exceptions with relatively high effluent concentrations in one or more sample events, including nonylphenol,

octylphenol, bisphenol A, diethyltoluamide, mefenamic acid, ketoprofen, and even carbamazepine. These outliers can be explained by their resistance to oxidation (e.g., ketoprofen), spikes in influent concentrations (e.g., bisphenol A), seemingly poor ozone performance (e.g., carbamazepine), or a combination of these factors.

Hollender et al. (2009) monitored the transformation and destruction of TOrCs by ozone at the Regensdorf (Wüeri) Wastewater Treatment Plant in Regensdorf, Switzerland. This facility was also one of the sources of secondary effluent for the bench-scale experiments in the current study. Although focused on the ecotoxicological effects of the ozone transformation products, Stalter et al. (2010c) also evaluated this particular full-scale system. The Regensdorf Wastewater Treatment Plant serves a population of approximately 25,000, which amounts to an average daily flow of 5,550 m³/day (1.5 MGD). Regensdorf operates as a conventional wastewater treatment plant without disinfection (i.e., grit removal, primary clarification, conventional activated sludge (CAS) with an SRT of 16 days, secondary clarification, and sand filtration with a depth of approximately 1 m and a velocity of 14.4 m/h). The plant also targets full nitrification, partial denitrification, and biological phosphorus removal. From August 2007 to October 2008, the plant was supplemented with a full-scale ozone system positioned between the secondary clarifiers and sand filters. The ozone system was originally commissioned in response to impending regulations on biologically recalcitrant TOrCs (e.g., diclofenac, carbamazepine, etc.) in discharged wastewater. This is particularly important for the Regensdorf Wastewater Treatment Plant as its receiving stream (Furtbach Creek) is dominated by wastewater ($\approx 60\%$) during dry weather. Table 1.15 provides the general water quality parameters for this wastewater treatment plant.

Table 1.15. Water Quality Data for the Regensdorf Wastewater Treatment Plant

Parameter	Influent	Secondary Effluent	Ozonation + Sand Filtration
pH	7.0–8.3	7.0–8.3	7.0–8.3
Alkalinity (mM HCO ₃ ⁻)	5	N/A	N/A
TSS (mg/L)	N/A	4.8	2
DOC (mg/L)	N/A	4-7	N/A
COD (mg/L)	380	17	15
BOD (mg/L)	190	2.5	N/A
NH ₄ (mg-N/L)	20-30	0.1	0.04
NO ₃ (mg-N/L)	N/A	11.5	9.8
NO ₂ (mg-N/L)	N/A	0.05	N/A
Total phosphorus (mg-P/L)	8	0.19	0.17

Sources: Hollender et al. (2009); Stalter et al. (2010c).

Hollender et al. (2009) monitored the concentrations of 220 TOrCs after full-scale ozonation with applied ozone doses of 1.6–5.3 mg/L (O₃:DOC=0.36–1.16). Based on a hydraulic retention time ranging from 4 to 10 min, the ozone exposure varied from 9.5×10^{-4} to 3.4×10^{-2} M-s (0.76–27.2 mg-min/L), and the \cdot OH exposure varied from 5.0×10^{-11} to 6.9×10^{-10} M-s. The suite of TOrCs included biocides, pharmaceuticals and their known transformation products, X-ray contrast media, nitrosamines, and corrosion inhibitors. As expected, the study indicated that many compounds were transformed or degraded during the activated sludge process, but there were also a number of biologically recalcitrant compounds capable of challenging the full-scale ozone system. For the biologically recalcitrant compounds, the authors indicated that the concentrations of nearly all of the monitored compounds, except those with second-order ozone rate constants less than $10^4 \text{ M}^{-1} \text{ s}^{-1}$, were below the limit of quantification after ozonation. At a O₃:DOC ratio of 0.6, the authors detected only 11 of the 220 compounds at concentrations exceeding 100 ng/L. Many of these compounds, which include atenolol, diatrizoate, iopromide, mecoprop,

benzotriazole, 5-methylbenzotriazole, sucralose, DEET, diazinon, galaxolidone, and benzothiazole, require extended exposure to $\cdot\text{OH}$ to achieve significant concentration reductions. At the highest O_3 :DOC ratio, only two X-ray contrast media were detected at concentrations exceeding 100 ng/L.

The Hollender et al. (2009) study also monitored transformation products, disinfection byproducts, and the costs associated with the operation of the full-scale ozone plant. For example, AOC concentrations increased because of ozonation, but a portion of the AOC was removed during the subsequent sand filtration. The use of ozone, particularly in drinking water treatment applications, is often hindered by the formation of bromate, which is regulated at 10 $\mu\text{g/L}$ by the U.S. EPA. During full-scale ozonation, the bromate concentration never exceeded 7.5 $\mu\text{g/L}$ even at the highest applied ozone dose, primarily because of low influent bromide concentrations (<30 $\mu\text{g/L}$). However, nitrosamine formation proved to be problematic in that varying influent concentrations of NDMA, although partially removed during the activated sludge process, were compounded by NDMA formation during the ozonation process (up to 14 ng/L). With respect to NDMA formation potential during ozonation, the authors indicated that the variability in the secondary clarifier effluent (i.e., variable concentrations of NDMA and its precursors) was more significant than the ozone dose. NDMA destruction was limited (<25%) even at the highest ozone and $\cdot\text{OH}$ exposure, but the subsequent sand filtration achieved up to 50% reductions in NDMA concentrations by biological activity. Finally, with respect to energy consumption, the full-scale ozone system consumed approximately 12 kWh/kg O_3 , which amounts to 0.035 kWh/m³ of wastewater at an O_3 :DOC ratio of 0.6. According to the authors, this is just over 10% of the total energy consumption (≈ 0.3 kWh/m³) of a typical wastewater treatment plant targeting nutrient removal.

1.8.3 Full-Scale Ozone Applications and Toxicological Implications

In Stalter et al. (2010c), secondary-clarified, ozonated, and post-ozone sand-filtered wastewater were compared with artificial control water to determine their toxicity during an *in vivo* rainbow trout assay (fish early life stage toxicity (FELST) test). In this study, the O_3 :DOC ratio ranged from 0.4 to 1.0. Using Organisation for Economic Co-operation and Development (OECD) guideline 210 as an experimental template, three tests were performed on these waters: (1) extended exposure of fertilized eggs to each water without additional treatment, (2) extended exposure of fertilized eggs to each water after 0.4- μm microfiltration, and (3) extended exposure of recently hatched fish to each water without additional treatment.

Toxicity was evaluated based on a combination of objective and subjective factors, including egg coagulation, hatching, swim up, mortality, malformation, abnormal behavior, and vitellogenin concentrations in whole-body homogenates. The first experiment was hindered by the development of fungal contamination in all of the wastewater exposures. After elimination of this contamination with microfiltration pretreatment, subsequent testing indicated that all of the wastewaters, and particularly the ozonated sample, showed negatively impacted egg coagulation, hatching, swim up, biomass, and mortality in comparison to the control. Because no ozone residual was detected in any of the samples, the authors hypothesized that oxidation byproducts (e.g., aldehydes, carboxylic acids, ketones, or more specific compounds) were responsible for the increased toxicity of the ozone effluent, but the subsequent sand filtration was able to reduce this toxicity. In contrast, no developmental differences were observed in recently hatched fish that had not been previously exposed to wastewater. However, the secondary effluent was linked to increased feminization of the rainbow trout, but this effect was significantly reduced after ozone and post-ozone sand filtration—even below that of the control sample. Therefore, the authors suggest that ozone is extremely effective in reducing the potential estrogenic effects of

wastewater that is discharged to the environment, but post-ozone sand filtration is necessary to reduce the toxicity of oxidation byproducts.

Reungoat et al. (2010) evaluated the concentrations and toxicity of ambient TOrCs at a full-scale water reclamation plant with ozonation. Macova et al. (2010a) provided a more in-depth analysis of the toxicity data from this plant. The South Caboolture Water Reclamation Plant in Queensland, Australia serves a population of approximately 40,000 and receives effluent from a nearby wastewater treatment plant operating a conventional activated sludge process at an SRT of 16 days. The influent DOC ranges from 15 to 20 mg/L, and the effluent DOC is less than 8 mg/L. Although the final product is considered nonpotable, the reclamation plant targets drinking water standards using an extensive treatment train that includes biological denitrification with methanol addition, pre-ozonation (0.1 g O₃/g DOC, 2 mg/L O₃), coagulation/flocculation/dissolved air flotation, sand filtration, main ozonation (0.5 g O₃/g DOC, 5 mg/L O₃, 15 min of contact time), BAC filtration, and final ozonation (0.1 g O₃/g DOC, 2 mg/L O₃). During the sampling period, the BAC had only been operating for 4 months since its last replacement, suggesting that both adsorption and biological degradation would contribute significantly to the observed removals.

The authors reported that all of the compounds detected in the influent were still present at reportable concentrations following pre-ozonation because of the high concentration of competing organic matter (>20 mg/L). However, only half of the original contaminants were detected at reportable concentrations following the main ozonation phase, and of the remaining contaminants, only the most recalcitrant compounds (e.g., iopromide and gabapentin) were removed by less than 70%. After the subsequent BAC and final ozonation processes, only gabapentin and roxithromycin were confidently detected at reportable concentrations. With few exceptions, each component of the treatment train generally demonstrated reductions in baseline toxicity, estrogenicity, aryl hydrocarbon receptor response, genotoxicity, neurotoxicity, and phytotoxicity, but the most significant reductions were associated with the dissolved air flotation and sand filtration, main ozonation, and BAC processes. Although the Reungoat et al. (2010) study suggests that the final ozonation process provided no significant benefits with respect to TOrCs and toxicity, there may still be significant disinfection benefits, particularly related to pathogen regrowth during the BAC process, thereby justifying its implementation.

1.9 Conclusion

Despite recent research emphasis on pharmaceuticals and other TOrCs in water supplies, there is limited guidance that utilities can rely on when developing, expanding, or optimizing treatment strategies. As municipalities increasingly turn to IPR to augment their water supplies, these systems will likely take a proactive approach to removing TOrCs and oxidation byproducts. Although conventional water and wastewater technologies were not specifically designed to address these concerns, many of these treatment options are quite effective for TOrC mitigation. In the event that recalcitrant compounds are detected, conventional treatment trains can be augmented with advanced treatment technologies, including reverse osmosis, UV/H₂O₂, and ozone (with or without H₂O₂). However, wastewater applications for ozone have been limited, so the objective of this study is to better characterize the process to allow process optimization, cost reduction, and, most importantly, improved wastewater quality.

Chapter 2

Technical Approach and Methods

2.1 Bench-Scale Oxidation Experiments

2.1.1 Wastewater Collection and Processing

Bench-scale experiments were performed at the Southern Nevada Water Authority (SNWA) and the Swiss Federal Institute of Aquatic Science and Technology (Eawag). The study sites were divided between the two laboratories based on geographic location: SNWA was responsible for secondary effluents from the United States, whereas Eawag was responsible for secondary effluents from international locations.

For the U.S. wastewaters, unfiltered secondary effluent was collected from each participating utility in 75-L high-density polyethylene containers (Figure 0.1A). The water was then filtered in series through 10- μm and 0.5- μm polypropylene spiral-wound cartridge filters (MicroSentry^T, Shelco Filters, Middletown, CT) in the laboratory (Figure 2.1B). After the first and second sets of bench-scale experiments, organic leaching from the cartridge filters became evident in the unfiltered versus filtered TOC values. In a separate experiment, deionized water was passed through different types of cartridge filters to evaluate organic leaching. For all of the materials, significant leaching was evident with little preconditioning, as indicated in Table 2.1. For the third, fourth, and fifth sets of bench-scale experiments, approximately 200 L of deionized water was passed through the cartridges prior to the filtering of each wastewater. This reduced the amount of organic leaching, but a small level of contamination was still evident, based on the TOC values in some of the bench-scale data sets. This leaching had a slight impact on some of the analyses during the second sample event, but there were no significant effects during any of the other experiments. Separate oxidation experiments were performed for each of the major tests (e.g., ozone demand/decay, TO_{RCs}, NDMA destruction, disinfection, etc.) to provide sufficient sample volume for the analytical methods and to reduce potential interferences caused by spiked contaminants. Samples were collected immediately for TOC and UV₂₅₄ absorbance to determine proper dosing conditions for the subsequent ozone and UV experiments.



Figure 0.1. Wastewater collection and laboratory filtration at SNWA.

Table 0.1. Evaluation of Organic Leaching (TOC in mg/L) During Laboratory Filtration

Material	Preconditioning: Volume of DI Water (L)				
	0	25	75	150	225
Polypropylene A	29	0.92	0.73	<0.2	<0.2
Polypropylene B	72	0.84	0.21	<0.2	<0.2
Glass fiber	530	1.6	0.29	<0.2	<0.2
Cotton	44	3.2	1.4	0.64	0.42

For the international wastewaters (i.e., in the Eawag laboratory), the corresponding bench-scale experiments required less sample volume, so the collection containers were smaller, and the secondary effluents were processed with 0.45- μm cellulose acetate filters prior to the experiments. In contrast to the spiral-wound cartridge filters, there was no observable leaching from the cellulose acetate filters. This true laboratory microfiltration resulted in EfOM composed of dissolved organic carbon rather than total organic carbon in the filtered secondary effluents. As a result, the dosing conditions in the filtered Eawag experiments were determined based on O_3 :DOC ratios rather than O_3 :TOC ratios.

2.1.2 Bench-Scale Ozone Testing

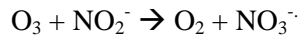
Bench-scale ozone tests were performed by spiking aliquots of ozone stock from a batch reactor. Nanopure water (Barnstead, Dubuque, IA) was placed inside a water-jacketed flask and cooled to 2 °C. Once it was cooled, 11% gaseous ozone was diffused into the water using an oxygen-fed generator (SNWA: Model CFS-1A, Ozonia North America, Inc., Elmwood Park, NJ; Eawag: Model CMG 3-3, Innovatec, Rheinbach, Germany). Ozone stock solution concentrations and dissolved ozone residuals were measured with the indigo trisulfonate colorimetric method according to Standard Method 4500-O3. The concentration of the stock solution remained relatively constant during each set of experiments, but day-to-day concentrations ranged from 80 to 110 mg/L over the course of the project. For the ozone/ H_2O_2 experiments, H_2O_2 was added immediately before the addition of the ozone stock solution. To encompass a range of treatment conditions, O_3 :TOC ratios of 0.25, 0.50, 1.0, and 1.5 and molar H_2O_2 : O_3 ratios of 0, 0.5, and 1.0 were selected for evaluation. The final ozone dose also accounted for nitrite at a 1:1 mass ratio. An example dose calculation is provided in the following.

The Clark County Water Reclamation District (CCWRD) secondary effluent had the following water quality characteristics (after dilution):

$$\text{TOC} = 6.8 \text{ mg/L}$$

$$\text{NO}_2^- = (0.051 \text{ mg/L as N}) \times \left(\frac{46 \text{ mg/L as NO}_2}{14 \text{ mg/L as N}} \right) = 0.167 \text{ mg/L as NO}_2.$$

Ozone reacts with nitrite as follows:



Because $\text{NO}_2^- = 46 \text{ g/mole as NO}_2$ and $\text{O}_3 = 48 \text{ g/mole}$, the reaction requires an approximate 1:1 mass ratio to satisfy the ozone demand caused by nitrite. Therefore, assuming standard mass-based ratios for O_3 :TOC and O_3 : NO_2^- , the following equation can be used to calculate the applied ozone dose:

$$\text{Applied O}_3 \text{ dose (mg/L)} = \text{O}_3\text{:TOC} \times [\text{TOC}] \text{ (mg/L)} + [\text{NO}_2^-] \text{ (mg/L as NO}_2\text{)}.$$

Assuming these CCWRD water quality characteristics, an example dose for an O₃:TOC ratio of 1.5 can be calculated as follows:

$$\text{Applied O}_3 \text{ dose (mg/L)} = 1.5 \times 6.8 \text{ mg/L} + 0.167 \text{ mg/L} = 10.37 \text{ mg/L}.$$

Although more complex models are now being developed to describe the reaction between ozone and hydrogen peroxide, the following simplified reaction can be used to describe this AOP:



Because the masses of H₂O₂ (34 g/mole) and O₃ (48 g/mole) are not equivalent, H₂O₂ addition is often described on a molar basis, as opposed to the mass-based ratios for O₃:TOC and O₃:NO₂. Based on the simplified stoichiometry in the preceding, molar H₂O₂:O₃ ratios of 0.5 and 1.0 are often used. The 0.5 ratio is based on balanced stoichiometry, whereas the 1.0 ratio is used to provide excess H₂O₂ for competing reactions (e.g., background organic matter). The following equation can be used to calculate the H₂O₂ dose:

$$\text{H}_2\text{O}_2 \text{ (mg/L)} = \text{Modified O}_3 \text{ (mg/L)} \times \frac{1 \text{ mmole O}_3}{48 \text{ mg O}_3} \times \text{molar H}_2\text{O}_2:\text{O}_3 \times \frac{34 \text{ mg H}_2\text{O}_2}{1 \text{ mmole H}_2\text{O}_2}$$

$$\text{Modified O}_3 \text{ (mg/L)} = \text{O}_3:\text{TOC} \times [\text{TOC}] \text{ (mg/L)}$$

Because the nitrite-associated ozone is theoretically not available for reaction with H₂O₂, this portion of the applied ozone dose is not included in the calculation. With respect to the preceding example, the H₂O₂ dose for a mass-based O₃:TOC ratio of 1.5 and a molar H₂O₂:O₃ ratio of 1.0 can be calculated as follows:

$$\text{H}_2\text{O}_2 \text{ (mg/L)} = 1.5 \times 6.8 \text{ mg/L} \times \frac{1 \text{ mmole O}_3}{48 \text{ mg O}_3} \times 1.0 \times \frac{34 \text{ mg H}_2\text{O}_2}{1 \text{ mmole H}_2\text{O}_2} = 7.23 \text{ mg/L}.$$

The precise calculations and values described in the preceding are nearly impossible to duplicate in practice because of various sources of experimental error, including variations in ozone stock concentrations and the actual water matrix over time. However, the project team attempted to duplicate the dosing calculations described as closely as possible.

Ozone doses were administered by transferring an aliquot of the ozone stock solution into 250-mL or 1-L amber glass bottles containing a mixture of wastewater, nanopure water, and the appropriate contaminant spikes. For the SNWA experiments, an iterative approach was used to calculate the necessary aliquots of ozone based on the dilution effect of the spiked ozone. Particularly for wastewaters with high TOC values, the potentially large volume of ozone added to each sample will dilute the EfOM. In order to treat all samples similarly, the highest ozone spiking volume (i.e., for an O₃:TOC ratio of 1.5) was calculated for each wastewater because this condition has the greatest dilution effect. Regardless of the O₃:TOC value, the volume of wastewater in each sample was held constant based on the difference between the total sample volume (i.e., 250 mL or 1 L) and the volume of ozone stock for the O₃:TOC ratio of 1.5. For the lower O₃:TOC ratios, the samples were supplemented with nanopure water to target final volumes of 250 mL or 1 L. In order to account for background concentrations of the wastewater matrix, the spiking controls also contained the same volume of wastewater and a sufficient volume of nanopure water to reach the total sample volumes. The O₃:TOC values, and inherently the ozone doses, were based on the final TOC value of each wastewater (plus nitrite unless specified

otherwise) after the dilution effect was accounted for. The volume for each wastewater is provided in its corresponding section of the report, but an example is provided in Table 0.2.

Table 0.2. Experimental Volumes for the 1-L Filtered CCWRD Samples

O ₃ :TOC/ H ₂ O ₂ :O ₃	Wastewater Volume (mL)	Nanopure Volume (mL)	O ₃ Volume (mL)	O ₃ Dose (mg/L)	H ₂ O ₂ Volume (μL)	H ₂ O ₂ Dose (mg/L)
Spike	892	108	0	0	0	0
0.25/0	892	90	18	1.7	0	0
0.25/0.5	892	90	18	1.7	61	0.6
0.25/1.0	892	90	18	1.7	122	1.2
0.5/0	892	71	37	3.4	0	0
0.5/0.5	892	71	37	3.4	123	1.2
0.5/1.0	892	71	37	3.4	246	2.5
1.0/0	892	36	72	6.8	0	0
1.0/0.5	892	36	72	6.8	242	2.4
1.0/1.0	892	36	72	6.8	483	4.8
1.5/0	892	0	108	10.2	0	0
1.5/0.5	892	0	108	10.2	363	3.6
1.5/1.0	892	0	108	10.2	725	7.3

Notes: Some values are affected by rounding error and the precision of the ozone spike. Concentration of O₃ stock solution=95 mg/L. Concentration of H₂O₂ stock solution=10 g/L. Before dilution: TOC=7.6 mg/L | NO₂=0.057 mg/L as N=0.187 mg/L as NO₂. Dilution ratio=(892/1000)=0.892. After dilution: TOC=6.8 mg/L | NO₂=0.051 mg/L as N=0.167 mg/L as NO₂.

For the Eawag ozone experiments, ozone doses were determined based on O₃:DOC ratios of 0.25, 0.5, 1.0, and 1.5. Unlike the SNWA approach, the secondary effluent samples were not diluted with nanopure water prior to spiking ozone, so the dilution factors differed between the various dosing conditions. Nevertheless, the dilution factors were usually kept below 10% even at an O₃:TOC ratio of 1.5 using a concentrated ozone stock solution (i.e., > 72 mg/L). The dilution factors at each ozone dose were still considered in evaluating the various water quality parameters and treatment efficacy. Regardless of the ozone dosing strategy, treatment efficacy, including TOC elimination, was consistent between the SNWA and Eawag experiments. This confirms that the two ozone dosing strategies are valid and comparable.

2.1.3 Bench-Scale Ultraviolet Experiments

Based on the suggested protocols of Bolton and Linden (2003) and Kuo et al. (2003), bench-scale collimated beams containing one (Figure 2.2A) or two (Figure 2.2B) 46-cm, 15-W low-pressure mercury arc bulbs (Model G15T8, Ushio, Cypress, CA) were used for the UV irradiation experiments at SNWA. Two collimated beams were used because of the large number of samples and the long exposure times required for UV doses characteristic of advanced oxidation (i.e., >250 mJ/cm²). The bulbs produced nearly monochromatic germicidal light at a peak wavelength of 254 nm. The collimated beam apparatuses also included adjustable platforms and slow-speed stir plates to ensure proper mixing during the irradiation periods. Following a 5-min warm-up period for the UV lamp, the intensity of the UV light was measured using an IL1700 research radiometer with Sensor SUD240 (International Light, Newburyport, MA). A calibration traceable to NIST standards was performed on each component by the manufacturer prior to the experiments. Prior to the irradiation experiments, the platform was adjusted to ensure that the surface of the radiometer detector and the wastewater sample were at the same level during the calibration and irradiation phases, respectively. The incident UV intensity for the collimated

beam in Figure 2.2A was approximately 0.23 mW/cm^2 , and the incident UV intensity for the collimated beam in Figure 2.2B was approximately 0.58 mW/cm^2 .

The UV experiments at Eawag were conducted in a DEMA 125 merry-go-round photoreactor (Hans Mangels, Bornheim-Roisdorf, Germany) equipped with a low-pressure mercury lamp (Model TNN 15/32, Heraeus Noblelight, Hanau, Germany), which emits nearly monochromatic light at 254 nm. The lamp was contained in a quartz cooling jacket, and the photoreactor was filled with deionized water kept at a constant temperature of $25 \text{ }^\circ\text{C}$. Sample solutions, typically 20 mL, were contained in quartz tubes with an internal diameter of 14 mm and an external diameter of 17 mm. Fluence and fluence rate values were determined by chemical actinometry at low optical density using $5 \text{ }\mu\text{M}$ of aqueous atrazine as an actinometer, which has a quantum yield of 0.046 and a molar absorption coefficient of $3860 \text{ M}^{-1}\text{cm}^{-1}$ at a wavelength of 254 nm. The average UV intensity for the merry-go-round photoreactor was approximately 1.4 mW/cm^2 .

UV doses were calculated as the product of the incident UV intensity (I_0), a series of collimated beam correction factors, and the exposure times. The corrections accounted for the reflection factor (RF), Petri factor (PF), water factor (WF), and divergence factor (DF) associated with each collimated beam (Bolton and Linden, 2003; Kuo et al., 2003), which are described in Figure 2.2. The water factor is described as a range because it depends on the UV_{254} absorbance of the sample matrix and is therefore sample-dependent. The UV and $\text{UV}/\text{H}_2\text{O}_2$ experiments were repeated in 100-mL aliquots until a sufficient sample volume had been collected for the various analytical methods. In order to capture disinfection- and contaminant-specific effects related to UV photolysis and oxidation, a wide range of UV doses were evaluated. For the Clark County Water Reclamation District (CCWRD) experiments, UV doses of 23, 45, 225, and 680 mJ/cm^2 were used. After further evaluation of full-scale AOP conditions, UV doses of 50, 250, and 500 mJ/cm^2 were used for the remaining four sets of experiments. An H_2O_2 concentration of 10 mg/L was selected for the CCWRD UV AOP experiments, and H_2O_2 concentrations of 5 and 10 mg/L were selected for the other four sets of experiments.

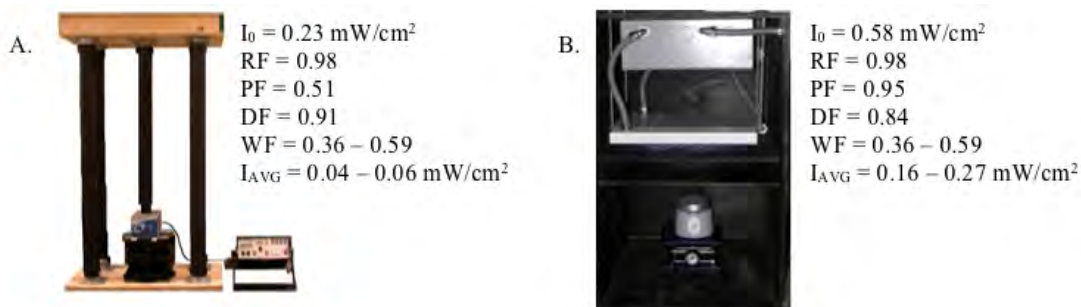


Figure 0.2. Collimated beam apparatus for bench-scale UV experiments at SNWA.

2.1.4 Quenching and Preservation

Hydrogen peroxide controls (i.e., 10 mg/L of H_2O_2 with no ozone or UV exposure) were also collected for each experiment. The duration of H_2O_2 exposure, which generally ranged from 30 min to 1 h, was selected to mimic the longest potential exposure time during each set of experiments. This always corresponded to UV irradiation with 500 or 750 mJ/cm^2 . At the end of the exposure time, the H_2O_2 controls were quenched with 10 mg/L of sodium thiosulfate. For the ozone and ozone/ H_2O_2 samples, H_2O_2 residuals were quenched with 10 mg/L of sodium thiosulfate after at least 30 min of reaction time, which was sufficient for complete ozone decay

in all samples. For the UV/H₂O₂ experiments, samples were quenched with 10 mg/L of sodium thiosulfate at the end of each UV exposure. Finally, TOxC and NDMA samples were preserved with 1 g/L of sodium azide to prevent biodegradation prior to analysis.

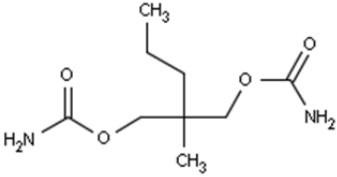
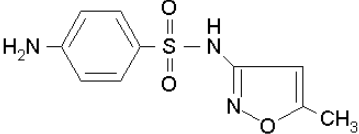
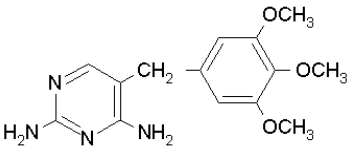

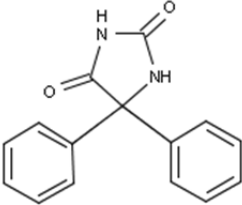
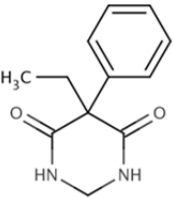
Because thiosulfate reacts with chloramine, NDMA formation potential (FP) samples were quenched with 0.05 mg/L of bovine catalase at 30 min of reaction time prior to chloramination (Liu et al., 2003). After the 10-day NDMA FP test, which will be described later in the report, residual chloramine was quenched with 50 mg/L of sodium thiosulfate. The finished NDMA FP samples were then preserved with 1 g/L of sodium azide to prevent biodegradation prior to analysis.

2.2 Target Compounds

Analytical methods for TOxCs are now approaching parts-per-quadrillion detection limits with high degrees of accuracy and precision. Coupled with state-of-the-art equipment, these methods have allowed researchers to detect and quantify a seemingly infinite number of TOxCs in countless matrices (e.g., air, soil, water, wastewater, food). These contaminants include PPCPs, pesticides, household chemicals, industrial chemicals, flame retardants, disinfection byproducts, and steroid hormones (Trenholm et al., 2009). Many of these contaminants are also suspected EDCs.

To focus the scope of the research, a representative subset of the TOxC universe was selected for evaluation. The indicator compounds were selected based on several factors, including structural and chemical properties (e.g., functional groups, polarity, aromaticity, etc.), use classes (e.g., antibiotic, fragrance, anticonvulsant, etc.), high frequency of environmental occurrence (Benotti et al., 2009; Kolpin et al., 2002; Snyder et al., 2008a), resistance to natural (e.g., biodegradation, photolysis, etc.) and engineered treatment processes (e.g., adsorption, oxidation, etc.) (Huber et al., 2003a; Ternes et al., 2002; Westerhoff et al., 2005), and amenability to existing analytical methods (Trenholm et al., 2009). The compounds selected for this study and their corresponding structures and guideline concentrations are listed in Table 2.3. Although these compounds have generated considerable interest in the research, treatment, and regulatory arenas, only atrazine is currently regulated by the U.S. EPA at an MCL of 3 µg/L.

Table 0.3. Target Compound List

Contaminant	Use Class	Structure	DWEL ($\mu\text{g/L}$) ^a	AG ($\mu\text{g/L}$) ^b
Meprobamate	Anti-anxiety		260	N/A
Sulfamethoxazole	Antibiotic		18,000	35
Trimethoprim	Antibiotic		81,000	70
Carbamazepine	Anticonvulsant		35,000	100
Phenytoin	Anticonvulsant		150,000	N/A
Primidone	Anticonvulsant		N/A	N/A

^aDWEL=Drinking Water Equivalent Level (Snyder et al., 2008a).

^bAG=Australian Guidelines (EPHC, 2008).

^cEPA MCL for Atrazine.

Table 2.3—Continued

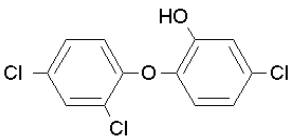
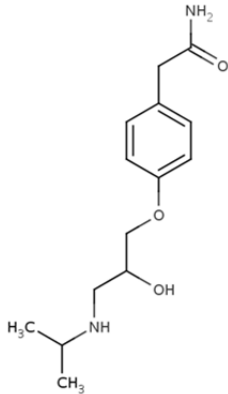
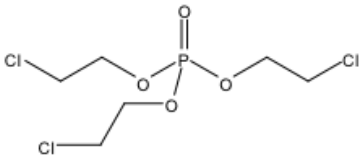
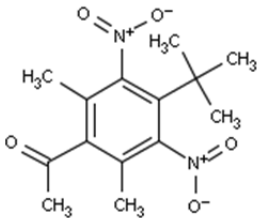
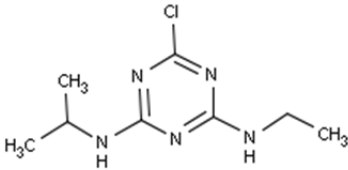
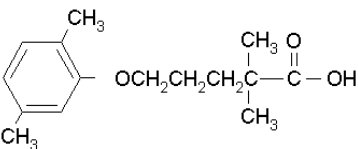
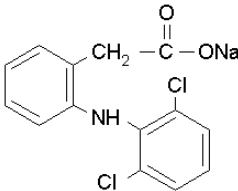
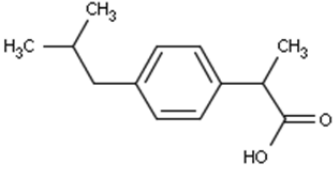
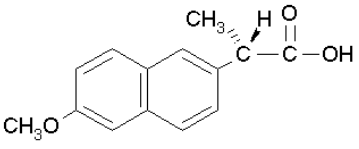
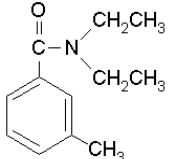
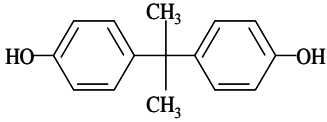
Contaminant	Use Class	Structure	DWEL (µg/L) ^a	AG (µg/L) ^b
Triclosan	Anti-microbial		N/A	0.35
Atenolol	Beta blocker		13,000	N/A
TCEP Tris-(2-chloroethyl)- phosphate	Flame Retardant		N/A	1
Musk ketone	Fragrance		N/A	350
Atrazine	Herbicide		3 ^c	40

Table 2.3—Continued

Contaminant	Use Class	Structure	DWEL (µg/L) ^a	AG (µg/L) ^b
Gemfibrozil	Lipid regulator		600,000	600
Diclofenac	NSAID		49,000	1.8
Ibuprofen	NSAID		N/A	400
Naproxen	NSAID		140,000	220
DEET	Pesticide		N/A	2.5
Bisphenol A	Plasticizer		1,800	200

As shown in Table 0.4, the target compounds were also classified based on their relative resistance to oxidation, which will become important in future discussions of the ozone oxidation data. The Group 1 compounds are characterized by relatively high ozone ($>10^5 \text{ M}^{-1}\text{s}^{-1}$) and $\cdot\text{OH}$ ($>5 \times 10^9 \text{ M}^{-1}\text{s}^{-1}$) rate constants due to their electron-rich moieties, including phenols (triclosan and bisphenol A), anilines (diclofenac and sulfamethoxazole), olefins (carbamazepine), and activated aromatics (trimethoprim and naproxen). The Group 2 compounds are characterized by moderately high ozone ($10 < k_{\text{ozone}} < 10^5 \text{ M}^{-1}\text{s}^{-1}$) and high $\cdot\text{OH}$ rate constants ($> 5 \times 10^9 \text{ M}^{-1}\text{s}^{-1}$), the Group 3 compounds are characterized by low ozone ($<10 \text{ M}^{-1}\text{s}^{-1}$) but high $\cdot\text{OH}$ rate constants ($>5 \times 10^9 \text{ M}^{-1}\text{s}^{-1}$), the Group 4 compounds are characterized by low ozone ($< 10 \text{ M}^{-1}\text{s}^{-1}$) and moderately low $\cdot\text{OH}$ ($10^9 < k_{\text{OH}} < 5 \times 10^9 \text{ M}^{-1}\text{s}^{-1}$) rate constants, and the Group 5 compounds are very resistant to both ozone ($< 1 \text{ M}^{-1}\text{s}^{-1}$) and $\cdot\text{OH}$ ($< 10^9 \text{ M}^{-1}\text{s}^{-1}$).

Table 0.4. Treatability of Target Compounds

Compound	Ozone ^a	·OH ^b	Photolysis ^c	Biodeg.	Sorption
Group 1					
Sulfamethoxazole	3 × 10 ⁶	6 × 10 ⁹	7.2 × 10 ⁻⁴		
Diclofenac	1 × 10 ⁶	8 × 10 ⁹	1.8 × 10 ⁻³		
Bisphenol A	7 × 10 ⁵	1 × 10 ¹⁰	<5.0 × 10 ⁻⁵		
Carbamazepine	3 × 10 ⁵	9 × 10 ⁹	<5.0 × 10 ⁻⁵		
Trimethoprim	3 × 10 ⁵	7 × 10 ⁹	<5.0 × 10 ⁻⁵		
Naproxen	2 × 10 ⁵	1 × 10 ¹⁰	1.4 × 10 ⁻⁴		
Triclosan	4 × 10 ⁷	1 × 10 ¹⁰	9.2 × 10 ⁻⁴		
Group 2					
Gemfibrozil	2 × 10 ⁴	1 × 10 ¹⁰	<5.0 × 10 ⁻⁵		
Atenolol	2 × 10 ³	8 × 10 ⁹	<5.0 × 10 ⁻⁵		
Group 3					
Ibuprofen	10	7 × 10 ⁹	<5.0 × 10 ⁻⁵		
Phenytoin	<10	6 × 10 ⁹	3.5 × 10 ⁻⁴		
DEET	<10	5 × 10 ⁹	<5.0 × 10 ⁻⁵		
Primidone	<10	7 × 10 ⁹	<5.0 × 10 ⁻⁵		
Group 4					
Atrazine	6	3 × 10 ⁹	2.1 × 10 ⁻⁴		
Meprobamate	<1	4 × 10 ⁹	<5.0 × 10 ⁻⁵		
Group 5					
Musk ketone	<1	1 × 10 ⁹	1.6 × 10 ⁻⁴		
TCEP	<1	7 × 10 ⁸	<5.0 × 10 ⁻⁵		

Notes: High treatability (e.g., >80% removal) Low treatability (e.g., <20% removal).

Sources: Acero et al. (2000b); Huber et al. (2003a); Deborde et al. (2005b); Huber et al. (2005b); Dodd et al. (2006b); Benner et al. (2008); Deborde and von Gunten (2008); Razavi et al. (2009a); Song et al. (2009a); Pocostales et al. (2010).

^aValues in this column correspond to k_{O_3} (M⁻¹ s⁻¹) at pH 7.

^bValues in this column correspond to k_{OH} (M⁻¹ s⁻¹).

^cValues in this column correspond to k_{UV} ((mJ/cm²)⁻¹).

The target compounds were analyzed by online SPE followed by liquid chromatography tandem mass spectrometry (LC-MS/MS) with isotope dilution (Gerrity et al., 2010; Trenholm et al., 2009). This method was selected because of its reduced sample volumes, solvent volumes, and total analysis time per sample (≈20 min) compared to traditional offline SPE-LC-MS/MS methods. Therefore, this method was able to shorten sample turnaround times and increase experimental throughput. Online SPE-LC-MS/MS was accomplished with a Symbiosis Pharma (Spark Holland, Emmen, the Netherlands) system in XLC mode using Analyst 1.4.2 (Applied Biosystems, Foster City, CA). Samples were collected in 40-mL amber glass vials with quenching agents and preservatives as described previously. If analysis was not performed immediately following each experiment, samples were refrigerated at 4°C and extracted within 14 days of collection.

Prior to analysis, 10 mL of sample was measured in a volumetric flask and spiked with isotopically labeled standards at 100 ng/L. This provided sufficient sample volume for replicates, matrix spikes, and dilutions, if necessary. A 1.5-mL aliquot of each sample was transferred into a 2-mL autosampler vial, although only 1.0 mL was used for extractions. Extractions were performed using Waters Oasis HLB Prospekt cartridges (30 mm, 2.5 mg, 10 × 1 mm, 96 tray)

(Milford, MA). Prior to sample loading, each cartridge was sequentially conditioned with 1 mL of dichloromethane, methyl *tert*-butyl ether (MTBE), methanol, and reagent water (Milli-Q). Samples were loaded onto the SPE cartridges at 1 mL/min, after which the cartridges were washed with 1 mL of reagent water. After sample loading, the analytes were eluted from the SPE cartridge to the LC column with 200 mL methanol, using the LC peak focusing mode. A 5-mM ammonium acetate solution and methanol gradient was used for LC mobile phases with a flow rate of 800 mL/min. Analytes were separated using a 150 × 4.6-mm Luna C18(2) column with a 5- μ m particle size (Phenomenex, Torrance, CA). MRLs were established at three to five times the method detection limits MDLs. The MRLs for the target compounds are listed in Table 0.5. Although lower MRLs can be achieved with offline SPE-LC-MS/MS methods, the elevated concentrations in wastewater, particularly after spiking at 1 μ g/L, were sufficient to justify the use of the online alternative. Stringent quality assurance/quality control (QA/QC) protocols (i.e., matrix spikes, duplicate samples, field blanks, and laboratory blanks) were followed throughout the duration of the project. Based on extensive method development and past studies, the concentrations of duplicate samples rarely varied by greater than 5%. Additional details are provided in Trenholm et al. (2009).

Table 0.5. On-Line SPE-LC-MS/MS Method Reporting Limits

Compound	MRL (ng/L)	Compound	MRL (ng/L)
Meprobamate	10	Musk ketone	100
Sulfamethoxazole	25	Atrazine	10
Trimethoprim	10	Gemfibrozil	10
Carbamazepine	10	Diclofenac	25
Phenytoin	10	Ibuprofen	25
Primidone	10	Naproxen	25
Triclosan	25	DEET	25
Atenolol	25	Bisphenol A	50
TCEP	200		

2.3 Organic Characterization

2.3.1 Excitation Emission Matrices

The transformation of bulk organic matter can be evaluated with highly sensitive excitation–emission matrices (EEMs), which qualitatively and quantitatively describe changes in fluorescence intensity. To develop an EEM, the organic matter in a water sample is excited by light of various wavelengths (e.g., 240–470 nm), and the corresponding fluorescent emissions are recorded over a similar range of wavelengths (e.g., 280–580 nm). These wavelength ranges are selected due to their applicability to environmental matrices in addition to instrument limitations. After the excitation–emission intensities are collected, the raw data set is then processed with mathematical software (e.g., MATLAB from MathWorks^T, Natick, MA) to account for blank response, correct for instrument- and matrix-specific effects, and plot the final 3D image. In addition to developing 3D EEM images, this process also provides underlying fluorescence spectra (i.e., EEM cross sections at a particular excitation wavelength) that can be correlated with contaminant oxidation and disinfection.

For all of the bench-scale experiments at SNWA and a subset of the Eawag bench-scale experiments, EEMs were created using a QuantaMaster UV–Vis QM4 steady state

spectrofluorometer (Photon Technology International, Inc., Birmingham, NJ). The spectrofluorometer included a 75-W short-arc xenon lamp with an effective excitation range of 240–470 nm. Data processing included corrections for the spectral sensitivity of the lamp, and an inner filter correction was also applied, using equations from the literature (MacDonald et al., 1997) and the UV absorbance spectra of the sample matrices. For the inner filter correction, the light was assumed to illuminate a small volume at the center of the cell, and the excitation and emission path lengths were assumed to be 0.5 cm (Westerhoff et al., 2001). The width of the excitation beam was assumed to be 0.1 cm, and the width of the emission was assumed to be 1 cm. These assumptions are incorporated into the modification to Beer’s Law, as described in the literature (MacDonald et al., 1997).

Figure 2.3 is an EEM characteristic of secondary wastewater effluent, because it includes intense fluorescence in all three regions, particularly in the regions associated with soluble microbial products and fulvic acids. As shown in Figure 2.3, EEMs include an upper boundary resulting from “bleeding” when the excitation and emission wavelengths are approximately equal to each other. Molecules cannot emit light at energy levels greater than the excitation source, so emissions at wavelengths *less than* the excitation wavelength are ignored. Therefore, the region above the upper boundary is always blank. As shown in Figure 2.3, EEMs sometimes include a lower boundary characteristic of second-order light scattering, which occurs at emission wavelengths that are approximately twice the excitation wavelength. In contrast to the upper boundary, fluorescence data can be collected below the second-order scattering boundary. Figure 2.3 also provides delineations for the organic regions first described in Chen et al. (2003). The regions were modified by the project team to account for the limitations (e.g., effective excitation range) of the spectrofluorometer used in this study. The regions also account for 15-nm safety factors near the “bleeding” and second-order scatter boundaries. Fluorescence in each region indicates the presence of specific organic fractions, as follows: (I) aromatic proteins and soluble microbial products, (II) fulvic-like substances, and (III) humic-like substances.

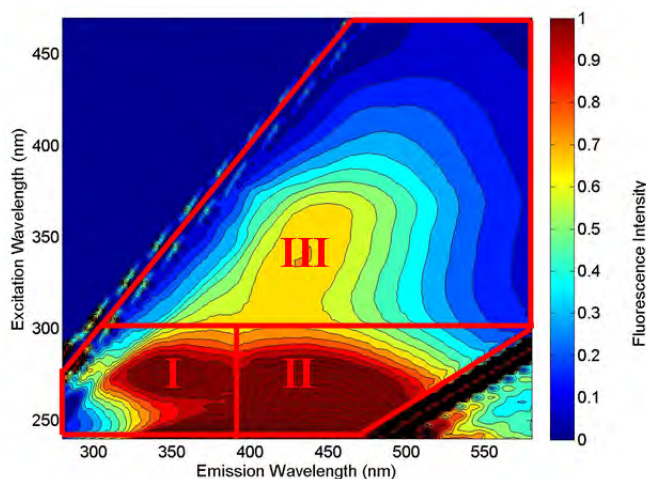


Figure 0.3. Excitation emission matrix for secondary effluent.

EEMs can be analyzed qualitatively by observing changes in fluorescence intensity (i.e., color), but there are also quantitative alternatives such as the fluorescence index (FI) (McKnight et al., 2001). The FI is the ratio of the fluorescence emission at 450 nm to that at 500 nm when excited by a wavelength of 370 nm (i.e., $Ex_{370}Em_{450}/Ex_{370}Em_{500}$). The FI has been used to differentiate terrestrially derived organic matter (e.g., surface water from a forested watershed) with lower FIs from microbially derived organic matter (e.g., wastewater) with higher FIs (McKnight et al.,

2001). In the literature, the FI generally ranges from 1 to 3, so small changes in the FI can be significant.

The fluorescence intensities can also be integrated within each zone using the fluorescence regional integration (FRI) method proposed by Chen et al. (2003). It is important to note that the FRI method provides normalized total fluorescence intensities to correct for the different projected areas associated with each region. Changes in the total fluorescence intensities in each region can then be observed after treatment to assess the rate of change for each organic fraction. This indicates which fractions are preferentially targeted by a particular treatment process. The FI and FRI data for the EEM in Figure 2.3 are provided in Table 0.6.

Table 0.6. FI and FRI Data for Secondary Effluent EEM

Region 1		Region 2		Region 3	
Regional Fluorescence	Relative Contribution	Regional Fluorescence	Relative Contribution	Regional Fluorescence	Relative Contribution
14,697	38%	18,401	47%	5,777	15%

* Total Fluorescence: 38,874 (arbitrary fluorescence units). Fluorescence Index: 1.39. All total fluorescence values and relative contributions are normalized to the projected regional areas.

2.3.2 Size-Exclusion Chromatography

Only a few tools are currently available to fully characterize natural or EfOM, because of their very heterogeneous composition. Size exclusion chromatography with organic carbon detection (SEC-OCD) is a tool that can provide information on different fractions of organic matter that are separated by a size exclusion column. Figure 0.4 shows the schematics of the system, one example of an SEC chromatogram of secondary wastewater effluent, and the fractionation scheme for such chromatographable dissolved organic carbon (CDOC). The method quantifies TOC, DOC, POC (particulate organic carbon), HOC (hydrophobic organic carbon), and CDOC. The CDOC is composed of five fractions that can be separated based on their elution times: biopolymers (>20 kD), humics (~1 kD), building blocks (300–500 D), low-molecular-weight acids (<350 D), and low-molecular-weight neutrals (<350 D). Other detectors can also be connected to the system, such as UV₂₅₄ absorbance and organic nitrogen detection (OND). Further details of the instrument and method can be found at http://www.doc-labor.de/body_index.html. In the present study, SEC-OCD (with -UV_{254nm} and -OND as additional detectors) was used in all of the Eawag bench-scale experiments and a subset of the SNWA bench-scale experiments to characterize changes of EfOM upon ozonation.

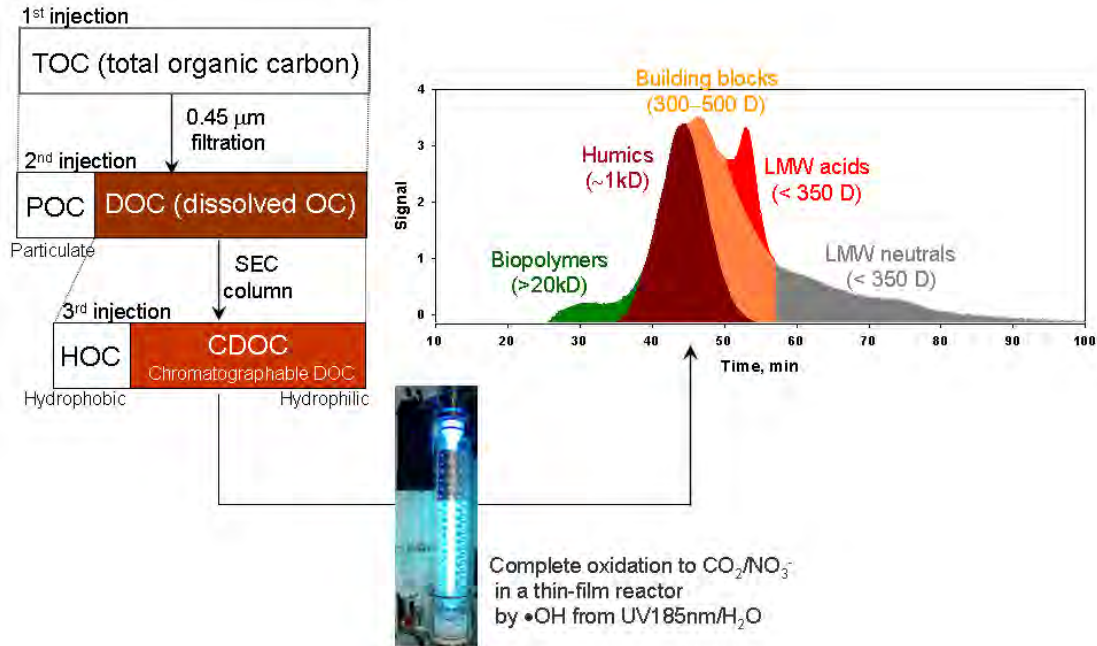


Figure 0.4. Organic characterization with SEC-OCD.

2.3.3 Assimilable Organic Carbon

During ozonation, organic matter is transformed into compounds with low molecular weight and high oxygen content, some of which support microbiological growth. These oxidation byproducts are commonly summarized as AOC. Biological filtration steps (e.g., slow sand or activated carbon filtration) often follow ozonation to remove AOC. For the Eawag bench-scale experiments, AOC formation during ozonation of wastewater effluent was investigated using three different methods (Figure 2.5) (Hammes et al., 2008, 2010). Ozonated wastewater samples were passed through 0.1-µm filters, and these cell-free samples were inoculated with a microbial community from a wastewater effluent. The samples were incubated at 30°C until a stationary phase was reached approximately 72 h later. The cell concentration in the stationary phase was measured by flow cytometry and translated into AOC concentration with a conversion factor and a median size of cells (Method 1, Figure 2.5). Dissolved organic carbon concentration was measured before and after the AOC test to estimate the BDOC (Method 2, Figure 2.5). Finally, the cell growth was also quantified by ATP measurements (Method 3, Figure 2.5).

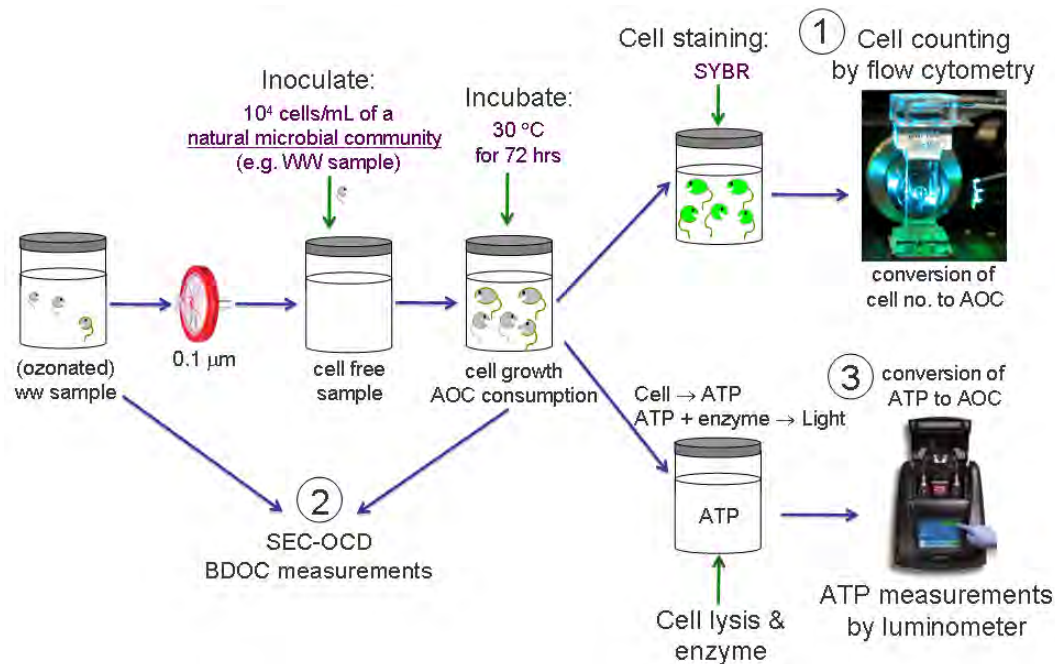


Figure 0.5. AOC determination.

2.4 Target Microbes and Methods of Assessing Disinfection

Because of differences in laboratory capabilities, different disinfection analyses were performed at Eawag and SNWA, although a subset of the secondary effluents were evaluated with both methods. For the Eawag bench-scale experiments, two different methods were used to assess cell integrity: (1) flow cytometry for total cell concentration and (2) adenosine triphosphate (ATP) quantification. Both of these methods are cultivation-independent, so they may actually underestimate the level of inactivation achieved during disinfection. Although the microbial cells may appear intact, which would result in positive detection in the flow cytometer and cell-bound ATP, they may no longer be viable.

For the SNWA bench-scale experiments, disinfection was evaluated using cultivation-dependent analyses for indicator coliform bacteria, f-specific coliphages as a surrogate for human viruses (e.g., poliovirus, coxsackievirus, echovirus), and spore-forming bacteria as a surrogate for protozoan parasites (e.g., *Cryptosporidium* oocysts and *Giardia* cysts). Spiking experiments were performed with *Escherichia coli* 15597, MS2 bacteriophage, and *Bacillus subtilis* spores to represent the three groups described. In the bench-scale experiments, the wastewaters were spiked with sufficient target microbes to quantify a range of inactivation. A subset of the pilot-scale experiments were performed with spiked microbes, particularly to address the 5-log viral inactivation requirement in Title 22. When possible, pilot-scale experiments were also performed with indigenous microbes to address other reuse guidelines and requirements, particularly the total coliform requirement of <2.2 MPN/100 mL in Title 22. The following sections describe the microbial assays and protocols used to prepare the spiking stocks for the bench- and pilot-scale experiments.

2.4.1 Coliform Bacteria

Because of the current focus on total and fecal coliforms for water reuse requirements, *E. coli* 15597 (ATCC 15597) was used in the spiking studies, and total and fecal coliforms were monitored in certain pilot-scale experiments. *E. coli* is a gram-negative, rod-shaped bacterium that is often used as an indicator of fecal contamination in water supplies. Total coliforms, fecal coliforms, and spiked *E. coli* were assayed with the 24-h Colilert method (Idexx, Westbrook, ME) using the Quanti-Tray 2000 quantification protocol. The Colilert method is a U.S. EPA-approved method for total and fecal coliform quantification in wastewater. Coliform bacteria can be assayed with 100 mL of sample as described in Figure 2.6, and total and fecal coliforms can be differentiated based on fluorescence after 24 h of incubation at 35 °C.



Figure 0.6. Colilert method for total and fecal coliforms.

E. coli 15597 spiking stocks were propagated in log phase in tryptic soy broth (TSB). The concentrated stocks were then centrifuged, washed, and resuspended in buffered demand-free (BDF) water (Thurston-Enriquez et al., 2003). The final stocks generally contained $\approx 10^{10}$ CFU/100 mL.

2.4.2 MS2 Bacteriophage

MS2 is a single-stranded RNA bacteriophage (virus that infects bacteria) that is approximately 27 nm in diameter. MS2 is often used as a surrogate for human enteroviruses, such as poliovirus, coxsackievirus, and echovirus. MS2 (ATCC 15597-B1) was prepared and assayed with the double agar layer method (Adams, 1959) using antibiotic-resistant *E. coli* 700891 (ATCC 700891) as the bacterial host. All MS2 culture media (i.e., TSB, 0.7% tryptic soy agar (TSA) for the soft overlay, and 1.5% TSA as the solid substrate) were spiked with ampicillin and streptomycin at final concentrations of 15 mg/L to prevent growth of indigenous bacteria. Because *E. coli* 700891 can grow in media supplemented with antibiotics, this host is commonly used for MS2 assays in environmental samples. Plaques were counted after 18 h of incubation at 35 °C. Figure 2.7 illustrates the double agar layer method for MS2.

MS2 stocks were purified with polyethylene glycol (PEG) precipitation and Vertrel extraction before being resuspended in BDF water (Thurston-Enriquez et al., 2003). This purification process was used to monodisperse the bacteriophages and remove a significant portion of the organic matter associated with the culture media, thereby reducing potential scavenging effects during the oxidation experiments (Mesquita et al., 2010). The final stocks generally contained $\approx 10^{11}$ PFU/mL.

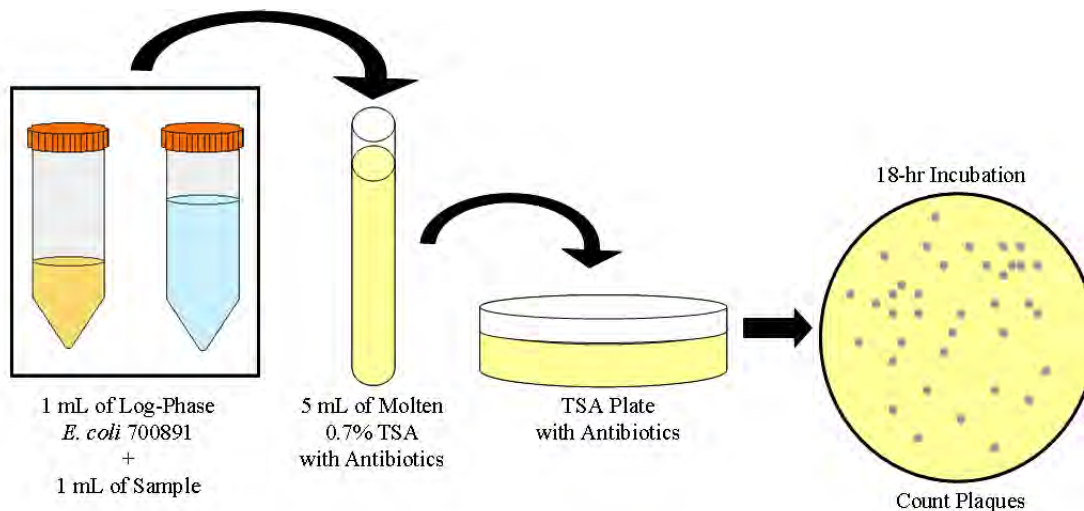


Figure 0.7. Double agar layer method for MS2.

2.4.3 *Bacillus subtilis* Spores

In its vegetative form, *B. subtilis* is a gram-positive, rod-shaped bacterium, but when it is exposed to adverse environmental conditions (i.e., desiccation, starvation, etc.), *B. subtilis* can form 1- μ m-diameter endospores that are highly resistant to oxidation. This ability to form spores that are resistant to environmental and engineered treatment processes makes *B. subtilis* an excellent surrogate for *Cryptosporidium* oocysts and *Giardia* cysts.

B. subtilis (ATCC 23059) was propagated in TSB at 35 °C and 150 rpm for 24 h, centrifuged and washed twice in BDF water to remove the nutrient-rich media, and sporulated in BDF water at 35 °C and 150 rpm for an additional 24 h. The sporulated stock was heat-shocked at 80°C and 50 rpm for 12 min to inactivate any remaining vegetative bacteria. The spore suspension was centrifuged and washed twice in BDF water in order to create the final spiking stock. The final stocks generally contained $\approx 10^8$ CFU/100 mL in the sporulated form.

All spore samples were heat-shocked at 80 °C (± 5 °C) and 50 rpm for 12 min prior to plating. Samples with higher anticipated concentrations of spores (i.e., >1/mL) were assayed with the pour plate method using molten nutrient agar (1%) supplemented with tryptan blue. Lower concentrations of spores were assayed with membrane filtration using 0.45- μ m filters and nutrient agar plates supplemented with tryptan blue. Plates were counted after 24 h of incubation at 35 °C. Figure 2.8 illustrates the two spore assays.

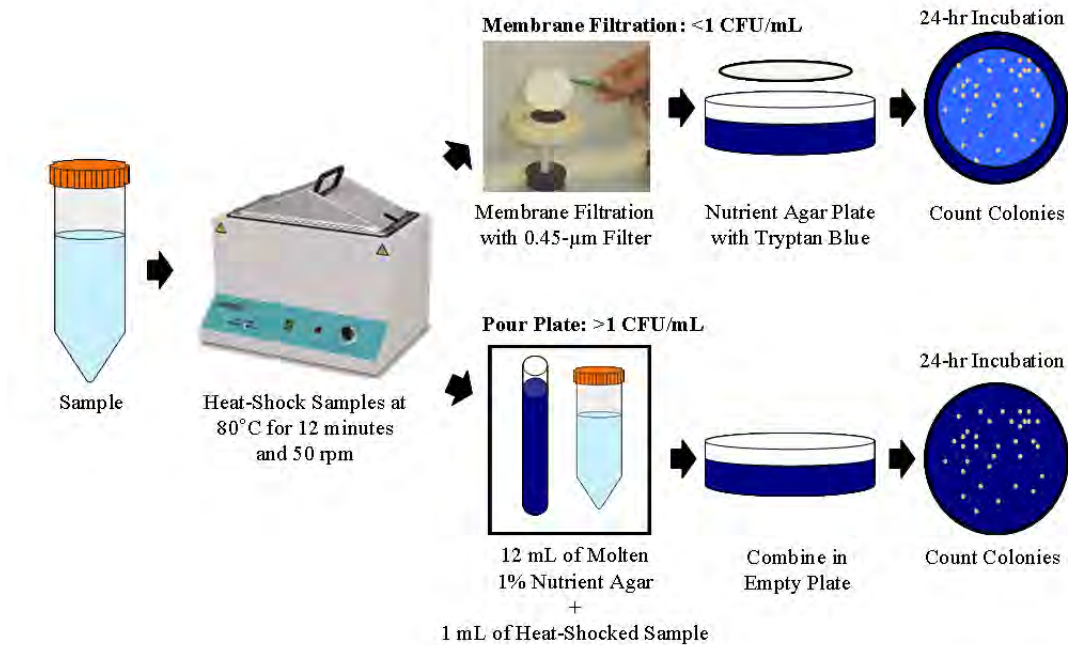


Figure 0.8. Pour plate and membrane filtration methods for *Bacillus* spores.

2.4.4 Eawag Disinfection Experiments

For the Eawag bench-scale experiments, disinfection efficacy was evaluated by two different methods: (1) total cell concentration by flow cytometry (FCM) and (2) quantification of cell-bound ATP. Because both of these methods are cultivation-independent, they may underestimate the level of inactivation achieved during disinfection. Although the microbial cells may appear intact, which would result in positive detection in the flow cytometer and cell-bound ATP, they may no longer be viable.

2.5 Characterization of $\cdot\text{OH}$ Exposure

Two different approaches were used to characterize $\cdot\text{OH}$ exposure and yield during wastewater ozonation: (1) a pCBA assay and (2) a t-BuOH assay.

2.5.1 pCBA

Because of its selectivity in reacting with $\cdot\text{OH}$, the chemical *para*-chlorobenzoic acid (pCBA) is often used to determine the $\cdot\text{OH}$ exposure during AOPs. The rate of pCBA degradation during $\cdot\text{OH}$ exposure can be modeled according to the following second-order reaction, where $k_{\cdot\text{OH},\text{pCBA}}$ has been previously determined to be $5 \times 10^9 \text{ M}^{-1}\text{s}^{-1}$:

$$\frac{d[\text{pCBA}]}{dt} = -k[\cdot\text{OH}][\text{pCBA}].$$

After the rate equation is rearranged and solved, the following equation can be used to determine the overall $\cdot\text{OH}$ exposure during AOPs:

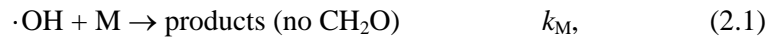
$$\int [\bullet OH] dt = \left(\ln \frac{[pCBA]_t}{[pCBA]_0} \right) \left(\frac{1}{-k} \right).$$

The pCBA samples in this study were analyzed by LC-MS/MS based on previously published methods (Vanderford et al., 2007).

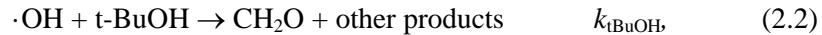
2.5.2 t-BuOH

Particularly for highly reactive $\bullet OH$, competition between the target contaminants and background organic matter can have a significant impact on process efficacy. The second-order rate constant ($k_{OH,NOM}$) for the reaction of $\bullet OH$ with natural organic matter (NOM) (from source water or wastewater) has been determined to be 2×10^4 (mg-C/L)⁻¹ s⁻¹ (Lee and von Gunten, 2010). However, a recent study reported the second-order rate constant to be 4–10 times higher (Rosario-Ortiz et al., 2008), so further study is necessary to characterize the reactivity between organic matter and $\bullet OH$.

In the present study, the $k_{OH,EfOM}$ value was determined in each wastewater based on competition kinetics between the wastewater matrix and *tert*-butanol (t-BuOH) (Flyunt et al., 2003b; Nöthe et al., 2009b). A detailed description of the t-BuOH assay can be found in the literature (Flyunt et al., 2003a), but a brief description is provided here. Each secondary effluent was spiked with varying concentrations of t-BuOH and subsequently treated with a constant ozone dose (e.g., O₃:DOC=1.0). In the presence of t-BuOH, the wastewater matrix (M),



which is dominated by reactions with EfOM and carbonate species, competes with t-BuOH,



for $\bullet OH$. The reaction of $\bullet OH$ with t-BuOH produces formaldehyde (CH₂O) as one of its products.

For a given $\bullet OH$ radical concentration (i.e., ozone concentration), the CH₂O formation can be written as

$$[\text{CH}_2\text{O}] = [\text{CH}_2\text{O}]_\infty \times \frac{k_{\text{tBuOH}} [\text{tBuOH}]}{k_{\text{tBuOH}} [\text{tBuOH}] + k_M [\text{M}]}, \quad (2.3)$$

where $[\text{CH}_2\text{O}]_\infty$ represents the CH₂O yield in the presence of a large excess of t-BuOH (typically 50 mM) capable of scavenging all of the $\bullet OH$.

By rearrangement of Equation (2.3), the following equation is obtained:

$$[\text{CH}_2\text{O}]_\infty / [\text{CH}_2\text{O}] = 1 + \frac{k_M [\text{M}]}{k_{\text{tBuOH}} [\text{tBuOH}]}. \quad (2.4)$$

Based on the slope of $[\text{CH}_2\text{O}]_\infty/[\text{CH}_2\text{O}]$ versus $[\text{t-BuOH}]$ and the known value of k_{tBuOH} ($6 \times 10^8 \text{ M}^{-1} \text{ s}^{-1}$), the $\cdot\text{OH}$ scavenging rate attributable to the wastewater matrix (i.e., $k_{\text{M}}[\text{M}]$) can be determined.

2.6 Bioassays

2.6.1 Yeast Estrogen Screen Assay for Total Estrogenicity

A YES assay (Routledge and Sumpter, 1996) was used to analyze a subset of the samples for total estrogenic activity. A human-estrogen-receptor-transfected yeast strain was supplied by Duke University with the permission of John Sumpter of Brunel University (Middlesex, UK). Assay procedures followed those originally published (Routledge and Sumpter, 1996) with several modifications. Yeast colonies were propagated on sterile plates filled with a Difco Sabouraud dextrose agar (Becton, Dickinson, and Company, Sparks, MD) at 60 mg/L + 3 mL of 2.5 mg/mL chloramphenicol (Alfa Aesar, Ward Hill, MA). A new plate was streaked every 30 to 60 days using a single colony from the previous plate. Stock plates were incubated in the dark for 3 days at 30 °C and then stored at 4 °C. Growth and assay media were prepared as originally described but were inoculated with a single colony from the most recent streak plate. All incubation was carried out at 30 °C in a dark, temperature-controlled incubator.

For sample analysis, microplates (96-well) were inoculated with aliquots of the sample, yeast, and chlorophenol red- β -D-galactopyranoside (CPRG, from EMD Bioscience, La Jolla, CA). The wells were allowed to develop for up to 5 days to reach adequate color development. Color development was measured using a PowerWave 340 Microplate Reader (BioTek, Winooski, VT) at 650 nm for turbidity correction and 570 nm for color change. The corrected absorbance was calculated as $A_{570} - A_{650}$, and data were analyzed using the open source software “R” version 2.4.0 (R_Development_Core_Team, 2006) in conjunction with a dose–response curve (DRC) add-on package (Ritz and Streibig, 2005). This software was used to calculate the concentration of estradiol, or the relative concentration of the sample extract, needed to induce 50% of the maximum response, written as the EC_{50} . After comparison with the standard curve, an estradiol equivalent (EEq) concentration was determined for each unknown sample.

A four-parameter logistic model was used to develop the standard and sample dose–response curves. This model allowed the analyst to define the lower limit, upper limit, slope, and EC_{50} values based on standard and experimental data. The four-parameter logistic model is described by the following:

$$f(x, (b, c, d, e)) = c + \frac{d - c}{1 + \exp\{b(\log(x) - \log(e))\}},$$

where b =slope, c =lower limit, d =upper limit, and e = EC_{50} . The EC_{50} values were never forced upon a given model, but lower limit, upper limit, and slope were adjusted to achieve best fit and match the trends observed by the estradiol standards. Best fit was determined by iteratively adjusting model parameters to minimize the standard error associated with deviation of data points from the model fit.

Model adjustments are particularly important for minimizing the errors associated with low-dose response, whereby the EC_{50} is underestimated due to failure of the sigmoidal dose–response curve to reach a maximum plateau. For example, Figure 2.9A illustrates an estradiol standard curve and

a low-dose condition modeled with two different approaches: (1) using default settings and (2) using the maximum and minimum responses from the estradiol standards while manually shaping the curve to the low-dose sample data. The manual correction yields a more characteristic dose–response curve and, ultimately, a more accurate EEq concentration. The four-parameter logistic model is also able to account for early cell die-off, which is common in extracts that exert outright toxicity on the yeast or in aqueous samples with high biological activity. An example of an acute-toxicity condition is illustrated in Figure 2.9B. Again, manual adjustments to model parameters are necessary to eliminate the effects of toxicity and more accurately describe the dose–response curve.

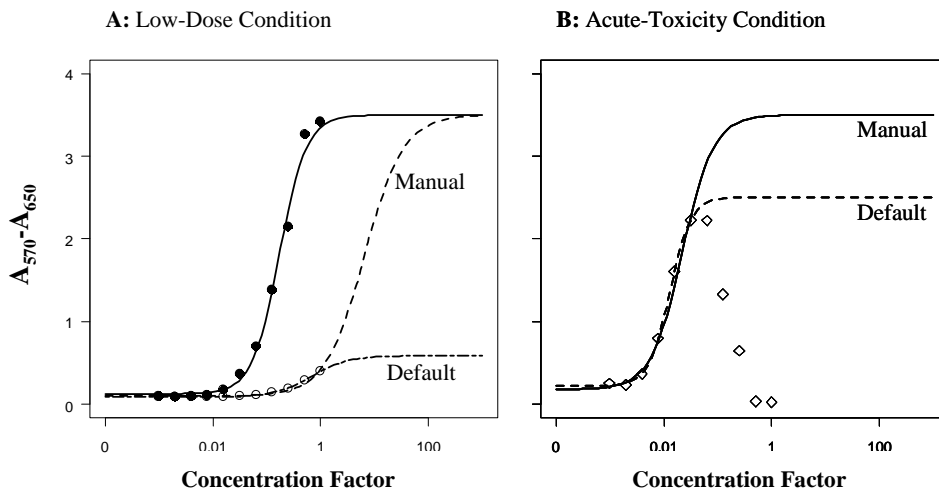


Figure 0.9. YES model corrections for low-dose and acute-toxicity conditions.

2.6.2 Harvard Bioassays

Researchers from the Harvard School of Public Health analyzed a subset of the samples from WRRF-08-05 using a series of bioassays. The bioassay samples assessed three different endpoints: cytotoxicity, genotoxicity, and estrogenicity. The assays are described in greater detail in conjunction with the Tucson pilot discussion in Section 6.2.

2.7 NDMA and NDMA Formation Potential Testing

NDMA was measured with a modification to EPA Method 521, which included SPE, analysis by GC-MS/MS, and corrections based on isotope dilution. Samples were collected in 1-L amber glass bottles containing 1.0 g of sodium azide and 80 mg of sodium thiosulfate. NDMA quantitation was performed using a GC-MS/MS system and isotope dilution according to published methods (Holady et al., 2012). NDMA standards were purchased from Ultra Scientific (Kingstown, RI, USA) and isotopically labeled NDMA was purchased from Cambridge Isotope Laboratories (Andover, MA, USA).

For evaluating NDMA-formation potential, residual H_2O_2 was quenched with 0.05 mg/L bovine catalase for 30 min. Samples were then spiked with preformed monochloramine and stored for 10 days at room temperature based on previously published methods (Mitch and Sedlak, 2004). Blank samples of deionized water were always below the MRL for NDMA (2.5 ng/L) and did not yield any measurable NDMA during the 10-day formation potential test. A monochloramine

stock solution was prepared by rapidly mixing sodium hypochlorite into ammonium chloride solution based on published methods (Kumar and Margerum, 1987). Sodium hypochlorite (10–14% free available chlorine by weight) was obtained from VWR (Radnor, PA) and standardized using iodometric titration prior to use. Ammonium chloride, 99%, was obtained from Sigma Aldrich (St. Louis, MO, USA).

2.8 1,4-Dioxane

1,4-Dioxane samples were shipped to Weck Laboratories, Inc. (Industry, CA) for analysis. Samples were prepared and analyzed using EPA Methods 3520C and 8270M, respectively.

Chapter 3

Bench-Scale Evaluation of U.S. Secondary Effluents

3.1 Clark County Water Reclamation District, Las Vegas, NV

Clark County Water Reclamation District (CCWRD, Las Vegas, NV) currently treats an average daily flow of approximately 100 million gallons per day (MGD) and discharges the tertiary-treated UV-disinfected effluent into Lake Mead. Because Lake Mead is the immediate drinking water source for the Las Vegas metropolitan area and an additional 30 million people downstream, CCWRD is a significant contributor to water reuse. Furthermore, past studies have observed increased feminization rates for fish populations in the effluent-dominated Las Vegas Bay, which is the discharge point into Lake Mead. To mitigate the potential environmental impacts of its discharged effluent, CCWRD is currently evaluating a number of treatment options to reduce the concentrations of trace organic contaminants. In addition to process optimization strategies (e.g., increasing SRTs in the activated sludge basins), CCWRD is also considering ultrafiltration and ozonation. The ultrafiltration system is intended as (1) a microbiological barrier, (2) a pretreatment system to reduce the total suspended solids of the secondary effluent and increase ozone disinfection efficacy, and (3) an additional barrier for total phosphorus reductions. The ozone system targets reductions in estrogenicity in addition to disinfection for any microbes that pass through the membrane, particularly viruses.

The influent CCWRD wastewater is primarily municipal, but some industrial contributions are present. The CCWRD effluent is discharged into Lake Mead after treatment with bar screens; grit removal; primary clarification with ferric chloride addition; conventional activated sludge (SRT \approx 7 days) with full nitrification ($\text{NH}_{3,\text{eff}} < 0.1$ mg-N/L), partial denitrification, and biological phosphorus removal; secondary clarification; dual-media filtration with alum addition; and UV disinfection. A separate train treats a portion of the secondary effluent with flocculation, sedimentation, dual-media filtration with alum addition, and chlorine or UV disinfection. This UV-disinfected effluent is also discharged into Lake Mead, and the chlorine-disinfected effluent is pumped into the reclaimed water distribution system for irrigation and power plant cooling. With biological and chemical phosphorus removal, CCWRD is able to target total phosphorus levels of <100 $\mu\text{g/L}$ in the finished effluent. A simplified treatment schematic for CCWRD is provided in Figure 3.1, and additional water quality data are provided hereafter.

Unfiltered secondary effluent from CCWRD was collected in April 2010, and the initial water quality data in Table 3.1 were obtained. Using the initial TOC and nitrite data, the ozone dosing conditions in Table 3.2 were calculated.

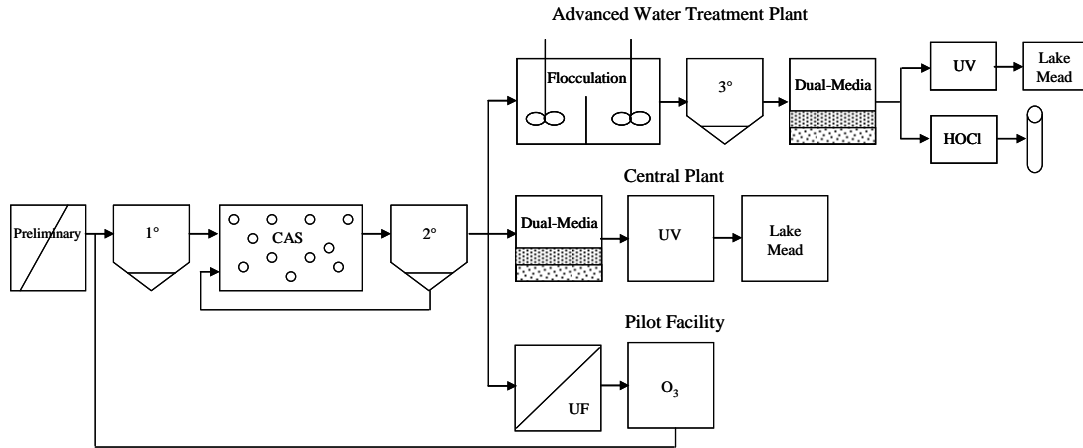


Figure 3.1. Simplified treatment schematic for CCWRD.

Table 3.1. Initial Water Quality Data for CCWRD

Unfiltered Secondary Effluent	pH	6.9
	TOC (mg/L)	7.1
	UV ₂₅₄ absorbance cm ⁻¹	0.132
	TSS (mg/L)	<5
	Turbidity (NTU)	1.19
	Alkalinity (mg/L)	123
	TN (mg-N/L)	16.1
	TKN (mg-N/L) ^a	2.04
	TON (mg-N/L) ^b	1.95
	NH ₃ (mg-N/L)	0.09
	NO ₃ (mg-N/L)	14.0
	NO ₂ (mg-N/L)	0.06
	Bromide (µg/L)	174
NDMA (ng/L)	<2.5	
Filtered Secondary Effluent	pH	6.9
	TOC (mg/L)	7.6
	UV ₂₅₄ absorbance (cm ⁻¹)	0.146
	TSS (mg/L)	<5
	Turbidity (NTU)	0.55
Finished Effluent	TOC (mg/L)	5.8
	UV ₂₅₄ absorbance (cm ⁻¹)	0.128
	NDMA (ng/L)	<2.5

^aTotal Kjeldahl nitrogen: Sum of total organic nitrogen and ammonia.

^bTotal organic nitrogen: Difference between total nitrogen and ammonia, nitrate, and nitrite.

Table 3.2. Ozone Dosing Conditions for 1-L CCWRD Secondary Effluent Samples

O ₃ :TOC/ H ₂ O ₂ :O ₃	Wastewater Volume (mL)	Nanopure Volume (mL)	O ₃ Volume (mL)	O ₃ Dose (mg/L)	H ₂ O ₂ Volume (μL)	H ₂ O ₂ Dose (mg/L)
Unfiltered						
Spike	899	101	0	0	0	0
0.25/0	899	84	17	1.6	0	0
0.25/0.5	899	84	17	1.6	57	0.6
0.25/1.0	899	84	17	1.6	115	1.2
0.5/0	899	67	34	3.2	0	0
0.5/0.5	899	67	34	3.2	115	1.2
0.5/1.0	899	67	34	3.2	230	2.3
1.0/0	899	34	67	6.3	0	0
1.0/0.5	899	34	67	6.3	226	2.3
1.0/1.0	899	34	67	6.3	452	4.5
1.5/0	899	0	101	9.5	0	0
1.5/0.5	899	0	101	9.5	339	3.4
1.5/1.0	899	0	101	9.5	678	6.8
Filtered						
Spike	892	108	0	0	0	0
0.25/0	892	90	18	1.7	0	0
0.25/0.5	892	90	18	1.7	61	0.6
0.25/1.0	892	90	18	1.7	122	1.2
0.5/0	892	71	37	3.4	0	0
0.5/0.5	892	71	37	3.4	123	1.2
0.5/1.0	892	71	37	3.4	246	2.5
1.0/0	892	36	72	6.8	0	0
1.0/0.5	892	36	72	6.8	242	2.4
1.0/1.0	892	36	72	6.8	483	4.8
1.5/0	892	0	108	10.2	0	0
1.5/0.5	892	0	108	10.2	363	3.6
1.5/1.0	892	0	108	10.2	725	7.3

Notes. Some values are affected by rounding error and the precision of the ozone spike. Concentration of O₃ stock solution=95 mg/L; concentration of H₂O₂ stock solution=10 g/L; unfiltered dilution ratio=(899/1000)=0.899; unfiltered TOC after dilution: 6.4 mg/L; unfiltered NO₂ after dilution=0.051 mg-N/L=0.168 mg/L as NO₂; filtered dilution ratio=(892/1000)=0.892; filtered TOC after dilution: 6.8 mg/L; filtered NO₂ after dilution=0.051 mg-N/L.

3.1.1 Ozone Demand/Decay

Figure 3.2 illustrates the ozone demand/decay curves for filtered and unfiltered CCWRD secondary effluent under various dosing conditions. The graph only includes dosing conditions with a measurable ozone residual after 30 s; corresponding CT values are also provided. For the O₃/H₂O₂ samples, the addition of H₂O₂ caused a nearly instantaneous reaction with the dissolved ozone, which led to the formation of ·OH but eliminated the dissolved ozone residual. Because of reactions with EfOM, the 0.25 O₃:TOC ratio was insufficient to establish a measurable ozone residual after 30 s. For the remaining dosing conditions, the graph illustrates the instantaneous ozone demand (i.e., the precipitous drop between 0 and 30 s) and the decay over time. The graph also indicates that there was no significant difference between filtered and unfiltered secondary effluent with respect to ozone demand and decay. This is consistent with the literature and indicates that the organic leaching from the cartridge filters did not impact the oxidation experiments for the CCWRD experiments.

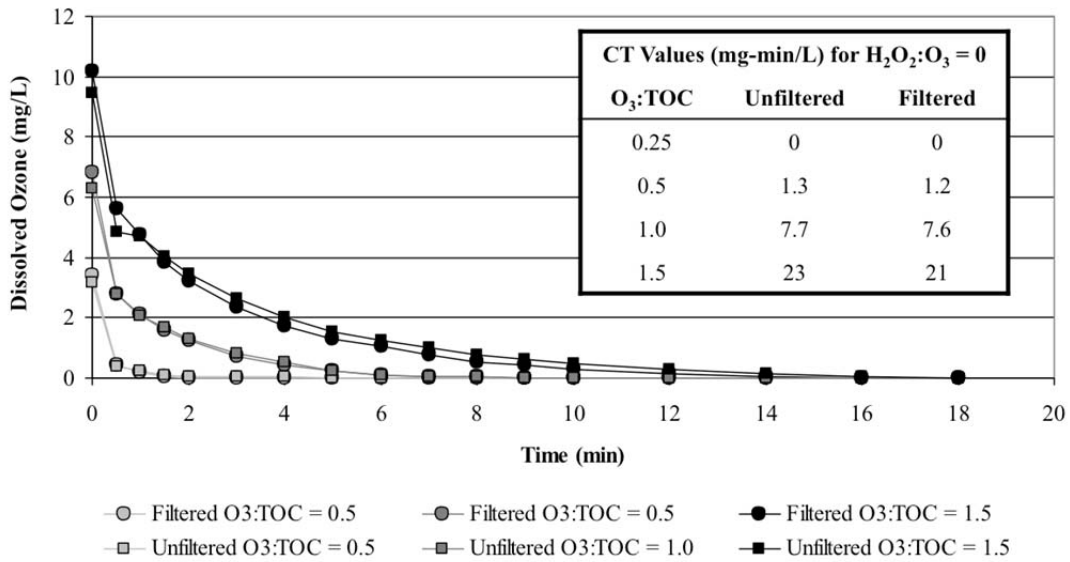


Figure 3.2. Ozone demand/decay curves for the CCWRD secondary effluent.

3.1.2 Bromate Formation

One of the major factors limiting the use of ozone in water and wastewater treatment is bromate formation. Although some studies indicate that more relaxed bromate guidelines should be applied to wastewater treatment, the U.S. EPA MCL of 10 µg/L in drinking water is often used as a point of reference. As illustrated in Figure 3.3, significant bromate formation occurred during ozonation of CCWRD secondary effluent. The bromide values listed in each figure differ from the value in the previous table because of the dilution effect of the ozone stock. There was a noticeable difference in bromate formation for the unfiltered and filtered experiments, but it is unclear why cartridge filtration would affect bromate formation. The difference between the two data sets may be attributable to inherent variability during ozonation. Although the addition of H₂O₂ provided some degree of bromate mitigation, the O₃:TOC ratios of 1.0 and 1.5 both exceeded 10 µg/L in all samples—even exceeding 90 µg/L in the absence of H₂O₂. To satisfy the 10 µg/L benchmark, O₃:TOC ratios of 0.25 and 0.5 would be necessary unless further mitigation measures were implemented.

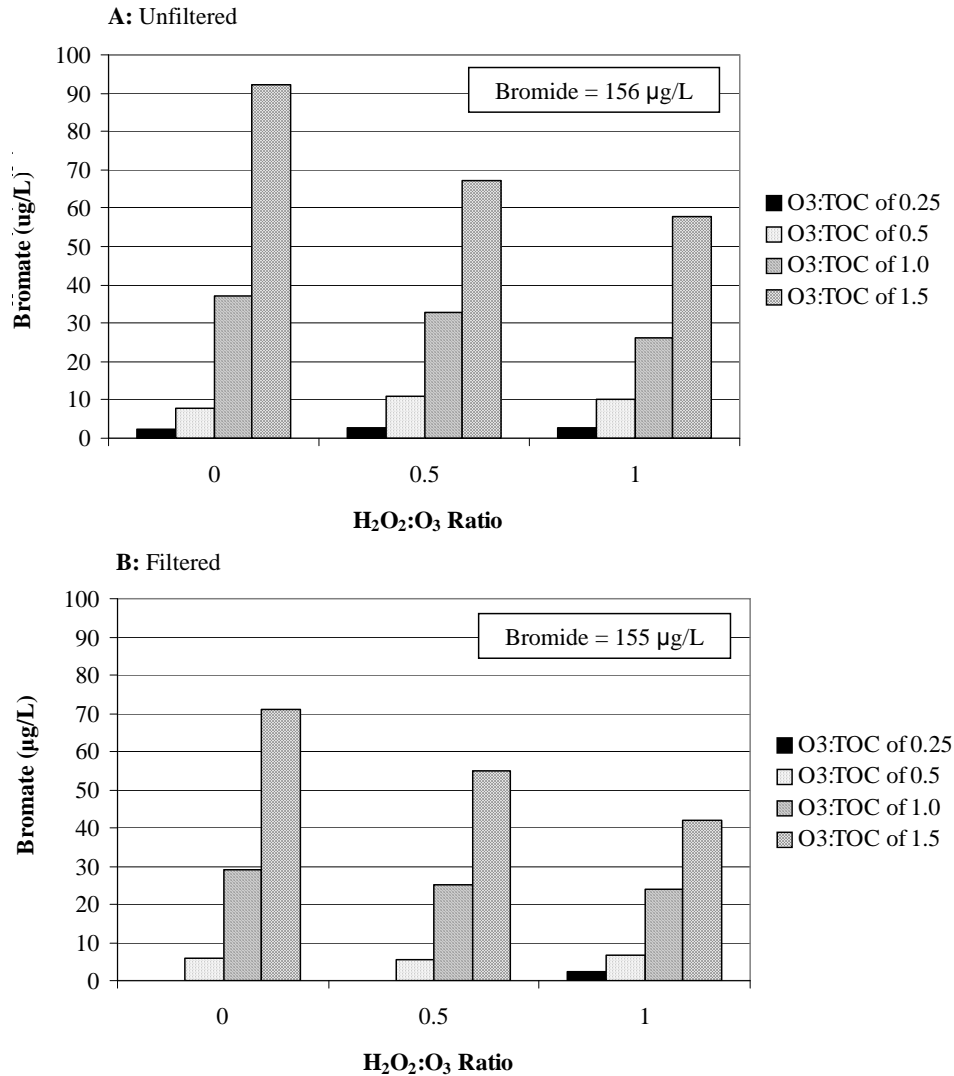


Figure 3.3. Bromate formation during ozonation of CCWRD secondary effluent.

3.1.3 ·OH Exposure

Based on data from bench-scale experiments with pCBA spiked at 150 µg/L, Table 3.3 indicates the overall ·OH exposure for each ozone and UV dosing condition. The ·OH exposures for the UV/H₂O₂ samples are corrected for the small level of pCBA degradation achieved by photolysis alone.

As mentioned earlier, ozone naturally decomposes into ·OH, but the process can be expedited by the addition of H₂O₂. As indicated in Table 3.3, neither filtration nor the addition of H₂O₂ has a consistent impact on ·OH exposure. Therefore, assuming the dissolved ozone residual is allowed to react completely, the overall ·OH exposure *in wastewater* is independent of H₂O₂ dose. However, for the highest O₃:TOC ratio, the overall reaction time can be reduced from nearly 20 min (see Figure 3.2) to several seconds with the addition of H₂O₂. Ozone-based oxidation also provided higher ·OH exposures than the UV dosing conditions applied during these experiments. With 10 mg/L of H₂O₂ for the UV AOP, UV doses of 225 mJ/cm² and 680 mJ/cm² were nearly equivalent to O₃:TOC ratios of 0.25 and 0.5, respectively.

Table 3.3. ·OH Exposure in the CCWRD Secondary Effluent

Ozone:TOC	H ₂ O ₂ :O ₃ =0	H ₂ O ₂ :O ₃ =0.5	H ₂ O ₂ :O ₃ =1.0
Unfiltered ozone (10 ⁻¹¹ M-s)			
0.25	6.7	6.7	7.9
0.5	20	23	25
1.0	39	35	35
1.5	[pCBA]<MRL	[pCBA]<MRL	49
Filtered ozone (10 ⁻¹¹ M-s)			
0.25	8.1	8.1	9.2
0.5	19	22	24
1.0	39	37	37
1.5	[pCBA]<MRL	53	[pCBA]<MRL
UV Dose (mJ/cm ²)	H ₂ O ₂ =0 mg/L	H ₂ O ₂ =5 mg/L	H ₂ O ₂ =10 mg/L
Filtered UV (10 ⁻¹¹ M-s)			
0	N/A	N/A	0 ^a
23	N/A	N/A	0.41
45	N/A	N/A	2.0
225	N/A	N/A	4.4
680	N/A	N/A	14

^aBased on H₂O₂ control.

3.1.4 Title 22 Contaminants

In the past, the California Department of Public Health Title 22 requirements for water recycling required reuse systems to demonstrate 1.2- and 0.5-log destruction or removal of NDMA and 1,4-dioxane, respectively. To satisfy these requirements, reuse systems often implemented a UV AOP (i.e., UV/H₂O₂) because NDMA is susceptible to UV photolysis and 1,4-dioxane is susceptible to ·OH oxidation.

Bench-scale experiments were performed with filtered CCWRD wastewater to evaluate the use of ozone and UV for the destruction of spiked NDMA (200 ng/L) and 1,4-dioxane (700 µg/L). Figure 3.4 indicates that UV doses of approximately 500 and 625 mJ/cm² were required to satisfy the Title 22 requirement with UV and UV/H₂O₂, respectively. The additional energy required to reach the 1.2-log treatment goal with UV/H₂O₂ is plausible because the H₂O₂ will absorb a portion of the incident photons, and NDMA is not susceptible to ·OH oxidation. This was supported by a separate NDMA destruction experiment with ozone and ozone/H₂O₂. An O₃:TOC ratio of 1.5 only achieved 0.05- to 0.14-log destruction of NDMA at H₂O₂:O₃ ratios of 0 and 0.5, respectively. Not only did ozone achieve limited levels of NDMA destruction, but also it led to a small level of NDMA *formation*. This should not be confused with NDMA formation potential, which incorporates chloramination to intentionally form NDMA. As indicated in Table 3.4, the ozone-induced NDMA formation remained relatively constant regardless of ozone or H₂O₂ dose.

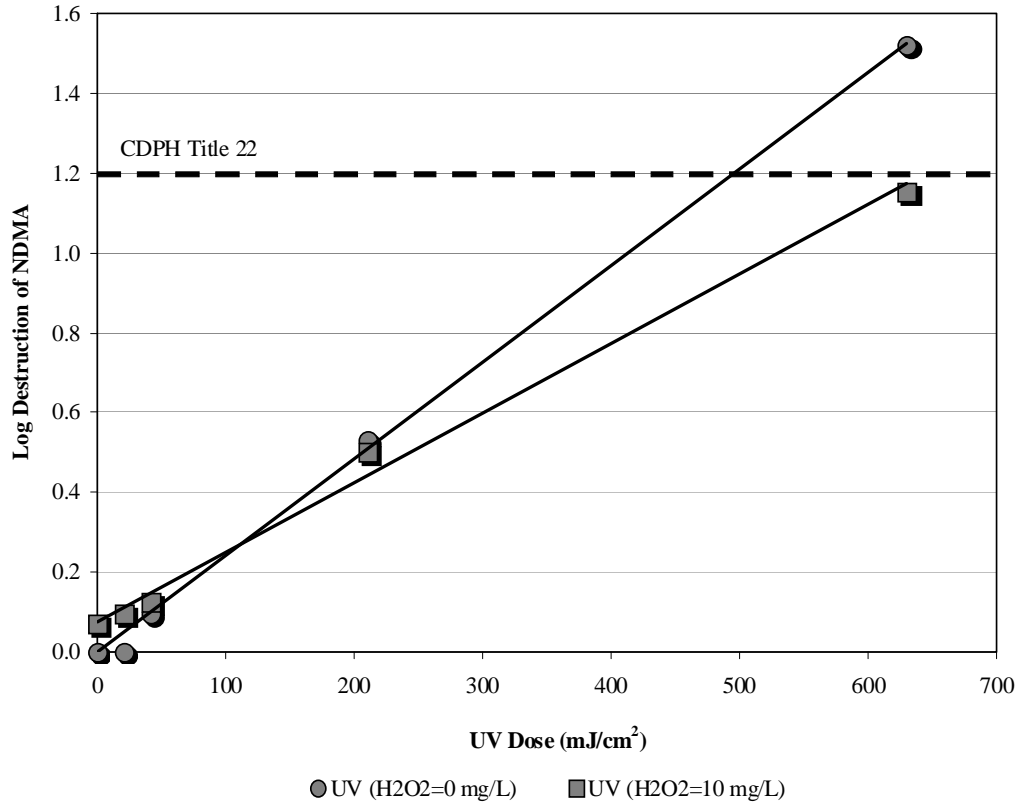


Figure 3.4. Destruction of NDMA in the filtered CCWRD secondary effluent.

Table 3.4. NDMA Formation in Filtered CCWRD Secondary Effluent During Ozonation

O ₃ :TOC Ratio	H ₂ O ₂ :O ₃ Ratio	NDMA (ng/L)
0	0	<2.5
0.5	0	48
0.5	0.5	45
1.0	0	42
1.0	0.5	36

Despite the moderate level of direct NDMA formation, ozonation is capable of mitigating NDMA in some applications. If used prior to chloramination, as in a reverse osmosis application, ozonation may provide an overall reduction in NDMA formation potential. Tables 3.5 and 3.6 illustrate the potential reductions provided by ozonation and UV-based oxidation, respectively. The “Day 0” samples represent the NDMA concentrations in the samples prior to chloramination with 40 mg/L of total chlorine. The “Day 10” samples represent the NDMA concentrations at the end of the incubation period. Because 40 mg/L is an extremely high chloramine dose, these dosing conditions generally represent the maximum possible level of NDMA formation for a particular matrix. Finally, the “Total Chlorine Day 10” values represent the total chlorine residuals at the end of the incubation period.

The ozone and UV chloramination experiments were performed on different days, so it is not possible to compare the numbers between the two tables directly. Theoretically, the initial

chloramine dose was the same in both experiments (40 mg/L as Cl₂), which should yield relatively similar formation potentials for the secondary and finished effluents. Although the finished effluent received additional treatment compared to the secondary effluent (i.e., sand filtration and a UV dose of 40 mJ/cm²), these processes are insufficient to achieve significant reductions in NDMA formation potential. Therefore, the secondary and finished effluents were essentially replicate samples. The fact that there was a significant difference between the secondary and finished effluents—for both NDMA and total chlorine residual on Day 10—indicates that the chloramination process was slightly different on the two days. To avoid this issue, the NDMA formation potential tests were all performed on the same day in the subsequent bench-scale experiments. Despite the differences between the two tables, it is still possible to compare the numbers within each table to illustrate the relative changes in NDMA formation potential. Based on Table 3.5, ozonation achieved reductions in overall NDMA formation potential ranging from 61% to 75%. Accounting for the Day 0 concentrations, the overall reduction reaches 84%, based on the available data. Therefore, assuming that direct NDMA formation during ozonation can be controlled or limited, ozonation may provide significant NDMA benefits during subsequent chloramination. Based on the data in Table 3.6, low UV doses with or without H₂O₂ were insufficient to achieve reductions in NDMA formation potential, although higher UV doses with 10 mg/L of H₂O₂ addition achieved up to a 45% reduction in NDMA formation potential. Furthermore, the bench-scale UV dose of 45 mJ/cm² yielded an NDMA concentration similar to that of the finished effluent (~40 mJ/cm²).

Table 3.5. NDMA Formation Potential in the CCWRD Secondary Effluent (O₃)

Testing Condition	NDMA Day 0 (before chloramine)	NDMA Day 10 (after chloramine)	Total Chlorine Day 10
Secondary effluent	<2.5 ng/L	590 ng/L	2.4 mg/L
H ₂ O ₂ Control	Not measured	550 ng/L	1.0 mg/L
Ozone 0.25/0	Not measured	230 ng/L	2.2 mg/L
Ozone 0.25/0.5	Not measured	230 ng/L	2.5 mg/L
Ozone 0.5/0	48 ng/L	150 ng/L	2.5 mg/L
Ozone 0.5/0.5	45 ng/L	140 ng/L	2.6 mg/L
Ozone 1.0/0	42 ng/L	150 ng/L	2.5 mg/L
Ozone 1.0/0.5	36 ng/L	160 ng/L	2.4 mg/L
Ozone 1.5/0	Not measured	150 ng/L	2.2 mg/L
Ozone 1.5/0.5	Not measured	190 ng/L	2.2 mg/L

Table 3.6. NDMA Formation Potential in the CCWRD Secondary Effluent (UV)

Testing Condition	NDMA Day 0 (before chloramine)	NDMA Day 10 (after chloramine)	Total Chlorine Day 10
UV 23/0	Not measured	1,400 ng/L	13 mg/L
UV 23/10	Not measured	1,400 ng/L	12 mg/L
UV 45/0	Not measured	1,300 ng/L	12 mg/L
UV 45/10	Not measured	1,300 ng/L	13 mg/L
UV 225/0	Not measured	1,300 ng/L	13 mg/L
UV 225/10	Not measured	1,200 ng/L	14 mg/L
UV 680/0	Not measured	Not measured	13 mg/L
UV 680/10	Not measured	770 ng/L	12 mg/L
Finished effluent	<2.5 ng/L	1,400 ng/L	12 mg/L

Figure 3.5 illustrates the destruction of spiked 1,4-dioxane during the bench-scale ozone experiments. In general, O_3 and O_3/H_2O_2 achieved similar levels of treatment, although the trend lines suggest that O_3/H_2O_2 provided a slight advantage. Based on the CCWRD data, O_3 :TOC ratios of 1.25–1.35 are necessary to comply with the 0.5-log 1,4-dioxane requirement.

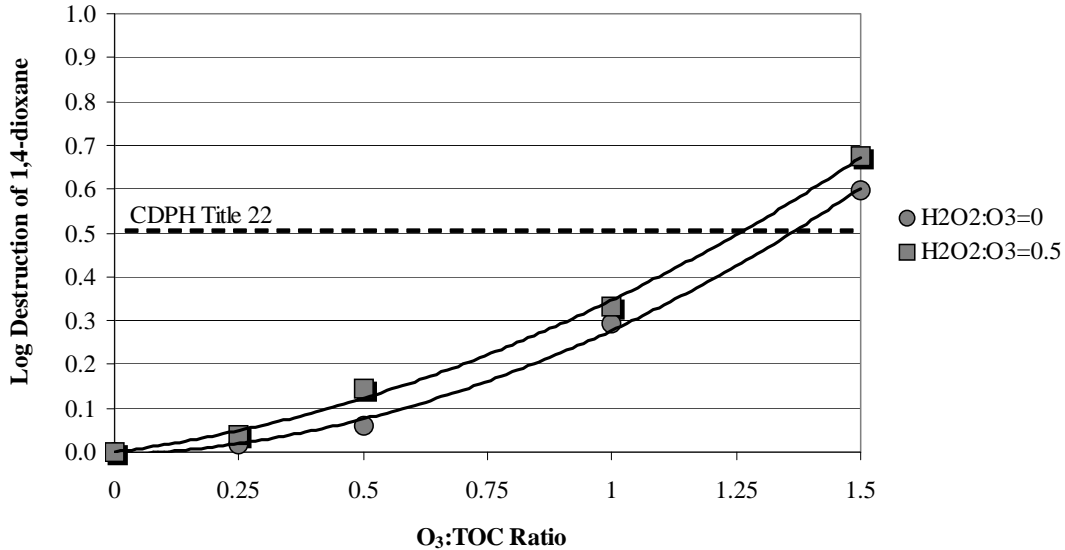


Figure 3.5. Destruction of 1,4-dioxane in the filtered CCWRD secondary effluent.

3.1.5 Trace Organic Contaminants

Secondary and finished effluent samples from CCWRD were analyzed to determine the ambient concentrations of the target compounds, which are provided in Table 3.7. Only sulfamethoxazole was present at concentrations exceeding $1 \mu\text{g/L}$, and a majority of the compounds were detected at concentrations less than 200 ng/L . The concentrations of some of the most bioamenable compounds, including naproxen and ibuprofen, were $<\text{MRL}$ after biological treatment in the activated sludge process. Additional treatment with alum addition, sand filtration, and UV disinfection (40 mJ/cm^2) reduced the concentrations of most of the target compounds even further. The compounds with higher concentrations in the finished effluent may have been influenced by temporal variability, because the samples were not hydraulically linked. Notably, the total estrogenicity of the wastewater, which is measured in EEq, was reduced from 9.1 ng/L in the secondary effluent to $<0.5 \text{ ng/L}$ in the finished effluent.

To evaluate each of the target compounds, a spiking stock was prepared prior to the bench-scale experiments. The spiking stock, which was prepared in deionized water, included approximately 2 mg/L of each target compound, and an aliquot was added to each sample bottle to target final concentrations of $1 \mu\text{g/L}$. The target concentration did not account for the ambient concentrations in the previous table, so many of the target compounds were initially present at concentrations exceeding $1 \mu\text{g/L}$. Excluding musk ketone, the concentrations of the spiking stock, and therefore the concentrations of the spiked controls, matched their expected concentrations. Musk ketone is an extremely volatile compound that experienced significant fluctuations between samples. Although this compound proved to be extremely resistant to oxidation, as expected, these data are less dependable because of their high variability. As a

result, musk ketone is generally omitted from the data presentation. Finally, H₂O₂ alone (i.e., 10 mg/L of H₂O₂ with no ozone or UV exposure) had no noticeable effect on the concentrations of the target compounds.

Table 3.7. Ambient TOxC Concentrations at CCWRD

Parameter	Secondary Effluent (ng/L)	Finished Effluent (ng/L)
Bisphenol A	<50	<50
Diclofenac	131	57
Gemfibrozil	34	12
Ibuprofen	<25	<25
Musk ketone	<100	<100
Naproxen	<25	<25
Triclosan	29	38
Atenolol	421	120
Atrazine	<10	<10
Carbamazepine	251	192
DEET	155	232
Meprobamate	629	362
Phenytoin	216	113
Primidone	134	168
Sulfamethoxazole	1,220	1,150
Trimethoprim	256	43
TCEP	525	349
Total estrogenicity (EEq)	9.1	<0.074

Tables 3.8 and 3.9 show the relative oxidation levels of the 16 target compounds (musk ketone omitted) as a function of O₃:TOC and H₂O₂:O₃ ratios in the unfiltered and filtered CCWRD secondary effluent, respectively. As described earlier, the target compounds were divided into five categories based on their second-order ozone and ·OH rate constants, and “indicator” compounds were also defined as the average of the values within each group. In general, there were no significant differences between the filtered and unfiltered samples or the ozone and ozone/H₂O₂ samples. The compounds within each group experienced highly consistent levels of oxidation, thereby justifying the applicability of the indicator framework. The shading represents the dosing conditions required to achieve at least 80% oxidation of the target compounds, whereas the extreme resistance of TCEP limited its level of oxidation to <30%.

Table 3.10 shows the relative oxidation levels of the 16 target compounds as a function of UV and H₂O₂ dose. The previously defined groups are not necessarily applicable to UV and UV/H₂O₂ because of the compounds’ variable susceptibility to UV photolysis. Two compounds (diclofenac and triclosan) experienced 90% removal with a UV dose of 225 mJ/cm², three compounds (atrazine, phenytoin, and sulfamethoxazole) experienced greater than 50% removal with a UV dose of 680 mJ/cm², and a majority of the target compounds experienced less than 20% removal at a UV dose of 680 mJ/cm². As indicated by the light shading in Table 3.10, the high ·OH rate constants for some of the compounds allowed significant oxidation when UV doses were coupled with H₂O₂ addition. Although UV/H₂O₂ was more effective than UV photolysis, UV AOP was still inferior to ozone and ozone/H₂O₂ for a majority of the compounds.

Although it is important to understand the efficacy of various treatment processes in removing or oxidizing individual compounds, TOxCs are always present in complex mixtures

for which aquatic impacts and health effects are unknown. Some assays are able to capture the aggregate effects of these mixtures based on a variety of endpoints. For example, the YES assay can be used to quantify the total estrogenicity of a sample. Figure 3.6 illustrates the change in total estrogenicity after (A) ozone- and (B) UV-based treatment processes. As indicated by the dashed lines, O₃:TOC ratios of 0.5 and higher achieved the MRL (i.e., <0.074 ng/L) for all H₂O₂ doses. UV photolysis demonstrated high variability and was unable to achieve the MRL for the UV doses in this experiment, whereas UV/H₂O₂ was able to reach the MRL with 680 mJ/cm². The addition of H₂O₂ alone caused a small reduction in the initial EEq value, which is shown for the UV/H₂O₂ data point at 0 mJ/cm².

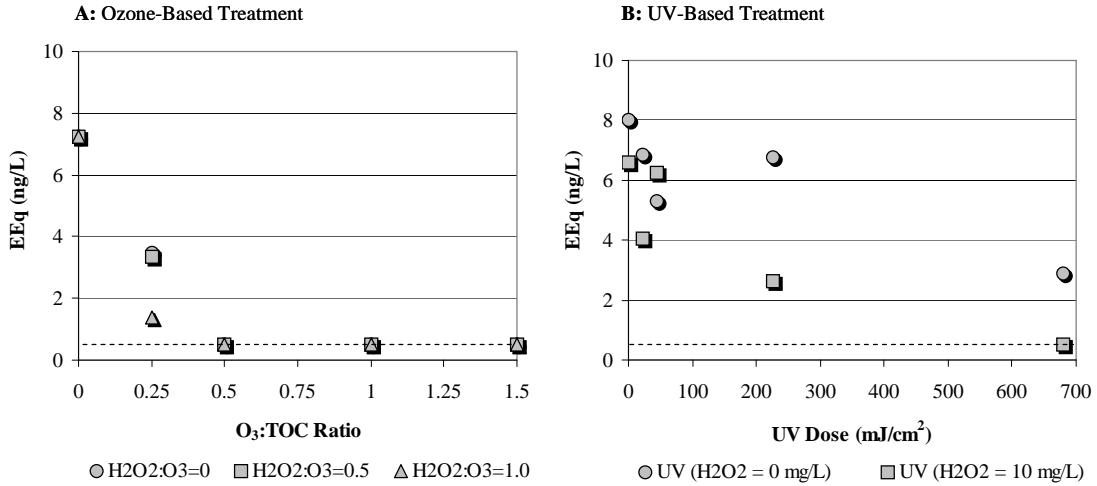


Figure 3.6. Reduction in total estrogenicity in the filtered CCWRD secondary effluent.

Table 3.8. CCWRD TOrc Mitigation by Ozone (Unfiltered)

Group	Contaminant	O ₃ :TOC (mass) / H ₂ O ₂ :O ₃ (molar)											
		0.25/0	0.25/0.5	0.25/1.0	0.5/0	0.5/0.5	0.5/1.0	1.0/0	1.0/0.5	1.0/1.0	1.5/0	1.5/0.5	1.5/1.0
1	Sulfamethoxazole	64%	62%	62%	98%	85%	85%	99%	99%	99%	99%	99%	99%
	Diclofenac	70%	69%	68%	97%	89%	89%	97%	97%	97%	97%	97%	97%
	Bisphenol A	75%	74%	72%	97%	91%	91%	97%	97%	97%	97%	97%	97%
	Carbamazepine	67%	66%	67%	99%	87%	87%	99%	99%	99%	99%	99%	99%
	Trimethoprim	67%	67%	67%	99%	88%	89%	99%	99%	99%	99%	99%	99%
	Naproxen	65%	63%	65%	98%	88%	87%	98%	98%	98%	98%	98%	98%
	Triclosan	80%	76%	75%	97%	93%	93%	97%	97%	97%	97%	97%	97%
	Indicator	70%	68%	68%	98%	89%	89%	98%	98%	98%	98%	98%	98%
2	Gemfibrozil	55%	54%	54%	99%	79%	81%	99%	99%	99%	99%	99%	99%
	Atenolol	36%	37%	37%	87%	69%	67%	98%	97%	89%	98%	98%	98%
	Indicator	46%	46%	46%	93%	74%	74%	99%	98%	94%	99%	99%	99%
3	Ibuprofen	29%	35%	32%	62%	61%	65%	92%	92%	87%	97%	97%	97%
	Phenytoin	38%	31%	27%	67%	65%	65%	95%	96%	90%	99%	99%	99%
	DEET	24%	27%	27%	52%	54%	58%	87%	89%	82%	98%	98%	97%
	Primidone	25%	25%	32%	54%	53%	59%	87%	88%	81%	99%	98%	97%
	Indicator	29%	30%	30%	59%	58%	62%	90%	91%	85%	98%	98%	98%
4	Atrazine	12%	15%	15%	25%	30%	34%	58%	64%	59%	85%	88%	86%
	Meprobamate	22%	24%	22%	37%	41%	46%	69%	76%	71%	91%	94%	92%
	Indicator	17%	20%	19%	31%	36%	40%	64%	70%	65%	88%	91%	89%
5	TCEP	0%	-2%	0%	4%	4%	6%	9%	13%	13%	22%	29%	27%

Note: Shading represents >80% oxidation.

Table 3.9. CCWRD TOrC Mitigation by Ozone (Filtered)

Group	Contaminant	O ₃ :TOC (mass) / H ₂ O ₂ :O ₃ (molar)											
		0.25/0	0.25/0.5	0.25/1.0	0.5/0	0.5/0.5	0.5/1.0	1.0/0	1.0/0.5	1.0/1.0	1.5/0	1.5/0.5	1.5/1.0
1	Sulfamethoxazole	64%	63%	74%	98%	98%	97%	99%	99%	99%	99%	99%	99%
	Diclofenac	72%	70%	80%	97%	97%	97%	97%	97%	97%	97%	97%	97%
	Bisphenol A	70%	73%	85%	98%	98%	98%	98%	98%	98%	98%	98%	98%
	Carbamazepine	69%	67%	71%	99%	99%	99%	99%	99%	99%	99%	99%	99%
	Trimethoprim	70%	69%	75%	99%	99%	99%	99%	99%	99%	99%	99%	99%
	Naproxen	67%	67%	72%	98%	98%	97%	98%	98%	97%	98%	98%	97%
	Triclosan	79%	81%	95%	97%	97%	97%	97%	97%	97%	97%	77%	97%
	Indicator	70%	70%	79%	98%	98%	98%	98%	98%	98%	98%	95%	98%
2	Gemfibrozil	55%	49%	53%	99%	99%	99%	99%	99%	99%	99%	99%	97%
	Atenolol	37%	35%	41%	97%	82%	79%	98%	98%	97%	98%	98%	93%
	Indicator	46%	42%	47%	98%	91%	89%	99%	99%	98%	99%	99%	95%
3	Ibuprofen	32%	33%	37%	70%	71%	72%	97%	97%	96%	97%	97%	92%
	Phenytoin	40%	38%	43%	78%	77%	76%	98%	99%	98%	99%	99%	95%
	DEET	27%	29%	32%	63%	66%	66%	94%	96%	94%	99%	99%	90%
	Primidone	21%	22%	28%	64%	63%	63%	95%	96%	93%	99%	99%	90%
	Indicator	30%	31%	35%	69%	69%	69%	96%	97%	95%	99%	99%	92%
4	Atrazine	13%	15%	16%	32%	35%	35%	72%	76%	74%	89%	92%	77%
	Meprobamate	19%	24%	22%	46%	48%	48%	80%	85%	85%	94%	97%	84%
	Indicator	16%	20%	19%	39%	42%	42%	76%	81%	80%	92%	95%	81%
5	TCEP	2%	0%	2%	2%	5%	6%	14%	19%	21%	26%	30%	29%

Note: Shading represents >80% oxidation.

Table 3.10. CCWRD TOrC Mitigation by UV (Filtered)

Group	Contaminant	UV Dose (mJ/cm ²) / H ₂ O ₂ Dose (mg/L)							
		23/0	23/10 ^a	45/0	45/10	225/0	225/10	680/0	680/10
1	Sulfamethoxazole	9%	N/A	10%	22%	43%	51%	86%	93%
	Diclofenac	21%	N/A	39%	47%	93%	95%	98%	98%
	Bisphenol A	-5%	N/A	-3%	23%	13%	48%	4%	84%
	Carbamazepine	-3%	N/A	-5%	2%	7%	32%	12%	66%
	Trimethoprim	-8%	N/A	-10%	5%	3%	24%	-1%	55%
	Naproxen	-19%	N/A	-6%	-5%	10%	34%	18%	74%
	Triclosan	22%	N/A	13%	38%	88%	89%	97%	97%
2	Gemfibrozil	6%	N/A	-13%	17%	14%	37%	16%	65%
	Atenolol	6%	N/A	12%	11%	11%	32%	16%	58%
3	Ibuprofen	-11%	N/A	-6%	3%	9%	30%	8%	62%
	Phenytoin	24%	N/A	19%	47%	46%	66%	70%	90%
	DEET	-6%	N/A	-1%	6%	8%	23%	4%	49%
4	Primidone	-8%	N/A	-12%	-2%	5%	14%	-5%	36%
	Atrazine	-1%	N/A	3%	-3%	30%	24%	53%	59%
5	Meprobamate	4%	N/A	-1%	5%	5%	14%	1%	30%
	TCEP	-6%	N/A	-4%	24%	10%	26%	1%	25%

^aSample not analyzed. Shading represents >80% photolysis or oxidation. Groupings refer to ozone and ·OH rate constants.

3.1.6 Disinfection

Ambient secondary (before and after laboratory filtration) and finished effluent samples from CCWRD were assayed for total and fecal coliforms, MS2, and *Bacillus* spores. The ambient microbial water quality data are provided in Table 3.11. Based on the microbial prevalence in the filtered secondary effluent, it is apparent that laboratory filtration with a nominal pore size of 0.5 μm was highly ineffective.

Table 3.11. Ambient Microbial Water Quality Data for CCWRD

Microbial Surrogate	Unfiltered Secondary Effluent	Filtered Secondary Effluent	Finished Effluent
Total coliforms (MPN/100 mL)	7.3×10^4	3.3×10^3	8
Fecal coliforms (MPN/100 mL)	4.4×10^3	2.9×10^2	<1
MS2 (PFU/mL)	<1	<1	<1
<i>Bacillus</i> spores (CFU/100 mL)	3.0×10^3	1.0×10^3	30

To illustrate a wide range of inactivation, the ozone and UV disinfection samples were spiked with relatively large numbers of the surrogate microbes, as indicated in Table 3.12. The *E. coli* spiking stocks contained approximately 10^9 – 10^{10} MPN/100 mL (after purification), the MS2 stocks contained approximately 10^9 – 10^{10} PFU/mL (after purification), and the *B. subtilis* spore stocks contained approximately 10^8 – 10^9 CFU/100 mL (after heat shock and purification). Although the stocks were purified, only 250 μL of the appropriate spiking stock was added to 250 mL of sample to target a sufficient microbial load while limiting the artificial organic loading associated with the culture media.

Table 3.12. Microbial Spiking Levels for CCWRD Bench-Scale Experiments

Microbial Surrogate	Unfiltered Ozone Disinfection	Filtered Ozone Disinfection	Filtered UV Disinfection
<i>E. coli</i> (MPN/100 mL)	5.4×10^7	5.4×10^7	1.6×10^7
MS2 (PFU/mL)	3.1×10^7	2.0×10^7	9.6×10^7
<i>B. subtilis</i> spores (CFU/100 mL)	2.5×10^5	2.6×10^5	2.2×10^5

Figure 3.7 illustrates the inactivation of spiked *E. coli* during the bench-scale ozone experiments. The disinfection results are reported based on “log inactivation,” which simplifies order-of-magnitude changes in microbial numbers. This nomenclature replaces percent inactivation (e.g., 90%, 99%, 99.9%) with its “base-10” log equivalent (e.g., 1-log, 2-log, 3-log). The solid and dashed lines near the top of the figure represent the limits of inactivation based on the spiking levels in the filtered and unfiltered samples, respectively. In addition, there were four samples (Unfiltered 0.5/0.5, Unfiltered 0.5/1.0, Filtered 1.0/1.0, and Filtered 1.5/1.0) that could not be quantified because they were not sufficiently diluted during the assay period. The data points for these samples, which are indicated by arrows in the

figure, represent the maximum level of inactivation based on the most diluted sample that was assayed. Therefore, the actual level of inactivation was less than that indicated by the data points.

In general, the filtered versus unfiltered comparison proved to be inconclusive because of the inherent variability in the data sets. On average, the addition of H₂O₂ alone achieved less than 0.3-log inactivation, but when combined with ozonation, the addition of H₂O₂ consistently hindered *E. coli* inactivation. This indicates that the increased reactivity of ·OH combined with the scavenging effects of EfOM was generally detrimental to the disinfection process. Although molecular ozone also decomposes into ·OH over time, the initial ozone exposure was critical for improving disinfection efficacy. The average log-inactivation values for each treatment condition—after the unfiltered and filtered data sets are combined—are provided in Table 3.13.

Figure 3.8 illustrates the inactivation of spiked MS2 during the bench-scale ozone experiments. Similarly to *E. coli*, there was no noticeable difference between the filtered and unfiltered samples, the addition of H₂O₂ alone achieved less than 0.3-log inactivation, and when combined with ozonation, the addition of H₂O₂ consistently hindered MS2 inactivation. With respect to the CDPH Title 22 requirements, an O₃:TOC ratio >1.0 appears to be sufficient for 5-log MS2 inactivation, regardless of the H₂O₂ dose. With no H₂O₂ addition, an O₃:TOC ratio greater than 1.0 is even sufficient for the 6.5-log alternative treatment goal. However, none of the H₂O₂ treatment conditions satisfied the 6.5-log alternative for this particular set of samples. The average log-inactivation values for each treatment condition (combined unfiltered and filtered data) are provided in Table 3.14.

Figure 3.9 illustrates the inactivation of spiked *B. subtilis* spores during the bench-scale ozone experiments. *B. subtilis* proved to be an interesting test microbe because of its unique dose–response relationship for ozone and ·OH. As expected, the spores proved to be extremely resistant to oxidation and only experienced significant inactivation for an O₃:TOC ratio of 1.5 with no H₂O₂ addition. In other words, a sufficient ozone CT had to be administered before ozone and ·OH were able to penetrate the spore coat and inactivate the bacteria. This is consistent with the disinfection “lag phase” characteristic of many spore-forming microbes. Although there appears to be a significant difference between the unfiltered and filtered samples at an O₃:TOC ratio of 1.5 (no H₂O₂ addition), this is likely attributable to inherent variability rather than the effect of filtration. Furthermore, oxidation with ·OH alone is extremely ineffective for spore inactivation, presumably because of the highly reactive nature of ·OH and competition with EfOM. The average log-inactivation values for each treatment condition (combined unfiltered and filtered data) are provided in Table 3.15.

Finally, Figure 3.10 provides a summary of the ozone disinfection data for the three surrogate microbes with respect to the CT framework. Figure 3.10A illustrates the dose–response relationships for the filtered and unfiltered samples (combined) with no H₂O₂ addition. Figure 3.10B illustrates the dose–response relationships for the filtered and unfiltered samples (combined) with H₂O₂:O₃ ratios of 0.5 and 1.0 (also combined). According to these data, the CT framework is not always appropriate, because substantial levels of inactivation can be achieved when the apparent ozone CT is zero. However, the level of inactivation for vegetative bacteria and viruses is generally less than that observed when an ozone residual is present, and no inactivation of spore-forming bacteria can be achieved without a measurable CT.

Table 3.16 summarizes the efficacy of UV and UV/H₂O₂ for the inactivation of the three surrogate microbes. The efficacy of UV-based disinfection differs dramatically from that of ozone-based disinfection because UV is highly effective against both vegetative and spore-forming bacteria, whereas some viruses demonstrate resistance. Even 45 mJ/cm² was sufficient to reach the limits of inactivation for *E. coli* and *Bacillus* spores, regardless of H₂O₂ addition. On the other hand, MS2 inactivation occurred more slowly and only reached the limit of inactivation for UV doses of 225 and 680 mJ/cm² with 10 mg/L of H₂O₂. Particularly with respect to advanced oxidation dosing conditions (i.e., 225 or 680 mJ/cm² with 10 mg/L of H₂O₂), one can expect substantial inactivation of all microbes present in wastewater. This constitutes a significant advantage of UV-based treatment over the ozone-based alternatives.

Although the addition of H₂O₂ appeared to be beneficial for the inactivation of the three microbes, the demonstrated resistance of *Bacillus* spores to oxidation indicates that the slightly higher level of inactivation with UV/H₂O₂ was likely attributable to experimental variability. Because the incident germicidal light is only marginally impacted by the addition of H₂O₂, the higher inactivation levels for *E. coli* and MS2 with UV/H₂O₂ are likely significant. In contrast to ozone/H₂O₂, where the H₂O₂ immediately “quenches” the ozone residual, the effects of germicidal UV and photogenerated ·OH are more synergistic.

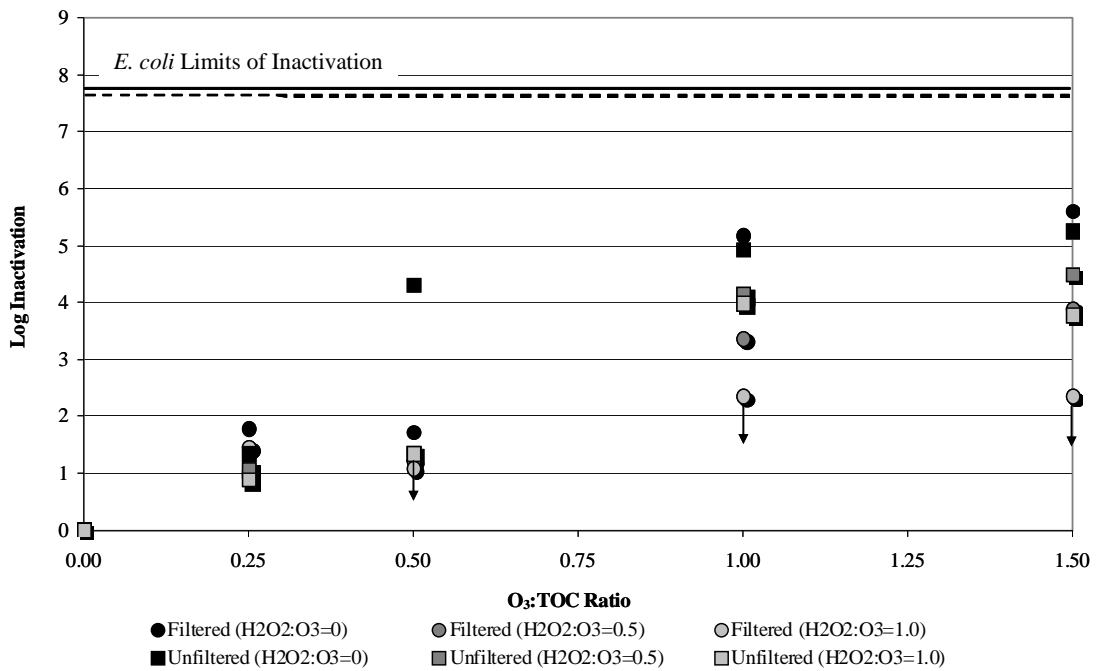


Figure 3.7. Inactivation of spiked *E. coli* in the CCWRD secondary effluent.

Table 3.13. Summary of *E. coli* Inactivation in the CCWRD Secondary Effluent

O ₃ :TOC Ratio	H ₂ O ₂ :O ₃ =0	H ₂ O ₂ :O ₃ =0.5	H ₂ O ₂ :O ₃ =1.0
0.25	1.6 ± 0.3 ^a	1.1 ± 0.0	1.2 ± 0.4
0.5	3.0 ± 1.8	1.3 ± 0.1 ^b	1.2 ± 0.2 ^b
1.0	5.1 ± 0.2	3.8 ± 0.5	3.2 ± 1.2 ^b
1.5	5.4 ± 0.2	4.2 ± 0.4	3.1 ± 1.0 ^a

^aAverage log inactivation ± span of filtered/unfiltered samples.

^bInsufficient dilutions for one sample so inactivation is slightly overestimated.

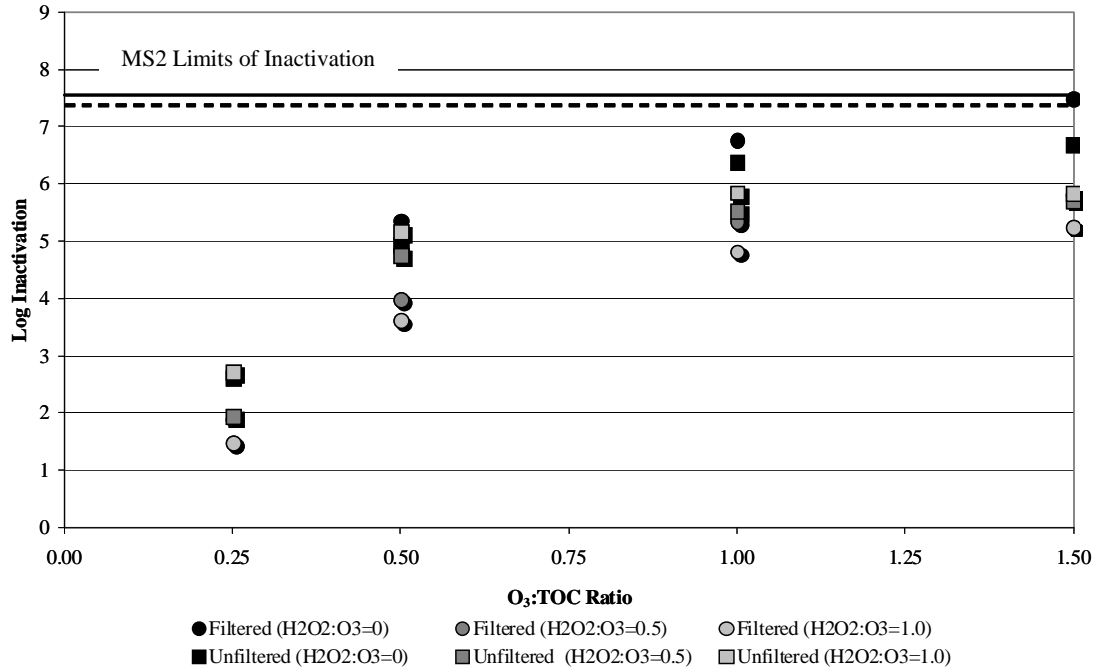


Figure 3.8. Inactivation of spiked MS2 in the CCWRD secondary effluent.

Table 3.14. Summary of MS2 Inactivation in the CCWRD Secondary Effluent

O ₃ :TOC Ratio	H ₂ O ₂ :O ₃ =0	H ₂ O ₂ :O ₃ =0.5	H ₂ O ₂ :O ₃ =1.0
0.25	2.2 ± 0.5 ^a	1.9 ± N/A ^b	2.1 ± 0.9
0.5	5.1 ± 0.3	4.4 ± 0.5	4.4 ± 1.1
1.0	6.6 ± 0.3	5.4 ± 0.1	5.3 ± 0.7
1.5	7.1 ± 0.6	5.8 ± 0.1	5.5 ± 0.4

^aAverage log inactivation ± span of filtered/unfiltered samples.

^bN/A = filtered sample not collected so value only represents unfiltered sample.

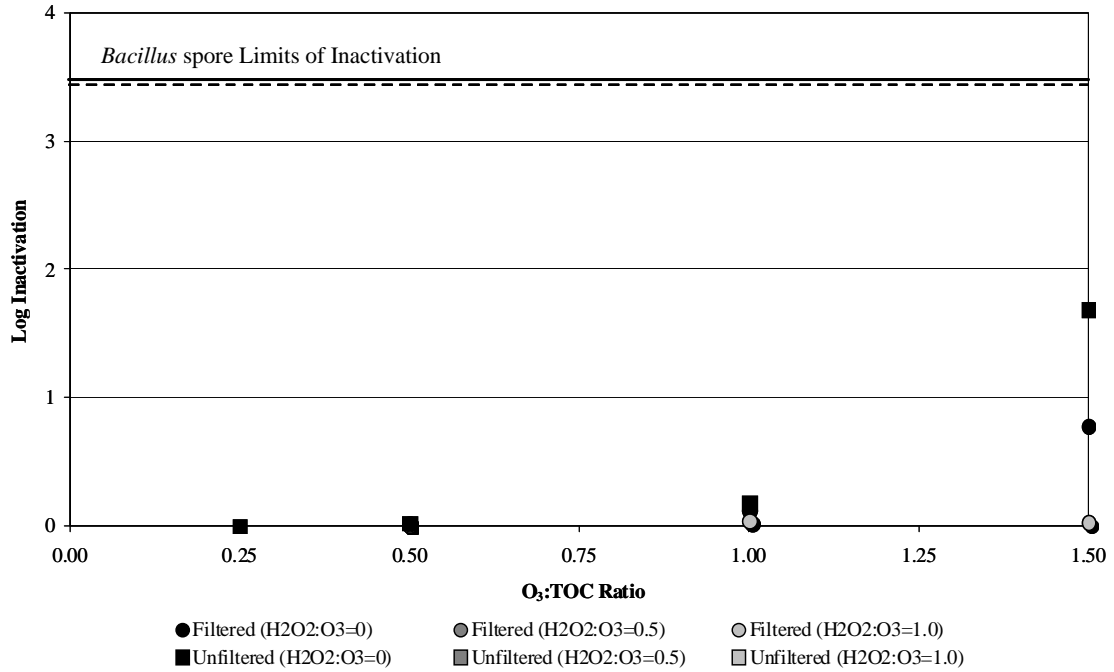


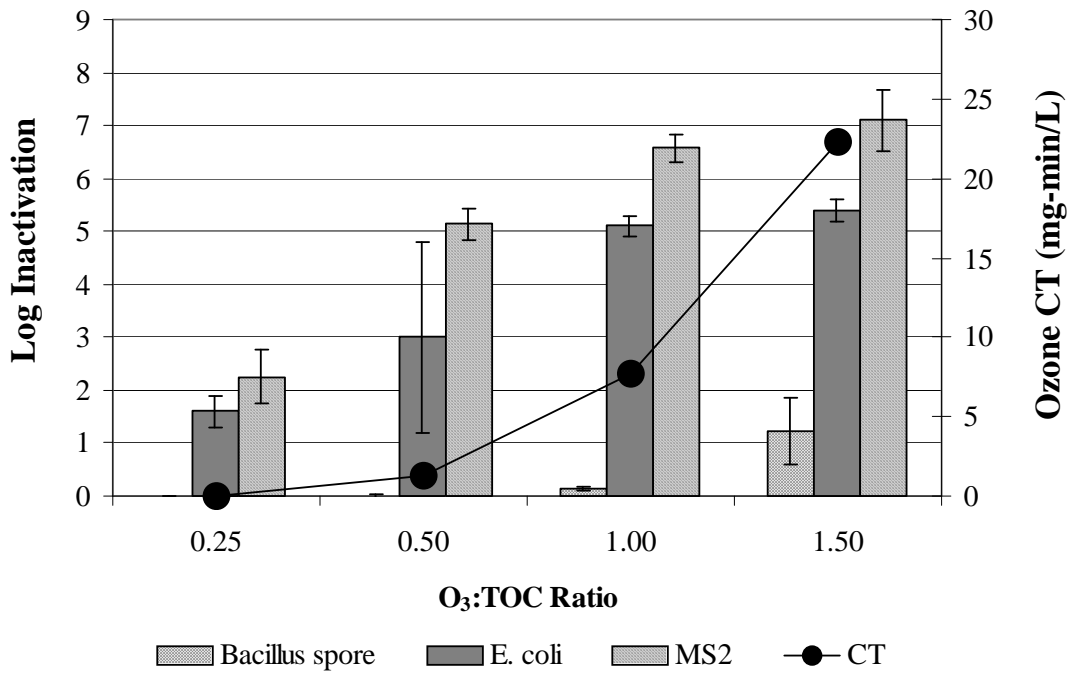
Figure 3.9. Inactivation of spiked *Bacillus* spores in the CCWRD secondary effluent.

Table 3.15. Summary of *Bacillus* Spore Inactivation in the CCWRD Secondary Effluent

O ₃ :TOC Ratio	H ₂ O ₂ :O ₃ =0	H ₂ O ₂ :O ₃ =0.5	H ₂ O ₂ :O ₃ =1.0
0.25	0.0 ± 0.0 ^a	0.0 ± 0.0	0.0 ± 0.0
0.5	0.0 ± 0.0	0.0 ± 0.0	0.0 ± 0.0
1.0	0.1 ± 0.0	0.0 ± 0.0	0.0 ± 0.0
1.5	1.2 ± 0.6	0.0 ± 0.0	0.0 ± 0.0

^aAverage log inactivation ± span of filtered/unfiltered samples.

A: No H₂O₂ Addition (combination of filtered and unfiltered samples with H₂O₂:O₃=0)



B: H₂O₂ Addition (combination of filtered and unfiltered samples with H₂O₂:O₃=0.5 and 1.0)

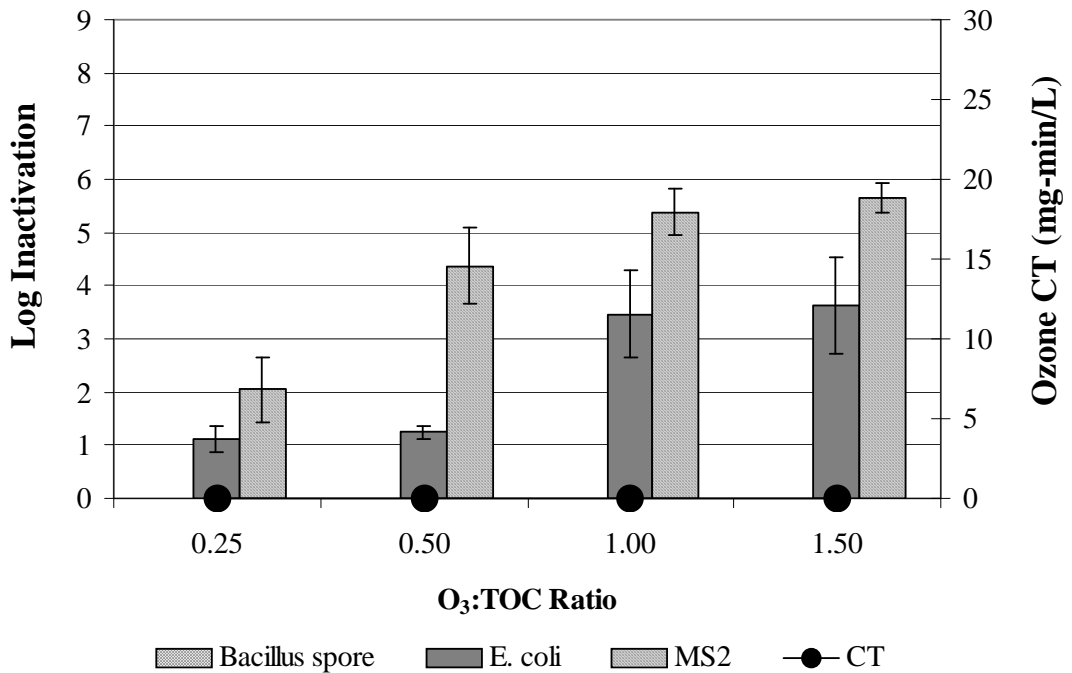


Figure 3.10. Significance of CT for disinfection in the CCWRD secondary effluent.

Table 3.16. Summary of UV Inactivation in the CCWRD Secondary Effluent

UV Dose (mJ/cm ²)	<i>E. coli</i>		MS2		<i>Bacillus spore</i>	
	UV	UV/H ₂ O ₂ ^a	UV	UV/H ₂ O ₂ ^a	UV	UV/H ₂ O ₂ ^a
23	6.0	6.7	1.7	2.6	2.6	2.8
45	>7.2 ^b	>7.2 ^b	3.0	4.0	>3.3 ^b	>3.3 ^b
225	>7.2 ^b	>7.2 ^b	7.0	>8.0 ^b	>3.3 ^b	>3.3 ^b
680	>7.2 ^b	>7.2 ^b	7.1	>8.0 ^b	>3.3 ^b	>3.3 ^b

^aH₂O₂=10 mg/L.

^bLimit of inactivation based on spiking level.

3.1.7 Organic Characterization

The full-spectrum scans in Figure 3.11 and Figure 3.12 (without (A) and with (B) H₂O₂ addition) indicate that the absorbance profiles around 254 nm for the filtered CCWRD secondary effluent generally provide the highest resolution between treatments. The unfiltered absorbance spectra demonstrated similar treatment profiles. Because of the limited efficacy of UV photolysis (Figure 3.12A), there is little resolution regardless of wavelength, whereas UV/H₂O₂ achieved slight improvements over UV alone. Based on its suitability for future analyses and correlations, Figure 3.13 focuses on the change in UV₂₅₄ absorbance with ozone, ozone/H₂O₂, UV, and UV/H₂O₂. With respect to ozonation, reductions in UV₂₅₄ absorbance were hindered by cartridge filtration, which was likely attributable to the small amount of organic leaching, and the addition of H₂O₂. As would be expected because of the synergistic aspect of the UV AOP, the addition of H₂O₂ achieved a lower UV₂₅₄ absorbance.

As described earlier, 3D EEMs were developed for the unfiltered and filtered secondary effluent, the various treatment conditions, and the finished effluent from CCWRD. Figure 3.14 illustrates the ambient and finished effluent samples and also provides the total and regional fluorescence intensities based on arbitrary fluorescence units. The organic leaching from the cartridge filter is apparent because of the higher fluorescence intensity in the filtered ambient sample. The reduced fluorescence in the finished effluent sample is due to the tertiary filtration with alum addition and UV disinfection applied at the full-scale wastewater treatment plant. Figure 3.15 provides a qualitative illustration of treatment efficacy after ozone- and UV-based oxidation. Similarly to UV absorbance, UV photolysis and UV/H₂O₂ are not nearly as effective in reducing fluorescence intensity as ozone-based oxidation.

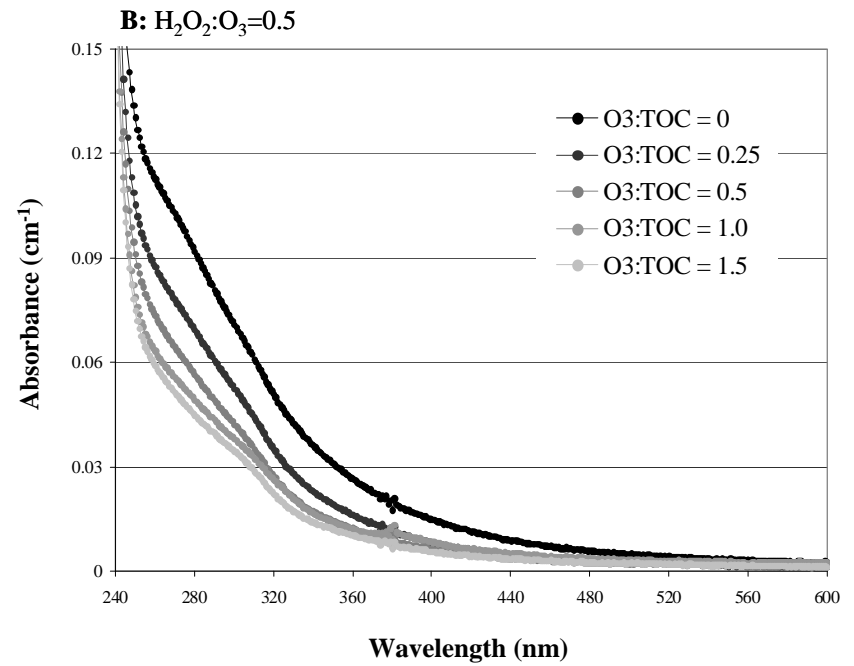
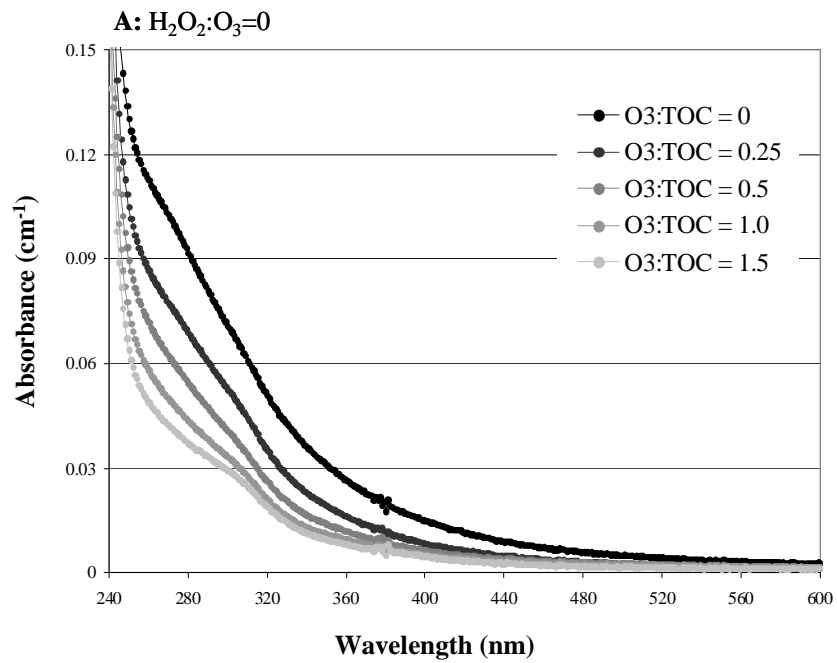


Figure 3.11. CCWRD absorbance spectra after ozonation.

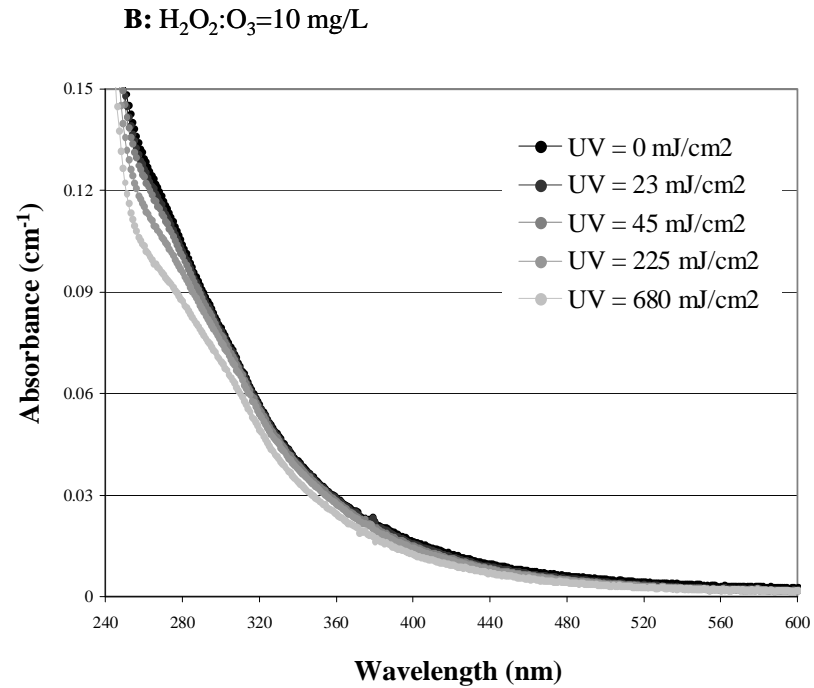
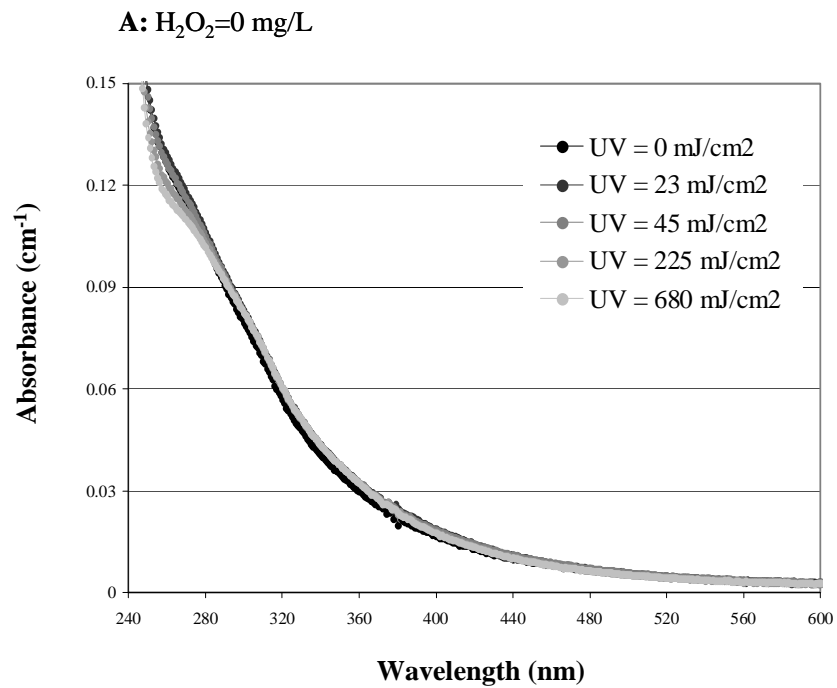


Figure 3.12. CCWRD absorbance spectra after UV and UV/H₂O₂.

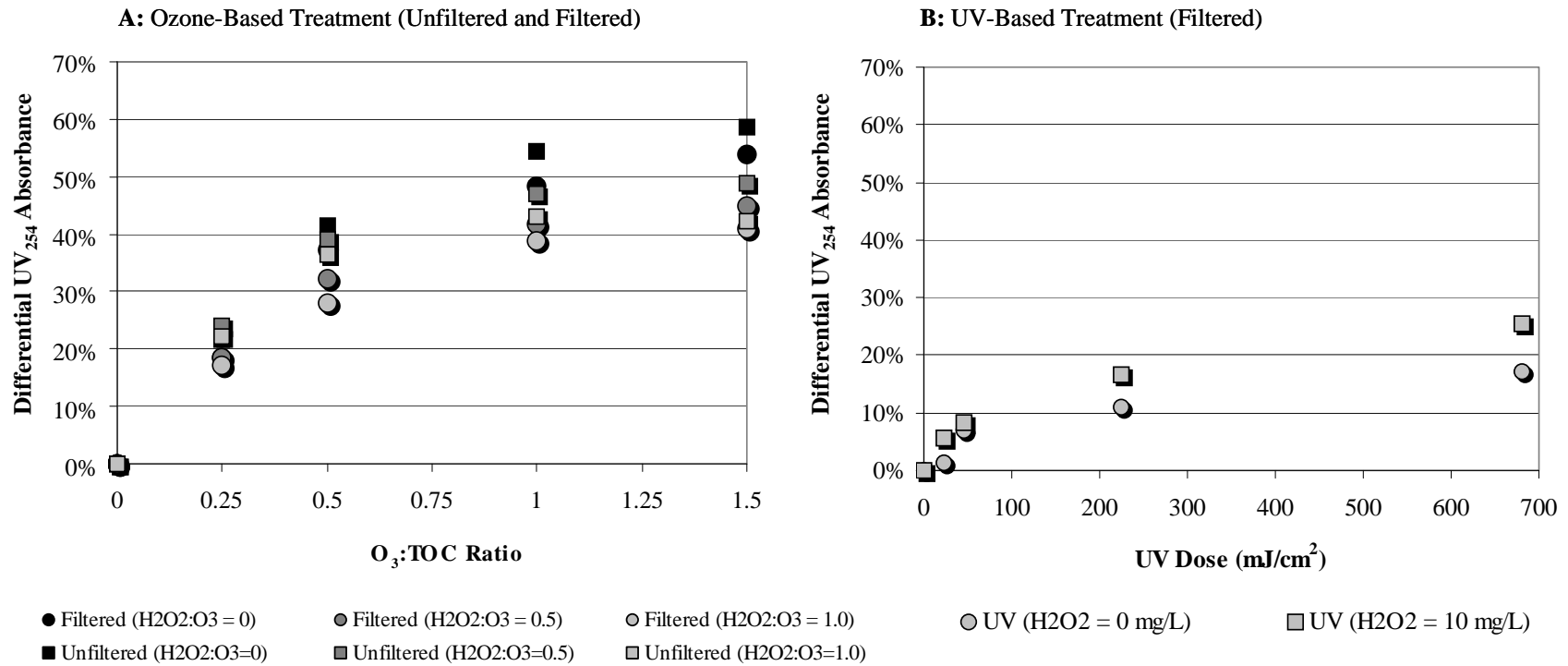


Figure 3.13. Differential UV₂₅₄ absorbance in the CCWRD secondary effluent.

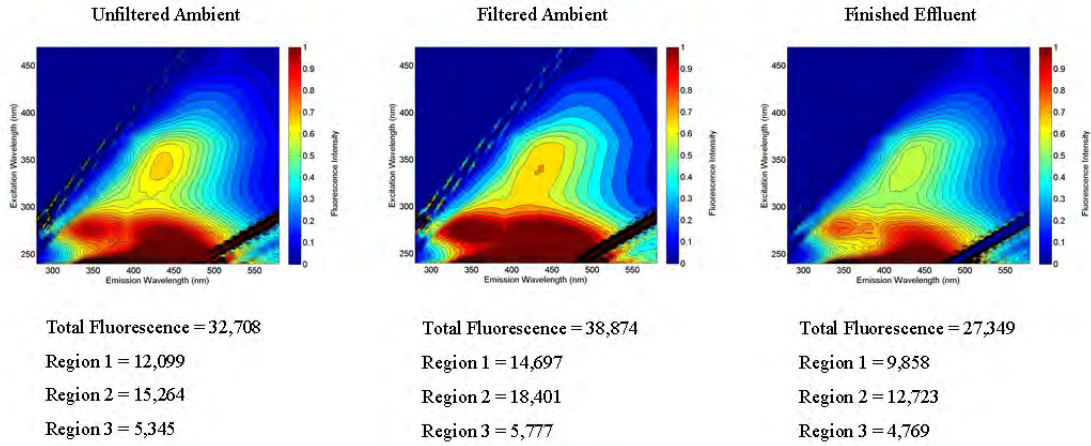


Figure 3.14. 3D EEMs for ambient samples from CCWRD.

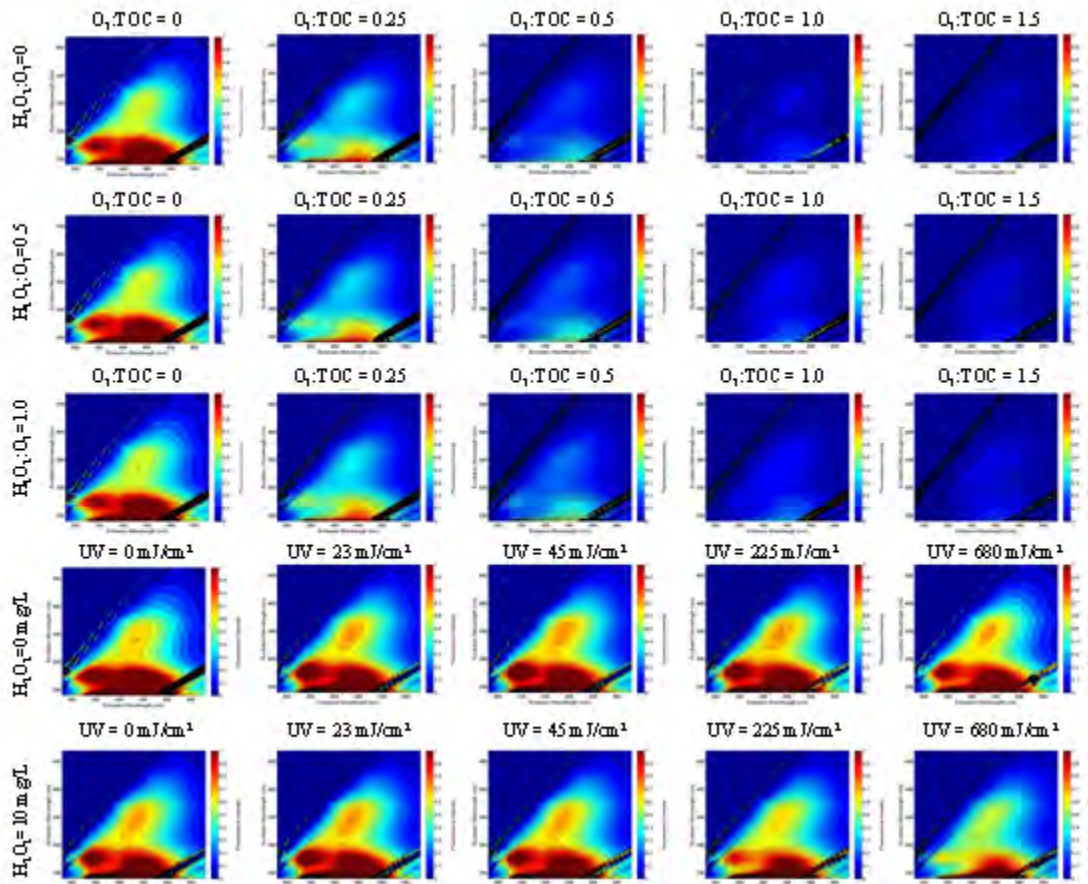


Figure 3.15. 3D EEMs after treatment for the filtered CCWRD secondary effluent.

In addition to qualitative comparison between treatment conditions, 3D EEMs can be deconvoluted to identify quantitative changes in fluorescence intensity. These analyses include changes in fluorescence spectra, total fluorescence, the FI (as defined earlier), and the treatment index (TI). Figures 3.16 and 3.17 illustrate the fluorescence profiles at an excitation wavelength of 254 nm after ozonation and UV/H₂O₂, respectively. Because the addition of H₂O₂ did not have a significant impact on ozone efficacy and UV photolysis provided limited reductions in fluorescence intensity (see Figure 3.15), these fluorescence profiles are not shown. Fluorescence profiles are similar to absorbance spectra in that they demonstrate relatively consistent changes after oxidation, which is promising for their use as a surrogate for process efficacy. To develop process models, however, the optimal combination of excitation and emission wavelengths must be identified, which will be described later.

As shown in Figures 3.16 and 3.17, the maximum fluorescence intensity in secondary effluent EEMs often occurs near an excitation wavelength of 254 nm and an emission wavelength of 450 nm. Based on this observation, the TI was defined as the change in fluorescence intensity between ambient and treated samples at this particular point (i.e., $Ex_{254}Em_{450,T}/Ex_{254}Em_{450,A}$). The FI was defined earlier as the ratio of the emissions within a single EEM at 450 and 500 nm when excited by a wavelength of 370 nm (i.e., $Ex_{370}Em_{450}/Ex_{370}Em_{500}$). These indices are provided in Table 3.17.

With respect to ozonation, the FI values decreased consistently for O₃:TOC ratios of 0.25 and 0.5, but started to stabilize with higher ozone doses. In other words, the organic matter associated with emissions at 450 nm experienced more rapid transformation with low ozone doses than the organic matter associated with emissions at 500 nm. Further transformation at higher ozone doses occurred at similar relative rates, thereby stabilizing the FI. These relative changes are illustrated in Figure 3.18, and similar trends are apparent in Figure 3.19, which illustrates the changes in total and regional fluorescence intensities (not to be confused with fluorescence *indices* (FI)) after ozonation. In Figure 3.19, the regional fluorescence intensities associated with soluble microbial products (Region I) and fulvic acids (Region II) decreased at a higher rate than those of the humic acids (Region III). The TI, which measures the extent of organic transformation, reached as low as 0.06 for the highest O₃:TOC ratio, indicating that 94% of the original fluorescence had been eliminated. In general, there was no consistent difference between the unfiltered and filtered wastewater, whereas the addition of H₂O₂ hindered the ozone process slightly. Because of the limited reduction in fluorescence with UV and UV/H₂O₂, the corresponding FI and TI values did not change significantly. The corresponding changes in total and regional fluorescence intensities for UV and UV/H₂O₂ are illustrated in Figure 3.20.

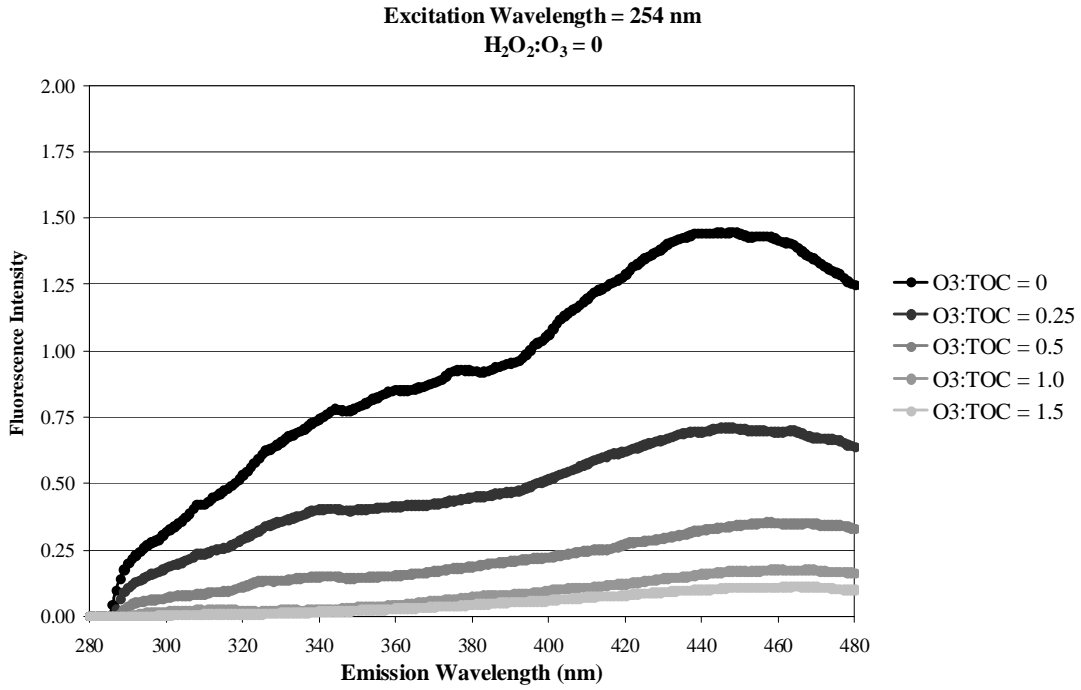


Figure 3.16. CCWRD fluorescence profiles (Ex₂₅₄) after ozonation.

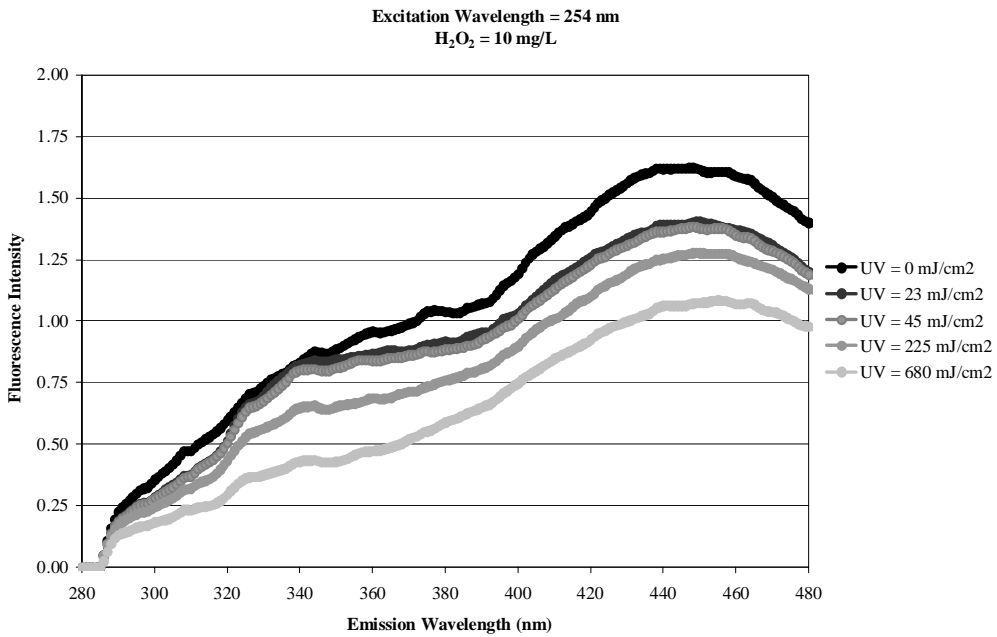


Figure 3.17. CCWRD fluorescence profiles (Ex₂₅₄) after UV/H₂O₂.

Table 3.17. FI and TI Values for the CCWRD Secondary Effluent

O ₃ :TOC	H ₂ O ₂ :O ₃ =0		H ₂ O ₂ :O ₃ =0.5		H ₂ O ₂ :O ₃ =1.0	
	FI	TI	FI	TI	FI	TI
Unfiltered ozone exposure						
0	1.41	1.00	1.41	1.00	1.41	1.00
0.25	1.34	0.56	1.36	0.62	1.37	0.62
0.5	1.25	0.29	1.30	0.30	1.33	0.33
1.0	1.25	0.13	1.31	0.16	1.32	0.17
1.5	1.25	0.06	1.30	0.10	1.32	0.12
Filtered ozone exposure						
0	1.39	1.00	1.39	1.00	1.39	1.00
0.25	1.37	0.49	1.39	0.51	1.39	0.53
0.5	1.27	0.24	1.30	0.28	1.34	0.29
1.0	1.22	0.12	1.31	0.14	1.33	0.16
1.5	1.24	0.08	1.33	0.09	1.35	0.10

UV Dose (mJ/cm ²)	H ₂ O ₂ =0 mg/L		H ₂ O ₂ =5 mg/L		H ₂ O ₂ =10 mg/L	
	FI	TI	FI	TI	FI	TI
Filtered UV exposure						
0	1.39	1.00	N/A	N/A	1.39	1.00
23	1.42	0.86	N/A	N/A	1.42	0.87
45	1.40	0.87	N/A	N/A	1.42	0.85
225	1.40	0.88	N/A	N/A	1.40	0.79
680	1.40	0.84	N/A	N/A	1.37	0.66

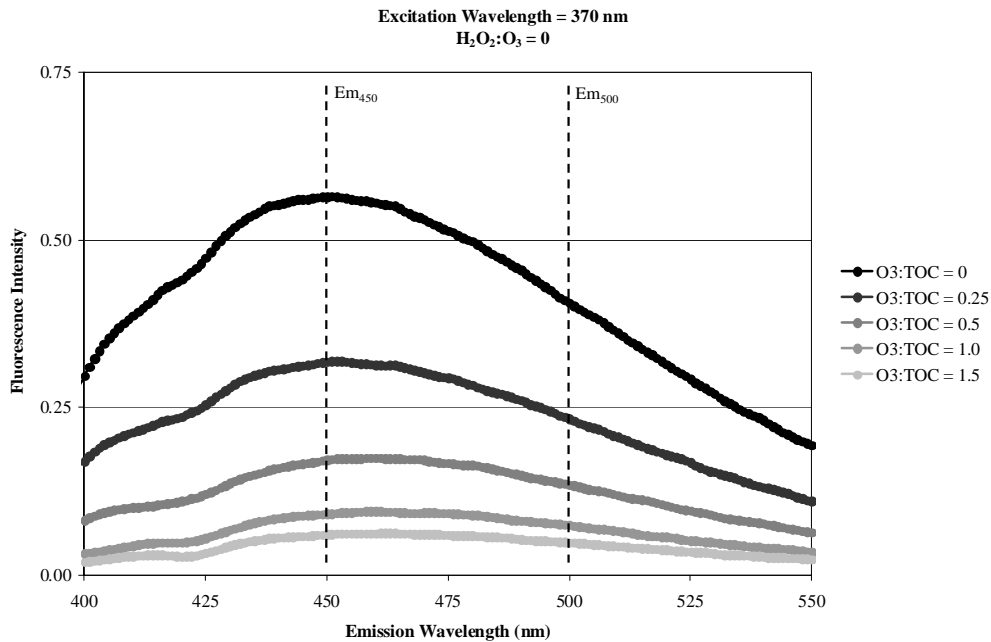


Figure 3.18. CCWRD fluorescence profiles (Ex₃₇₀) after ozonation.

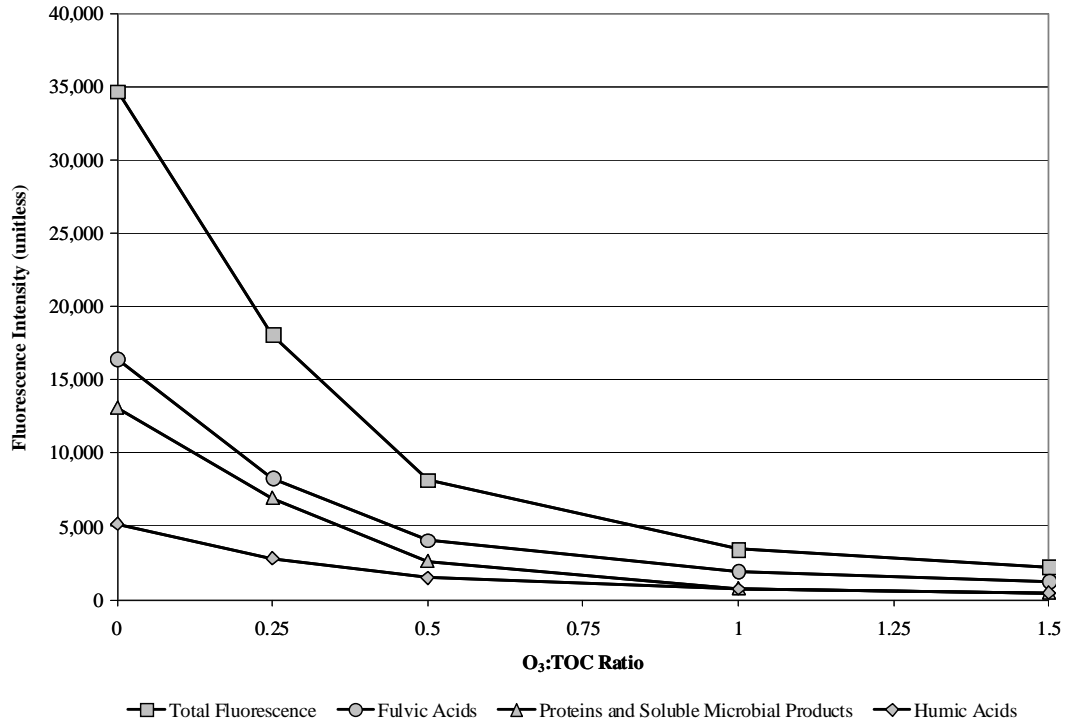


Figure 3.19. Changes in fluorescence intensity after ozonation for CCWRD. H₂O₂:O₃=0.

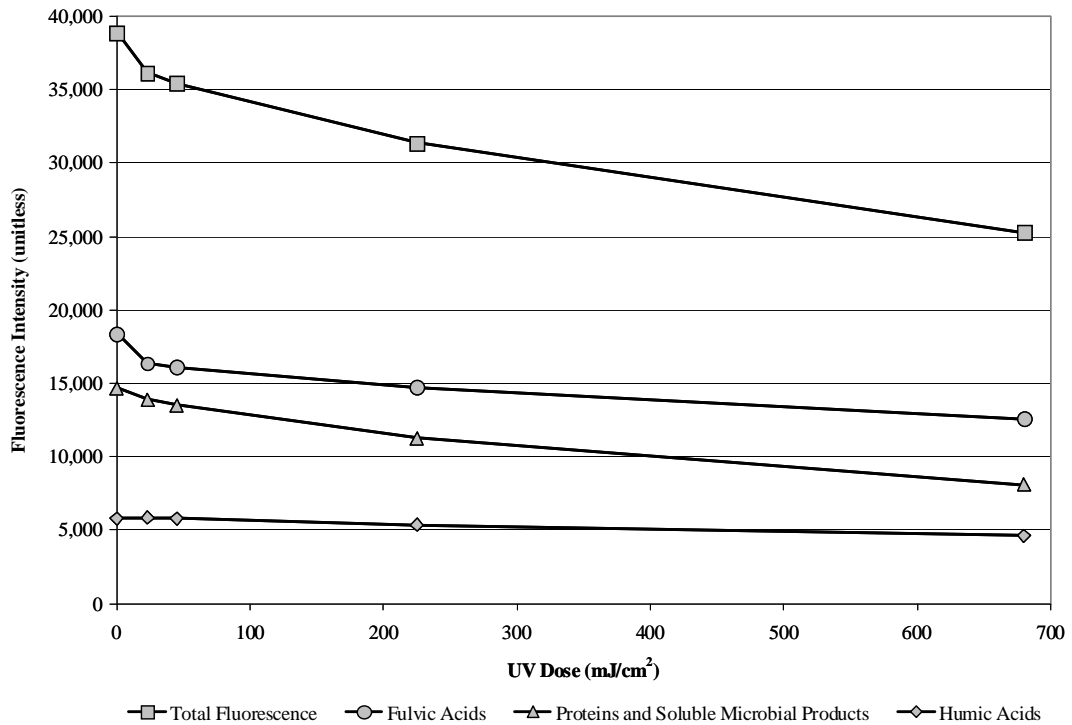


Figure 3.20. Changes in fluorescence intensity after UV/H₂O₂ for CCWRD. H₂O₂=10 mg/L.

3.2 Metropolitan Water Reclamation District of Greater Chicago, Chicago, IL

The Metropolitan Water Reclamation District of Greater Chicago (MWRDGC) operates seven wastewater treatment facilities. The MWRDGC study site treats approximately 240 MGD of wastewater, composed primarily of domestic flows with minor industrial contributions. The liquid treatment train consists of preliminary screening, grit removal, primary clarification, conventional activated sludge, and secondary clarification. The activated sludge process operates with an SRT ranging from 7 to 14 days in the summer and winter, respectively, and achieves full nitrification and incidental partial denitrification. The secondary effluent is discharged to the North Shore Channel without filtration or disinfection. Therefore, this data set does not include evaluations of “finished” effluent. A simplified treatment schematic of the facility is provided in Figure 3.21. Unfiltered secondary effluent from the MWRDGC facility was collected in August 2010, and the initial water quality data in Table 3.18 were obtained. Using the initial TOC and nitrite data, the ozone dosing conditions in Table 3.19 were calculated.

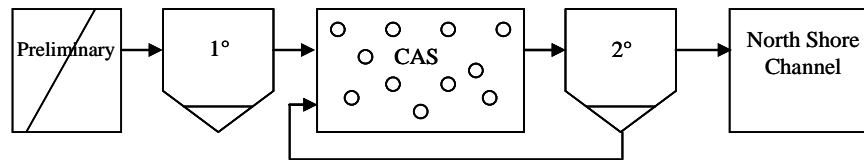


Figure 3.21. Simplified treatment schematic for the MWRDGC facility.

Table 3.18. Initial Water Quality Data for MWRDGC

Unfiltered Secondary Effluent	pH	7.6
	TOC (mg/L)	5.7
	UV ₂₅₄ absorbance cm ⁻¹	0.108
	TSS (mg/L)	<5
	Turbidity (NTU)	0.50
	Alkalinity (mg/L)	134
	TN (mg-N/L)	9.80
	TKN (mg-N/L) ^a	0.70
	TON (mg-N/L) ^b	0.63
	NH ₃ (mg-N/L)	0.07
	NO ₃ (mg-N/L)	9.10
	NO ₂ (mg-N/L)	<0.05
	Bromide (µg/L)	93
NDMA (ng/L)	<2.5	
Filtered Secondary Effluent	pH	7.6
	TOC (mg/L)	6.9
	UV ₂₅₄ absorbance (cm ⁻¹)	0.131
	TSS (mg/L)	<5
	Turbidity (NTU)	0.35

^aTotal Kjeldahl Nitrogen: sum of total organic nitrogen and ammonia.

^bTotal organic nitrogen: difference between total nitrogen and ammonia, nitrate, and nitrite.

Table 3.19. Ozone Dosing Conditions for 1-L MWRDGC Samples

O ₃ :TOC/ H ₂ O ₂ :O ₃	Wastewater Volume (mL)	Nanopure Volume (mL)	O ₃ Volume (mL)	O ₃ Dose (mg/L)	H ₂ O ₂ Volume (μL)	H ₂ O ₂ Dose (mg/L)
Unfiltered						
Spike	903	97	0	0	0	0
0.25/0	903	80	16	1.3	0	0
0.25/0.5	903	80	16	1.3	46	0.5
0.25/1.0	903	80	16	1.3	92	0.9
0.5/0	903	64	32	2.6	0	0
0.5/0.5	903	64	32	2.6	92	0.9
0.5/1.0	903	64	32	2.6	184	1.8
1.0/0	903	32	64	5.1	0	0
1.0/0.5	903	32	64	5.1	184	1.8
1.0/1.0	903	32	64	5.1	368	3.7
1.5/0	903	0	97	7.8	0	0
1.5/0.5	903	0	97	7.8	276	2.8
1.5/1.0	903	0	97	7.8	552	5.5
Filtered						
Spike	885	115	0	1.5	0	0
0.25/0	885	96	19	1.5	0	0
0.25/0.5	885	96	19	1.5	54	0.5
0.25/1.0	885	96	19	3.0	108	1.1
0.5/0	885	77	38	3.0	0	0
0.5/0.5	885	77	38	3.0	108	1.1
0.5/1.0	885	77	38	6.1	216	2.2
1.0/0	885	38	76	6.1	0	0
1.0/0.5	885	38	76	6.1	216	2.2
1.0/1.0	885	38	76	9.2	432	4.3
1.5/0	885	0	115	9.2	0	0
1.5/0.5	885	0	115	9.2	324	3.2
1.5/1.0	885	0	115	9.2	648	6.5

Notes. Some values are affected by rounding error and the precision of the ozone spike. Concentration of O₃ stock solution=80 mg/L; concentration of H₂O₂ stock solution=10 g/L; unfiltered dilution ratio=(903/1000)=0.903; unfiltered TOC after dilution: 5.1 mg/L; unfiltered NO₂ after dilution < 0.05 mg-N/L (not considered in dosing calculation); filtered dilution ratio=(885/1000)=0.885; filtered TOC after dilution: 6.1 mg/L; filtered NO₂ after dilution < 0.05 mg-N/L (not considered in dosing calculation).

3.2.1 Ozone Demand/Decay

Figure 3.22 illustrates the ozone demand/decay curves for filtered and unfiltered MWRDGC secondary effluent under various dosing conditions. The graph only includes dosing conditions with a measurable ozone residual after 30 s; corresponding CT values are also provided. For the O₃/H₂O₂ samples, the addition of H₂O₂ caused a nearly instantaneous reaction with the dissolved ozone, which led to the formation of ·OH but eliminated the dissolved ozone residual. Because of reactions with EfOM, the 0.25 O₃:TOC ratio was insufficient to establish a measurable ozone residual after 30 s. For the remaining dosing conditions, the graph illustrates the instantaneous ozone demand (i.e., the precipitous drop between 0 and 30 s) and the decay over time.

As supported by the higher TOC value for the filtered secondary effluent, organic leaching may have impacted the ozone decay phase of the MWRDGC reactions, although the initial

ozone demand was similar between the filtered and unfiltered samples. Although this affects the overall CT values for the higher applied ozone doses, the effect on oxidation efficacy may be insignificant, as many of the reactions occur rapidly, as demonstrated by the reaction time experiments for the CCWRD secondary effluent.

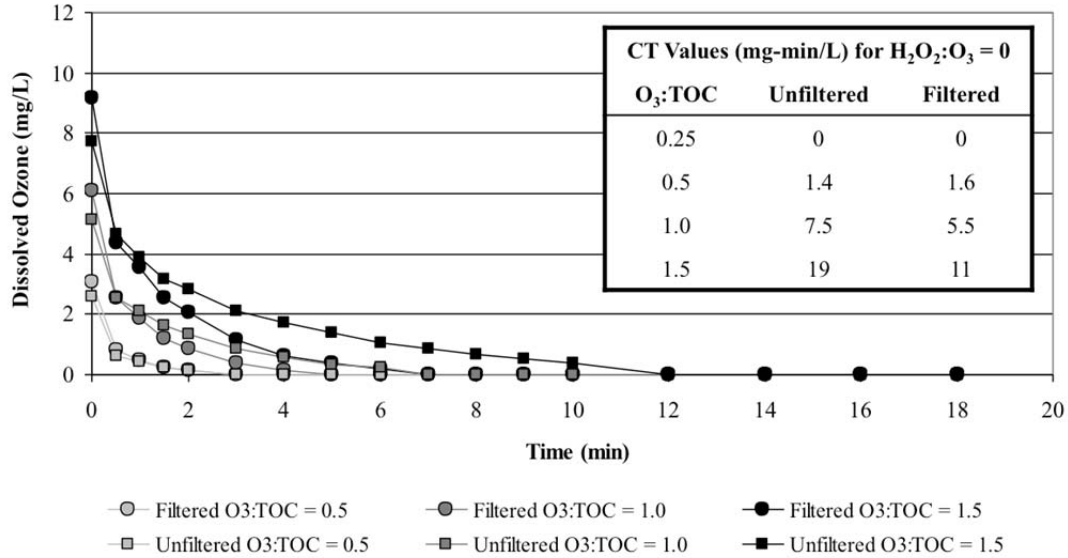


Figure 3.22. Ozone demand/decay curves for MWRDGC.

3.2.2 Bromate Formation

As illustrated in Figure 3.23, limited bromate formation occurred during ozonation of the MWRDGC secondary effluent. The bromate levels were lower than those observed during the CCWRD experiments, which is likely attributable to the lower bromide concentrations, and the filtered and unfiltered samples also yielded similar bromate formation. With respect to magnitude, the $O_3:TOC$ ratio of 0.25 rarely produced bromate levels $>MRL$, and the $O_3:TOC$ ratio of 0.5 was also $<MRL$ or $<10 \mu g/L$ for all samples. The 1.0 and 1.5 $O_3:TOC$ ratios did not yield substantial bromate formation, but the samples did exceed the $10 \mu g/L$ benchmark in all samples. Similarly to CCWRD, the addition of H_2O_2 provided some degree of bromate mitigation. To achieve the $10 \mu g/L$ treatment objective, the applied ozone dose would be limited to an $O_3:TOC$ ratio <1.0 or the process would have to be supplemented with substantial H_2O_2 doses (assuming no other mitigation measures are implemented).

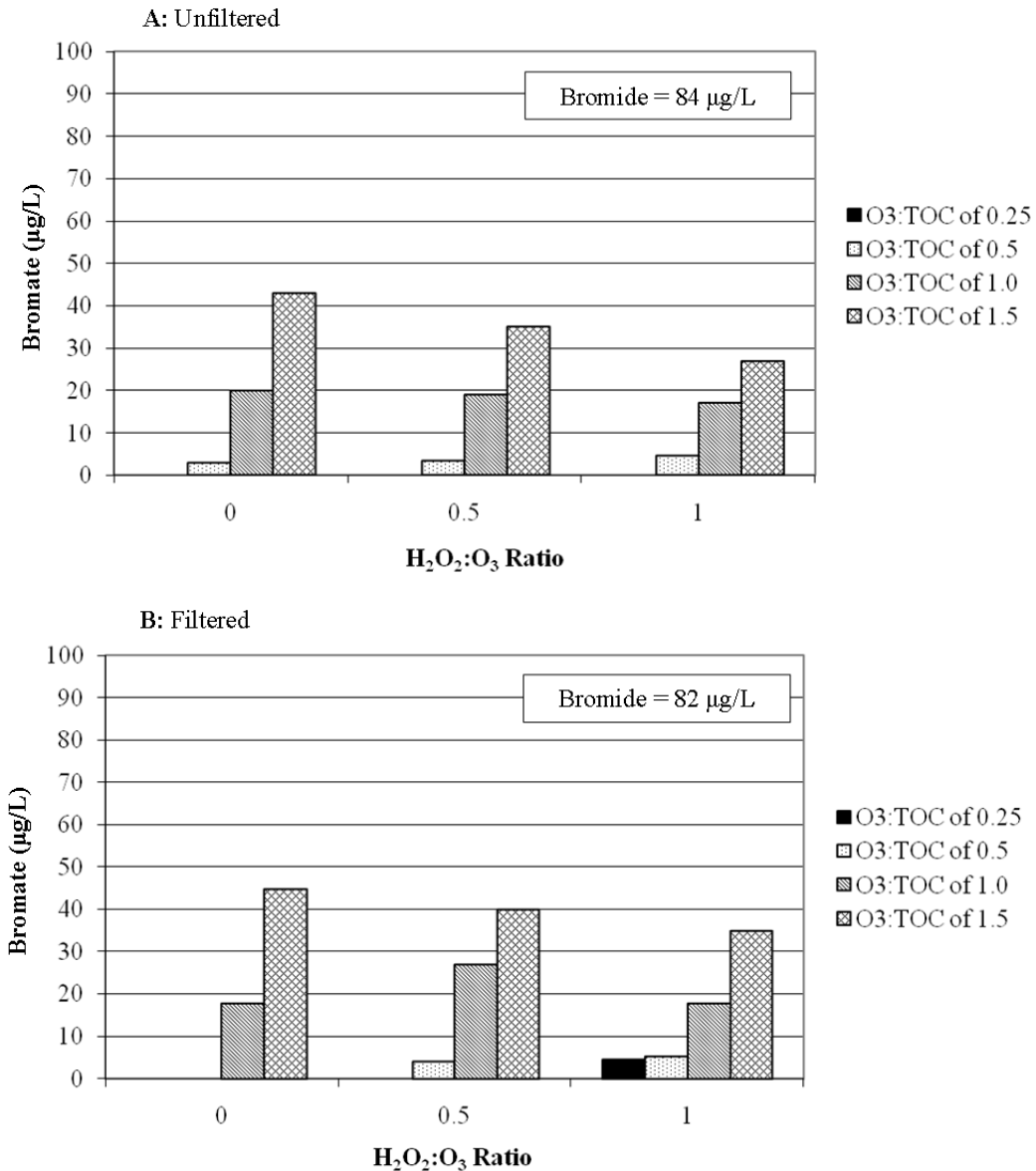


Figure 3.23. Bromate formation during ozonation of MWRDGC secondary effluent.

3.2.3 ·OH Exposure

Based on data from bench-scale experiments with pCBA spiked at 500 µg/L, Table 3.20 indicates the overall ·OH exposure for each ozone and UV dosing condition. The ·OH exposures for the UV/H₂O₂ samples are corrected for the low level of pCBA degradation achieved by photolysis alone.

For MWRDGC, filtration had a slight negative impact on ·OH exposure because of organic leaching from the cartridge filters, but similarly to CCWRD, H₂O₂ addition had no significant impact on ·OH exposure. Therefore, assuming the dissolved ozone residual is allowed to react completely, the overall ·OH exposure *in wastewater* is independent of the H₂O₂ dose. However, for the highest O₃:TOC ratio, the overall reaction time can be reduced from nearly

12 min (see Figure 3.22) to several seconds by addition of H₂O₂. Ozone-based oxidation also provided higher ·OH exposures than the UV dosing conditions applied during these experiments. With 10 mg/L of H₂O₂ for the UV AOP, UV doses of 250 mJ/cm² and 500 mJ/cm² were nearly equivalent to O₃:TOC ratios of 0.25 and 0.5, respectively.

Table 3.20. ·OH Exposure in the MWRDGC Secondary Effluent

Ozone:TOC	H ₂ O ₂ :O ₃ =0	H ₂ O ₂ :O ₃ =0.5	H ₂ O ₂ :O ₃ =1.0
Unfiltered ozone exposure (10 ⁻¹¹ M-s)			
0.25	5.6	5.9	6.1
0.5	14	11	16
1.0	39	41	33
1.5	71	79	61
Filtered ozone exposure (10 ⁻¹¹ M-s)			
0.25	3.8	4.4	5.0
0.5	10	12	11
1.0	26	28	26
1.5	47	52	48
UV Dose (mJ/cm ²)	H ₂ O ₂ =0 mg/L	H ₂ O ₂ =5 mg/L	H ₂ O ₂ =10 mg/L
Filtered UV exposure (10 ⁻¹¹ M-s)			
0	N/A	N/A	0.61 ^a
50	N/A	N/A	0.84
250	N/A	4.5	6.5
500	N/A	6.7	12

^aBased on H₂O₂ control.

3.2.4 Title 22 Contaminants

Bench-scale experiments were performed with the filtered MWRDGC wastewater to evaluate the use of ozone and UV for the destruction of spiked NDMA (120 ng/L) and 1,4-dioxane (750 µg/L). Figure 3.24 indicates that UV doses ranging from 600 to 700 mJ/cm² were necessary to satisfy the Title 22 NDMA requirement. O₃:TOC ratios >1.0 achieved net NDMA destruction (data not shown) because of limited direct formation during ozonation (see Table 3.21). However, NDMA is highly resistant to ·OH oxidation so the extent of NDMA mitigation was insignificant (<0.1 log), particularly considering the high ozone doses required.

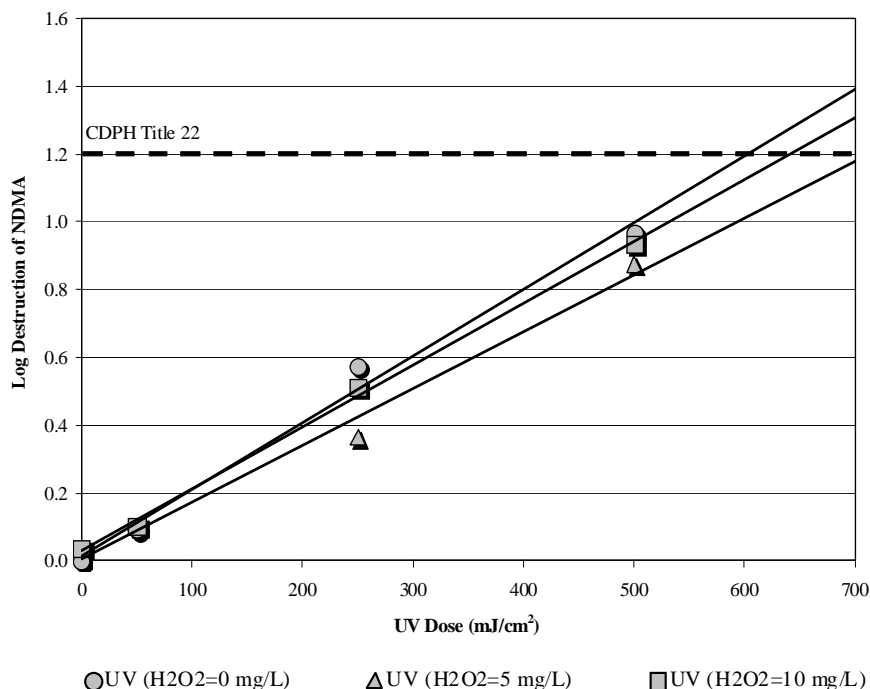


Figure 3.24. Destruction of NDMA in the filtered MWRDGC secondary effluent.

Table 3.21. Direct NDMA Formation in the Filtered MWRDGC Secondary Effluent

O ₃ :TOC Ratio	H ₂ O ₂ :O ₃ Ratio	NDMA (ng/L)
0	0	<2.5
0.5	0	9.8
0.5	0.5	11
1.0	0	9.2
1.0	0.5	10

Table 3.22 illustrates the potential reductions in NDMA formation potential provided by ozonation and UV-based oxidation. With respect to the secondary effluent, the overall NDMA formation potential with chloramination was lower than that at CCWRD. Because direct NDMA formation with ozonation was also lower in the MWRDGC secondary effluent, standard chloramine-based formation potential tests may also provide insight for ozone. Similarly to CCWRD, ozonation achieved reductions in overall NDMA formation potential ranging from 85% to 92%, although increased ozone doses did not necessarily lead to greater reductions in formation potential. Accounting for the Day 0 concentrations, the overall reduction reaches 95% based on the available data. Also similarly to CCWRD, UV and UV/H₂O₂ achieved limited reductions in formation potential, with the maximum reduction of 34% occurring with a UV dose of 500 mJ/cm² and an H₂O₂ dose of 10 mg/L.

Figure 3.25 illustrates the destruction of spiked 1,4-dioxane during the bench-scale ozone experiments. In general, O₃ and O₃/H₂O₂ achieved similar levels of treatment, although the trend lines suggest that O₃/H₂O₂ provided a slight advantage. For MWRDGC, O₃:TOC ratios >1.5 are necessary to comply with the 0.5-log requirement.

Table 3.22. NDMA Formation Potential in the Filtered MWRDGC Secondary Effluent

Testing Condition	NDMA Day 0 (before chloramine)	NDMA Day 10 (after chloramine)	Total Chlorine Day 10
Secondary effluent	<2.5 ng/L	320 ng/L	12 mg/L
H ₂ O ₂ control	Not measured	330 ng/L	9.2 mg/L
Ozone 0.25/0	Not measured	39 ng/L	9.5 mg/L
Ozone 0.25/0.5	Not measured	49 ng/L	9.5 mg/L
Ozone 0.5/0	9.8 ng/L	25 ng/L	9.3 mg/L
Ozone 0.5/0.5	11 ng/L	29 ng/L	9.5 mg/L
Ozone 1.0/0	9.2 ng/L	44 ng/L	9.3 mg/L
Ozone 1.0/0.5	10 ng/L	40 ng/L	9.3 mg/L
Ozone 1.5/0	Not measured	40 ng/L	9.2 mg/L
Ozone 1.5/0.5	Not measured	47 ng/L	9.6 mg/L
UV 50/0	Not measured	280 ng/L	9.2 mg/L
UV 50/10	Not measured	320 ng/L	9.2 mg/L
UV 250/0	Not measured	300 ng/L	8.8 mg/L
UV 250/5	Not measured	270 ng/L	9.3 mg/L
UV 250/10	Not measured	260 ng/L	9.6 mg/L
UV 500/0	Not measured	320 ng/L	9.5 mg/L
UV 500/5	Not measured	230 ng/L	9.3 mg/L
UV 500/10	Not measured	210 ng/L	9.5 mg/L
Finished	N/A	N/A	N/A

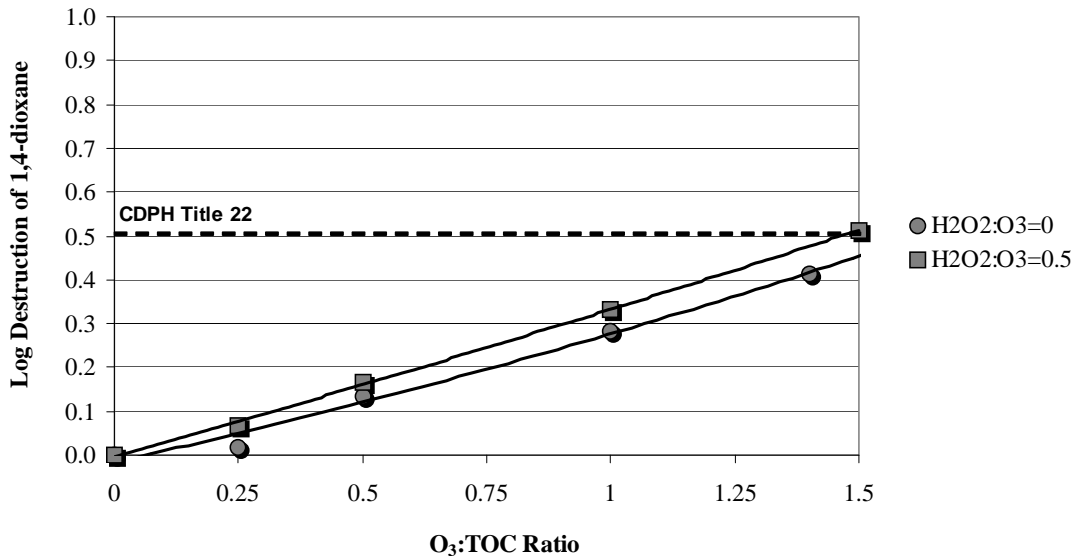


Figure 3.25. Destruction of 1,4-dioxane in the filtered MWRDGC secondary effluent.

3.2.5 Trace Organic Contaminants

Secondary effluent samples from MWRDGC were analyzed to determine the ambient concentrations of the target compounds, which are provided in Table 3.23. None of the compounds were present at concentrations exceeding 1 µg/L, and a majority of the compounds were detected at concentrations less than 100 ng/L. The concentrations of some of the most bioamenable compounds, including naproxen and ibuprofen, were <MRL after

biological treatment in the activated sludge process. The total estrogenicity of the wastewater was determined to be 1.8 ng/L.

Table 3.23. Ambient TOxC Concentrations at MWRDGC

Parameter	Secondary Effluent (ng/L)
Bisphenol A	<50
Diclofenac	62
Gemfibrozil	31
Ibuprofen	<25
Musk ketone	<100
Naproxen	<25
Triclosan	26
Atenolol	710
Atrazine	28
Carbamazepine	140
DEET	54
Meprobamate	41
Phenytoin	110
Primidone	67
Sulfamethoxazole	570
Trimethoprim	280
TCEP	540
Total estrogenicity (EEq)	1.8

Bench-scale TOxC oxidation experiments were performed with spiking stocks similar to those described for CCWRD. Tables 3.24 and 3.25 show the relative oxidation levels of the 16 target compounds (musk ketone omitted) in the unfiltered and filtered MWRDGC secondary effluent, respectively. In general, there were no consistent differences between the ozone and ozone/H₂O₂ samples. There may have been slight improvements for the ozone-resistant compounds (Groups 3, 4, and 5) with H₂O₂ addition, but it would be difficult to justify H₂O₂ addition for this reason alone. The slight differences between the filtered versus unfiltered samples for select compounds may have been attributable to the additional oxidant demand of the filtered secondary effluent (see Figure 3.22).

As described earlier, the target compounds were divided into five categories based on their second-order ozone and ·OH rate constants. Despite the similar O₃:TOC ratios, the level of oxidation experienced by the MWRDGC samples was slightly higher than that at CCWRD. In fact, nearly all of the Group 1 compounds were more than 80% oxidized at an O₃:TOC ratio of 0.25, and both of the Group 2 compounds were generally more than 80% oxidized with an O₃:TOC ratio of 0.5. The trends for MWRDGC and CCWRD were similar for the remaining compound groups.

Table 3.26 shows the relative photolysis and oxidation levels of the target compounds. Again, UV photolysis was quite ineffective in destroying the target compounds. Only two compounds (diclofenac and triclosan) experienced greater than 80% destruction with UV irradiation alone, whereas atrazine, phenytoin, and sulfamethoxazole experienced greater than 30% destruction with UV alone. Despite dramatic improvements in treatment efficacy, the addition of H₂O₂ with a UV dose of 500 mJ/cm² was only able to achieve 80% destruction for one additional compound (sulfamethoxazole). A majority of the remaining compounds achieved destruction levels ranging from 50 to 75%.

Finally, the total estrogenicity of the secondary effluent was oxidized down to the MRL with every ozone and ozone/H₂O₂ dosing condition. On the other hand, neither UV nor UV/H₂O₂ was particularly effective in reducing total estrogenicity, but the MRL was eventually achieved with a UV dose of 500 mJ/cm² and an H₂O₂ dose of 5 or 10 mg/L. These results are summarized in Figure 3.26.

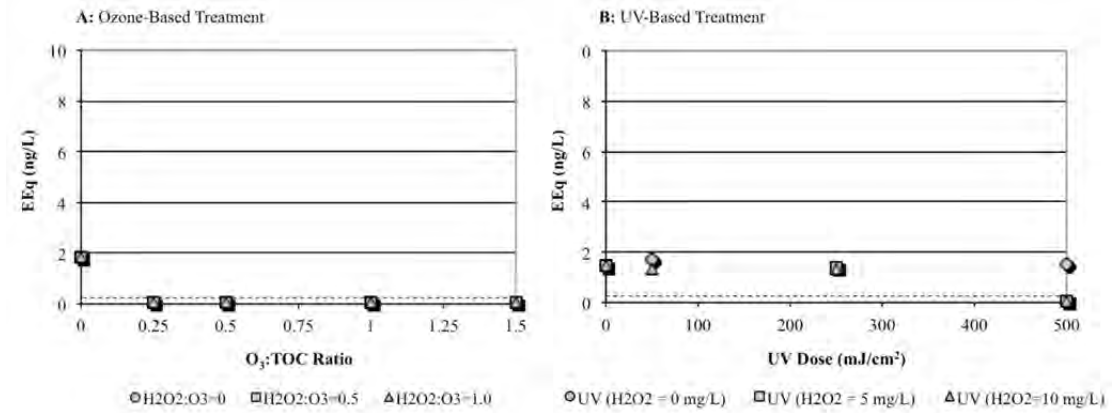


Figure 3.26. Reduction in total estrogenicity in the filtered MWRDGC secondary effluent.

Table 3.24. MWRDGC TOrC Mitigation by Ozone (Unfiltered)

Group	Contaminant	O ₃ :TOC (mass) / H ₂ O ₂ :O ₃ (molar)											
		0.25/0	0.25/0.5	0.25/1.0	0.5/0	0.5/0.5	0.5/1.0	1.0/0	1.0/0.5	1.0/1.0	1.5/0	1.5/0.5	1.5/1.0
1	Sulfamethoxazole	90%	83%	76%	98%	98%	98%	98%	98%	98%	98%	98%	98%
	Diclofenac	93%	88%	81%	97%	97%	97%	97%	97%	97%	97%	97%	97%
	Bisphenol A	97%	94%	85%	97%	97%	97%	97%	97%	97%	97%	97%	97%
	Carbamazepine	92%	88%	82%	99%	99%	99%	99%	99%	99%	99%	99%	99%
	Trimethoprim	91%	85%	77%	99%	99%	99%	99%	99%	99%	99%	99%	99%
	Naproxen	91%	85%	79%	98%	98%	98%	98%	98%	98%	98%	98%	98%
	Triclosan	97%	97%	92%	97%	62%	97%	97%	97%	97%	97%	97%	97%
	Indicator	93%	89%	82%	98%	93%	98%	98%	98%	98%	98%	98%	98%
2	Gemfibrozil	79%	77%	70%	99%	98%	99%	99%	99%	99%	99%	99%	99%
	Atenolol	54%	51%	51%	84%	72%	94%	98%	98%	98%	98%	98%	
	Indicator	67%	64%	61%	92%	85%	97%	99%	99%	99%	99%	99%	
3	Ibuprofen	34%	36%	34%	46%	55%	79%	97%	97%	96%	97%	97%	97%
	Phenytoin	31%	38%	28%	46%	51%	80%	97%	97%	96%	99%	99%	
	DEET	29%	35%	29%	46%	49%	74%	94%	95%	94%	99%	99%	
	Primidone	22%	33%	28%	44%	39%	70%	94%	94%	92%	99%	99%	
	Indicator	29%	36%	30%	46%	49%	76%	96%	96%	95%	99%	99%	
4	Atrazine	11%	12%	9%	20%	20%	38%	69%	72%	71%	89%	91%	89%
	Meprobamate	19%	18%	15%	27%	25%	52%	78%	82%	81%	93%	96%	95%
	Indicator	15%	15%	12%	24%	23%	45%	74%	77%	76%	91%	94%	92%
5	TCEP	4%	5%	2%	2%	5%	7%	14%	19%	21%	23%	32%	30%

Note: Shading represents >80% oxidation.

Table 3.25. MWRDGC TOrC Mitigation by Ozone (Filtered)

Group	Contaminant	O ₃ :TOC (mass) / H ₂ O ₂ :O ₃ (molar)											
		0.25/0	0.25/0.5	0.25/1.0	0.5/0	0.5/0.5	0.5/1.0	1.0/0	1.0/0.5	1.0/1.0	1.5/0	1.5/0.5	1.5/1.0
1	Sulfamethoxazole	95%	94%	91%	98%	98%	98%	98%	98%	98%	98%	98%	98%
	Diclofenac	97%	97%	97%	97%	97%	97%	97%	97%	97%	97%	97%	97%
	Bisphenol A	97%	97%	97%	97%	97%	97%	97%	97%	97%	97%	97%	97%
	Carbamazepine	99%	99%	99%	99%	99%	99%	99%	99%	99%	99%	99%	99%
	Trimethoprim	99%	99%	98%	99%	99%	99%	99%	99%	99%	99%	99%	99%
	Naproxen	98%	98%	94%	98%	98%	98%	98%	98%	98%	98%	98%	98%
	Triclosan	97%	97%	97%	97%	97%	97%	97%	97%	97%	97%	97%	97%
	Indicator	97%	97%	96%	98%	98%	98%	98%	98%	98%	98%	98%	98%
2	Gemfibrozil	96%	90%	70%	99%	99%	99%	99%	99%	99%	99%	99%	99%
	Atenolol	57%	53%	49%	98%	98%	94%	98%	98%	98%	98%	98%	98%
3	Indicator	77%	72%	60%	99%	99%	97%	99%	99%	99%	99%	99%	99%
	Ibuprofen	27%	33%	33%	59%	65%	65%	89%	91%	90%	98%	98%	96%
	Phenytoin	12%	20%	24%	48%	61%	60%	89%	92%	89%	97%	99%	96%
	DEET	13%	19%	19%	43%	51%	52%	80%	85%	84%	95%	97%	93%
	Primidone	24%	29%	33%	48%	58%	59%	84%	86%	86%	96%	96%	93%
4	Indicator	19%	25%	27%	50%	59%	59%	86%	89%	87%	97%	98%	95%
	Atrazine	9%	11%	11%	24%	29%	29%	53%	53%	56%	74%	76%	73%
	Meprobamate	10%	13%	15%	29%	36%	38%	62%	65%	67%	81%	86%	83%
5	Indicator	10%	12%	13%	27%	33%	34%	58%	59%	62%	78%	81%	78%
	TCEP	1%	10%	10%	13%	13%	13%	16%	11%	16%	20%	24%	26%

Note: Shading represents >80% oxidation.

Table 3.26. MWRDGC TOrC Mitigation by UV (Filtered)

Group	Contaminant	UV Dose (mJ/cm ²) / H ₂ O ₂ Dose (mg/L)							
		50/0	50/10	250/0	250/5	250/10	500/0	500/5	500/10
1	Sulfamethoxazole	-4%	-4%	37%	51%	58%	65%	71%	80%
	Diclofenac	40%	41%	89%	94%	97%	97%	97%	97%
	Bisphenol A	6%	-6%	6%	22%	46%	6%	28%	71%
	Carbamazepine	9%	9%	0%	21%	43%	0%	22%	62%
	Trimethoprim	3%	3%	3%	17%	34%	-3%	17%	54%
	Naproxen	8%	17%	8%	31%	53%	18%	38%	73%
	Triclosan	10%	18%	70%	83%	89%	93%	95%	97%
2	Gemfibrozil	8%	5%	3%	19%	40%	4%	5%	60%
	Atenolol	10%	10%	-3%	16%	29%	3%	10%	55%
3	Ibuprofen	8%	8%	6%	25%	40%	7%	22%	62%
	Phenytoin	6%	11%	32%	41%	56%	44%	55%	79%
	DEET	9%	9%	9%	21%	33%	9%	15%	52%
4	Primidone	8%	8%	3%	18%	38%	8%	18%	52%
	Atrazine	7%	1%	17%	24%	35%	33%	27%	56%
5	Meprobamate	7%	3%	3%	10%	22%	2%	3%	36%
	TCEP	10%	17%	17%	18%	20%	13%	-4%	26%

Notes. Shading represents >80% photolysis or oxidation. Groupings refer to ozone and ·OH rate constants.

3.2.6 Disinfection

Ambient secondary effluent samples (before and after laboratory filtration) were assayed for total and fecal coliforms, MS2, and *Bacillus* spores. The ambient microbial water quality data are provided in Table 3.27. To illustrate a wide range of inactivation, the ozone and UV disinfection samples were spiked with relatively large numbers of the surrogate microbes, as indicated in Table 3.28.

Table 3.27. Ambient Microbial Water Quality Data for MWRDGC

Microbial Surrogate	Unfiltered Secondary Effluent	Filtered Secondary Effluent
Total coliforms (MPN/100 mL)	1.9×10^3	6.3×10^2
Fecal coliforms (MPN/100 mL)	1.6×10^2	1.1×10^2
MS2 (PFU/mL)	<1	<1
<i>Bacillus</i> spores (CFU/100 mL)	2.5×10^3	2.1×10^3

Table 3.28. Microbial Spiking Levels for MWRDGC Bench-Scale Experiments

Microbial Surrogate	Unfiltered Ozone Disinfection	Filtered Ozone Disinfection	Filtered UV Disinfection
<i>E. coli</i> (MPN/100 mL)	1.3×10^8	1.1×10^8	2.1×10^7
MS2 (PFU/mL)	1.5×10^7	4.7×10^7	4.3×10^7
<i>B. subtilis</i> spores (CFU/100 mL)	2.6×10^5	2.3×10^5	2.0×10^5

Figure 3.27 illustrates the inactivation of spiked *E. coli* during the bench-scale ozone experiments. The solid and dashed lines near the top of the figure represent the limits of inactivation based on the spiking levels in the filtered and unfiltered samples, respectively. Similarly to CCWRD, the filtered versus unfiltered comparison proved to be inconclusive because of the inherent variability in the data sets. On the average, the addition of H₂O₂ alone achieved less than 0.3-log inactivation, but when combined with ozonation, the addition of H₂O₂ generally hindered *E. coli* inactivation. This indicates that the increased reactivity of ·OH combined with the scavenging effects of EfOM were generally detrimental to the disinfection process. Although molecular ozone also decomposes into ·OH over time, the initial ozone exposure was critical for improving disinfection efficacy. With respect to ozone dose, inactivation for the O₃:TOC ratio of 0.25 spanned nearly four orders of magnitude, whereas the remaining doses generally achieved >6-log inactivation. The average log-inactivation values for each treatment condition—after the unfiltered and filtered data sets are combined—are provided in Table 3.29.

Figure 3.28 illustrates the inactivation of spiked MS2 during the bench-scale ozone experiments. Similarly to *E. coli*, there was no noticeable difference between the filtered and

unfiltered samples, and the addition of H₂O₂ alone achieved less than 0.3-log inactivation. However, the negative impact of H₂O₂ was not as consistent for MS2 inactivation. With respect to the CDPH Title 22 requirements, an O₃:TOC ratio >0.5 was often sufficient for the 5- and 6.5-log inactivation requirements, but there were several samples within this dosing range that did not satisfy this treatment objective. The average log-inactivation values for each treatment condition (combined unfiltered and filtered data) are provided in Table 3.30.

Figure 3.29 illustrates the inactivation of spiked *B. subtilis* spores during the bench-scale ozone experiments. The spores proved to be extremely resistant to oxidation and only experienced significant inactivation for O₃:TOC ratios >1.0 with no H₂O₂ addition. In other words, a sufficient ozone CT had to be administered before ozone and ·OH were able to penetrate the spore coat and inactivate the bacteria. Similarly to CCWRD, there appears to be a significant difference between the unfiltered and filtered samples at an O₃:TOC ratio of 1.0 (no H₂O₂ addition), but this is likely attributable to inherent variability rather than the effect of filtration. It is important to reiterate that oxidation with ·OH alone (i.e., with H₂O₂ addition) is extremely ineffective for spore inactivation, presumably because of the highly reactive nature of ·OH and competition with EfOM. The average log-inactivation values for each treatment condition (combined unfiltered and filtered data) are provided in Table 3.31.

Finally, Figure 3.30 provides a summary of the ozone disinfection data for the three surrogate microbes with respect to the CT framework. Figure 3.30A illustrates the dose–response relationships for the filtered and unfiltered samples (combined) with no H₂O₂ addition. Figure 3.30B illustrates the dose–response relationships for the filtered and unfiltered samples (combined) with H₂O₂:O₃ ratios of 0.5 and 1.0 (also combined). According to these data, the CT framework is not always appropriate because substantial levels of inactivation can be achieved when the apparent ozone CT is zero. However, the level of inactivation for vegetative bacteria and viruses is generally less than that observed when an ozone residual is present, and no inactivation of spore-forming bacteria can be achieved without a measurable CT.

Table 3.32 summarizes the efficacy of UV and UV/H₂O₂ for the inactivation of the three surrogate microbes. The efficacy of UV-based disinfection differs dramatically from that of ozone-based disinfection because UV is highly effective against both vegetative and spore-forming bacteria, whereas some viruses demonstrate resistance. A dose of 50 mJ/cm² was sufficient to reach the limits of inactivation for *E. coli* and *Bacillus* spores, regardless of H₂O₂ addition. On the other hand, MS2 inactivation occurred more slowly and only reached the limit of inactivation with a UV dose of 250 mJ/cm². Although the 500 mJ/cm² sample did not technically reach the limit of inactivation, the MS2 levels in those samples were extremely low. Particularly with respect to advanced oxidation dosing conditions (i.e., >250 mJ/cm² with 10 mg/L of H₂O₂), one can expect substantial inactivation of all microbes present in wastewater. This constitutes a significant advantage for UV-based treatment over the ozone-based alternatives.

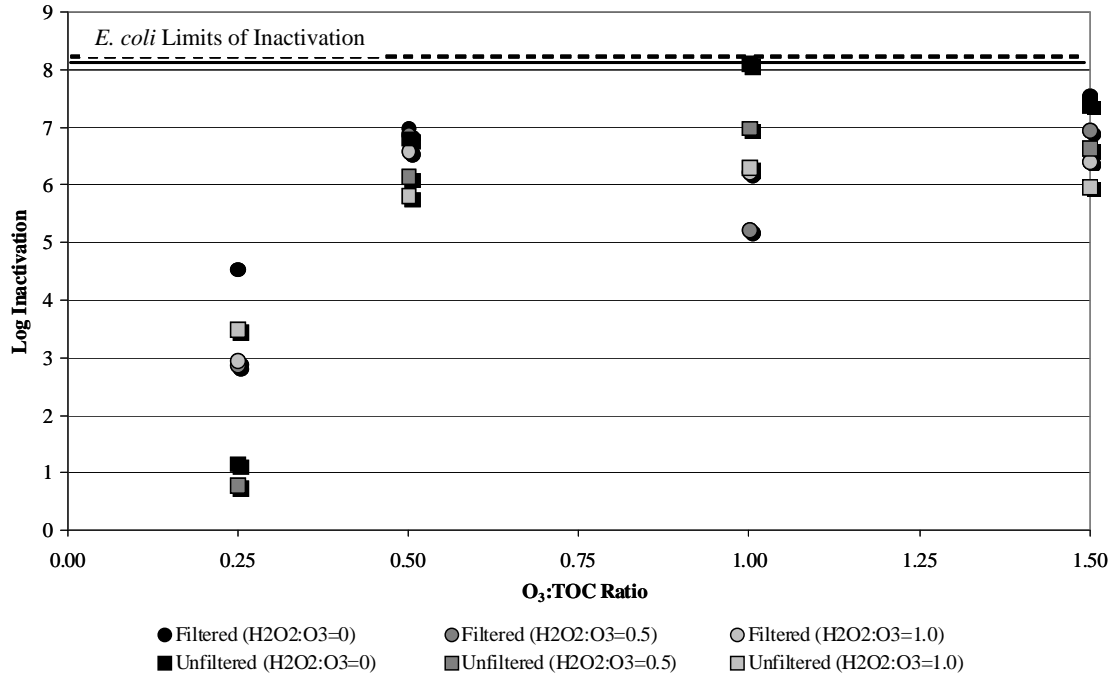


Figure 3.27. Inactivation of spiked *E. coli* in the MWRDGC secondary effluent.

Table 3.29. Summary of *E. coli* Inactivation in the MWRDGC Secondary Effluent

O ₃ :TOC Ratio	H ₂ O ₂ :O ₃ =0	H ₂ O ₂ :O ₃ =0.5	H ₂ O ₂ :O ₃ =1.0
0.25	2.9 ± 2.4 ^a	1.8 ± 1.5	3.2 ± 0.4
0.5	6.9 ± 0.1	6.5 ± 0.5	6.2 ± 0.6
1.0	8.1 ± N/A ^b	6.1 ± 1.3	6.3 ± 0.1
1.5	7.5 ± 0.1	6.8 ± 0.2	6.2 ± 0.3

^aAverage log inactivation ± span of filtered/unfiltered samples.

^bN/A: Filtered sample not collected, so value represents only unfiltered sample.

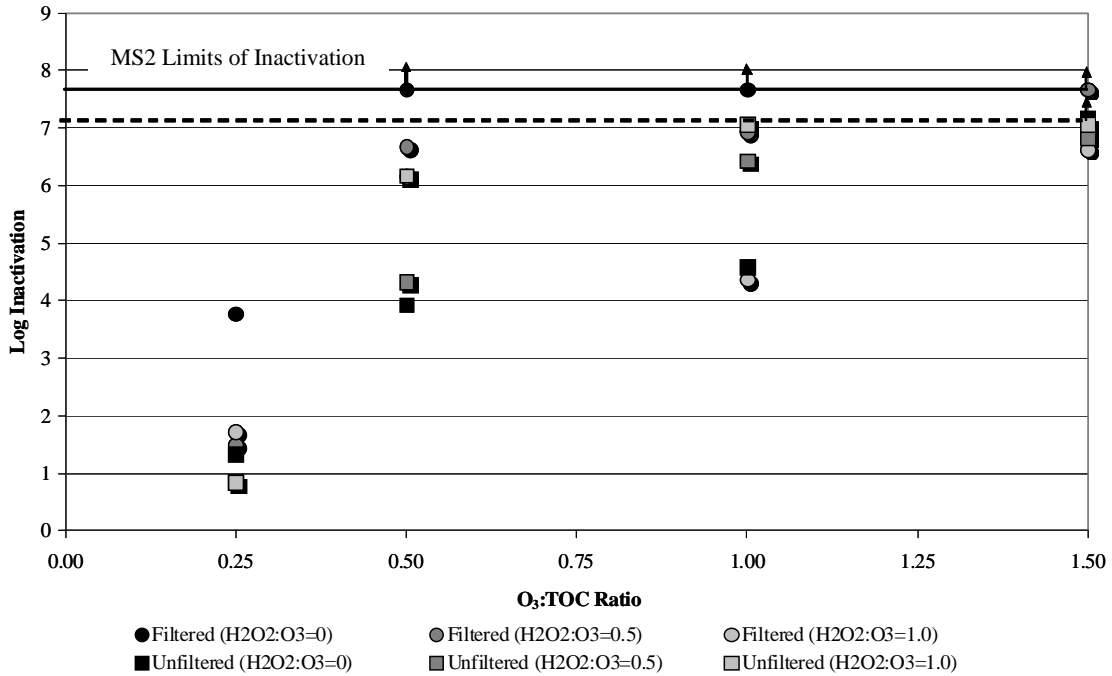


Figure 3.28. Inactivation of spiked MS2 in the MWRDGC secondary effluent.

Table 3.30. Summary of MS2 Inactivation in the MWRDGC Secondary Effluent

O ₃ :TOC Ratio	H ₂ O ₂ :O ₃ =0	H ₂ O ₂ :O ₃ =0.5	H ₂ O ₂ :O ₃ =1.0
0.25	2.6 ± 1.7	1.2 ± 0.5	1.3 ± 0.6
0.5	5.8 ± 2.7	5.5 ± 1.7	6.2 ± 0.0
1.0	6.1 ± 2.2	6.7 ± 0.4	5.7 ± 1.9
1.5	7.4 ± 0.4	7.3 ± 0.6	6.8 ± 0.3

Note: Average log inactivation ± span of filtered/unfiltered samples.

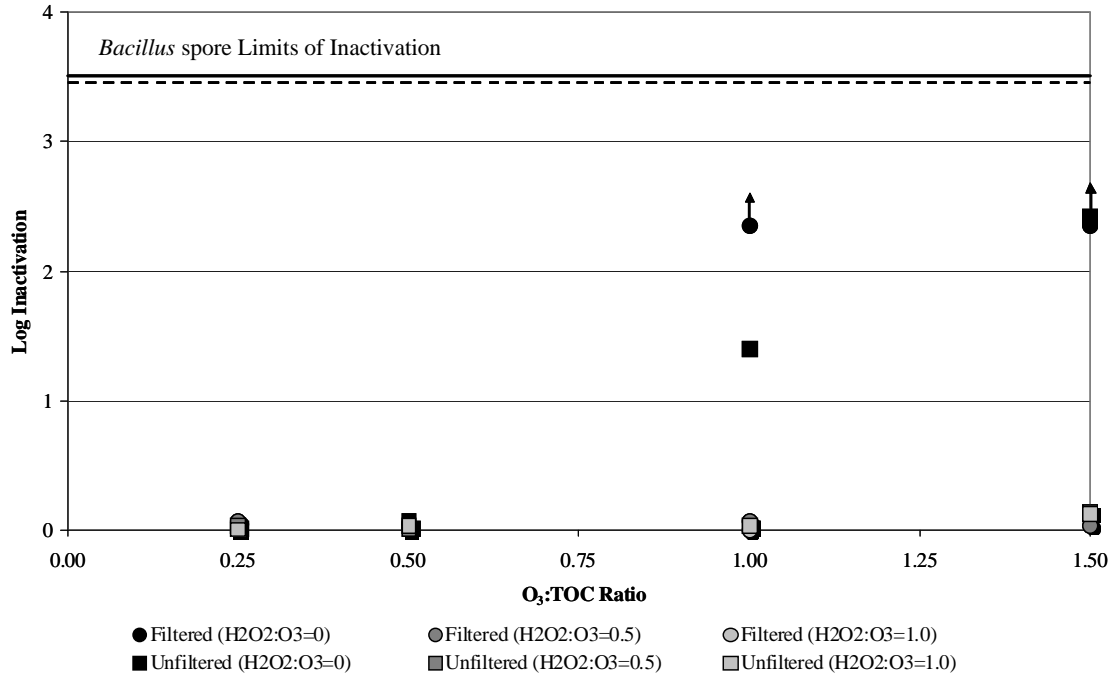


Figure 3.29. Inactivation of spiked *Bacillus* spores in the MWRDGC secondary effluent.

Table 3.31. Summary of *Bacillus* Spore Inactivation in the MWRDGC Secondary Effluent

O ₃ :TOC Ratio	H ₂ O ₂ :O ₃ =0	H ₂ O ₂ :O ₃ =0.5	H ₂ O ₂ :O ₃ =1.0
0.25	0.0 ± 0.0 ^a	0.1 ± 0.0	0.0 ± 0.0
0.5	0.1 ± 0.0	0.0 ± 0.0	0.0 ± 0.1
1.0	1.9 ± 0.7	0.0 ± 0.1	0.0 ± 0.0
1.5	>2.4 ^b ± 0.0	0.1 ± 0.1	0.1 ± 0.1

^aAverage log inactivation ± span of filtered/unfiltered samples.

^bLimit of inactivation based on sample dilutions.

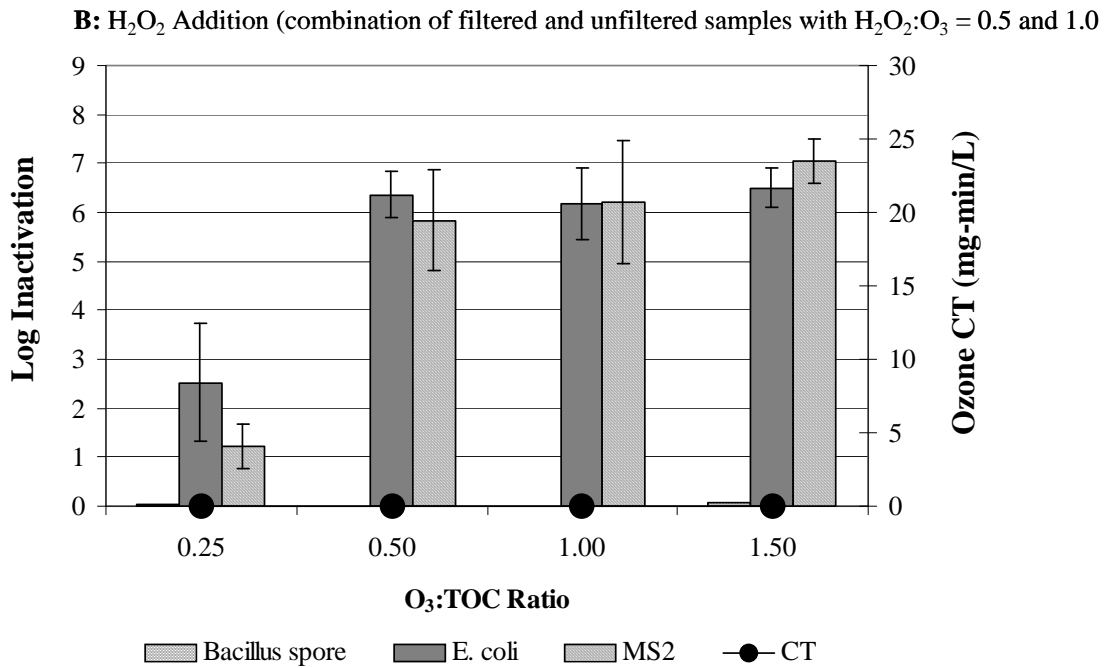
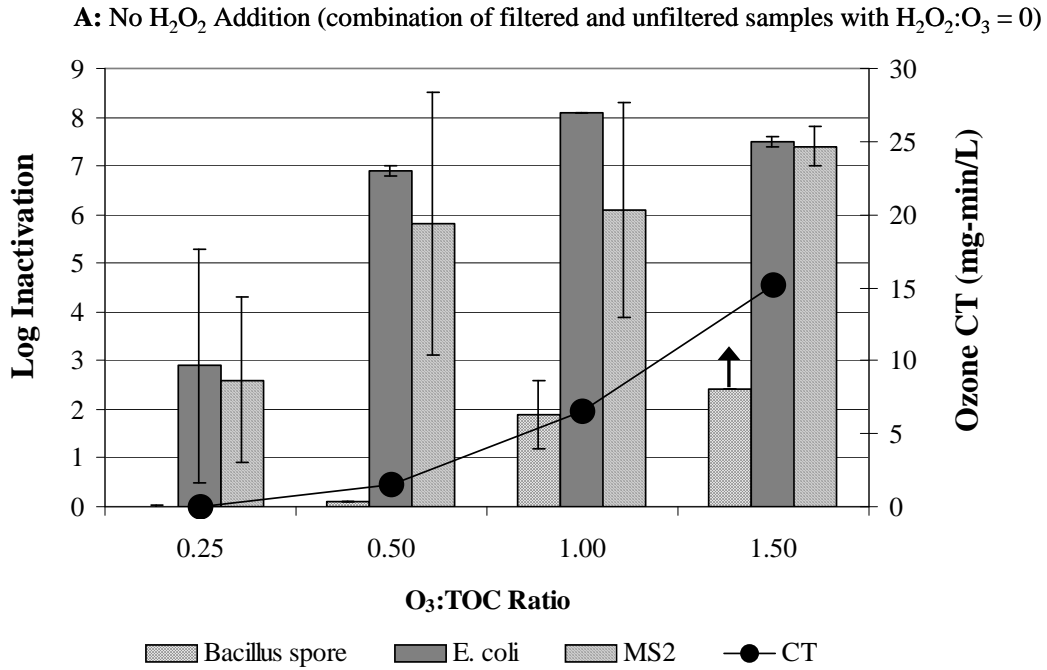


Figure 3.30. Significance of CT for disinfection in the MWRDGC secondary effluent.

Table 3.32. Summary of UV Inactivation in the MWRDGC Secondary Effluent

UV Dose (mJ/cm ²)	<i>E. coli</i>		MS2		<i>Bacillus spore</i>	
	UV	UV/H ₂ O ₂ ^a	UV	UV/H ₂ O ₂ ^a	UV	UV/H ₂ O ₂ ^a
25	5.3	N/A	N/A	N/A	2.9	3.2
50	>7.3 ^b	>7.3 ^b	2.9	3.8	>3.3 ^b	>3.3 ^b
250	>7.3 ^b	>7.3 ^b	>7.6 ^b	>7.6 ^b	>3.3 ^b	>3.3 ^b
500	>7.3 ^b	>7.3 ^b	7.5	7.2	>3.3 ^b	>3.3 ^b

^aH₂O₂ doses of 5 and 10 mg/L achieved similar levels of inactivation.

^bLimit of inactivation based on spiking level .

3.2.7 Organic Characterization

The full-spectrum scans in Figures 3.31 through 3.33 (without (A) and with (B) H₂O₂ addition) indicate that the absorbance profiles around 254 nm generally provide the greatest resolution between treatments. The absorbance spectra for both sets of ozone experiments are shown, because the filtered samples are characterized by discontinuity at 380 nm that may be attributable to organic leaching from the cartridge filters. Because of the limited efficacy of UV photolysis (Figure 3.33A), there is little resolution regardless of wavelength, whereas UV/H₂O₂ achieved slight improvements over UV alone. Figure 3.34 focuses on the change in UV₂₅₄ absorbance with ozone, ozone/H₂O₂, UV, and UV/H₂O₂. With respect to ozonation, reductions in UV₂₅₄ absorbance were hindered by cartridge filtration, which was likely attributable to the small amount of organic leaching and the addition of H₂O₂. As would be expected because of the synergistic aspect of the UV AOP, the addition of H₂O₂ during UV irradiation achieved a lower UV₂₅₄ absorbance.

As described earlier, 3D EEMs were developed for the unfiltered secondary effluent, the filtered secondary effluent, and the various treatment conditions. Figure 3.35 illustrates the fluorescence fingerprint of the secondary effluent samples and also provides the total and regional fluorescence intensities based on arbitrary fluorescence units. The organic leaching from the cartridge filter is apparent because of the higher fluorescence intensity in the filtered ambient sample. Figure 3.36 provides a qualitative illustration of treatment efficacy after ozone- and UV-based oxidation. Similarly to UV absorbance, UV photolysis and UV/H₂O₂ are not nearly as effective in reducing fluorescence intensity as ozone-based oxidation.

Figures 3.37 and 3.38 illustrate the fluorescence profiles at an excitation wavelength of 254 nm after ozonation and UV/H₂O₂, respectively. Because the addition of H₂O₂ did not have a significant impact on ozone efficacy, and UV photolysis provided limited reductions in fluorescence intensity (see Figure 3.36), these fluorescence profiles are not shown.

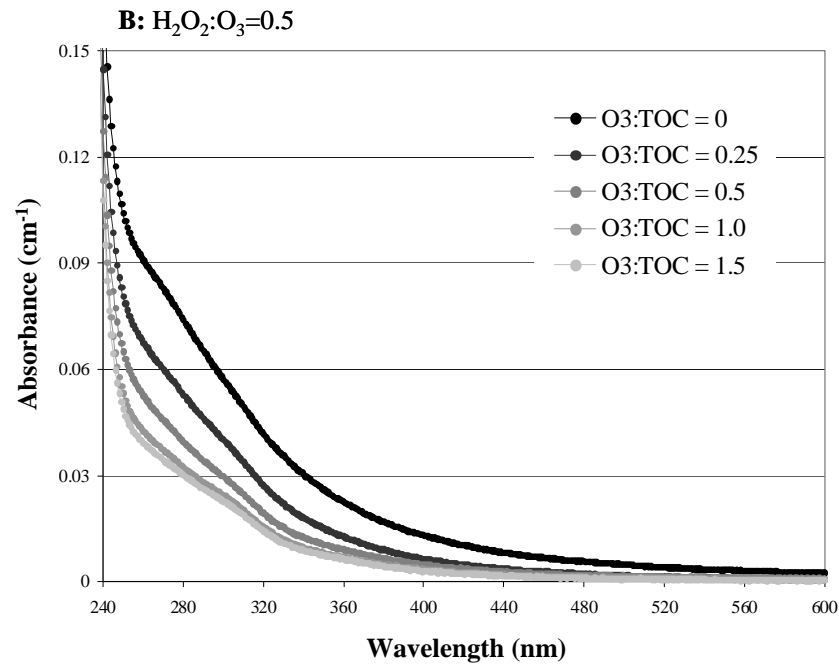
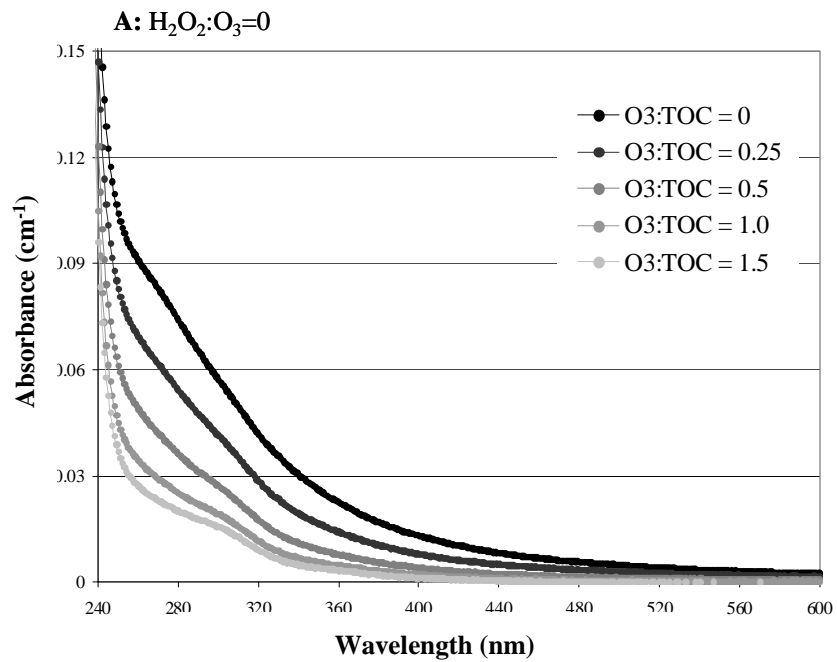


Figure 3.31. MWRDGC absorbance spectra after ozonation (unfiltered).

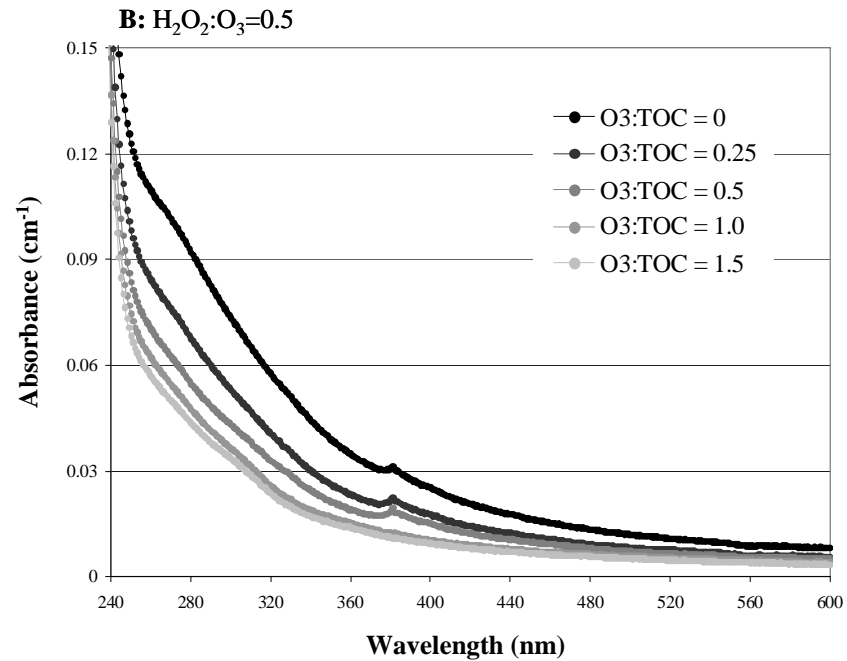
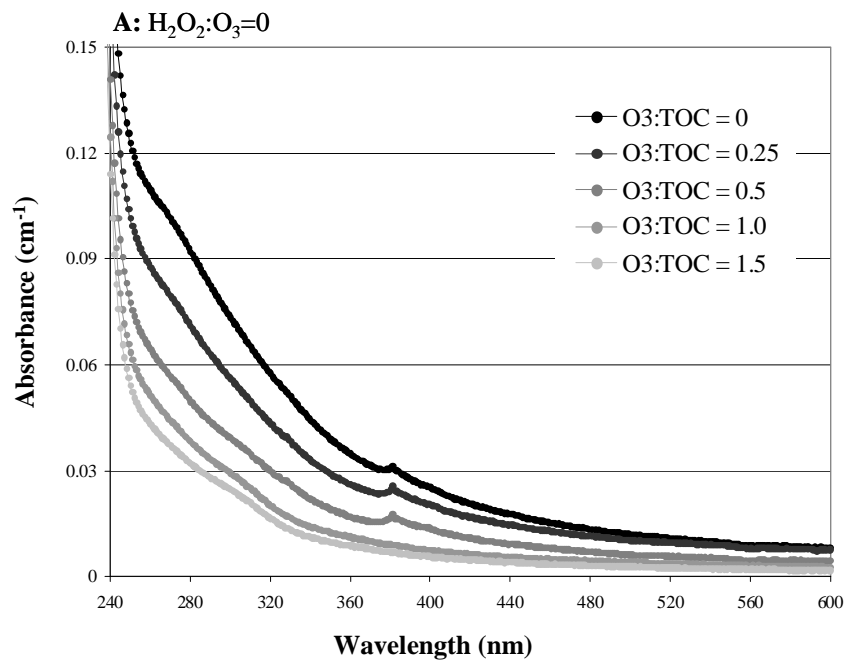


Figure 3.32. MWRDGC absorbance spectra after ozonation (filtered).

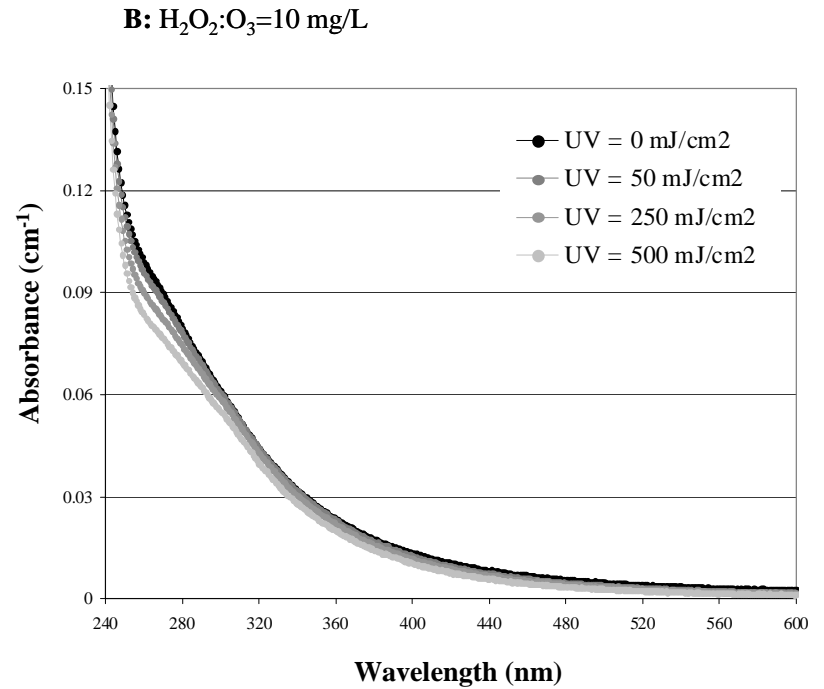
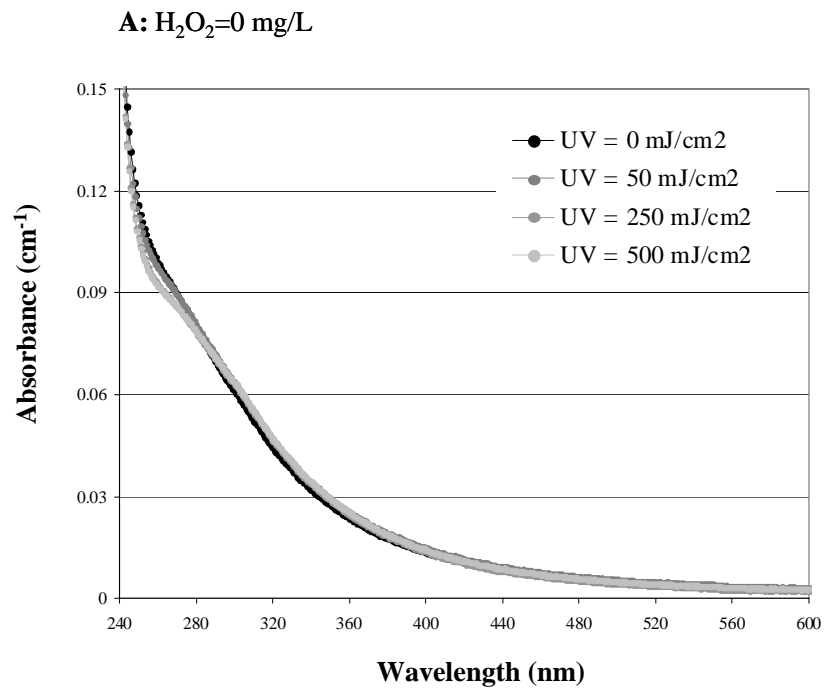


Figure 3.33. MWRDGC absorbance spectra after UV and UV/H₂O₂.

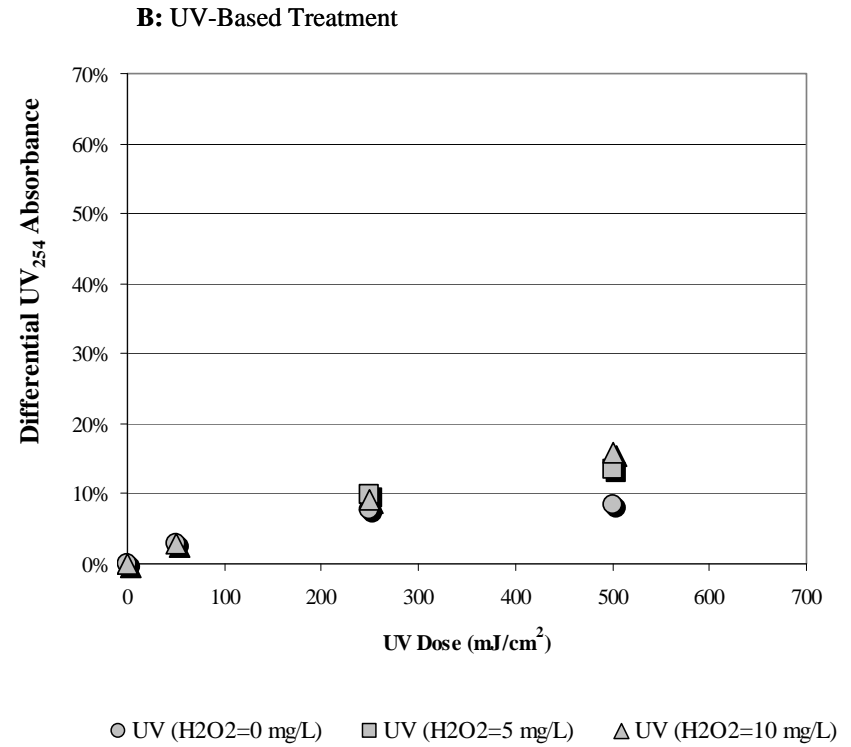
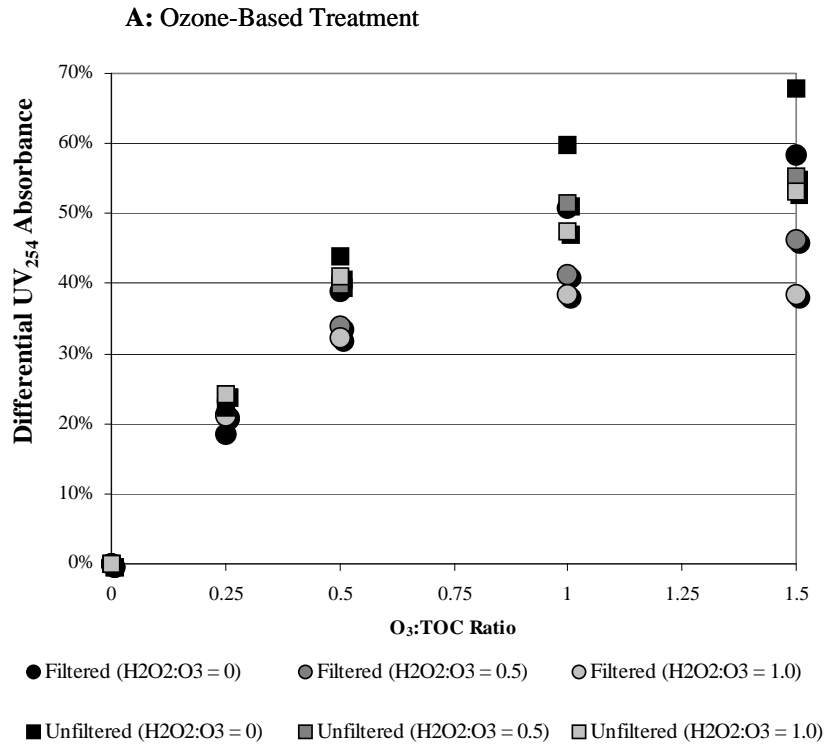


Figure 3.34. Differential UV₂₅₄ absorbance in the MWRDGC secondary effluent.

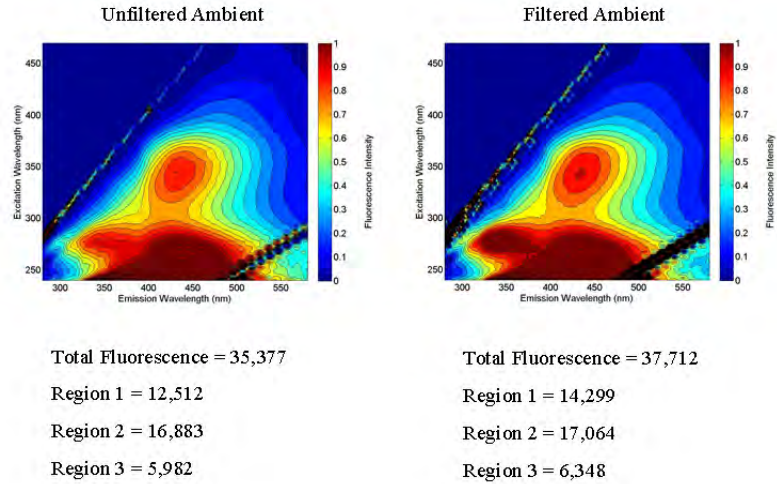


Figure 3.35. 3D EEMs for ambient samples from MWRDGC.

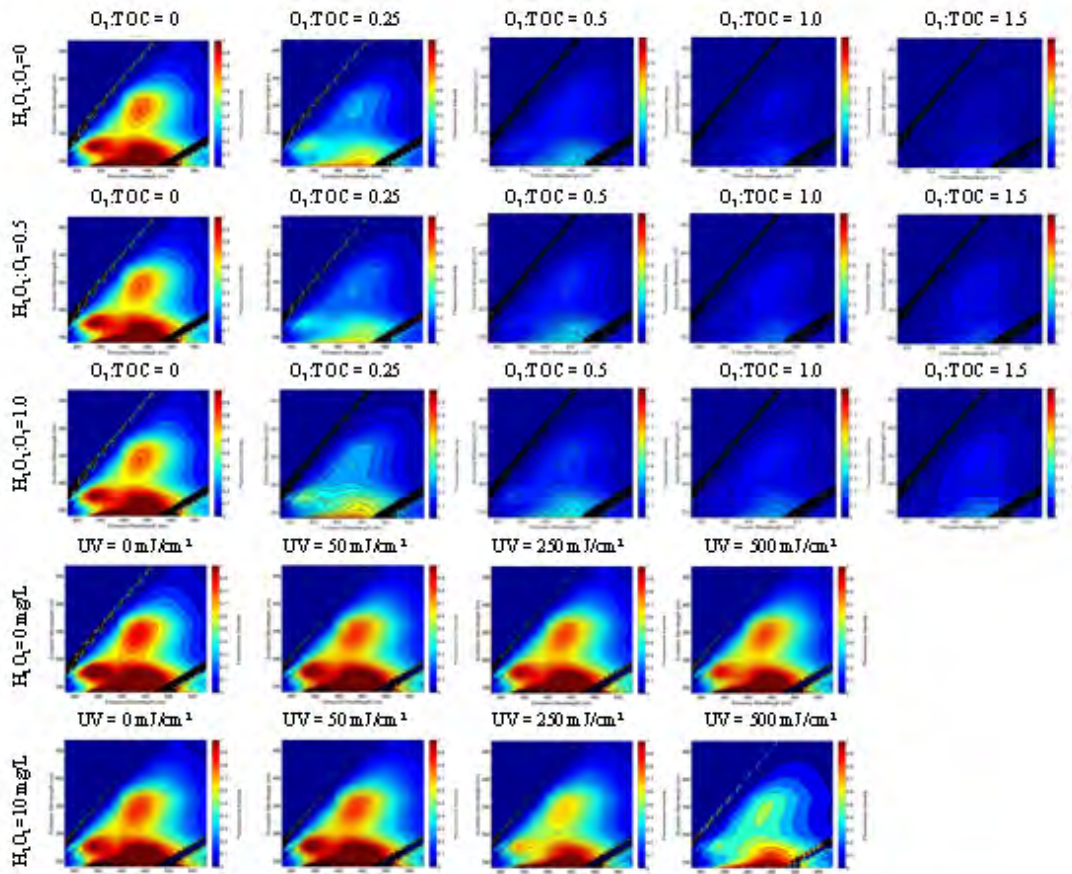


Figure 3.36. 3D EEMs after treatment for the filtered MWRDGC secondary effluent.

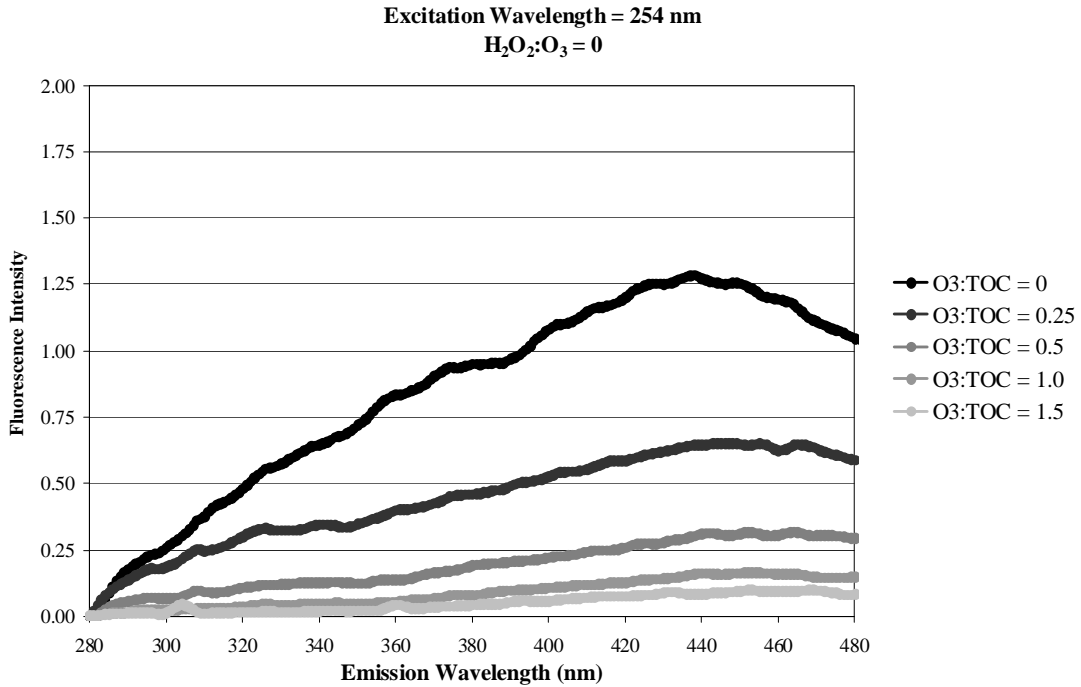


Figure 3.37. MWRDGC fluorescence profiles (Ex₂₅₄) after ozonation.

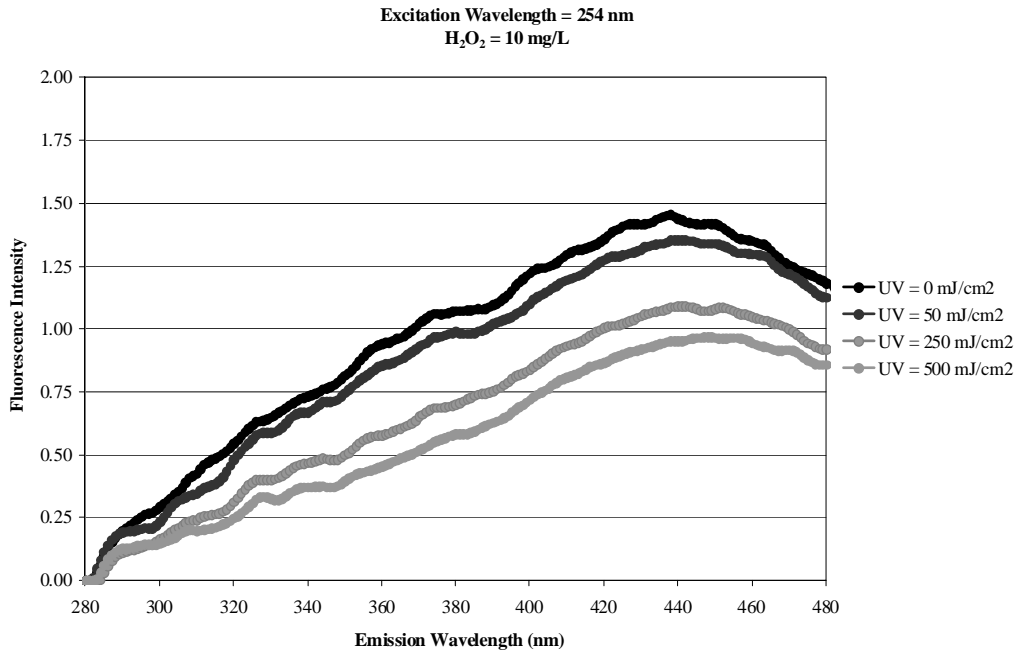


Figure 3.38. MWRDGC fluorescence profiles (Ex₂₅₄) after UV/H₂O₂.

Table 3.33 provides the fluorescence (i.e., $Ex_{370}Em_{450}/Ex_{370}Em_{500}$) and treatment indices (i.e., $Ex_{254}Em_{450,T}/Ex_{254}Em_{450,A}$) for the MWRDGC experiments. With respect to ozonation, the FI values decreased consistently for O_3 :TOC ratios of 0.25 and 0.5 but started to stabilize at higher ozone doses. In other words, the organic matter associated with emissions at 450 nm experienced more rapid transformation with low ozone doses than the organic matter associated with emissions at 500 nm. Further transformation at higher ozone doses occurred at similar relative rates, thereby stabilizing the FI. These relative changes are illustrated in Figure 3.39, and similar trends are apparent in Figure 3.40, which illustrates the changes in total and regional fluorescence intensities (not to be confused with fluorescence *indices* (FI)) after ozonation. In Figure 3.40, the regional fluorescence intensities associated with soluble microbial products (Region I) and fulvic acids (Region II) decreased at a higher rate than those of the humic acids (Region III).

The TI, which measures the extent of organic transformation, was as low as 0.04 for the highest O_3 :TOC ratio, thereby indicating that 96% of the original fluorescence had been eliminated. In general, ozonation was slightly less effective in the filtered wastewater because of the organic leaching issue, and the addition of H_2O_2 also hindered the ozonation process slightly. Because of the limited reduction in fluorescence with UV and UV/ H_2O_2 , the corresponding FI and TI values did not change significantly. The corresponding changes in total and regional fluorescence intensities for UV and UV/ H_2O_2 are illustrated in Figure 3.41.

Table 3.33. FI and TI values for the MWRDGC Secondary Effluent

O₃:TOC	H₂O₂:O₃=0		H₂O₂:O₃=0.5		H₂O₂:O₃=1.0	
	FI	TI	FI	TI	FI	TI
Unfiltered ozone exposure						
0	1.55	1.00	1.55	1.00	1.55	1.00
0.25	1.32	0.45	1.33	0.47	1.40	0.50
0.5	1.26	0.20	1.24	0.22	1.28	0.22
1.0	1.22	0.09	1.26	0.13	1.31	0.14
1.5	1.21	0.04	1.32	0.07	1.32	0.10
Filtered ozone exposure						
0	1.53	1.00	1.53	1.00	1.53	1.00
0.25	1.33	0.52	1.24	0.44	1.35	0.52
0.5	1.23	0.25	1.26	0.26	1.27	0.29
1.0	1.24	0.13	1.24	0.17	1.27	0.22
1.5	1.29	0.08	1.25	0.15	1.23	0.19
Filtered UV exposure						
UV Dose (mJ/cm²)	H₂O₂=0 mg/L		H₂O₂=5 mg/L		H₂O₂=10 mg/L	
	FI	TI	FI	TI	FI	TI
0	1.53	1.00	1.53	1.00	1.53	1.00
50	1.47	0.97	N/A	N/A	1.48	0.94
250	1.49	0.95	1.47	0.85	1.45	0.76
500	1.45	0.86	1.42	0.81	1.41	0.68

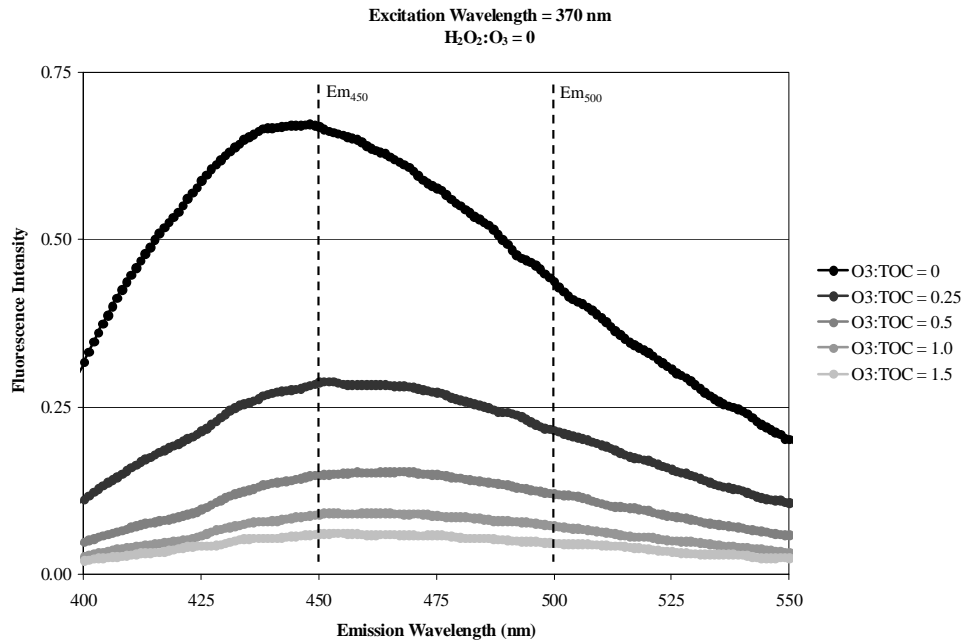


Figure 3.39. MWRDGC fluorescence profiles (Ex₃₇₀) after ozonation.

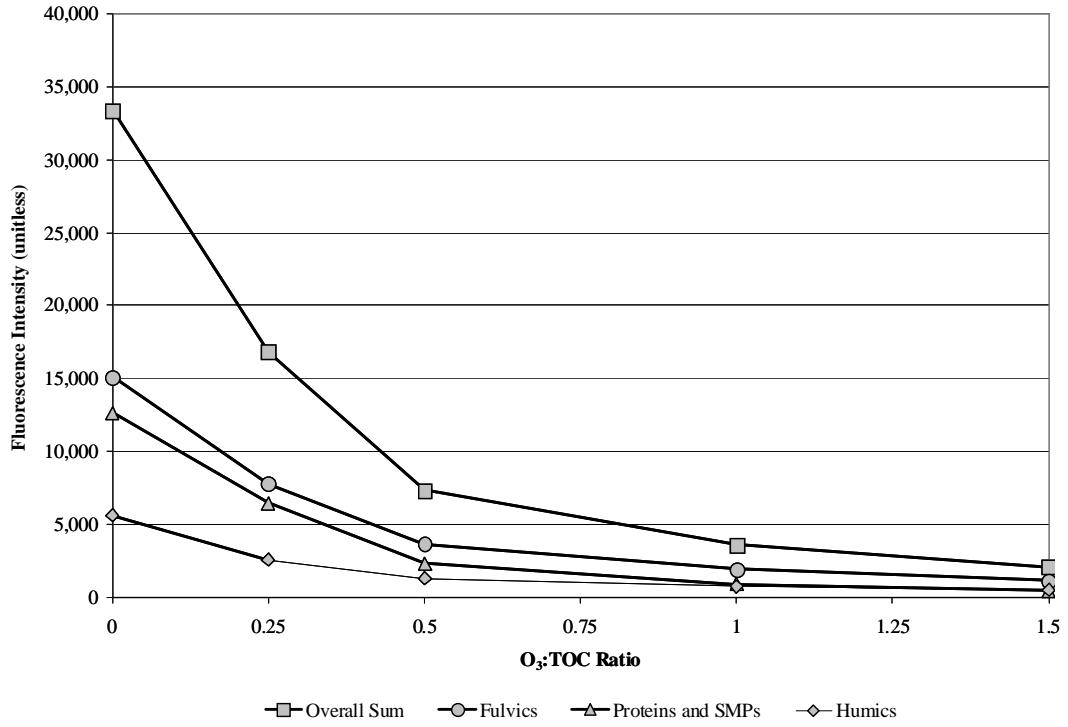


Figure 3.40. Changes in fluorescence intensity after ozonation for MWRDGC. H₂O₂:O₃=0.

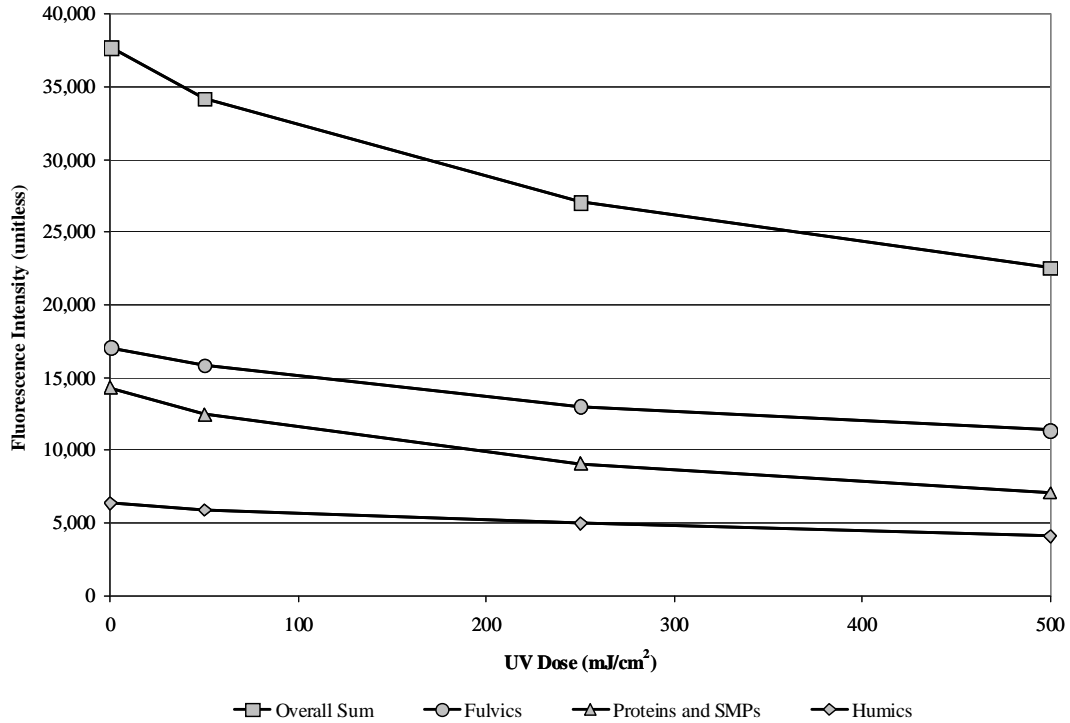


Figure 3.41. Changes in fluorescence intensity after UV/H₂O₂ for MWRDGC. H₂O₂=10 mg/L.

3.3 West Basin Municipal Water District, Los Angeles, CA

The West Basin Municipal Water District (WBMWD) study site is a water recycling facility that receives secondary effluent from a nearby wastewater treatment plant. The wastewater treatment plant serves four million people and treats approximately 250–300 MGD of ~95% municipal wastewater. The liquid treatment train consists of primary clarification with coagulant addition, conventional activated sludge (SRT=1.5 days), and secondary clarification. Approximately 90% of the secondary effluent is discharged to Santa Monica Bay through a 5-mile outfall, and the remaining portion (~30 MGD) is pumped to the water recycling facility for advanced treatment. The water recycling facility is composed of separate treatment trains serving a variety of final uses. One train includes microfiltration, reverse osmosis, and UV/H₂O₂, and the final product is used as a saltwater intrusion barrier and for groundwater recharge. The water recycling facility targets a UV dose of 115 mJ/cm² to achieve the NDMA notification level of 10 ng/L; 3 mg/L of H₂O₂ addition is necessary to achieve reductions in recalcitrant organic compounds. A similar treatment train with microfiltration and single- or double-pass RO is used for industrial customers. The treatment train with conventional unit processes is described as a “Title 22” product and is used for reclaimed water distribution systems. The sodium hypochlorite process targets a residual of at least 4.09 mg/L and a CT value of 450 mg-min/L, as required by Title 22. Simplified treatment schematics for the wastewater treatment plant and water recycling facility are provided in Figure 3.42.

The WBMWD facility is also piloting an ozone system as pretreatment for its microfiltration process. The wastewater treatment plant sometimes experiences rapid irreversible fouling of its microfiltration membranes, but the ozone pilot has demonstrated success in reducing transmembrane pressures by transforming the organic matter responsible for the fouling.

Influent from the WBMWD study site (i.e., secondary effluent from the associated wastewater treatment plant) was collected in September of 2010, and the initial water quality data in Table 3.34 were obtained. Effluent samples from the MF-RO-UV/H₂O₂ treatment train were also analyzed, and these data are reported as “finished effluent.” Using the initial TOC and nitrite data for the filtered secondary effluent, the ozone dosing conditions in Table 3.35 were calculated.

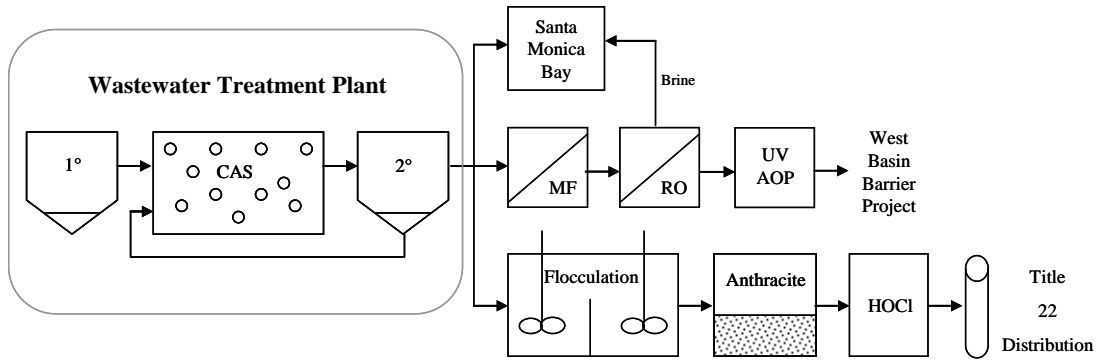


Figure 3.42. Simplified treatment schematic for WBMWD.

Table 3.34. Initial Water Quality Data for WBMWD

Unfiltered Secondary Effluent	pH	7.3
	TOC (mg/L)	15
	TSS (mg/L)	6.3
	Turbidity (NTU)	3.38
	Alkalinity (mg/L CaCO ₃)	332
	TN (mg-N/L)	47.2
	TKN (mg-N/L) ^a	46.9
	TON (mg-N/L) ^b	~0
	NH ₃ (mg-N/L)	46.9
	NO ₃ (mg-N/L)	0.11
	NO ₂ (mg-N/L)	0.17
	Bromide (µg/L)	409
NDMA (ng/L)	20	
Filtered Secondary Effluent	pH	7.3
	TOC (mg/L)	18
	UV ₂₅₄ absorbance (cm ⁻¹)	0.268
	TSS (mg/L)	<5
	Turbidity (NTU)	2.65
Finished Effluent	TOC (mg/L)	0.21
	UV ₂₅₄ absorbance (cm ⁻¹)	0.018
	NDMA (ng/L)	6.5

^aTotal Kjeldahl nitrogen: sum of total organic nitrogen and ammonia.

^bTotal organic nitrogen: difference between total nitrogen and ammonia, nitrate, and nitrite.

Table 3.35. Ozone Dosing Conditions for 1-L Filtered WBMWD Samples

O ₃ :TOC/ H ₂ O ₂ :O ₃	Wastewater Volume (mL)	Nanopure Volume (mL)	O ₃ Volume (mL)	O ₃ Dose (mg/L)	H ₂ O ₂ Volume (μL)	H ₂ O ₂ Dose (mg/L)
Spike	758	242	0	0	0	0
0.25/0	758	198	44	3.8	0	0
0.25/0.5	758	198	44	3.8	124	1.2
0.25/1.0	758	198	44	3.8	248	2.5
0.5/0	758	159	83	7.2	0	0
0.5/0.5	758	159	83	7.2	245	2.5
0.5/1.0	758	159	83	7.2	490	4.9
1.0/0	758	79	163	14.0	0	0
1.0/0.5	758	79	163	14.0	487	4.9
1.0/1.0	758	79	163	14.0	975	9.8
1.5/0	758	0	242	20.8	0	0
1.5/0.5	758	0	242	20.8	730	7.3
1.5/1.0	758	0	242	20.8	1,459	14.6

Notes. Some values are affected by rounding error and the precision of the ozone spike; concentration of O₃ stock solution=86 mg/L; concentration of H₂O₂ stock solution=10 g/L; filtered dilution ratio=(758/1000)=0.758; filtered TOC after dilution=13.6 mg/L; filtered NO₂ after dilution=0.13 mg/L as N=0.42 mg/L as NO₂.

3.3.1 Ozone Demand/Decay

Figure 3.43 illustrates the ozone demand/decay curves for the filtered WBMWD secondary effluent under various dosing conditions. The graph only includes dosing conditions with a measurable ozone residual after 30 s; corresponding CT values are also provided. As discussed earlier, the O₃/H₂O₂ samples are not included in the figure because the addition of H₂O₂ led to the formation of ·OH but eliminated the dissolved ozone residual. Because of reactions with EfOM, the 0.25 O₃:TOC ratio was insufficient to establish a measurable ozone residual after 30 s. For the remaining dosing conditions, the graph illustrates the instantaneous ozone demand (i.e., the precipitous drop between 0 and 30 s) and the decay over time. Although the applied ozone doses were significantly higher for WBMWD than for CCWRD and MWRDGC, the higher TOC concentration and ozone demand yielded CT values that were comparable to the other data sets.

3.3.2 Bromate Formation

As illustrated in Figure 3.44, bromate formation was considerably higher in the WBMWD secondary effluent than for CCWRD and MWRDGC because of the higher initial bromide concentration. The O₃:TOC ratio of 0.25 was the only dosing condition that satisfied the 10 μg/L benchmark, whereas the highest dosing condition yielded a bromate concentration of 200 μg/L. The addition of H₂O₂ provided some bromate mitigation for the lower applied ozone doses, but H₂O₂ addition was associated with the highest level of bromate formation as well. To achieve the 10 μg/L treatment objective, the applied ozone dose would be limited to an O₃:TOC ratio <0.25 or the process would have to be supplemented with substantial H₂O₂ doses. However, the required H₂O₂ dose for high O₃:TOC ratios would likely be cost-prohibitive unless other mitigation measures were employed. It should be noted, however, that pilot-scale ozonation of the same wastewater matrix (WRRF-10-11: Ozone pretreatment of non-nitrified secondary effluent before microfiltration) rarely generated bromate levels above 20 μg/L with an O₃:TOC ratio of approximately 1.0. Therefore, the manner in which

ozone is introduced into the water may impact the level of bromate formation in bench-versus large-scale systems.

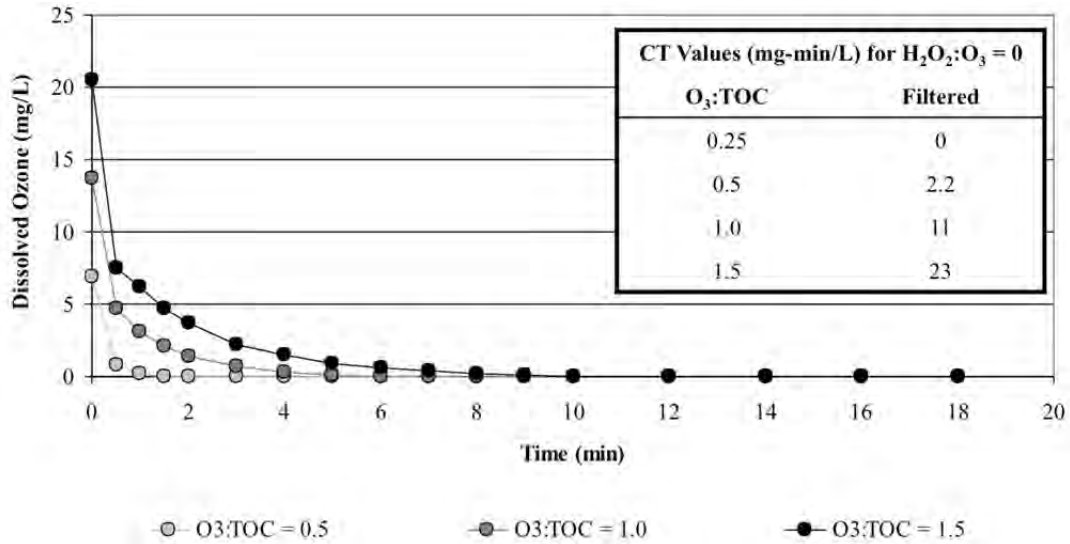


Figure 3.43. Ozone demand/decay curves for WBMWD.

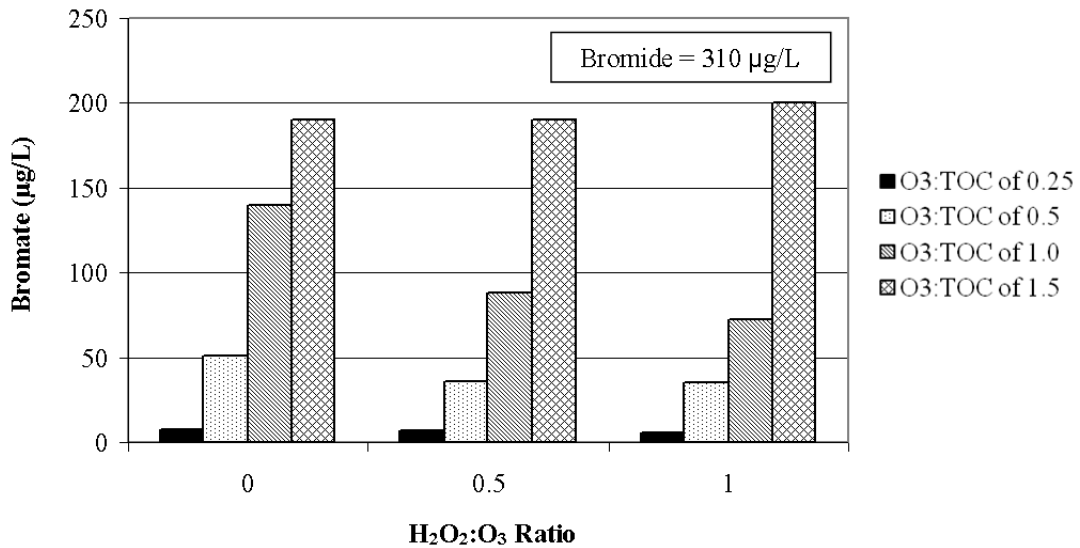


Figure 3.44. Bromate formation during ozonation of WBMWD secondary effluent.

3.3.3 $\cdot OH$ Exposure

Based on data from bench-scale experiments with pCBA spiked at approximately 500 $\mu g/L$, Table 3.36 indicates the overall $\cdot OH$ exposure for each ozone and UV dosing condition. The $\cdot OH$ exposures for the UV/ H_2O_2 samples are corrected for the low level of pCBA degradation achieved by photolysis alone.

In contrast to CCWRD and MWRDGC, H_2O_2 addition yielded higher overall $\cdot OH$ exposure at $O_3:TOC$ ratios of 1.0 and 1.5. Ozone-based oxidation also provided higher $\cdot OH$ exposures

than the UV dosing conditions applied during these experiments. The poor water quality even necessitated UV doses greater than 500 mJ/cm² (with 10 mg/L H₂O₂) to achieve an ·OH exposure similar to that of an O₃:TOC ratio of 0.25.

Table 3.36. ·OH Exposure in the WBMWD Secondary Effluent

Ozone:TOC	H ₂ O ₂ :O ₃ =0	H ₂ O ₂ :O ₃ =0.5	H ₂ O ₂ :O ₃ =1.0
Filtered ozone exposure (10 ⁻¹¹ M-s)			
0.25	7.8	7.9	8.4
0.5	20	21	23
1.0	49	63	60
1.5	73	96	94
UV Dose (mJ/cm ²)	H ₂ O ₂ =0 mg/L	H ₂ O ₂ =5 mg/L	H ₂ O ₂ =10 mg/L
Filtered UV exposure (10 ⁻¹¹ M-s)			
0	N/A	N/A	0.0 ^a
50	N/A	N/A	0.0
250	N/A	1.2	4.6
500	N/A	3.7	7.2

^aBased on H₂O₂ control.

3.3.4 Title 22 Contaminants

Bench-scale experiments were performed with the filtered WBMWD wastewater to evaluate the use of ozone and UV for the destruction of spiked NDMA (300 ng/L) and 1,4-dioxane (1 mg/L). In fact, the secondary effluent already contained 20 ng/L of NDMA prior to the spikes, whereas the MF-RO-UV/H₂O₂ effluent contained 6.5 ng/L. Figure 3.45 indicates that UV doses ranging from 500 to 550 mJ/cm² were necessary to satisfy the Title 22 NDMA requirement. However, NDMA destruction with ozone proved to be completely impractical because of substantial direct NDMA formation (up to 150 ng/L), as indicated in Table 3.37. It is unclear what exactly contributed to this direct NDMA formation, but preliminary testing (data not shown), which is supported by the literature, suggests that specific organic precursors are the most likely culprit. Because this wastewater was non-nitrified, with minimal biotransformation and biodegradation of trace organic contaminants, the high NDMA yields are certainly plausible. These NDMA levels have also been observed during pilot-scale testing associated with WRRF-10-11.

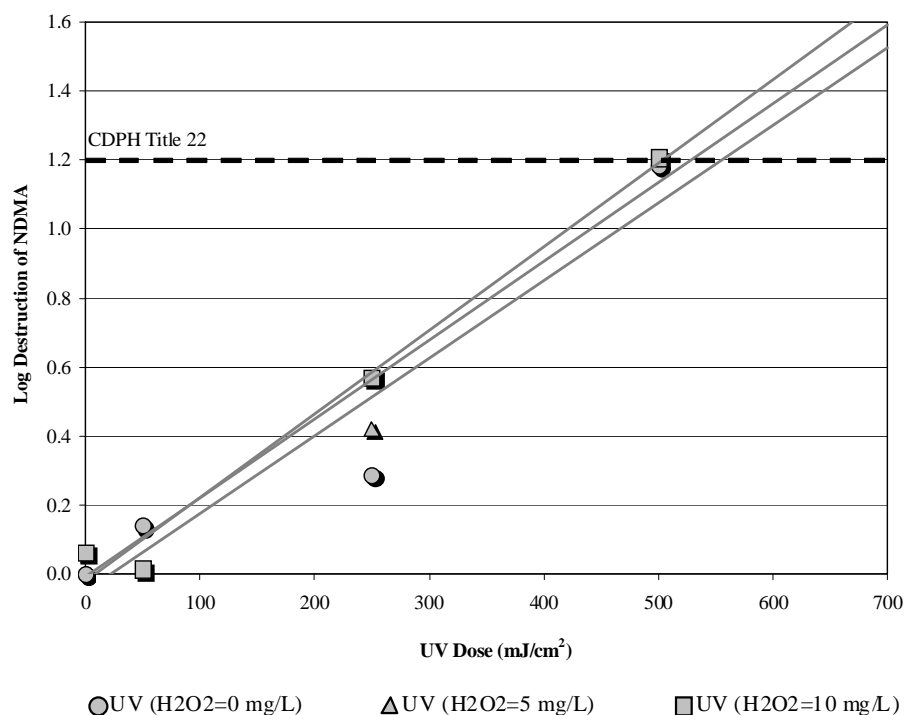


Figure 3.45. Destruction of NDMA in the filtered WBMWD secondary effluent.

Table 3.37. Direct NDMA Formation in the Filtered WBMWD Secondary Effluent

O ₃ :TOC Ratio	H ₂ O ₂ :O ₃ Ratio	NDMA (ng/L)
0	0	20
0.5	0	170
0.5	0.5	170
1.0	0	160
1.0	0.5	140

Table 3.38 illustrates the potential reductions in NDMA formation potential provided by ozonation and UV-based oxidation. With respect to the secondary effluent, the overall NDMA formation potential with chloramination was extremely high for WBMWD. As mentioned earlier, the fact that direct formation during ozonation also yielded high NDMA concentrations indicates that the precursors are likely similar between the two oxidants. Similar to the previous experiments, ozonation achieved reductions in overall NDMA formation potential ranging from 64% to 89%. Accounting for the Day 0 concentrations, the overall reduction reaches 99% based on the available data. In this case, higher ozone doses yielded lower NDMA formation potentials, whereas H₂O₂ addition was less effective in reducing NDMA formation potential. UV and UV/H₂O₂ achieved limited reductions in formation potential, with the maximum reduction of 25% occurring with a UV dose of 500 mJ/cm² and an H₂O₂ dose of 10 mg/L.

Table 3.38. NDMA Formation Potential in the Filtered WBMWD Secondary Effluent

Testing Condition	NDMA Day 0 (before chloramine)	NDMA Day 10 (after chloramine)	Total Chlorine Day 10
Secondary effluent	20 ng/L	1,600 ng/L	12 mg/L
H ₂ O ₂ control	Not measured	1,500 ng/L	13 mg/L
Ozone 0.25/0	Not measured	280 ng/L	12 mg/L
Ozone 0.25/0.5	Not measured	570 ng/L	12 mg/L
Ozone 0.5/0	170 ng/L	210 ng/L	12 mg/L
Ozone 0.5/0.5	170 ng/L	360 ng/L	12 mg/L
Ozone 1.0/0	160 ng/L	180 ng/L	16 mg/L
Ozone 1.0/0.5	140 ng/L	330 ng/L	12 mg/L
Ozone 1.5/0	Not measured	170 ng/L	12 mg/L
Ozone 1.5/0.5	Not measured	210 ng/L	11 mg/L
UV 50/0	Not measured	1,600 ng/L	13 mg/L
UV 50/10	Not measured	1,400 ng/L	13 mg/L
UV 250/0	Not measured	1,300 ng/L	13 mg/L
UV 250/5	Not measured	1,300 ng/L	13 mg/L
UV 250/10	Not measured	1,300 ng/L	14 mg/L
UV 500/0	Not measured	1,300 ng/L	13 mg/L
UV 500/5	Not measured	1,300 ng/L	13 mg/L
UV 500/10	Not measured	1,200 ng/L	13 mg/L
Finished	6.5 ng/L	22 ng/L	11 mg/L

Figure 3.46 illustrates the destruction of spiked 1,4-dioxane during the bench-scale ozone experiments. The superior performance of the ozone/H₂O₂ samples supports the previously reported pCBA data, which indicated that H₂O₂ addition provided a slight benefit for overall ·OH exposure. For WBMWD, O₃:TOC ratios between 1.0 and 1.2 are necessary to comply with the 0.5-log requirement.

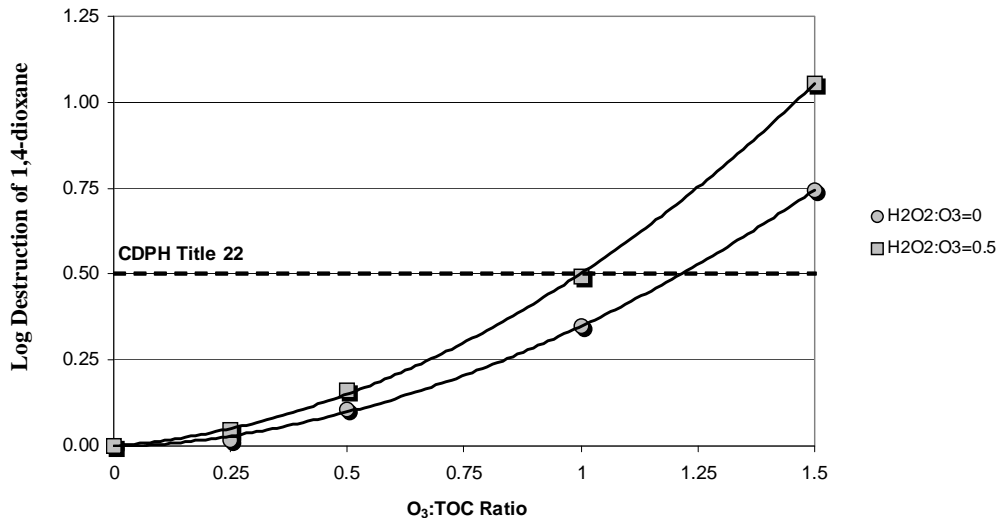


Figure 3.46. Destruction of 1,4-dioxane in the filtered WBMWD secondary effluent.

3.3.5 Trace Organic Contaminants

Secondary and finished (i.e., MF-RO-UV/H₂O₂) effluent samples from WBMWD were analyzed to determine the ambient concentrations of the target compounds, which are provided in Table 3.39. The effect of SRT during secondary treatment is quite apparent when the secondary effluent concentrations of WBMWD are compared with those of CCWRD and MWRDGC. The 1.5-day SRT provided minimal biological mitigation of trace organic contaminants, which resulted in relatively high secondary effluent concentrations for all of the target compounds. In fact, even the highly bioamenable compounds (i.e., ibuprofen and naproxen) that were <MRL for CCWRD and MWRDGC were present at reportable concentrations in this water matrix. Furthermore, many of the target compounds were present at concentrations approaching 1 µg/L, and two of the compounds were present at concentrations exceeding 2 µg/L. However, it is important to note that despite high concentrations relative to other secondary effluents, these concentrations likely pose little threat to public health. Atrazine, which is the only regulated contaminant on the target compound list, was even <MRL in the secondary effluent. The total estrogenicity of the secondary effluent was determined to be 0.56 ng/L, but this number should be interpreted with caution, as the highly concentrated secondary effluent may have had cytotoxic effects on the yeast cell line.

Finally, the multibarrier IPR treatment train achieved substantial removal for each of the target compounds, and all but one compound (bisphenol A) was <MRL after MF-RO-UV/H₂O₂. The exact reason for the breakthrough of bisphenol A is unclear, but it may have been an isolated occurrence captured by a single grab sample. Although bisphenol A is highly susceptible to biological treatment, little biotransformation was expected, based on the low SRT. This compound is also relatively resistant to UV photolysis, but its ·OH rate constant is relatively high, so there should have been significant destruction in the UV/H₂O₂ process. It is important to note that there was no indication of sample contamination based on the experimental controls. More frequent sampling would be necessary to determine whether bisphenol A breakthrough is a significant problem in this system. Regardless, MF-RO-UV/H₂O₂ is clearly an effective barrier against TO_rC contamination in IPR applications.

Table 3.39. Ambient TOxC Concentrations at WBMWD

Parameter	Secondary Effluent (ng/L)	Finished Effluent (ng/L)
Bisphenol A	280	86
Diclofenac	280	<25
Gemfibrozil	2,500	<10
Ibuprofen	47	<25
Musk ketone	<100	<100
Naproxen	320	<25
Triclosan	150	<25
Atenolol	2,100	<25
Atrazine	<10	<10
Carbamazepine	260	<10
DEET	640	<25
Meprobamate	290	<10
Phenytoin	160	<10
Primidone	96	<10
Sulfamethoxazole	700	<25
Trimethoprim	700	<10
TCEP	630	<200
Total estrogenicity (EEq)	0.56	<0.074

Bench-scale TOxC oxidation experiments were performed with protocols and spiking stocks similar to those described for the previous wastewater matrices. However, a comparison of filtered versus unfiltered wastewater was not performed. Table 3.40 shows the relative oxidation levels of the 16 target compounds (musk ketone omitted) after ozonation. In contrast to the previous data sets, Table 3.40 supports the conclusion from the pCBA experiment (see Table 3.36) that H₂O₂ addition increased ·OH exposure at higher O₃:TOC ratios. The impact of H₂O₂ was most apparent for the ozone-resistant compounds (Groups 3, 4, and 5) and O₃:TOC ratios of 1.0 and 1.5. However, the benefit was minimal and likely insufficient to warrant H₂O₂ addition for this reason alone.

As described earlier, the target compounds were divided into five categories based on their second-order ozone and ·OH rate constants. As highlighted by the shaded cells, in particular, the relative levels of oxidation were similar during the MWRDGC and WBMWD experiments. All of the Group 1 compounds were more than 80% oxidized at an O₃:TOC ratio of 0.25, and both of the Group 2 compounds were more than 80% oxidized with an O₃:TOC ratio of 0.5. Groups 3 and 4 required O₃:TOC ratios of 1.0 and 1.5, respectively, to exceed 80% oxidation. Similarly to the previous data sets, TCEP proved to be extremely resistant to ozonation, as the level of oxidation never exceeded 35%.

Table 3.41 shows the relative photolysis and UV/H₂O₂ oxidation levels of the target compounds. Again, UV photolysis was quite ineffective in destroying the target compounds. Only two compounds (diclofenac and triclosan) experienced more than 80% destruction with UV irradiation alone, whereas atrazine, phenytoin, and sulfamethoxazole experienced at least 25% destruction with UV alone. Photolysis appeared to be quite effective for DEET, meprobamate, and TCEP, but these numbers appear to be erroneous because they do not increase with increasing UV dose. The addition of H₂O₂ with a UV dose of 500 mJ/cm² was also able to achieve 70% destruction of sulfamethoxazole, whereas a majority of the remaining compounds achieved destruction levels ranging from 20 to 50%.

Finally, the total estrogenicity of the secondary effluent was oxidized down to the MRL with every ozone and ozone/H₂O₂ dosing condition. On the other hand, neither UV nor UV/H₂O₂ was particularly effective for reducing total estrogenicity, as the highest dosing conditions were unable to achieve the MRL for the YES assay. These results are summarized in Figure 3.47.

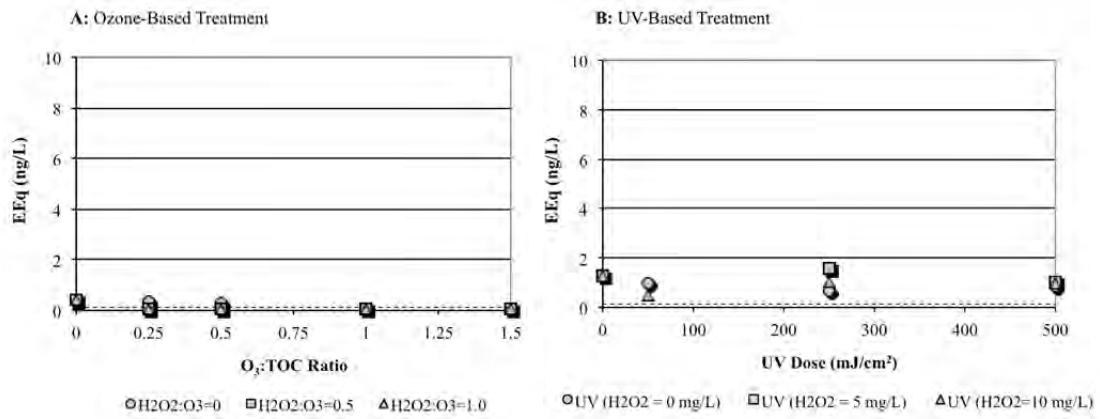


Figure 3.47. Reduction in total estrogenicity in the WBMWD secondary effluent.

Table 3.40. WBMWD TOrC Mitigation by Ozone (Filtered)

Group	Contaminant	O ₃ :TOC (mass) / H ₂ O ₂ :O ₃ (molar)											
		0.25/0	0.25/0.5	0.25/1.0	0.5/0	0.5/0.5	0.5/1.0	1.0/0	1.0/0.5	1.0/1.0	1.5/0	1.5/0.5	1.5/1.0
1	Sulfamethoxazole	87%	83%	79%	98%	96%	95%	98%	98%	98%	98%	98%	98%
	Diclofenac	98%	96%	91%	98%	98%	98%	98%	98%	98%	98%	98%	98%
	Bisphenol A	98%	98%	94%	98%	98%	98%	98%	98%	98%	98%	98%	98%
	Carbamazepine	99%	92%	85%	99%	99%	99%	99%	99%	99%	99%	99%	99%
	Trimethoprim	99%	93%	87%	99%	99%	99%	99%	99%	99%	99%	99%	99%
	Naproxen	98%	93%	89%	98%	98%	98%	98%	98%	98%	98%	98%	98%
	Triclosan	97%	96%	94%	97%	97%	97%	97%	97%	97%	97%	97%	97%
	Indicator	97%	93%	88%	98%	98%	98%	98%	98%	98%	98%	98%	98%
2	Gemfibrozil	89%	77%	73%	99%	99%	98%	99%	99%	99%	99%	99%	99%
	Atenolol	44%	44%	44%	96%	86%	82%	99%	99%	99%	99%	99%	99%
	Indicator	67%	61%	59%	98%	93%	90%	99%	99%	99%	99%	99%	99%
3	Ibuprofen	51%	44%	52%	75%	79%	80%	97%	98%	98%	98%	98%	98%
	Phenytoin	47%	44%	44%	72%	76%	77%	97%	99%	98%	99%	99%	99%
	DEET	35%	35%	35%	63%	68%	69%	92%	96%	96%	99%	99%	99%
	Primidone	37%	32%	37%	65%	71%	68%	93%	97%	96%	99%	99%	99%
	Indicator	43%	39%	42%	69%	74%	74%	95%	98%	97%	99%	99%	99%
4	Atrazine	18%	12%	21%	36%	39%	40%	68%	77%	75%	87%	93%	93%
	Meprobamate	22%	22%	28%	43%	48%	49%	78%	86%	84%	92%	97%	97%
	Indicator	20%	17%	25%	40%	44%	45%	73%	82%	80%	90%	95%	95%
5	TCEP	-19%	2%	6%	10%	15%	5%	18%	24%	23%	24%	34%	35%

Note: Shading represents >80% oxidation.

Table 3.41. WBMWD TOxC Mitigation by UV (Filtered)

Group	Contaminant	UV Dose (mJ/cm ²) / H ₂ O ₂ Dose (mg/L)							
		50/0	50/10	250/0	250/5	250/10	500/0	500/5	500/10
1	Sulfamethoxazole	7%	-15%	49%	36%	42%	67%	68%	70%
	Diclofenac	39%	4%	92%	85%	89%	98%	97%	97%
	Bisphenol A	5%	0%	0%	0%	0%	5%	10%	30%
	Carbamazepine	-15%	0%	-23%	7%	7%	-15%	13%	27%
	Trimethoprim	5%	0%	0%	5%	5%	0%	5%	21%
	Naproxen	7%	0%	7%	8%	15%	7%	23%	39%
	Triclosan	17%	14%	78%	64%	76%	90%	90%	91%
2	Gemfibrozil	3%	6%	0%	12%	15%	6%	18%	23%
	Atenolol	0%	0%	-3%	7%	17%	-7%	0%	23%
3	Ibuprofen	9%	0%	9%	7%	10%	9%	19%	29%
	Phenytoin	16%	5%	35%	23%	30%	55%	48%	51%
	DEET	17%	0%	17%	5%	10%	4%	5%	20%
4	Primidone	5%	-6%	0%	11%	6%	5%	-11%	0%
	Atrazine	-9%	0%	11%	17%	18%	27%	36%	39%
5	Meprobamate	29%	3%	31%	6%	6%	32%	3%	14%
	TCEP	14%	0%	13%	-4%	-4%	11%	7%	0%

Notes. Groupings based on ozone and OH rate constants. Shading represents >80% photolysis or oxidation.

3.3.6 Disinfection

Ambient secondary (before and after laboratory filtration) and finished effluent samples were assayed for total and fecal coliforms, MS2, and *Bacillus* spores. The ambient microbial water quality data are provided in Table 3.42. In comparison to the previous data sets, the number of indigenous microbes was slightly higher for WBMWD, and MS2 was even detected in the secondary effluent without filter concentration. To illustrate a wide range of inactivation, the ozone and UV disinfection samples were spiked with relatively large numbers of the surrogate microbes, as indicated in Table 3.43.

Table 3.42. Ambient Microbial Water Quality Data for WBMWD

Microbial Surrogate	Unfiltered Secondary Effluent	Filtered Secondary Effluent	Finished Effluent
Total coliforms (MPN/100 mL)	3.5×10^4	3.4×10^4	<1
Fecal coliforms (MPN/100 mL)	9.4×10^3	7.7×10^3	<1
MS2 (PFU/mL)	9	10	<1
<i>Bacillus</i> spores (CFU/100 mL)	1.1×10^4	7.9×10^3	<1

Table 3.43. Microbial Spiking Levels for WBMWD Bench-Scale Experiments

Microbial Surrogate	Filtered Ozone Disinfection	Filtered UV Disinfection
<i>E. coli</i> (MPN/100 mL)	2.4×10^7	9.3×10^6
MS2 (PFU/mL)	6.4×10^7	9.9×10^6
<i>B. subtilis</i> spores (CFU/100 mL)	2.2×10^5	2.8×10^5

Figure 3.48 illustrates the inactivation of spiked *E. coli* during the bench-scale ozone experiments. The solid line near the top of the figure represents the limit of inactivation based on the spiking level in the filtered samples. Inactivation by H₂O₂ alone was generally insignificant, and when combined with ozonation, the addition of H₂O₂ generally hindered *E. coli* inactivation. However, the various dosing conditions were more consistent for WBMWD than for CCWRD and MWRDGC with O₃:TOC ratios >0.5 generally achieving >6-log inactivation of *E. coli*. The average log-inactivation values for each treatment condition are provided in Table 3.44.

Figure 3.49 illustrates the inactivation of spiked MS2 during the bench-scale ozone experiments. Again, the inactivation achieved by the addition of H₂O₂ alone was insignificant, and ozone/H₂O₂ was slightly less effective than ozone alone. With respect to the CDPH Title 22 requirements, an O₃:TOC ratio >0.5 was often sufficient for the 5-log inactivation requirement, and an O₃:TOC ratio >1.0 was generally sufficient for the more

stringent 6.5-log inactivation requirement. The average log-inactivation values for each treatment condition are provided in Table 3.45.

Figure 3.50 illustrates the inactivation of spiked *B. subtilis* spores during the bench-scale ozone experiments. As expected, the spores proved to be extremely resistant to oxidation and only experienced significant inactivation for O_3 :TOC ratios >1.0 with no H_2O_2 addition. In other words, a sufficient ozone CT had to be administered before ozone and $\cdot OH$ were able to penetrate the spore coat and inactivate the bacteria. It is important to reiterate that oxidation with $\cdot OH$ alone (i.e., with H_2O_2 addition) is extremely ineffective for spore inactivation, presumably because of the highly reactive nature of $\cdot OH$ and competition with EfOM. The average log-inactivation values for each treatment condition are provided in Table 3.46. Finally, Figure 3.51 provides a summary of the ozone disinfection data for the three surrogate microbes with respect to the CT framework. Figure 3.51A illustrates the dose–response relationships for the samples with no H_2O_2 addition, and Figure 3.51B illustrates the dose–response relationships for H_2O_2 : O_3 ratios of 0.5 and 1.0 (combined). Similar to the previous data sets, the data indicate that the CT framework is not always appropriate because substantial levels of inactivation can be achieved when the apparent ozone CT is zero. Again, the level of inactivation for vegetative bacteria and viruses is generally less than that observed when an ozone residual is present, and no inactivation of spore-forming bacteria can be achieved without a measurable CT.

Table 3.47 summarizes the efficacy of UV and UV/ H_2O_2 for the inactivation of the three surrogate microbes. The efficacy of UV-based disinfection differs dramatically from that of ozone-based disinfection because UV is highly effective against both vegetative and spore-forming bacteria, whereas some viruses demonstrate resistance. A dose of 50 mJ/cm^2 was sufficient to reach the limits of inactivation for *E. coli* and *Bacillus* spores, regardless of H_2O_2 addition. On the other hand, MS2 inactivation occurred more slowly and only reached the limit of inactivation with a UV dose of 250 mJ/cm^2 . There was no difference in UV/ H_2O_2 performance with H_2O_2 doses of 5 and 10 mg/L. Particularly with respect to advanced oxidation dosing conditions (i.e., $>250 \text{ mJ/cm}^2$ with 10 mg/L of H_2O_2), one can expect substantial inactivation of all microbes present in wastewater. This constitutes a significant advantage for UV-based treatment over the ozone-based alternatives.

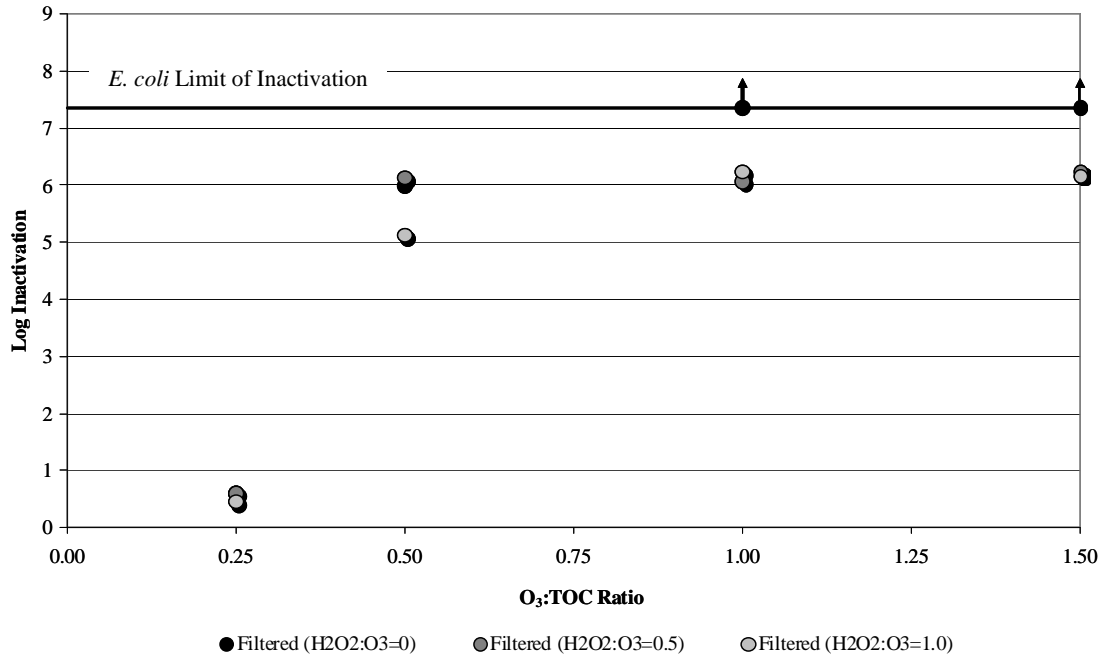


Figure 3.48. Inactivation of spiked *E. coli* in the WBMWD secondary effluent.

Table 3.44. Summary of *E. coli* Inactivation in the WBMWD Secondary Effluent

O ₃ :TOC Ratio	H ₂ O ₂ :O ₃ =0	H ₂ O ₂ :O ₃ =0.5	H ₂ O ₂ :O ₃ =1.0
0.25	0.6	0.6	0.5
0.5	6.0	6.1	5.1
1.0	>7.4 ^a	6.1	6.2
1.5	>7.4 ^a	6.2	6.2

^aLimit of inactivation based on spiking level.

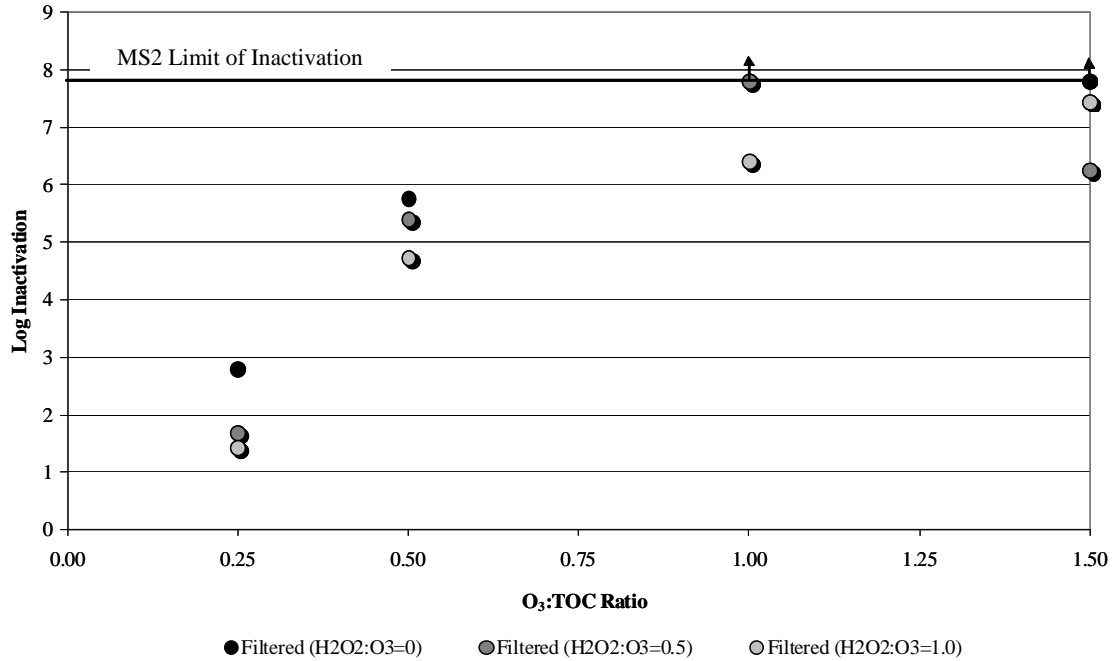


Figure 3.49. Inactivation of spiked MS2 in the WBMWD secondary effluent.

Table 3.45. Summary of MS2 Inactivation in the WBMWD Secondary Effluent

O ₃ :TOC Ratio	H ₂ O ₂ :O ₃ =0	H ₂ O ₂ :O ₃ =0.5	H ₂ O ₂ :O ₃ =1.0
0.25	2.8	1.7	1.4
0.5	5.8	5.4	4.7
1.0	>7.8 ^a	7.8	6.4
1.5	>7.8 ^a	6.3	7.4

^aLimit of inactivation based on spiking level

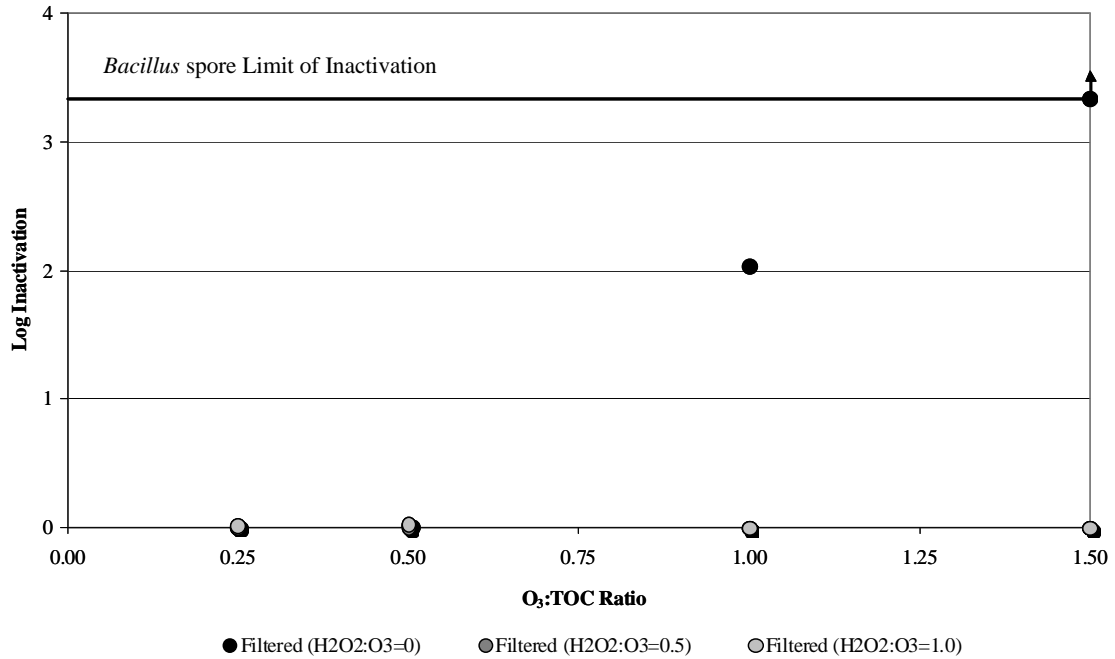


Figure 3.50. Inactivation of spiked *Bacillus* spores in the WBMWD secondary effluent.

Table 3.46. Summary of *Bacillus* Spore Inactivation in the WBMWD Secondary Effluent

O ₃ :TOC Ratio	H ₂ O ₂ :O ₃ =0	H ₂ O ₂ :O ₃ =0.5	H ₂ O ₂ :O ₃ =1.0
0.25	0.0	0.0	0.0
0.5	0.0	0.0	0.0
1.0	2.0	0.0	0.0
1.5	>3.3 ^a	0.0	0.0

^aLimit of inactivation based on spiking level

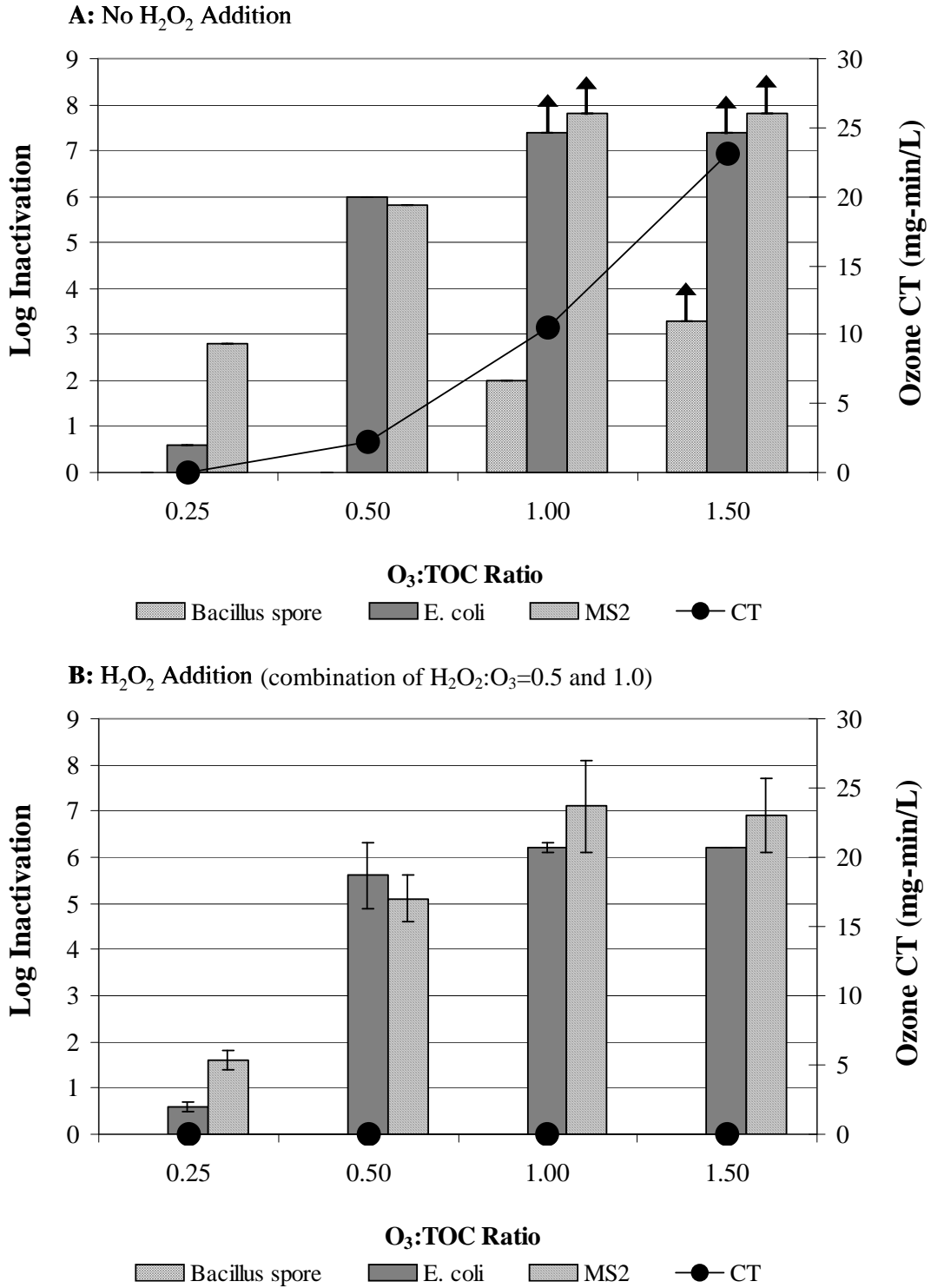


Figure 3.51. Significance of CT for disinfection in the WBMWD secondary effluent.

Table 3.47. Summary of UV Inactivation in the WBMWD Secondary Effluent

UV Dose (mJ/cm ²)	<i>E. coli</i>		MS2		<i>Bacillus</i> spores	
	UV	UV/H ₂ O ₂ ^a	UV	UV/H ₂ O ₂ ^a	UV	UV/H ₂ O ₂ ^a
25	>7.0 ^b	5.9	N/A	N/A	1.9	1.7
50	7.0	>7.0 ^b	3.1	3.4	>3.5 ^b	>3.5 ^b
250	>7.0 ^b	>7.0 ^b	>7.0 ^b	>7.0 ^b	>3.5 ^b	>3.5 ^b
500	>7.0 ^b	>7.0 ^b	>7.0 ^b	>7.0 ^b	>3.5 ^b	>3.5 ^b

^aH₂O₂ doses of 5 and 10 mg/L achieved similar levels of inactivation.

^bLimit of inactivation based on spiking level.

3.3.7 Organic Characterization

Similarly to the previous two data sets, the full-spectrum scans in Figures 3.52 and 3.53 (without (A) and with (B) H₂O₂ addition) indicate that the absorbance profiles around 254 nm generally provide the greatest resolution between treatment. Because of the limited efficacy of UV photolysis (Figure 3.53A), there is little resolution regardless of wavelength, and even UV/H₂O₂ achieved minimal reductions in absorbance. Figure 3.54 focuses on the change in UV₂₅₄ absorbance with ozone, ozone/H₂O₂, UV, and UV/H₂O₂. With respect to ozonation, reductions in UV₂₅₄ absorbance were slightly hindered by the addition of H₂O₂. In contrast to CCWRD and MWRDGC, the synergistic aspect of the UV AOP provided minimal improvements over UV alone.

3D EEMs were developed for the filtered secondary effluent, the MF-RO-UV/H₂O₂ effluent, and the various treatment conditions. Figure 3.55 illustrates the fluorescence fingerprint of the secondary and finished effluent samples and also provides the total and regional fluorescence intensities, based on arbitrary fluorescence units. The efficacy of the IPR treatment train is apparent based on the dramatic reduction in fluorescence intensity—from the most intense fingerprint of the various data sets to a fingerprint comparable to that of a blank sample. In fact, Regions I and II individually had higher total fluorescence intensities than Regions I, II, and III combined for CCWRD and MWRDGC. In contrast to CCWRD and MWRDGC, Region I (soluble microbial products and biopolymers) composed a larger portion of the total fluorescence than Region II (fulvic acids). Figure 3.56 provides a qualitative illustration of treatment efficacy after ozone- and UV-based oxidation. It is interesting to note that an O₃:TOC ratio of 0.25 yields a 3D EEM that is similar to that for the ambient secondary effluents of CCWRD and MWRDGC. Despite the poor water quality, ozone and ozone/H₂O₂ are capable of achieving substantial reductions in regional and total fluorescence. Despite the corrections for UV absorbance in calculating UV doses, neither UV nor UV/H₂O₂ are capable of significant reductions in fluorescence.

Figures 3.57 and 3.58 illustrate the fluorescence profiles at an excitation wavelength of 254 nm after ozonation and UV/H₂O₂, respectively. Because the addition of H₂O₂ did not have a significant impact on ozone efficacy and UV photolysis provided limited reductions in fluorescence intensity, these fluorescence profiles are not shown. These fluorescence profiles actually provide better resolution for the UV/H₂O₂ samples than the full 3D EEMs. The fluorescence profiles also illustrate the prominence of Region I fluorescence, because the WBMWD profiles are characterized by two distinct peaks, whereas CCWRD and MWRDGC are characterized by only a single peak associated with Region II.

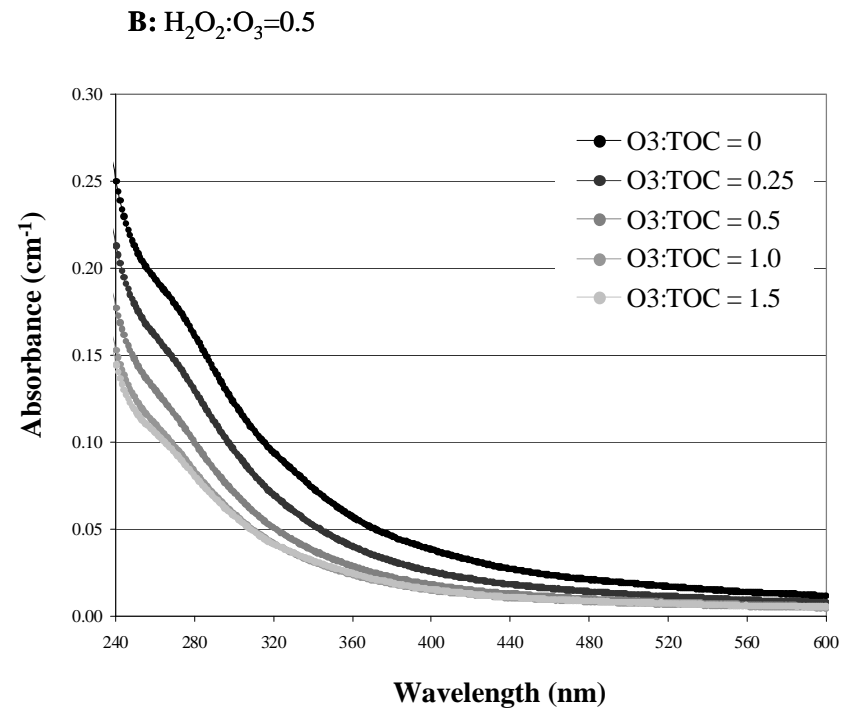
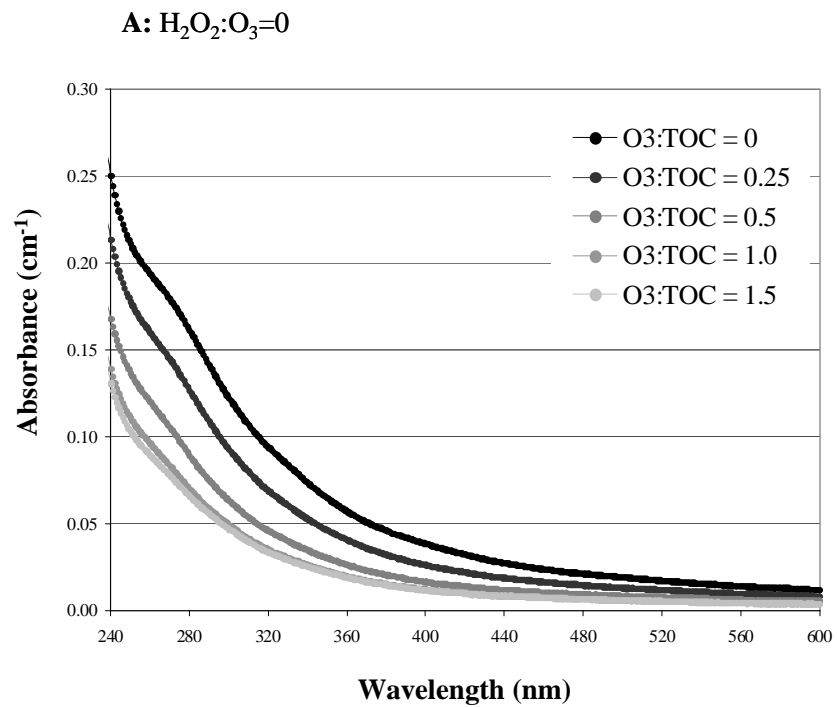


Figure 3.52. WBMWD absorbance spectra after ozonation.

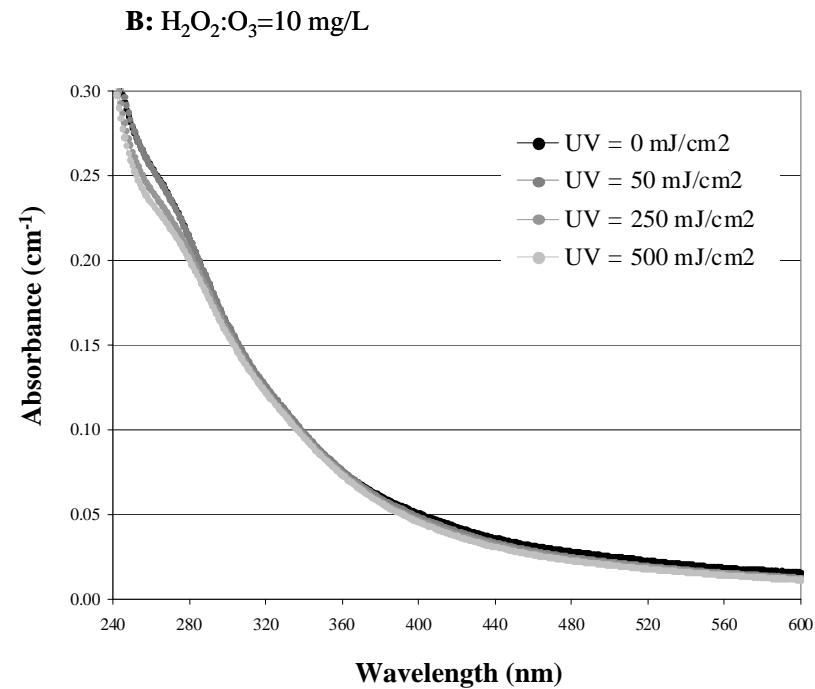
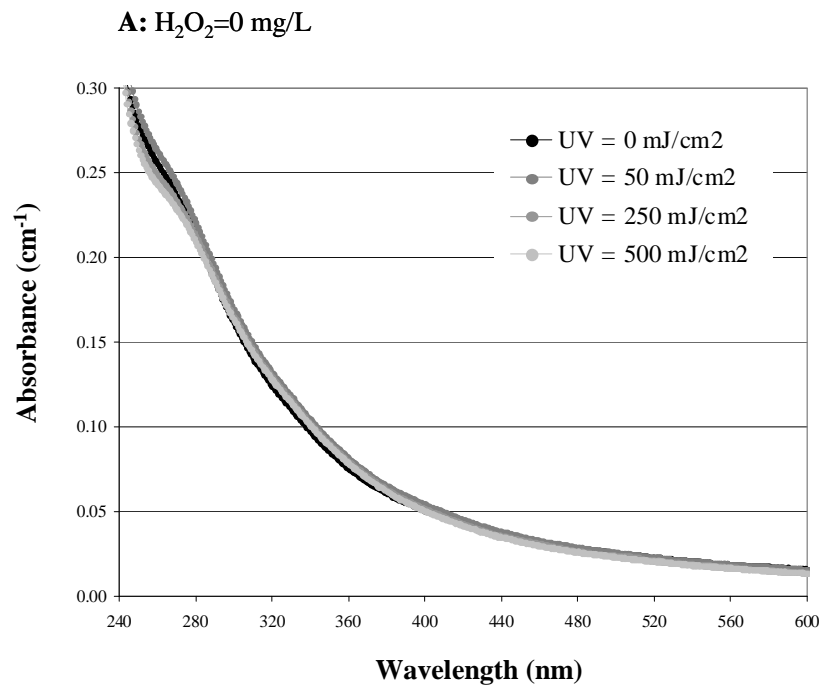


Figure 3.53. WBMWD absorbance spectra after UV and UV/H₂O₂.

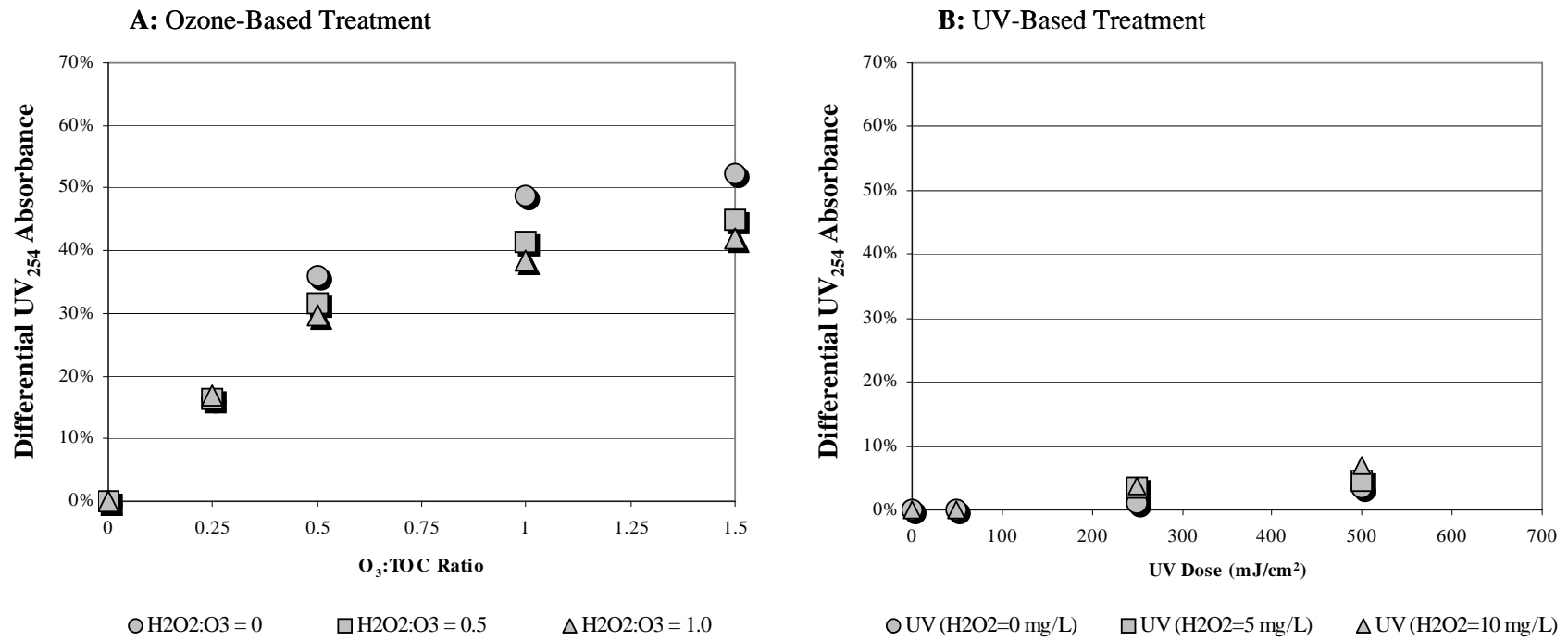
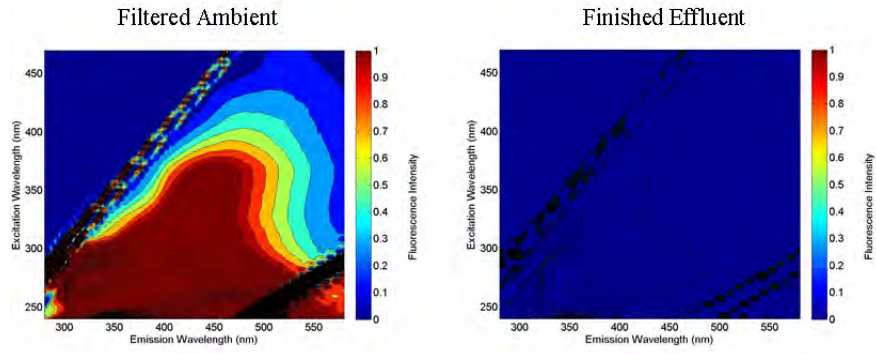


Figure 3.54. Differential UV₂₅₄ absorbance in the filtered WBMWD secondary effluent.



Total Fluorescence = 94,807

Region 1 = 45,238

Region 2 = 38,563

Region 3 = 11,006

Total Fluorescence = 305

Region 1 = 237

Region 2 = 53

Region 3 = 15

Figure 3.55. 3D EEMs for ambient samples from WBMWD.

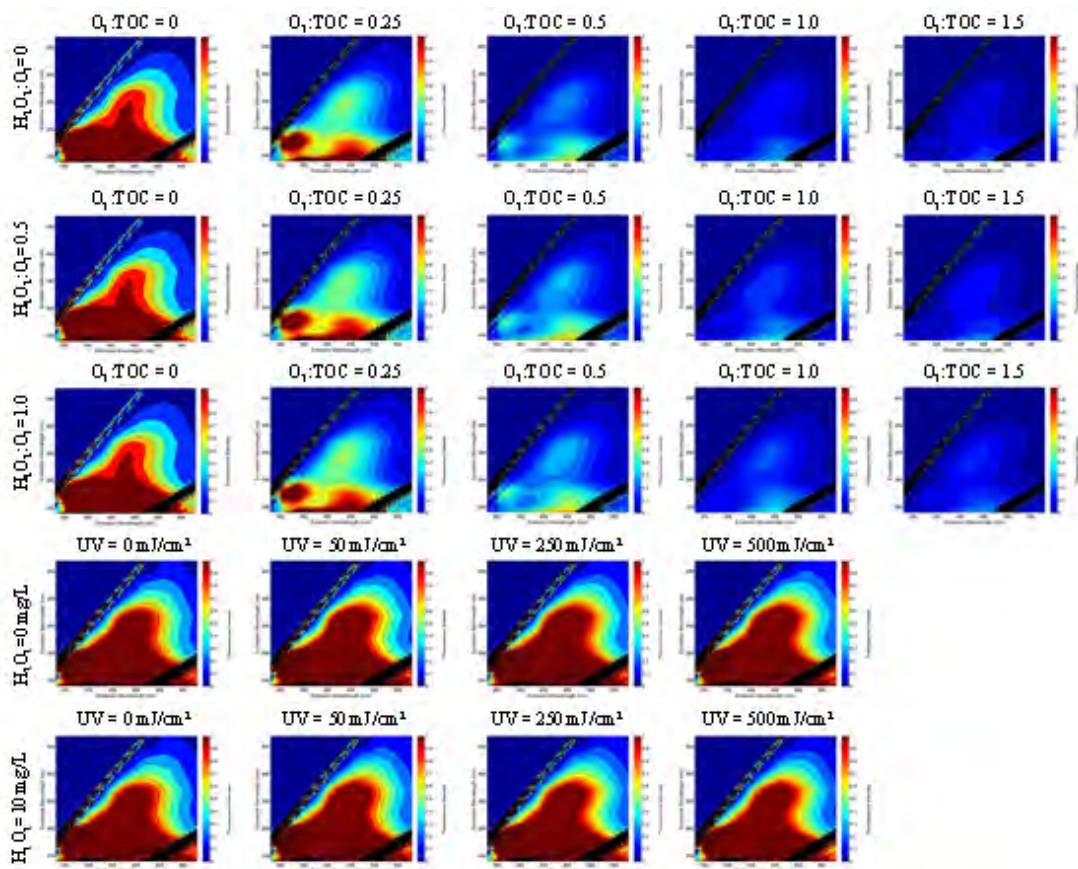


Figure 3.56. 3D EEMs after treatment for the filtered WBMWD secondary effluent.

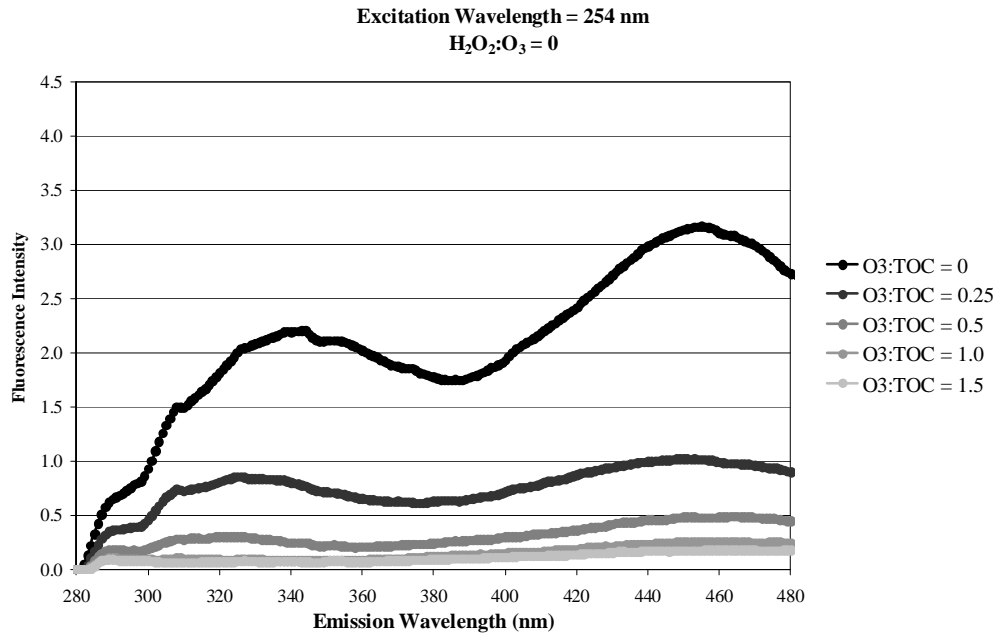


Figure 3.57. WBMWD fluorescence profiles (Ex₂₅₄) after ozonation.

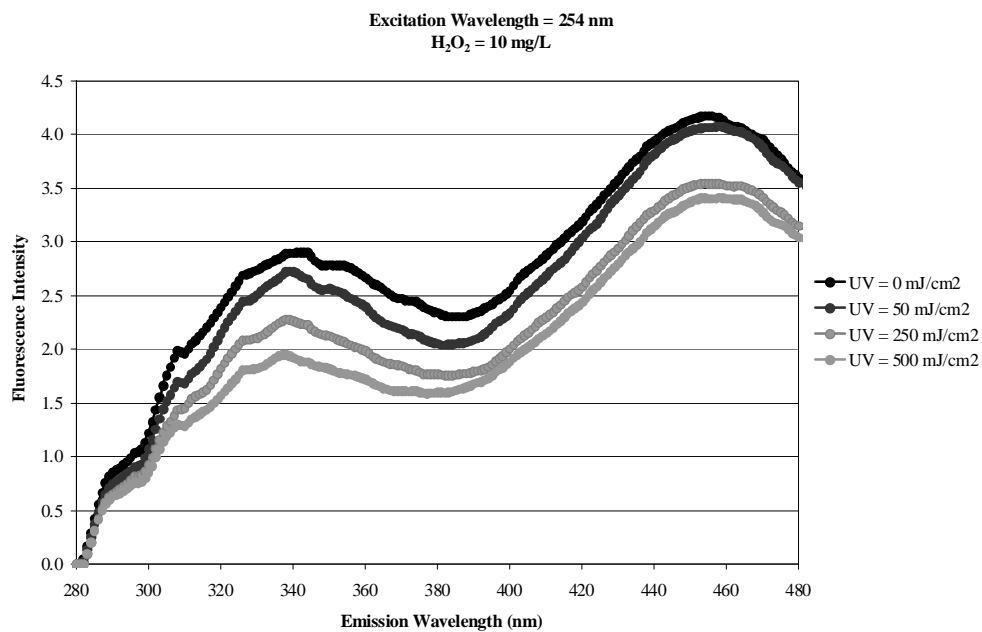


Figure 3.58. WBMWD fluorescence profiles (Ex₂₅₄) after UV/H₂O₂.

Table 3.48 provides the fluorescence (i.e., $Ex_{370}Em_{450}/Ex_{370}Em_{500}$) and treatment indices (i.e., $Ex_{254}Em_{450,T}/Ex_{254}Em_{450,A}$) for the WBMWD experiments. In contrast to CCWRD and MWRDGC, the FI values remained relatively constant regardless of the treatment condition. In other words, the organic matter associated with emissions at 450 nm and 500 nm was oxidized at similar relative rates. These relative changes are illustrated in Figure 3.59, and Figure 3.60 illustrates the changes in total and regional fluorescence intensities. The

fluorescence associated with soluble microbial products (Region I) and fulvic acids (Region II) decreased at a higher rate than that associated with the humic acids (Region III).

The TI, which measures the extent of organic transformation, reached as low as 0.06 for the highest O₃:TOC ratio, thereby indicating that 94% of the original fluorescence had been eliminated. This TI reduction is similar to those of CCWRD and MWRDGC, thereby highlighting the significance of relative changes in bulk organic matter for various water qualities. Also similarly to CCWRD and MWRDGC, the addition of H₂O₂ hindered the oxidation of the bulk organic matter. Because of the limited reduction in fluorescence with UV and UV/H₂O₂, the corresponding FI and TI values did not change significantly. The corresponding changes in total and regional fluorescence intensities for UV and UV/H₂O₂ are illustrated in Figure 3.61.

Table 3.48. FI and TI Values for the WBMWD Secondary Effluent

O ₃ :TOC	H ₂ O ₂ :O ₃ =0		H ₂ O ₂ :O ₃ =0.5		H ₂ O ₂ :O ₃ =1.0	
	FI	TI	FI	TI	FI	TI
Filtered ozone exposure						
0	1.44	1.00	1.44	1.00	1.44	1.00
0.25	1.40	0.33	1.42	0.32	1.46	0.32
0.5	1.37	0.15	1.40	0.17	1.41	0.18
1.0	1.39	0.08	1.50	0.09	1.45	0.10
1.5	1.38	0.06	1.43	0.07	1.47	0.07
UV Dose (mJ/cm ²)	H ₂ O ₂ =0 mg/L		H ₂ O ₂ =5 mg/L		H ₂ O ₂ =10 mg/L	
	FI	TI	FI	TI	FI	TI
Filtered UV Exposure						
0	1.44	1.00	1.44	1.00	1.44	1.00
50	1.40	1.03	N/A	N/A	1.40	0.98
250	1.39	0.95	1.39	0.91	1.40	0.85
500	1.38	0.91	1.38	0.89	1.39	0.82

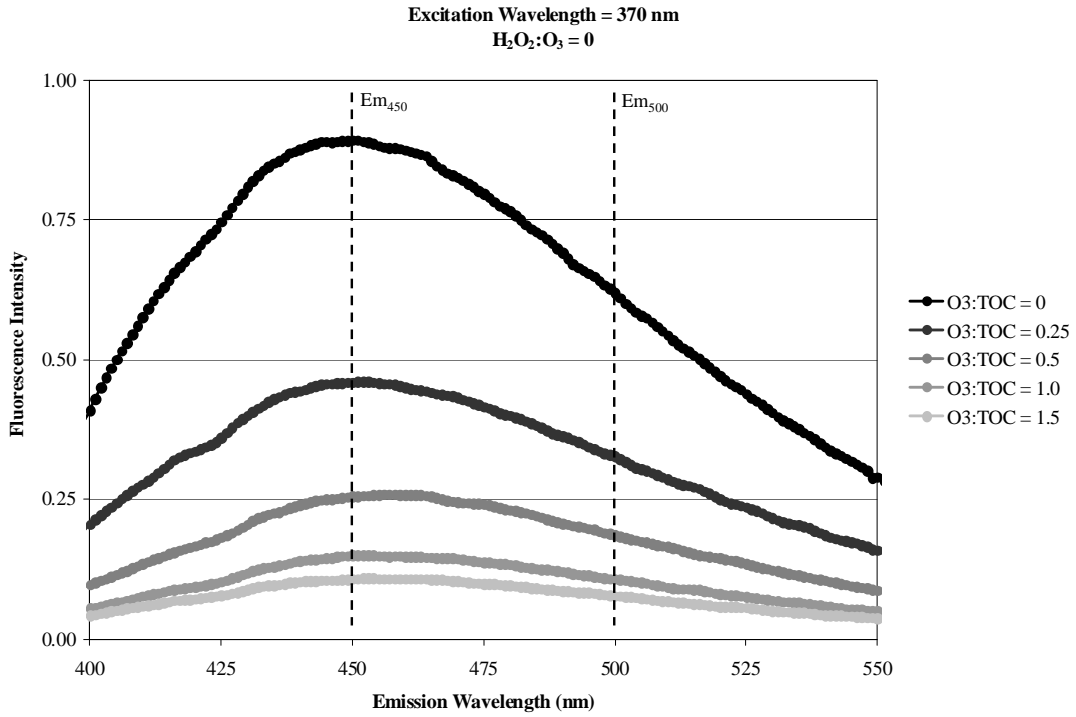


Figure 3.59. WBMWD fluorescence profiles (Ex₃₇₀) after ozonation.

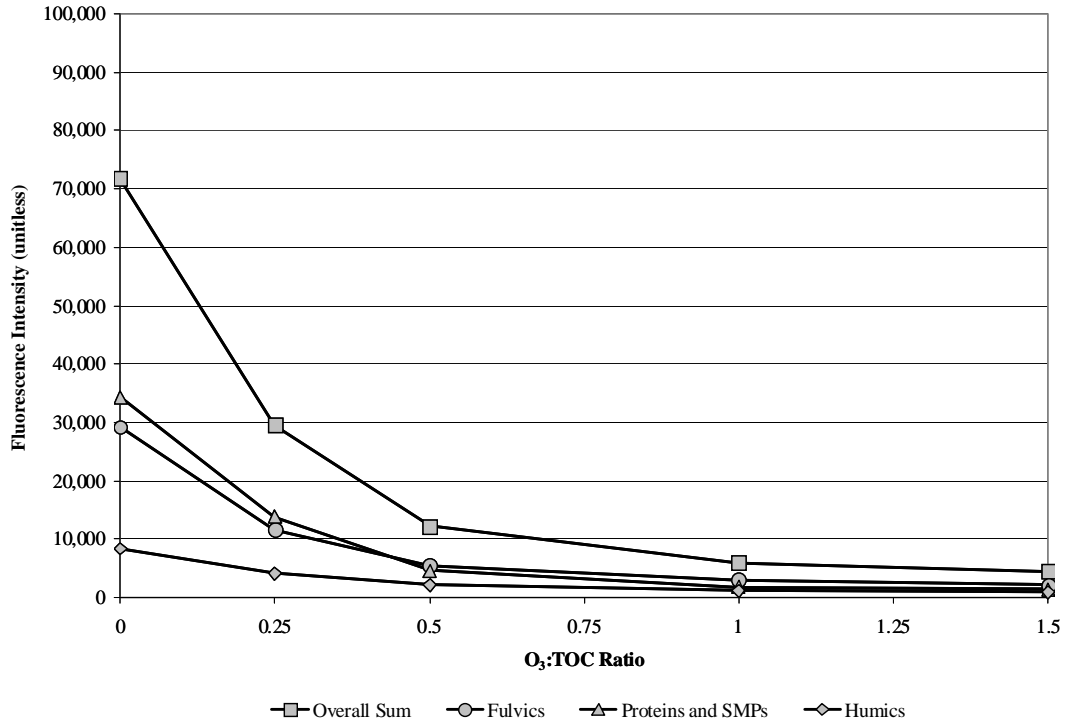


Figure 3.60. Changes in fluorescence intensity after ozonation for WBMWD. H₂O₂:O₃=0.

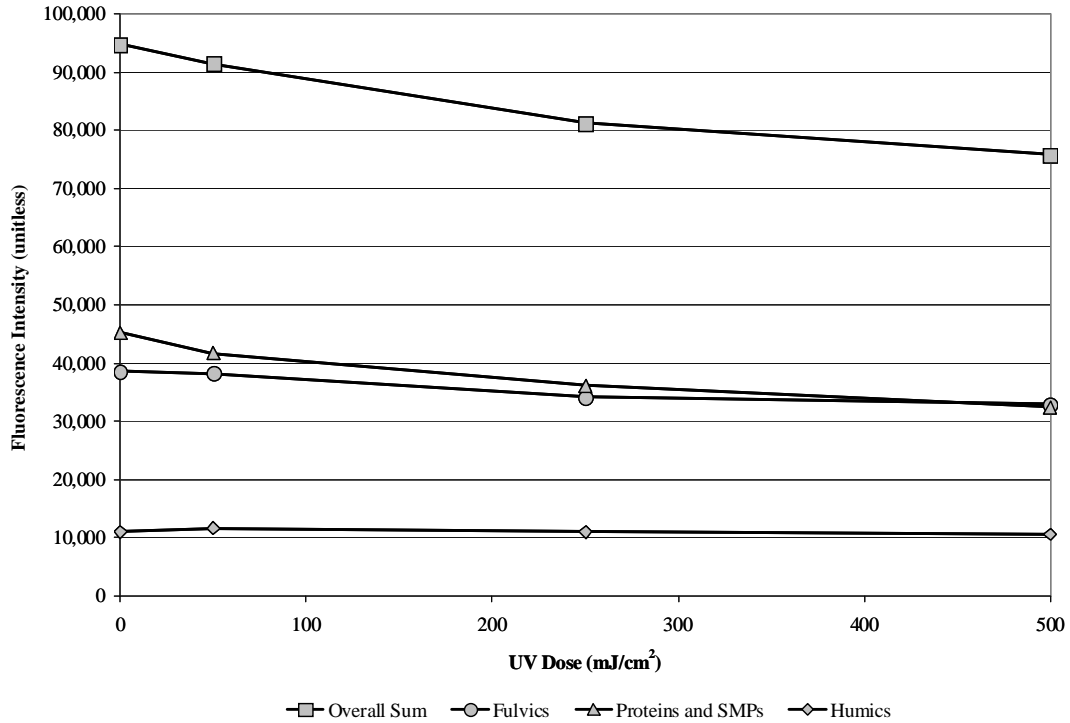


Figure 3.61. Changes in fluorescence intensity after UV/H₂O₂ for WBMWD. H₂O₂=10 mg/L.

3.4 Pinellas County Utilities, Pinellas County, FL

The secondary effluent provided by Pinellas County Utilities (PCU) is from a water reclamation facility in the Tampa–St. Petersburg metropolitan area. PCU treats approximately 20 MGD of wastewater composed of >96% domestic and <4% industrial flows. The liquid treatment train consists of preliminary screening and grit removal; primary clarification; conventional activated sludge (SRT=11–13 days) with nitrification, denitrification (TN_{eff} ≈ 1.4 mg/L), and biological phosphorus removal (TP_{eff} ≈ 0.5 mg/L); secondary clarification; deep bed (sand) denitrification filters; shallow bed filters (no longer utilized in their original design capacity); and chlorination. The chlorine disinfection process targets a minimum residual of 1.0 mg/L at the end of the contact basin and a contact time of at least 15 min. The effluent is used in reclaimed water distribution systems for irrigation and as a class 3 surface water discharge, which requires the effluent to comply with recreational water quality standards. The facility is currently being upgraded to include UV disinfection. A simplified treatment schematic of PCU is provided in Figure 3.62.

PCU is particularly interested in ozone technologies as a means to mitigate total trihalomethane (THM) concentrations in the finished effluent. The facility must specifically achieve annual averages of less than 22 µg/L and 34 µg/L for dichlorobromomethane (CHCl₂Br) and chlorodibromomethane (CHClBr₂), respectively. PCU has also tested for toxicological endpoints in the past but has not reached any definitive conclusions regarding the toxicity of its effluent.

Secondary effluent from PCU was collected in October 2010, and the initial water quality data in Table 3.49 were obtained. Postchlorination finished effluent samples were also analyzed. Using the initial TOC and nitrite data for the filtered secondary effluent, the ozone dosing conditions in Table 3.50 were calculated.

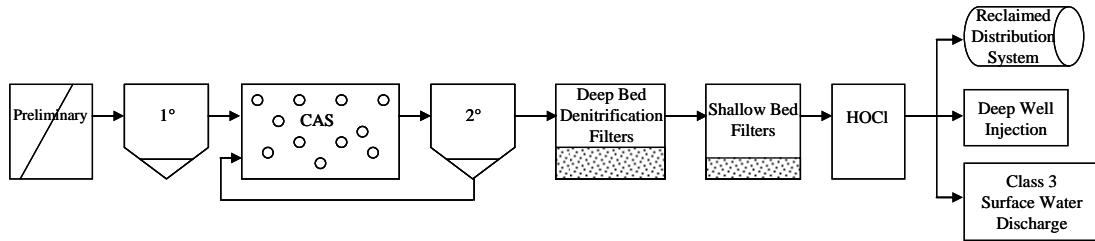


Figure 3.62. Simplified treatment schematic for PCU.

Table 3.49. Initial Water Quality Data for PCU

Unfiltered Secondary Effluent	pH	7.3
	TOC (mg/L)	7.0
	TSS (mg/L)	<5
	Turbidity (NTU)	0.51
	Alkalinity (mg/L CaCO ₃)	205
	TN (mg-N/L)	7.9
	TKN (mg-N/L) ^a	0.02
	TON (mg-N/L) ^b	~0
	NH ₃ (mg-N/L)	0.02
	NO ₃ (mg-N/L)	7.7
	NO ₂ (mg-N/L)	<0.05
	Bromide (µg/L)	730
	NDMA (ng/L)	7.1
Filtered Secondary Effluent	pH	7.3
	TOC (mg/L)	7.2
	UV ₂₅₄ absorbance (cm ⁻¹)	0.187
	TSS (mg/L)	<5
	Turbidity (NTU)	0.33
Finished Effluent	TOC (mg/L)	6.8
	UV ₂₅₄ absorbance (cm ⁻¹)	0.135
	NDMA (ng/L)	3.9

^aTotal Kjeldahl nitrogen = sum of total organic nitrogen and ammonia.

^bTotal organic nitrogen = difference between total nitrogen and ammonia, nitrate, and nitrite.

Table 3.50. Ozone Dosing Conditions for 1-L Filtered PCU Samples

O ₃ :TOC/ H ₂ O ₂ :O ₃	Wastewater Volume (mL)	Nanopure Volume (mL)	O ₃ Volume (mL)	O ₃ Dose (mg/L)	H ₂ O ₂ Volume (μL)	H ₂ O ₂ Dose (mg/L)
Spike	887	113	0	0	0	0
0.25/0	887	95	18	1.5	0	0
0.25/0.5	887	95	18	1.5	54	0.5
0.25/1.0	887	95	18	1.5	108	1.1
0.5/0	887	76	37	3.1	0	0
0.5/0.5	887	76	37	3.1	111	1.1
0.5/1.0	887	76	37	3.1	223	2.2
1.0/0	887	37	76	6.5	0	0
1.0/0.5	887	37	76	6.5	229	2.3
1.0/1.0	887	37	76	6.5	458	4.6
1.5/0	887	0	113	9.6	0	0
1.5/0.5	887	0	113	9.6	340	3.4
1.5/1.0	887	0	113	9.6	680	6.8

Notes. Some values are affected by rounding error and the precision of the ozone spike. Concentration of O₃ stock solution=85 mg/L; concentration of H₂O₂ stock solution=10 g/L; filtered dilution ratio=(887/1000)=0.887; filtered TOC after dilution=6.4 mg/L; filtered NO₂ after dilution < 0.05 mg-N/L (not considered in dosing calculations).

3.4.1 Ozone Demand/Decay

Figure 3.63 illustrates the ozone demand/decay curves for the filtered PCU secondary effluent under various dosing conditions. The graph only includes dosing conditions with a measurable ozone residual after 30 s; corresponding CT values are also provided. The O₃/H₂O₂ samples are not included in the figure because the addition of H₂O₂ led to the formation of ·OH but eliminated the dissolved ozone residual. Similarly to the previous three data sets, the 0.25 O₃:TOC ratio was insufficient to establish a measurable ozone residual after 30 s. For the remaining dosing conditions, the graph illustrates the instantaneous ozone demand (i.e., the precipitous drop between 0 and 30 s) and the decay over time. In comparison to the previous data sets, the ozone residual in the PCU secondary effluent was more stable, which resulted in a significantly higher CT value for an O₃:TOC ratio of 1.5. The O₃:TOC ratios of 0.5 and 1.0 achieved CT values similar to those for the other wastewaters.

3.4.2 Bromate Formation

As illustrated in Figure 3.64, there was considerable bromate formation in the PCU secondary effluent because of the high initial bromide concentration of 648 μg/L (after dilution by the ozone stock). For an O₃:TOC ratio of 1.5 with no peroxide addition, the bromate concentration approached 375 μg/L, but the addition of H₂O₂ provided a tremendous reduction in bromate formation for this particular ozone dose. Bromate mitigation by peroxide was less apparent for the lower applied ozone doses. Similarly to WBMWD, the applied ozone dose would be limited to an O₃:TOC ratio <0.25 or the process would have to be supplemented with substantial H₂O₂ doses to satisfy the 10 μg/L benchmark. Again, the required H₂O₂ dose for high O₃:TOC ratios would likely be cost-prohibitive unless other mitigation measures were employed.

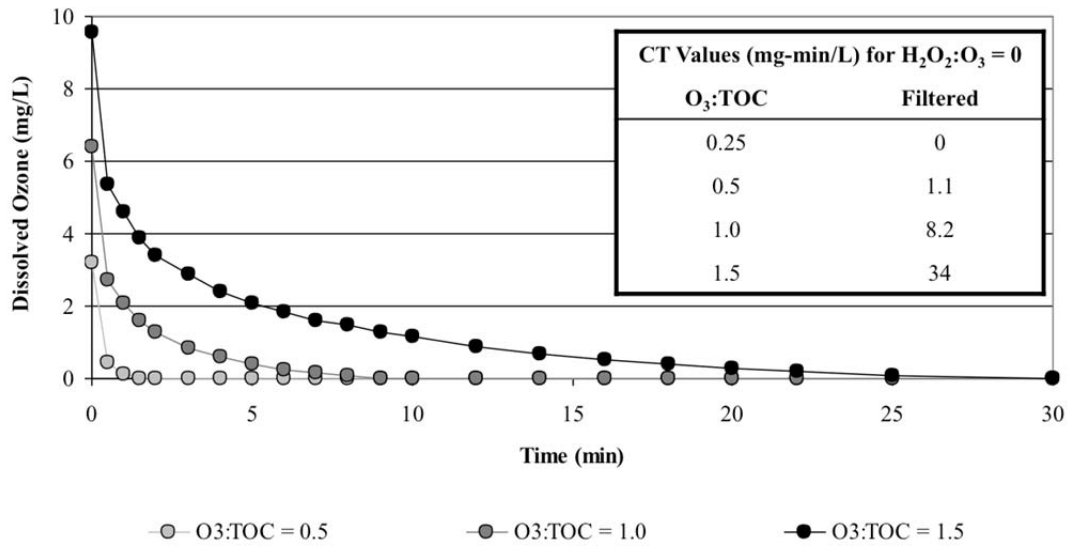


Figure 3.63. Ozone demand/decay curves for PCU.

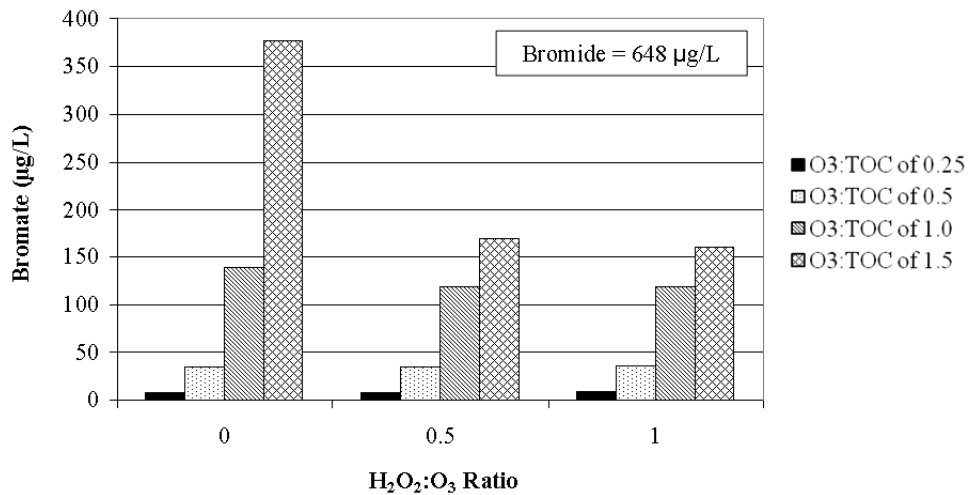


Figure 3.64. Bromate formation during ozonation of PCU secondary effluent.

3.4.3 $\cdot OH$ Exposure

On the basis of data from bench-scale experiments with pCBA spiked at approximately 2 mg/L for the ozone experiments and 500 $\mu g/L$ for the UV experiments, Table 3.51 indicates the overall $\cdot OH$ exposure for each ozone and UV dosing condition. The $\cdot OH$ exposures for the UV/ H_2O_2 samples are corrected for the small level of pCBA degradation achieved by photolysis alone.

Similarly to CCWRD and MWRDGC but contrasting with WBMWD, H_2O_2 addition did not have a consistent impact on overall $\cdot OH$ exposure. It is interesting to note that the longer ozone decay period also corresponded to lower overall $\cdot OH$ exposure than in the previous data sets. This might indicate that the lower reactivity of the bulk organic matter affected the decomposition of ozone into $\cdot OH$, but in this scenario, the addition of H_2O_2 should have

achieved higher overall ·OH exposure, which was not observed. Therefore, it is unclear why the ·OH exposure was lower for the various dosing conditions for the PCU secondary effluent. Similarly to CCWRD and MWRDGC, UV doses between 250 and 500 mJ/cm² (with 10 mg/L H₂O₂) achieved ·OH exposures similar to those at the lower O₃:TOC ratios.

Table 3.51. ·OH Exposure in the PCU Secondary Effluent

Ozone:TOC	H ₂ O ₂ :O ₃ =0	H ₂ O ₂ :O ₃ =0.5	H ₂ O ₂ :O ₃ =1.0
Filtered ozone exposure (10 ⁻¹¹ M-s)			
0.25	3.8	3.8	3.9
0.5	6.8	8.4	7.8
1.0	27	25	22
1.5	41	42	32
UV Dose (mJ/cm ²)	H ₂ O ₂ =0 mg/L	H ₂ O ₂ =5 mg/L	H ₂ O ₂ =10 mg/L
Filtered UV exposure (10 ⁻¹¹ M-s)			
0	N/A	N/A	0.0 ^a
50	N/A	N/A	0.7
250	N/A	2.9	6.7
500	N/A	4.7	8.8

^aBased on H₂O₂ control.

3.4.4 Title 22 Contaminants

Bench-scale experiments were performed with the filtered PCU wastewater to evaluate the use of ozone and UV for the destruction of spiked NDMA (100 ng/L) and 1,4-dioxane (1 mg/L). The secondary effluent already contained 7.1 ng/L of NDMA prior to the spikes, whereas the finished effluent contained 3.9 ng/L of NDMA. The reduction in ambient NDMA during full-scale treatment is likely attributable to the extensive biological filtration employed at the PCU facility. Figure 3.65 indicates that UV doses >700 mJ/cm² are required to satisfy the Title 22 NDMA requirement. Because NDMA destruction with ozone proved to be impractical in the previous data sets, this experiment was eliminated for PCU, but additional experiments were included to evaluate the effect of laboratory filtration on direct NDMA formation during ozonation. Some polymers and other organic associated with full-scale membranes have been identified as NDMA precursors so the intent of these additional samples was to eliminate this confounding factor. As indicated in Table 3.52, the potential organic leaching during laboratory filtration did not have any impact, and the direct NDMA formation was extremely consistent regardless of ozone and H₂O₂ dose. Furthermore, the magnitude of direct NDMA formation (<6 ng/L above the ambient level) was considerably less than the previous data sets.

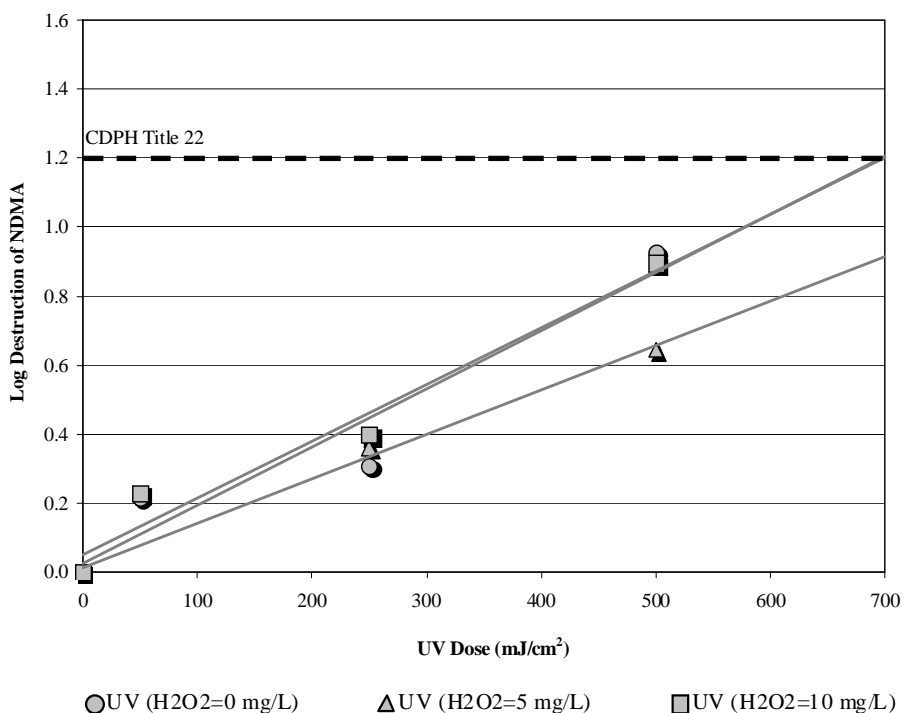


Figure 3.65. Destruction of NDMA in the filtered PCU secondary effluent.

Table 3.52. Direct NDMA Formation in the PCU Secondary Effluent

O ₃ :TOC Ratio	H ₂ O ₂ :O ₃ Ratio	Unfiltered NDMA (ng/L)	Filtered NDMA (ng/L)
0	0	N/A	7.1
0.25	0	11	10
0.25	0.5	9.6	9.9
0.5	0	13	11
0.5	0.5	11	11
1.0	0	12	11
1.0	0.5	11	11
1.5	0	12	13
1.5	0.5	12	10

Table 3.53 illustrates the potential reductions in NDMA formation potential provided by ozonation and UV-based oxidation. With respect to the secondary effluent, the overall NDMA formation potential with chloramination was relatively low, and the finished effluent was even lower, presumably because of the low level of total nitrogen in the finished effluent. Again, low levels of NDMA after ozonation were linked to low levels of NDMA formation potential after chloramination. Ozonation achieved reductions in overall NDMA formation potential ranging from 91% to 98%. In fact, there was actually a net destruction of NDMA during the chloramination experiments after for the Day 0 concentrations were accounted for. In contrast to previous experiments, ozone/H₂O₂ led to lower levels of NDMA after chloramination, but higher ozone doses did not necessarily lead to lower NDMA levels. UV and UV/H₂O₂ were also moderately effective in reducing NDMA formation potential (maximum reduction of 81%), although ozonation was still a more effective option.

Regardless of the oxidant, the precursors in this matrix appeared to be more susceptible to oxidation than those in the previous bench-scale experiments.

Table 3.53. NDMA Formation Potential in the Filtered PCU Secondary Effluent

Testing Condition	NDMA Day 0 (before chloramine)	NDMA Day 10 (after chloramine)	Total Chlorine Day 10
Secondary effluent	7.1 ng/L	290 ng/L	1.4 mg/L
H ₂ O ₂ control	Not measured	260 ng/L	1.5 mg/L
Ozone 0.25/0	10 ng/L	20 ng/L	1.5 mg/L
Ozone 0.25/0.5	9.9 ng/L	7.1 ng/L	1.4 mg/L
Ozone 0.5/0	11 ng/L	6.4 ng/L	1.2 mg/L
Ozone 0.5/0.5	11 ng/L	7.0 ng/L	1.2 mg/L
Ozone 1.0/0	11 ng/L	27 ng/L	0.94 mg/L
Ozone 1.0/0.5	11 ng/L	10 ng/L	1.2 mg/L
Ozone 1.5/0	13 ng/L	23 ng/L	0.96 mg/L
Ozone 1.5/0.5	10 ng/L	12 ng/L	1.1 mg/L
UV 50/0	Not measured	220 ng/L	1.5 mg/L
UV 50/10	Not measured	180 ng/L	1.1 mg/L
UV 250/0	Not measured	140 ng/L	1.5 mg/L
UV 250/5	Not measured	120 ng/L	1.4 mg/L
UV 250/10	Not measured	110 ng/L	1.1 mg/L
UV 500/0	Not measured	70 ng/L	1.5 mg/L
UV 500/5	Not measured	56 ng/L	1.5 mg/L
UV 500/10	Not measured	65 ng/L	1.1 mg/L
Finished	3.9 ng/L	91 ng/L	2.4 mg/L

Figure 3.66 illustrates the destruction of spiked 1,4-dioxane during the bench-scale ozone experiments. Although each of the pCBA data sets indicates that H₂O₂ addition had no impact on overall ·OH exposure, ozone/H₂O₂ consistently outperformed ozone alone during the 1,4-dioxane experiments. For PCU, O₃:TOC ratios between 1.2 and >1.5 are necessary to comply with the 0.5-log requirement for ozone/H₂O₂ and ozone, respectively.

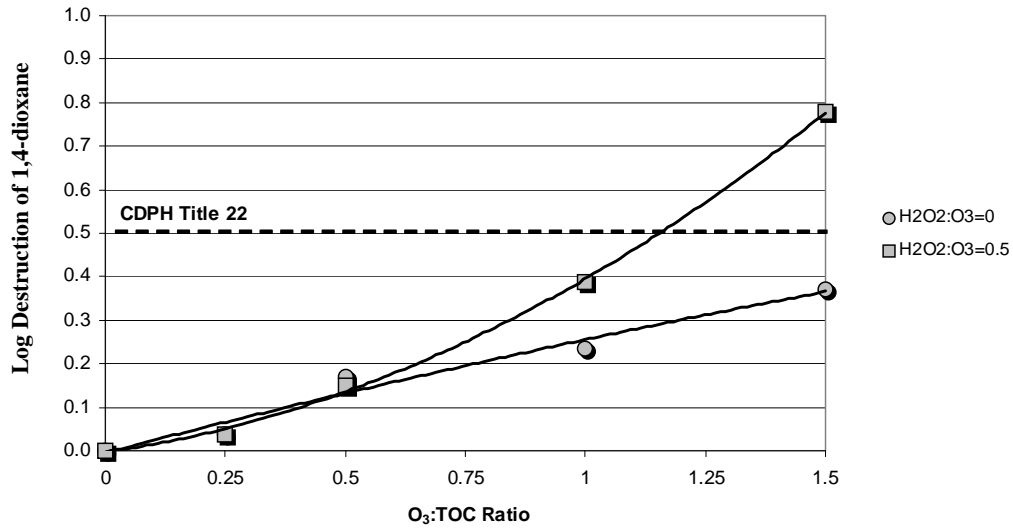


Figure 3.66. Destruction of 1,4-dioxane in the filtered PCU secondary effluent.

3.4.5 Trace Organic Contaminants

Secondary and finished effluent samples from PCU were analyzed to determine the ambient concentrations of the target compounds, which are provided in Table 3.54. None of the target compounds were present at concentrations exceeding 1 µg/L, and a majority of the target compounds were present at <100 ng/L in the secondary effluent. The efficacy of the secondary biological treatment process is evident in the “absence” of the bioamenable compounds (e.g., naproxen and ibuprofen), and the subsequent chlorination process was effective in oxidizing the more susceptible compounds (e.g., diclofenac and gemfibrozil). The total estrogenicity of the secondary and finished effluents was determined to be 0.66 and <0.074 ng/L, respectively.

Table 3.54. Ambient TOxC Concentrations at PCU

Parameter	Secondary Effluent (ng/L)	Finished Effluent (ng/L)
Bisphenol A	<50	<50
Diclofenac	130	<25
Gemfibrozil	120	<10
Ibuprofen	<25	<25
Musk Ketone	<100	<100
Naproxen	<25	<25
Triclosan	<25	<25
Atenolol	78	28
Atrazine	42	76
Carbamazepine	310	35
DEET	<25	30
Meprobamate	250	360
Phenytoin	260	270
Primidone	240	270
Sulfamethoxazole	990	<25
Trimethoprim	16	<10
TCEP	410	370
Total Estrogenicity (EEq)	0.66	<0.074

Bench-scale TOxC oxidation experiments were performed with spiking stocks and protocols similar to the previous bench-scale experiments. Again, the experiments focused on laboratory-filtered secondary effluent. Table 3.55 shows the relative oxidation levels of the 16 target compounds (musk ketone omitted) after ozonation. Although the pCBA data were inconsistent, the PCU data indicate that H₂O₂ addition provided a slight benefit for some of the ozone-resistant compounds (Groups 3, 4, and 5) at higher O₃:TOC ratios. Similarly to WBMWD, the benefit may not be sufficient to warrant H₂O₂ addition for this reason alone. With respect to the five rate constant categories, the trends were generally in agreement with the previous bench-scale experiments: an O₃:TOC ratio of 0.25 was necessary to achieve greater than 80% oxidation of the Group 1 compounds, an O₃:TOC ratio of 0.5 was necessary for the Group 2 compounds, an O₃:TOC ratio of 1.0 was necessary for the Group 3 compounds, and an O₃:TOC of 1.0 generally achieved 80–90% oxidation for the Group 4 compounds. TCEP proved to be highly resistant to both ozone and ·OH, as this compound barely exceeded 30% oxidation even for the highest dosing conditions.

Table 3.56 shows the relative photolysis and UV/H₂O₂ oxidation levels of the target compounds. Similarly to the previous data sets, only two compounds (diclofenac and triclosan) experienced greater than 80% destruction with UV irradiation alone, whereas atrazine, phenytoin, and sulfamethoxazole experienced greater than 30% destruction with UV alone. The addition of H₂O₂ with a UV dose of 500 mJ/cm² was able to achieve approximately 70% destruction for sulfamethoxazole and phenytoin, whereas the remaining compounds (excluding TCEP) ranged from 20 to 65% destruction.

Finally, the total estrogenicity of the secondary effluent was oxidized down to the MRL with every ozone and H₂O₂ dosing condition, whereas UV and UV/H₂O₂ were unable to achieve the MRL with the dosing conditions used in this study. These data are summarized in Figure 3.67. However, the total estrogenicity of the samples was quite low to start, so this might not be a significant concern.

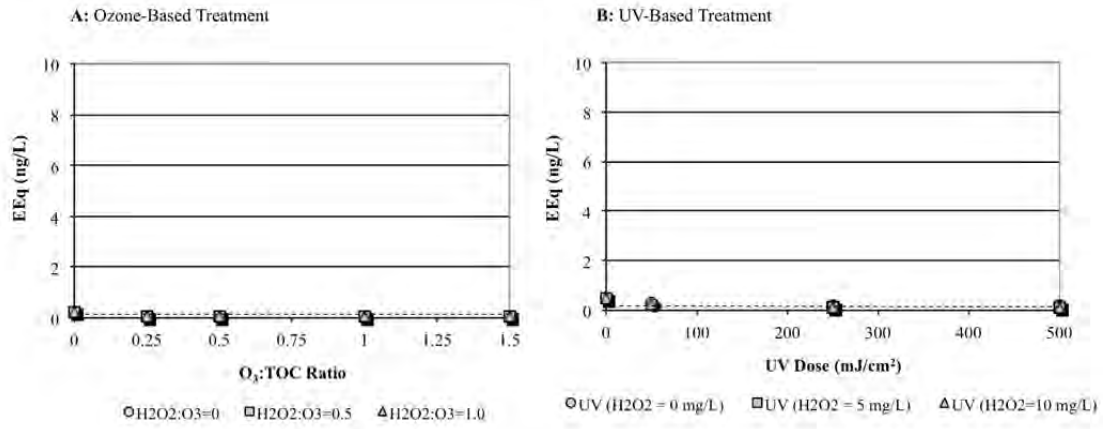


Figure 3.67. Reduction in total estrogenicity in the filtered PCU secondary effluent.

Table 3.55. PCU TOrc Mitigation by Ozone (Filtered)

Group	Contaminant	O ₃ :TOC (mass) / H ₂ O ₂ :O ₃ (molar)											
		0.25/0	0.25/0.5	0.25/1.0	0.5/0	0.5/0.5	0.5/1.0	1.0/0	1.0/0.5	1.0/1.0	1.5/0	1.5/0.5	1.5/1.0
1	Sulfamethoxazole	88%	88%	86%	98%	96%	95%	99%	99%	99%	99%	99%	99%
	Diclofenac	98%	98%	98%	98%	98%	98%	98%	98%	98%	98%	98%	98%
	Bisphenol A	97%	97%	97%	97%	97%	97%	97%	97%	97%	97%	97%	97%
	Carbamazepine	99%	99%	93%	99%	99%	99%	99%	99%	99%	99%	99%	99%
	Trimethoprim	99%	99%	97%	99%	99%	99%	99%	99%	99%	99%	99%	99%
	Naproxen	98%	98%	94%	98%	98%	98%	98%	98%	98%	98%	98%	98%
	Triclosan	98%	98%	98%	98%	98%	98%	98%	98%	98%	98%	98%	98%
	Indicator	97%	97%	95%	98%	98%	98%	98%	98%	98%	98%	98%	98%
2	Gemfibrozil	84%	76%	73%	99%	99%	99%	99%	99%	99%	99%	99%	99%
	Atenolol	49%	44%	52%	97%	92%	84%	97%	97%	97%	97%	97%	
	Indicator	67%	60%	63%	98%	96%	92%	98%	98%	98%	98%	98%	
3	Ibuprofen	40%	42%	45%	70%	73%	75%	92%	97%	95%	98%	98%	98%
	Phenytoin	36%	42%	32%	70%	73%	77%	93%	97%	96%	97%	99%	
	DEET	29%	29%	35%	57%	62%	65%	85%	94%	92%	93%	99%	
	Primidone	38%	33%	38%	62%	63%	66%	90%	95%	93%	95%	99%	
	Indicator	36%	37%	38%	65%	68%	71%	90%	96%	94%	96%	99%	
4	Atrazine	20%	18%	22%	38%	39%	42%	62%	74%	70%	75%	86%	
	Meprobamate	19%	21%	25%	42%	46%	43%	65%	82%	80%	77%	92%	
	Indicator	20%	20%	24%	40%	43%	43%	64%	78%	75%	76%	89%	
5	TCEP	11%	7%	14%	12%	14%	12%	12%	25%	21%	21%	32%	

Table 3.56. PCU TORc Mitigation by UV (Filtered)

Group	Contaminant	UV Dose (mJ/cm ²) / H ₂ O ₂ Dose (mg/L)							
		50/0	50/10	250/0	250/5	250/10	500/0	500/5	500/10
1	Sulfamethoxazole	6%	6%	44%	35%	24%	62%	65%	71%
	Diclofenac	41%	3%	92%	83%	84%	98%	96%	96%
	Bisphenol A	20%	0%	20%	6%	13%	25%	31%	54%
	Carbamazepine	0%	0%	0%	15%	15%	0%	50%	45%
	Trimethoprim	-8%	8%	-8%	15%	15%	0%	28%	45%
	Naproxen	8%	0%	17%	25%	28%	22%	41%	60%
	Triclosan	37%	-9%	89%	76%	74%	97%	95%	95%
2	Gemfibrozil	7%	0%	5%	10%	12%	10%	23%	41%
	Atenolol	3%	-2%	6%	20%	13%	0%	24%	34%
3	Ibuprofen	6%	-2%	5%	10%	12%	11%	30%	41%
	Phenytoin	-11%	9%	16%	41%	36%	41%	57%	69%
	DEET	6%	0%	0%	7%	7%	6%	13%	27%
	Primidone	0%	9%	5%	18%	14%	9%	27%	36%
4	Atrazine	9%	0%	25%	14%	12%	36%	34%	39%
	Meprobamate	-2%	6%	4%	12%	7%	3%	16%	23%
5	TCEP	3%	-4%	2%	4%	-2%	5%	2%	0%

Notes. Groupings based on ozone and ·OH rate constants. Shading represents >80% photolysis or oxidation.

3.4.6 Disinfection

Ambient secondary (before and after laboratory filtration) and finished effluent samples were assayed for total and fecal coliforms, MS2, and *Bacillus* spores. The ambient microbial water quality data are provided in Table 3.57 and appear to be consistent with those for CCWRD and MWRDGC. To illustrate a wide range of inactivation, the ozone and UV disinfection samples were spiked with relatively large numbers of the surrogate microbes, as indicated in Table 3.58.

Table 3.57. Ambient Microbial Water Quality Data for PCU

Microbial Surrogate	Unfiltered Secondary Effluent	Filtered Secondary Effluent	Finished Effluent
Total coliforms (MPN/100 mL)	4.3×10^3	1.3×10^3	<1
Fecal coliforms (MPN/100 mL)	2.7×10^2	1.5×10^2	<1
MS2 (PFU/mL)	<1	<1	<1
<i>Bacillus</i> spores (CFU/100 mL)	5.2×10^3	4.0×10^3	73

Table 3.58. Microbial Spiking Levels for PCU Bench-Scale Experiments

Microbial Surrogate	Filtered Ozone Disinfection	Filtered UV Disinfection
<i>E. coli</i> (MPN/100 mL)	1.1×10^8	6.9×10^6
MS2 (PFU/mL)	1.2×10^7	9.2×10^6
<i>B. subtilis</i> spores (CFU/100 mL)	2.2×10^5	2.4×10^5

Figure 3.68 illustrates the inactivation of spiked *E. coli* during the bench-scale ozone experiments. The solid line near the top of the figure represents the limit of inactivation based on the spiking level in the filtered samples. Inactivation with H₂O₂ alone was generally insignificant, and when combined with ozonation, the addition of H₂O₂ significantly hindered *E. coli* inactivation. In fact, the addition of H₂O₂ reduced the inactivation level by more than 5 logs for an O₃:TOC ratio of 1.0. The average log-inactivation values for each treatment condition are provided in Table 3.59.

Figure 3.69 illustrates the inactivation of spiked MS2 during the bench-scale ozone experiments. Again, minimal inactivation was achieved by the addition of H₂O₂ alone, and in contrast to the *E. coli* data, ozone and ozone/H₂O₂ actually achieved similar levels of inactivation. With respect to the CDPH Title 22 requirements, an O₃:TOC ratio >0.5 was often sufficient for the 5- and 6.5-log inactivation requirements, but compliance with this benchmark was not entirely consistent. The average log-inactivation values for each treatment condition are provided in Table 3.60.

Figure 3.70 illustrates the inactivation of spiked *B. subtilis* spores during the bench-scale ozone experiments. As expected, the spores proved to be extremely resistant to oxidation and only experienced significant inactivation for O₃:TOC ratios >1.0 with no H₂O₂ addition. In other words, a sufficient ozone CT had to be administered before ozone and ·OH were able to penetrate the spore coat and inactivate the bacteria. The average log-inactivation values for each treatment condition are provided in Table 3.61.

Finally, Figure 3.71 provides a summary of the ozone disinfection data for the three surrogate microbes with respect to the CT framework. Figure 3.71A illustrates the dose–response relationships for the samples with no H₂O₂ addition, and Figure 3.71B illustrates the dose–response relationships for H₂O₂:O₃ ratios of 0.5 and 1.0 (combined). Similarly to the previous data sets, the data indicate that the CT framework is not always appropriate, because substantial levels of inactivation can be achieved when the apparent ozone CT is zero. Again, the level of inactivation for vegetative bacteria and viruses is sometimes less than that observed when an ozone residual is present, and no inactivation of spore-forming bacteria can be achieved without a measurable CT.

Table 3.62 summarizes the efficacy of UV and UV/H₂O₂ for the inactivation of the three surrogate microbes. The efficacy of UV-based disinfection differs dramatically from that of ozone-based disinfection because UV is highly effective against both vegetative and spore-forming bacteria, whereas some viruses demonstrate resistance. A dose of 50 mJ/cm² was sufficient to reach the limits of inactivation for *E. coli* and *Bacillus* spores, regardless of H₂O₂ addition. On the other hand, MS2 inactivation occurred more slowly and only reached the limit of inactivation with a UV dose of 250 mJ/cm². There was no difference in UV/H₂O₂ performance with H₂O₂ doses of 5 and 10 mg/L. Particularly with respect to advanced oxidation dosing conditions (i.e., >250 mJ/cm² with 10 mg/L of H₂O₂), one can expect substantial inactivation of all microbes present in wastewater. This constitutes a significant advantage for UV-based treatment over the ozone-based alternatives.

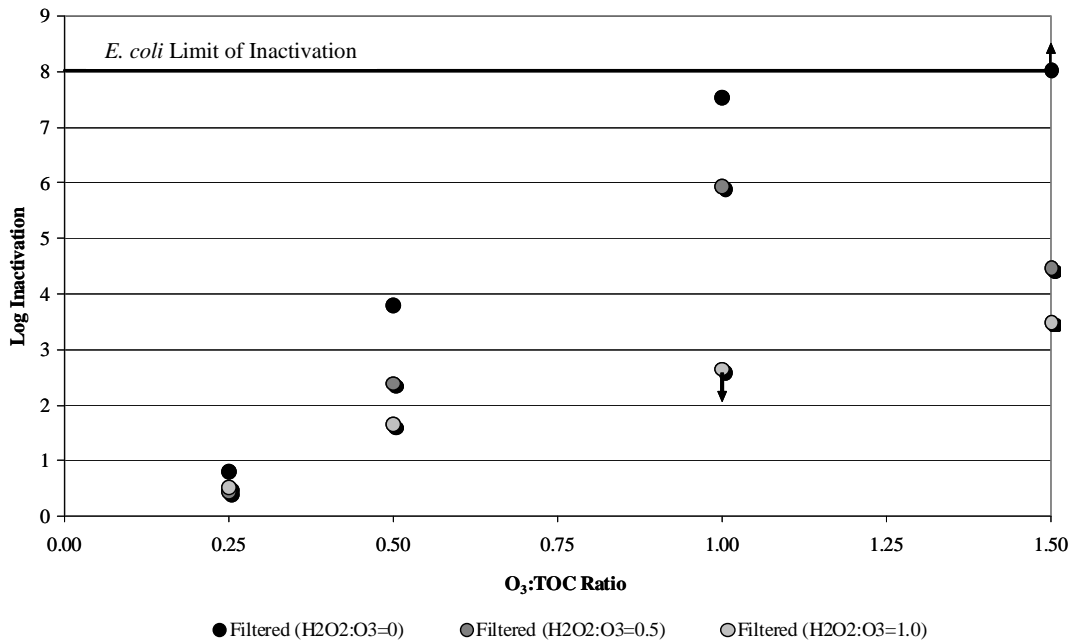


Figure 3.68. Inactivation of spiked *E. coli* in the PCU secondary effluent.

Table 3.59. Summary of *E. coli* Inactivation in the PCU Secondary Effluent

O ₃ :TOC Ratio	H ₂ O ₂ :O ₃ =0	H ₂ O ₂ :O ₃ =0.5	H ₂ O ₂ :O ₃ =1.0
0.25	0.8	0.5	0.5
0.5	3.8	2.4	1.7
1.0	7.6	6.0	<2.7 ^a
1.5	>8.0 ^b	4.5	3.5

^aInsufficient dilutions to accurately quantify sample.

^bLimit of inactivation based on spiking level.

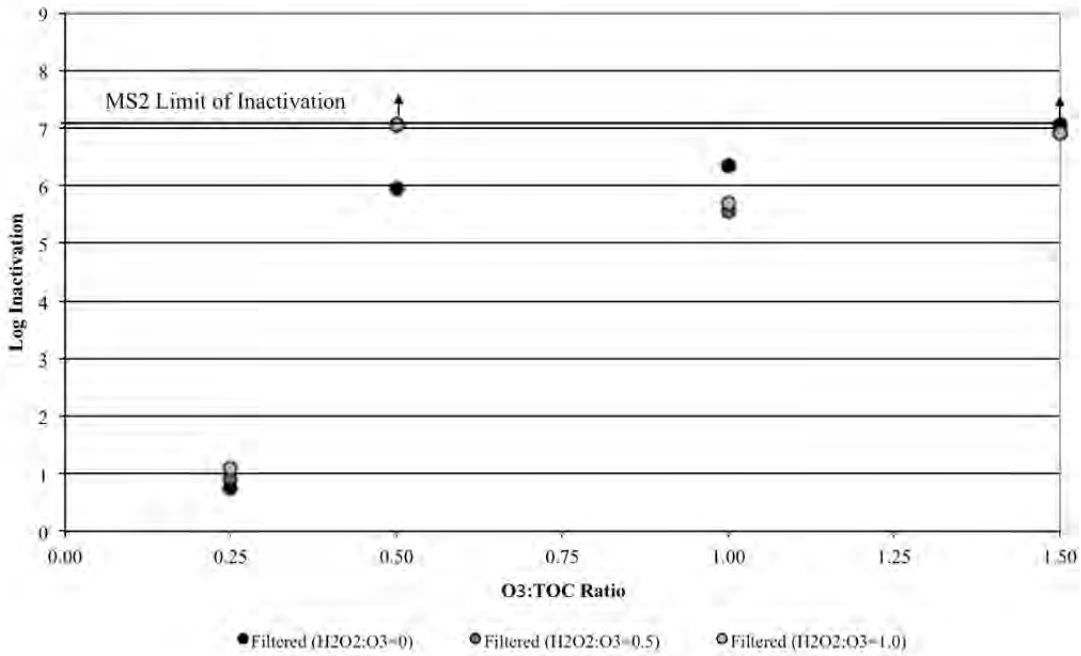


Figure 3.69. Inactivation of spiked MS2 in the PCU secondary effluent.

Table 3.60. Summary of MS2 Inactivation in the PCU Secondary Effluent

O ₃ :TOC Ratio	H ₂ O ₂ :O ₃ =0	H ₂ O ₂ :O ₃ =0.5	H ₂ O ₂ :O ₃ =1.0
0.25	0.8	0.9	1.1
0.5	6.0	>7.1 ^a	>7.1 ^a
1.0	6.4	5.6	5.7
1.5	>7.1 ^a	6.9	6.9

^a Limit of inactivation is based on spiking level.

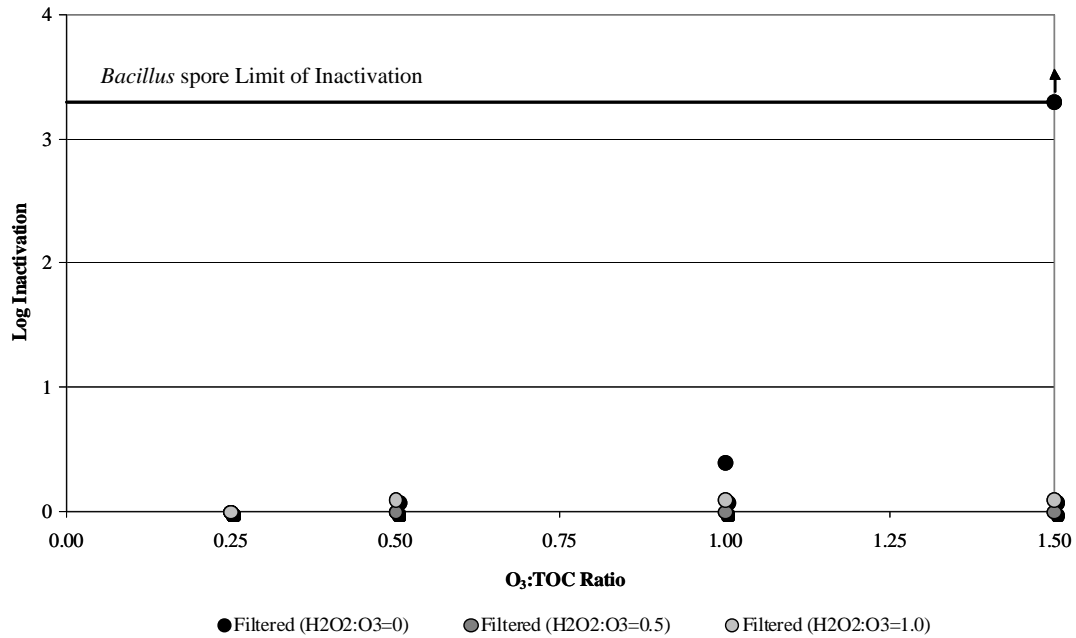


Figure 3.70. Inactivation of spiked *Bacillus* spores in the PCU secondary effluent.

Table 3.61. Summary of *Bacillus* Spore Inactivation in the PCU Secondary Effluent

O ₃ :TOC Ratio	H ₂ O ₂ :O ₃ =0	H ₂ O ₂ :O ₃ =0.5	H ₂ O ₂ :O ₃ =1.0
0.25	0.0	0.0	0.0
0.5	0.0	0.0	0.1
1.0	0.4	0.0	0.1
1.5	>3.3 ^a	0.0	0.1

^aLimit of inactivation is based on spiking level.

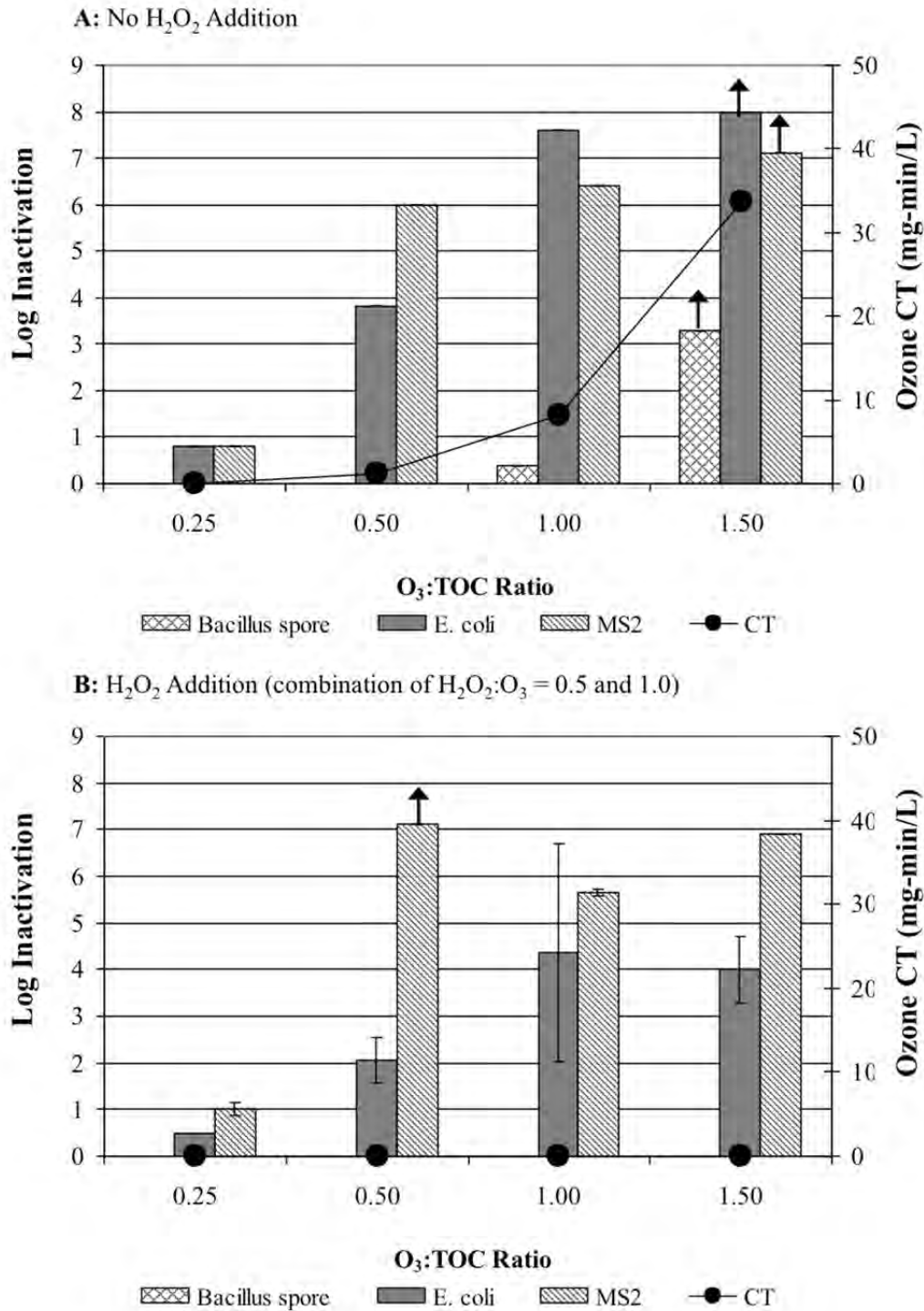


Figure 3.71. Significance of CT for disinfection in the PCU secondary effluent.

Table 3.62. Summary of UV Inactivation in the PCU Secondary Effluent

UV Dose (mJ/cm ²)	<i>E. coli</i>		MS2		<i>Bacillus spore</i>	
	UV	UV/H ₂ O ₂ ^a	UV	UV/H ₂ O ₂ ^a	UV	UV/H ₂ O ₂ ^a
25	2.5	>6.8 ^b	1.7	1.9	3.3	2.7
50	6.8	>6.8 ^b	2.8	3.1	>3.4 ^b	>3.4 ^b
250	>6.8 ^b	>6.8 ^b	>7.0 ^b	>7.0 ^b	>3.4 ^b	>3.4 ^b
500	>6.8 ^b	>6.8 ^b	>7.0 ^b	>7.0 ^b	>3.4 ^b	>3.4 ^b

^aH₂O₂ doses of 5 and 10 mg/L achieved similar levels of inactivation.

^bLimit of inactivation is based on spiking level.

3.4.7 Organic Characterization

Similarly to the previous three data sets, the full-spectrum scans in Figures 3.72 and 3.73 (without (A) and with (B) H₂O₂ addition) indicate that the absorbance profiles around 254 nm generally provide the greatest resolution between treatments. Because of the limited efficacy of UV photolysis (Figure 3.73A), there is little resolution regardless of wavelength, whereas UV/H₂O₂ (Figure 3.73B) provided slight improvements. Figure 3.74 focuses on the change in UV₂₅₄ absorbance with ozone, ozone/H₂O₂, UV, and UV/H₂O₂. With respect to ozonation, reductions in UV₂₅₄ absorbance were slightly hindered by the addition of H₂O₂, whereas the synergistic aspect of the UV AOP provided slight improvements over UV alone.

3D EEMs were developed for the filtered secondary effluent, the finished effluent, and the various treatment conditions. Figure 3.75 illustrates the fluorescence fingerprint of the secondary and finished effluent samples and also provides the total and regional fluorescence intensities based on arbitrary fluorescence units. The fluorescence fingerprint pattern was similar to those for CCWRD and MWRDGC but at a higher intensity. The efficacy of the subsequent full-scale filtration and chlorination processes is apparent, based on the reduction in fluorescence intensity from the secondary effluent to the finished effluent sample.

Figure 3.76 provides a qualitative illustration of treatment efficacy after ozone- and UV-based oxidation. Similarly to the previous data sets, ozone and ozone/H₂O₂ are capable of achieving substantial reductions in regional and total fluorescence, whereas UV and UV/H₂O₂ provide minimal reductions. It is interesting to note that the sample associated with an O₃:TOC ratio of 1.5 and an H₂O₂:O₃ ratio of 0 was characterized by an unusual fluorescence peak in Region I. This peak is also evident in Figure 3.77, which is described in the following.

Figure 3.77 and Figure 3.78 illustrate the fluorescence profiles at an excitation wavelength of 254 nm after ozonation and UV/H₂O₂, respectively. Because the addition of H₂O₂ did not have a significant impact on ozone efficacy and UV photolysis provided limited reductions in fluorescence intensity, these fluorescence profiles are not shown. In contrast to WBMWD, which was characterized by two distinct peaks, PCU was similar to CCWRD and MWRDGC in that only one distinct peak was apparent.

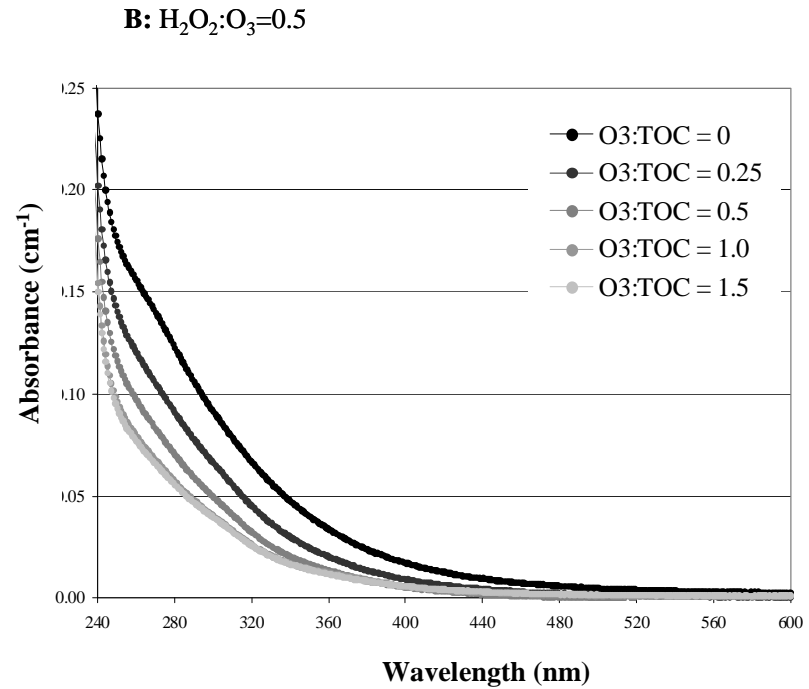
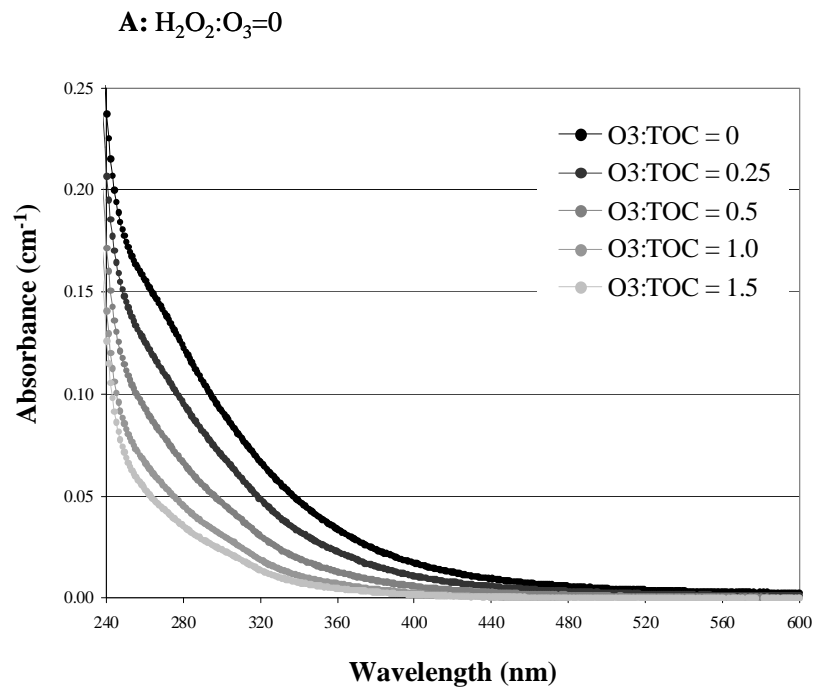


Figure 3.72. PCU absorbance spectra after ozonation.

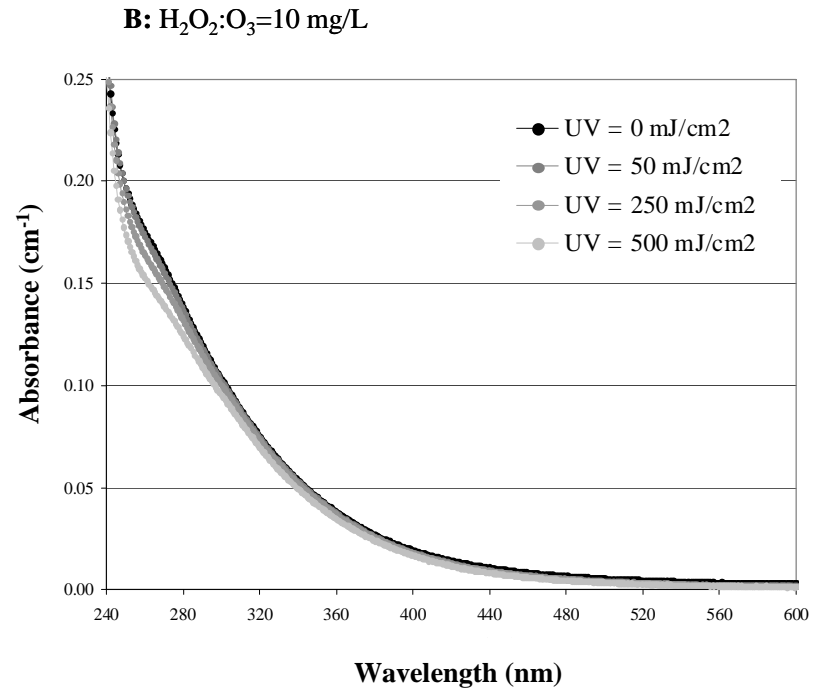
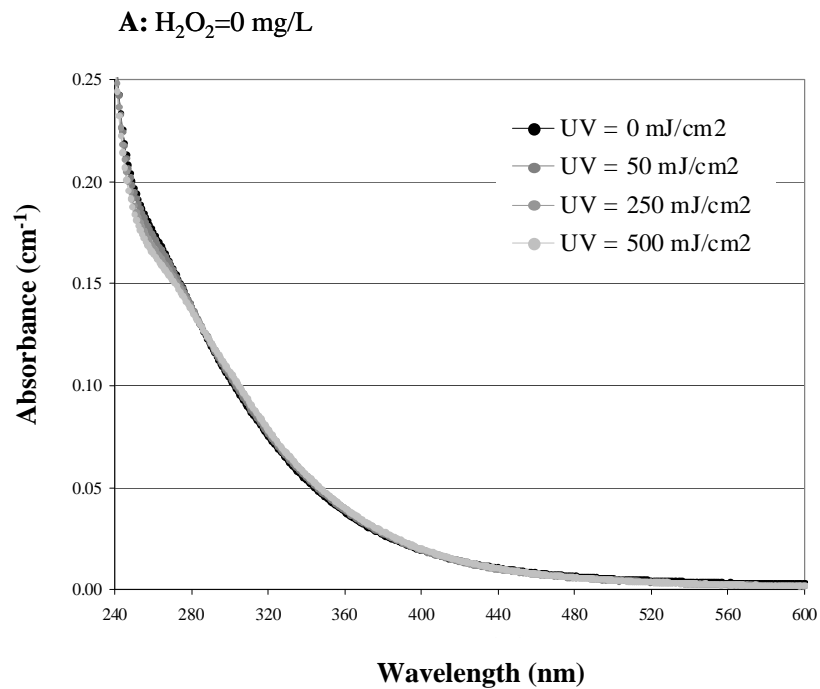


Figure 3.73. PCU absorbance spectra after UV and UV/H₂O₂.

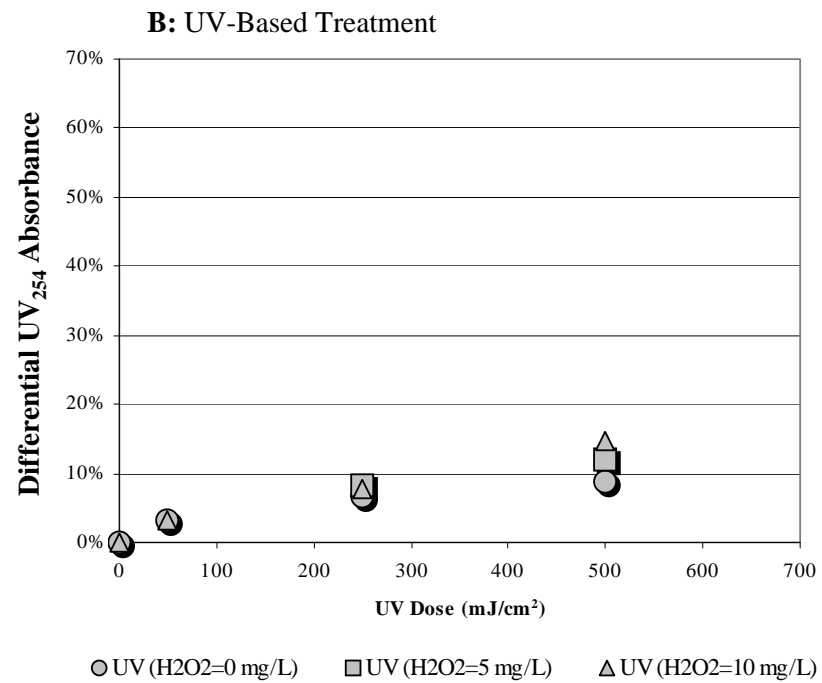
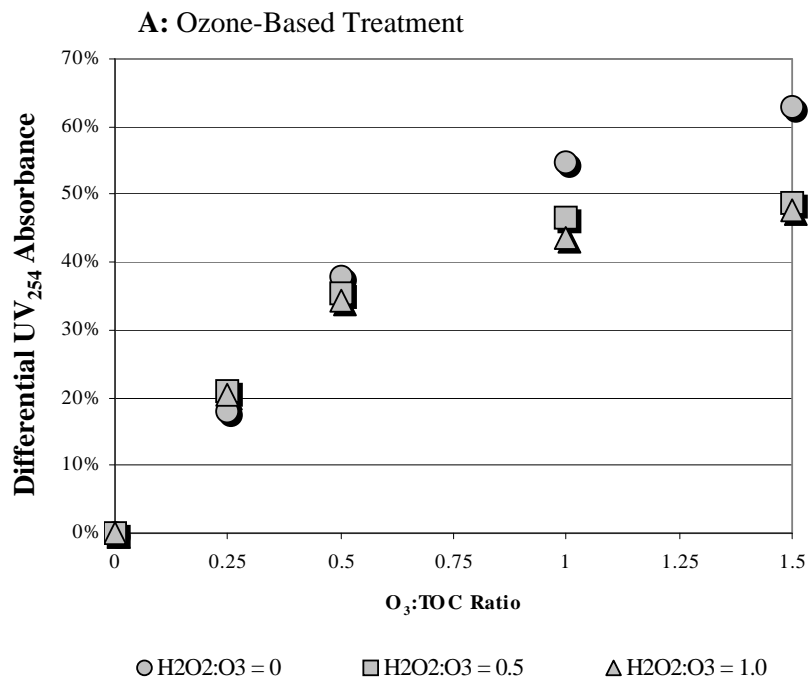
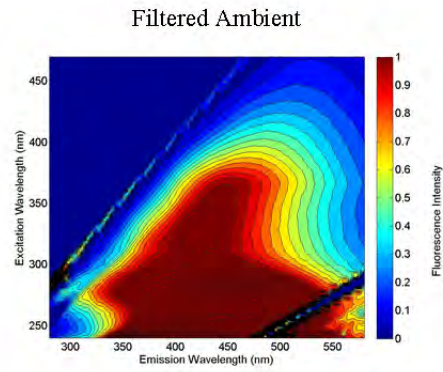


Figure 3.74. Differential UV₂₅₄ absorbance in the PCU secondary effluent.

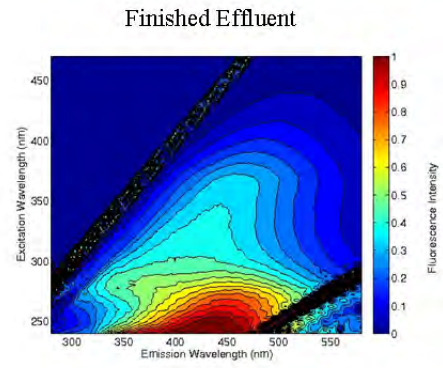


Total Fluorescence = 53,996

Region 1 = 14,979

Region 2 = 29,659

Region 3 = 9,358



Total Fluorescence = 21,639

Region 1 = 7,134

Region 2 = 11,162

Region 3 = 3,343

Figure 3.75. 3D EEMs for ambient samples from PCU.

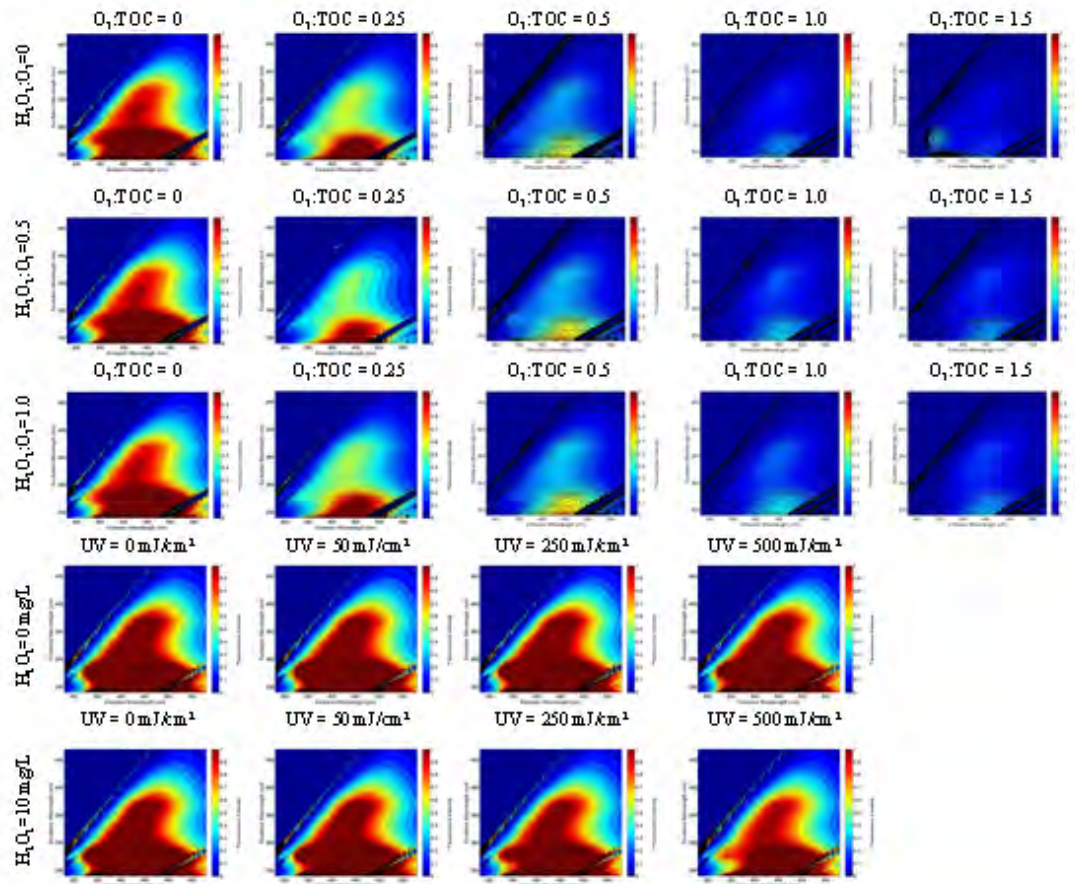


Figure 3.76. 3D EEMs after treatment for the filtered PCU secondary effluent.

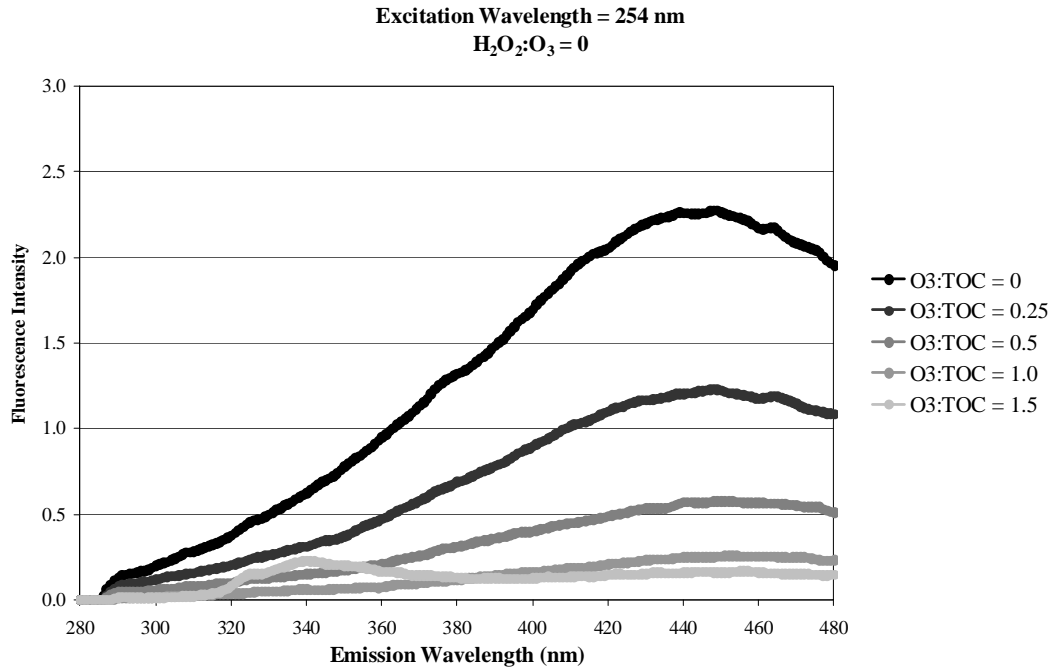


Figure 3.77. PCU fluorescence profiles (Ex₂₅₄) after ozonation.

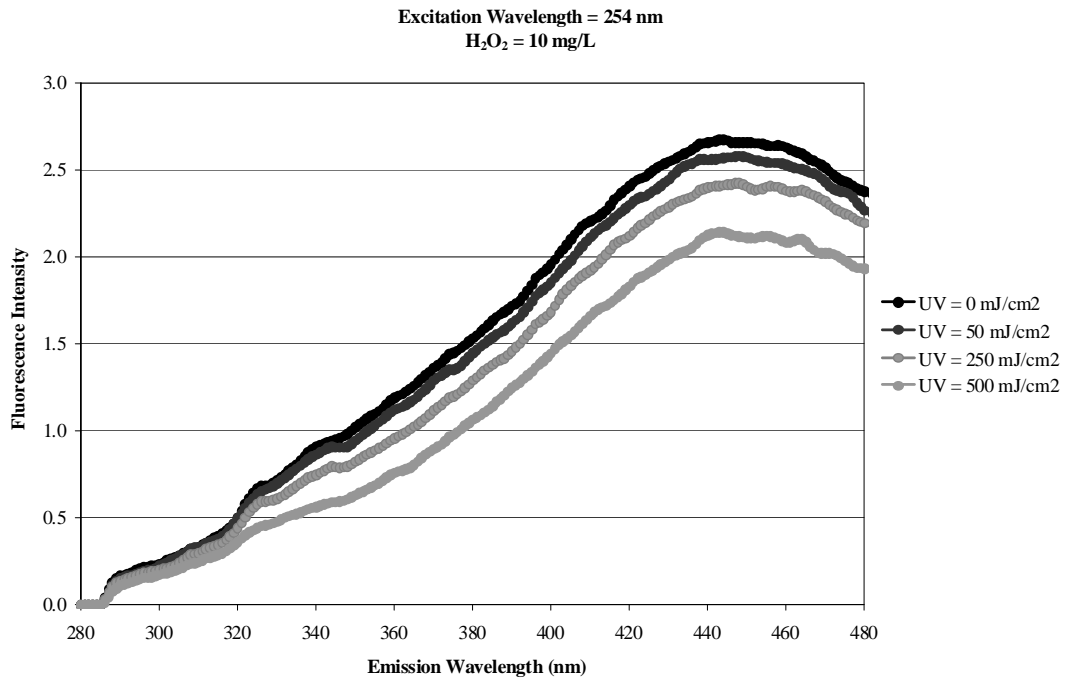


Figure 3.78. PCU fluorescence profiles (Ex₂₅₄) after UV/H₂O₂

Table 3.63 provides the fluorescence (i.e., $E_{X_{370}}Em_{450}/E_{X_{370}}Em_{500}$) and treatment indices (i.e., $E_{X_{254}}Em_{450,T}/E_{X_{254}}Em_{450,A}$) for the PCU experiments. Similarly to WBMWD, the FI values remained relatively constant regardless of the treatment condition. In other words, the organic matter associated with emissions at 450 nm and 500 nm was oxidized at similar relative rates. These relative changes are illustrated in Figure 3.79, and Figures 3.80 and 3.81 illustrate the changes in total and regional fluorescence intensities for ozone and UV/H₂O₂, respectively.

The TI, which measures the extent of organic transformation, reached as low as 0.07 for the highest O₃:TOC ratio, thereby indicating that 93% of the original fluorescence had been eliminated. This TI reduction is similar to those of the previous three data sets, thereby highlighting the significance of relative changes in bulk organic matter for various water qualities. Also similar to the previous data sets, the addition of H₂O₂ hindered the oxidation of the bulk organic matter. Because of the limited reduction in fluorescence with UV, the corresponding FI and TI values did not change significantly, although UV/H₂O₂ provided slight improvements.

Table 3.63. FI and TI Values for the PCU Secondary Effluent

O ₃ :TOC	H ₂ O ₂ :O ₃ =0		H ₂ O ₂ :O ₃ =0.5		H ₂ O ₂ :O ₃ =1.0	
	FI	TI	FI	TI	FI	TI
Filtered ozone exposure						
0	1.30	1.00	1.30	1.00	1.30	1.00
0.25	1.28	0.54	1.26	0.48	1.28	0.50
0.5	1.25	0.26	1.25	0.28	1.27	0.29
1.0	1.24	0.11	1.25	0.14	1.28	0.16
1.5	1.27	0.07	1.28	0.12	1.27	0.12
UV Dose (mJ/cm ²)	H ₂ O ₂ =0 mg/L		H ₂ O ₂ =5 mg/L		H ₂ O ₂ =10 mg/L	
	FI	TI	FI	TI	FI	TI
Filtered UV exposure						
0	1.27	1.00	1.27	1.00	1.27	1.00
50	1.27	1.00	N/A	N/A	1.26	0.97
250	1.25	0.98	1.25	0.94	1.24	0.91
500	1.24	0.97	1.23	0.87	1.25	0.80

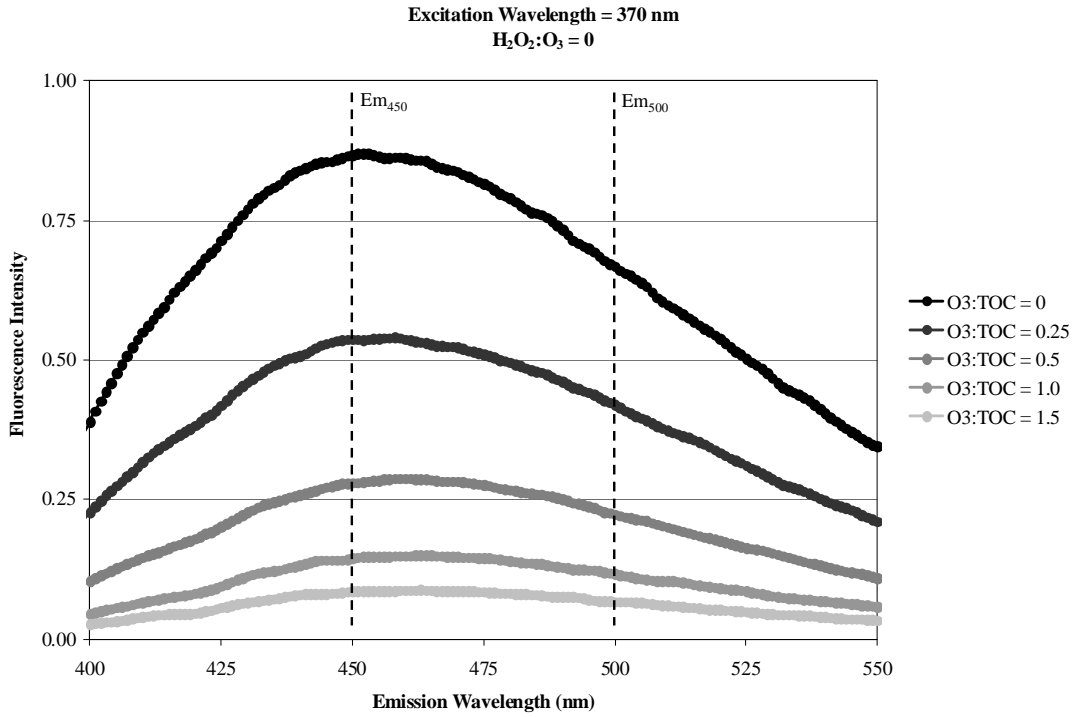


Figure 3.79. PCU fluorescence profiles (Ex₃₇₀) after ozonation.

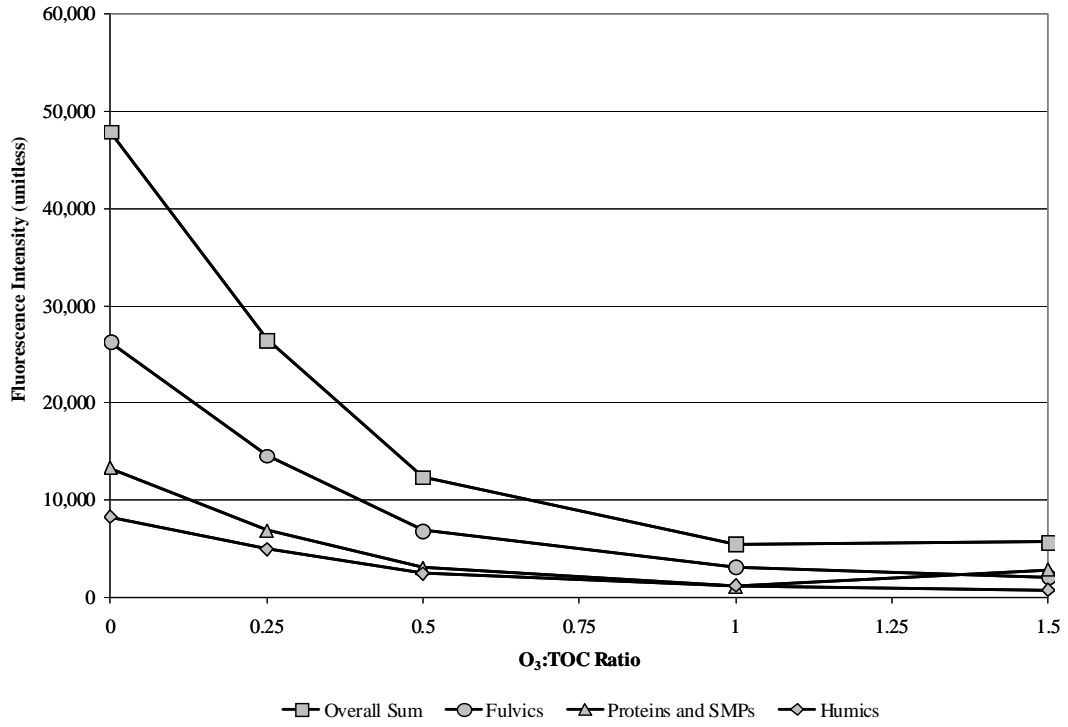


Figure 3.80. Changes in fluorescence intensity after ozonation for PCU. H₂O₂:O₃=0.

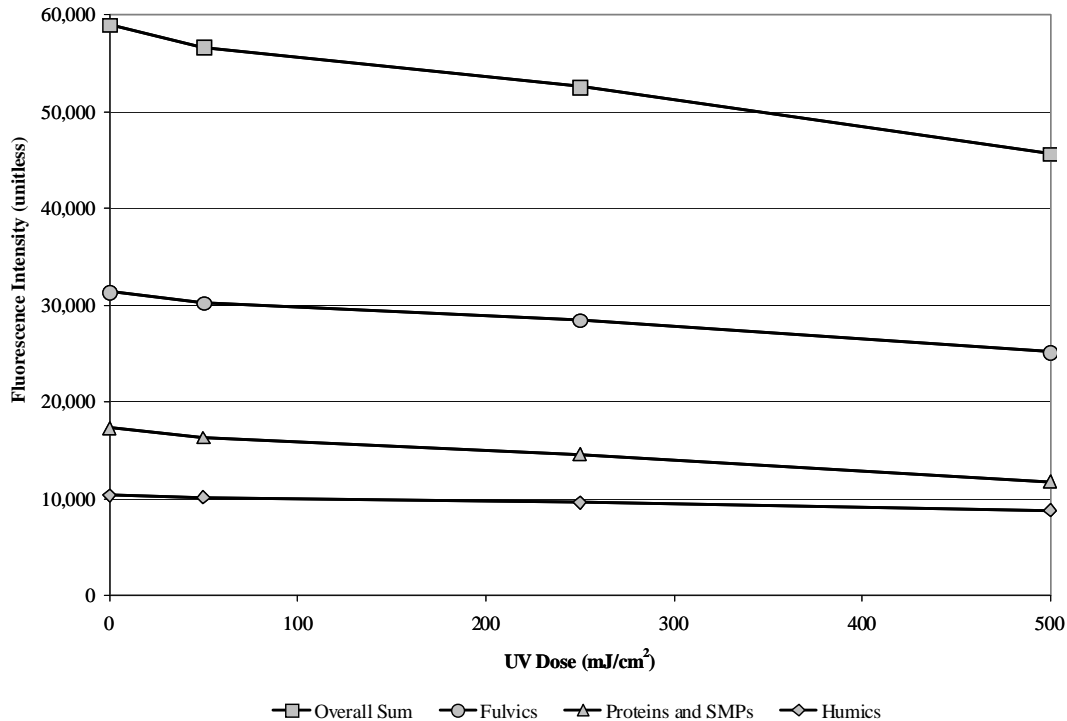


Figure 3.81. Changes in fluorescence intensity after UV/H₂O₂ for PCU. H₂O₂=10 mg/L.

3.5 Gwinnett County, GA

The study site in Gwinnett County, GA, hereafter referred to as GCGA, is one of the largest ultrafiltration wastewater treatment plants in the world. The GCGA treats approximately 60 MGD of wastewater composed of >98% domestic flows with minor industrial contributions. Multiple liquid treatment trains include the following processes: preliminary screening and grit removal; primary clarification; conventional activated sludge with full nitrification (NH₃ < 0.5 mg/L; SRT=11 days), denitrification, and biological phosphorus removal (TP_{eff} < 0.08 mg/L); secondary clarification; and high-pH lime clarification. One treatment train continues with recarbonation and tri-media filtration (sand, anthracite, and garnet), whereas another treatment train continues with strainers and ultrafiltration. Both trains recombine for preozonation (O₃=1.0–1.5 mg/L), biologically active filtration (BAF; EBCT=15 min), and final ozone disinfection (O₃=1.0–1.5 mg/L). The BAF process actually contains biological activated carbon, but the media have not been replaced or regenerated, so their adsorption capacity is likely exhausted, thereby isolating the biological component. The effluent is discharged through a 20-mile pipeline to the Chattahoochee River. After years of litigation, Gwinnett County also has a permit to discharge the highly treated effluent directly into Lake Lanier, which is the Atlanta metropolitan area’s primary drinking water source. A simplified treatment schematic of the GCGA facility is provided in Figure 3.82.

Secondary and finished effluent from GCGA was collected in January 2012, and the water quality data in Table 3.64 were obtained. Using the initial TOC and nitrite data for the filtered secondary effluent, the ozone dosing conditions in Table 1.65 were calculated.

Initially, nitrite was not factored into the dosing calculations because of its negligible effect in the previous bench-scale experiments. After analysis of the nitrite samples and evaluation of the data from the other tests, it was apparent that the ambient nitrite concentrations (0.30 mg/L as N or 0.99 mg/L as NO₂) significantly impacted the efficacy of ozonation. Nitrite and ozone are known to react in a 1:1 (NO₂:O₃) mass ratio, which can consume a significant fraction of the applied ozone for low dosing conditions. Because of the constant nature of this demand, the nitrite effect becomes less significant as the applied ozone dose increases. After the values were recalculated based on the applied ozone doses and initial nitrite concentration, the O₃:TOC ratios were actually 0.07, 0.32, 0.83, and 1.3. The H₂O₂:O₃ ratios were also affected and are summarized in Table 3.65.

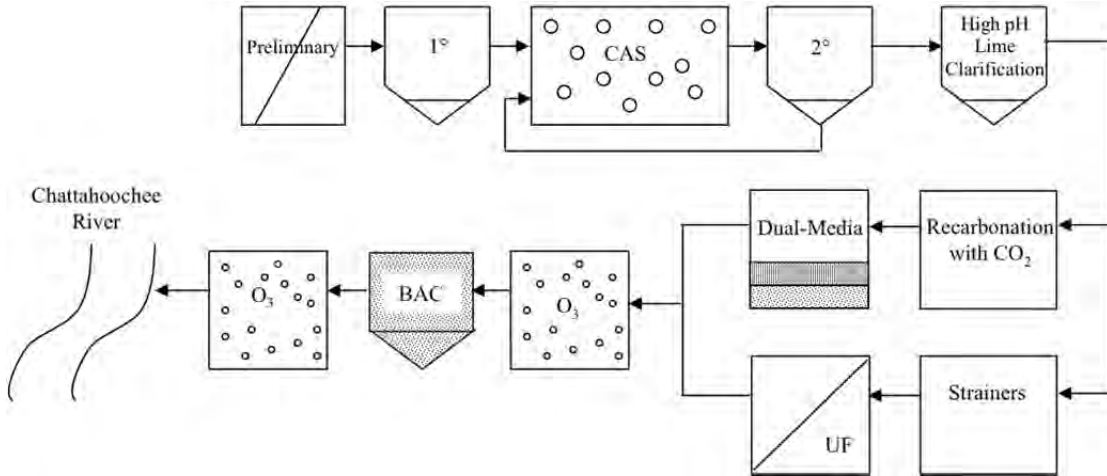


Figure 3.82. Simplified treatment schematic for the GCGA facility.

Table 3.64. Initial Water Quality Data for GCGA

Unfiltered secondary effluent	pH	7.3
	TOC (mg/L)	6.3
	TSS (mg/L)	6.4
	Turbidity (NTU)	3.22
	Alkalinity (mg/L CaCO ₃)	169
	TN (mg-N/L)	14.7
	TKN (mg-N/L) ^a	5.8
	TON (mg-N/L) ^b	~0
	NH ₃ (mg-N/L)	5.8
	NO ₃ (mg-N/L)	8.6
	NO ₂ (mg-N/L)	0.3
	Bromide (µg/L)	31
	NDMA (ng/L)	17
Filtered secondary effluent	pH	7.3
	TOC (mg/L)	6.3
	UV ₂₅₄ absorbance (cm ⁻¹)	0.130
	TSS (mg/L)	<5
	Turbidity (NTU)	0.90
Finished effluent	TOC (mg/L)	4.0
	UV ₂₅₄ absorbance (cm ⁻¹)	0.053
	NDMA (ng/L)	<2.5

^aTotal Kjeldahl nitrogen: sum of total organic nitrogen and ammonia.

^bTotal organic nitrogen: difference between total nitrogen and ammonia, nitrate, and nitrite.

Table 3.65. Ozone Dosing Conditions for 1-L Filtered GCGA Samples

O ₃ :TOC/ H ₂ O ₂ :O ₃	Wastewater Volume (mL)	Nanopure Volume (mL)	O ₃ Volume (mL)	O ₃ Dose (mg/L)	H ₂ O ₂ Volume (μL)	H ₂ O ₂ Dose (mg/L)
Spike	900	100	0	0	0	0
0.07/0	900	83	17	1.4	0	0
0.07/1.7	900	83	17	1.4	51	0.5
0.07/3.4	900	83	17	1.4	102	1.0
0.32/0	900	67	33	2.8	0	0
0.32/0.8	900	67	33	2.8	99	1.0
0.32/1.6	900	67	33	2.8	199	2.0
0.83/0	900	33	67	5.7	0	0
0.83/0.6	900	33	67	5.7	202	2.0
0.83/1.2	900	33	67	5.7	403	4.0
1.3/0	900	0	100	8.5	0	0
1.3/0.6	900	0	100	8.5	301	3.0
1.3/1.1	900	0	100	8.5	602	6.0

Notes. O₃:TOC ratios differ from previous data sets because NO₂ was not considered during dosing. Some values are affected by rounding error and the precision of the ozone spike. Concentration of O₃ stock solution=85 mg/L; concentration of H₂O₂ stock solution=10 g/L; filtered dilution ratio=(900/1000)=0.900; filtered TOC after dilution=5.7 mg/L; filtered NO₂ after dilution=0.30 mg/L as N=0.99 mg/L as NO₂

3.5.1 Ozone Demand/Decay

Figure 3.83 illustrates the ozone demand/decay curves for the filtered GCGA secondary effluent under various dosing conditions. The graph only includes dosing conditions with a measurable ozone residual after 30 s; corresponding CT values are also provided. The O₃/H₂O₂ samples are not included in the figure because the addition of H₂O₂ led to the formation of ·OH but eliminated the dissolved ozone residual. As expected, the 0.07 O₃:TOC ratio was insufficient to establish a measurable ozone residual after 30 s. The low dissolved ozone exposure for an O₃:TOC ratio of 0.32 was also expected, considering that O₃:TOC ratios of 0.25 were insufficient to establish a residual for the other wastewaters. For the remaining dosing conditions, the graph illustrates the instantaneous ozone demand (i.e., the precipitous drop between 0 and 30 s) and the decay over time. Because of the additional demanded exerted by ambient nitrite levels, the CT values were significantly lower for GCGA than for the other wastewaters.

3.5.2 Bromate Formation

As illustrated in Figure 3.84, there was minimal bromate formation for all of the ozone dosing conditions because of the low initial bromide concentration of 55 μg/L (after dilution by the ozone stock). Even the highest applied ozone doses only formed 10–15 μg/L of bromate, which indicates that this would not be a significant design concern for GCGA. The addition of H₂O₂ did not have a consistent impact on bromate formation, but dilution after environmental discharge would be more than sufficient to reach the 10 μg/L benchmark without any further mitigation measures.

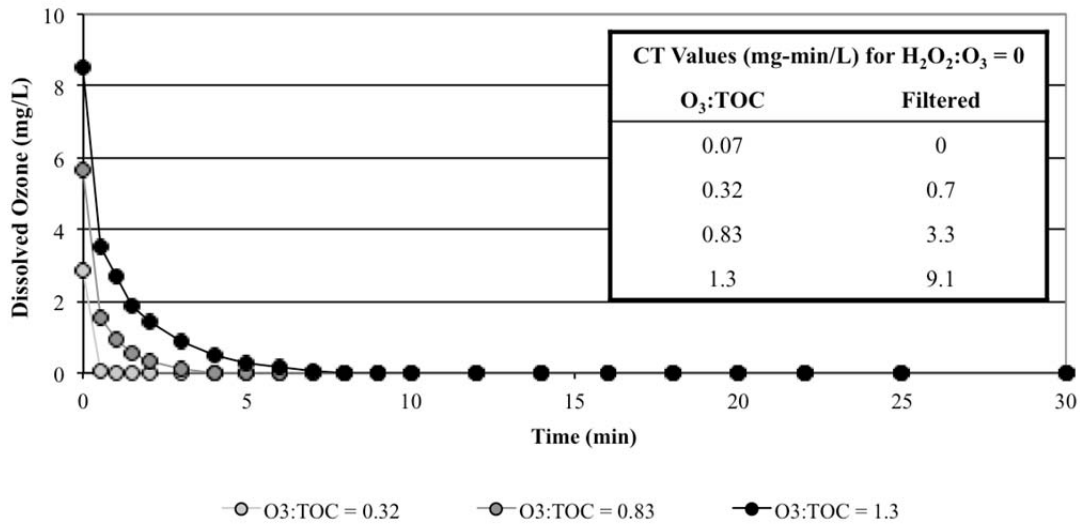


Figure 3.83. Ozone demand/decay curves for GCGA.

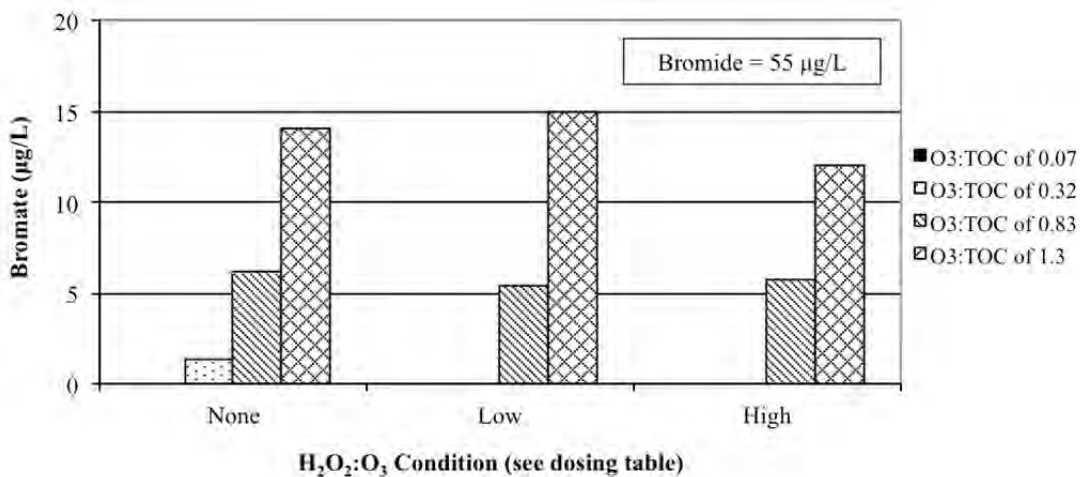


Figure 3.84. Bromate formation during ozonation of GCGA secondary effluent.
See Table 3.65 for H₂O₂:O₃ ratios.

3.5.3 ·OH Exposure

Based on data from bench-scale experiments with pCBA spiked at approximately 500 µg/L, Table 3.66 indicates the overall ·OH exposure for each ozone and UV dosing condition. The ·OH exposures for the UV/H₂O₂ samples are corrected for the small level of pCBA degradation achieved by photolysis alone.

Similarly to many of the previous experiments, the inconsistencies in the data made it difficult to determine whether H₂O₂ addition impacted overall ·OH exposures. The overall ·OH exposures were also similar in magnitude to those of CCWRD, MWRDGC, and PCU, whereas WBMWD was characterized by higher ·OH exposure because of its unique

background organic matter. For GCGA, UV doses between 250 and 500 mJ/cm² (with 10 mg/L H₂O₂) achieved ·OH exposures similar to those of the lower O₃:TOC ratios.

Table 3.66. ·OH Exposure in the GCGA Secondary Effluent

Ozone:TOC	H ₂ O ₂ :O ₃ =None ^a	H ₂ O ₂ :O ₃ =Low ^a	H ₂ O ₂ :O ₃ =High ^a
Filtered ozone exposure (10 ⁻¹¹ M-s)			
0.07	3.6	4.0	4.4
0.32	9.2	8.9	8.5
0.83	26	32	31
1.3	54	65	53
UV Dose (mJ/cm ²)	H ₂ O ₂ =0 mg/L	H ₂ O ₂ =5 mg/L	H ₂ O ₂ =10 mg/L
Filtered UV exposure (10 ⁻¹¹ M-s)			
0	N/A	N/A	0.0 ^b
50	N/A	N/A	0.0
250	N/A	1.6	3.6
500	N/A	3.7	7.6

^aSee Table 3.65 for H₂O₂:O₃ ratios.

^bBased on H₂O₂ control.

3.5.4 Title 22 Contaminants

Bench-scale experiments were performed with the filtered GCGA wastewater to evaluate the use of ozone and UV for the destruction of spiked NDMA (170 ng/L) and 1,4-dioxane (2 mg/L). The secondary effluent contained 17 ng/L of NDMA prior to the spikes, but the full-scale treatment train was able to achieve the analytical MRL (<2.5 ng/L). The reduction in ambient NDMA during full-scale treatment may have been attributable to biodegradation during the BAC process, but the GCGA facility has a relatively complex treatment train. The initial ozonation step likely contributed a small amount of NDMA through a direct formation pathway, as indicated in Table 3.67. However, the initial ozonation step and the subsequent BAC process likely consumed, destroyed, or removed the remaining NDMA precursors. After biodegradation of the NDMA during the BAC process, the final ozonation step did not contribute any additional NDMA through direct formation, which resulted in the <2.5 ng/L value.

For the NDMA spiking experiment, Figure 3.85 indicates that UV doses of approximately 700 mJ/cm² are required to satisfy the Title 22 NDMA requirement. With respect to the direct formation pathway, ozonation resulted in <10 ng/L of NDMA for all of the dosing conditions, which is quite comparable to that of PCU.

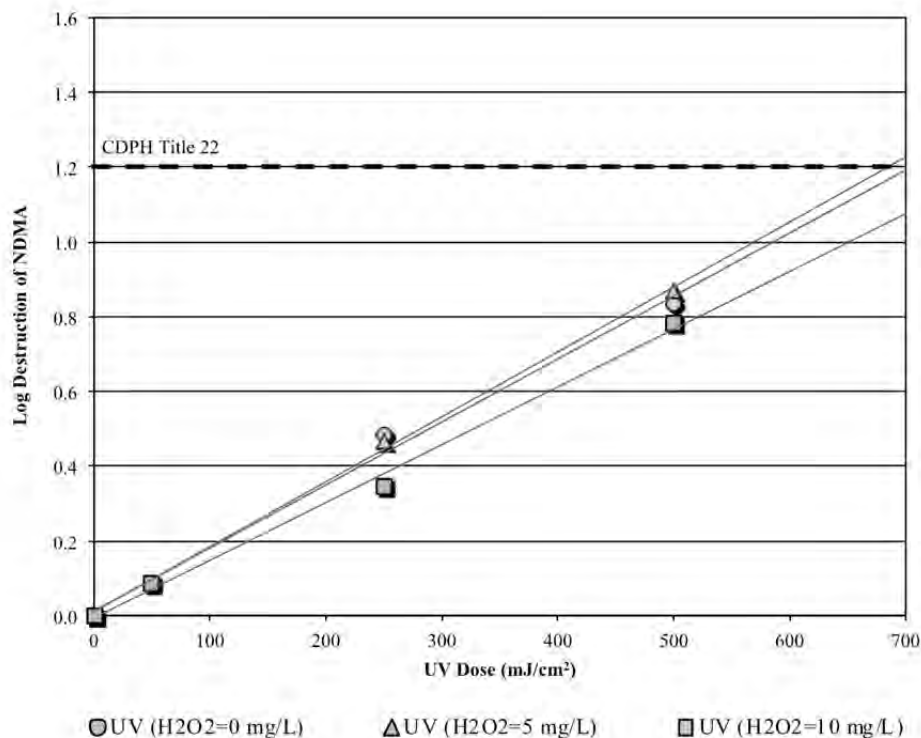


Figure 3.85. Destruction of NDMA in the filtered GCGA secondary effluent.

Table 3.67. Direct NDMA Formation in the Filtered GCGA Secondary Effluent

O ₃ :TOC Ratio	H ₂ O ₂ :O ₃ Condition ^a	NDMA (ng/L)
0	0	17
0.07	None	16
0.07	Low	16
0.32	None	25
0.32	Low	23
0.83	None	26
0.83	Low	27
1.3	None	27
1.3	Low	25

^aSee Table 3.65 for H₂O₂:O₃ ratios.

Table 3.68 illustrates the potential reductions in NDMA formation potential provided by ozonation and UV-based oxidation. In contrast to the previous experiments, the NDMA formation potential values for the secondary effluent and the H₂O₂ control were significantly different. Considering that the first two ozone dosing conditions yielded NDMA formation potential values of 170 and 140 ng/L, which are higher than the secondary effluent, the H₂O₂ control appears to be a more accurate representation of the ambient conditions. Therefore, the following discussion assumes the H₂O₂ control is the baseline concentration.

In general, the NDMA formation potential for the GCGA secondary effluent was relatively low in comparison to some of the previous matrices. Accordingly, the direct NDMA formation during ozonation was also extremely low, as indicated in Table 3.67. Similarly to

the previous experiments, ozonation achieved reductions in overall NDMA formation potential ranging from 26% to 93%. Similarly to the PCU experiments, there was actually a net destruction of NDMA during the 10-day chloramination period after the Day 0 concentrations were accounted for. For GCGA, higher ozone doses yielded lower NDMA formation potentials, whereas there was no definitive trend for the ozone versus ozone/H₂O₂ samples. UV and UV/H₂O₂ data are not available for the GCGA secondary effluent.

Table 3.68. NDMA Formation Potential in the Filtered GCGA Secondary Effluent

Testing Condition ^a	NDMA Day 0 (before chloramine)	NDMA Day 10 (after chloramine)	Total Chlorine Day 10
Secondary effluent	17 ng/L	120 ng/L ^b	2.8 mg/L
H ₂ O ₂ control	Not measured	230 ng/L	1.3 mg/L
Ozone 0.07/none	16 ng/L	170 ng/L	3.6 mg/L
Ozone 0.07/low	16 ng/L	140 ng/L	3.3 mg/L
Ozone 0.32/none	25 ng/L	30 ng/L	3.7 mg/L
Ozone 0.32/low	23 ng/L	39 ng/L	3.5 mg/L
Ozone 0.83/none	26 ng/L	26 ng/L	3.8 mg/L
Ozone 0.83/low	27 ng/L	21 ng/L	3.5 mg/L
Ozone 1.3/none	27 ng/L	43 ng/L	3.2 mg/L
Ozone 1.3/low	25 ng/L	15 ng/L	3.2 mg/L
Finished	<2.5 ng/L	18 ng/L	3.4 mg/L

^aSee Table 3.65 for H₂O₂:O₃ ratios.

^bAppears to be erroneous, so the H₂O₂ control was used as the baseline concentration.

Figure 3.86 illustrates the destruction of spiked 1,4-dioxane during the bench-scale ozone experiments. Unlike any of the previous experiments, ozone was more effective than ozone/H₂O₂ for the GCGA samples. In fact, ozone achieved the CDPH Title 22 requirement with an O₃:TOC ratio of approximately 1.0, whereas ozone/H₂O₂ only achieved 0.3-log destruction with an O₃:TOC ratio of 1.3.

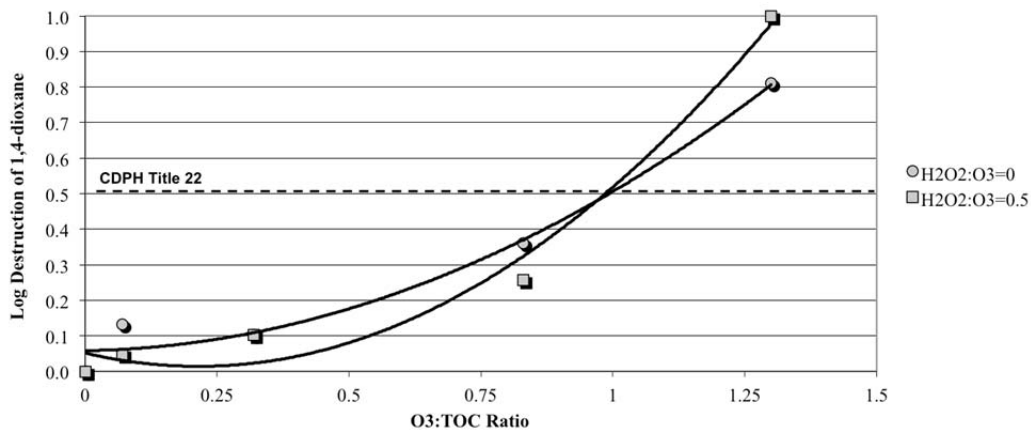


Figure 3.86. Destruction of 1,4-dioxane in the filtered GCGA secondary effluent.

3.5.5 Trace Organic Contaminants

Secondary and finished effluent samples from GCGA were analyzed to determine the ambient concentrations of the target compounds, which are provided in Table 3.69. The secondary effluent samples were generally consistent with other municipal wastewaters with effective activated sludge processes. For example, the most bioamenable compounds (e.g., naproxen and ibuprofen) were <MRL in the secondary effluent, and atenolol and sulfamethoxazole were present at the highest concentrations. However, it is interesting to note that TCEP, which is often present at relatively high concentrations in municipal wastewater, was <MRL. The finished effluent concentrations are also consistent with a treatment train composed of ozone and BAC, as will be discussed in Section 6.1. In other words, only the most biologically and ozone-resistant compounds were detected in the finished effluent. The total estrogenicity of the secondary and finished effluents was determined to be 0.66 and <0.074 ng/L, respectively.

Table 3.69. Ambient TOrC Concentrations at GCGA

Parameter	Secondary Effluent (ng/L)	Finished Effluent (ng/L)
Bisphenol A	<50	<50
Diclofenac	250	<25
Gemfibrozil	150	<10
Ibuprofen	<25	<25
Musk ketone	<100	<100
Naproxen	<25	<25
Triclosan	34	<25
Atenolol	800	<25
Atrazine	<10	<10
Carbamazepine	150	<10
DEET	32	<25
Meprobamate	300	190
Phenytoin	110	33
Primidone	91	31
Sulfamethoxazole	1,000	<25
Trimethoprim	400	<10
TCEP	<200	<200
Total estrogenicity (EEq)	3.2	<0.074

Table 3.70 shows the relative oxidation levels of the 16 target compounds (musk ketone omitted) in the filtered GCGA secondary effluent. As described earlier, the target compounds were divided into five categories based on their second-order ozone and ·OH rate constants. Similarly to some of the previous data sets, H₂O₂ addition may have provided a slight advantage for the ozone-resistant compounds (Groups 3, 4, and 5). After the difference in O₃:TOC ratios due to the nitrite demand are accounted for, the GCGA oxidation levels were similar to those of previous data sets. Despite the low applied ozone dose, an O₃:TOC ratio of 0.07 still achieved significant destruction of all of the target compounds, particularly those in Group 1. However, this dosing condition was unable to achieve 80% destruction of any compound, but an O₃:TOC ratio of 0.32 was able to achieve 80% destruction of the Group 1 compounds and one of the Group 2 compounds. The remaining dosing conditions were similar to those in the previous data sets in that the third and fourth O₃:TOC ratios achieved at

least 80% destruction of the Group 3 and Group 4 compounds, respectively. As expected, the maximum level of TCEP oxidation was 25%.

Table 3.71 shows the relative photolysis and UV/H₂O₂ oxidation levels of the target compounds. UV photolysis achieved 80% destruction only of diclofenac and triclosan, whereas atrazine, phenytoin, and sulfamethoxazole experienced greater than 35% destruction with UV alone. The addition of H₂O₂ with a UV dose of 500 mJ/cm² improved treatment efficacy, but a majority of the compounds only ranged from 20 to 40% oxidation. Neither UV nor UV/H₂O₂ achieved significant destruction of TCEP.

During the ozone experiments, the total estrogenicity of the secondary effluent (3.2 ng/L) was oxidized down to the MRL with the higher ozone and H₂O₂ dosing conditions (Figure 3.87). Although the reasons are unclear, the total estrogenicity of the secondary effluent during the UV and UV/H₂O₂ experiments increased from 3.2 ng/L to approximately 8 ng/L. From a treatment perspective, UV and UV/H₂O₂ achieved some reduction in total estrogenicity, although these treatment processes were unable to achieve the MRL of the YES assay.

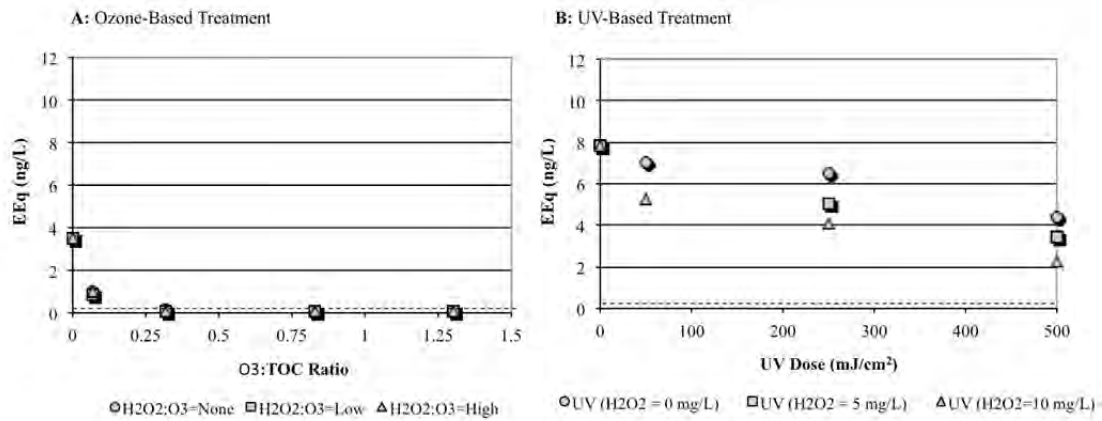


Figure 3.87. Reduction in total estrogenicity in the filtered GCGA secondary effluent.

Table 3.70. GCGA TOxC Mitigation by Ozone (Filtered)

Group	Contaminant	O ₃ :TOC (mass) / H ₂ O ₂ :O ₃ (molar)											
		0.07/0	0.07/1.7	0.07/3.4	0.32/0	0.32/0.8	0.32/1.6	0.83/0	0.83/0.6	0.83/1.2	1.3/0	1.3/0.6	1.3/1.1
1	Sulfamethoxazole	45%	45%	43%	92%	91%	85%	98%	98%	98%	98%	98%	98%
	Diclofenac	61%	62%	61%	98%	98%	94%	98%	98%	98%	98%	98%	98%
	Bisphenol A	66%	69%	67%	97%	97%	95%	97%	97%	97%	97%	97%	97%
	Carbamazepine	52%	53%	51%	99%	99%	91%	99%	99%	99%	99%	99%	99%
	Trimethoprim	56%	58%	56%	99%	99%	93%	99%	99%	99%	99%	99%	99%
	Naproxen	55%	56%	49%	98%	98%	91%	98%	98%	98%	98%	98%	98%
	Triclosan	75%	79%	76%	97%	97%	97%	97%	97%	97%	97%	97%	97%
	Indicator	59%	60%	58%	97%	97%	92%	98%	98%	98%	98%	98%	98%
2	Gemfibrozil	30%	33%	30%	91%	85%	79%	99%	99%	99%	99%	99%	99%
	Atenolol	25%	19%	13%	54%	51%	58%	98%	98%	97%	98%	98%	98%
	Indicator	28%	26%	22%	73%	68%	69%	99%	99%	98%	99%	99%	99%
3	Ibuprofen	16%	18%	19%	43%	47%	49%	90%	92%	93%	97%	97%	97%
	Phenytoin	12%	15%	19%	44%	38%	51%	91%	94%	95%	99%	99%	99%
	DEET	13%	13%	19%	38%	38%	43%	84%	88%	89%	97%	98%	98%
	Primidone	20%	20%	15%	40%	40%	45%	86%	88%	89%	98%	99%	98%
	Indicator	15%	17%	18%	41%	41%	47%	88%	91%	92%	98%	98%	98%
4	Atrazine	9%	8%	10%	23%	21%	25%	54%	59%	62%	80%	85%	84%
	Meprobamate	5%	8%	12%	22%	26%	31%	64%	71%	73%	87%	92%	92%
	Indicator	7%	8%	11%	23%	24%	28%	59%	65%	68%	84%	89%	88%
5	TCEP	4%	4%	2%	4%	4%	8%	8%	15%	13%	17%	25%	25%

Note: Shading represents >80% oxidation.

Table 3.71. GCGA TOxC Mitigation by UV (Filtered)

Group	Contaminant	UV Dose (mJ/cm ²) / H ₂ O ₂ Dose (mg/L)							
		50/0	50/10	250/0	250/5	250/10	500/0	500/5	500/10
1	Sulfamethoxazole	12%	0%	47%	35%	34%	67%	64%	69%
	Diclofenac	43%	0%	91%	83%	86%	98%	96%	96%
	Bisphenol A	-5%	0%	-5%	15%	20%	5%	20%	40%
	Carbamazepine	1%	2%	0%	6%	14%	2%	12%	33%
	Trimethoprim	6%	-7%	0%	7%	13%	6%	13%	27%
	Naproxen	3%	1%	12%	13%	15%	25%	39%	41%
	Triclosan	30%	2%	82%	63%	69%	94%	92%	95%
2	Gemfibrozil	12%	-2%	0%	4%	13%	9%	14%	30%
	Atenolol	0%	6%	-6%	18%	24%	12%	24%	29%
3	Ibuprofen	5%	2%	1%	5%	11%	5%	23%	29%
	Phenytoin	-1%	-5%	9%	17%	37%	35%	50%	58%
	DEET	11%	0%	6%	0%	13%	6%	13%	25%
4	Primidone	5%	5%	0%	0%	5%	5%	5%	26%
	Atrazine	9%	-2%	21%	10%	16%	36%	32%	38%
5	Meprobamate	9%	1%	13%	0%	4%	11%	9%	18%
	TCEP	10%	-6%	3%	-6%	-2%	3%	-4%	-6%

Notes. Groupings based on ozone and OH rate constants. Shading represents >80% photolysis or oxidation.

3.5.6 Disinfection

Ambient secondary (before and after laboratory filtration) and finished effluent samples were assayed for total and fecal coliforms, MS2, and *Bacillus* spores. According to the ambient microbial water quality data provided in Table 3.72, the total coliform, fecal coliform, and *Bacillus* spore values were an order of magnitude higher than those of the previous data sets, whereas MS2 was consistent with the previous wastewaters. To illustrate a wide range of inactivation, the ozone and UV disinfection samples were spiked with relatively large numbers of the surrogate microbes, as indicated in Table 3.73.

Table 3.72. Ambient Microbial Water Quality Data for GCGA

Microbial Surrogate	Unfiltered Secondary Effluent	Filtered Secondary Effluent	Finished Effluent
Total Coliforms (MPN/100 mL)	3.5×10^4	1.6×10^4	36.3
Fecal Coliforms (MPN/100 mL)	1.1×10^3	1.0×10^3	<1
MS2 (PFU/mL)	<1	<1	<1
<i>Bacillus</i> spores (CFU/100 mL)	2.3×10^4	1.3×10^4	9.3×10^3

Table 3.73. Microbial Spiking Levels for GCGA Bench-Scale Experiments

Microbial Surrogate	Filtered Ozone Disinfection	Filtered UV Disinfection
<i>E. coli</i> (MPN/100 mL)	1.2×10^8	1.4×10^7
MS2 (PFU/mL)	3.4×10^7	1.3×10^7
<i>B. subtilis</i> spores (CFU/100 mL)	2.0×10^5	2.1×10^5

Figure 3.88 illustrates the inactivation of spiked *E. coli* during the bench-scale ozone experiments, and the average log-inactivation values for each treatment condition are provided in Table 3.74. The solid line near the top of the figure represents the limit of inactivation based on the spiking level in the filtered samples. Inactivation with H₂O₂ alone was insignificant, and when combined with ozonation, the addition of H₂O₂ significantly hindered *E. coli* inactivation. In fact, the addition of H₂O₂ reduced the inactivation level by more than 5 logs for an O₃:TOC ratio of 1.3. With the exception of one data point, the level of *E. coli* inactivation for GCGA was very low regardless of O₃:TOC ratio, but it is unclear why the level of inactivation was consistently low in this particular wastewater. It is interesting to note that this facility uses ozone as a final disinfectant, and Table 3.72 indicates that the finished effluent still contained 36.3 MPN/100 mL of total coliforms after two stages of ozonation.

Figure 3.89 illustrates the inactivation of spiked MS2 during the bench-scale ozone experiments. Again, minimal inactivation was achieved with the addition of H₂O₂ alone, and in contrast to the *E. coli* data, the addition of H₂O₂ only had a slightly negative impact on MS2 inactivation during ozonation. With respect to the CDPH Title 22 requirements, an

O₃:TOC ratio between 0.32 and 0.83 was often sufficient for the 5- and 6.5-log inactivation requirements. An O₃:TOC ratio of 1.3 achieved the Title 22 benchmarks for all H₂O₂ conditions. The average log-inactivation values for each treatment condition are provided in Table 3.75.

Figure 3.90 illustrates the inactivation of spiked *B. subtilis* spores during the bench-scale ozone experiments, and the average log-inactivation values for each treatment condition are provided in Table 3.76. As expected, the spores proved to be extremely resistant to oxidation and only experienced significant inactivation for an O₃:TOC ratio of 1.3 with no H₂O₂ addition. In other words, a sufficient ozone CT had to be administered before ozone and ·OH were able to penetrate the spore coat and inactivate the bacteria. This is consistent with the full-scale data in that limited spore inactivation was achieved despite two stages of ozonation (see Table 3.72).

Figure 3.91 provides a summary of the ozone disinfection data for the three surrogate microbes with respect to the CT framework. Figure 3.91A illustrates the dose–response relationships for the samples with no H₂O₂ addition, and Figure 3.91B illustrates the dose–response relationships for H₂O₂:O₃ ratios of 0.5 and 1.0 (combined). Similarly to the previous data sets, the data indicate that the CT framework is not always appropriate because substantial levels of inactivation can be achieved when the apparent ozone CT is zero. Again, the level of inactivation for vegetative bacteria and viruses is sometimes less than that observed when an ozone residual is present, and no inactivation of spore-forming bacteria can be achieved without a measurable CT.

Table 3.77 summarizes the efficacy of UV and UV/H₂O₂ for the inactivation of the three surrogate microbes. The efficacy of UV-based disinfection differs dramatically from ozone-based disinfection because UV is highly effective against both vegetative and spore-forming bacteria, whereas some viruses demonstrate resistance. Approximately 50 mJ/cm² was sufficient to reach the limits of inactivation for *E. coli* and *Bacillus* spores, regardless of H₂O₂ addition. On the other hand, MS2 inactivation occurred more slowly and only reached the limit of inactivation with a UV dose of 250 mJ/cm². There was no difference in UV/H₂O₂ performance with H₂O₂ doses of 5 and 10 mg/L. Particularly with respect to advanced oxidation dosing conditions (i.e., >250 mJ/cm² with 10 mg/L of H₂O₂), one can expect substantial inactivation of all microbes present in wastewater. This constitutes a significant advantage for UV-based treatment over the ozone-based alternatives.

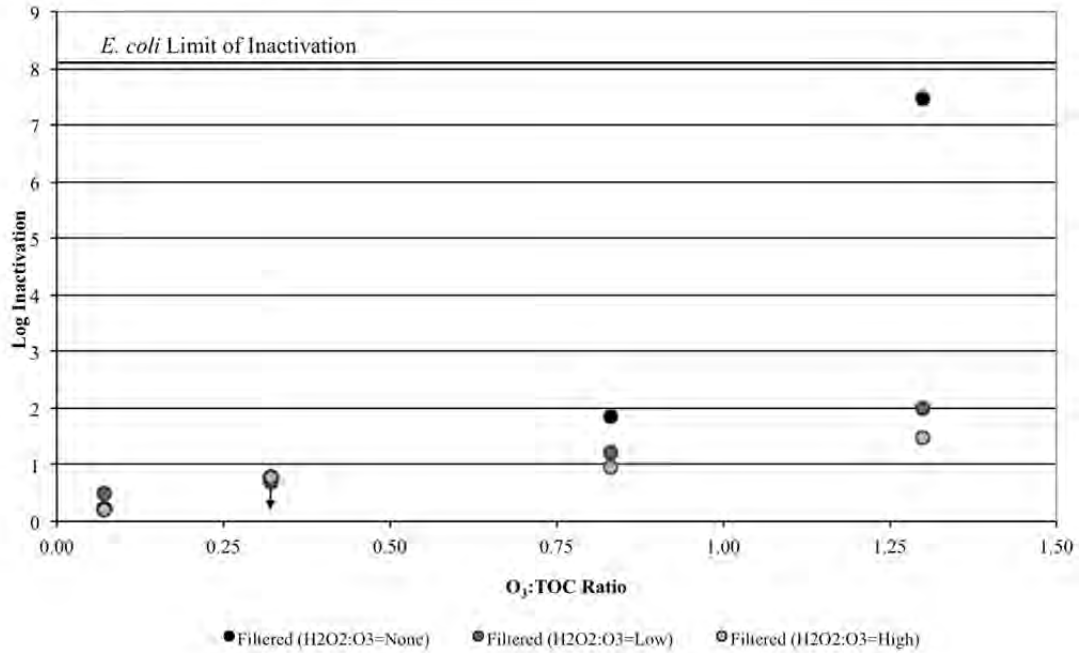


Figure 3.88. Inactivation of spiked *E. coli* in the GCGA secondary effluent
(see Table 1.65 for H₂O₂:O₃ ratios).

Table 3.74. Summary of *E. coli* Inactivation in the GCGA Secondary Effluent

O ₃ :TOC Ratio	H ₂ O ₂ :O ₃ =None ^a	H ₂ O ₂ :O ₃ =Low ^a	H ₂ O ₂ :O ₃ =High ^a
0.07	0.2	0.5	0.2
0.32	0.8	0.7 ^b	0.8
0.83	1.8	1.2	1.0
1.3	7.5	2.0	1.5

^aSee Table 1.65 for H₂O₂:O₃ ratios.

^bInsufficient dilutions to accurately quantify sample.

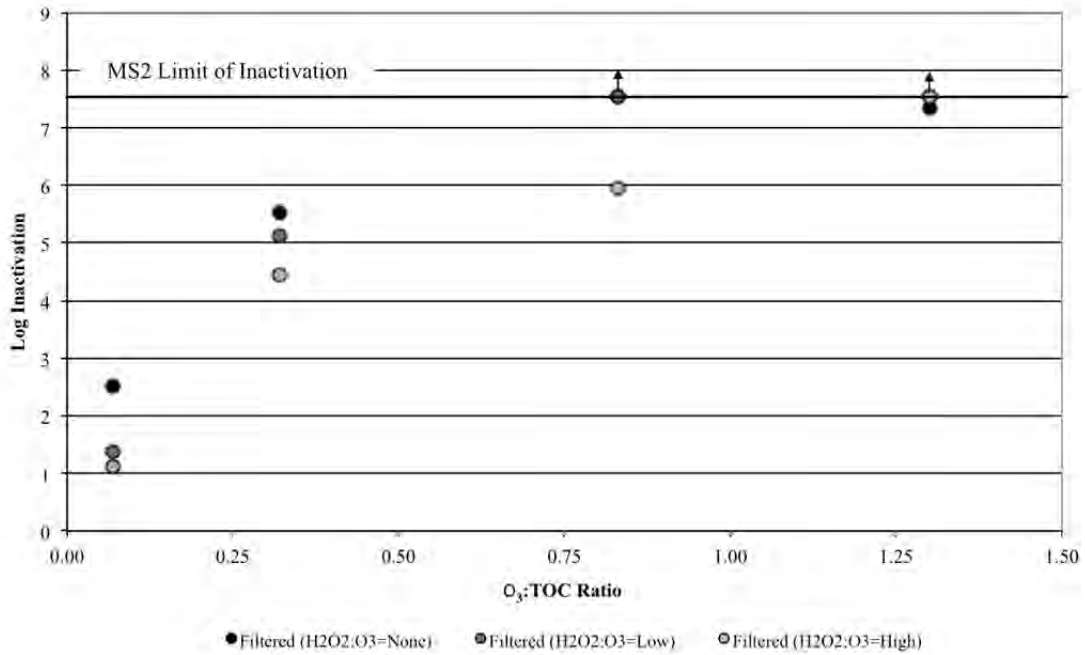


Figure 3.89. Inactivation of spiked MS2 in the GCGA secondary effluent
(see Table 1.65 for H₂O₂:O₃ ratios).

Table 3.75. Summary of MS2 Inactivation in the GCGA Secondary Effluent

O ₃ :TOC Ratio	H ₂ O ₂ :O ₃ =None ^a	H ₂ O ₂ :O ₃ =Low ^a	H ₂ O ₂ :O ₃ =High ^a
0.07	2.5 ± 0.0	1.4 ± 0.0	1.1 ± 0.0
0.32	5.5 ± 0.0	5.1 ± 0.0	4.5 ± 0.0
0.83	>7.5 ± 0.0 ^b	>7.5 ± 0.0 ^b	6.0 ± 0.0
1.3	7.3 ± 0.4	>7.5 ± 0.0 ^b	>7.5 ± 0.0 ^b

^aSee Table 3.65 for H₂O₂:O₃ ratios.

^bLimit of inactivation based on spiking level.

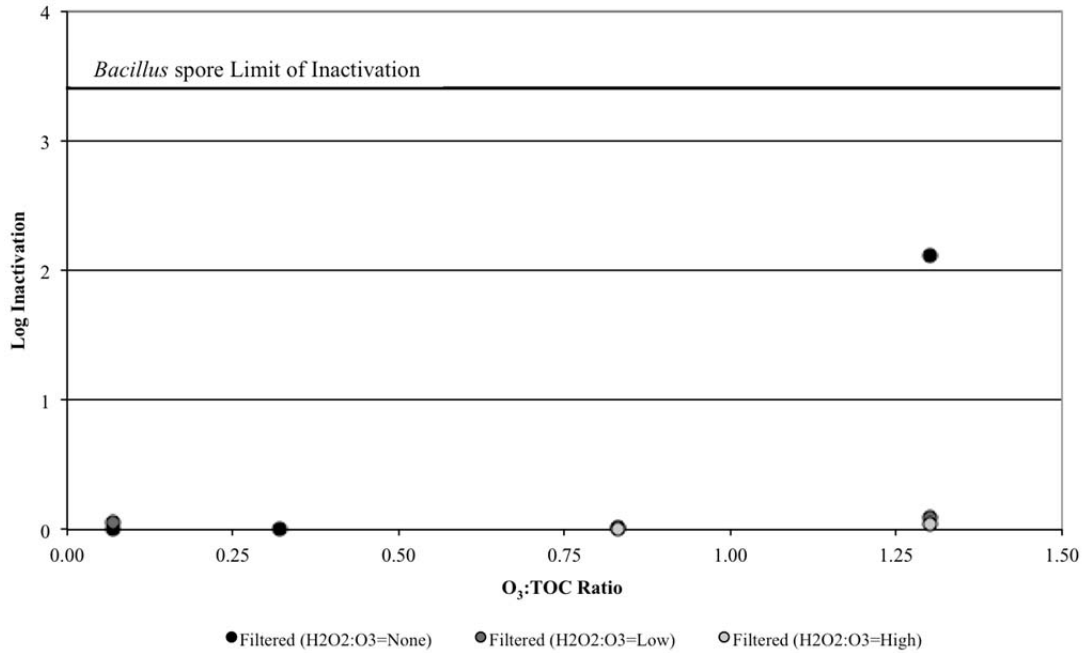


Figure 3.90. Inactivation of spiked *Bacillus* spores in the GCGA secondary effluent
(see Table 3.65 for H₂O₂:O₃ ratios).

Table 3.76. Summary of *Bacillus* Spore Inactivation in the GCGA Secondary Effluent

O ₃ :TOC Ratio	H ₂ O ₂ :O ₃ =None ^a	H ₂ O ₂ :O ₃ =Low ^a	H ₂ O ₂ :O ₃ =High ^a
0.07	0.0 ± 0.0	0.1 ± 0.0	0.0 ± 0.0
0.32	0.0 ± 0.0	0.0 ± 0.1	0.0 ± 0.1
0.83	0.0 ± 0.1	0.0 ± 0.0	0.0 ± 0.1
1.3	2.1 ± 0.2	0.1 ± 0.1	0.0 ± 0.0

^aSee Table 3.65 for H₂O₂:O₃ ratios.

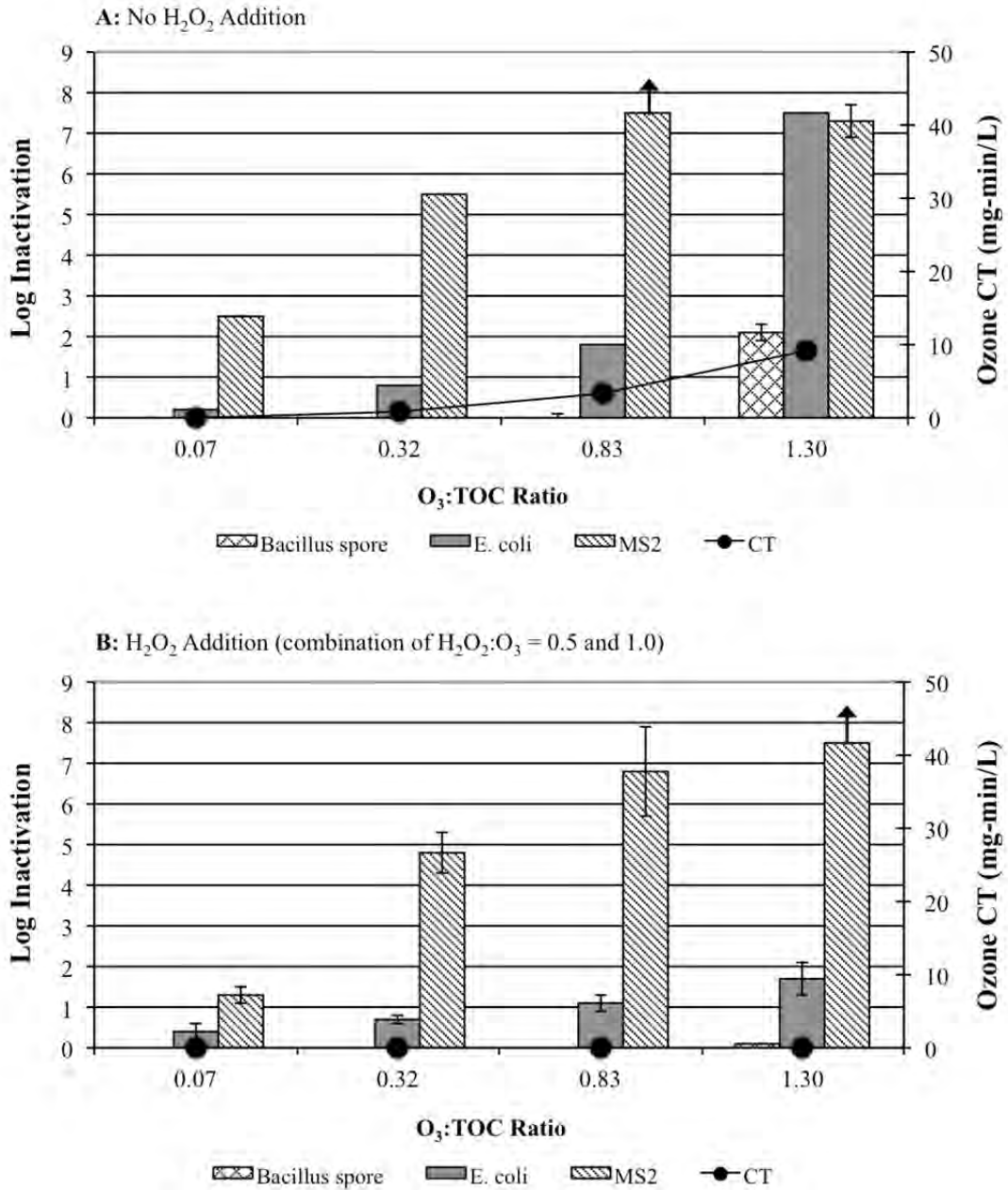


Figure 3.91. Significance of CT for disinfection in the GCGA secondary effluent.

Table 3.77. Summary of UV Inactivation in the GCGA Secondary Effluent

UV Dose (mJ/cm ²)	<i>E. coli</i>		MS2		<i>Bacillus spore</i>	
	UV	UV/H ₂ O ₂ ^a	UV	UV/H ₂ O ₂ ^a	UV	UV/H ₂ O ₂ ^a
25	6.5	6.3	1.8	2.1	2.2	2.6
50	7.1	7.1	3.0	3.2	>3.3 ^b	>3.3 ^b
250	>7.1 ^b	>7.1 ^b	>7.1 ^b	>7.1 ^b	>3.3 ^b	>3.3 ^b
500	>7.1 ^b	>7.1 ^b	>7.1 ^b	>7.1 ^b	>3.3 ^b	>3.3 ^b

^aH₂O₂ doses of 5 and 10 mg/L achieved similar levels of inactivation.

^bLimit of inactivation based on spiking level.

3.5.7 Organic Characterization

Similarly to the previous data sets, the full-spectrum scans in Figures 3.92 and 3.93 (without (A) and with (B) H₂O₂ addition) indicate that the absorbance profiles around 254 nm generally provide the greatest resolution between treatment. The addition of H₂O₂ during ozonation decreased treatment efficacy with respect to absorbance, whereas the addition of H₂O₂ with UV irradiation provided a slight benefit, although the change in absorbance during both UV processes was much less significant than that of ozonation.

Figure 3.94 focuses on the change in UV₂₅₄ absorbance with ozone, ozone/H₂O₂, UV, and UV/H₂O₂. With respect to ozonation, reductions in UV₂₅₄ absorbance were slightly hindered by the addition of H₂O₂. Similar to the absorbance profiles, there was limited reduction in UV₂₅₄ absorbance with UV or UV/H₂O₂.

3D EEMs were developed for the filtered secondary effluent, the finished effluent, and the various treatment conditions. Figure 3.95 illustrates the fluorescence fingerprint of the secondary and finished effluent samples and also provides the total and regional fluorescence intensities based on arbitrary fluorescence units. The GCGA secondary effluent had a similar fluorescence fingerprint to those of CCWRD and MWRDGC, whereas the WBMWD and PCU secondary effluents had unique characteristics. However, the GCGA finished effluent is more comparable to WBMWD (MF-RO-UV/H₂O₂) than CCWRD (UV) or PCU (chlorine).

Figure 3.96 provides a qualitative illustration of treatment efficacy after ozone- and UV-based oxidation. Similarly to the previous data sets, ozone and ozone/H₂O₂ are capable of achieving substantial reductions in regional and total fluorescence, whereas UV and UV/H₂O₂ provide minimal reductions. It is interesting to note that the samples associated with an O₃:TOC ratio of 0.87 had similar fluorescence characteristics to the GCGA finished effluent.

Figures 3.97 and 3.98 illustrate the fluorescence profiles at an excitation wavelength of 254 nm after ozonation and UV/H₂O₂, respectively. Because the addition of H₂O₂ did not have a significant impact on ozone efficacy and UV photolysis provided limited reductions in fluorescence intensity, these fluorescence profiles are not shown. In contrast to WBMWD, which was characterized by two distinct peaks, GCGA was similar to CCWRD, MWRDGC, and PCU in that only one distinct peak was apparent.

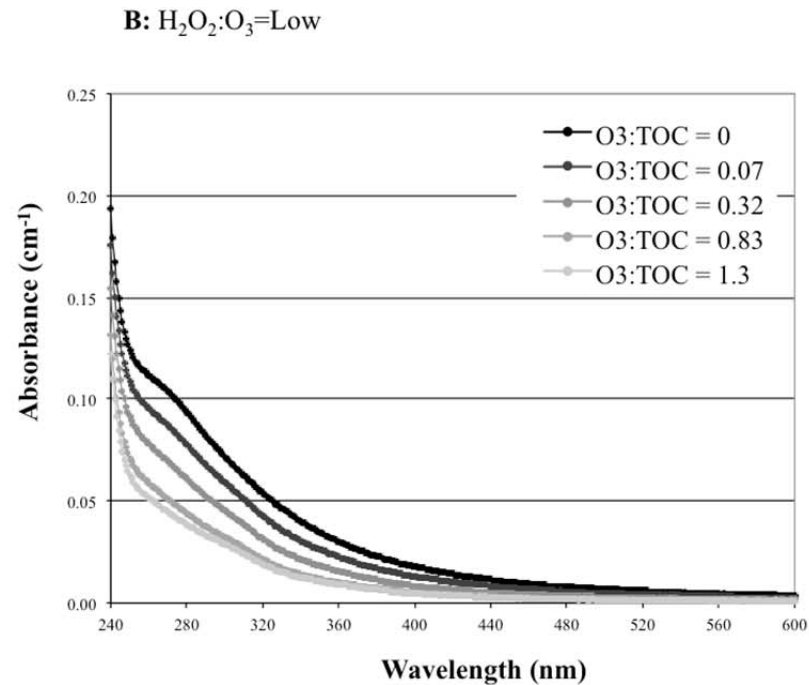
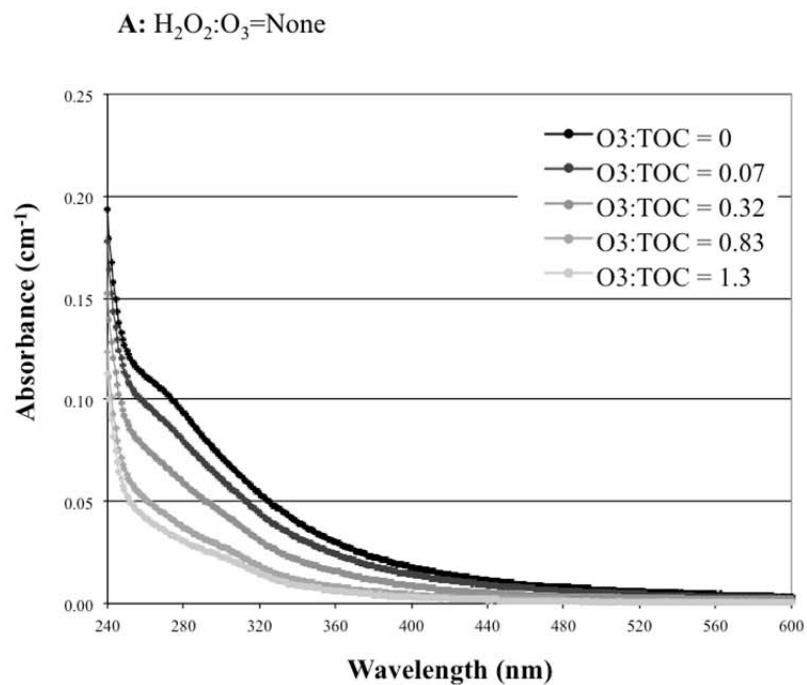


Figure 3.92. GCGA absorbance spectra after ozonation. See Table 3.65 for $\text{H}_2\text{O}_2:\text{O}_3$ ratios.

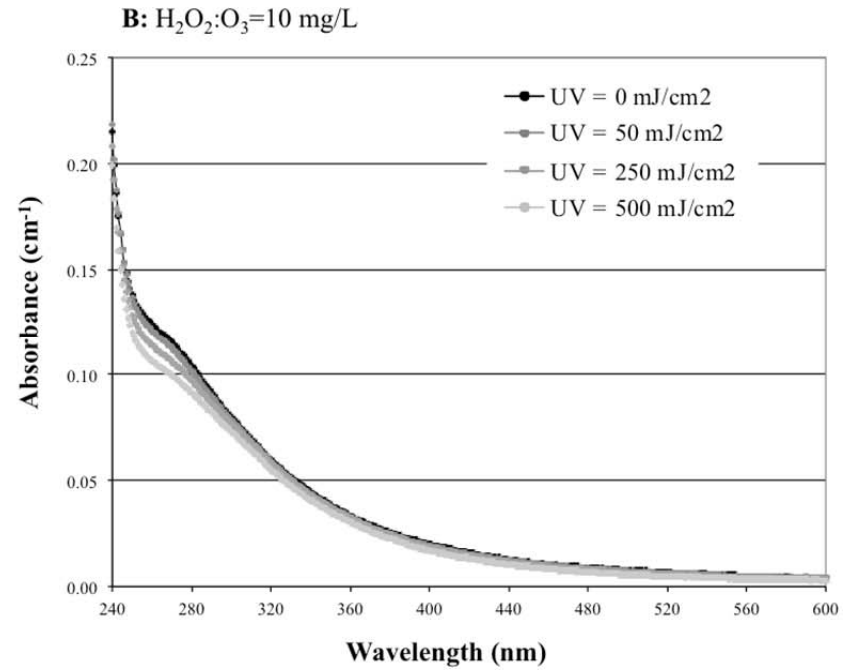
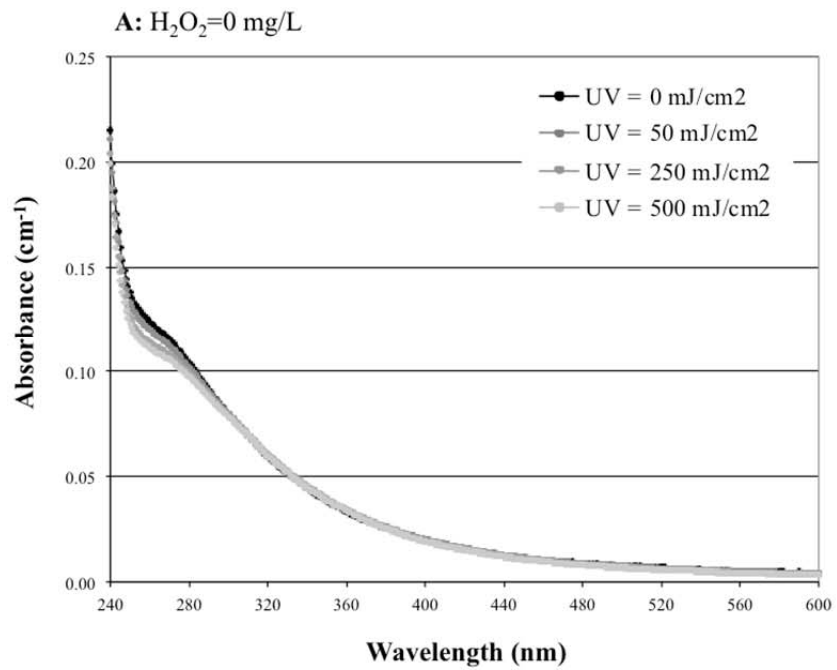


Figure 3.93. GCGA absorbance spectra after UV and UV/H₂O₂

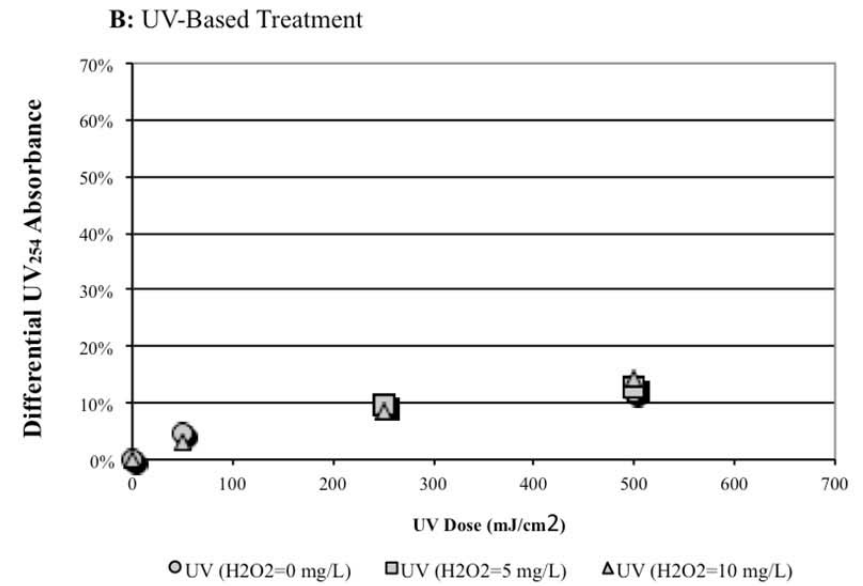
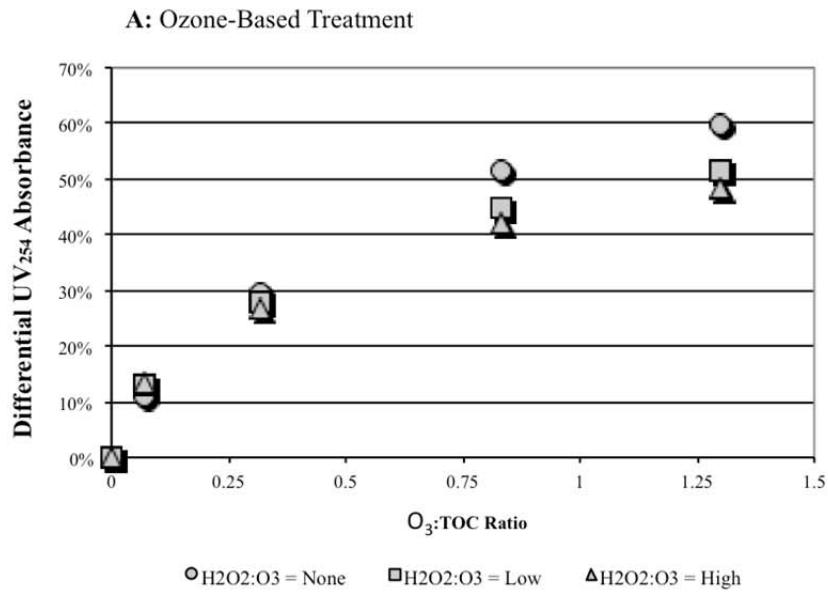
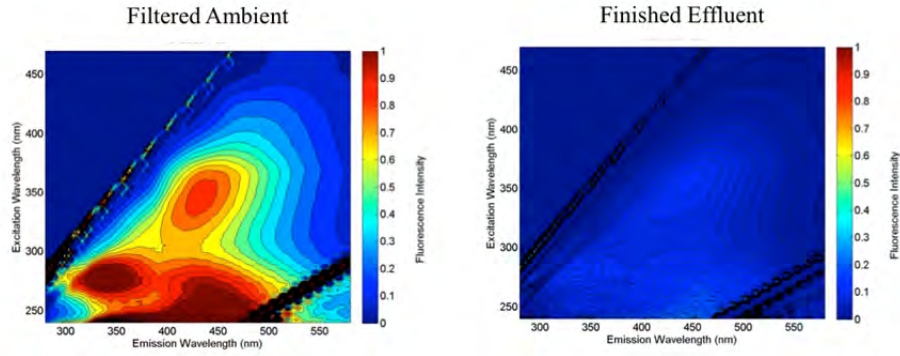


Figure 3.94. Differential UV₂₅₄ absorbance in the GCGA secondary effluent (see Table 3.65 for H₂O₂:O₃ ratios).



Total Fluorescence = 34,795

Region 1 = 14,120

Region 2 = 14,527

Region 3 = 6,148

Total Fluorescence = 4,902

Region 1 = 1,739

Region 2 = 2,236

Region 3 = 927

Figure 3.95. 3D EEMs for ambient samples from GCGA.

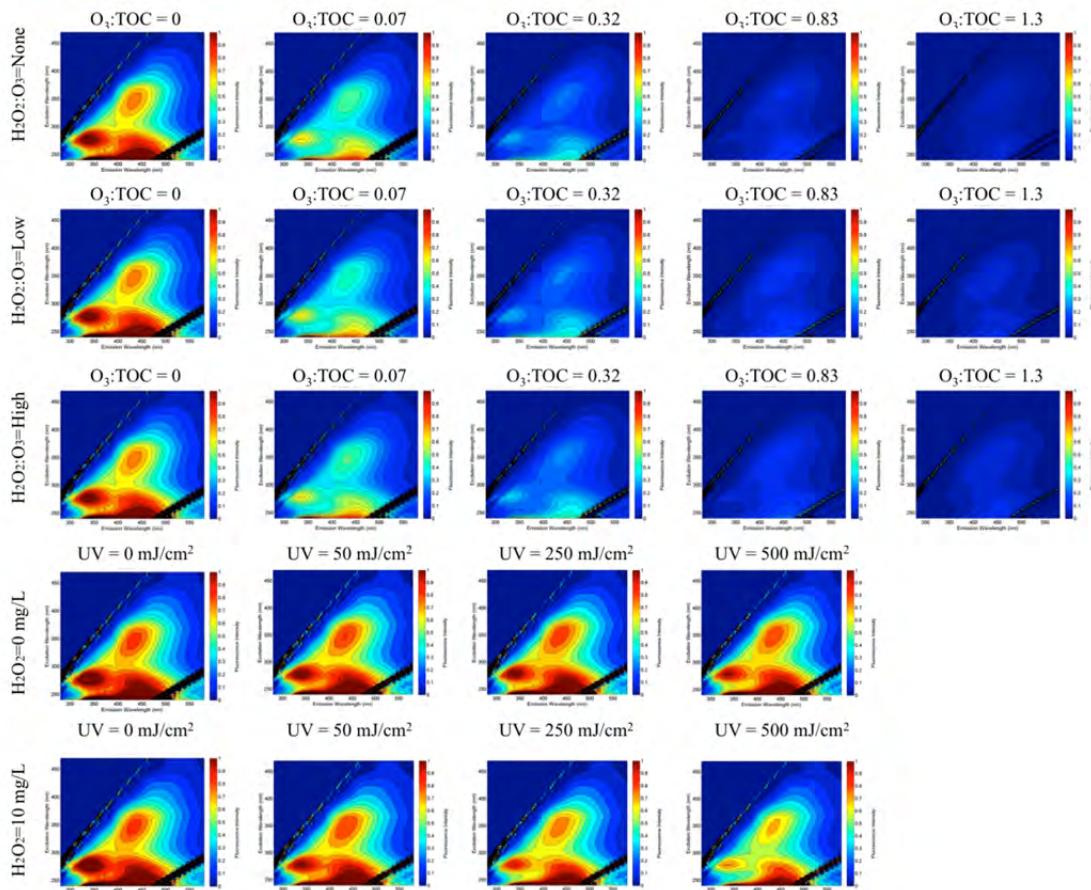


Figure 3.96. 3D EEMs after treatment for the filtered GCGA secondary effluent (see Table 3.65 for $H_2O_2:O_3$ ratios).

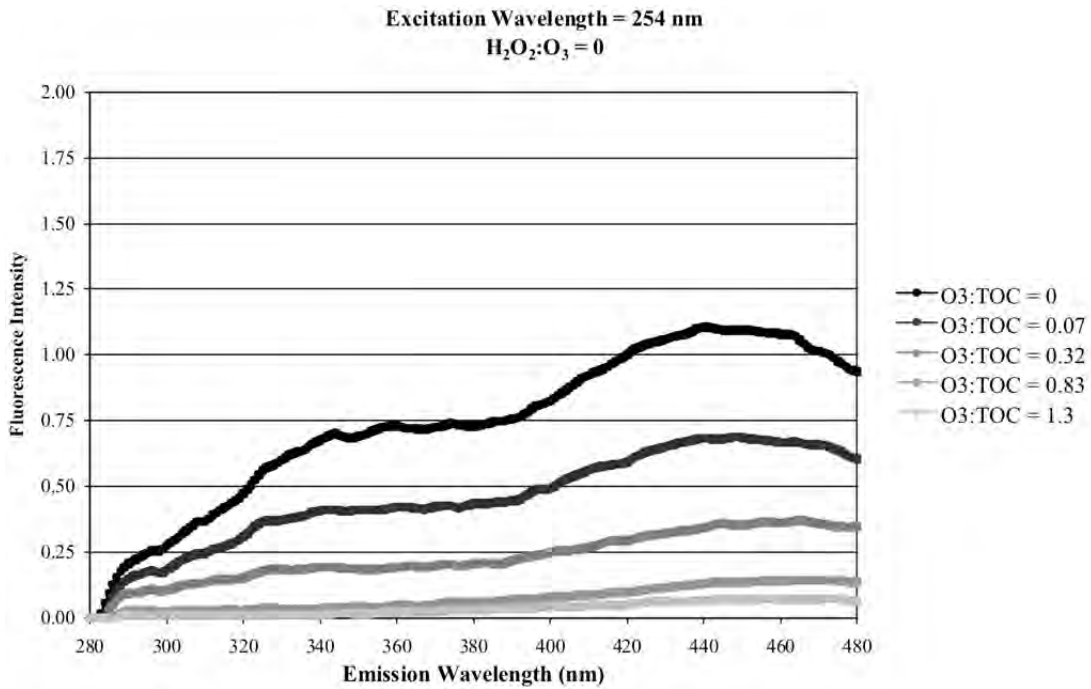


Figure 3.97. GCGA fluorescence profiles (Ex₂₅₄) after ozonation.

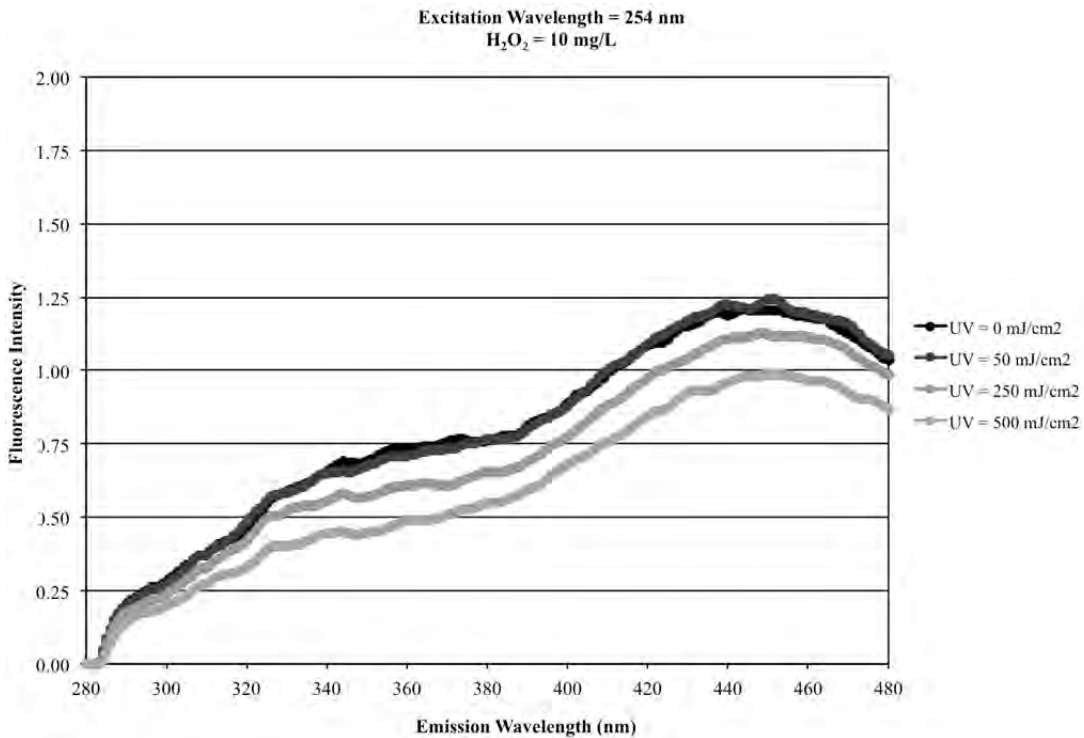


Figure 3.98. GCGA fluorescence profiles (Ex₂₅₄) after UV/H₂O₂.

Table 3.78 provides the fluorescence (i.e., $E_{X_{370}}Em_{450}/E_{X_{370}}Em_{500}$) and treatment indices (i.e., $E_{X_{254}}Em_{450,T}/E_{X_{254}}Em_{450,A}$) for the PCU experiments. The FI values dropped significantly for the ozonated samples, whereas the FI remained relatively constant during the UV and UV/H₂O₂ processes. In other words, the organic matter associated with emissions at 450 nm was oxidized at a higher rate than that associated with emissions at 500 nm during ozonation. This causes a rapid flattening effect for the fluorescence profile associated with an excitation wavelength of 370 nm (Figure 3.99). The emissions at these particular points were photolyzed and oxidized at similar relative rates during UV and UV/H₂O₂. Figures 3.100 and 3.101 illustrate the changes in total and regional fluorescence intensities for ozone and UV/H₂O₂, respectively.

The TI, which measures the extent of organic transformation, reached as low as 0.06 for the highest O₃:TOC ratio, indicating that 94% of the original fluorescence had been eliminated. This TI reduction is similar to those of the previous data sets, thereby highlighting the significance of relative changes in bulk organic matter for various water qualities. Also similar to the previous data sets, the addition of H₂O₂ hindered the oxidation of the bulk organic matter. Because of the limited reduction in fluorescence with UV, the corresponding FI and TI values did not change significantly, although UV/H₂O₂ provided slight improvements.

Table 3.78. FI and TI Values for the GCGA Secondary Effluent

O ₃ :TOC	H ₂ O ₂ :O ₃ =None ^a		H ₂ O ₂ :O ₃ =Low ^a		H ₂ O ₂ :O ₃ =High ^a	
	FI	TI	FI	TI	FI	TI
Filtered ozone exposure						
0	1.56	1.00	1.56	1.00	1.56	1.00
0.07	1.51	0.63	1.48	0.59	1.50	0.60
0.32	1.33	0.32	1.37	0.33	1.37	0.36
0.83	1.29	0.12	1.35	0.14	1.38	0.16
1.3	1.30	0.06	1.40	0.08	1.40	0.10
UV Dose (mJ/cm ²)	H ₂ O ₂ =0 mg/L		H ₂ O ₂ =5 mg/L		H ₂ O ₂ =10 mg/L	
	FI	TI	FI	TI	FI	TI
Filtered UV exposure						
0	1.57	1.00	1.57	1.00	1.57	1.00
50	1.53	1.01	N/A	N/A	1.53	1.03
250	1.50	1.03	1.51	0.97	1.53	0.94
500	1.53	0.96	1.51	0.92	1.53	0.82

^aSee Table 3.65 for H₂O₂:O₃ dosing conditions.

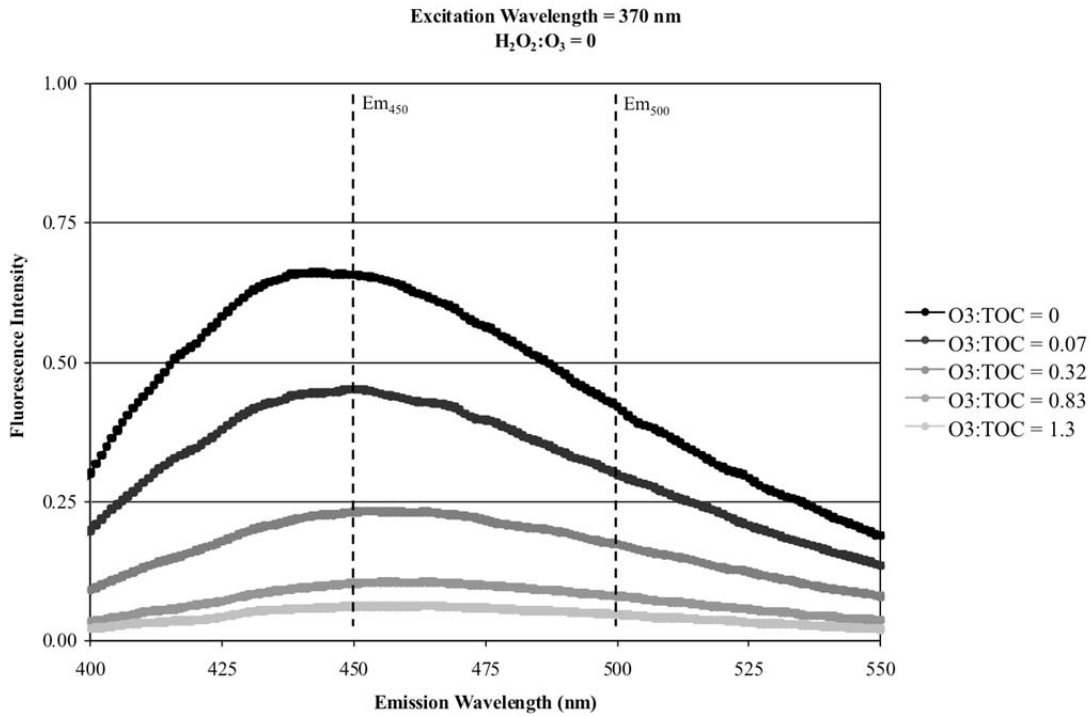


Figure 3.99. GCGA fluorescence profiles (Ex₃₇₀) after ozonation.

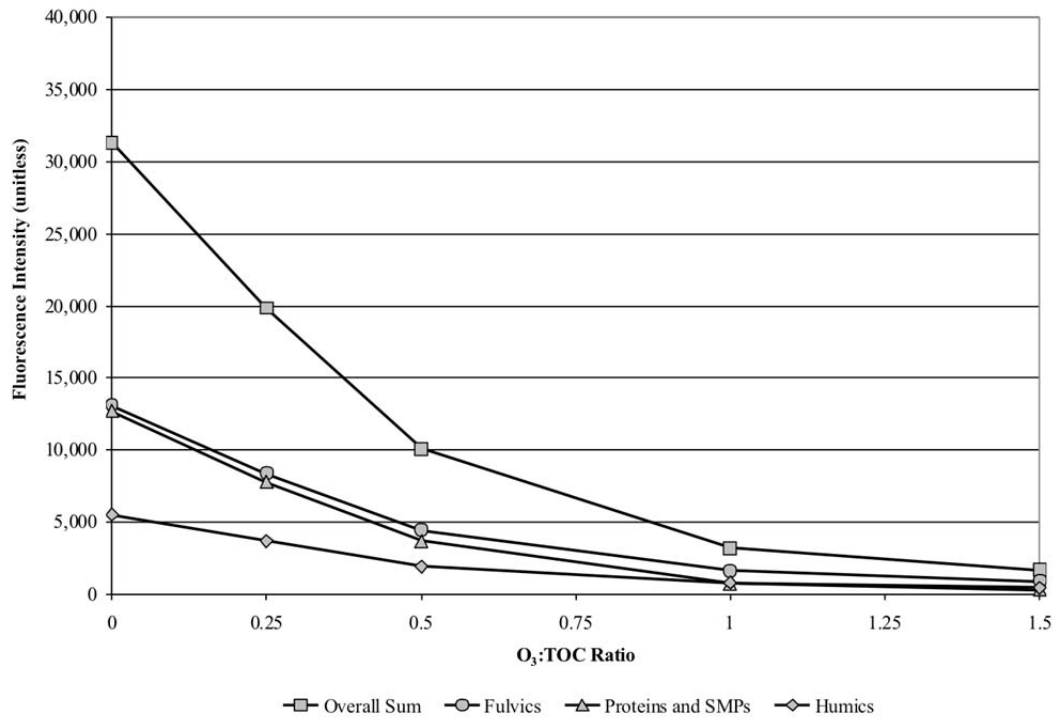


Figure 3.100. Changes in fluorescence intensity after ozonation for GCGA. H₂O₂:O₃=0.

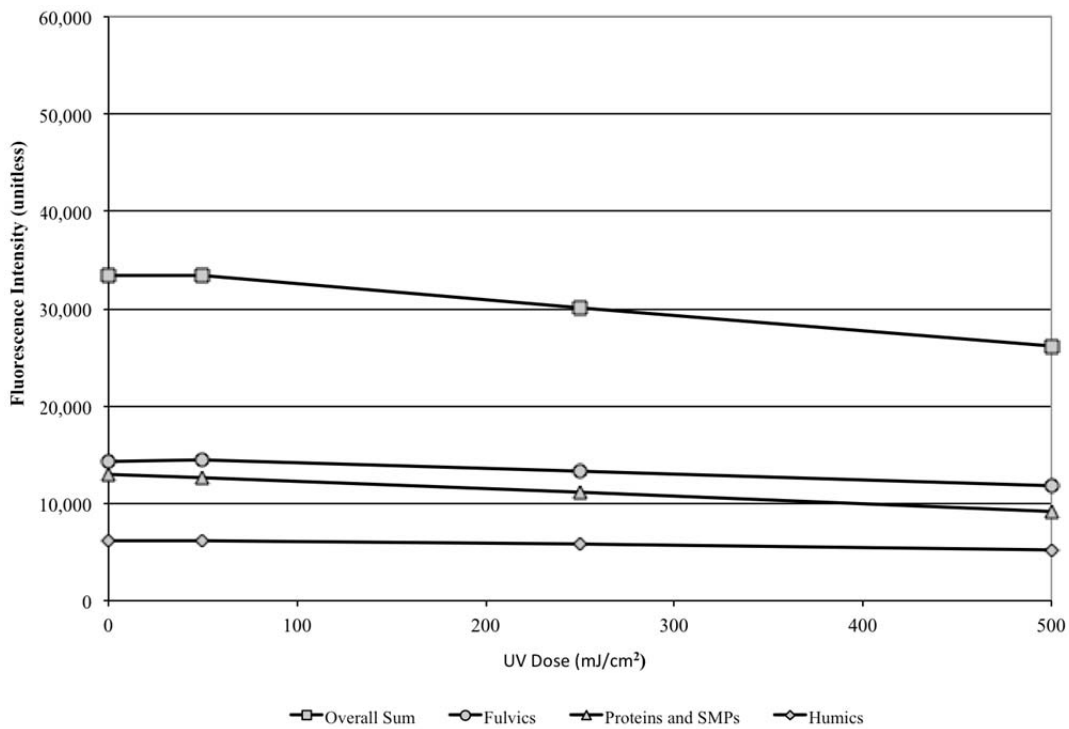


Figure 3.101. Changes in fluorescence intensity after UV/H₂O₂ for GCGA. H₂O₂=10 mg/L.

Chapter 4

Bench-Scale Evaluation of International Secondary Effluents

4.1 Lausanne Wastewater Treatment Plant, Lausanne, Switzerland

The international benchmark facility is the Lausanne Wastewater Treatment Plant (LaWWTP) in Lausanne, Switzerland. LaWWTP, which is located in one of the five largest cities in Switzerland, treats approximately 25 MGD from 200,000 people and 70,000 population equivalents from industry. This 25 to 30% industrial fraction is typical of many Swiss municipal wastewater treatment plants. The main treatment train consists of preliminary treatment, primary clarification, conventional activated sludge (SRT=2 to 4 days), and secondary clarification. The biological process is intended primarily for the removal of aggregate organic material (i.e., BOD), as there is no nitrification. However, nitrite is observed with elevated temperatures.

Approximately 10% of the flow is also diverted after primary clarification to a physicochemical treatment process consisting of flocculation, sedimentation, and BAC with limited (i.e., exhausted) adsorption capacity. The plant also feeds ferric chloride to both treatment trains for phosphorus removal. LaWWTP aims for a fecal coliform level of 100 CFU/100 mL to comply with the European Union (EU) water quality directive for bathing, but no disinfection is provided. The finished effluent is discharged into Lake Geneva. A simplified treatment schematic for the LaWWTP is provided in Figure 4.1.

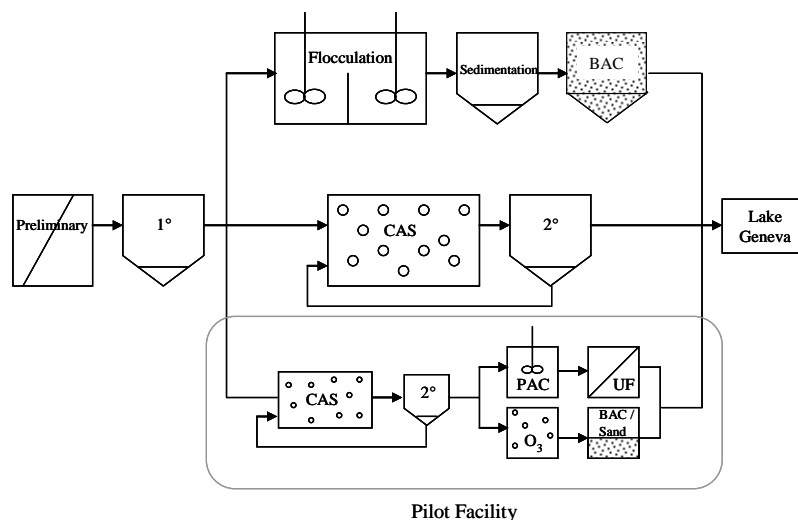


Figure 4.1. Simplified treatment schematic for LaWWTP.

Similarly to CCWRD, many Swiss facilities are taking a proactive approach to TOxC mitigation. In response to impending regulations on recalcitrant trace organic contaminants (diclofenac, carbamazepine, etc.) in discharged wastewater, several Swiss utilities have upgraded their treatment trains to evaluate advanced treatment processes. LaWWTP actually

installed ozonation and powdered activated carbon (PAC) in parallel pilot-scale (1.5-MGD) treatment trains. The pilot-scale processes are fed with a separate biological system capable of full nitrification. The PAC is retained by an ultrafiltration membrane, and the ozonated effluent is polished with BAC or a separate sand filter to remove ozonation byproducts. Weekly monitoring is currently being conducted for 21 target compounds.

The bench-scale experiment for the LaWWTP was performed from October to December 2010. Twenty-five liters of unfiltered secondary effluent (24-h composite and grab samples) was collected in a 25 L plastic bottles on October 12–13, 2010. The water was then filtered in series through 8 μm and 0.45 μm cellulose acetate membrane filters at the Eawag laboratory. The bromide concentration in the sampled wastewater was extremely high: 940 $\mu\text{g/L}$ for the composite sample and 460 $\mu\text{g/L}$ for the grab sample. Given the low level of bromide (less than 30 $\mu\text{g/L}$) in the drinking water source near Lausanne, some industrial discharge is suspected. Most experiments were performed in the 24-h composite sample, whereas bromate-related experiments were performed with the grab sample. Table 4.1 summarizes the water quality parameters of the grab sample measured in the laboratory after shipping.

Table 4.1. Water Quality Parameters for Secondary Effluent from the LaWWTP

Na^+ mg/L	K^+ mg/L	Ca^{2+} mg/L	Mg^{2+} mg/L	Cl^- mg/L	HCO_3^- mmol/L	PO_4^{3-} mg P/L	SO_4^{2-} mg/L
82.1	19.1	74.2	8.9	141	1.3	0.22	78
NH_4^+ $\mu\text{g N/L}$	NO_3^- mg N/L	NO_2^- $\mu\text{g N/L}$	Total N mg N/L	TOC mg C/L	DOC ^a mg C/L	pH	
110	24	160	25	6.1	6.0	7.2	

^aFiltration by 0.45 μm cellulose-acetate membrane.

4.1.1 Ozone and H_2O_2 Decomposition Kinetics

Figure 4.2 summarizes the ozone exposures, or CT values, as a function of ozone dose for the LaWWTP secondary effluent, whereas Figure 4.3 illustrates the actual ozone demand/decay curves from which the exposures were calculated. Figure 4.4 illustrates the impacts of H_2O_2 addition on dissolved ozone and H_2O_2 residuals. Because of the rapid decomposition of ozone into $\cdot\text{OH}$ in the presence of H_2O_2 , the dissolved ozone residual from a moderate $\text{O}_3:\text{DOC}$ ratio of 1.0 was depleted within 1 min. However, there was still a relatively high H_2O_2 residual despite the targeting of the theoretical stoichiometric ratio (i.e., $\text{H}_2\text{O}_2:\text{O}_3=0.5$), which can be attributed to competing ozone sinks. Finally, Figure 4.5 illustrates the scientific value of the continuous quench-flow technique, which can be used to measure ozone decomposition over shorter reaction periods (less than 20 s after ozone addition). This is particularly important for $\text{O}_3:\text{TOC}$ or $\text{O}_3:\text{DOC}$ values less than 0.25 because of rapid decomposition of ozone under these conditions.

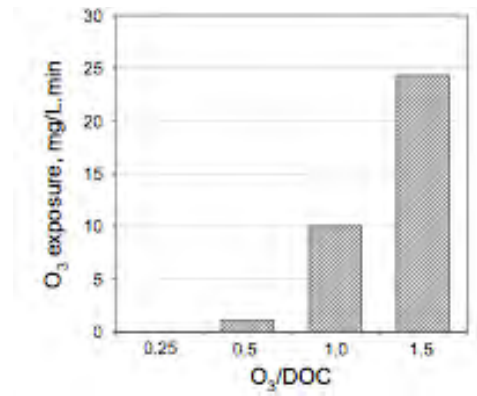


Figure 4.2. Ozone exposures (mg-min/L) as a function of O₃:DOC ratio for LaWWTP.

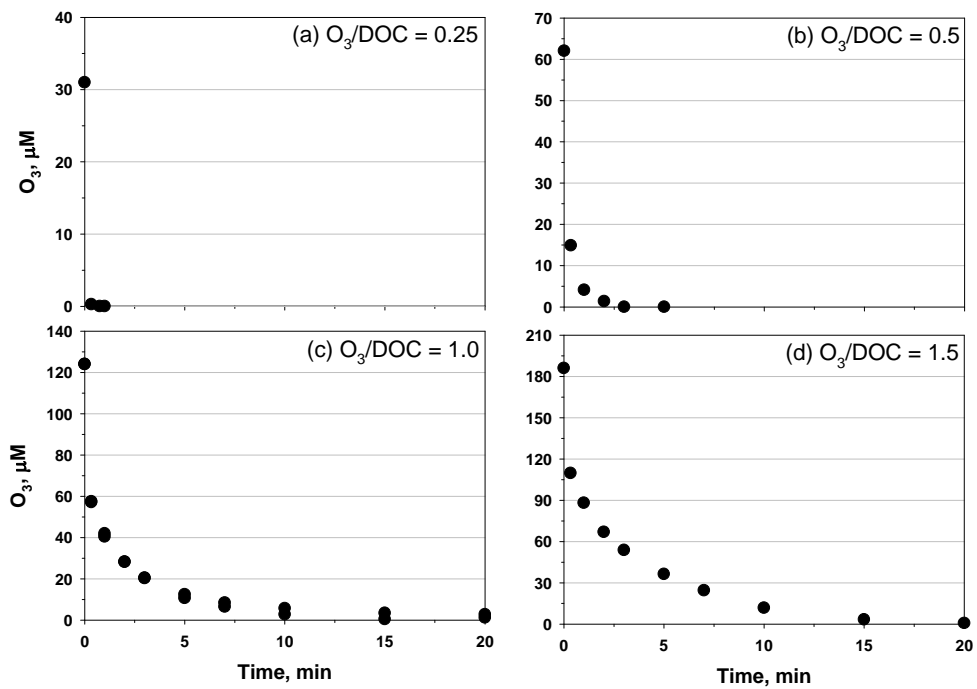


Figure 4.3. Ozone demand/decay curves for LaWWTP.

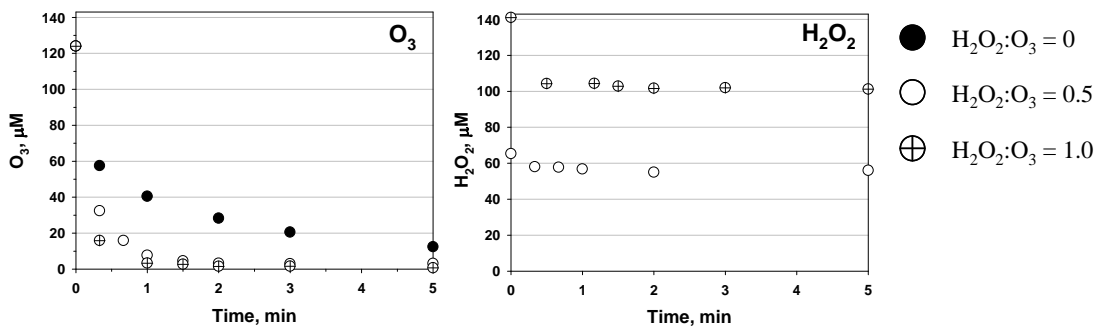


Figure 4.4. Ozone demand/decay with H₂O₂ addition for LaWWTP (O₃:DOC=1.0).

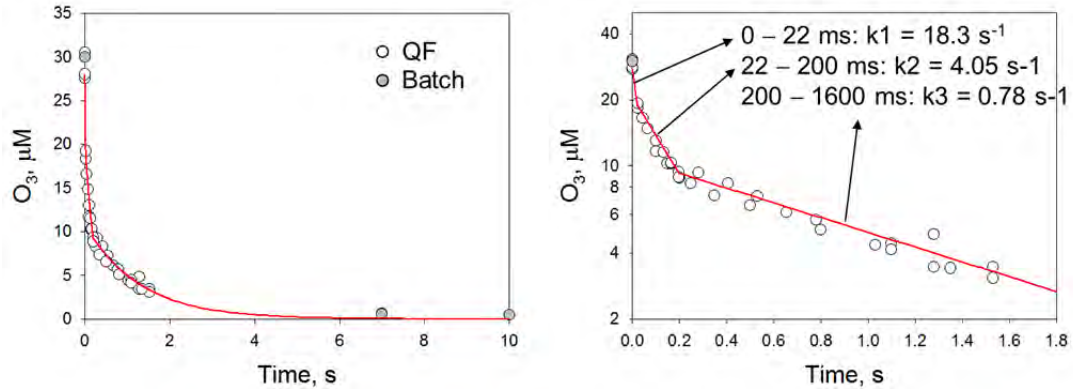


Figure 4.5. Use of the quench-flow (QF) method for LaWWTP.

$\cdot\text{OH}$ exposures were also calculated using pCBA ($\sim 200 \mu\text{g/L}$) and meprobamate ($\sim 1 \mu\text{g/L}$) as probe compounds during ozonation. Figure 4.6 illustrates the resulting $\cdot\text{OH}$ exposures for the LaWWTP secondary effluent.

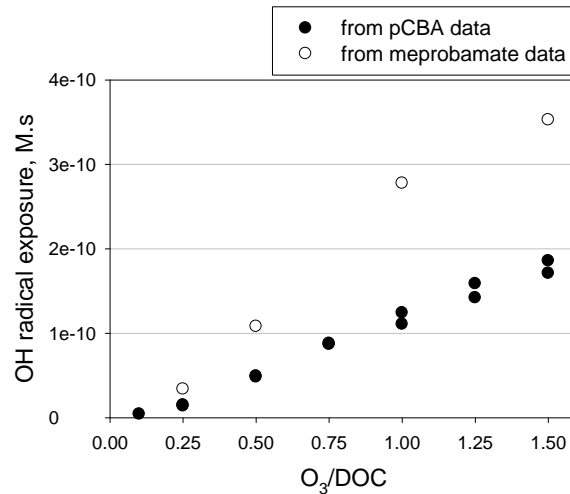


Figure 4.6. $\cdot\text{OH}$ exposures for LaWWTP.

The tert-butanol (t-BuOH) competition kinetic method (see Section 2.4.2) was applied to estimate the rate of consumption of $\cdot\text{OH}$ by wastewater constituents such as EfOM, carbonate, bromide, and ammonia (i.e., the $\cdot\text{OH}$ scavenging rate). Using three different ozone doses, the $\cdot\text{OH}$ scavenging rate for LaWWTP was estimated to be $\sim 1.2\text{--}1.4 \times 10^5 \text{ s}^{-1}$, as illustrated in Figure 4.7. Ammonia was insignificant in comparison to EfOM, bicarbonate, and bromide.

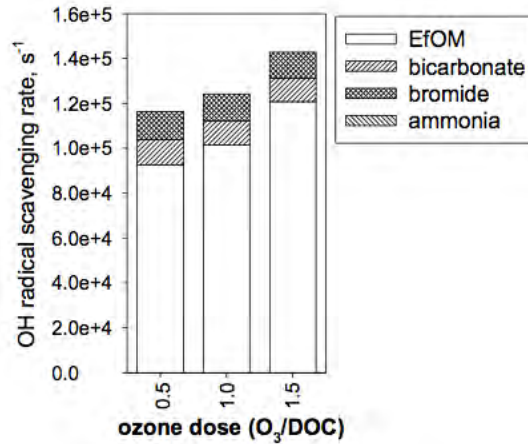


Figure 4.7. Determination of ·OH scavenging rate for LaWWTP.

The t-BuOH assay was also applied to estimate the ·OH yield, which varied from ~10 to 20% with increasing O₃:DOC ratios. The ·OH yield is reported as a molar ratio of the ·OH generated to the ozone applied. For the ozone-only experiments, the ·OH yield was based on complete ozone consumption (i.e., no quenching). It should be noted that the O₂⁻-induced radical chain reactions are significantly suppressed in the t-BuOH assay, so the t-BuOH assay only captures reactions between ozone and EfOM, HO₂⁻, or OH⁻. Based on the data in Figure 4.8, the ·OH yield is slightly dependent on the applied ozone dose. At lower applied ozone doses, direct ozone oxidation is more prevalent than the intermediate conversion to ·OH, presumably because of the instantaneous ozone demand.

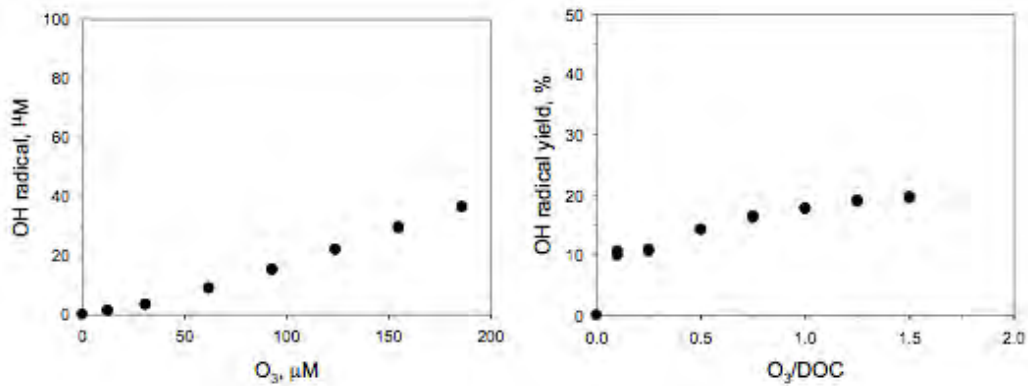


Figure 4.8. ·OH yield based for LaWWTP secondary effluent.

4.1.2 Bromate Formation

As mentioned earlier, the bromide level in the secondary effluent grab sample from the LaWWTP was very high, which resulted in bromate levels of up to 61 µg/L at an O₃:DOC ratio of 1.5 (Figure 4.9). The figure also illustrates the corresponding decrease in bromide (i.e., bromide incorporation) because of the ozone-induced bromate formation.

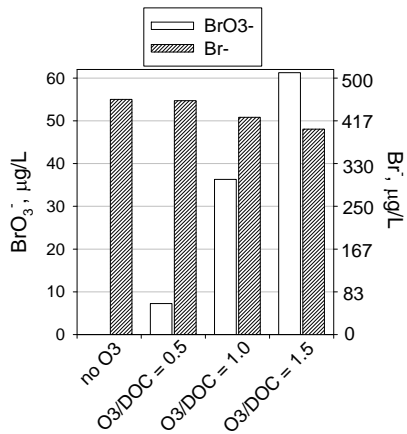


Figure 4.9 Bromide and bromate concentrations for LaWWTP.

In order to reduce the formation of bromate, the chlorine–ammonia process was evaluated for the LaWWTP secondary effluent and O₃:DOC ratios of 1.0 and 1.5 (see Figure 4.10). With no mitigation efforts, the resulting bromate formation was just over 40 µg/L at an O₃:DOC ratio of 1.0. However, as the concentrations of both chlorine and ammonia were increased, bromate formation dropped by more than 50%. There was also a point of diminishing return where further chlorine–ammonia dosing provided little benefit. Although chlorine alone (second bar) and ammonia alone (seventh bar) provided slight reductions in bromate, the greatest stepwise reduction resulted from a chlorine dose of 30 µM together with an ammonia dose of 10 µM (third bar). From that point, small changes in chlorine concentration had a more significant impact than changes in ammonia concentration.

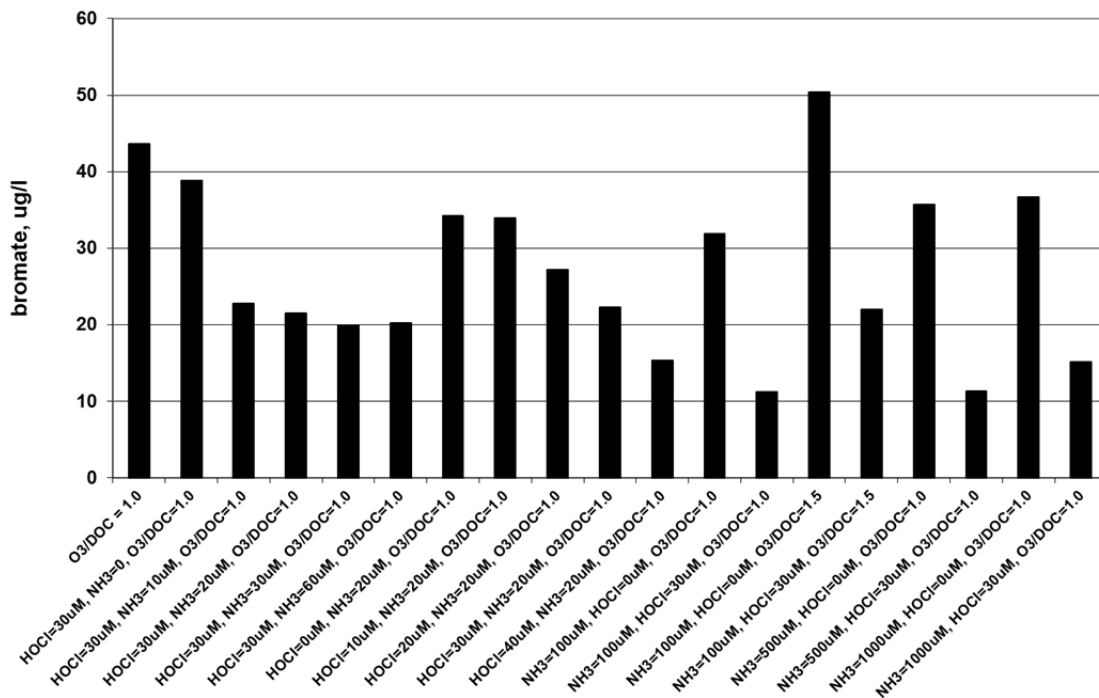


Figure 4.102. Bromate mitigation for LaWWTP with the chlorine–ammonia process.

4.1.3 Trace Organic Contaminants

The ambient LaWWTP TOxC concentrations for the unfiltered secondary effluent and the secondary effluent filtered in the laboratory are provided in Table 4.2. The ambient TOxC data are representative of a municipal treatment facility with a low SRT because of the presence of highly bioamenable compounds such as naproxen. However, the data differ from those for typical U.S. wastewaters in that compounds typically identified as valuable wastewater indicators are either absent (e.g., phenytoin) or present at low concentrations (e.g., meprobamate and primidone).

Table 4.2. Ambient TOxC Concentrations for LaWWTP

Parameter	Unfiltered Secondary Effluent (ng/L)	Filtered Secondary Effluent (ng/L)
Bisphenol A	<50	<50
Diclofenac	890	840
Gemfibrozil	<10	<10
Ibuprofen	<25	<25
Musk ketone	<100	<100
Naproxen	180	180
Triclosan	53	35
Atenolol	270	250
Atrazine	17	14
Carbamazepine	370	390
DEET	76	73
Meprobamate	23	27
Phenytoin	<10	<10
Primidone	87	92
Sulfamethoxazole	520	370
Trimethoprim	90	82
TCEP	<200	<200

Compounds with known ozone and $\cdot\text{OH}$ reaction rate constants can be used to predict the elimination of other target contaminants. The compound pCBA has been widely used as an indicator for $\cdot\text{OH}$ because of its limited reactivity with ozone (von Gunten, 2003a). In this study, carbamazepine ($k_{\text{O}_3}=3 \times 10^5 \text{ M}^{-1}\text{s}^{-1}$; Huber et al., 2003b), bezafibrate ($k_{\text{O}_3}=5.9 \times 10^2 \text{ M}^{-1}\text{s}^{-1}$; Huber et al., 2003b), and ibuprofen ($k_{\text{O}_3}=10 \text{ M}^{-1}\text{s}^{-1}$; Huber et al., 2003b) were also used as indicator compounds. These compounds were selected because they cover a wide range of ozone reactivity, and their reaction rate constants with ozone do not change as a function of pH. In addition, they are often detected in water supplies impacted by wastewater discharge. These preliminary experiments were performed with high spiking levels (1–1.5 μM ; 200–600 $\mu\text{g/L}$). Figure 4.11 shows the residual concentrations of the indicator compounds as a function of ozone dose in the LaWWTP secondary effluent.

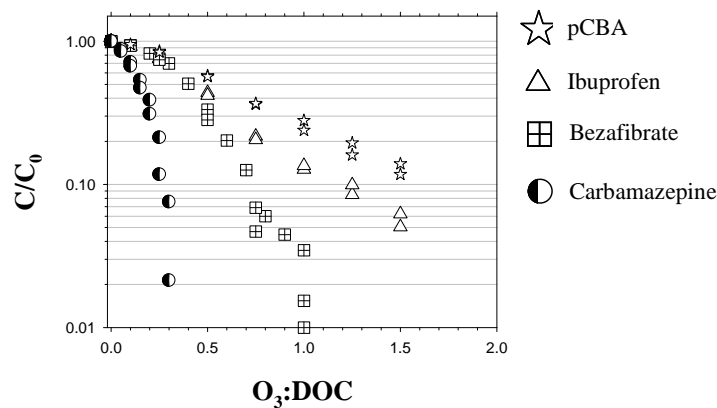


Figure 4.103. Ozone oxidation of indicator compounds in LaWWTP secondary effluent.

However, because the Eawag experiments generated elimination data that were consistent with the SNWA experiments, Figures 4.12 to 4.15 simply provide a graphical rather than tabular presentation from which similar conclusions can be drawn. For example, the compound groupings illustrated similar oxidation trends to those of the SNWA experiments, and they were consistent with their ozone and $\cdot\text{OH}$ rate constants. The results of the unfiltered ozone, filtered ozone, unfiltered UV, and filtered UV experiments are illustrated in Figure 4.12, Figure 4.13, Figure 4.14, and Figure 4.15, respectively. Additional discussion relating to TOC mitigation efficacy is presented in Chapter 5.

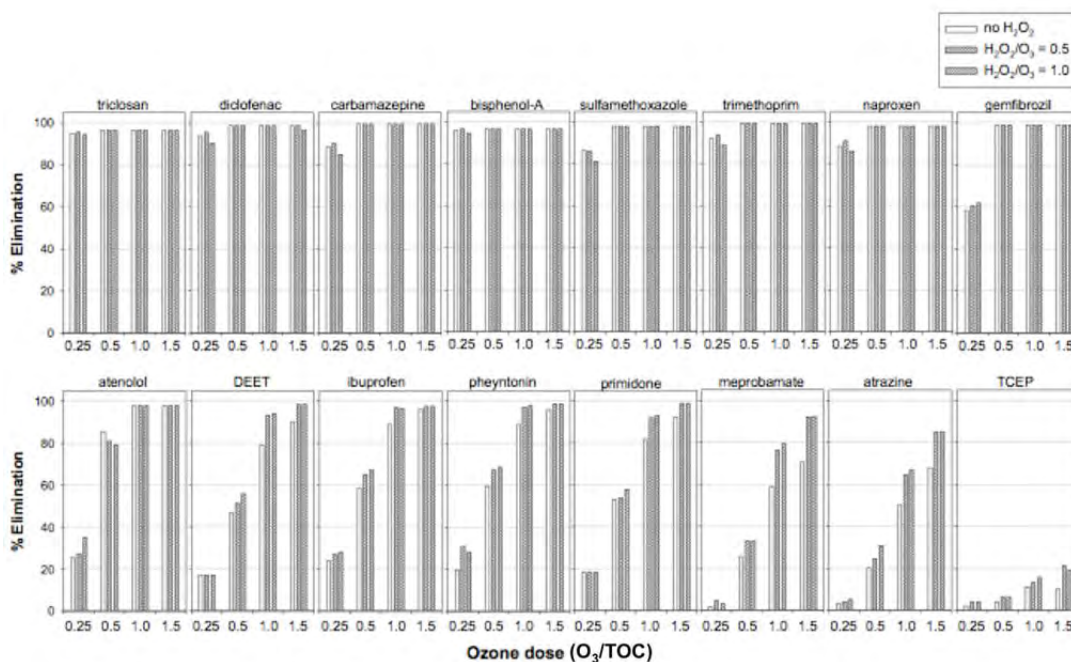


Figure 4.104. TOC mitigation with ozone for LaWWTP (unfiltered).

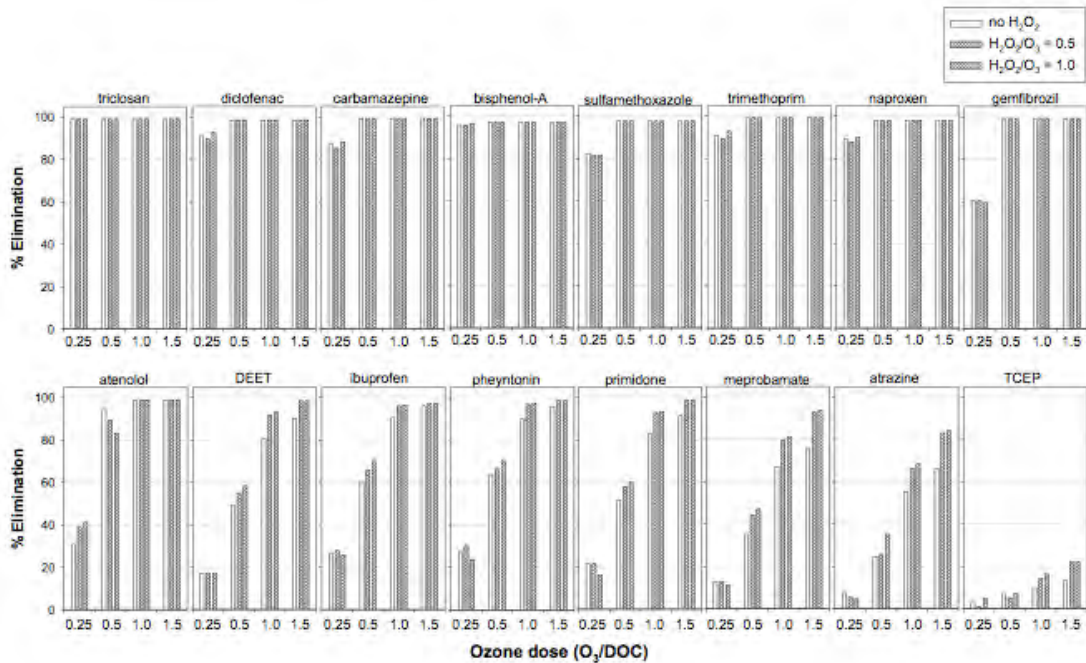


Figure 4.105. TOxC mitigation with ozone for LaWWTP (filtered).

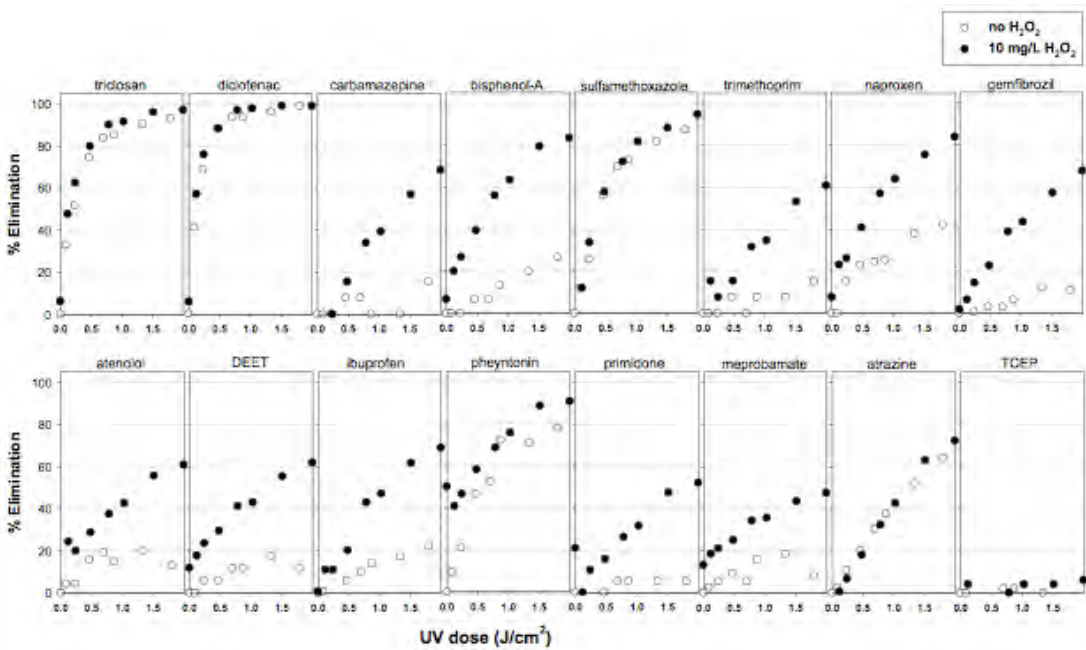


Figure 4.106. TOxC mitigation with UV for LaWWTP (unfiltered).

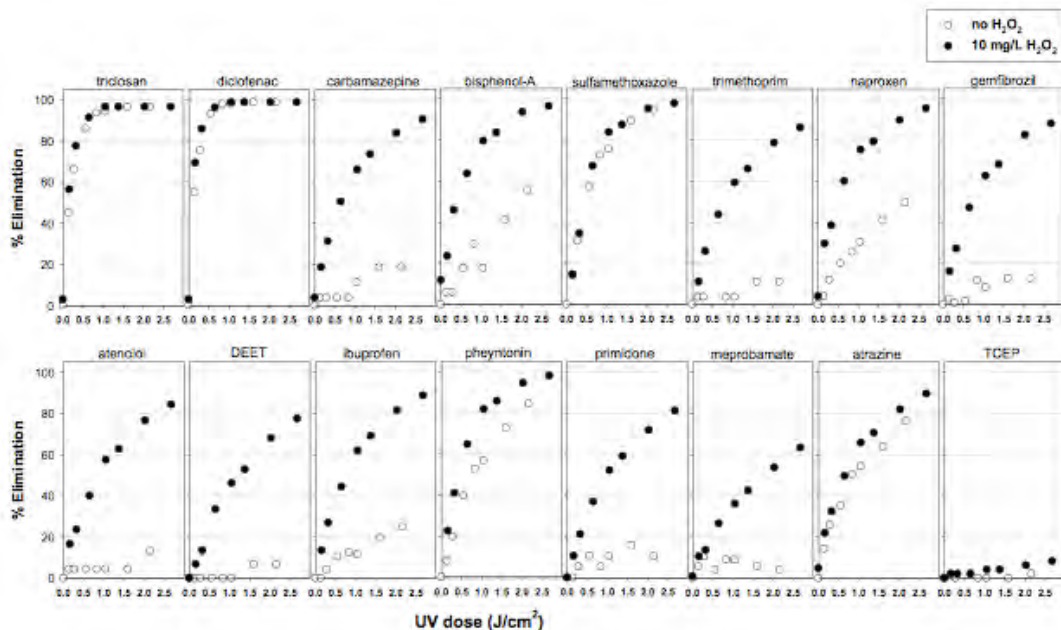


Figure 4.107. TOxC mitigation with UV for LaWWTP (filtered).

4.1.4 Disinfection

As described in Section 2.3.4, disinfection efficacy during ozonation of the LaWWTP secondary effluent was evaluated by FCM (Figure 4.16) and by quantification of cell-bound ATP (Figure 4.17). Because the assays targeted indigenous bacteria, it was not possible to filter the samples with 0.45 μm membranes, so these ozone doses were based on O_3 :TOC ratios. In comparison to the SNWA experiments, the FCM data appear to be a very conservative estimate of disinfection efficacy, considering that even the highest ozone dose (O_3 :TOC=1.5) achieved less than 2-log “removal” of bacteria. There was a limited improvement in bacterial “removal” with prefiltration, and the effects of H_2O_2 addition were minimal. Based on the ATP analysis, there was a dramatic decrease in cell-bound ATP with moderate ozone doses (O_3 :TOC>0.5), but the overall concentration of ATP in the sample actually increased at an O_3 :DOC ratio of 0.5, perhaps because of more efficient release of ATP by ozonation. At O_3 :TOC ratios greater than 0.5, there was a net decrease in both cell-bound and extracellular ATP. Because the SNWA culture-dependent methods indicated that coliform bacteria were still present at the highest ozone doses, the ATP-based analysis appears to overestimate disinfection efficacy.

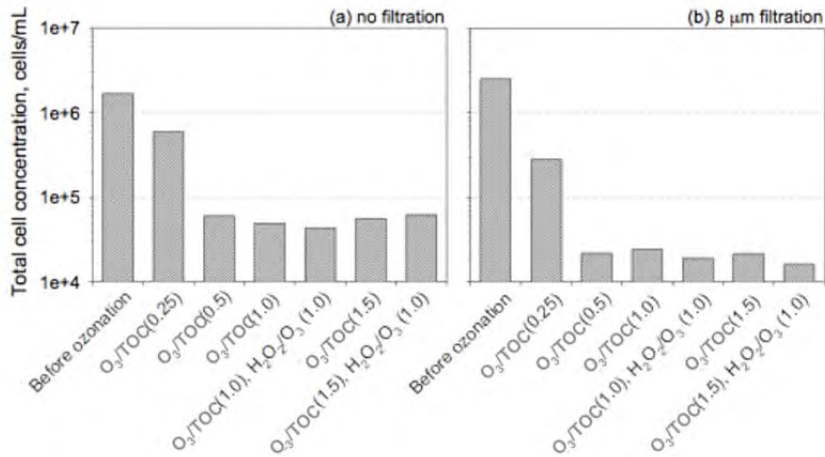


Figure 4.108. Disinfection efficacy for LaWWTP based on FCM.

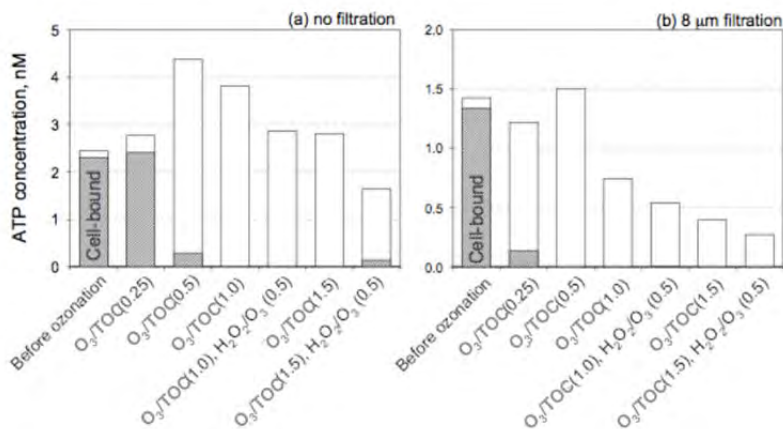


Figure 4.109. Disinfection efficacy for LaWWTP based on cell-bound ATP.

4.1.5 Organic Characterization

The differential absorption spectra for LaWWTP were evaluated at four different wavelengths (Figure 4.18). Similarly to the SNWA experiments, the differential absorbance at 254 nm ranged from approximately 20% to 60% for O_3 :DOC ratios ranging from 0.25 to 1.5. As indicated in the literature review, the absorbance at longer wavelengths (e.g., 436 nm) experienced greater relative decreases, although the changes in the absolute values were not necessarily as significant. Furthermore, the addition of H_2O_2 had a slight negative impact on treatment efficacy at all wavelengths.

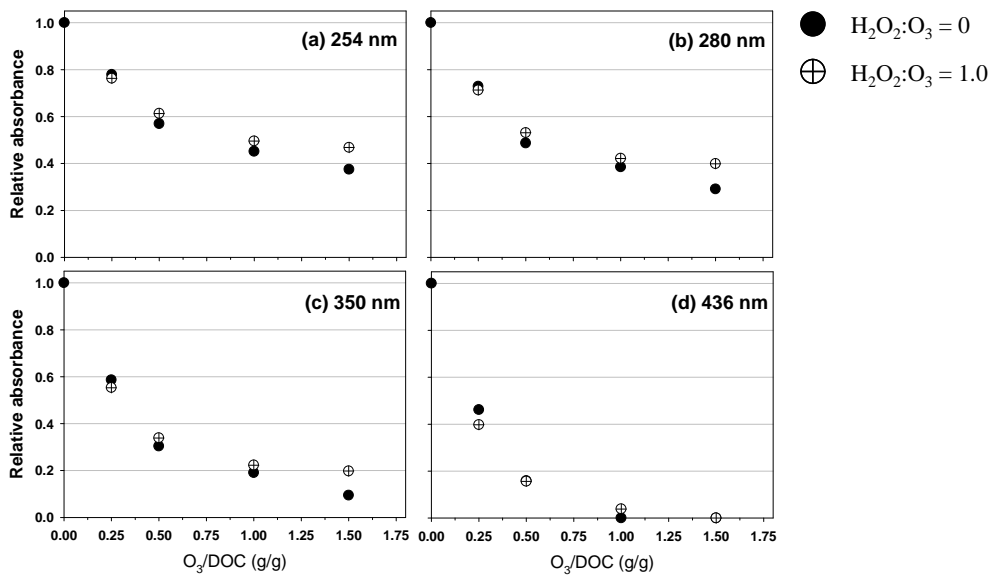


Figure 4.110. Changes in absorption spectra for the LaWWTP secondary effluent.

Figure 4.19 illustrates the change in ATP (similar to the disinfection experiments) and the change in biodegradable organic carbon (BDOC) during ozonation. As ozone oxidizes the EfOM, the organic matter is generally transformed into more biodegradable and lower molecular weight building blocks. Figure 4.19 indicates that an $O_3:TOC$ ratio of ~ 1.0 is the optimal dosing condition for maximizing this transformation prior to biodegradation. This concept is also supported by Figure 4.20, which illustrates the conversion of more particulate, hydrophobic, and microbially derived organic matter to simpler organic fractions. Figure 4.21 expands on this transformation by showing the effect of subsequent biodegradation on the ozone-transformed organic matter. In this assay, the simpler organic fractions were more amenable to biodegradation, with moderate ozone doses providing the best treatment efficacy. Therefore, moderate ozone doses (e.g., $O_3:TOC=0.5$ or 1.0) are effective in converting more complex, recalcitrant EfOM to simpler, more bioamenable organic fractions, which results in a net decrease in dissolved organic matter concentrations for most dosing conditions. However, it is unclear why the TOC concentration increased for an $O_3:TOC$ ratio of 1.5 with H_2O_2 addition.

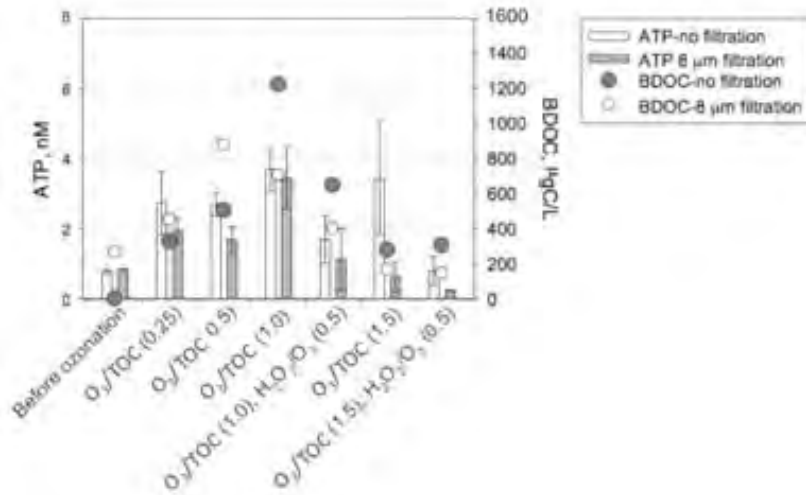


Figure 4.111. Impact of ozonation on ATP and BDOC for LaWWTP.

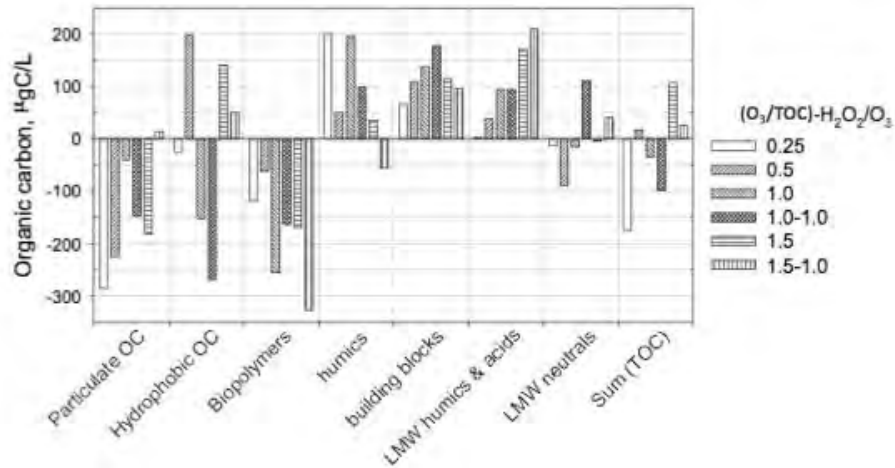


Figure 4.20. EfOM transformation during ozonation for LaWWTP.

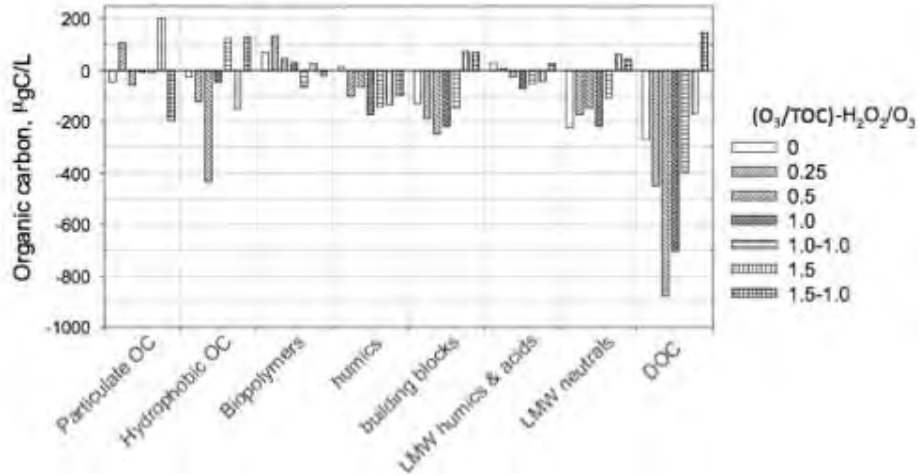


Figure 4.21. Effects of biodegradation (following ozonation) for LaWWTP.

4.2 Regensdorf (Wüeri) Wastewater Treatment Plant, Regensdorf, Switzerland

4.2.1 Background

The Regensdorf Wastewater Treatment Plant (RWWT) is located near Zurich, Switzerland. The RWWT, which is sometimes referred to as the Wüeri Wastewater Treatment Plant, was previously described in the literature review (Hollender et al., 2009). The RWWT primarily serves a residential population of approximately 25,000 people, but some industrial contributions may be present. The liquid treatment train operates at a flow rate of 1.5 MGD and includes bar screens and grit removal; primary clarification; conventional activated sludge (SRT=16 days) with nitrification, limited denitrification, and biological phosphorus removal; secondary clarification; and sand filtration. Similarly to the LaWWTP, the RWWT targets an effluent fecal coliform level of 100 MPN/100 mL, but no disinfection processes are currently included in the treatment train. From August 2007 to October 2008, the plant was supplemented with a full-scale ozone system positioned between the secondary clarifiers and sand filters. The ozone system was originally commissioned in response to impending regulations on recalcitrant trace organic contaminants (diclofenac, carbamazepine, etc.) in discharged wastewater. This is particularly important for the RWWT, as its receiving stream (Furtbach Creek) is dominated by wastewater ($\approx 60\%$) during dry weather conditions. A simplified treatment schematic for the RWWT is provided in Figure 4.22.

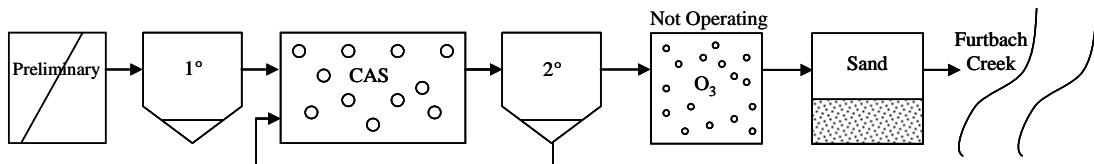


Figure 4.22. Simplified treatment schematic for RWWT.

The RWWTP bench-scale experiment was performed in July and August 2010. Twenty-five liters of unfiltered secondary effluent (grab sample) were collected in 5-L glass bottles on July 7, 2010. The water was then filtered in series through 8- μm and 0.45- μm cellulose acetate membrane filters at the Eawag laboratory. Table 4.3 summarizes the water quality parameters of the grab samples, which were measured in the laboratory after shipping.

Table 4.3. Water Quality Parameters for Secondary Effluent from the RWWTP

Na^+ mg/L	K^+ mg/L	Ca^{2+} mg/L	Mg^{2+} mg/L	Cl^- mg/L	HCO_3^- mmol/L	PO_4^{3-} mg P/L	SO_4^{2-} mg/L
67.5	14.3	74.4	18.1	88.2	4.35	0.21	56.6
NH_4^+ $\mu\text{g N/L}$	NO_3^- mg N/L	NO_2^- $\mu\text{g N/L}$	Total N mg N/L	TOC mg C/L	DOC ^a mg C/L	pH	
24.5	12.0	7.5	12.1	5.0	4.7	7.2	

^aFiltration by 0.45 μm cellulose-acetate membrane.

4.2.2 Ozone and H_2O_2 Decomposition Kinetics

Figure 4.23 summarizes the ozone exposures, or CT values, for the RWWTP secondary effluent, and Figure 4.24 illustrates the associated demand/decay curves with and without the addition of t-BuOH. In these samples, the t-BuOH suppressed $\cdot\text{OH}$ -induced decomposition of ozone, which allowed a more stable dissolved ozone residual. Finally, Figure 4.25 illustrates the effect of H_2O_2 addition on dissolved ozone and H_2O_2 residuals. At an $\text{O}_3:\text{DOC}$ ratio of 1.0, the dissolved ozone residual was completely depleted within 30 s of reaction time at both H_2O_2 doses, although there was still a significant H_2O_2 residual in both cases.

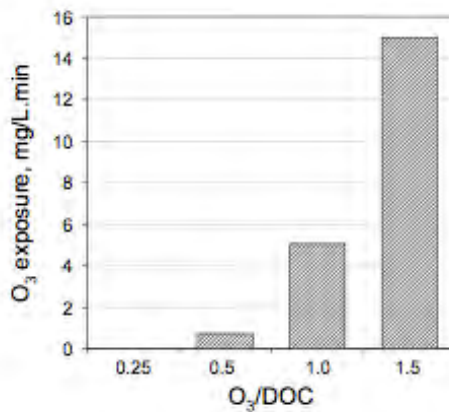


Figure 4.23. Ozone exposures (mg-min/L) as a function of $\text{O}_3:\text{DOC}$ ratio for RWWTP.

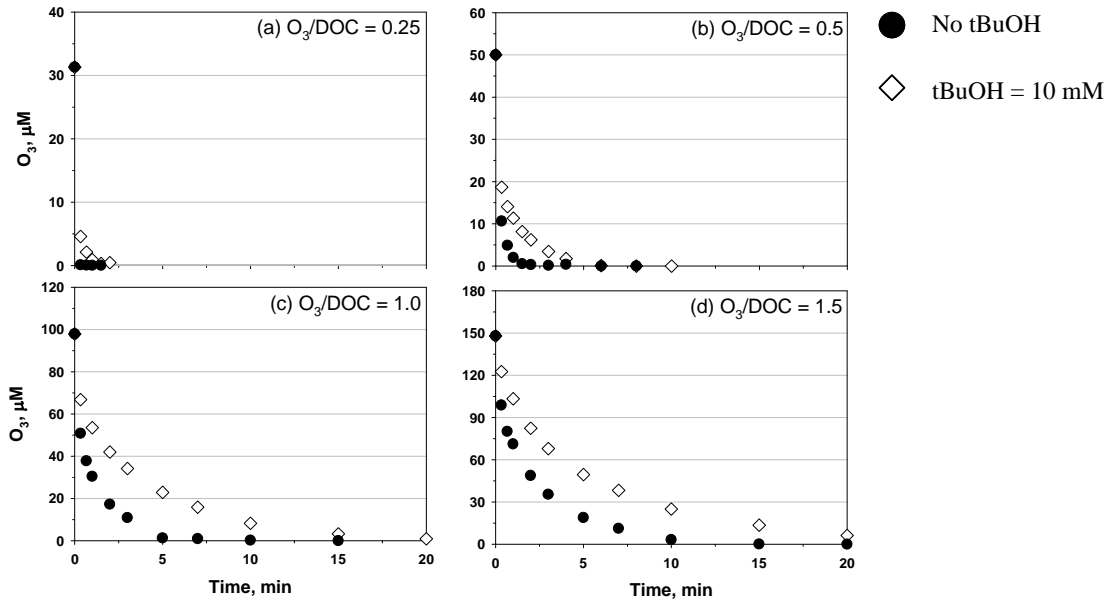


Figure 4.24. Ozone demand/decay curves for RWWTP.

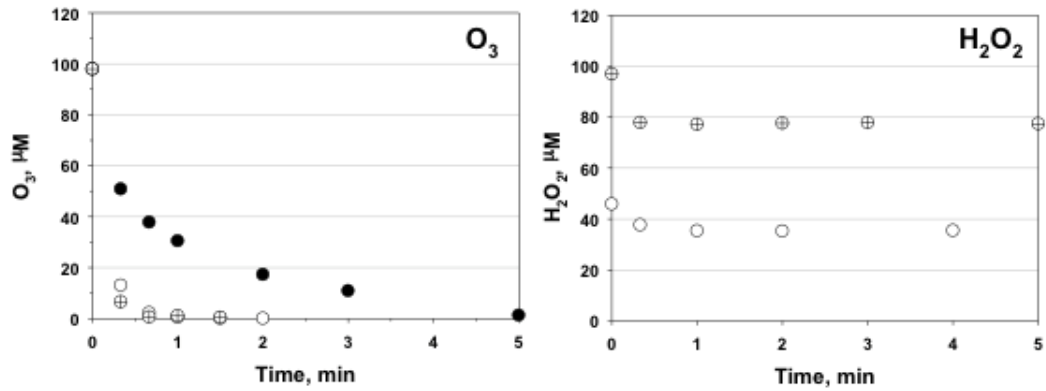


Figure 4.25. Ozone demand/decay with H_2O_2 addition for RWWTP (O_3 :DOC=1.0).

$\cdot\text{OH}$ exposures were also calculated, using pCBA ($\sim 200 \mu\text{g/L}$) and meprobamate ($\sim 1 \mu\text{g/L}$) as probe compounds during ozonation. Figure 4.26 illustrates the resulting $\cdot\text{OH}$ exposures for the RWWTP secondary effluent.

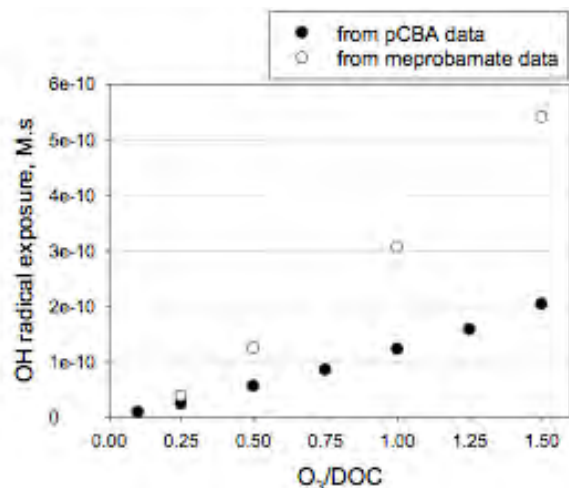


Figure 4.26. ·OH exposures for RWWTW.

The t-BuOH competition kinetics method was then applied to estimate the rate of ·OH consumption by wastewater constituents such as EfOM, carbonate, bromide, and ammonia (i.e., the ·OH scavenging rate). Using three different ozone doses, the ·OH scavenging rate for RWWTW was estimated to be $\sim 1.0\text{--}1.5 \times 10^5 \text{ s}^{-1}$ (Figure 4.27), which is a slightly larger range than for the LaWTW but similar in magnitude. Bromide and ammonia were insignificant in comparison to EfOM and bicarbonate.

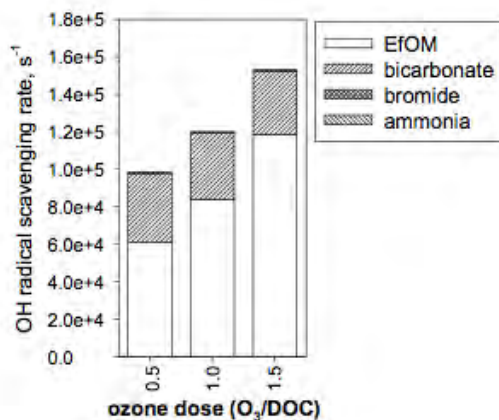


Figure 4.27. Determination of ·OH scavenging rate for RWWTW.

The t-BuOH assay was also applied to estimate the ·OH yield, which varied from ~ 10 to 30% with increasing O₃:DOC ratios (Figure 4.28). The ·OH yield is reported as a molar ratio of the ·OH generated to the ozone applied.

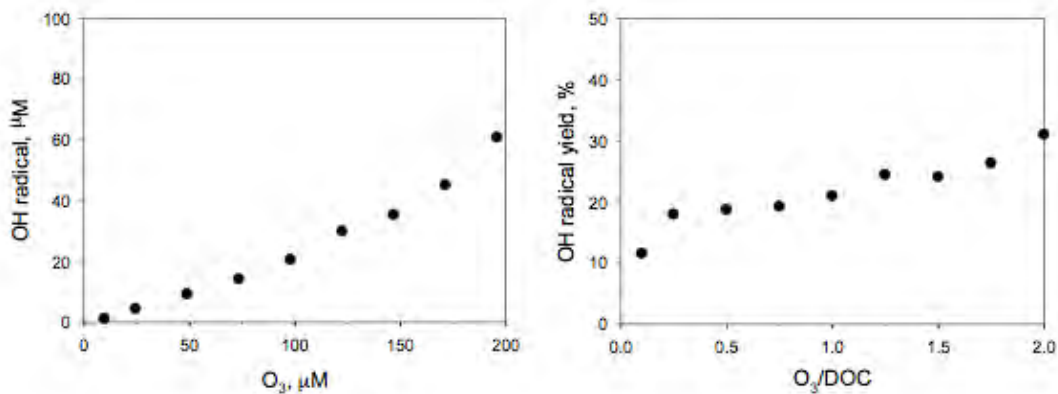


Figure 4.28 ·OH yield based for RWWTP secondary effluent.

4.2.3 Bromate and Nitrosamine Formation

The bromide level in the RWWTP secondary effluent was relatively low, which resulted in bromate levels of less than 20 µg/L even at the highest O₃:DOC ratio (Figure 4.29). Figure 4.29 also illustrates the effect of H₂O₂ addition, which provided slight reductions in bromate formation. Therefore, H₂O₂ addition may be a viable bromate-mitigation strategy in low-bromide waters, whereas more problematic waters may require the chlorine–ammonia process described in relation to LaWWTP.

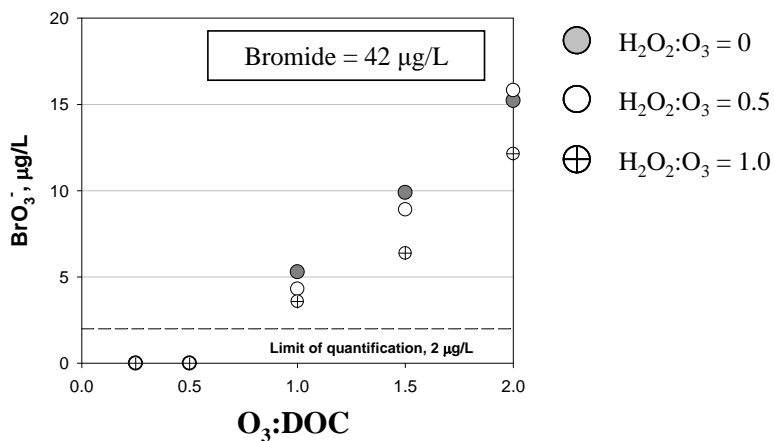


Figure 4.29. Bromate concentrations for RWWTP.

In addition to bromate, nitrosamine formation was also monitored as a potential ozone DBP (Figure 4.30). However, in contrast to the U.S. secondary effluents, there was no direct nitrosamine formation during ozonation. Chloramination (1 mM NH₂Cl for 10 days) yielded 200 nm of NDMA and 50 nm of *N*-nitrosopyrrolidine (NPYR), but preozonation was able to reduce this chloramine-induced formation potential significantly. Finally, bromide addition, which has been shown to catalyze nitrosamine formation, had no impact on NDMA or NPYR concentrations in these experiments. Based on all of these observations, the RWWTP secondary effluent is a prime example of a matrix for which ozonation provides clear DBP mitigation benefits—even for nitrosamines.

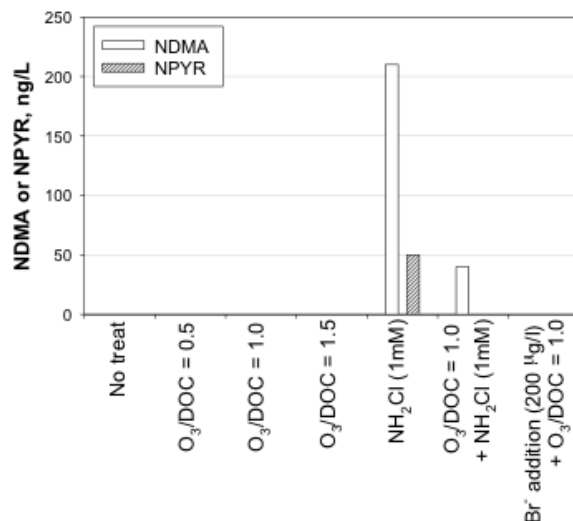


Figure 4.30. Nitrosamine formation for RWWTP.

4.2.4 Trace Organic Contaminants

The ambient RWWTP TOC concentrations for the filtered secondary effluent and finished effluent are provided in Table 4.4. The ambient TOC data are similar to those for LaWWTP in that some of the bioamenable compounds (e.g., naproxen) are still present, yet some of the better wastewater indicators (e.g., meprobamate, phenytoin, and primidone) are below their respective reporting limits or present at low concentrations.

Table 4.4. Ambient TOC Concentrations for RWWTP

Parameter	Secondary Effluent (ng/L)	Finished Effluent (ng/L)
Bisphenol A	<50	<50
Diclofenac	817	805
Gemfibrozil	<10	<10
Ibuprofen	<25	<25
Musk ketone	<100	<100
Naproxen	61	63
Triclosan	42	45
Atenolol	1,100	1,150
Atrazine	10	12
Carbamazepine	275	305
DEET	129	130
Meprobamate	<10	<10
Phenytoin	13	<10
Primidone	81	73
Sulfamethoxazole	294	355
Trimethoprim	165	169
TCEP	330	202

As with LaWWTP, the preliminary oxidation experiments with probe compounds were performed with high spiking levels (1–1.5 µM; 200–600 µg/L). Figure 4.31 shows the residual concentrations of the indicator compounds as a function of ozone dose in the RWWTP secondary effluent.

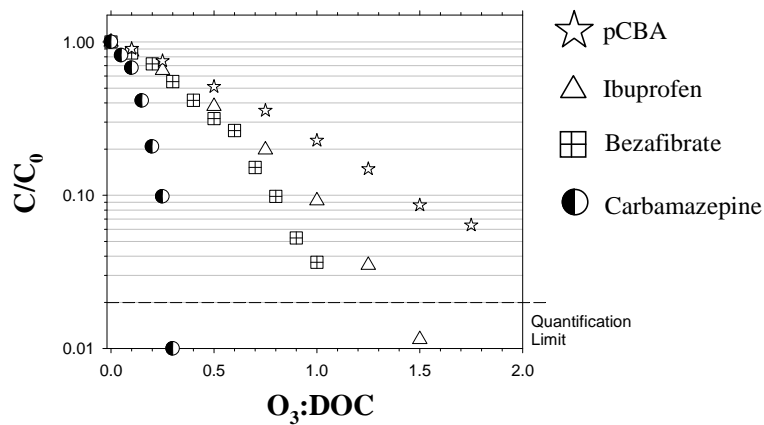


Figure 4.31. Ozone oxidation of indicator compounds for RWWT.

Figure 4.32 illustrates the ozone oxidation of the spiked target compounds in the RWWT secondary effluent, which was consistent with the previous data sets. To further illustrate the impact of H_2O_2 addition, Figure 4.33 illustrates the resulting oxidation of atenolol and meprobamate. Because atenolol is more amenable than meprobamate to oxidation by dissolved ozone, the concentration of atenolol actually decreased faster in the absence of H_2O_2 . On the other hand, meprobamate is highly resistant to dissolved ozone, so H_2O_2 addition, which promotes $\cdot OH$ formation, actually improved treatment efficacy for this particular compound.

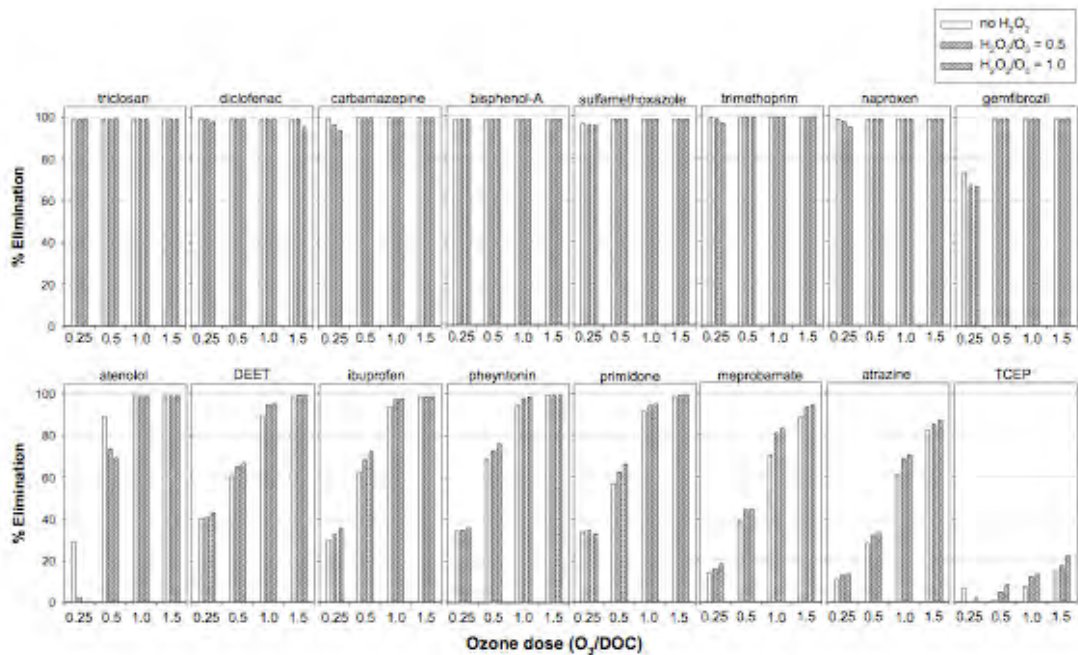


Figure 4.32. TOxC mitigation with ozonation for RWWT (filtered).

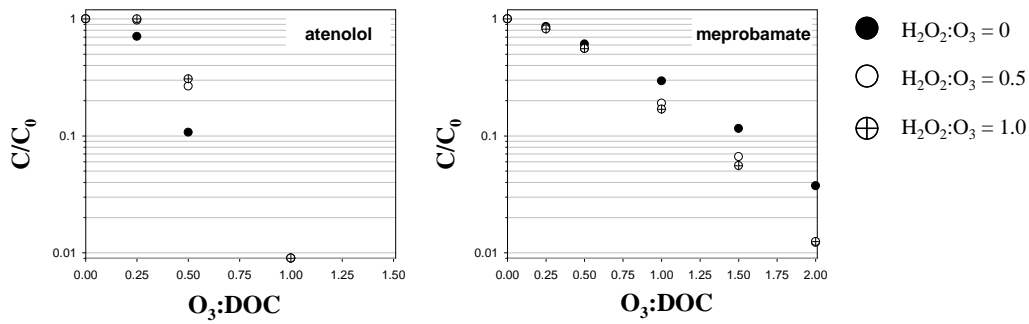


Figure 4.33. Effect of H_2O_2 addition on atenolol and meprobamate oxidation.

For RWWTP, preliminary oxidation experiments with probe compounds were also performed for UV and UV/ H_2O_2 . Figure 4.34 shows the residual concentrations of the indicator compounds as a function of UV and H_2O_2 dose in the RWWTP secondary effluent. These results are consistent with those of Figure 4.35, which illustrates the degradation profiles of the target compounds initially spiked at $\sim 1\text{--}2\ \mu\text{g/L}$. As indicated in these figures, many of the target compounds are highly resistant to UV photolysis (i.e., no H_2O_2), although there are some exceptions (e.g., atrazine, triclosan, phenytoin, and diclofenac). The relative contributions of UV photolysis and $\cdot OH$ oxidation are more clearly illustrated in Figure 4.36.

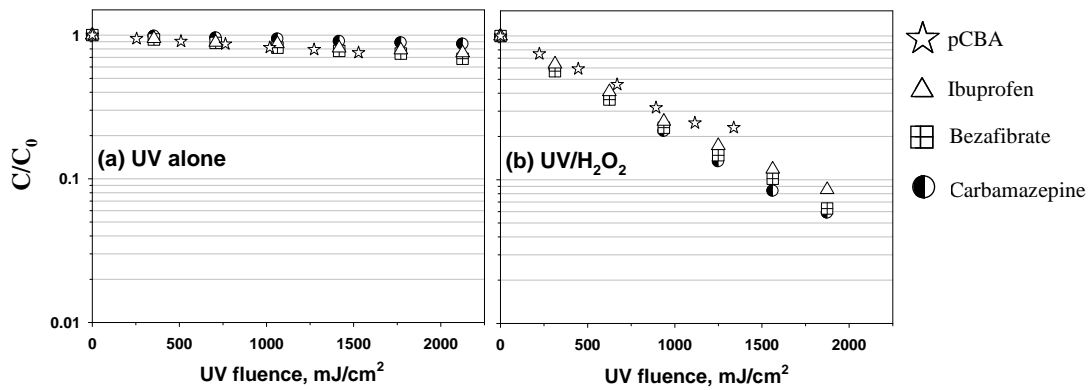


Figure 4.34. UV-based oxidation of the indicator compounds for RWWTP.

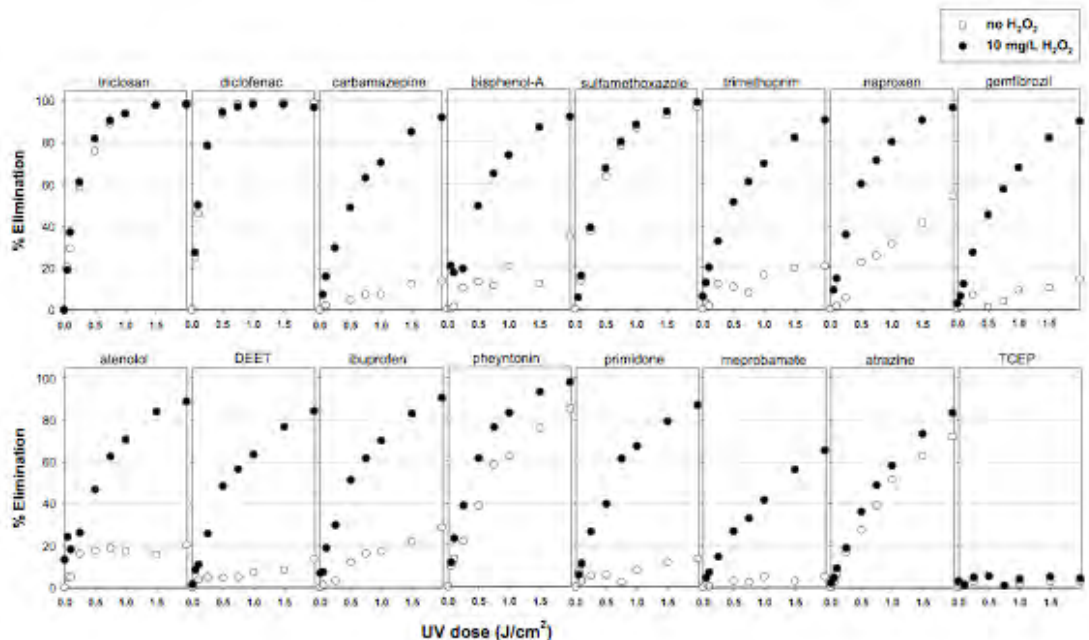


Figure 4.35. TOxC mitigation with UV and UV/H₂O₂ for RWWTP.

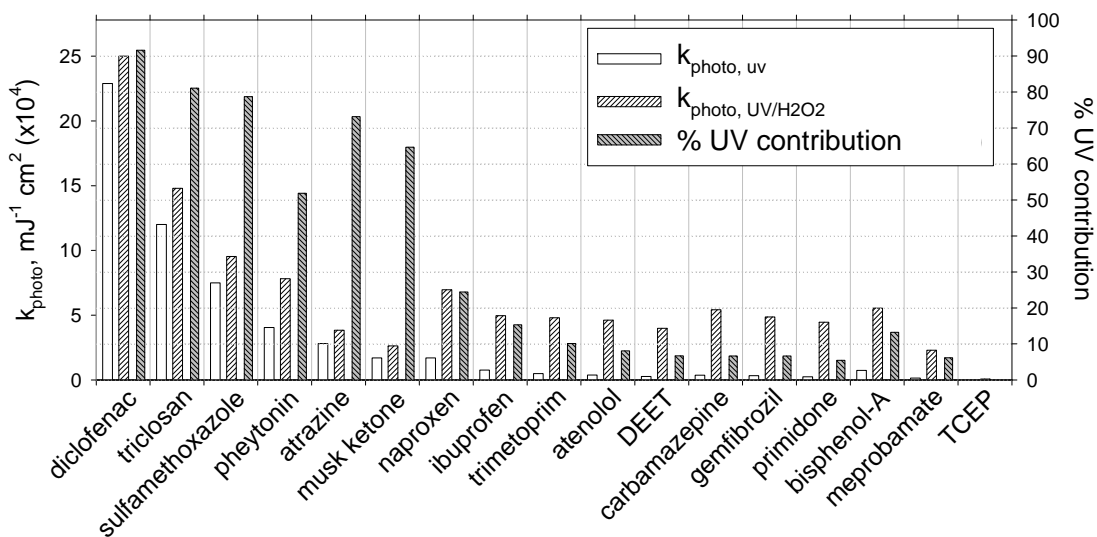


Figure 4.36. Relative contributions of UV and ·OH for RWWTP.

4.2.5 Disinfection

Disinfection efficacy during ozonation was evaluated with FCM and ATP assay. Figure 4.37 shows the changes in total cell concentration by FCM after ozonation of the filtered (8 μm) and unfiltered RWWTP secondary effluent. According to total cell counts, ozonation of the RWWTP secondary effluent resulted in greater log reductions than those for the LaWWTP, although they were still less than those reported by the cultivation-dependent assays. There was also little difference between the filtered and unfiltered samples. On the other hand, the ATP assay (Figure 4.38) indicated that there was nearly complete “removal” of the bacteria in

the samples, but it was not possible to determine the actual level of “removal” because of the limit of quantification.

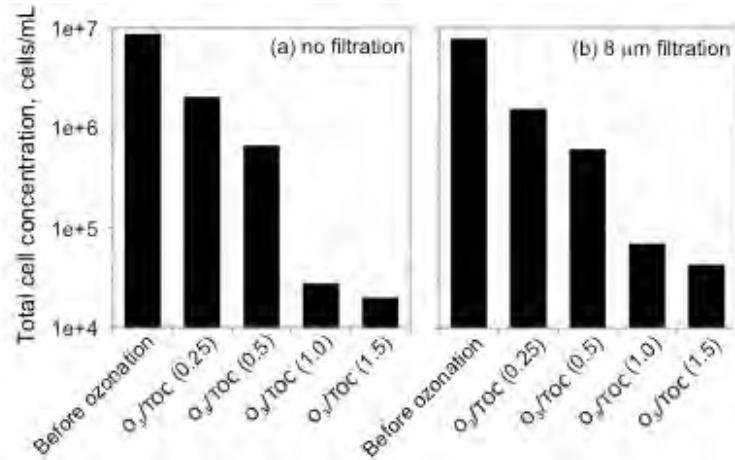


Figure 4.37. Disinfection efficacy for RWWTTP based on FCM.

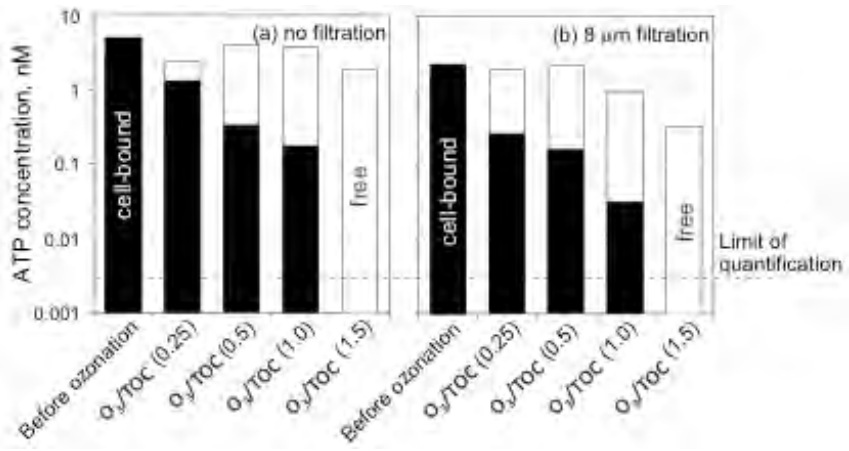


Figure 4.38. Disinfection efficacy for RWWTTP based on cell-bound ATP.

4.2.6 Organic Characterization

The trends in the differential absorption spectra for RWWTTP were similar to those for LaWWTP (Figure 4.39) in that 254 nm yielded an approximate 20 to 60% reduction and 436 nm yielded nearly complete relative removal. Again, the addition of H₂O₂ had a slight negative impact on treatment efficacy at all wavelengths.

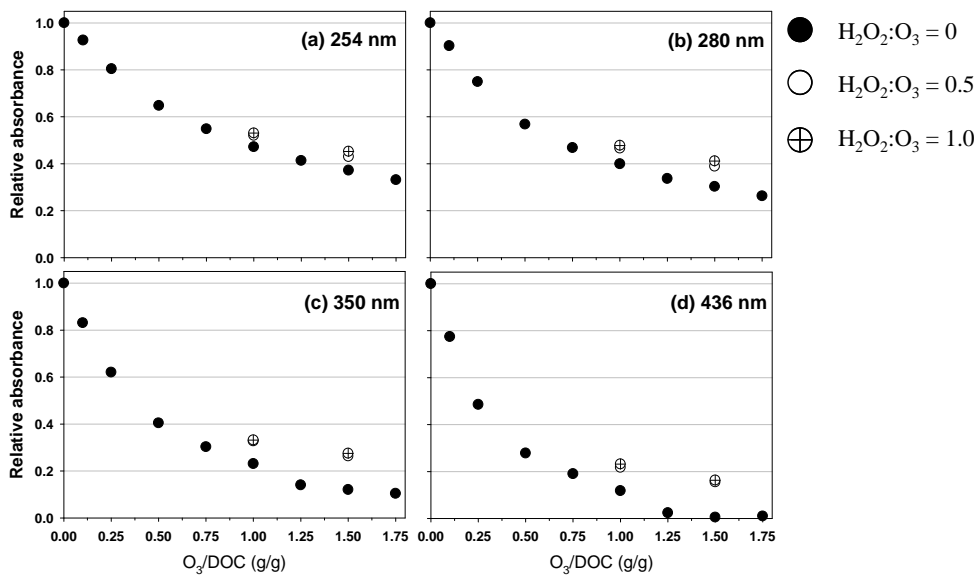


Figure 4.39. Changes in absorption spectra for the RWWTP secondary effluent.

Figure 4.40 illustrates the transformation of organic matter based on changes in assimilable organic carbon (measured by FCM), BDOC, and free ATP. Based on these data, ozonation was capable of quadrupling the readily biodegradable fraction of EfOM. As with LaWWTP, Figures 4.41 and 4.42 further illustrate the transformation of EfOM with respect to specific organic matter fractions during ozonation and biodegradation (following preozonation).

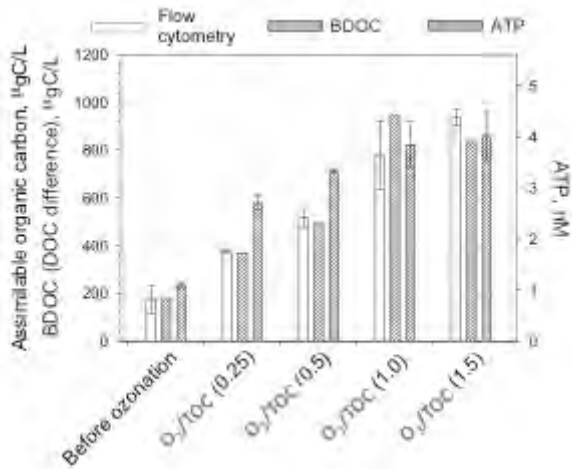


Figure 4.40. Formation of assimilable organic carbon during ozonation for RWWTP.

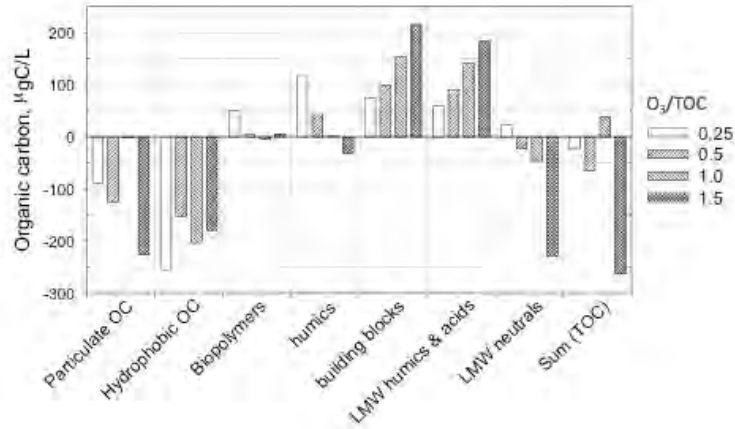


Figure 4.41. EfOM transformation during ozonation for RWWTP.

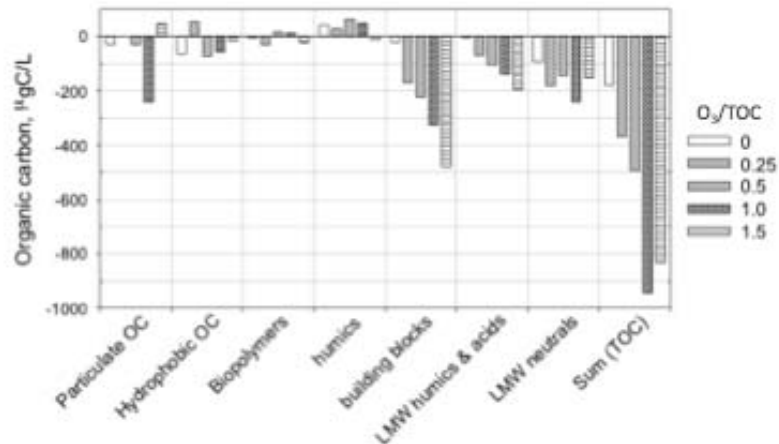


Figure 4.42. Effects of biodegradation (following ozonation) for RWWTP.

4.3 Kloten-Opfikon Wastewater Treatment Plant, Glattbrugg, Switzerland

The Kloten-Opfikon Wastewater Treatment Plant (KOWWTP) in Glattbrugg, Switzerland, is located near the Zurich International Airport. Despite its small service area of 26,000 residents, the KOWWTP treats primarily domestic flows from 55,000 population equivalents (4.4 MGD), which provides an indication of the high flows originating at the nearby airport. The primary treatment train consists of bar screens and grit removal, primary clarification, conventional activated sludge with nitrification and denitrification, secondary clarification, and sand filtration prior to discharge (without disinfection) to the To Lich River. In the conventional activated sludge process, approximately 40% of the flow is sent directly to an aeration basin with an SRT of 10 to 12 days, but 60% of the flow is sent to a preliminary aeration basin with an SRT of 3 days. Phosphate removal ($TP_{eff} \approx 0.8$ mg/L) is provided by ferric sulfate addition during secondary clarification. The KOWWTP also operates a pilot-scale MBR with nitrification, denitrification, and biological phosphorus removal. The MBR has been operated at SRTs of 14 to 18 days, 30 to 36 days, and 60 to 80 days, and the system includes three parallel membrane modules: 0.4 μ m microfiltration, 0.1 μ m ultrafiltration, and 0.04 μ m ultrafiltration. Several peer-reviewed journal articles, including the pilot-scale

ozonation study described previously in the literature review (Huber et al., 2005b), have been published based on experiments conducted with this wastewater matrix (Joss et al., 2004; Gobel et al., 2005; Gobel et al., 2007). A simplified treatment schematic for the KOWWTP is provided in Figure 4.43.

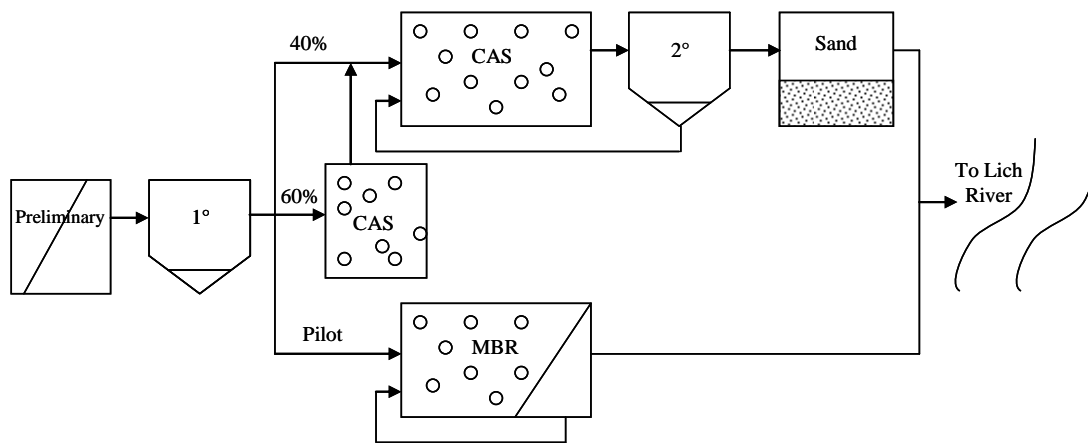


Figure 4.43. Simplified treatment schematic for KOWWTP.

4.3.1 Background

The bench-scale experiment for KOWWTP was performed in late May 2010. A 25 L grab sample of unfiltered secondary effluent was collected in 5 L glass bottles on May 10, 2010. The water was then filtered in series through 8- μm and 0.45 μm cellulose acetate membrane filters at the Eawag laboratory. Because of a recent rain event, the wastewater effluent was slightly more diluted than usual. At the time of sampling, the secondary effluent had a temperature of 16.9 $^{\circ}\text{C}$, pH 7.0, a flow rate of 275 L/s (6.3 MGD), an NH_4^+ concentration of 0.15 mg N/L, and a PO_4 concentration of 0.56 mg P/L. Table 4.5 summarizes the water quality parameters of the grab sample measured in the laboratory after shipping.

Table 4.5. Water Quality Parameters for Secondary Effluent from the KOWWTP

Na^+ mg/L	K^+ mg/L	Ca^{2+} mg/L	Mg^{2+} mg/L	Cl^- mg/L	HCO_3^- mmol/L	PO_4^{3-} mg P/L	SO_4^{2-} mg/L
50.5	10.2	58.2	9.0	67.9	2.86	1.28	36
NH_4^+ mg N/L	NO_3^- mg N/L	NO_2^- $\mu\text{g N/L}$	Total N mg N/L	TOC mg C/L	DOC ^a mg C/L	pH	
0.23	13.2	95	13.6	5.0	4.7	7.0–7.3	

^aFiltration by 0.45- μm cellulose-acetate membrane.

4.3.2 Ozone and H_2O_2 Decomposition Kinetics

Figure 4.44 summarizes the ozone exposures, or CT values, for the KOWWTP secondary effluent, and Figure 4.45 illustrates the associated demand/decay curves with and without the addition of t-BuOH. As in the RWWTTP experiments, the t-BuOH suppresses $\cdot\text{OH}$ -induced decomposition of ozone, which allows for a more stable dissolved ozone residual. Figure 4.46 illustrates the effect of H_2O_2 addition on dissolved ozone and H_2O_2 residuals. At an $\text{O}_3:\text{DOC}$

ratio of 1.0, the dissolved ozone residual was nearly depleted within 30 s of reaction time at both H₂O₂ doses, although there was still a significant H₂O₂ residual in both cases.

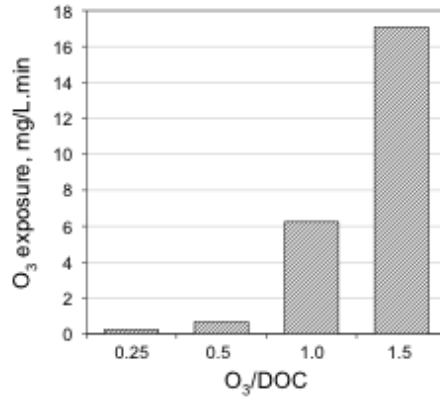


Figure 4.44. Ozone exposures (mg-min/L) as a function of O₃:DOC ratio for KOWWTP.

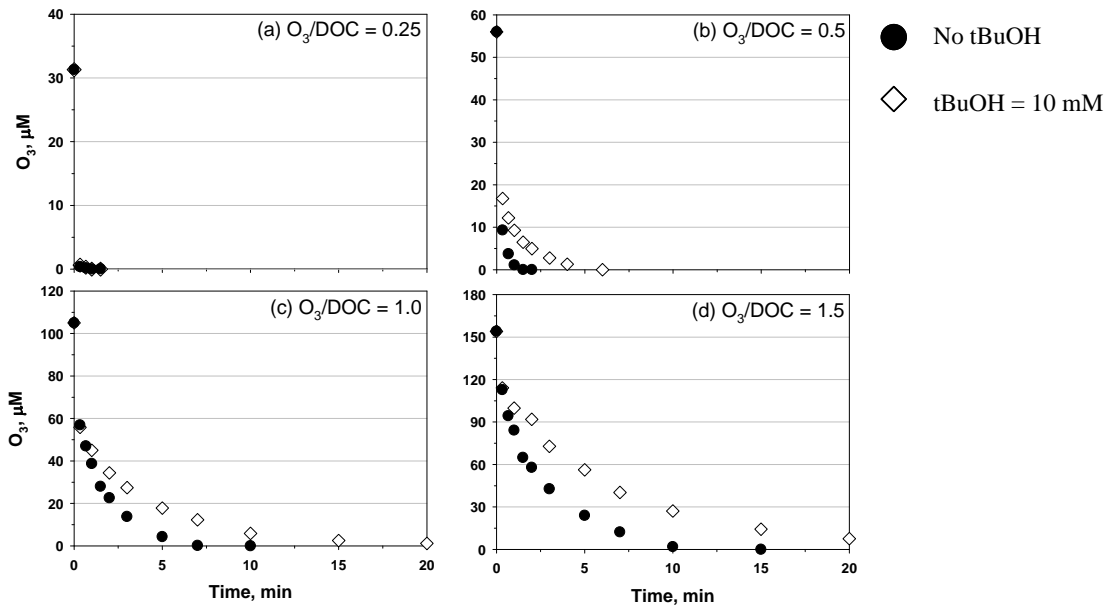


Figure 4.45. Ozone demand/decay curves for KOWWTP.

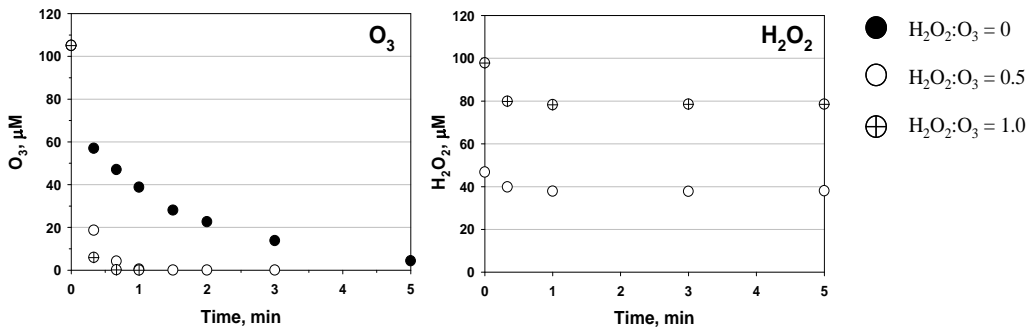


Figure 4.46. Ozone demand/decay with H₂O₂ addition for KOWWTP (O₃:DOC=1.0).

$\cdot\text{OH}$ exposures were also calculated using pCBA ($\sim 200 \mu\text{g/L}$) and meprobamate ($\sim 1 \mu\text{g/L}$) as probe compounds during ozonation. Figure 4.47 illustrates the resulting $\cdot\text{OH}$ exposures for the KOWWTP secondary effluent.

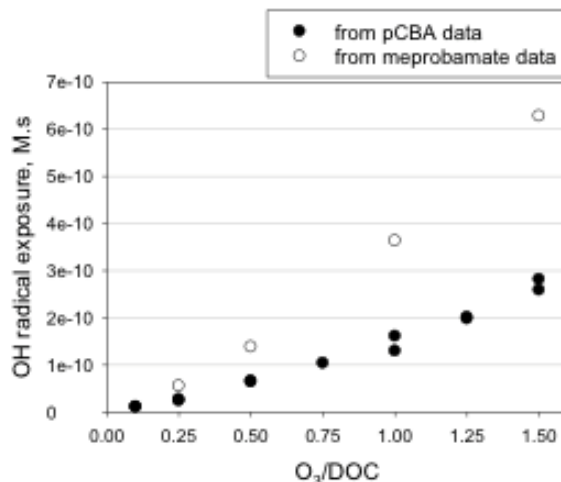


Figure 4.47. $\cdot\text{OH}$ exposures for KOWWTP.

The t-BuOH competition kinetic method was then applied to estimate the rate of $\cdot\text{OH}$ consumption by wastewater constituents such as EfOM, carbonate, bromide, and ammonia (i.e., the $\cdot\text{OH}$ scavenging rate). Using three different ozone doses, the $\cdot\text{OH}$ scavenging rate for KOWWTP was estimated to be $\sim 1.0\text{--}1.3 \times 10^5 \text{ s}^{-1}$ (Figure 4.48). This was the first case where the scavenging rate at an $\text{O}_3:\text{DOC}$ of 1.0 was lower than an $\text{O}_3:\text{DOC}$ of 0.5, but this was likely attributable to experimental error. Similarly to the situation at the RWWTP, bromide and ammonia were insignificant in comparison to EfOM and bicarbonate.

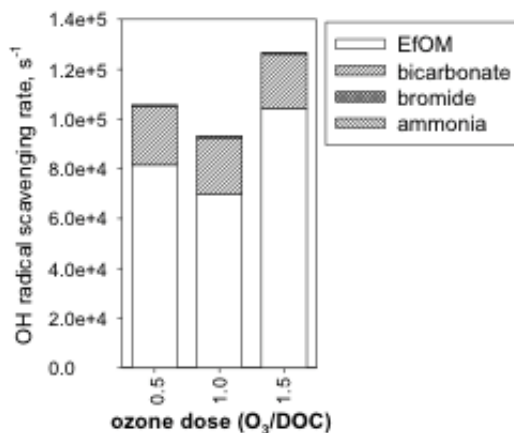


Figure 4.48. Determination of $\cdot\text{OH}$ scavenging rate for KOWWTP.

The t-BuOH assay was also applied to estimate the $\cdot\text{OH}$ yield, which varied from ~ 10 to 30% with increasing $\text{O}_3:\text{DOC}$ ratios (Figure 4.49). The $\cdot\text{OH}$ yield is reported as a molar ratio of the $\cdot\text{OH}$ generated to the ozone applied.

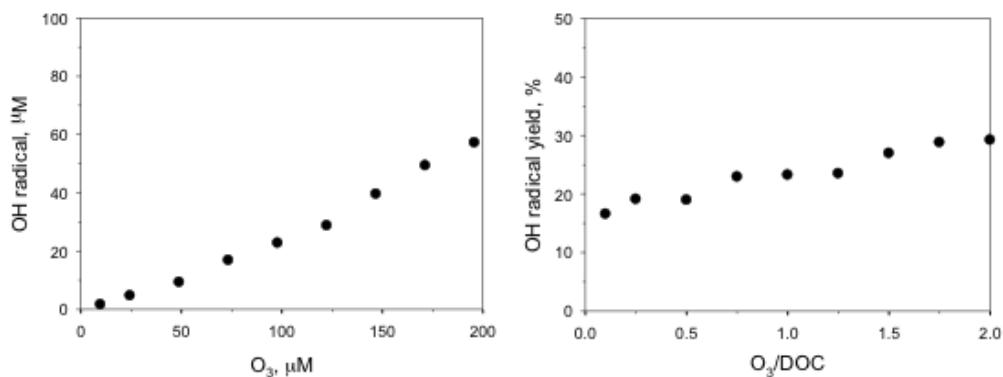


Figure 4.49. $\cdot\text{OH}$ yield based for KOWWTP secondary effluent.

4.3.3 Bromate and Nitrosamine Formation

Figure 4.50 shows the concentration changes for bromide (Br^-) and bromate (BrO_3^-) during ozonation of the KOWWTP secondary effluent. Even though the bromide data were scattered, presumably because of some interaction of bromide with EfOM, the trend indicates that the bromide concentration decreased from the initial $\sim 37 \mu\text{g/L}$ to $\sim 25 \mu\text{g/L}$. The decrease in bromide corresponded to an increase in bromate from 0 to $8.5 \mu\text{g/L}$. In the presence of H_2O_2 , bromate formation decreased by up to a factor of 1.8 (e.g., from 8.5 to $4.7 \mu\text{g/L}$ at an $\text{O}_3:\text{DOC}$ ratio of 1.5 and an $\text{H}_2\text{O}_2:\text{O}_3$ ratio of 1.0). Because of the relatively low bromide concentration, bromate formation was not a significant issue even at the highest $\text{O}_3:\text{DOC}$.

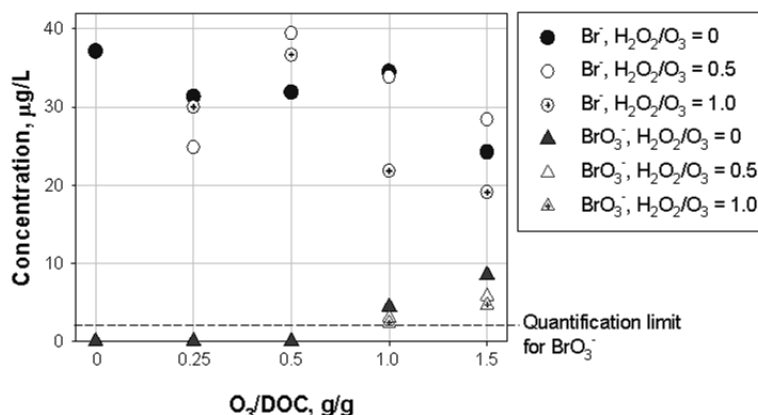


Figure 4.50. Bromide and bromate concentrations for KOWWTP.

Nitrosamine formation was also monitored as a potential ozone DBP (Figure 4.51). In contrast with the RWWTP, there was significant direct NDMA formation during ozonation ($>100 \text{ ng/L}$), and chloramination also resulted in NDMA concentrations approaching 600 ng/L . These observations indicate that the KOWWTP secondary effluent contained significant nitrosamine precursors. However, preozonation prior to chloramination reduced the NDMA formation potential from nearly 600 ng/L to less than 100 ng/L . Because the ozone-only and ozone-chloramine samples both contained $\sim 100 \text{ ng/L}$ of NDMA, preozonation likely destroyed all of the chloramine precursors but still contributed 100 ng/L of direct NDMA formation potential—a net decrease in comparison to chloramine alone, however. Finally, bromide addition resulted in a very slight increase in NDMA at an $\text{O}_3:\text{DOC}$ ratio of 1.0.

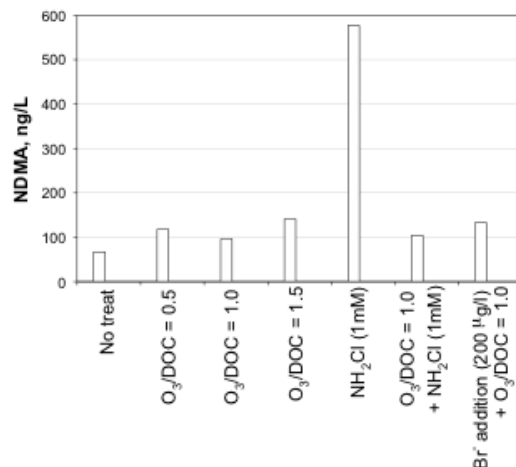


Figure 4.51. Nitrosamine formation for KOWWTP.

4.3.4 Trace Organic Contaminants

The ambient KOWWTP TOxC concentrations for the unfiltered secondary, filtered secondary, and finished effluents are provided in Table 4.6. The ambient TOxC data are characteristic of poor biological treatment (i.e., relatively high concentrations of naproxen), and similarly to LaWWTP and RWWTP, common wastewater indicators were present at very low concentrations. Even TCEP was below the MRL in two of the three samples, although this compound was still likely present at concentrations exceeding 100 ng/L.

Table 4.6. Ambient TOxC Concentrations for KOWWTP

Parameter	Unfiltered Secondary Effluent (ng/L)	Filtered Secondary Effluent (ng/L)	Finished Effluent (ng/L)
Bisphenol A	158	181	<50
Diclofenac	646	687	649
Gemfibrozil	12	11	<10
Ibuprofen	<25	<25	<25
Musk ketone	<100	<100	<100
Naproxen	274	272	171
Triclosan	124	95	66
Atenolol	503	505	262
Atrazine	11	<10	<10
Carbamazepine	335	342	376
DEET	310	303	371
Meprobamate	10	14	<10
Phenytoin	<10	14	14
Primidone	55	45	58
Sulfamethoxazole	182	192	254
Trimethoprim	128	134	45
TCEP	222	<200	<200

The preliminary oxidation experiments with probe compounds were performed with high spiking levels (1–1.5 µM; 200–600 µg/L). Figure 4.52 shows the residual concentrations of the indicator compounds as a function of ozone dose in the KOWWTP secondary effluent.

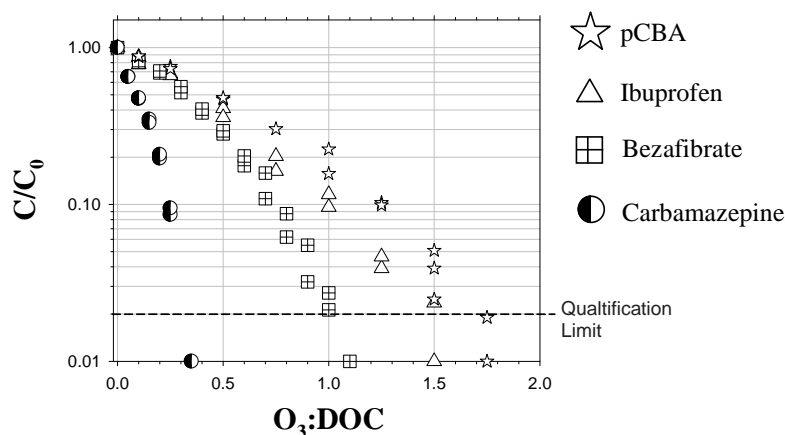


Figure 4.52. Ozone oxidation of indicator compounds for KOWWTP.

Figures 4.53 and 4.54 illustrate the ozone oxidation of the spiked target compounds in the unfiltered and filtered KOWWTP secondary effluents, respectively. These results were also consistent with the previous data sets. Atenolol and meprobamate were used to illustrate the impact of H₂O₂ addition on different compounds (Figure 4.55), and similarly to RWWTWP, atenolol mitigation was negatively impacted by H₂O₂ addition, whereas meprobamate oxidation increased. Again, this is related to their relative susceptibility to both ozone and ·OH oxidation.

Preliminary oxidation experiments with probe compounds spiked at high concentrations were performed for UV and UV/H₂O₂. Figure 4.56 shows the residual concentrations of the indicator compounds as a function of UV and H₂O₂ dose in the KOWWTP secondary effluent. Similarly to the previous data sets, these results are consistent with those of Figure 4.57, which illustrates the degradation profiles of the target compounds initially spiked at environmentally relevant concentrations. Finally, Figure 4.58 shows the calculated photolysis rate constants based on the degradation profiles and the percent contribution of UV photolysis to overall oxidation.

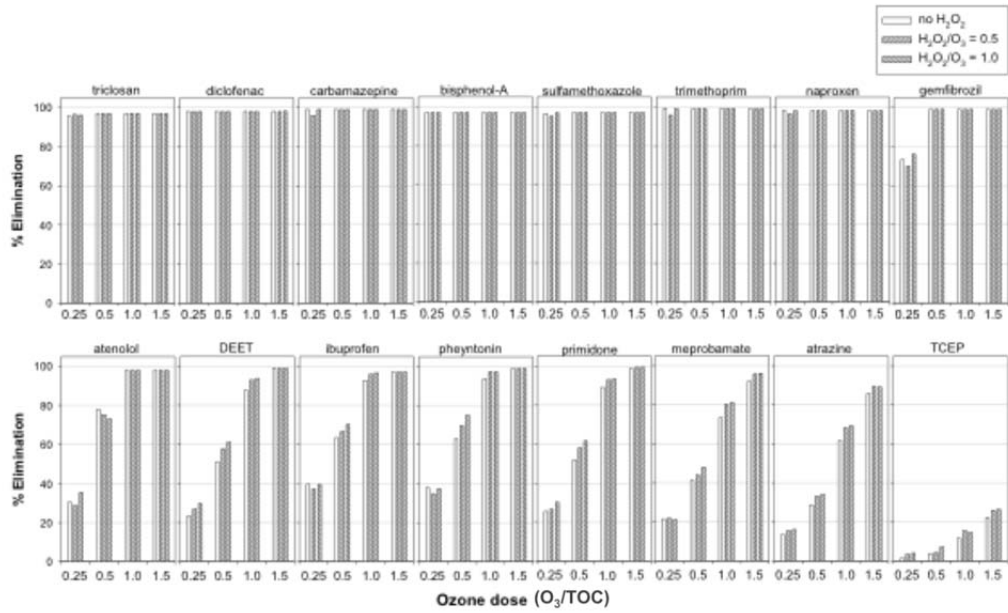


Figure 4.53. TOC mitigation with ozonation for KOWWTP (unfiltered).

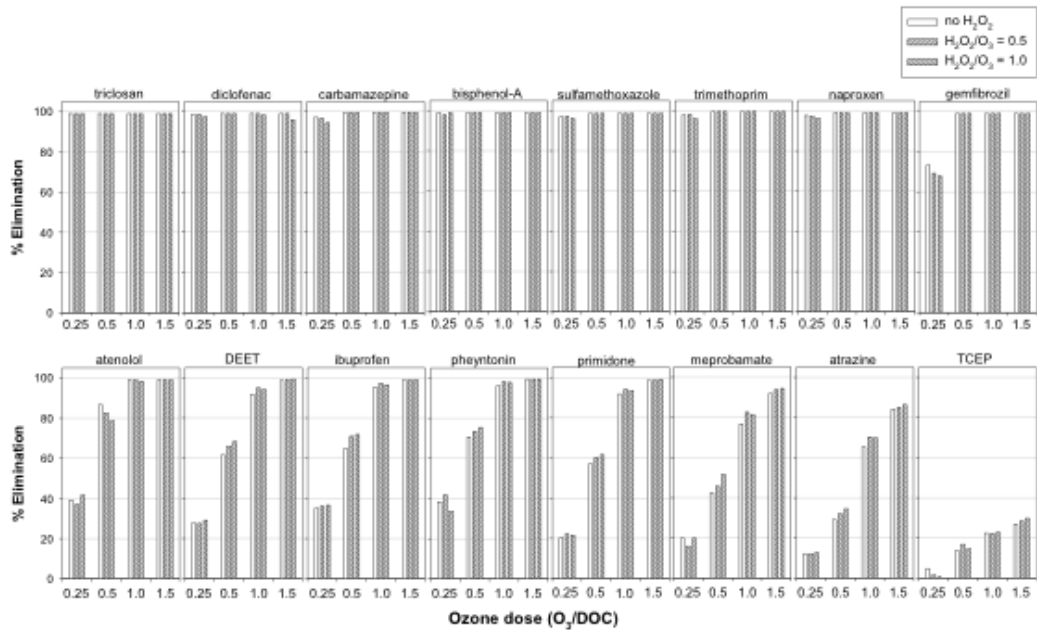


Figure 4.54. TOC mitigation with ozonation for KOWWTP (filtered).

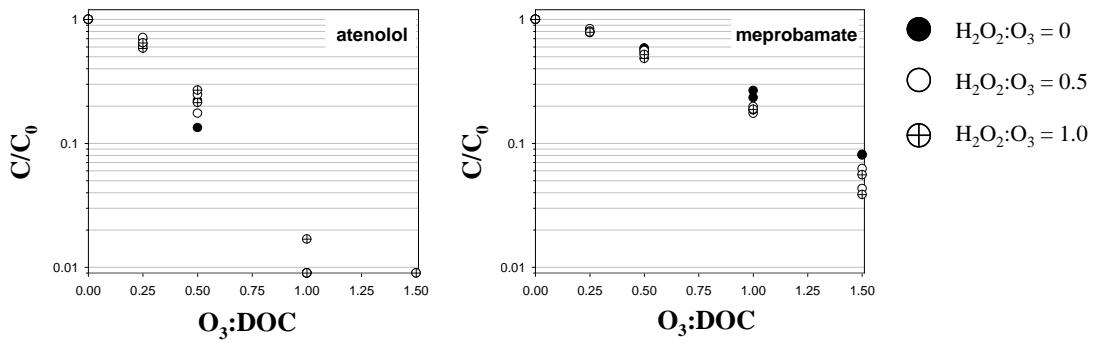


Figure 4.55 Effect of H₂O₂ addition on atenolol and meprobamate oxidation.

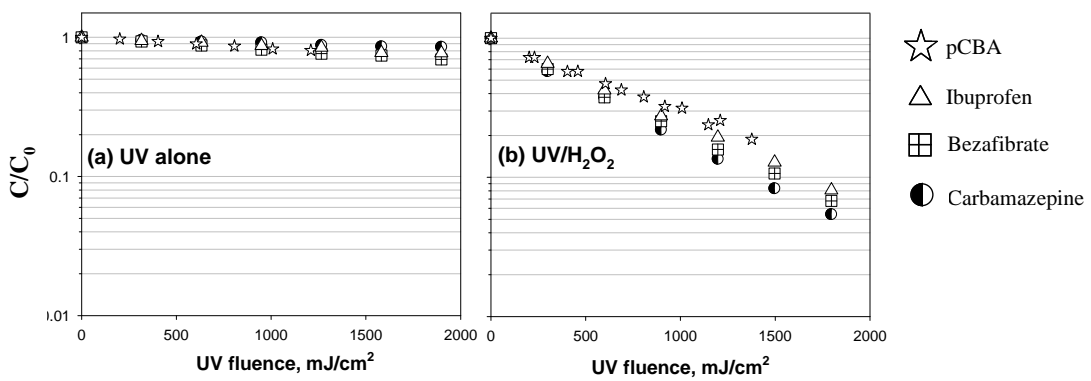


Figure 4.56. UV-based oxidation of the indicator compounds for KOWWTP.

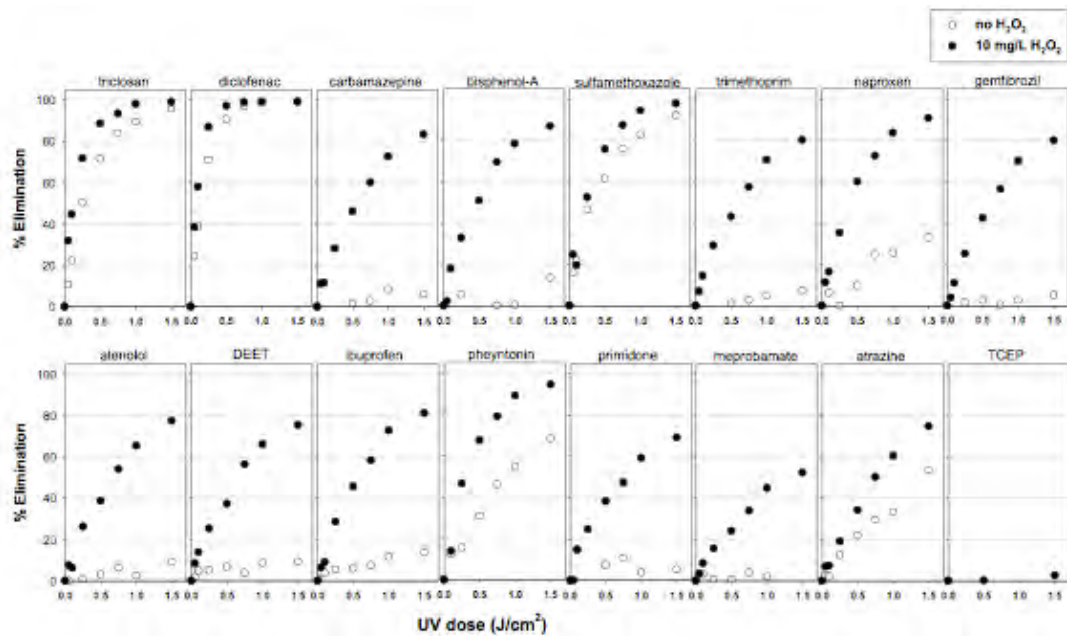


Figure 4.57. TOxC mitigation with UV and UV/H₂O₂ for KOWWTP (filtered).

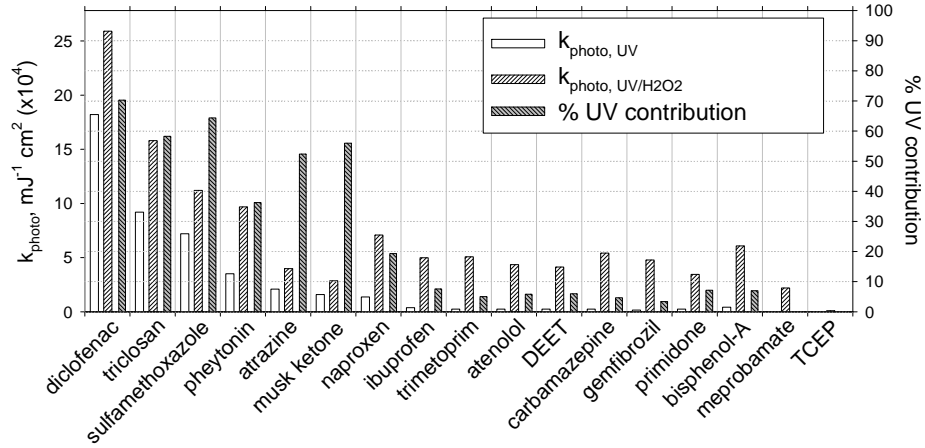


Figure 4.58. Relative contributions of UV and $\cdot OH$ for KOWWTP.

4.3.5 Disinfection

Figure 4.59 shows the change in total cell concentration by FCM during treatment of the filtered (8- μm pore size) and unfiltered KOWWTP secondary effluents. Because of the large pore size of the filter, which was intended to only remove large particles capable of reducing disinfection efficacy, the unfiltered and filtered wastewater contained 6.3×10^6 and 6.2×10^6 cells/mL, respectively. With ozonation, the total cell concentration decreased significantly. Little difference was observed in the inactivation efficiency (in terms of cell concentration) between the filtered and unfiltered samples. For unfiltered/filtered samples, respectively, the total cell concentrations at different ozone doses were $(6.1/6.0) \times 10^5$ cells/mL (~ 1 -log inactivation) at an O_3 :TOC ratio of 0.25, $(1.2/1.0) \times 10^5$ cells/mL (~ 1.8 -log inactivation) at an O_3 :TOC ratio of 0.5, and $(0.5/0.3) \times 10^5$ cells/mL (~ 2.3 -log inactivation) at an O_3 :TOC ratio of 1.0. At O_3 :TOC ratios ≥ 1.0 , the total cell concentrations decreased to the method quantification limit (i.e., 0.2×10^5 cells/mL). Therefore, further inactivation (i.e., >2.5 -log inactivation) could not be quantified. Nevertheless, further decreases in the total cell concentration are expected at higher ozone doses.

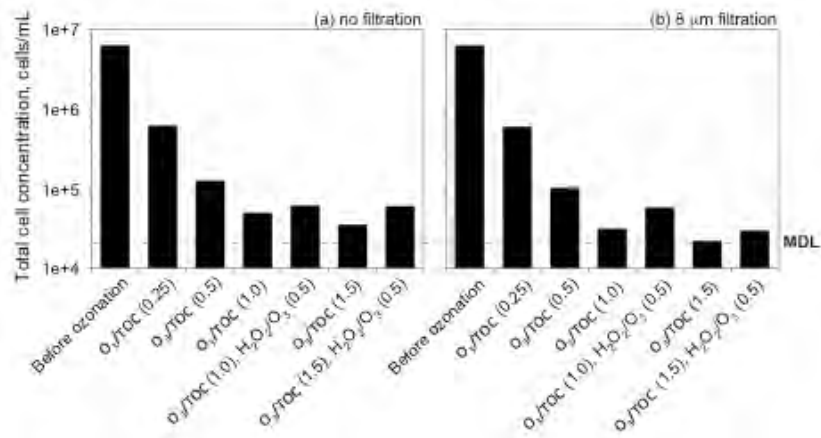


Figure 4.59. Disinfection efficacy for KOWWTP based on FCM.

Figure 4.60 shows the changes in cell-bound ATP concentration during ozonation. In contrast with the LaWWTP and RWWTP, the changes in ATP concentration were clearly different

between the unfiltered and filtered wastewater. The ambient cell-bound ATP concentrations were 2.49 and 1.72 nM in the unfiltered and filtered samples, respectively. In the unfiltered wastewater effluent, the cell-bound ATP concentration decreased gradually from 2.49 to 0.024 nM (~2-log inactivation) at an O_3 :TOC ratio of 1.5 and an H_2O_2 : O_3 ratio of 0.5. In contrast, the cell-bound ATP concentration for the filtered samples decreased sharply from 1.72 nM to 0.006 nM (~2.5-log inactivation) even at an O_3 :TOC ratio of 0.5. The slower decrease in the cell-bound ATP concentrations in the unfiltered wastewater effluent can be explained by the presence of large microorganisms, such as protozoa, which may be removed by the 0.8- μ m laboratory filtration. These large microorganisms might contain a higher amount of ATP per cell and be more resistant to ozonation. Based on the difference between the unfiltered and filtered samples, large microorganisms are present at concentrations $<10^5$ cells/mL, and their contribution to the cell-bound ATP concentration is 0.77 nM.

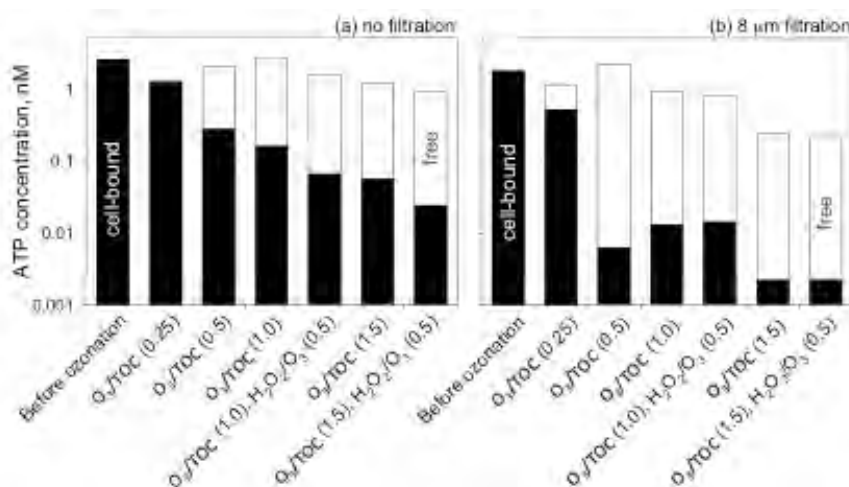


Figure 4.60. Disinfection efficacy for KOWWTP based on cell-bound ATP.

4.3.6 Organic Characterization

The differential absorption spectra for KOWWTP are provided in Figure 4.61. As expected, ozone oxidation achieved a 20 to 60% reduction in absorbance at 254 nm and even greater reductions in the visible spectrum.

Figure 4.62 illustrates the transformation of organic matter based on changes in assimilable organic carbon (measured by FCM), BDOC, and free ATP. Based on this figure, ozonation achieved a 10-fold increase in AOC with an O_3 :TOC ratio of 1.5, which is greater than observed with the previous data sets. The BDOC and ATP data also indicated significant transformation of the EfOM in the KOWWTP secondary effluent. Figures 4.63 and 4.64 further illustrate the transformation of EfOM with respect to specific organic matter fractions during ozonation and biodegradation (following preozonation). Similarly to other data sets, Figure 4.63 indicates that large, hydrophobic organic matter is transformed into smaller, hydrophilic components during ozonation. Particulate and hydrophobic organic matter are first transformed into biopolymers (> 20 kD) and humics (~ 1 kD), which are then further transformed into building blocks (300–500 D) and LMW humics and acids (<350 D). The total decrease in TOC was less than 300 μ g-C/L ($<6\%$ of the initial concentration) so mineralization of EfOM was minimal. Figure 4.64 indicates that during microbial growth, all organic carbon fractions except biopolymers and LMW humics and acids were consumed to a

similar extent. Overall, the decrease in TOC was $\sim 1,500 \mu\text{g-C/L}$, which amounts to $\sim 30\%$ removal of EfOM.

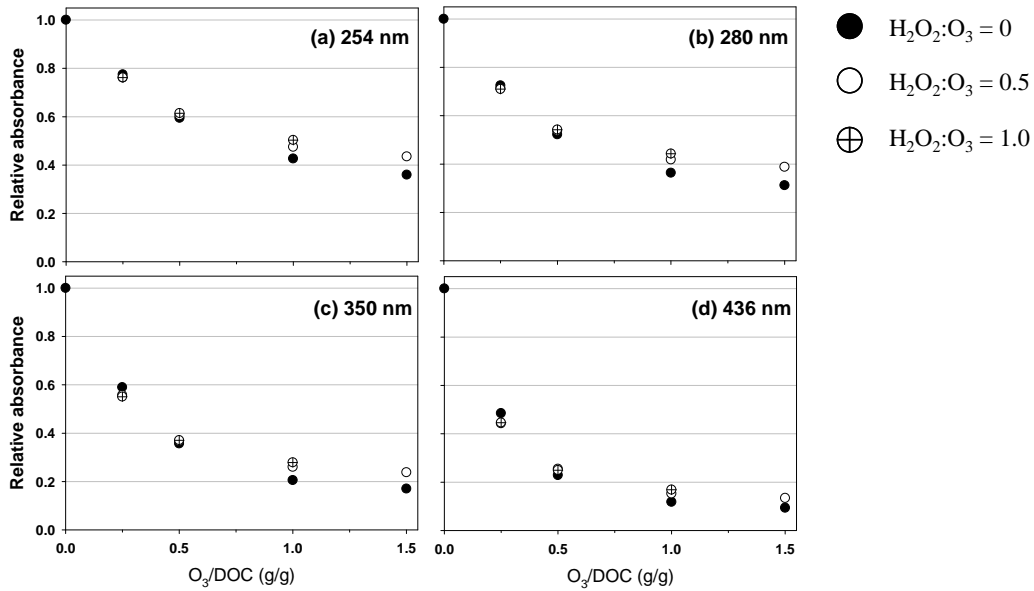


Figure 4.61. Changes in absorption spectra for the KOWWTP secondary effluent.

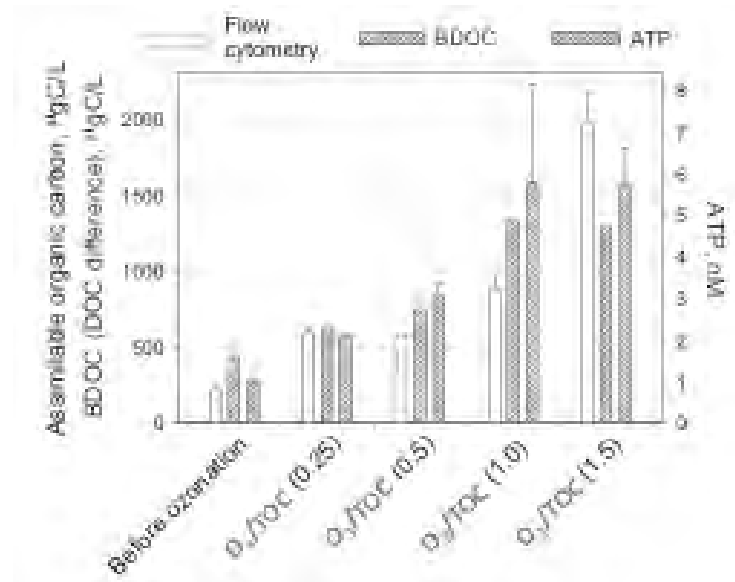


Figure 4.62. Formation of assimilable organic carbon during ozonation for KOWWTP.

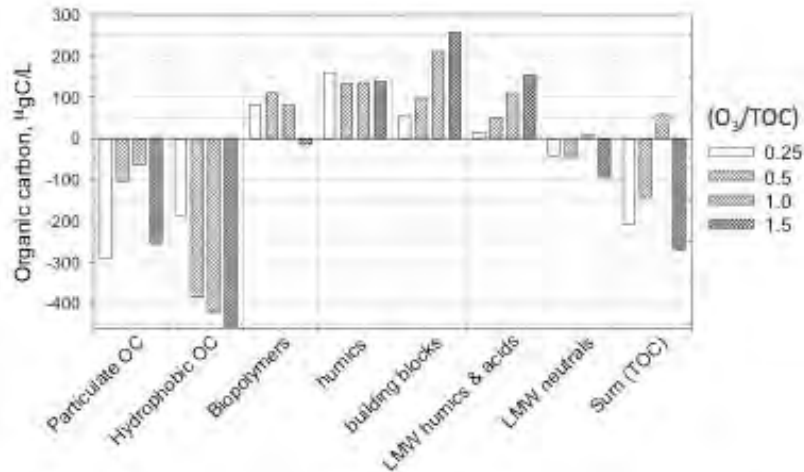


Figure 4.63. EfOM transformation during ozonation for KOWWTP.

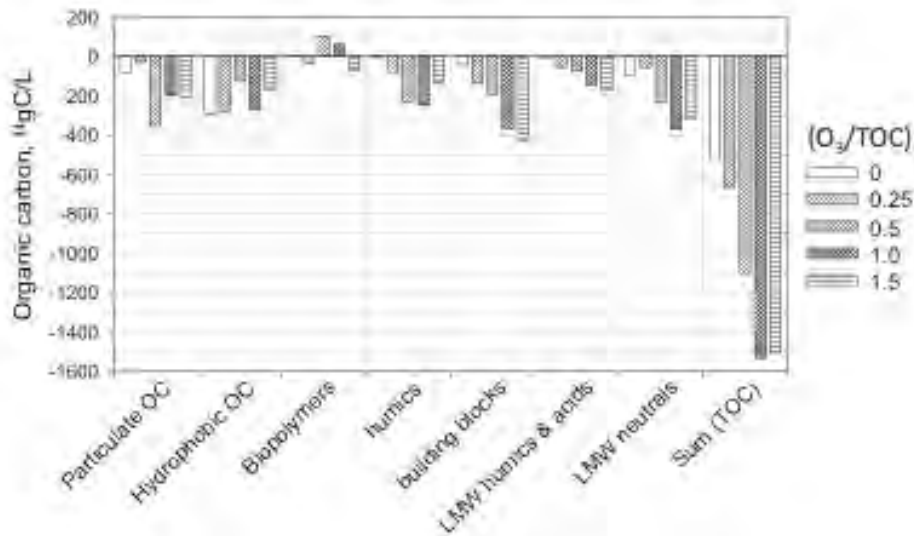


Figure 4.64. Effects of biodegradation (following ozonation) for KOWWTP.

4.4 Australian Wastewater Treatment Plant, Perth, Australia

Because of Australia's commitment to water reuse and proactive approach to addressing TORCs in water supplies, the project team decided that Australian collaborators would be excellent candidates for inclusion in the study. The first of two Australian utility partners was a wastewater treatment facility located in Perth, Western Australia. The facility requested anonymity, so it is hereafter referred to as AWWTP.

AWWTP began operating in 1970 and is the second largest wastewater treatment plant in Western Australia. The facility treats an average daily flow of 34 MGD, which is composed primarily of municipal wastewater. The main treatment train consists of preliminary treatment, primary clarification, conventional activated sludge with biological nutrient removal (SRT=10–12 days), and secondary clarification. The secondary-treated wastewater flows by gravity to the Indian Ocean via two adjacent outlets—one 1850 m and the other 1650 m offshore and both at a depth of 10 m. Regular monitoring of ocean water quality is

carried out to confirm that environmental and public health standards are met. A simplified treatment schematic for AWWTP is provided in Figure 4.65.

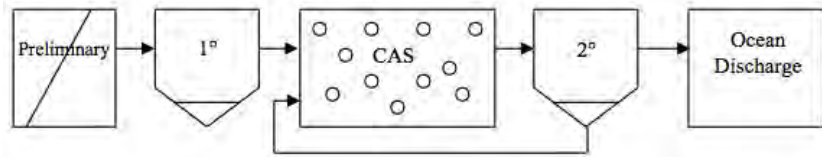


Figure 4.65. Simplified treatment schematic for AWWTP.

4.4.1 Background

A grab sample of secondary effluent from AWWTP was shipped to the Eawag laboratory, filtered in series by 8 μm and 0.45 μm cellulose acetate membranes, and tested for a variety of water quality parameters (Table 4.7).

Table 4.7. Water Quality Parameters for Secondary Effluent from the AWWTP

Na ⁺ mg/L	K ⁺ mg/L	Ca ²⁺ mg/L	Mg ²⁺ mg/L	Cl ⁻ mg/L	HCO ₃ ⁻ mmol/L	PO ₄ ³⁻ mg P/L	SO ₄ ²⁻ mg/L
187	26	37.7	11.7	239	2.1	9.23	72
NH ₄ ⁺ mg N/L	NO ₃ ⁻ mg N/L	NO ₂ ⁻ $\mu\text{g N/L}$	Total N mg N/L	TOC mg C/L	DOC ^a mg C/L	pH	
0.09	18	50	19	7.1	7.0	7.1	

^aFiltration by 0.45 μm cellulose-acetate membrane.

4.4.2 Ozone and H₂O₂ Decomposition Kinetics

Figure 4.66 summarizes the ozone exposures, or CT values, for the AWWTP secondary effluent, and Figure 4.67 illustrates the associated demand/decay curves. The AWWTP secondary effluent was characterized by a relatively high ozone demand, which resulted in rapid depletion of the applied ozone residual and low CT values.

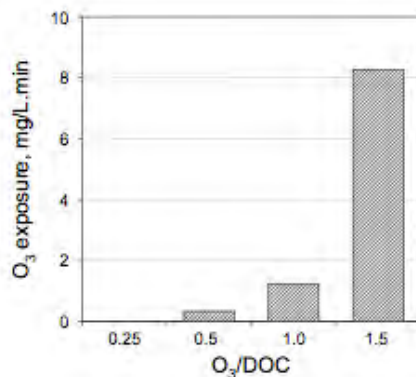


Figure 4.66. Ozone exposures (mg-min/L) as a function of O₃:DOC ratio for AWWTP.

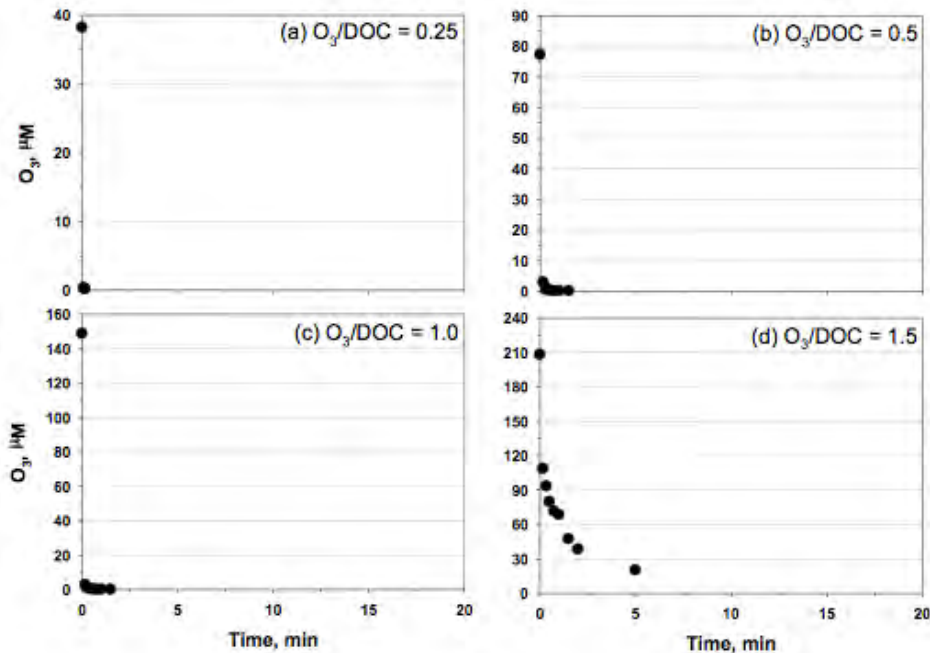


Figure 4.67. Ozone demand/decay curves for AWWTP.

$\cdot\text{OH}$ exposures were also calculated using spiked pCBA ($\sim 200 \mu\text{g/L}$), meprobamate ($\sim 1 \mu\text{g/L}$), and atrazine ($\sim 1 \mu\text{g/L}$) as probe compounds during ozonation. Figure 4.68 illustrates the resulting $\cdot\text{OH}$ exposures for the KOWWTP secondary effluent.

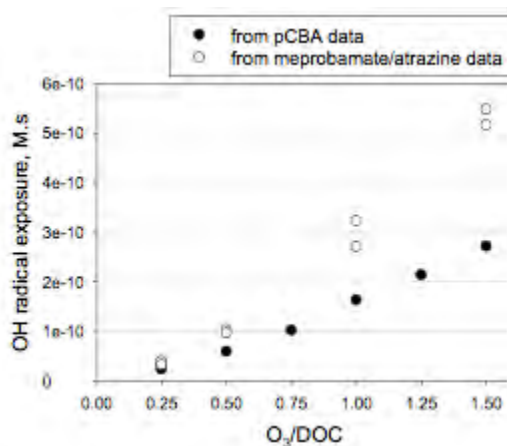


Figure 4.68. $\cdot\text{OH}$ exposures for AWWTP.

The *t*-BuOH competition kinetics method was then applied to estimate the rate of $\cdot\text{OH}$ consumption by wastewater constituents such as EfOM, carbonate, bromide, and ammonia (i.e., the $\cdot\text{OH}$ scavenging rate). Using three different ozone doses, the $\cdot\text{OH}$ scavenging rate for AWWTP was estimated to be $\sim 1.3\text{--}1.6 \times 10^5 \text{ s}^{-1}$ (Figure 4.69). Similarly to LaWWTP, ammonia was insignificant in comparison to EfOM, bicarbonate, and bromide.

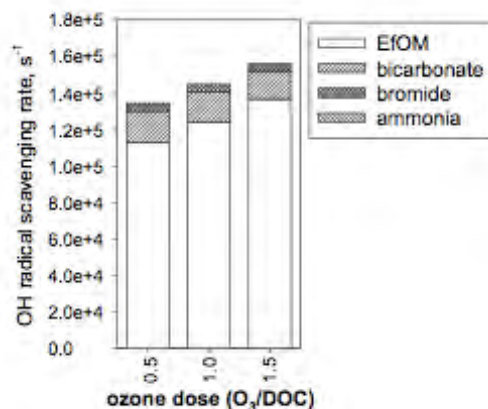


Figure 4.69. Determination of $\cdot\text{OH}$ scavenging rate for AWWTP.

The t-BuOH assay was also used to estimate the $\cdot\text{OH}$ yield, which varied from ~10 to 30% with increasing $\text{O}_3\text{:DOC}$ ratios (Figure 4.70). The $\cdot\text{OH}$ yield is reported as a molar ratio of the $\cdot\text{OH}$ generated to the ozone applied.

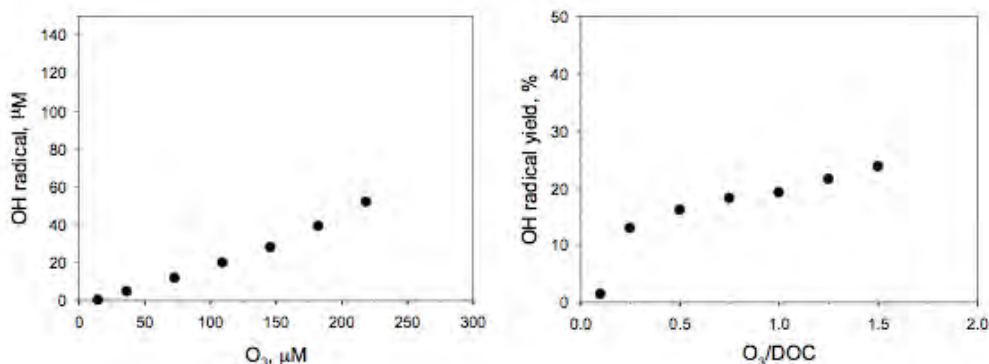


Figure 4.70. $\cdot\text{OH}$ yield based for AWWTP secondary effluent.

4.4.3 Bromate Formation

Figure 4.71 illustrates the changes in bromide and bromate concentrations during ozonation of the AWWTP secondary effluent. Although bromate formation was minimal at $\text{O}_3\text{:DOC}$ ratios of 0.25 and 0.5, bromate formation increased rapidly for $\text{O}_3\text{:DOC}$ ratios of 1.0 and higher, presumably because of the high initial bromide concentration (~325 $\mu\text{g/L}$). The addition of H_2O_2 achieved a significant reduction in bromate formation, but bromate concentrations still exceeded 10 $\mu\text{g/L}$ with the higher ozone dosing conditions. Therefore, the chlorine–ammonia process was employed to demonstrate further DBP mitigation (Figure 4.72). For this data set, the greatest reduction in bromate formation was achieved with either high concentrations of chlorine and ammonia (third bar from right), a combination of chlorine and H_2O_2 (second bar from right), or a combination of chlorine–ammonia and H_2O_2 (far right). With optimal chlorine–ammonia mitigation, the 10 $\mu\text{g/L}$ bromate benchmark could be achieved with the AWWTP secondary effluent.

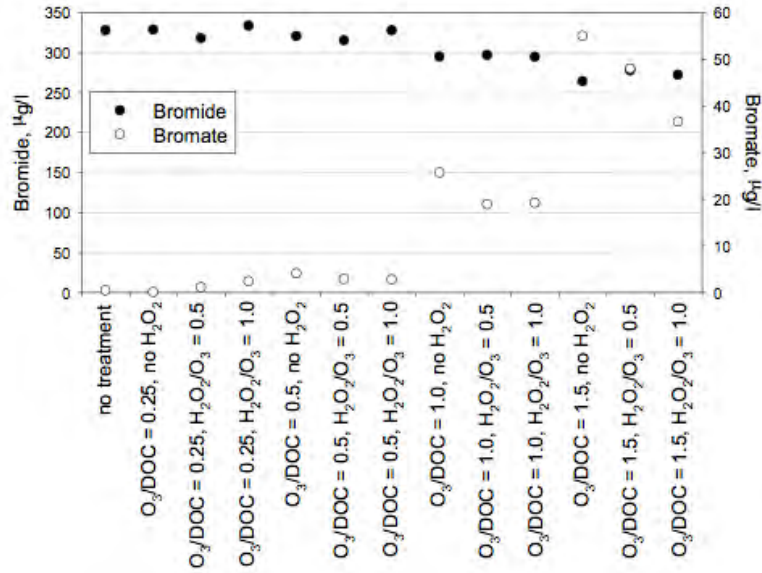


Figure 4.71. Bromide and bromate concentrations for AWWTP.

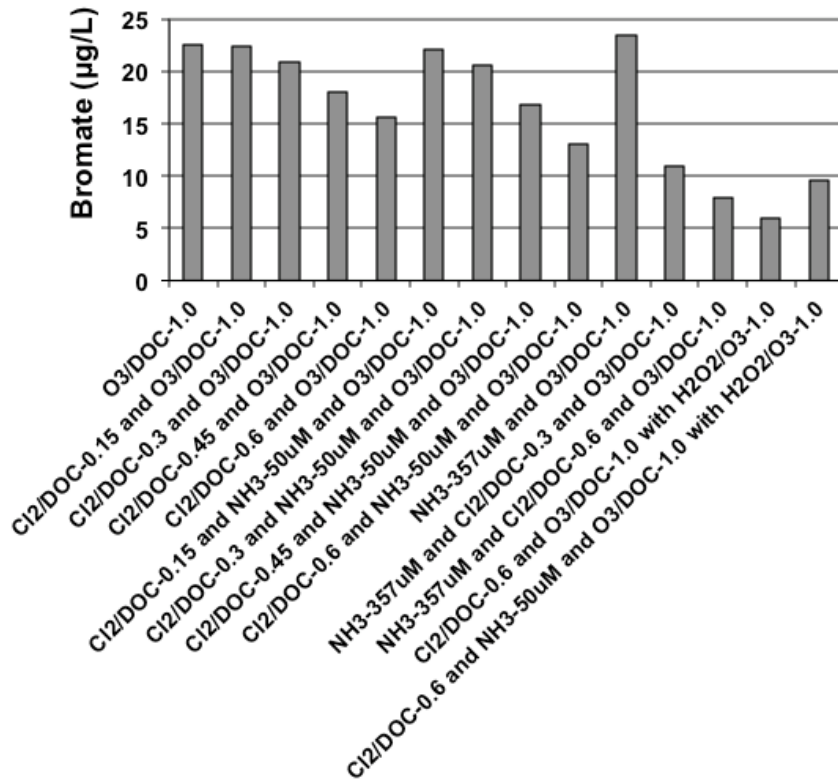


Figure 4.112. Bromate mitigation for AWWTP with the chlorine–ammonia process.

4.4.4 Trace Organic Contaminants

The ambient AWWTP TOxC concentrations for the filtered secondary effluent are provided in Table 4.8. Because there is no treatment downstream of the secondary clarifiers at this

facility, a “finished effluent” sample was not collected. The ambient TOrC data are comparable to those for the U.S. wastewaters because of the higher concentrations of the typical wastewater indicators (e.g., primidone, phenytoin, meprobamate, and TCEP). In particular, carbamazepine was also present at a relatively high concentration, and this compound is a prime candidate for ozonation because of its resistance to biodegradation but high ozone and $\cdot\text{OH}$ rate constants.

Figure 4.73 illustrates the ozone oxidation of the spiked target compounds in the filtered AWWTP secondary effluent. Despite the high ozone demand of this matrix, the results were still consistent with the previous data sets based on similar O_3 :DOC or TOC ratios.

Figure 4.74 illustrates the degradation profiles of the target compounds after UV photolysis and UV/ H_2O_2 oxidation.

Table 4.79. Ambient TOrC Concentrations for AWWTP

Parameter	Unfiltered Secondary Effluent (ng/L)
Bisphenol A	<50
Diclofenac	480
Gemfibrozil	<10
Ibuprofen	<25
Musk ketone	<100
Naproxen	32
Triclosan	42
Atenolol	400
Atrazine	<10
Carbamazepine	960
DEET	<25
Meprobamate	<10
Phenytoin	120
Primidone	170
Sulfamethoxazole	530
Trimethoprim	19
TCEP	550

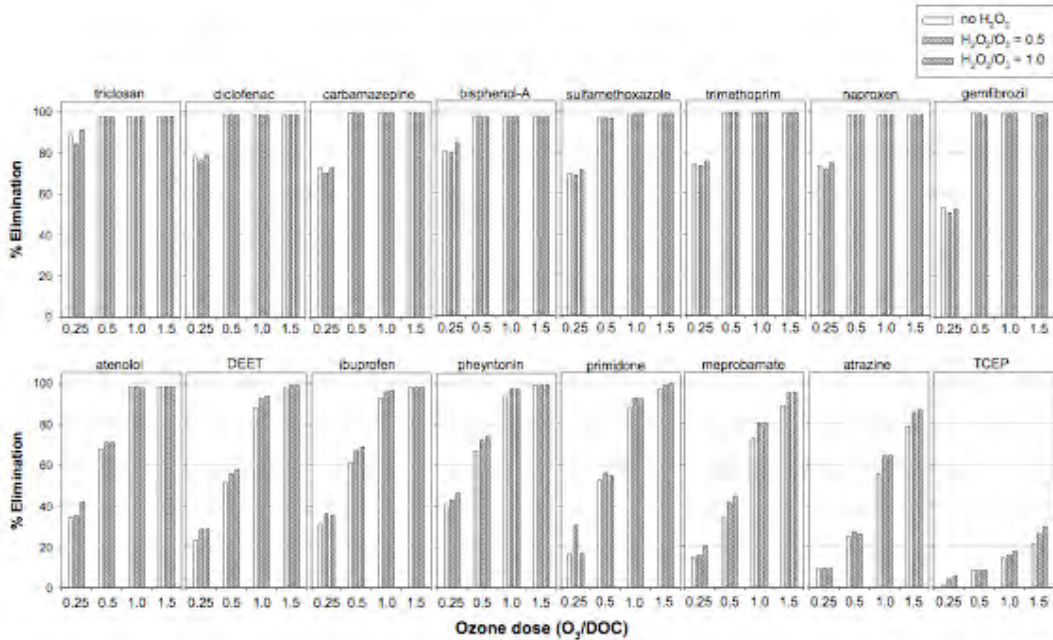


Figure 4.113. TOxC mitigation with ozonation for AWWTP (filtered).

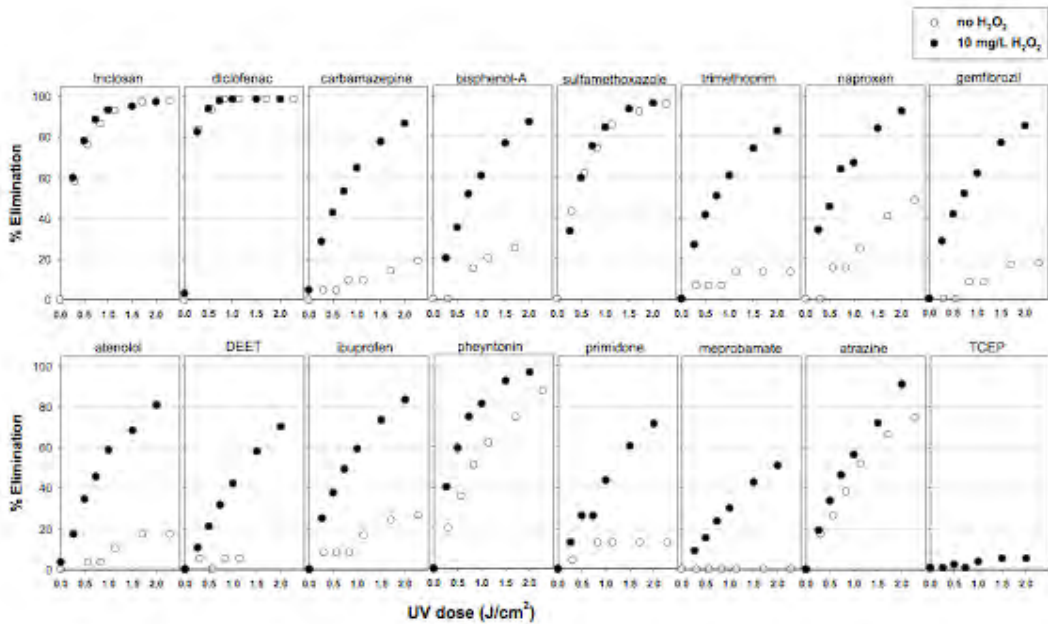


Figure 4.114. TOxC mitigation with UV and UV/H₂O₂ for AWWTP (filtered).

4.4.5 Disinfection

Rather than disinfection being evaluated with FCM and ATP, ambient secondary (unfiltered) samples from AWWTP were shipped to the SNWA and assayed for total and fecal coliforms, MS2, and *Bacillus* spores. The ambient microbial water quality data are provided in Table 4.9. Because of the extended shipping time from Australia to Nevada, the reported values likely underestimate the actual numbers of total and fecal coliforms (and possibly MS2) typically found in the AWWTP secondary effluent. The *Bacillus* spore count was also

lower than for some of the U.S. wastewaters, although the difference was not as significant. This may be the result of the microbe's spore coat, which reduces natural inactivation over time. Similarly to the U.S. bench-scale experiments, the ozone and UV disinfection samples were spiked with relatively large numbers of the surrogate microbes, as indicated in Table 4.10.

Table 4.9. Ambient Microbial Water Quality Data for AWWTP

Microbial Surrogate	Unfiltered Secondary Effluent
Total coliforms (MPN/100 mL)	2.4×10^2
Fecal coliforms (MPN/100 mL)	4.3×10^1
MS2 (PFU/mL)	<1
<i>Bacillus</i> spores (CFU/100 mL)	1.0×10^3

Table 4.10. Microbial Spiking Levels for AWWTP Bench-Scale Experiments

Microbial Surrogate	Filtered Ozone Disinfection	Filtered UV Disinfection
<i>E. coli</i> (MPN/100 mL)	1.5×10^8	4.6×10^6
MS2 (PFU/mL)	3.2×10^7	1.2×10^7
<i>B. subtilis</i> spores (CFU/100 mL)	1.5×10^5	1.4×10^5

Figure 4.75 illustrates the inactivation of spiked *E. coli* during the bench-scale ozone experiments. The solid line near the top of the figure represents the limit of inactivation based on the spiking level. When combined with ozonation, the addition of H₂O₂ generally hindered *E. coli* inactivation and also led to a more linear increase in inactivation with higher ozone doses. On the other hand, inactivation with ozone alone followed a more exponential trend, as indicated by the 4-log jump from an O₃:TOC of 1.0 to 1.5. Only the O₃:TOC of 1.5 with no H₂O₂ addition achieved greater than 6-log inactivation for AWWTP. The average log-inactivation values for each treatment condition are provided in Table 4.11.

Figure 4.76 illustrates the inactivation of spiked MS2 during the bench-scale ozone experiments (O₃:TOC=0.5/H₂O₂:O₃=0 not collected). In contrast to some of the previous data sets, H₂O₂ addition actually increased the level of inactivation slightly, but the overall inactivation profiles were similar to the previous wastewaters. With respect to the CDPH Title 22 requirements, an O₃:TOC ratio >0.5 was often sufficient for the 5-log inactivation requirement, and an O₃:TOC ratio >1.0 was generally sufficient for the more stringent 6.5-log inactivation requirement. The average log-inactivation values for each treatment condition are provided in Table 4.12.

Figure 4.77 illustrates the inactivation of spiked *B. subtilis* spores during the bench-scale ozone experiments. Similarly to the U.S. wastewaters, the spores proved to be extremely resistant to oxidation and only experienced significant inactivation for O₃:TOC ratios >1.0 with no H₂O₂ addition. Furthermore, oxidation with ·OH alone (i.e., with H₂O₂ addition) was

extremely ineffective for spore inactivation. Instead, a high applied ozone dose with extended exposure to dissolved ozone (i.e., high CT) was necessary to achieve significant inactivation. The average log-inactivation values for each treatment condition are provided in Table 4.13.

Figure 4.78 provides a summary of the ozone disinfection data for the three surrogate microbes with respect to the CT framework. Figure 4.78A illustrates the dose–response relationships for the samples with no H₂O₂ addition, and Figure 4.78B illustrates the dose–response relationships for H₂O₂:O₃ ratios of 0.5 and 1.0 (combined). Similarly to the previous data sets, the data indicate that the CT framework is not always appropriate, because substantial levels of inactivation can be achieved when the apparent ozone CT is zero. Note that the MS2 samples for O₃:TOC=0.5/H₂O₂:O₃=0 were not collected. Again, the level of inactivation for vegetative bacteria and viruses is generally lower than that observed when an ozone residual is present, and no inactivation of spore-forming bacteria can be achieved without a measurable CT.

Table 4.14 summarizes the efficacy of UV and UV/H₂O₂ for the inactivation of the three surrogate microbes. UV disinfection efficacy was slightly lower for AWWTP than with some of the previous data sets. For example, a UV dose of 250 mJ/cm² only achieved 5.2- and 5.3-log inactivation for UV and UV/H₂O₂, respectively. This particular dosing condition often achieved the limit of inactivation in previous experiments. However, UV and UV/H₂O₂ still achieved substantial inactivation for all three microbes under all of the dosing conditions.

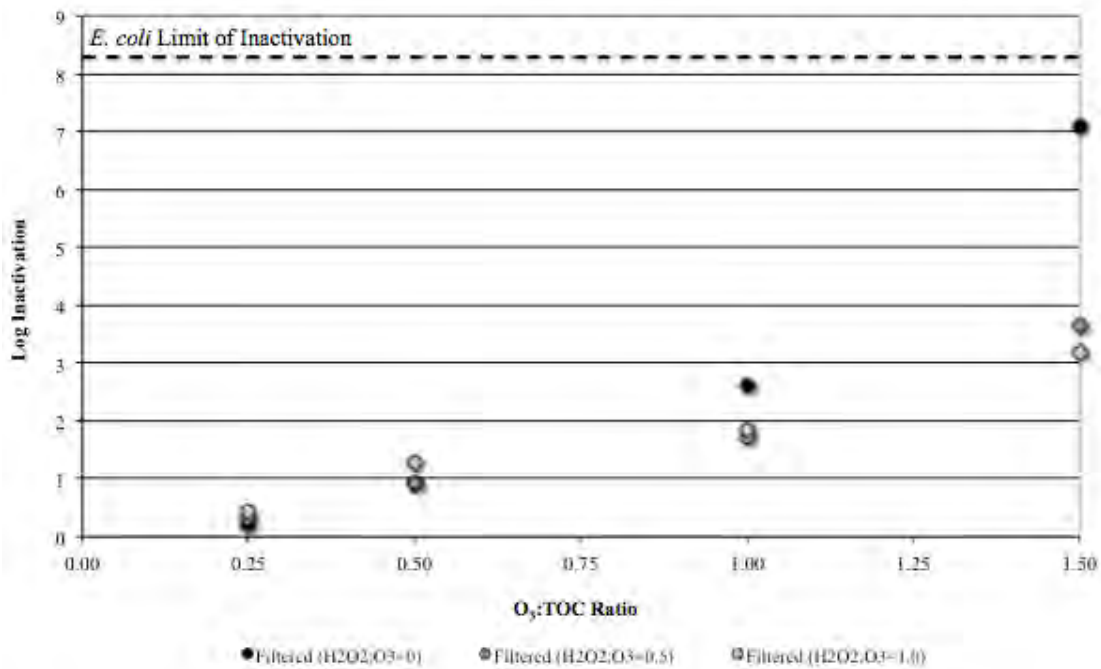


Figure 4.115. Inactivation of spiked *E. coli* in the AWWTP secondary effluent.

Table 4.11. Summary of *E. coli* Inactivation in the AWWTP Secondary Effluent

O ₃ :TOC Ratio	H ₂ O ₂ :O ₃ =0	H ₂ O ₂ :O ₃ =0.5	H ₂ O ₂ :O ₃ =1.0
0.25	0.2	0.3	0.4
0.5	0.9	0.9	1.3
1.0	2.6	1.7	1.8
1.5	7.1	3.7	3.2

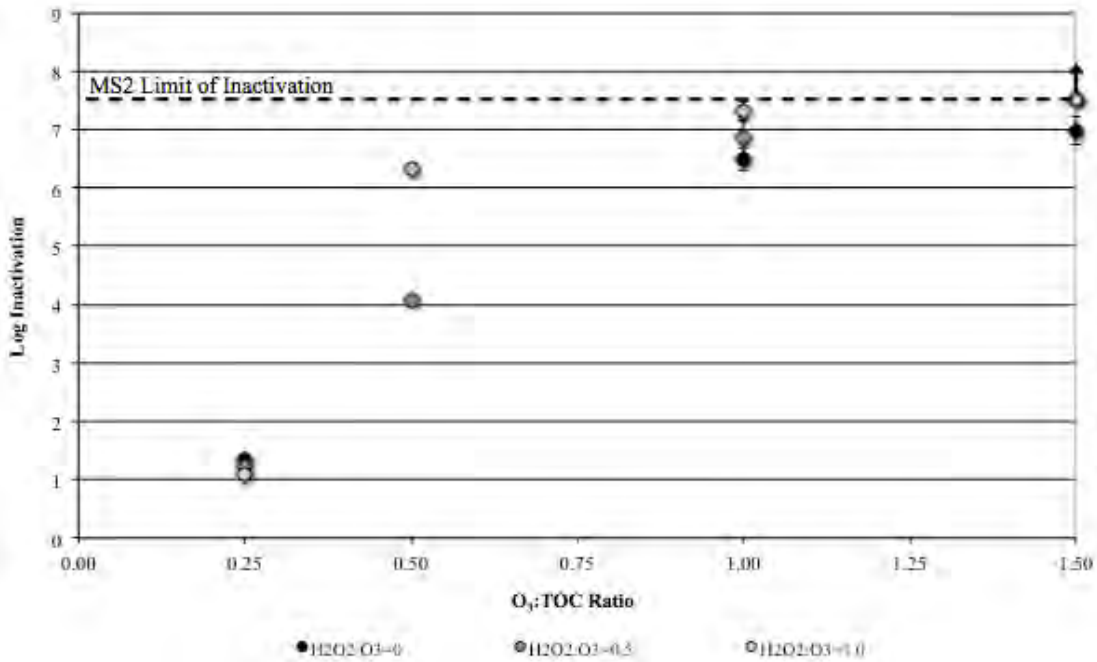


Figure 4.116. Inactivation of spiked MS2 in the AWWTP secondary effluent.

Table 4.12. Summary of MS2 Inactivation in the AWWTP Secondary Effluent

O ₃ :TOC Ratio	H ₂ O ₂ :O ₃ =0	H ₂ O ₂ :O ₃ =0.5	H ₂ O ₂ :O ₃ =1.0
0.25	1.4	1.2	1.1
0.5	N/A	4.1	6.3
1.0	6.5	6.9	7.3
1.5	7.0	>7.5 ^a	>7.5 ^a

^aLimit of inactivation is based on spiking level.

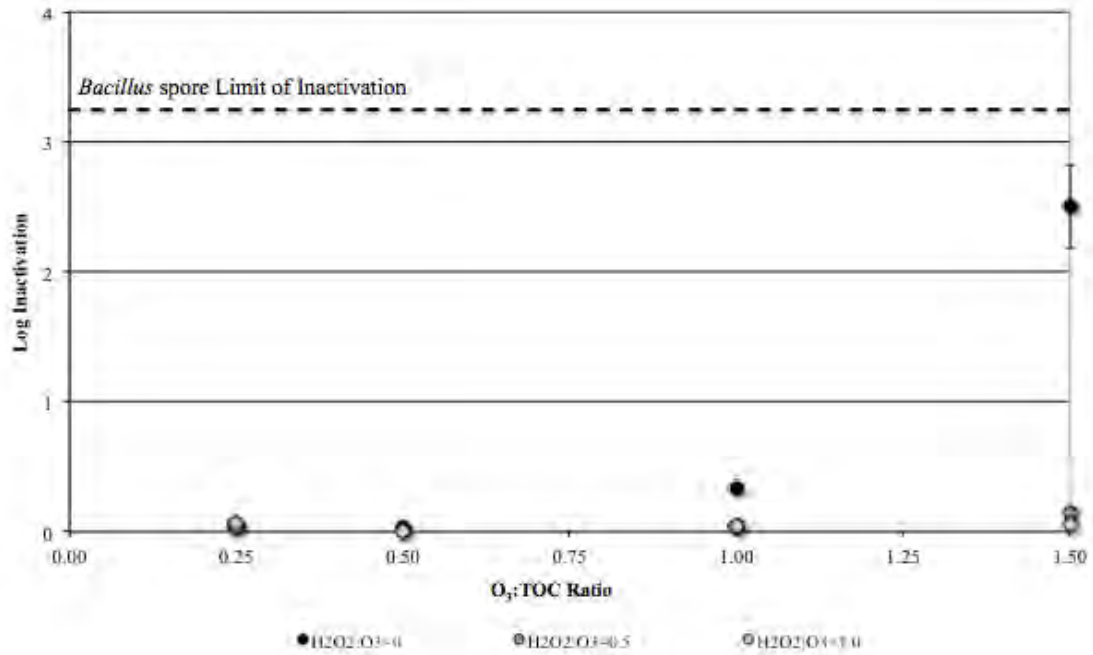


Figure 4.117. Inactivation of spiked *Bacillus* spores in the AWWTP secondary effluent.

Table 4.13. Summary of *Bacillus* Spore Inactivation in the AWWTP Secondary Effluent

O ₃ :TOC Ratio	H ₂ O ₂ :O ₃ =0	H ₂ O ₂ :O ₃ =0.5	H ₂ O ₂ :O ₃ =1.0
0.25	0.1	0.0	0.1
0.5	0.0	0.0	0.0
1.0	0.3	0.0	0.0
1.5	2.5	0.1	0.0

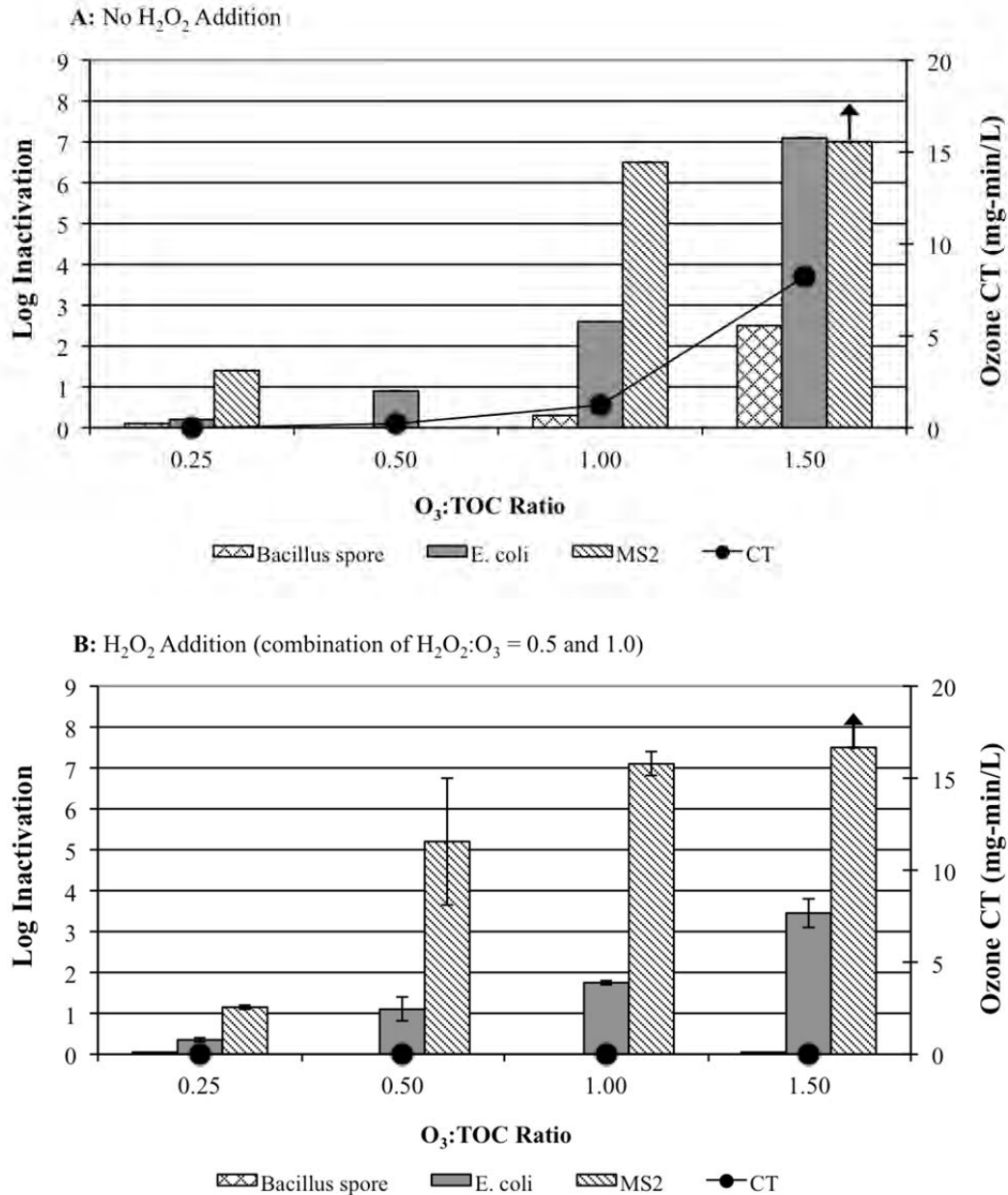


Figure 4.118. Significance of CT for disinfection in the AWWTP secondary effluent.

Table 4.14. Summary of UV Inactivation in the AWWTP Secondary Effluent

UV Dose (mJ/cm ²)	<i>E. coli</i>		MS2		<i>Bacillus</i> spores	
	UV	UV/H ₂ O ₂ ^a	UV	UV/H ₂ O ₂ ^a	UV	UV/H ₂ O ₂ ^a
25	4.0	>6.7 ^b	0.8	2.1	1.6	2.8
50	>6.7 ^b	>6.7 ^b	2.2	3.3	2.1	2.9
250	>6.7 ^b	>6.7 ^b	5.2	5.3	>3.2 ^b	>3.2 ^b
500	>6.7 ^b	>6.7 ^b	>7.1 ^b	>7.1 ^b	>3.2 ^b	>3.2 ^b

^aH₂O₂ doses of 5 and 10 mg/L achieved similar levels of inactivation.

^bLimit of inactivation is based on spiking level.

4.4.6 Organic Characterization

The differential absorption spectra for AWWTP are provided in Figure 4.79. Again, ozone oxidation achieved a 20 to 60% reduction in absorbance at 254 nm and even greater reductions in the visible spectrum.

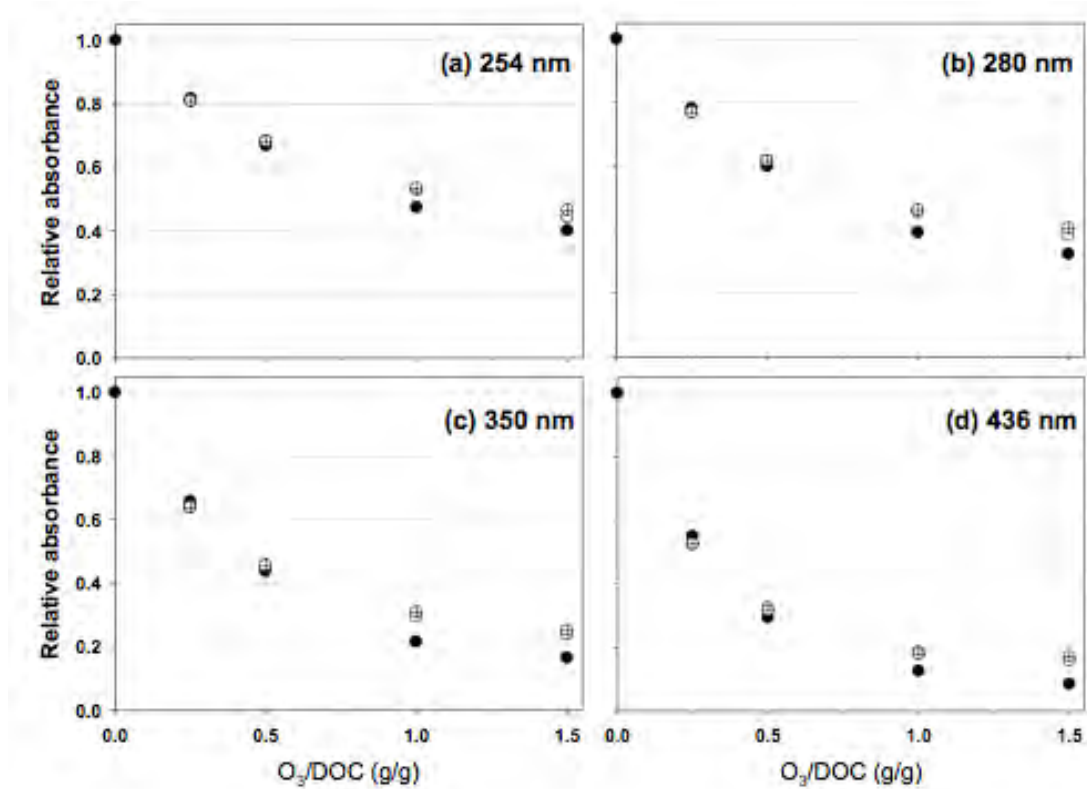
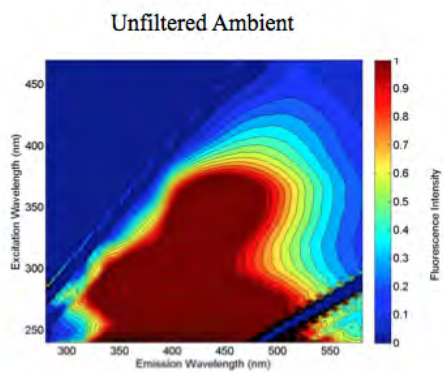


Figure 4.119. Changes in absorption spectra for the AWWTP secondary effluent.

For AWWTP, the evaluation of EFOM transformation focused on changes in fluorescence spectra, as described previously for the U.S. wastewaters. 3D EEMs were developed for the unfiltered secondary effluent (Figure 4.80) and the various ozone dosing conditions (Figure 4.81). As expected, ozone achieved significant reductions in fluorescence, particularly in the biopolymer region (Region I). This is evident in the fluorescence profile at an excitation wavelength of 254 nm (Figure 4.82) in that there was essentially no fluorescence response at emission wavelengths of 280–380 nm for O₃:TOC ratios of 1.0 and 1.5.

Table 4.15 summarizes the fluorescence (i.e., $Ex_{370}Em_{450}/Ex_{370}Em_{500}$) and treatment indices (i.e., $Ex_{254}Em_{450,T}/Ex_{254}Em_{450,A}$) for the AWWTP experiments. As with the previous data sets, the FI values decreased with ozonation, although the decrease was not monotonic. Initially, the organic matter associated with emissions at 450 nm experienced more rapid transformation with low ozone doses than the organic matter associated with emissions at 500 nm. Further transformation at higher ozone doses occurred at similar relative rates, thereby stabilizing the FI. These relative changes are illustrated in Figure 4.83. In Figure 4.84, the rapid decrease in fluorescence associated with Region I is highlighted once again. With respect to the TI, ozonation reduced the associated fluorescence by more than 90%, and H₂O₂ addition had little impact on treatment efficacy.



Total Fluorescence = 51,642

Region 1 = 18,160

Region 2 = 23,119

Region 3 = 10,363

Figure 4.120. 3D EEM for the unfiltered secondary effluent from AWWTP.

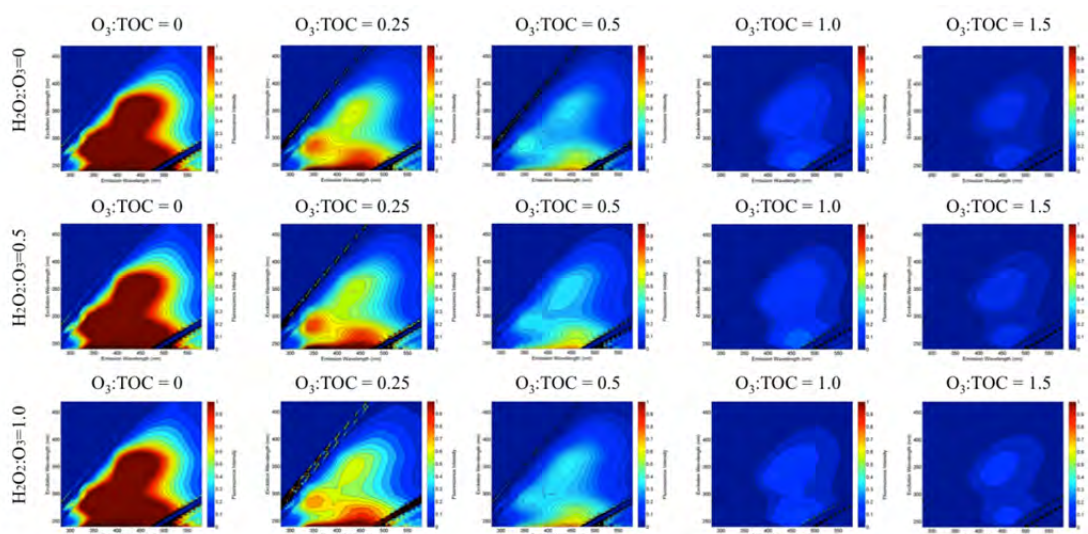


Figure 4.121. 3D EEMs after ozonation for the unfiltered AWWTP secondary effluent.

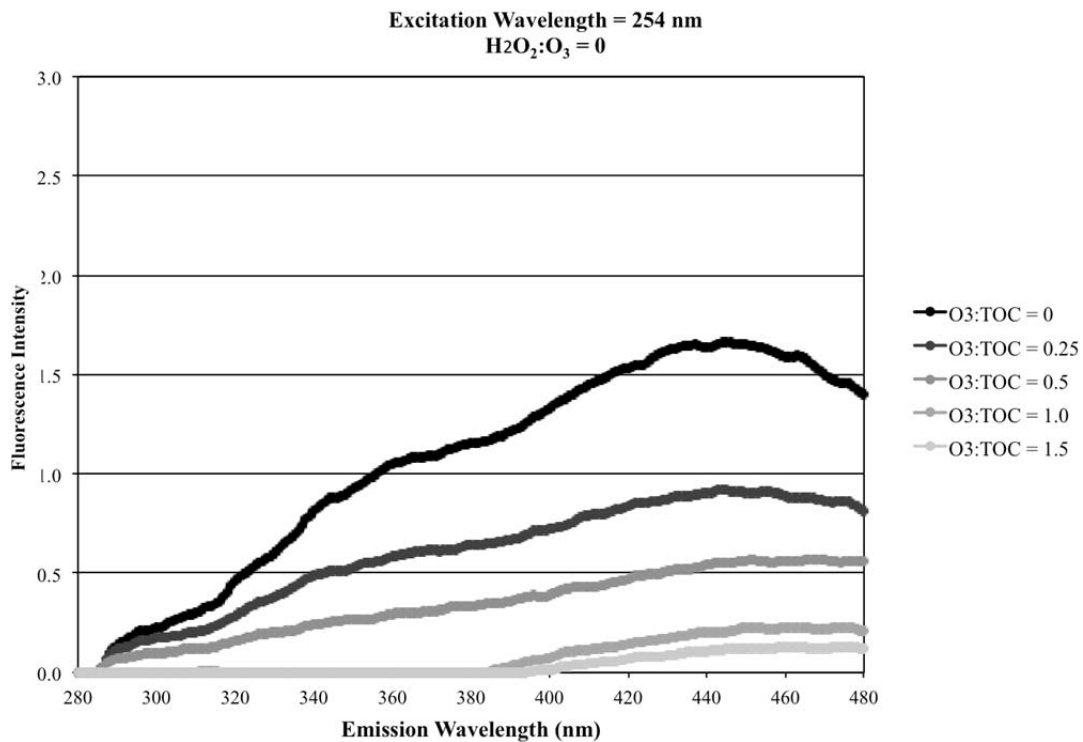


Figure 4.122. AWWTP fluorescence profiles (Ex₂₅₄) after ozonation.

Table 4.15. FI and TI Values for the AWWTP Secondary Effluent

O ₃ :TOC	H ₂ O ₂ :O ₃ =0		H ₂ O ₂ :O ₃ =0.5		H ₂ O ₂ :O ₃ =1.0	
	FI	TI	FI	TI	FI	TI
Unfiltered ozone exposure						
0	1.49	1.00	1.49	1.00	1.49	1.00
0.25	1.35	0.49	1.33	0.49	1.35	0.51
0.5	1.27	0.30	1.29	0.31	1.29	0.31
1.0	1.28	0.12	1.30	0.13	1.35	0.12
1.5	1.28	0.07	1.33	0.07	1.39	0.08

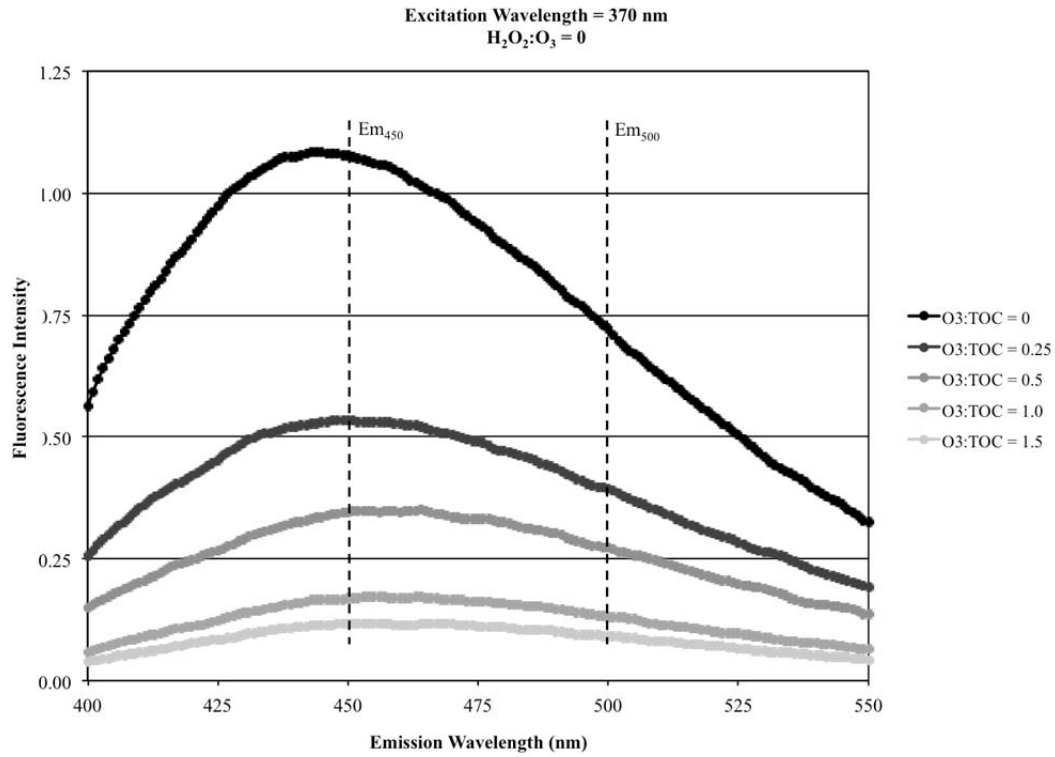


Figure 4.123. AWWTP fluorescence profiles (Ex₃₇₀) after ozonation.

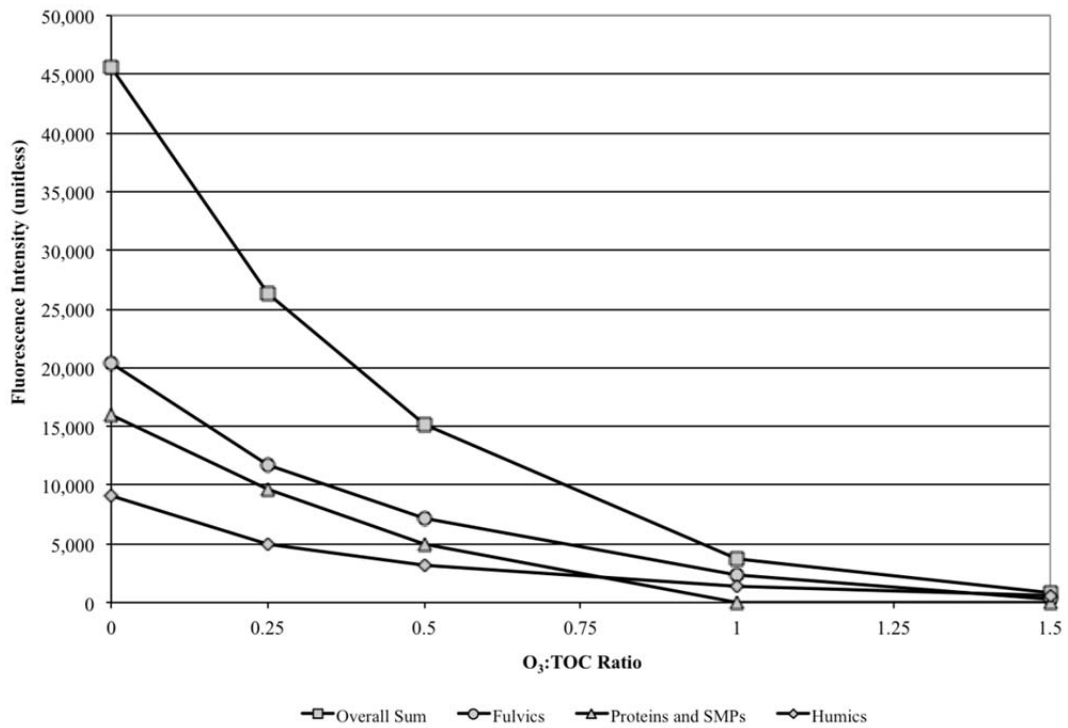


Figure 4.124. Changes in fluorescence intensity after ozonation for AWWTP. H₂O₂:O₃=0.

4.5 Lowood Wastewater Treatment Plant, Brisbane, Australia

The second Australian utility partner was the Lowood Wastewater Treatment Plant (LoWWTP), which is located in a small town near Brisbane in Queensland, Australia. The treatment train is designed for low municipal flows and consists of primary clarification, biological trickling filters, secondary clarification, chlorination, and sand filtration prior to discharge to the Brisbane River. The discharge point is located immediately upstream of a major drinking water intake. A simplified treatment schematic for the LoWWTP is provided in Figure 4.85.

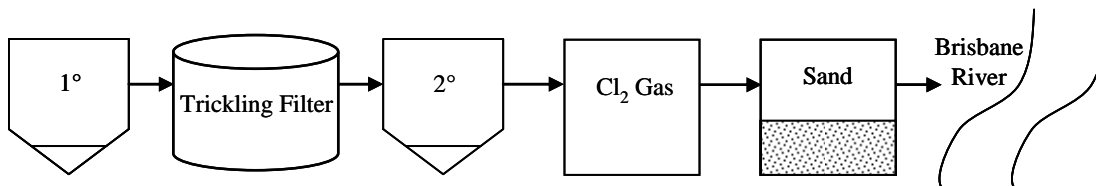


Figure 4.125. Simplified treatment schematic for LoWWTP.

The bench-scale experiments for LoWWTP were performed from September to October of 2010. A 20 L grab sample of unfiltered (but chlorinated) secondary effluent was collected in a 25 L plastic bottle on August 18, 2010. Given its high ammonia level (>45 mg/L), the applied chlorine was converted to chloramine at a total chlorine level of 3 mg/L. The sample arrived at the Eawag laboratory on August 23, 2010. The water was then filtered in series by 8- and 0.45- μm cellulose acetate membrane filters in the laboratory. Table 4.16 summarizes the water quality parameters of the Lowood sample. Because of the high DOC content of this matrix, the standard dosing conditions would have required an excessive dilution factor, which would likely distort the results. Instead, these experiments focused on O_3 :DOC ratios ranging from 0 to 0.6.

Table 4.16. Water Quality Parameters for the LoWWTP Secondary Effluent

Na^+ mg/L	K^+ mg/L	Ca^{2+} mg/L	Mg^{2+} mg/L	Cl^- mg/L	HCO_3^- mmol/L	PO_4^{3-} mg P/L	SO_4^{2-} mg/L
66.3	26.7	25.4	10.8	102	5.9	8.8	58
NH_4^+ mg N/L	NO_3^- mg N/L	NO_2^- $\mu\text{g N/L}$	total N mg N/L	TOC mg C/L	DOC ^a mg C/L	pH	
>45	<0.25	448	47.2	38.0	26.4	7.3	

^aFiltration by 0.45 μm cellulose-acetate membrane.

4.5.1 Ozone and H_2O_2 Decomposition Kinetics

The LoWWTP data for ozone and H_2O_2 decomposition kinetics are described in the following chapter as part of the summarized bench-scale experiments.

$\cdot\text{OH}$ exposures were calculated using pCBA ($\sim 200 \mu\text{g/L}$) and meprobamate ($\sim 1 \mu\text{g/L}$) as probe compounds during ozonation. Figure 4.86 illustrates the resulting $\cdot\text{OH}$ exposures for the LoWWTP secondary effluent.

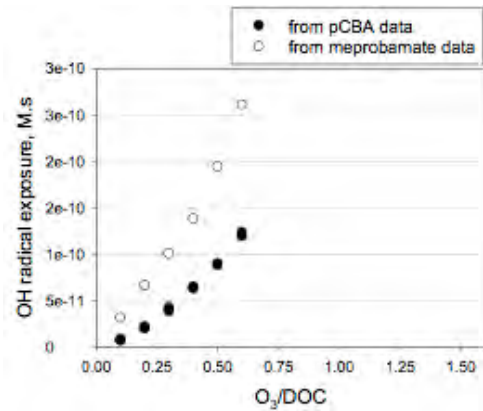


Figure 4.126. ·OH exposures for LoWWTP.

The t-BuOH competition kinetics method was then used to estimate the ·OH scavenging rate. Using three different ozone doses, the ·OH scavenging rate for LoWWTP was estimated to be $\sim 2.5\text{--}3.5 \times 10^5 \text{ s}^{-1}$ (Figure 4.87). Ammonia was insignificant in comparison to EfOM, bicarbonate, and bromide.

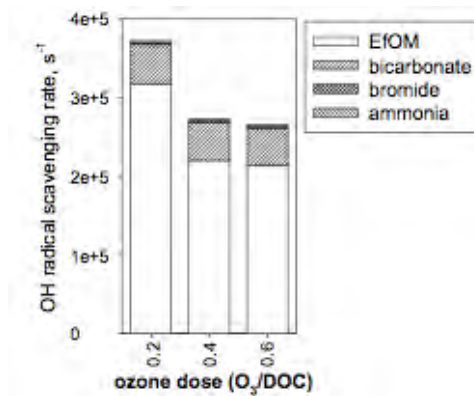


Figure 4.127. Determination of ·OH Scavenging Rate for LoWWTP.

The t-BuOH assay was also used to estimate the ·OH yield, which varied from ~ 10 to 30% with increasing O₃:DOC ratios (Figure 4.88). The ·OH yield is reported as a molar ratio of the ·OH generated to the ozone applied.

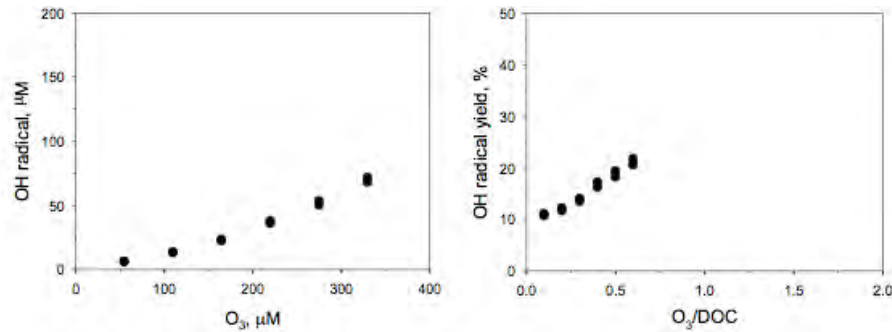


Figure 4.128. ·OH yield based for LoWWTP secondary effluent.

4.5.2 Bromate and Nitrosamine Formation

The LoWWTP secondary effluent had a relatively high bromide concentration, but bromate formation during ozonation was only slightly higher than the 10 µg/L benchmark at an O₃:DOC ratio of 0.6 (Figure 4.89). The residual chloramine may have provided some in situ bromate mitigation, but the formation could have been reduced even further with optimized chlorine–ammonia conditions or H₂O₂ addition.

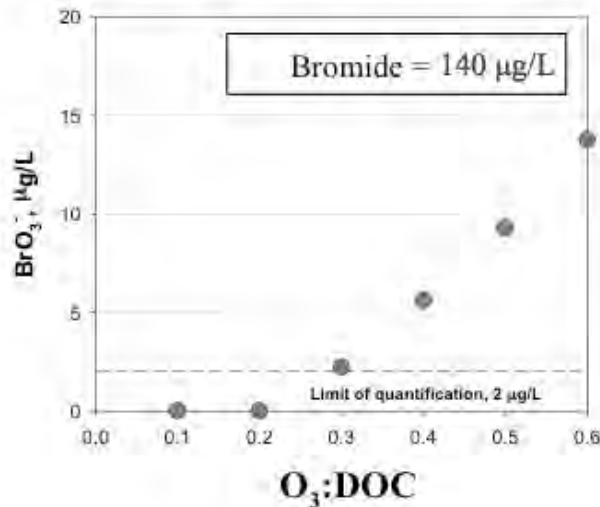


Figure 4.129. Bromate concentrations for LoWWTP.

4.5.3 Trace Organic Contaminants

The ambient TOxC concentrations for the unfiltered, chlorinated secondary effluent from LoWWTP are provided in Table 4.17. The concentrations of some of the more bioamenable compounds (e.g., ibuprofen and naproxen) were extremely high compared to those of some of the other secondary effluents in this study. This indicates that there was limited biological treatment in the upstream trickling filters. Similarly to some of the Swiss samples, several common wastewater indicators (e.g., primidone and meprobamate) were below their respective reporting limits, whereas others (e.g., phenytoin and TCEP) were comparable to typical U.S. secondary effluents. This geographic variability indicates that perceived “universal” indicators are not applicable in all settings. It is uncertain why these particular compounds were below their respective reporting limits, but they may be less prevalent

pharmaceuticals—or alternative drugs may be substituted for them—in certain parts of the world.

As mentioned earlier, the high DOC concentration in the LoWWTP secondary effluent limited the applied O₃:DOC ratio to 0.6, which corresponded to an initial ozone concentration of 16 mg/L (330 μM). At this ozone dose, the wastewater sample was diluted by 22% upon the addition of the concentrated ozone stock solution.

Table 4.17. Ambient TOxC Concentrations for LoWWTP

Parameter	Secondary Effluent (ng/L)
Bisphenol A	160
Diclofenac	170
Gemfibrozil	57
Ibuprofen	9,500
Musk ketone	<100
Naproxen	2,700
Triclosan	180
Atenolol	1,300
Atrazine	<10
Carbamazepine	560
DEET	670
Meprobamate	<10
Phenytoin	230
Primidone	<10
Sulfamethoxazole	1,400
Trimethoprim	1,500
TCEP	250

The preliminary oxidation data for indicator compounds spiked at high concentrations demonstrated higher treatment efficacy than the previous bench-scale experiments (Figure 4.90). This improved oxidation efficacy may be attributable to either the (1) high EfOM concentration or the (2) synergistic oxidation by residual total chlorine. Figure 4.91 illustrates the ozone oxidation of the target compounds spiked at environmentally relevant concentrations, and Figure 4.92 illustrates the degradation of the target compounds via UV or UV/H₂O₂. A more comprehensive comparison of these data sets with previous secondary effluents is provided in the next chapter.

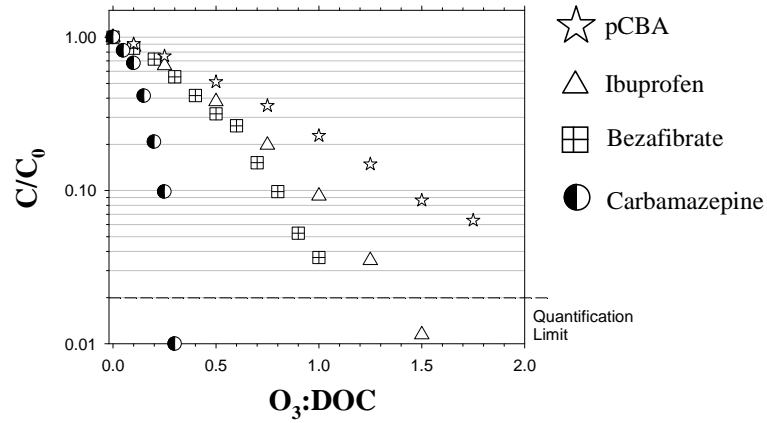


Figure 4.130. Ozone oxidation of indicator compounds for LoWWTP.

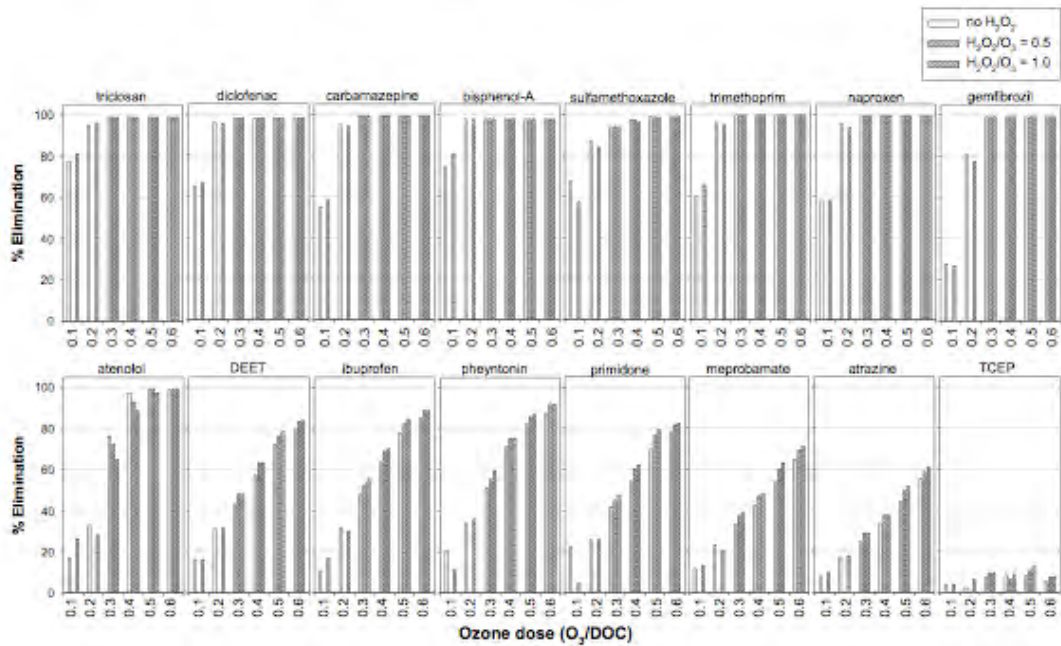


Figure 4.131. TOxC mitigation with ozonation for LoWWTP (filtered).

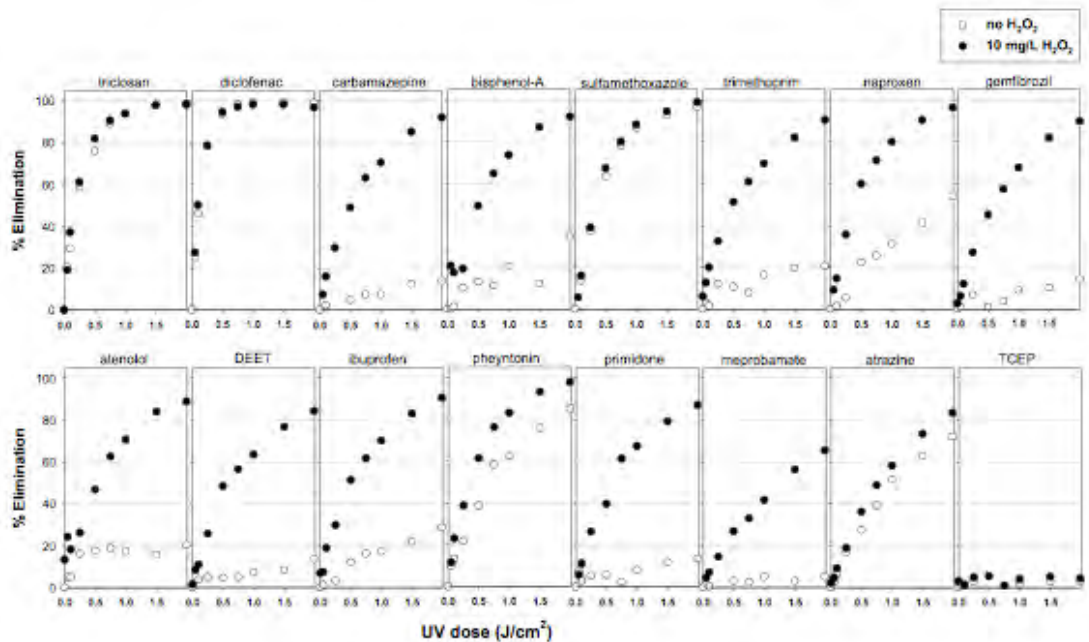


Figure 4.132. TOxC mitigation with UV and UV/H₂O₂ for LoWWTP.

4.5.4 Miscellaneous Data

The remaining data will be presented as part of the summarized bench-scale experiments in the next chapter.

Chapter 5

Summary of Bench-Scale Experiments

The primary goal of this study was to provide a general overview of the use of ozone in wastewater applications, with specific emphasis on TOrC oxidation. The previous discussion of the 10 sets of bench-scale experiments covered a broad range of topics, including oxidant exposure, disinfection byproduct formation, microbial inactivation, TOrC oxidation, and EfOM transformation. The following sections assimilate this enormous database in order to reach general conclusions regarding the design and operation of ozone and UV/H₂O₂ systems for the treatment of secondary and tertiary effluents.

5.1 Ozone Versus Ozone/H₂O₂

With respect to ozonation, the addition of H₂O₂ is intended to drive the formation of ·OH in order to target more recalcitrant compounds. However, ozonation alone is fully capable of generating ·OH in wastewater applications because of side reactions with effluent organic matter. Therefore, the following question can be posed: Why should H₂O₂ be added to an ozone process? This question will be highlighted in the summaries of the various analyses, but the main points are summarized immediately in the following.

- 1) *Efficacy of ozone versus ·OH.* Second-order ozone and ·OH rate constants vary significantly depending on the contaminant of interest. This is the basis for dividing the target compounds in this study into five different groups. Some compounds are susceptible to both ozone and ·OH (e.g., Group 1: naproxen and carbamazepine; Group 2: gemfibrozil and atenolol), some are only susceptible to ·OH (e.g., Group 3: ibuprofen and phenytoin; Group 4: atrazine and meprobamate), and some are resistant to both forms of oxidation (e.g., Group 5: TCEP and musk ketone). In order to oxidize the compounds in all five groups, the oxidation process must achieve excessively high ozone doses or provide moderate ·OH exposure. In matrices with limited background organic matter, including surface water and groundwater, this may require the addition of H₂O₂.
- 2) *Decomposition of ozone into ·OH.* Although the combination of ozone and H₂O₂ may be more appropriate in low-TOC water matrices, ozone rapidly decomposes into ·OH through reactions with effluent organic matter in wastewater applications. In fact, ozone and ozone/H₂O₂ generally provide similar overall ·OH exposure in wastewater when sufficient reaction time is provided. Therefore, H₂O₂ addition is often unnecessary for ozone to qualify as an advanced oxidation process, but other issues may impact the design of the process and warrant H₂O₂ addition.
- 3) *Bromate control.* In previous studies, and to some extent in this study, H₂O₂ addition has been shown to reduce bromate formation during ozonation. Some studies call for more relaxed bromate guidelines for environmental discharge (e.g., 3 mg/L), but the U.S. EPA maximum contaminant level of 10 µg/L is often used as the benchmark for ozonation processes, particularly for indirect potable reuse applications. Therefore, the combination of high applied ozone doses and high bromide levels may necessitate H₂O₂ addition to meet the 10 µg/L bromate benchmark. Other forms of bromate mitigation (e.g., the chlorine-ammonia process) are available as well and were discussed previously for the LaWWTP and AWWTP bench-scale experiments.

- 4) *Process footprint.* The addition of H₂O₂ allows rapid conversion of dissolved ozone to ·OH, which reduces the reaction time to a matter of seconds. High applied ozone doses without H₂O₂ (e.g., O₃:TOC ratios greater than 1.5) may require large contactors with more than 20 min of residence time. This translates into larger process footprints in full-scale applications. To achieve a combination of ozone residual and small process footprint, H₂O₂ can be added after a target contact time has been reached to quench the remaining ozone residual while still capturing its oxidation benefits.
- 5) *Trace organic contaminants.* As mentioned previously, some target compounds are highly resistant to ozone oxidation but are moderately susceptible to ·OH oxidation. Despite the fact that ozone naturally decomposes into ·OH in wastewater applications, the addition of H₂O₂ may provide a slight benefit in the oxidation of ozone-resistant compounds (i.e., Groups 3, 4, and 5) when higher applied ozone doses are used (i.e., O₃:TOC > 0.5). However, the benefit generally amounts to less than a 10% increase in oxidation. In drinking water applications or groundwater remediation, the addition of H₂O₂ will likely have a much more significant impact than that of ozone alone.
- 6) *Microbes.* In the United States, oxidation-based disinfection is generally governed by the CT framework (i.e., disinfectant concentration × exposure time). This is a reasonable strategy for chlorine and chloramine, because they can provide extended exposure times at relatively high oxidant concentrations. Although targeting a residual is possible with ozone, the residual is considerably less stable, so it is more difficult to follow the CT framework. However, dissolved ozone is quite effective against nearly all microbes, including *Cryptosporidium* and *Giardia*, so it has become increasingly popular in disinfection applications. The natural decomposition of ozone into ·OH or the forced conversion with H₂O₂ addition also achieves significant inactivation of certain microbes, including vegetative bacteria (e.g., *E. coli*) and viruses. However, H₂O₂ addition generally reduces the level of inactivation achieved by ozone alone at the same O₃:TOC ratio, and the level of inactivation is less consistent. The reduced CT or lack of CT also makes it nearly impossible to comply with current guidelines and regulations, which is the basis for this study. Furthermore, the inactivation of spore-forming microbes (e.g., *Bacillus* spores, *Cryptosporidium* oocysts, *Giardia* cysts) with ·OH is extremely inefficient, so H₂O₂ addition is not recommended in applications targeting these microbes. To exploit the disinfection benefits of dissolved ozone and the smaller footprints associated with ozone/H₂O₂, it is possible to target a certain CT with dissolved ozone before adding H₂O₂ to expedite the remaining reactions.
- 7) *Organic matter.* Although there are few guidelines and regulations targeting bulk organic matter (other than TOC limits), aesthetic concerns sometimes necessitate reductions in UV absorbance or color, for example. Both dissolved ozone and ozone/H₂O₂ are particularly effective in improving aesthetic parameters, but the addition of H₂O₂ will slightly reduce treatment efficacy.
- 8) *Cost.* The additional costs and complexities associated with chemical storage, handling, and injection may also limit the attractiveness of ozone/H₂O₂. Based on the assumptions that follow, which allow for simple process scaling, the chemical cost alone would amount to \$658 per year for each mgd of flow rate and mg/L of applied ozone. For a 100-mgd wastewater treatment plant targeting an applied ozone dose of 7 mg/L, the H₂O₂ addition for the ozone/H₂O₂ process would cost approximately \$460,324 per year.

- a. 50% H₂O₂=\$0.68/kg
 - b. Process flow rate=1 mgd
 - c. Ozone dose=1 mg/L
 - d. H₂O₂:O₃ ratio=0.5 → H₂O₂=0.35 mg/L
- 9) *UV vs. UV/H₂O₂*. In contrast to ozone-based treatment processes, the addition of H₂O₂ is generally required for UV-based oxidation. Low-pressure and medium-pressure UV irradiation are extremely effective for microbial inactivation and photolysis of NDMA, but UV light is generally insufficient to oxidize trace organic contaminants. With the exception of certain compounds, including diclofenac and triclosan, significant oxidation often requires a combination of high UV doses (i.e., >250 mJ/cm²) and high concentrations of H₂O₂ (i.e., >5 mg/L). This is the basis for the “gold standard” in indirect potable reuse: UV photolysis for NDMA mitigation and H₂O₂ addition for the oxidation of recalcitrant compounds such as 1,4-dioxane.
- 10) *H₂O₂ quenching*. Residual H₂O₂ is not a significant concern at this point, but there are benefits to optimizing H₂O₂ dose to prevent chemical waste and alleviate any concerns related to residual discharge. In ozone/H₂O₂ applications, it may be possible to target appropriate H₂O₂:O₃ ratios so as to achieve complete consumption of H₂O₂. Based on stoichiometry, a molar H₂O₂:O₃ ratio of 0.5 should lead to complete consumption, but the complex interactions with other scavengers in the target water matrix often complicate the calculation, as illustrated for the LaWWTP, RWWTP, and KOWWTP bench-scale experiments. Therefore, a trial-and-error approach may be required in real-world applications. On the other hand, UV/H₂O₂ processes will almost always have an H₂O₂ residual because of the disconnect between the amount of chemical required to achieve a reasonable ·OH exposure and the limited amount of chemical that is actually consumed in the process. If necessary, H₂O₂ can be quenched by the addition of chemicals, such as calcium thiosulfate, or through catalytic decomposition in activated carbon beds, which are becoming popular in wastewater treatment trains with ozone-based oxidation.

5.2 Comparison of Filtered Secondary Effluents

5.2.1 General Water Quality

Secondary effluent samples were collected from 10 wastewater treatment plants with a range of operational conditions and water quality. The major water quality parameters affecting oxidation are presented for the U.S. and international wastewaters in Table 5.1 and Table 5.2, respectively. Eight of the 10 secondary effluents fell within a TOC range of 5.0–7.6 mg/L, but WBMWD and LoWWTP were clearly the outliers, with TOC concentrations of 18 and 38 mg/L, respectively. The low SRT of WBMWD and the trickling filter at LoWWTP limited the biotransformation of bulk organic matter during the secondary process. For WBMWD, this is also evident based on the high UV₂₅₄ absorbance and total fluorescence values. The bulk organic matter in the PCU and AWWTP secondary effluents was also unique in that their UV₂₅₄ and total fluorescence values were relatively high despite the high SRTs at those facilities. As expected, the range of bromide values correlated to significant differences in bromate formation during ozonation. The nitrite values were relatively low and insignificant for most of the facilities. Although nitrite was higher at WBMWD and LoWWTP, their corresponding TOC and DOC concentrations dominated the ozone demand, which rendered the nitrite demand negligible. On the other hand, GCGA had a relatively low TOC, so its high

nitrite level had a significant impact on ozone demand and the final O₃:TOC and H₂O₂:O₃ ratios, as described earlier. Finally, the 10 secondary effluents covered a wide range of alkalinities, which ultimately impacted oxidant exposure because of ·OH scavenging.

Table 5.1. Water Quality Summary for Filtered SNWA Secondary Effluents

Parameter	CCWRD	MWRDGC	WBMWD	PCU	GCGA
pH	6.9	7.6	7.3	7.3	7.3
SRT (days)	7	7	1.5	12	11
TOC (mg/L)	7.6	6.9	18	7.2	6.3
NO ₂ (mg-N/L)	0.06	<0.05	0.17	<0.05	0.30
Bromide (µg/L)	174	93	409	730	31
UV ₂₅₄ (cm ⁻¹)	0.15	0.13	0.27	0.19	0.13
Total fluorescence (unitless)	38,874	37,712	94,807	53,996	34,795
Alkalinity (mM HCO ₃)	2.5	2.7	6.6	4.1	3.4

Table 5.2. Water Quality Summary for Filtered Eawag Secondary Effluents

Parameter	LaWWTP	RWWTP	KOWWTP	AWWTP	LoWWTP
pH	7.2	7.2	7.0	7.1	7.3
SRT (days)	2–4	16–17	10–12	10–12	N/A ^a
TOC (mg/L)	6.1	5.0	5.0	7.1	38
DOC (mg/L)	6.0	4.7	4.7	7.0	26
NO ₂ (mg-N/L)	0.16	<0.05	0.07	0.05	0.45
Bromide (µg/L)	410	40	37	330	140
UV ₂₅₄ (cm ⁻¹)	0.10	0.13	0.11	0.20	-
Total fluorescence (unitless)	-	-	-	51,642	-
Alkalinity (mM HCO ₃)	1.3	4.4	2.9	2.1	5.9

^aN/A = not applicable due to use of trickling filter.

5.2.2 Ozone CT Values

The O₃:TOC or O₃:DOC ratio is a convenient tool for determining the ozone dose for a particular application. As described in earlier sections, similar O₃:TOC and O₃:DOC ratios achieve comparable levels of oxidation despite dramatic differences in water quality and dissolved ozone contact time (i.e., CT), which is summarized in Table 5.3 and Table 5.4. All of the ozone exposures and a corresponding regression equation are illustrated in Figure 5.1. With respect to the SNWA experiments, the filtered MWRDGC secondary effluent seemed to be most affected by the cartridge filter contamination that was reported earlier, which is likely the primary reason for its low CT relative to some of the other matrices. Again, PCU was a unique case in that its CT values were similar to those for other matrices for O₃:TOC ratios less than 1.5. However, the dissolved ozone residual at an O₃:TOC ratio of 1.5 was more stable than for the other wastewaters, which resulted in a much higher CT. The low CT values for GCGA were related to the incorrect applied ozone doses because of the unexpected nitrite demand. With respect to the international secondary effluents, AWWTP was the most notable matrix because it had a significantly higher ozone demand, which reduced its overall CT as well.

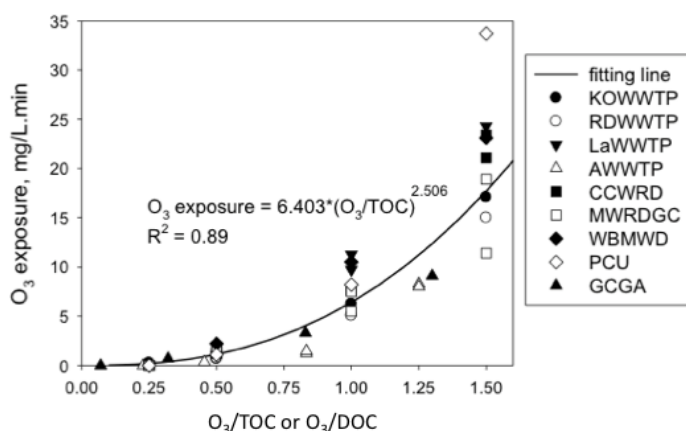
Table 5.3. Ozone CT Values (mg-min/L) for Filtered SNWA Secondary Effluents

O ₃ :TOC	CCWRD	MWRDGC	WBMWD	PCU	GCGA ^a
0.00	0	0	0	0	0
0.25	0	0	0	0	0
0.50	1.2	1.6	2.2	1.1	0.7
1.00	7.6	5.5	11	8.2	3.3
1.50	21	11	23	34	9.1

^aBased on different O₃:TOC ratios.

Table 5.4. Ozone CT Values (mg-min/L) for Filtered Eawag Secondary Effluents

O ₃ :DOC	LaWWTP	KOWWTP	RWWTP	LoWWTP	AWWTP
0.00	0	0	0	0	0
0.25	0.3	0	0	N/A	0
0.50	0.7	0.8	1.1	N/A	0.3
1.00	6.3	5.1	10	N/A	1.3
1.50	17	15	24	N/A	8.1

**Figure 5.133. Summary of ozone CT values (mg-min/L).**

5.2.3 ·OH Exposure and Scavenging

The goal of an advanced oxidation process is to oxidize target contaminants with ·OH. In wastewater applications, ozone, ozone/H₂O₂, and UV/H₂O₂ all generate ·OH, but ozone-based processes generally provide higher ·OH exposures. Table 5.5 provides the average values from the SNWA experiments with respect to O₃:TOC and H₂O₂:O₃ ratios for the ozone-based processes and UV and H₂O₂ doses for the UV-based processes. Although it was not entirely apparent in the individual bench-scale experiments, Table 5.5 indicates that H₂O₂ addition yielded slightly higher ·OH exposures during ozonation, but this trend in the averaged data may not be significant because of the high standard deviations. Figure 5.2 illustrates the ·OH exposures from the SNWA and Eawag experiments based on pCBA as the probe compound, and Figure 5.3 illustrates the ·OH exposures based on meprobamate and atrazine as the probe compounds. Both figures indicate that there was a linear correlation between ·OH exposure and ozone dose, although the pCBA-based method yielded slightly lower exposures. Finally, Figure 5.4 illustrates the molar ·OH yield as a function of ozone

dose for the various secondary effluents. With increased ozone doses, the molar conversion increases from 10% to 30%

Table 5.5. Average $\cdot\text{OH}$ Exposures (10^{-11} M-s) for Filtered U.S. Secondary Effluents

$\text{O}_3:\text{TOC}^a$	$\text{H}_2\text{O}_2:\text{O}_3=0$	$\text{H}_2\text{O}_2:\text{O}_3=0.5$	$\text{H}_2\text{O}_2:\text{O}_3=1.0$	UV Dose (mJ/cm^2) ^b	$\text{H}_2\text{O}_2=5$ mg/L	$\text{H}_2\text{O}_2=10$ mg/L
0.25	7.3 ± 3.8	7.7 ± 4.2	8.4 ± 4.6	0	N/A	0.1 ± 0.3
0.50	14 ± 5.7	16 ± 5.9	16 ± 7.3	50	N/A	0.7 ± 0.8
1.00	35 ± 9.6	38 ± 15	37 ± 15	250	2.6 ± 1.5	5.2 ± 1.4
1.50	56 ± 15	64 ± 22	59 ± 26	500	4.7 ± 1.4	8.9 ± 2.2

^aIncludes GCGA data linearly adjusted based on $\text{O}_3:\text{TOC}$ ratio.

^bIncludes CCWRD data for 45 (50) and 225 (250) mJ/cm^2 .

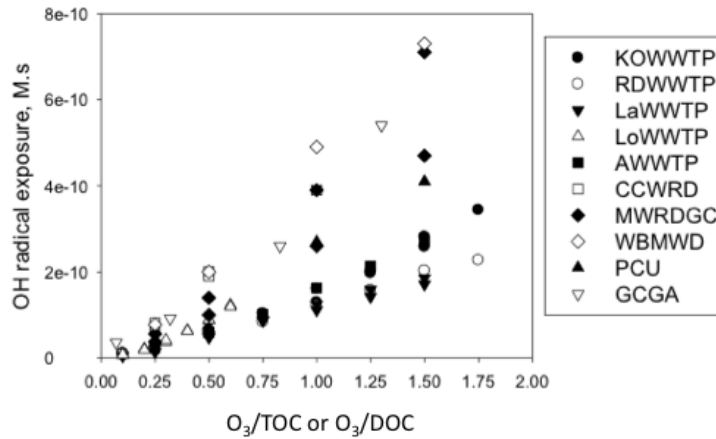


Figure 5.2. Summary of $\cdot\text{OH}$ exposures (M-s) based on pCBA as the probe compound.

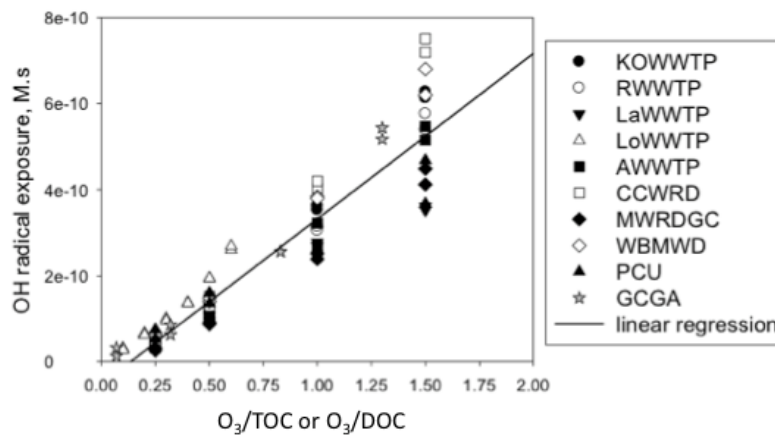


Figure 5.3. Summary of $\cdot\text{OH}$ exposures (M-s) based on meprobamate and atrazine.

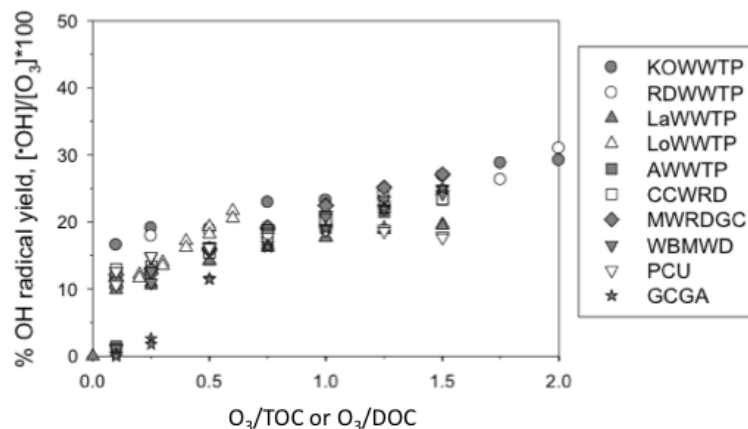


Figure 5.4. Summary of $\cdot\text{OH}$ yield as a function of ozone dose.

Figure 5.5 illustrates a comparison of the first-order $\cdot\text{OH}$ scavenging rates for a subset of the bench-scale experiments. These rates account for scavenging from EfOM, bicarbonate, bromide, and ammonia, although EfOM (Figure 5.6) and bicarbonate constituted a majority of the scavenging in all cases. Although the first-order rate constants in Figure 5.5 for WBMWD and LoWWTP were significantly higher than the other matrices because of higher EfOM scavenging, the second-order rate constants were lower in Figure 5.6 because those rates constants are coupled with their higher EfOM concentrations in second-order rate expressions. Excluding WBMWD and LoWWTP, which had significantly higher EfOM concentrations, all of the matrices had relatively similar first- and second-order scavenging rates.

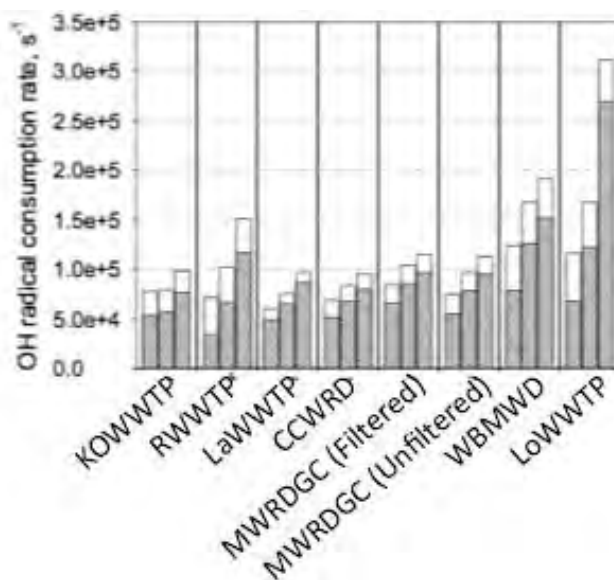


Figure 5.5. Comparison of $\cdot\text{OH}$ scavenging rates (s^{-1}).

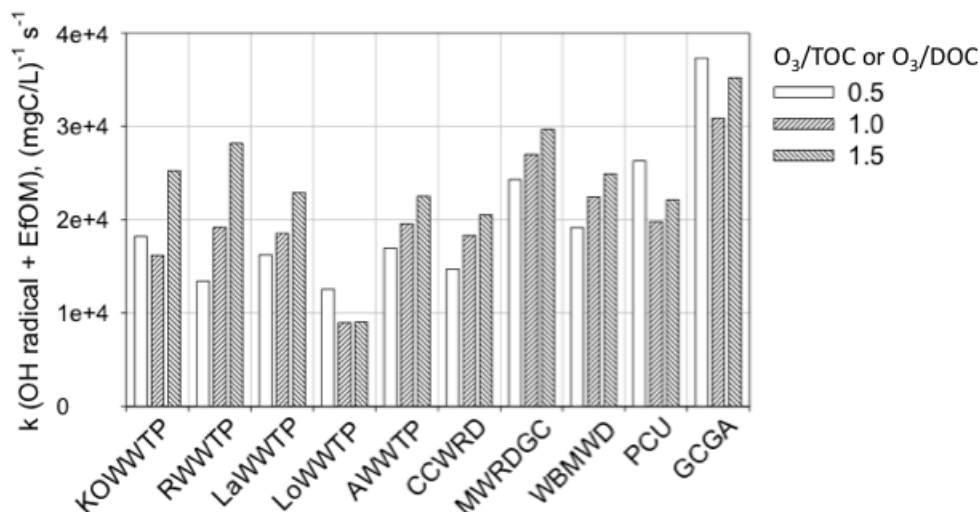


Figure 5.6. $\cdot\text{OH}$ scavenging (mg-C/L)⁻¹s⁻¹ from EfOM.

5.2.4 Bromate Formation

The initial bromide concentrations for each secondary effluent were directly correlated with bromate formation, as summarized in Tables 5.6 and 5.7. In other words, higher bromide concentrations will lead to higher bromate formation unless some type of mitigation is employed. The bromide incorporation values provide a rough estimate, as indicated by the relatively high standard deviations, of expected bromate formation based on influent bromide concentrations. For an O₃:TOC ratio of 1.5, approximately 31% of the initial bromide will be converted to bromate as bromide (Br⁻=100 μg/L → BrO₃⁻=31 μg/L as Br → BrO₃⁻=50 μg/L). The Eawag experiments yielded slightly lower bromide incorporation factors, which may have been related to the different analysis methods, so the data sets were not combined.

Table 5.6. Bromide (μg/L) and Bromate Formation (μg/L) for SNWA Secondary Effluents

O ₃ :TOC	CCWRD	MWRDGC	WBMWD	PCU	GCGA ^a	Bromide Incorporation (%) ^b
0.25	<1	<1	7.4	7.9	<1	1.2 ± 0.5
0.50	5.7	<1	51	34	1.3	4.6 ± 3.9
1.00	29	18	140	140	6.2	15 ± 8.0
1.50	71	45	190	376	14	31 ± 8.0
Bromide	174	93	409	730	31	--

^aBased on different O₃:TOC ratios.

^bIncludes GCGA data linearly adjusted based on O₃:TOC ratio.

Table 5.7. Bromide (µg/L) and Bromate Formation (µg/L) for Eawag Secondary Effluents

O ₃ :DOC	LaWWTP	RWWTP	KOWWTP	AWWTP	LoWWTP ^a	Bromide Incorporation (%) ^b
0.25	<2	<2	<2	<2	2.2	2.8 ± 2.8
0.50	12	<2	<2	5.0	5.6	3.3 ± 2.2
1.00	38	5.3	4.8	25	9.3	9.5 ± 4.5
1.50	60	9.9	9.4	55	14	18 ± 8.9
Bromide	460	40	37	330	140	--

^aBased on different O₃:DOC ratios.

^bExcludes LoWWTP data.

H₂O₂ addition provided some degree of bromate mitigation during the bench-scale experiments, but the more problematic matrices (e.g., WBMWD and PCU) would require the more effective chlorine–ammonia process (previously described for LaWWTP and AWWTP) or a combination of chlorine–ammonia and H₂O₂ to achieve the 10-µg/L benchmark. Some researchers question the validity of using this benchmark in environmental discharge applications, but it may be relevant for indirect potable reuse facilities.

5.2.5 NDMA

According to the previous draft California Department of Public Health Title 22 requirements, facilities were required to demonstrate 1.2-log (93.7%) destruction of NDMA prior to groundwater injection. Table 5.8 summarizes the UV doses required for 1.2-log destruction of NDMA during the UV and UV/H₂O₂ experiments. Except at WBMWD, H₂O₂ addition negatively impacted NDMA destruction because of the relative efficacy of UV photolysis and NDMA's low ·OH rate constant. Despite the lamp intensity corrections for UV₂₅₄ absorbance, the UV dose requirements varied significantly among the various matrices. On average, a UV dose of 600–700 mJ/cm² for the secondary effluents was required to achieve the CDPH Title 22 benchmark. Although the UV exposures were corrected for UV absorbance, it is unclear whether these doses would also apply for reverse osmosis permeates, which are the common target matrix for UV photolysis of NDMA in indirect potable reuse applications. According to the recent revisions to the draft CDPH regulations, facilities will no longer be required to achieve 1.2-log destruction of NDMA, but they will be required to comply with the 10 ng/L notification level in IPR applications.

Table 5.8. UV Dose (mJ/cm²) Required for 1.2-Log NDMA Destruction

H ₂ O ₂ Dose (mg/L)	CCWRD	MWRDGC	WBMWD	PCU	GCGA	Average
0	500	600	571	667	706	609 ± 81
10	662	649	508	717	800	667 ± 107

As described earlier, the magnitude of direct NDMA formation during ozonation was relatively unexpected, particularly for the facilities where formation exceeded 100 ng/L. Direct NDMA formation had previously been reported in the literature, but it was originally thought to be a more localized issue related to specific trace organic compounds (e.g., fungicide metabolite). The data in this study indicate that direct NDMA formation during

ozonation of wastewater is a widespread issue, but the magnitudes can vary tremendously depending on the precursor loads. Unfortunately, the literature is currently insufficient to identify the most critical precursors or pretreatment strategies, but the potential concerns are sufficient to warrant future studies. In fact, the issue is currently being studied as part of WRRF-11-08, which is attempting to identify critical precursors and potential mitigation strategies for NDMA formation during ozonation of wastewater.

Tables 5.9 and 5.10 summarize the direct NDMA formation observed for several ozone dosing conditions in U.S. and international secondary effluents, respectively. Based on these data, direct NDMA formation appears to be independent of $H_2O_2:O_3$ and $O_3:TOC$ for ratios ranging from 0.5 to 1.0 and from 0.25 to 1.50, respectively (additional data shown previously). Therefore, the precursors react rapidly and completely even with low ozone doses. Further increases in ozone dose would likely result in a small degree of NDMA destruction, although the doses required for significant NDMA destruction would be impractical.

The Eawag experiments also evaluated the effect of high bromide concentrations, because bromide has been identified as a catalyst for ozone-induced NDMA formation. Because there was no consistent trend in NDMA formation with increasing ozone doses, it is difficult to determine whether bromide addition or natural variability resulted in the higher NDMA level at an $O_3:DOC$ ratio of 1.0.

Depending on the organic precursor content, direct NDMA formation ranged from <5 to 150 ng/L during this study. Based on the small sample size, it appears that direct NDMA formation is a more significant problem in the United States, because two of the international secondary effluents had no reportable formation. However, KOWWTP in Switzerland had the second highest concentrations, so direct NDMA formation is not entirely limited to the United States. KOWWTP also had 66 ng/L of ambient NDMA prior to ozonation. Because of the direct formation issue and the relatively low $\cdot OH$ rate constant for NDMA, it would be difficult to employ ozone-based oxidation for NDMA destruction in most secondary effluents. However, additional studies are warranted to evaluate NDMA destruction in RO permeates, where the NDMA precursor load is expected to be much smaller.

Table 5.9. Summary of Direct NDMA Formation (ng/L) during Ozonation (SNWA)

$O_3:TOC$	$H_2O_2:O_3$	CCWRD	MWRDGC	WBMWD	PCU	GCGA ^a
0.00	0	<2.5	<2.5	20	7.1	17
0.50	0	48	9.8	170	11	25
0.50	0.5	45	11	170	11	23
1.00	0	42	9.2	160	11	26
1.00	0.5	36	10	140	11	27

^aBased on $O_3:TOC$ ratios of 0.32 and 0.83.

Table 5.80. Summary of Direct NDMA Formation (ng/L) during Ozonation (Eawag)

$O_3:DOC$	Br ⁻ Addition ^a	KOWWTP	RWWTP	AWWTP
0.0	None	66	<5	<5
0.5	None	118	<5	<5
1.0	None	96	<5	<5
1.0	200 $\mu g/l$	133	<5	<5
1.5	None	141	<5	<5

^aBr⁻ was added before ozonation.

Despite the direct NDMA formation issue, ozonation has also been identified as a potential mitigation strategy for chloramine-induced NDMA formation in reverse osmosis applications. Chloramine is often used to reduce biofouling of RO membranes, but it also leads to significant NDMA concentrations, thereby necessitating downstream UV/H₂O₂ systems in IPR applications. Tables 5.11 and 5.12 illustrate the NDMA formation potentials in the untreated and treated secondary effluents after 10 days of chloramination.

Table 5.81. NDMA Formation Potential (ng/L) for U.S. Secondary Effluents

O ₃ :TOC	H ₂ O ₂	CCWRD*	MWRDGC	WBMWD	PCU	GCGA**
0.0	0 mg/L	590	320	1,600	290	230
0.25	0 mg/L	230	39	280	20	170
0.5	0 mg/L	150	25	210	6.4	30
1.0	0 mg/L	150	44	180	27	26
1.5	0 mg/L	150	40	170	23	43

UV Dose	H ₂ O ₂	CCWRD**	MWRDGC	WBMWD	PCU	GCGA
0 mJ/cm ²	0 mg/L	N/A	320	1,600	290	N/A
50 mJ/cm ²	0 mg/L	1,300	280	1,600	220	N/A
50 mJ/cm ²	10 mg/L	1,300	320	1,400	180	N/A
250 mJ/cm ²	0 mg/L	1,300	300	1,300	140	N/A
250 mJ/cm ²	10 mg/L	1,200	260	1,300	110	N/A
500 mJ/cm ²	0 mg/L	N/A	320	1,300	70	N/A
500 mJ/cm ²	10 mg/L	770	210	1,200	65	N/A

*The CCWRD ozone and UV experiments were performed on different samples.

**The GCGA ozone data and CCWRD UV data are based on different doses.

Table 5.82. NDMA Formation Potential (ng/L) for International Secondary Effluents

O ₃ :DOC	H ₂ O ₂	KOWWTP	RWWTP	AWWTP
0.0	0 mg/L	577	210	450
1.0	0 mg/L	104	40	<5

There appeared to be a direct correlation between NDMA formation potential and direct formation during ozonation. In other words, matrices with high direct formation after ozonation (e.g., WBMWD) also had high formation potential after 10 days of chloramine exposure. This observation indicates that NDMA precursors may be similar for ozonation and chloramination. As described previously in the literature, preozonation achieved substantial reductions in chloramine-induced NDMA formation (up to 99%), whereas UV-based treatment was much less effective (up to 78%). Despite these general trends, site-specific water quality (i.e., precursors) still impacted NDMA formation potential, as exemplified in the differences between MWRDGC and AWWTP.

5.2.6 1,4-Dioxane

In addition to the NDMA requirement, the previous draft CDPH regulations also required 0.5 log (68.4%) destruction of 1,4-dioxane. A variation of this requirement is also included in the recent revisions to the draft CDPH regulations for IPR applications. Typically, indirect

potable reuse facilities employ UV/H₂O₂ for Title 22 compliance (i.e., UV for NDMA and H₂O₂ addition to generate ·OH for 1,4-dioxane destruction), but because of their efficacy in forming ·OH, ozone and ozone/H₂O₂ can also be employed for 1,4-dioxane destruction. Based on the data in Table 5.13, the average O₃:TOC ratios required for 0.5 log destruction ranged from 1.3 to 1.5 for H₂O₂:O₃ ratios of 0.5 and 0, respectively. Similar to NDMA destruction, the O₃:TOC ratios required for 0.5 log destruction of 1,4-dioxane in RO permeates would be significantly lower because of the reduction in oxidant scavengers.

Table 5.83. O₃:TOC Ratio Required for 0.5-Log Destruction of 1,4-Dioxane

H ₂ O ₂ :O ₃	CCWRD	MWRDGC	WBMWD	PCU	GCGA	Average
0	1.4	1.6	1.2	2.2	1.0	1.5 ± 0.5
0.5	1.3	1.5	1.0	1.2	1.0	1.2 ± 0.2

5.2.7 Trace Organic Contaminants

Tables 5.14 and 5.15 summarize the ambient secondary effluent concentrations quantified during this study. For the SNWA samples, there was slight geographic variability (e.g., atrazine and meprobamate), but the concentrations of the various target compounds were generally representative of secondary effluents in the United States. The primary exception was WBMWD, because of the low solids retention time associated with that matrix. The low solids retention time provided limited biotransformation and biodegradation of the target compounds. This was particularly apparent for the more bioamenable compounds, including atenolol, bisphenol A, gemfibrozil, ibuprofen, naproxen, triclosan, and trimethoprim. Despite the low magnitudes of the EEq values, the five wastewaters encompassed a wide range of total estrogenicity, and the values did not necessarily correlate with those for the other target compounds. However, some of the wastewaters exhibited toxic effects on the assay cell line, so the final EEq values may have been impacted.

One of the more notable observations in comparing the U.S. and international secondary effluents is that the compounds that are typically identified as robust wastewater indicators (e.g., meprobamate, primidone, and phenytoin) are not necessarily applicable at all locations. In fact, all three of these compounds were present at reportable concentrations only in the KOWWTP secondary effluent, albeit at low concentrations. Similarly to WBMWD in the U.S., biological treatment at LoWWTP is minimal (i.e., trickling filter), which results in limited reductions in TOrC concentrations. This is particularly evident for ibuprofen and naproxen. Carbamazepine is another example of a compound that has been identified as a good indicator of wastewater influence because of its resistance to biotransformation. Fortunately, carbamazepine is a prime candidate for ozone mitigation because of its high ozone and ·OH rate constants.

Tables 5.16 and 5.17 summarize the concentrations of the target compounds in the finished effluents at the applicable facilities. In conjunction with the secondary effluent concentrations, these values basically illustrate the impact of the disinfection processes. UV irradiation at typical disinfection doses (i.e., <100 mJ/cm²) is relatively ineffective for most trace organic contaminants, whereas chlorine disinfection achieves additional destruction of some compounds. The international secondary effluents only included sand filtration downstream of secondary treatment, so there were few differences between the secondary and finished effluent concentrations. With respect to GCGA, the efficacy of biological activated

carbon and ozonation proved to be quite similar to those for a typical RO-UV/H₂O₂ system, with the exception of the most oxidant-resistant compounds (e.g., meprobamate, phenytoin, and primidone). TCEP would likely be included in this oxidant-resistant list as well, but it was already <MRL in the GCGA secondary effluent. The total estrogenicity of the wastewaters was <MRL for every site with postsecondary treatment.

Table 5.14. Summary of Secondary Effluent TORC Concentrations (ng/L) (SNWA)

Parameter	CCWRD	MWRDGC	WBMWD	PCU	GCGA
Bisphenol A	<50	<50	280	<50	<50
Diclofenac	131	62	280	130	250
Gemfibrozil	34	31	2,500	120	150
Ibuprofen	<25	<25	47	<25	<25
Musk ketone	<100	<100	<100	<100	<100
Naproxen	<25	<25	320	<25	<25
Triclosan	29	26	150	<25	34
Atenolol	421	710	2,100	78	800
Atrazine	<10	28	<10	42	<10
Carbamazepine	251	140	260	310	150
DEET	155	54	640	<25	32
Meprobamate	629	41	290	250	300
Phenytoin	216	110	160	260	110
Primidone	134	67	96	240	91
Sulfamethoxazole	1,220	570	700	990	1,000
Trimethoprim	256	280	700	16	400
TCEP	525	540	630	410	<200
EEq	9.1	1.8	0.6	0.7	3.2

Table 5.84. Summary of Secondary Effluent TORC Concentrations (ng/L) (Eawag)

Parameter	LaWWTP	RWWTP	KOWWTP	AWWTP	LoWWTP
Bisphenol A	<50	<50	181	<50	160
Diclofenac	840	817	687	480	170
Gemfibrozil	<10	<10	11	<10	57
Ibuprofen	<25	<25	<25	<25	9,500
Musk ketone	<100	<100	<100	<100	<100
Naproxen	180	61	272	32	2,700
Triclosan	35	42	95	42	180
Atenolol	250	1,100	505	400	1,300
Atrazine	14	10	<10	<10	<10
Carbamazepine	390	275	342	960	560
DEET	73	129	303	<25	670
Meprobamate	27	<10	14	<10	<10
Phenytoin	<10	13	14	120	230
Primidone	92	81	45	170	<10
Sulfamethoxazole	370	294	192	530	1,400
Trimethoprim	82	165	134	19	1,500
TCEP	<200	330	<200	550	250

Table 5.85. Summary of Finished Effluent TOxC Concentrations (ng/L) (SNWA)

Parameter	CCWRD (UV)	MWRDGC (None)	WBMWD (RO-UV/H ₂ O ₂)	PCU (Cl ₂)	GCGA (BAC-O ₃)
Bisphenol A	<50	<50	86	<50	<50
Diclofenac	57	62	<25	<25	<25
Gemfibrozil	12	31	<10	<10	<10
Ibuprofen	<25	<25	<25	<25	<25
Musk ketone	<100	<100	<100	<100	<100
Naproxen	<25	<25	<25	<25	<25
Triclosan	38	26	<25	<25	<25
Atenolol	120	710	<25	28	<25
Atrazine	<10	28	<10	76	<10
Carbamazepine	192	140	<10	35	<10
DEET	232	54	<25	30	<25
Meprobamate	362	41	<10	360	190
Phenytoin	113	110	<10	270	33
Primidone	168	67	<10	270	31
Sulfamethoxazole	1,150	570	<25	<25	<25
Trimethoprim	43	280	<10	<10	<10
TCEP	349	540	<200	370	<200
EEq	<0.074	1.8	<0.074	<0.074	<0.074

Tables 5.18 and 5.19 provide summaries of ozone- and UV-based destruction of the target compounds, respectively, in the U.S. secondary effluents. Because of the countless trace organic contaminants in the environment, it is impractical to develop oxidation profiles for every known chemical and dosing condition. Grouping contaminants based on their relative resistance/susceptibility to oxidation is a much more reasonable strategy. This strategy is also robust in that compounds with unknown oxidation profiles can often be modeled based on their structural properties—a concept known as QSARs that was described previously in Chapter 1. The groupings used in Table 5.18 can be described as follows:

- Group 1: Very susceptible to both ozone and ·OH
- Group 2: Moderately susceptible to ozone / highly susceptible to ·OH
- Group 3: Very resistant to ozone / highly susceptible to ·OH
- Group 4: Very resistant to ozone / moderately susceptible to ·OH
- Group 5: Very resistant to both ozone and ·OH

A generic indicator also provides an estimate of the expected level of oxidation for an “unknown” compound with similar structural characteristics and rate constants. The indicator was calculated as the average of the target compounds in each group. The grouping and indicator framework proved to be quite useful in that each stepwise increase in O₃:TOC ratio led to an additional group of contaminants experiencing greater than 80% oxidation. As described in the literature review, there are few existing guidelines for trace organic contaminant destruction, so relative oxidation (i.e., % destruction) is the most useful descriptor of process performance. Similarly to the pCBA/·OH exposure experiments, H₂O₂ addition yielded slightly higher destruction of the ozone-resistant compounds (Groups 3, 4, and 5), whereas H₂O₂ addition was slightly detrimental to the ozone-susceptible compounds. Again, the differences were minimal and insignificant based on the standard deviations across the bench-scale experiments. As described earlier, laboratory filtration had no impact on

oxidation efficacy. Finally, because of the rapid destruction of many of the target compounds, it is likely that the compounds in Groups 4 and 5 will control the design of ozone systems for trace organic contaminant mitigation.

Table 5.86. Summary of Finished Effluent TOxC Concentrations (ng/L) (Eawag)

Parameter	KOWWTP	RWWTP
Bisphenol A	<50	<50
Diclofenac	649	805
Gemfibrozil	<10	<10
Ibuprofen	<25	<25
Musk ketone	<100	<100
Naproxen	171	63
Triclosan	66	45
Atenolol	262	1,150
Atrazine	<10	12
Carbamazepine	376	305
DEET	371	130
Meprobamate	<10	<10
Phenytoin	14	<10
Primidone	58	73
Sulfamethoxazole	254	355
Trimethoprim	45	169
TCEP	<200	202

The groupings are also presented in Table 5.19 to describe the resistance of the compounds to $\cdot\text{OH}$, but the utility of the grouping framework is compromised because of the impact of UV photolysis. Although most compounds are highly resistant to UV photolysis alone, some compounds, particularly diclofenac and triclosan, are photolyzed rapidly by UV light. Other compounds that are highly resistant to oxidation, particularly phenytoin and atrazine, also experience moderate levels of photolysis. These UV-susceptible compounds are typically characterized by aromatic ring structures that more effectively absorb UV light. Regardless, ozone oxidation typically achieves higher levels of contaminant mitigation at relevant dosing levels.

Appendices A and B provide individual figures for each TOxC to illustrate relative removal during ozone- and UV-based oxidation, respectively, for all of the U.S. and international secondary effluents. These figures also differentiate the H_2O_2 and filtration conditions. Except for GCGA and LoWWTP, which were characterized by different $\text{O}_3:\text{TOC}$ or $\text{O}_3:\text{DOC}$ ratios, all of the secondary effluents had similar degradation profiles. Appendices A and B also illustrate the relative contributions of O_3 and $\cdot\text{OH}$ during the ozone experiments and UV and $\cdot\text{OH}$ during the UV experiments. An example is provided in Figure 5.7.

Table 5.87. Average TOxC Oxidation (%) During Ozonation

Group	Contaminant	$O_3:TOC$ (mass) / $H_2O_2:O_3$ (molar)											
		0.25/0	0.25/0.5	0.25/1.0	0.50/0	0.50/0.5	0.50/1.0	1.0/0	1.0/0.5	1.0/1.0	1.5/0	1.5/0.5	1.5/1.0
1	Sulfamethoxazole	84±13	82±13	83±8	98±0	97±1	96±2	99±1	99±1	99±1	99±1	99±1	99±1
	Diclofenac	91±13	90±14	92±8	98±1	98±1	98±1	98±1	98±1	98±1	98±1	98±1	98±1
	Bisphenol A	91±14	91±12	93±6	98±1	98±1	98±1	98±1	98±1	98±1	98±1	98±1	98±1
	Carbamazepine	92±15	89±15	87±12	99±0	99±0	99±0	99±0	99±0	99±0	99±0	99±0	99±0
	Trimethoprim	92±15	90±14	89±11	99±0	99±0	99±0	99±0	99±0	99±0	99±0	99±0	99±0
	Naproxen	90±16	89±15	87±10	98±0	98±0	98±1	98±0	98±0	98±1	98±0	98±0	98±1
	Triclosan	93±9	93±8	96±2	97±1	97±1	97±1	97±1	97±1	97±1	97±1	92±10	97±1
	Indicator	90±14	89±13	90±8	98±0	98±0	98±0	98±0	98±0	98±0	98±0	97±2	98±0
2	Gemfibrozil	81±18	73±17	67±10	99±0	99±0	99±1	99±0	99±0	99±0	99±0	99±0	99±1
	Atenolol	47±8	44±7	47±5	97±1	90±7	85±7	98±1	98±1	98±1	98±1	98±1	97±3
	Indicator	64±13	59±12	57±7	98±1	95±4	92±4	99±1	99±1	99±1	99±1	99±1	98±2
3	Ibuprofen	38±10	38±6	42±8	69±7	72±6	73±6	94±4	96±3	95±3	98±1	98±1	96±3
	Phenytoin	34±15	36±11	36±10	67±13	72±7	73±8	94±4	97±3	95±4	98±1	99±0	97±2
	DEET	26±9	28±7	30±8	57±9	62±8	63±8	88±6	93±5	92±5	97±3	99±1	95±4
	Primidone	30±9	29±5	34±5	60±8	64±5	64±4	91±5	94±5	92±4	97±2	98±2	95±4
	Indicator	32±10	33±6	36±6	63±9	68±6	68±7	92±5	95±4	93±4	98±2	99±1	96±3
4	Atrazine	15±5	14±3	18±5	33±6	36±5	37±6	64±8	70±11	69±9	81±8	87±8	82±9
	Meprobamate	18±5	20±5	23±6	40±8	45±6	45±5	71±9	80±10	79±8	86±8	93±5	88±6
	Indicator	17±5	17±4	20±5	37±6	41±5	41±5	68±8	75±11	74±9	84±8	90±7	85±8
5	TCEP	-1±13	5±5	8±5	9±5	12±5	9±4	15±3	20±6	20±3	23±3	30±4	31±4

Notes. Shading represents >80% oxidation. GCGA omitted because of differences in $O_3:TOC$ ratios and the nonlinearity of contaminant oxidation.

Table 5.88. Average TOxC Destruction for UV and UV/H₂O₂

Group	Contaminant	UV Dose (mJ/cm ²) / H ₂ O ₂ Dose (mg/L)							
		50/0	50/10	250/0	250/5	250/10	500/0	500/5	500/10
1	Sulfamethoxazole	6±6	2±14	44±5	39±8	42±13	65±2	67±3	73±5
	Diclofenac	40±2	19±23	91±2	86±5	90±6	98±1	97±1	97±1
	Bisphenol A	5±10	3±11	7±10	11±10	25±21	10±10	22±9	49±18
	Carbamazepine	-2±9	3±4	-3±11	12±7	22±15	-3±8	24±18	42±15
	Trimethoprim	-1±8	2±6	0±5	11±6	18±11	1±4	16±10	37±15
	Naproxen	4±6	3±8	11±4	19±11	29±16	18±8	35±8	53±16
	Triclosan	21±12	13±18	81±8	72±10	79±9	94±3	93±2	95±3
2	Gemfibrozil	3±10	5±7	4±6	11±6	23±14	7±3	15±8	39±16
	Atenolol	5±6	5±6	1±7	15±6	23±8	2±8	15±12	35±14
3	Ibuprofen	4±6	2±4	6±3	12±9	21±14	8±3	24±5	40±16
	Phenytoin	6±12	13±20	28±15	31±12	45±15	44±8	53±4	64±12
	DEET	8±7	3±4	8±6	8±9	17±11	6±2	12±4	31±14
4	Primidone	1±8	3±7	3±3	12±9	15±13	7±2	10±17	29±22
	Atrazine	4±8	-1±2	21±7	16±6	21±9	33±4	32±4	43±9
5	Meprobamate	8±12	4±2	11±12	7±5	11±7	12±14	8±6	23±10
	TCEP	7±7	6±13	9±6	3±11	8±14	8±5	0±5	5±14

Notes. Groupings based on ozone and OH rate constants. Shading represents >80% oxidation. Includes CCWRD data for 45 (50) and 225 (250) mJ/cm².

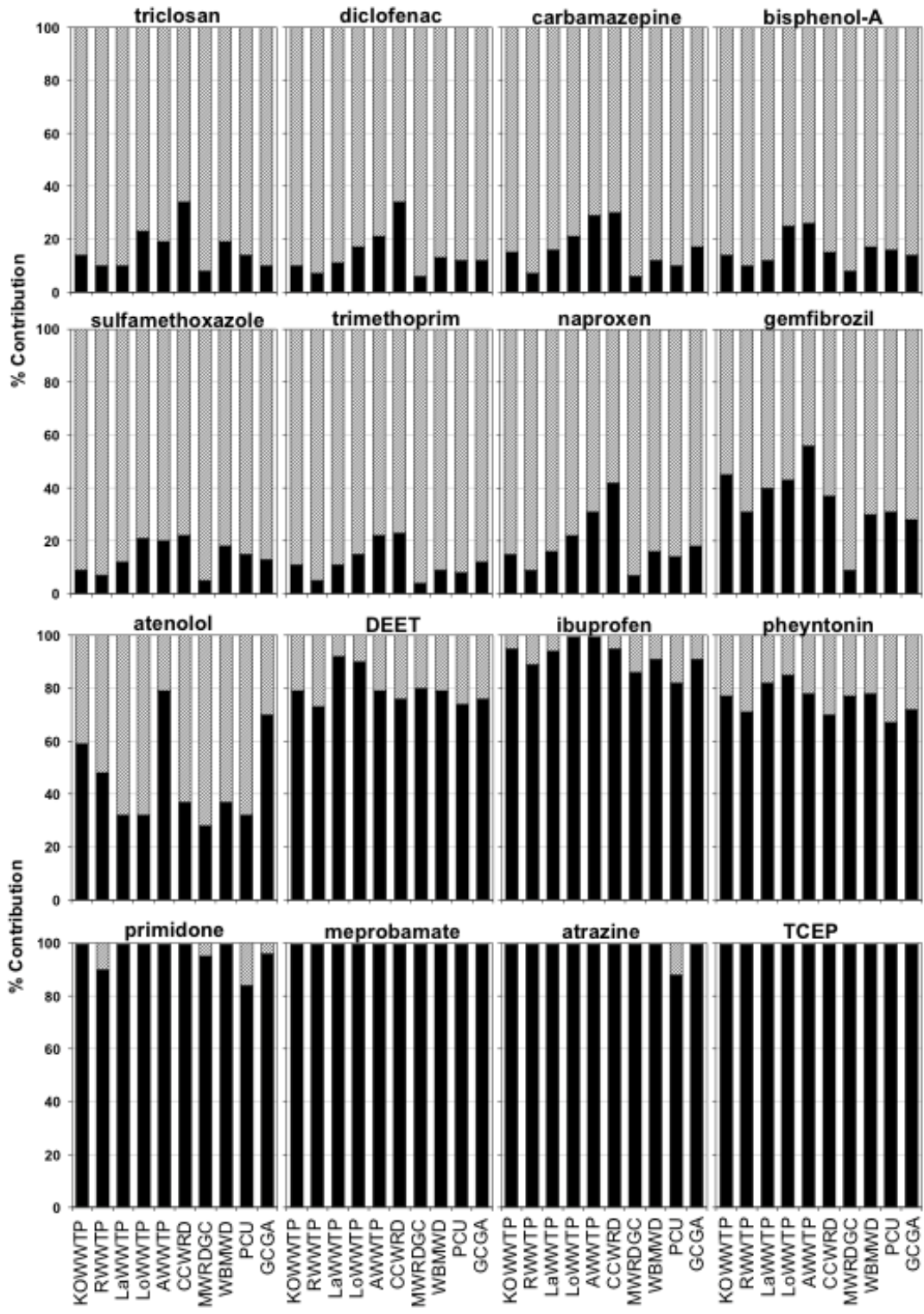


Figure 5.7. Relative contributions of O₃ and ·OH to contaminant oxidation (H₂O₂:O₃=0).

5.2.8 Disinfection

Wastewater contains a great number of bacteria, viruses, and parasites, but only a small fraction of these microbes are actually pathogenic. Pathogenicity even varies between strains of the same species. Ideally, evaluations of disinfection efficacy would focus only on the pathogenic microbes, but the related assays are sometimes impractical because of limited ambient prevalence, complex infectivity assays (e.g., *Cryptosporidium* oocysts), or the lack or inadequacy of established infectivity assays (e.g., noroviruses). To compile useful databases of disinfection efficacy, researchers often use surrogate microbes that are assumed to have disinfection profiles similar to those for the target pathogens.

Tables 5.20 and 5.21 provide the average levels of inactivation for *E. coli* and the bacteriophage MS2 with ozone and ozone/H₂O₂ for the U.S. secondary effluents. *E. coli* was more resistant than MS2 to ozone-based oxidation, and *E. coli* inactivation was also more variable between the wastewater matrices. Although dissolved ozone residuals and CTs are often required to demonstrate regulatory compliance, the addition of H₂O₂, which rapidly quenches any ozone residual, still achieved significant levels of inactivation for *E. coli* and MS2. However, ozone/H₂O₂ was generally less effective and slightly more variable than ozone alone for *E. coli* and MS2 inactivation. In order to achieve the modified CDPH Title 22 benchmark of 6.5-log viral inactivation, O₃:TOC ratios of 1.0 to 1.5 were required for ozone and ozone/H₂O₂, respectively. Although higher dissolved ozone residuals provided greater inactivation, a majority of the microbial inactivation was complete within 15 seconds regardless of H₂O₂ dose (data not shown).

Table 5.20. Average Log Inactivation for *E. coli* during Ozonation (U.S.)

O ₃ :TOC	H ₂ O ₂ :O ₃ =0	H ₂ O ₂ :O ₃ =0.5	H ₂ O ₂ :O ₃ =1.0
0.25	1.5 ± 1.0	1.0 ± 0.6	1.4 ± 1.3
0.50	4.9 ± 1.8	4.1 ± 2.6	3.6 ± 2.5
1.00	7.1 ± 1.3 ^a	5.5 ± 1.1	5.2 ± 1.8
1.50	7.1 ± 1.1 ^a	5.4 ± 1.3	4.8 ± 1.7

Note: GCGA omitted because of differences in O₃:TOC ratios.

^aLimited by spiking level in some samples.

Table 5.21. Average Log Inactivation for MS2 During Ozonation (U.S.)

O ₃ :TOC	H ₂ O ₂ :O ₃ =0	H ₂ O ₂ :O ₃ =0.5	H ₂ O ₂ :O ₃ =1.0
0.25	2.1 ± 0.9	1.4 ± 0.5	1.5 ± 0.4
0.50	5.7 ± 0.4	5.6 ± 1.1 ^a	5.6 ± 1.3 ^a
1.00	6.7 ± 0.7 ^a	6.4 ± 1.1	5.8 ± 0.5
1.50	7.4 ± 0.3 ^a	6.6 ± 0.7	6.7 ± 0.8

Note: GCGA omitted because of differences in O₃:TOC ratios.

^aLimited by spiking level in some samples.

Table 5.22 provides the average levels of inactivation for *B. subtilis* spores, which are generally used as surrogates for pathogenic *Cryptosporidium* oocysts and *Giardia* cysts. In comparison to chlorine, ozone achieves higher levels of inactivation of spore-forming microbes, but the spores still provide significant protection against ozone and ·OH. In fact, extended contact with dissolved ozone is required before the oxidant is able to diffuse across the spore coat and inactivate the microbe (data not shown). Therefore, applications targeting spore/oocyst/cyst inactivation should only use O₃:TOC ratios >1.0 with no H₂O₂ addition. The level of inactivation will still be lower than that for vegetative bacteria and viruses.

Table 5.22. Average Log Inactivation for *B. subtilis* Spores During Ozonation (U.S.)

O ₃ :TOC	H ₂ O ₂ :O ₃ =0	H ₂ O ₂ :O ₃ =0.5	H ₂ O ₂ :O ₃ =1.0
0.25	0.0 ± 0.0	0.0 ± 0.1	0.0 ± 0.0
0.50	0.0 ± 0.1	0.0 ± 0.0	0.0 ± 0.1
1.00	1.1 ± 1.0	0.0 ± 0.0	0.0 ± 0.1
1.50	2.6 ± 1.0 ^a	0.0 ± 0.1	0.1 ± 0.1

Note: GCGA omitted because of differences in O₃:TOC ratios.

^aLimited by spiking level in some samples.

Table 5.23 provides the average levels of inactivation of all three surrogate microbes with UV and UV/H₂O₂. UV and UV/H₂O₂ are extremely effective for the inactivation of both vegetative (e.g., *E. coli*) and spore-forming microbes (e.g., *B. subtilis* spores, *Cryptosporidium* oocysts, and *Giardia* cysts), which clearly provides an advantage over ozone-based oxidation. In fact, a common disinfection dose of 50 mJ/cm² achieved the limit of inactivation for *E. coli* and *B. subtilis* spores. MS2 was more resistant to UV than the bacterial surrogates, but the modified CDPH Title 22 benchmark of 6.5 log viral inactivation was easily achieved with moderately advanced oxidation dosing conditions (i.e., UV dose >250 mJ/cm²). Viral resistance to germicidal UV light (λ=254 nm) is also reported in the literature and is the basis for the high dose requirements established by the Long Term 2 Enhanced Surface Water Treatment Rule (LT2ESWTR) for drinking water applications.

Table 5.23. Average Inactivation during UV and UV/H₂O₂

UV Dose (mJ/cm ²)	<i>E. coli</i>		MS2		<i>Bacillus</i> spores	
	UV	UV/H ₂ O ₂	UV	UV/H ₂ O ₂	UV	UV/H ₂ O ₂
25	5.5 ± 1.8 ^a	6.4 ± 0.4 ^a	1.7 ± 0.1	2.2 ± 0.4	2.5 ± 0.6	2.5 ± 0.5
50	7.1 ± 0.2 ^a	7.1 ± 0.2 ^a	3.0 ± 0.1	3.5 ± 0.4	3.3 ± 0.2 ^a	3.3 ± 0.1 ^a
250	7.1 ± 0.2 ^a	7.1 ± 0.2 ^a	7.1 ± 0.3 ^a	7.3 ± 0.4 ^a	3.4 ± 0.1 ^a	3.4 ± 0.1 ^a
500	7.1 ± 0.2 ^a	7.1 ± 0.2 ^a	7.2 ± 0.2 ^a	7.1 ± 0.1 ^a	3.4 ± 0.1 ^a	3.4 ± 0.1 ^a

Note: Includes CCWRD data for 23 (25), 45 (50), and 225 (250) mJ/cm².

^aLimited by spiking level in some samples.

The Eawag experiments included alternative approaches to quantifying the inactivation of vegetative bacteria, specifically FCM and membrane-bound ATP. These methods provide conservative estimates of bacterial inactivation, because they effectively quantify intact cells rather than viability, which is estimated by culture-dependent methods. Because some cells will be intact but no longer viable (or infectious), FCM and ATP-based methods often underestimate the level of inactivation achieved during treatment. The discrepancy would be even more apparent during UV disinfection, which primarily targets genetic material rather than structural integrity, but the conservative nature of the analyses is also apparent for ozonation.

5.2.9 Organic Characterization

Many of the analyses described in the preceding are time-consuming and costly and require tremendous analytical expertise to ensure high-quality results. In contrast, organic characterization methods such as simple measurements of UV absorbance are quite simple and easy to interpret, which highlights their utility as surrogate measures of oxidation efficacy for contaminant destruction and microbial inactivation. Furthermore, relative changes in bulk organic matter are often quite similar between wastewater matrices despite significant differences in water quality. For example, the UV absorbance profiles for the different wastewater matrices exhibited very similar trends, although the magnitudes varied significantly. A separate project

funded by the WateReuse Research Foundation (WRRF-09-10) discusses the relationship between these consistent transformations of bulk organic matter, TOC oxidation, and microbial inactivation.

With respect to the U.S. secondary effluents, the relative changes in UV₂₅₄ absorbance for the ozone- and UV-based treatment processes are illustrated in Figure 5.8. These relative changes can also be described by the models that follow. On the other hand, relative changes in UV₂₅₄ absorbance during the UV/H₂O₂ process varied significantly between wastewater matrices, which prevented the development of useful models:

- H₂O₂:O₃=0: $\Delta UV_{254} (\%) = 100 \times 0.5077(O_3:TOC)^{0.5968} \quad R^2=0.92$
- H₂O₂:O₃=0.5: $\Delta UV_{254} (\%) = 100 \times 0.4343(O_3:TOC)^{0.4608} \quad R^2=0.89$
- H₂O₂:O₃=1.0: $\Delta UV_{254} (\%) = 100 \times 0.4023(O_3:TOC)^{0.4252} \quad R^2=0.86$
- Combined: $\Delta UV_{254} (\%) = 100 \times 0.4460(O_3:TOC)^{0.4943} \quad R^2=0.86.$

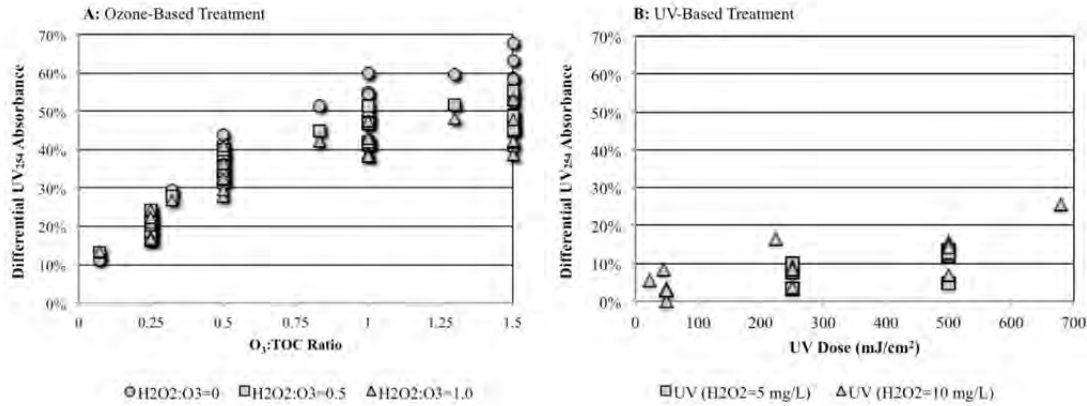


Figure 5.8. Summary of differential UV₂₅₄ absorbance (U.S.).

Because measurements of total fluorescence (TF) require more complex equipment, this analysis is less common in wastewater treatment operations. However, total fluorescence provides a more sensitive alternative to UV₂₅₄ absorbance and is capable of differentiating high-quality matrices. This makes total fluorescence a relatively straightforward concept with the potential to act as a surrogate measure of treatment efficacy for contaminant oxidation and microbial inactivation. Similar to absorbance, the magnitude of total fluorescence may vary considerably between different wastewater matrices, but the relative changes are quite consistent. With respect to the U.S. secondary effluents, the relative changes in total fluorescence for the ozone- and UV-based treatment processes are illustrated in Figure 5.9. These relative changes can also be described by the models below.

- H₂O₂:O₃=0: $\Delta TF (\%) = 100 \times 0.8758(O_3:TOC)^{0.3376} \quad R^2=0.86$
- H₂O₂:O₃=0.5: $\Delta TF (\%) = 100 \times 0.8525(O_3:TOC)^{0.3041} \quad R^2=0.84$
- H₂O₂:O₃=1.0: $\Delta TF (\%) = 100 \times 0.8345(O_3:TOC)^{0.3193} \quad R^2=0.83$
- Combined: $\Delta TF (\%) = 100 \times 0.8541(O_3:TOC)^{0.3204} \quad R^2=0.84.$

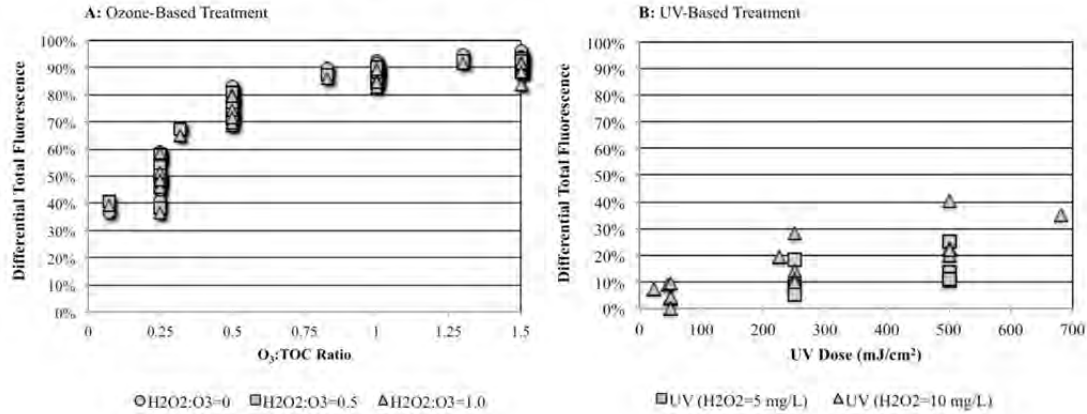


Figure 5.9. Summary of total fluorescence.

As mentioned earlier, the transformation of bulk organic matter is particularly important for IPR applications because it eliminates the wastewater identity that often results in the public “yuck factor.” With respect to treatment, these aesthetic changes in the bulk organic matter are actually caused by the conversion of complex, high-molecular-weight, hydrophobic organic fractions into simpler, low-molecular-weight, hydrophilic organic fractions that are more amenable to biological filtration (e.g., BAC or ARR). This was illustrated in the Eawag bench-scale experiments by the increases in AOC and BDOC concentrations and the concomitant increased biodegradability after ozonation.

Chapter 6

Pilot-Scale Evaluation of Ozone for Water Reclamation

6.1 Description of Pilot-Scale Experiments

The following sections summarize the results from three sets of pilot-scale experiments that were completed as part of this WaterReuse Research Foundation study. The first pilot-scale study (Reno, NV) was a long-term evaluation of the principal alternative to FAT for IPR applications: ultrafiltration–ozone/H₂O₂–BAC. The second pilot-scale study (Tucson, AZ) focused on a combined ozone/UV/H₂O₂ reactor to evaluate the synergistic capabilities of these treatment processes. A suite of bioassays (cytotoxicity, estrogenicity, and genotoxicity) was also analyzed as part of the Tucson pilot. Finally, the third pilot (Las Vegas, NV) evaluated the potential for continuous monitoring of bulk organic matter transformation to assess process performance and predict TO₁₇C oxidation and microbial inactivation. Additional details related to these pilots are also described in related WaterReuse Research Foundation projects, including WRRF-08-08 and WRRF-09-10.

6.2 Reno-Stead Water Reclamation Facility, Reno, NV

In an effort to establish water quality criteria for aquifer injection of reclaimed water, the city of Reno and the Nevada Department of Environmental Protection (NDEP) conducted extensive pilot testing of ultrafiltration, ozone/H₂O₂ (HiPO_x), and BAC at the Reno-Stead Water Reclamation Facility (RSWRF). The “gold standard” treatment train for IPR is generally considered to be membrane filtration (microfiltration or ultrafiltration), reverse osmosis, UV/H₂O₂, and aquifer injection. The goal of the RSWRF pilot system was to generate a data set to validate membrane filtration, ozone-based oxidation, BAC, and aquifer injection as a viable alternative to the “gold standard,” particularly for inland applications where brine disposal is an issue. This type of treatment train has already demonstrated promise in pilot- and full-scale installations in Europe and Australia, as discussed previously.

The evaluation of the IPR treatment train included extensive monitoring of TO₁₇Cs, disinfection byproducts, transformation products, microbial indicators, and microbial characterization in the BAC column. The pilot study, which was performed by the city of Reno, ECO:LOGIC Engineering (now Stantec, Rocklin, CA), and the Southern Nevada Water Authority, included approximately 20 months of continuous operation and was separated into two phases. The first phase (September 2008 to December 2009) evaluated full-scale secondary treatment, pilot-scale ultrafiltration (WesTech Engineering, Salt Lake City, UT), pilot-scale ozone/H₂O₂ (HiPO_x, APTwater, Pleasant Hill, CA), and pilot-scale BAC (WesTech Engineering). The second phase (January 2010 to May 2010) evaluated full-scale secondary treatment, full-scale sand filtration, pilot-scale ozone/H₂O₂, and pilot-scale BAC. One of the objectives of the different phases was to determine whether ultrafiltration provided significant improvements to the downstream ozone (i.e., increased contaminant destruction and disinfection) and BAC (i.e., reductions in backwash frequency) processes.

Secondary effluent (solids retention time 25 days) from the RSWRF was fed into the 40 L/min (10.7 gpm) pilot-scale treatment train (Figure 6.1). During both phases, ozone was dosed at an O_3 :TOC ratio of approximately 0.8 to 1.0 (5 mg/L), and H_2O_2 was added at a molar ratio of 1.0 (3.5 mg/L). The H_2O_2 was added immediately prior to the ozone, and both were added via direct injection through single injection ports. The dosing conditions were selected based on preliminary testing of TOrC oxidation and bromate mitigation ($<5 \mu\text{g/L}$) during Phase 1. The BAC column was 1 m in diameter and contained approximately 570 kg of Filtrasorb F-400 carbon (Calgon Carbon, Pittsburgh, PA) at a bed depth of 1.4 m. The BAC was operated with an empty bed contact time (EBCT) of 30 min. During the ultrafiltration phase (Phase 1), BAC backwashing was performed once every 14 days, but because of the higher solids loading during the sand filtration phase (Phase 2), backwashing frequency was increased to once every 7 days. The full-scale DynaSand (Parkson Corporation, Fort Lauderdale, FL) media filters were operated in an upflow configuration with continuous backwash and air scour. The conical cells are approximately 2 m (7 ft) in diameter with average bed depth 3 m (10 ft). The filters are operated with an average daily loading rate of 1.6 gpm/ft^2 and a peak loading rate of 2.5 gpm/ft^2 .

Each phase of the project consisted of three separate sampling events to evaluate the consistency in operational performance. For Phase 1, samples were collected in August, November, and December of 2009, and for Phase 2, samples were collected in February, April, and May of 2010. The operational period from September 2008 to August 2009 was used to identify the optimal ozone and H_2O_2 doses and to establish a stable microbial community in the BAC column.

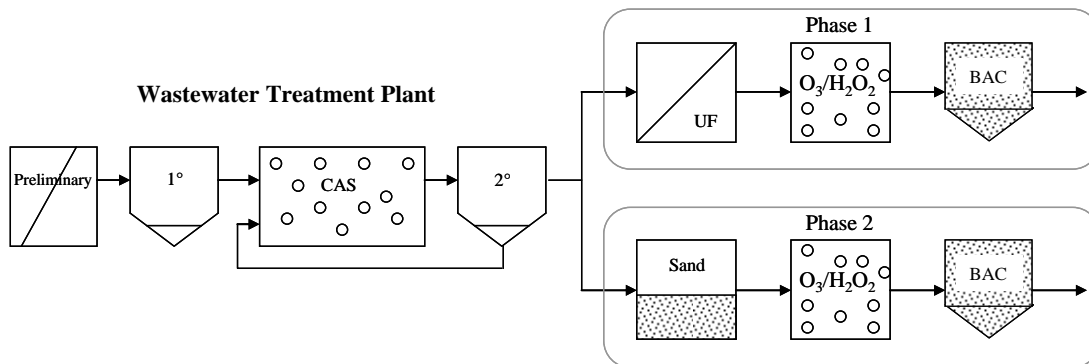


Figure 6.1. Pilot-scale treatment trains at RSWRF.

In contrast to the previous bench-scale experiments, this part of the project targeted a slightly different set of trace organic contaminants. The more sensitive analytical methods allowed lower method reporting limits and quantification of additional compounds, including steroid hormones. The samples were processed with solid phase extraction and analyzed with liquid chromatography tandem mass spectrometry (LC-MS/MS) with isotope dilution according to previously published methods (Trenholm et al., 2006; Vanderford and Snyder, 2006; Vanderford et al., 2003). Reporting limits for the target compounds ranged from 0.25 to 2000 ng/L. The TOrC analyses were supplemented with organic characterization, quantification of total estrogenicity, and the inactivation and removal of surrogate microbes.

In addition to the samples described above, ultrafiltration (TOC=4.9 mg/L) and sand effluent (TOC=5.6 mg/L) were also evaluated at bench scale to develop ozone demand/decay curves and assess changes in UV_{254} absorbance. It is important to note that H_2O_2 was not applied

because the primary objective of the bench-scale experiments was to characterize the demand of the wastewater, which would not have been possible after quenching the ozone residual with H_2O_2 . Figure 6.2 illustrates the demand/decay curves for the two wastewater qualities at three O_3 :TOC ratios. With respect to decay rates, neither form of pretreatment had a significant effect on ozonation, which is supported by similar studies in the literature. Figure 6.3 illustrates the reduction in UV_{254} absorbance during bench-scale ozonation. As shown earlier with the previous bench-scale experiments, reductions in UV_{254} absorbance are relatively consistent after ozonation despite differences in wastewater quality and pretreatment.

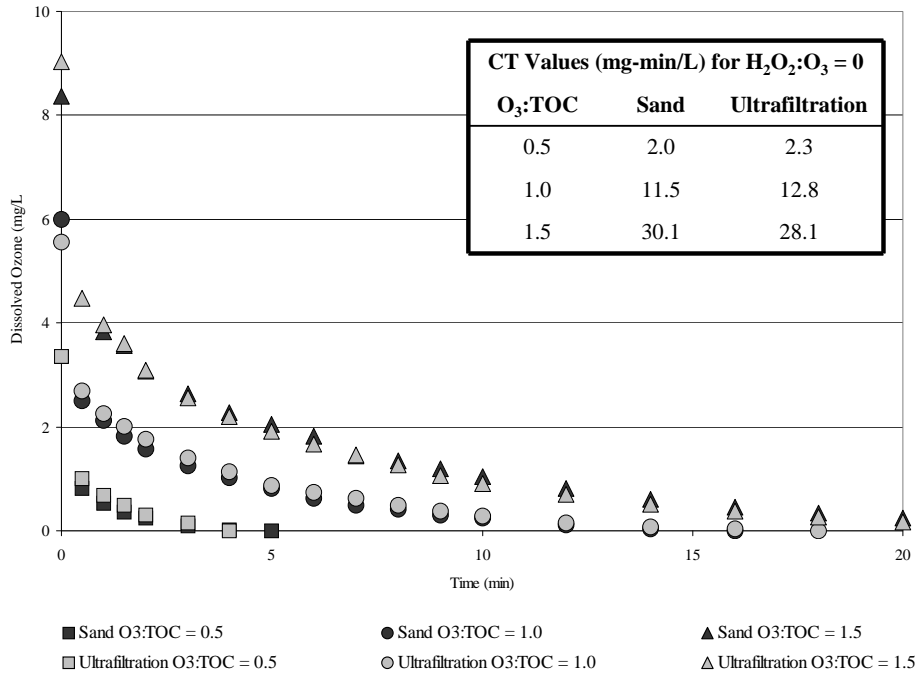


Figure 6.134. Ozone demand/decay comparison for RSWRF.

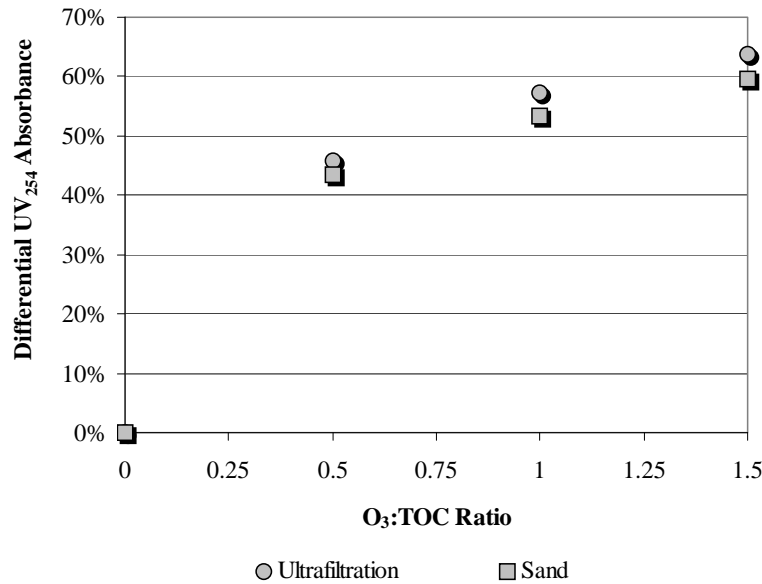


Figure 6.3. Differential UV_{254} absorbance for RSWRF after ozonation.

6.2.1 TOrC Mitigation in the RSWRF Pilot Treatment Train

Table 6.1 describes the effects of the various pilot- and full-scale treatment processes on TOrC concentrations. The actual concentrations through the various stages of treatment are provided as an appendix. With respect to the secondary effluent, 27 of the 31 target compounds were detected in at least one sample event, but only the compounds listed in Table 6.1 were detected in all six sample events. Iopromide, ethynylestradiol, testosterone, and progesterone were not detected in any of the sample events. The bold values represent compounds with considerable variability throughout the six sample events. For example, the anticonvulsant phenytoin ranged from 1300 ng/L in February to less than 300 ng/L in April and May. Because phenytoin is dosed throughout the day in most patients, the concentrations should have been relatively stable in each sample event. However, phenytoin is not readily biodegraded in secondary treatment, so its effluent concentration is more susceptible to temporal fluctuations, which are exacerbated by grab sampling as opposed to composite sampling. Despite the variability of some compounds, the concentrations in the secondary effluent were generally similar between the six sample events and ranged from <MRL for iopromide, testosterone, progesterone, and ethynylestradiol to over 1 µg/L for atenolol and TCP. However, a majority of the target compounds were present at concentrations <100 ng/L in the secondary effluent. In Table 6.1, the percent removals were calculated based on the respective secondary effluent concentrations in each sample event, and then the averages over the sample events were calculated and presented in the table.

In general, ultrafiltration and sand filtration provided limited and sporadic reductions in the concentrations of most TOrCs. Some of the highest removals were experienced by compounds with $\log K_{OW}$ values >3 (e.g., gemfibrozil, bisphenol A, and estrone), which would indicate particle-assisted removal by the filtration process. However, several compounds with high $\log K_{OW}$ values also experienced low removals during the filtration process (e.g., diclofenac and naproxen). Some of the observed filter removals for the TOrCs were consistent with the literature (e.g., bisphenol A, carbamazepine, DEET, naproxen, TCEP, and trimethoprim), whereas others demonstrated opposite trends (e.g., atenolol, gemfibrozil, ibuprofen, musk ketone, triclosan, and TCP) (Stevens-Garmon et al., 2011). Furthermore, a small number of compounds experienced different removal profiles after ultrafiltration and after sand filtration. Some of the more bioamenable compounds (e.g., atenolol and gemfibrozil) experienced greater removal during sand filtration because of the likelihood of biofilm formation on the media, whereas the compounds with greater sorption potential (e.g., fluoxetine and triclosan) experienced greater removal during ultrafiltration because of solids rejection. In general, it appears that biophysicochemical properties are not always a reliable indicator of treatment efficacy during filtration.

Table 6.1. TOxC Summary Data for the Six Sample Events at RSWRF

Compound	Concentration	Average % Removal		Average % Removal	
	Secondary Effluent	Ultrafiltration Effluent	Sand Effluent	Ozone/H ₂ O ₂ Effluent	BAC Effluent
Atenolol	1,110 ng/L	6%	46%	99%	>99%
Atorvastatin	39 ng/L	44%	6%	>98%	>98%
Atrazine	2.2 ng/L	-18%	5%	66%	>85%
Benzophenone	218 ng/L	11%	16%	>64%	>64%
BHA	69 ng/L	45%	4%	>98%	>98%
Carbamazepine	218 ng/L	4%	-4%	>99%	>99%
DEET	224 ng/L	-3%	-5%	94%	>99%
Diazepam	2.7 ng/L	-8%	-9%	>90%	>90%
Estrone	68 ng/L	82%	66%	>99%	>99%
Fluoxetine	51 ng/L	36%	-5%	>99%	>99%
Gemfibrozil	484 ng/L	20%	55%	>99%	>99%
Meprobamate	648 ng/L	-3%	-4%	83%	98%
Naproxen	50 ng/L	7%	-10%	>98%	>98%
Phenytoin	427 ng/L	35%	33%	98%	>99%
Primidone	198 ng/L	-11%	0%	94%	99%
Sulfamethoxazole	688 ng/L	6%	-3%	99%	>99%
TCEP	520 ng/L	1%	2%	16%	96%
Triclosan	135 ng/L	98%	3%	>99%	>99%
Trimethoprim	525 ng/L	30%	30%	>99%	>99%

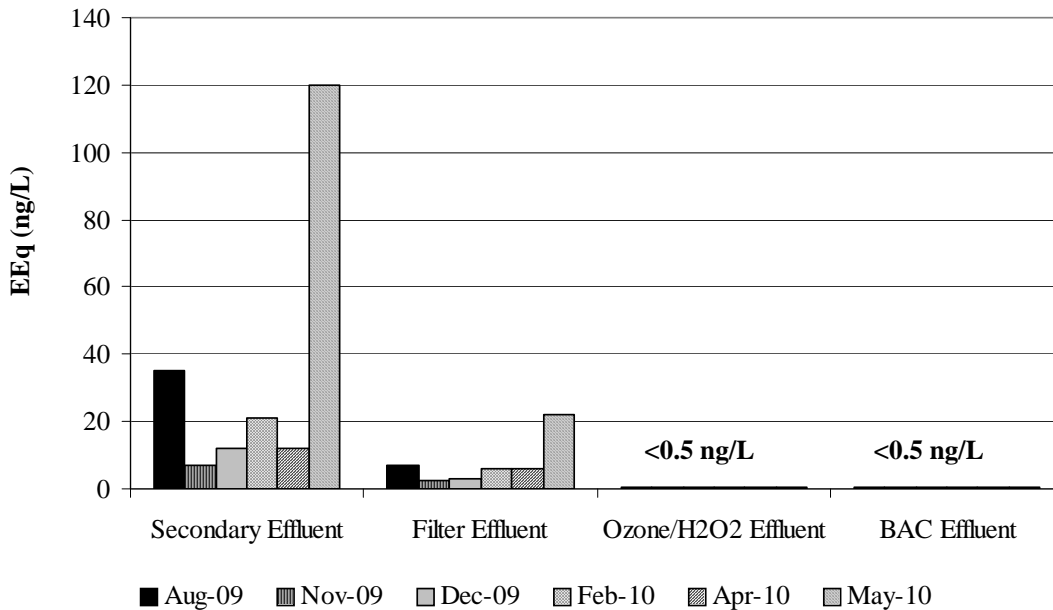


Figure 6.4. Summary of YES data for RSWRF.

The subsequent ozone/H₂O₂ process demonstrated significant reductions in nearly all of the target contaminants. Only a small number of compounds (e.g., meprobamate, atrazine, and TCEP) failed to achieve their respective MRLs in at least one sample event. Meprobamate and atrazine still experienced removal of 60–90%, and only TCEP, which is specifically

designed to resist oxidation, experienced less than 30% removal. The remaining target contaminants were removed by more than 90% or to the extent of quantification. Although temporal variability may have affected the secondary effluent and filter effluent concentrations, the ozone/H₂O₂ process overcame the effects of sampling error with extensive oxidation. In other words, the consistency and effectiveness of the ozone process correlates to a high degree of confidence with the effluent concentrations and calculated removal percentages.

Finally, the BAC process achieved the limit of quantification or at least 95% removal for every target contaminant. Benzophenone (130 and 130 ng/L), meprobamate (11, 17, and 29 ng/L), TCEP (21, 34, and 35 ng/L), and TCPP (100 and 250 ng/L) were the only target contaminants with effluent concentrations exceeding 10 ng/L in some sample events. DEET, ibuprofen, primidone, and sulfamethoxazole were detected at less than 2 ng/L in the BAC effluent.

In addition to concentrations of individual contaminants, the YES assay was used to quantify the total estrogenicity of each sample (Figure 6.4). Similarly to some of the estrogenic target compounds, the secondary effluent EEq values experienced significant variability (7–120 ng/L) because of relatively low values in sample events 2–5 and spikes in sample events 1 and 6. The analytical methods used in this study do not identify all of the individual compounds contributing to estrogenicity. However, the target compound list does include several estrogenic compounds, and these compounds demonstrated trends consistent with the YES assay. This is shown in Table 6.2.

Although filtration was not particularly effective for most TOrCs, both ultrafiltration and sand filtration were effective in removing estrogenic compounds and total estrogenicity. The subsequent ozone/H₂O₂ process was then capable of oxidizing any residual estrogenic activity, as demonstrated by EEq values <MRL (i.e., 0.5 ng/L) in all sample events. Except for the apparent contamination in sample event 1 and sample event 6, in which estrone was detected at 7.6 ng/L, the individual steroid hormones were also <MRL after secondary clarification or ozone treatment.

Table 6.2. Estrogenicity of RSWRF Secondary Effluent

Estrogenic Compound	Sample Event 1	Sample Events 2-5	Sample Event 6
Estrone	113 ng/L	38 ± 17 ng/L	140 ng/L
Estradiol	6 ng/L	<0.5 ng/L	3 ng/L
Bisphenol A	<5 ng/L	<5 ng/L	72 ng/L
Octylphenol	31 ng/L	<25 ng/L	31 ng/L
EEq (Yes Assay)	35 ng/L	13 ± 6 ng/L	120 ng/L

6.2.2 Microbial Inactivation and Removal at RSWRF

Figure 6.5 illustrates the prevalence of indicator and surrogate bacteria (i.e., total coliforms, fecal coliforms, and *Bacillus* spores) in the effluent from the various treatment processes. In contrast to ultrafiltration (data not shown), sand filtration provided limited physical removal of bacteria. The subsequent ozone process achieved approximately 2- to 3-log inactivation of total coliforms and 3- to 4-log inactivation of fecal coliforms, but the dosing conditions were insufficient to comply with the most stringent reuse criteria because of the concentration of

total (761 ± 419 MPN/100 mL) and fecal coliforms (16 ± 18 MPN/100 mL) in the ozone/H₂O₂ effluent. Moreover, the number of total (1819 ± 254 MPN/100 mL) and fecal (25 ± 16 MPN/100 mL) coliforms increased slightly in the BAC effluent, presumably because of regrowth on the BAC media. Advanced oxidation has the potential to convert recalcitrant organic matter to more bioavailable forms (e.g., carboxylic acids). This is important for BAC considering that the carbon provides a substrate for vegetative bacteria to attach and develop biofilm communities. Coupled with the continuous supply of biodegradable organic carbon, the contactor provides an ideal environment for bacteria to thrive. This is beneficial for reductions in residual trace organic contaminants and oxidation byproducts, but it provides a regrowth opportunity for indicator bacteria, such as total and fecal coliforms, and even pathogenic bacteria. Despite consistent decreases in each treatment process, the overall treatment train achieved less than 0.7 log reduction in viable *Bacillus* spores. This is reasonable given *Bacillus*'s resistance to ozonation, particularly with H₂O₂ addition.

Based on these bacterial data, a downstream disinfection process (e.g., low-pressure UV irradiation) would certainly be necessary unless membrane filtration or modified dosing conditions were implemented. However, even with more stringent pretreatment, it would still be possible for the subsequent BAC process to trigger coliform violations because of regrowth. Therefore, a final disinfection process may be warranted regardless of whether membrane filtration is implemented. Because of the limited number of indigenous MS2 (<1 PFU/mL), concentrated MS2 was spiked into the ozone/H₂O₂ influent in order to evaluate the process based on the Title 22 viral inactivation criteria. Five replicate samples were analyzed from two different sample ports on the HiPOx reactor. Sample Port 4 corresponds to approximately 3 s of reaction time, and Sample Port 6 corresponds to approximately 5 s of reaction time. Because of the addition of H₂O₂ in the HiPOx reactor, these reaction times are sufficient for the oxidation process to reach completion. The MS2 inactivation data, including the simultaneous inactivation of indigenous total and fecal coliforms, is summarized in Figure 6.6. With 5 mg/L of applied ozone and 3.5 mg/L of H₂O₂, the HiPOx reactor consistently satisfied the 5- and 6.5-log inactivation criteria established by CDPH and Ishida et al. (Ishida et al., 2008), respectively. The simultaneous inactivation of total and fecal coliforms was consistent with the values determined during the full sample events.

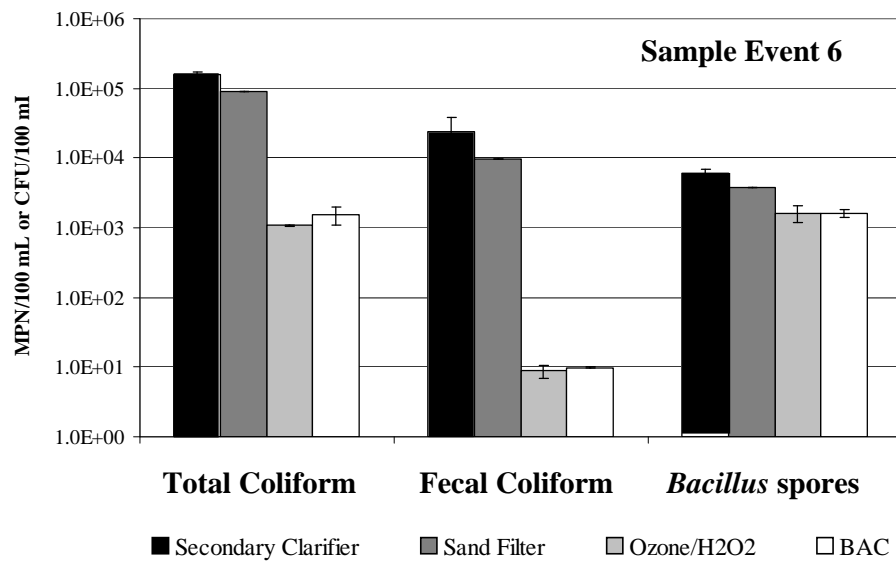
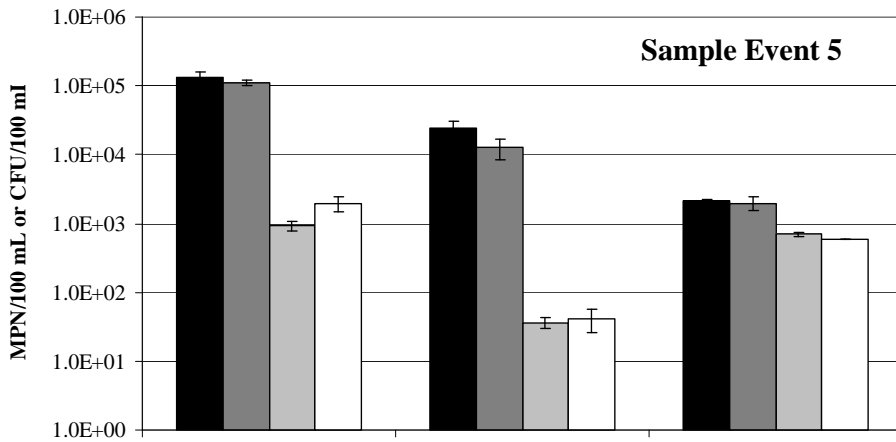
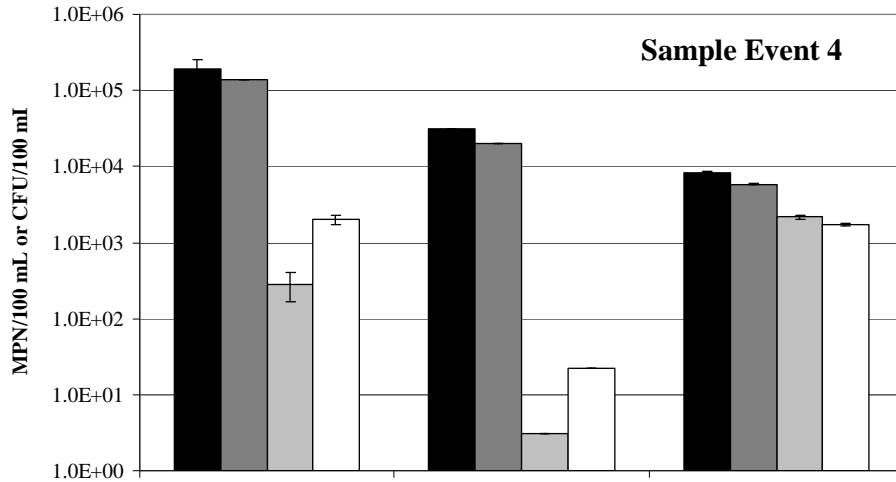


Figure 6.5. Coliform and spore removal/inactivation.

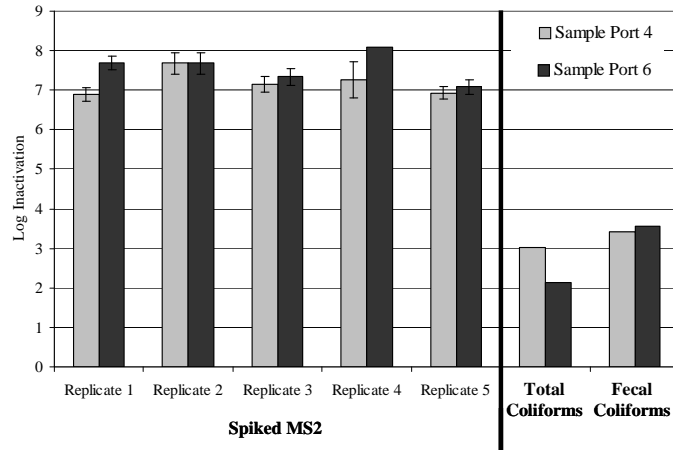


Figure 6.6. MS2 and coliform inactivation during spiking study.

6.2.3 Organic Characterization in the RSWRF Pilot Treatment Train

During the first phase of the project, the average TOC of the secondary effluent was approximately 6.0 mg/L, but the average TOC increased slightly to approximately 6.8 mg/L during Phase 2. Neither ultrafiltration nor sand filtration had a significant impact on TOC based on effluent values of 5.9 mg/L and 6.6 mg/L, respectively. Because moderate ozone/H₂O₂ doses are incapable of achieving significant mineralization, the slight decrease in TOC during Phase 1 was reasonable. However, there was a noticeable increase in TOC after ozone/H₂O₂ treatment during Phase 2. This is likely attributable to biological growth on the walls of the HiPOx reactor. The lack of a dissolved ozone residual, the high bacterial counts in the HiPOx, and the conversion of complex organic matter to assimilable organic carbon created a suitable environment for biofilm growth, which was visually apparent along the walls of the reactor. This biofilm may have been sloughing off periodically, which would explain the increase in TOC. Finally, the BAC process achieved considerable TOC reductions during Phase 1 (51%) because the column still maintained a relatively high adsorption capacity, but Phase 2 only achieved an average TOC reduction of 33%, which could be attributed to the higher TOC loading from the ozone/H₂O₂ effluent, a reduction in adsorption capacity over time, or a combination of both. This theory was supported by a multidepth analysis of the BAC contactor during Phase 2. This analysis indicated that the first half of the contactor had reached exhaustion (i.e., no reduction in TOC), and the lower depths were approaching exhaustion with each sample event. However, even after 20 months of continuous operation, the BAC contactor still retained some adsorption capacity. The TOC data are summarized in Table 6.3.

As shown in Table 6.4, the UV₂₅₄ values for the RSWRF were very consistent across the six sample events. Neither ultrafiltration nor sand filtration provided a significant reduction in UV₂₅₄ absorbance. However, ozone/H₂O₂ achieved consistent 50% reductions in UV₂₅₄ absorbance, and the final BAC process provided additional 50% and 29% reductions in Phases 1 and 2, respectively. In addition, Figure 6.7 provides an example (Sample Event 1) of the absorbance spectra for the various unit processes. The secondary effluent and ultrafiltration spectra are nearly identical so it is difficult to distinguish them in the graph.

Table 6.3. TOC Values (mg/L) for RSWRF

Sample Location	Phase 1 – Ultrafiltration				Phase 2 – Sand Filtration			
	Aug. 2009	Nov. 2009	Dec. 2009	Average	Feb. 2010	Apr. 2010	May 2010	Average
Secondary	6.2	6.2	5.6	6.0	6.8	6.9	6.8	6.8
Filter	6.8	5.9	5.1	5.9	6.5	6.2	7.2	6.6
Ozone/H ₂ O ₂	6.2	6.0	5.0	5.7	7.6	7.1	7.3	7.3
BAC	2.5	3.1	2.7	2.8	4.8	5.0	4.8	4.9

Table 6.4. UV₂₅₄ Values (cm⁻¹) for RSWRF

Sample Location	Phase 1 – Ultrafiltration				Phase 2 – Sand Filtration			
	Aug. 2009	Nov. 2009	Dec. 2009	Average	Feb. 2010	Apr. 2010	May 2010	Average
Secondary	0.13	0.13	0.13	0.13	0.15	0.13	0.15	0.14
Filter	0.13	0.13	0.11	0.12	0.14	0.13	0.14	0.14
Ozone/H ₂ O ₂	0.06	0.06	0.05	0.06	0.08	0.07	0.07	0.07
BAC	0.02	0.03	0.03	0.03	0.05	0.05	0.05	0.05

Figure 6.8 illustrates the transformation of organic matter during the various full- and pilot-scale treatment processes. The secondary effluent images indicate that there was some variability in the EfOM over the duration of the project, but the major organic fractions (i.e., fluorescence peaks) are still apparent in each sample event. As expected, there is little change in the organic matter after ultrafiltration or sand filtration, but the ozone/H₂O₂ process dramatically reduced the fluorescence of the wastewater matrix. In general, the subsequent BAC process was able to reduce the fluorescence even further. Similarly to the bench-scale experiments, Figure 6.9 illustrates the changes in total fluorescence and the different organic fractions (i.e., region) during treatment. In addition, Table 6.5 summarizes the fluorescence and treatment indices across the various treatment processes and sample events. On average, each step of the treatment train results in a small decrease in fluorescence intensity, and the treatment indices indicate that the various unit processes are quite consistent in their ability to reduce the fluorescence of the EfOM. This indicates that the treatment train was very stable throughout the entire duration of the project, which is particularly important for the applicability of the correlation models. As demonstrated in each of these figures and tables, the RSWRF pilot-scale treatment train achieves significant transformation of the EfOM, which causes the matrix to lose its wastewater “identity” and approach that of more pristine source water.

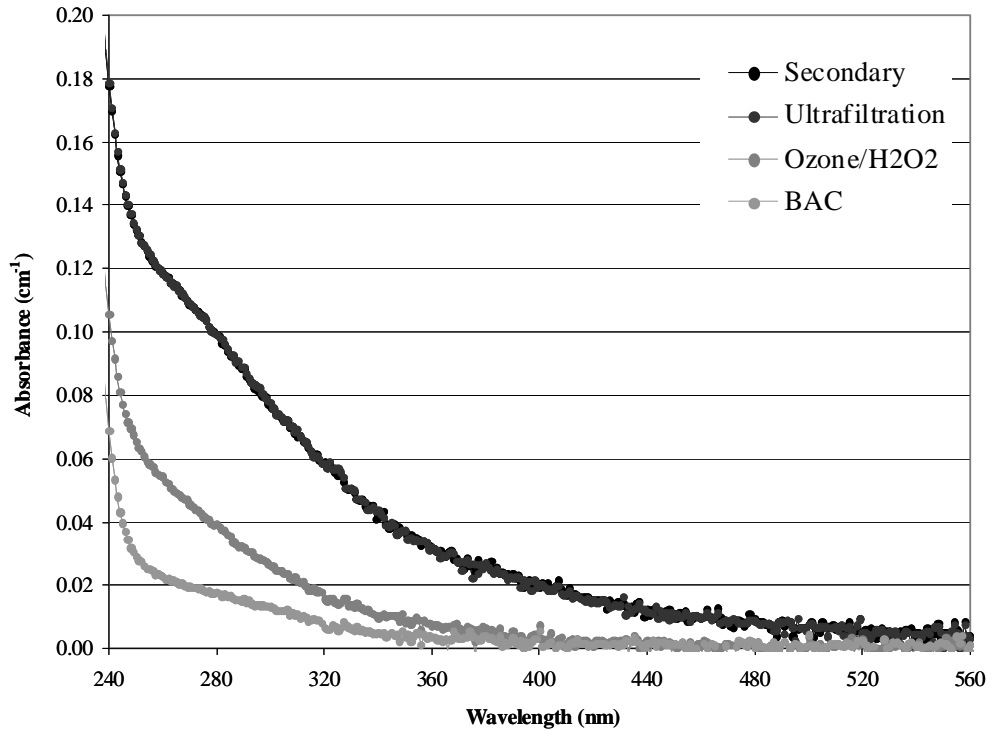


Figure 6.7. Absorbance spectra for Sample Event 1 at RSWRF.

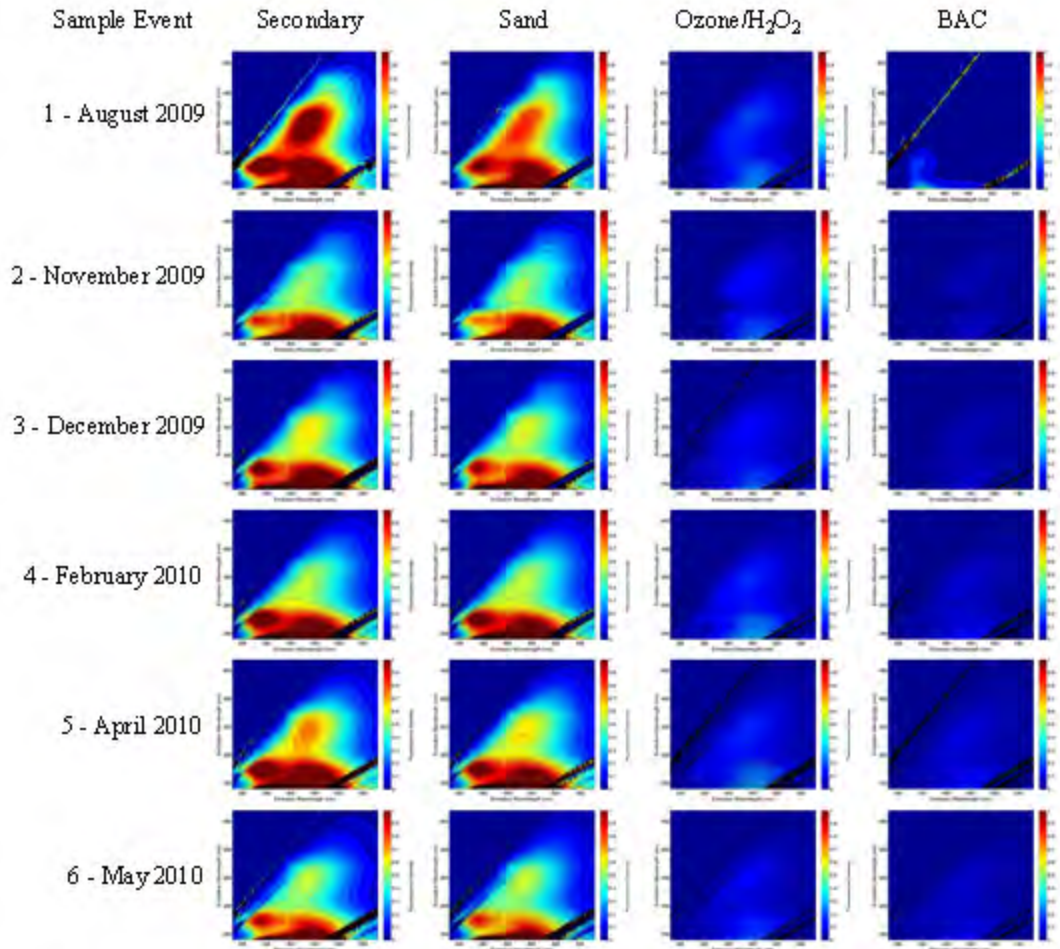


Figure 6.8. Excitation-emission matrices for RSWRF.

Table 6.5. Summary of Treatment and Fluorescence Indices

Sample Event	Fluorescence Indices				Treatment Indices			
	Sec.	Filter	Ozone	BAC	Sec.	Filter	Ozone	BAC
1	1.55	1.49	1.36	1.30	1.00	0.89	0.17	0.05
2	1.31	1.30	1.31	1.27	1.00	1.02	0.15	0.05
3	1.37	1.36	1.34	1.27	1.00	0.91	0.13	0.05
4	1.34	1.33	1.37	1.31	1.00	0.97	0.19	0.08
5	1.42	1.37	1.35	1.30	1.00	0.93	0.17	0.08
6	1.45	1.49	1.39	1.31	1.00	0.90	0.15	0.08
Average	1.41	1.39	1.35	1.29	1.00	0.94	0.16	0.07

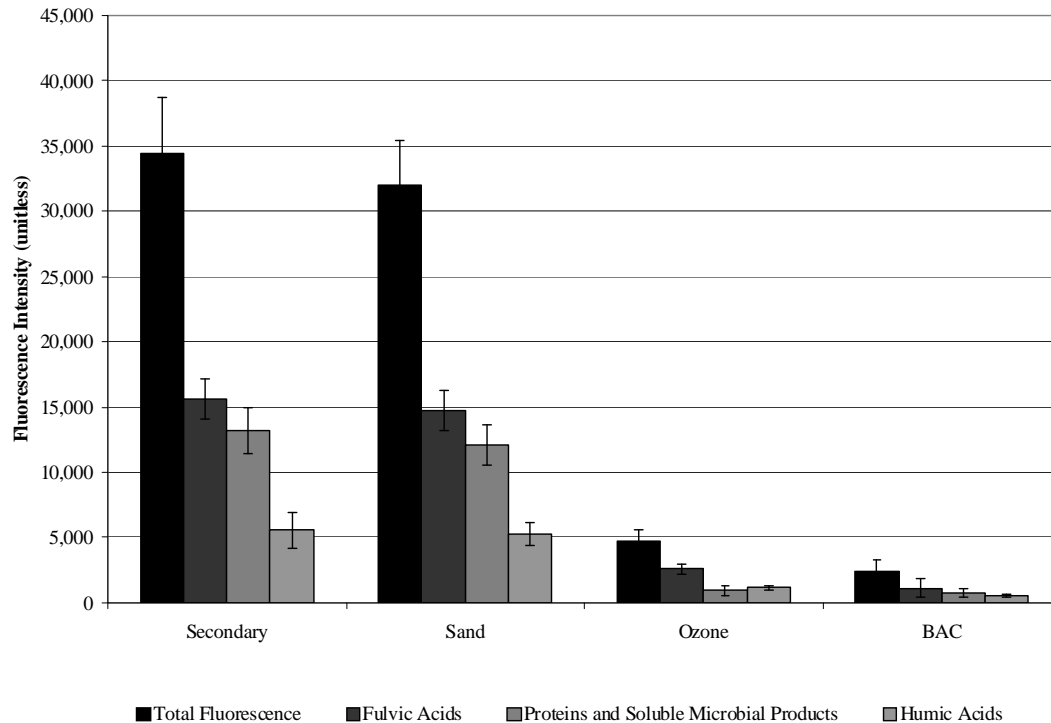


Figure 6.9. Regional fluorescence intensities for RSWRF.

6.3 Green Valley Water Reclamation Facility, Tucson, AZ

Pilot-scale experiments were also performed at the Green Valley Water Reclamation Facility in Tucson, AZ. Sand-filtered effluent from a conventional wastewater treatment train was fed to a 10-gpm Wedeco/ITT pilot reactor (Herford, Germany). The versatility of the pilot system allowed a variety of treatment configurations, including ozone, ozone/H₂O₂, UV, UV/H₂O₂, ozone/UV, and ozone/UV/H₂O₂. On the basis of a TOC of approximately 6 mg/L, ozone doses of 1.5, 3.0, 6.0, and 9.0 mg/L, which corresponded to O₃:TOC ratios of 0.25, 0.50, 1.0, and 1.5, respectively, were applied to the tertiary effluent. For the ozone/H₂O₂ experiments, peroxide was applied at molar H₂O₂:O₃ ratios of 0 and 1.0. For the UV/H₂O₂ experiments, UV doses ranged from 250 to 1000 mJ/cm², and H₂O₂ was dosed at 10 mg/L. Samples from three separate sample events were analyzed for trace organic contaminants and bulk organic matter. Photos of the pilot skid and reactor are provided in Figure 6.10.



Figure 6.10. Green Valley Water Reclamation Facility pilot.

6.3.1 TOxC Mitigation and Disinfection in the Tucson Pilot Treatment Train

The tertiary effluent at the Green Valley Water Reclamation Facility contained a suite of TOxCs, as illustrated in Figure 6.11. Except for atenolol, which was significantly lower in the August sample event, the TOxC concentrations remained relatively consistent between February, April, and August. Atenolol has been shown to demonstrate significant intraday temporal variability (Gerrity et al., 2011) so this difference may have been an artifact of the grab samples. Based on this consistency in concentrations, there was not a strong seasonal effect for these target compounds. Sulfamethoxazole was present at a much higher level than any of the other contaminants. Its concentration approached 4000 ng/L, whereas other compounds were generally present at less than 1000 ng/L.

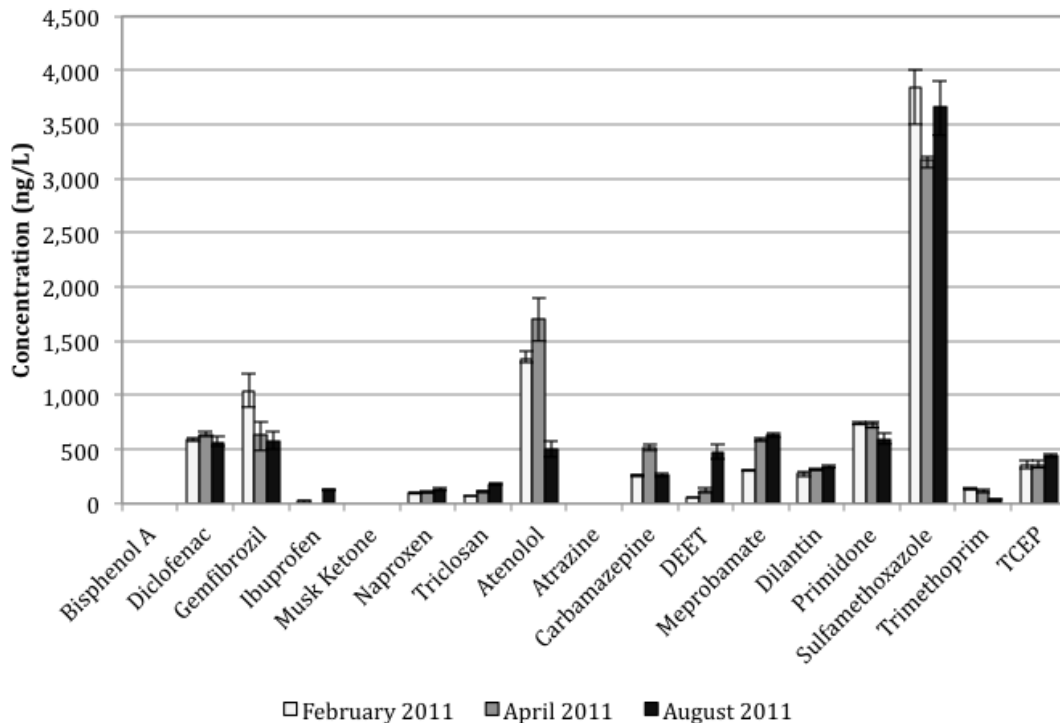


Figure 6.11. TOxC concentrations at the Tucson pilot (average of three sample events).

Figure 6.12 illustrates the oxidation of the target compounds with ozone alone. As expected, only the concentration of TCEP (Group 5) remained relatively constant even at the highest ozone dose. Despite the high ambient sulfamethoxazole concentration, this ozone-susceptible

compound (Group 1) experienced dramatic reductions in concentration even at the lowest ozone dose. Many of the compounds were non-detect for an ozone dose of 9.0 mg/L.

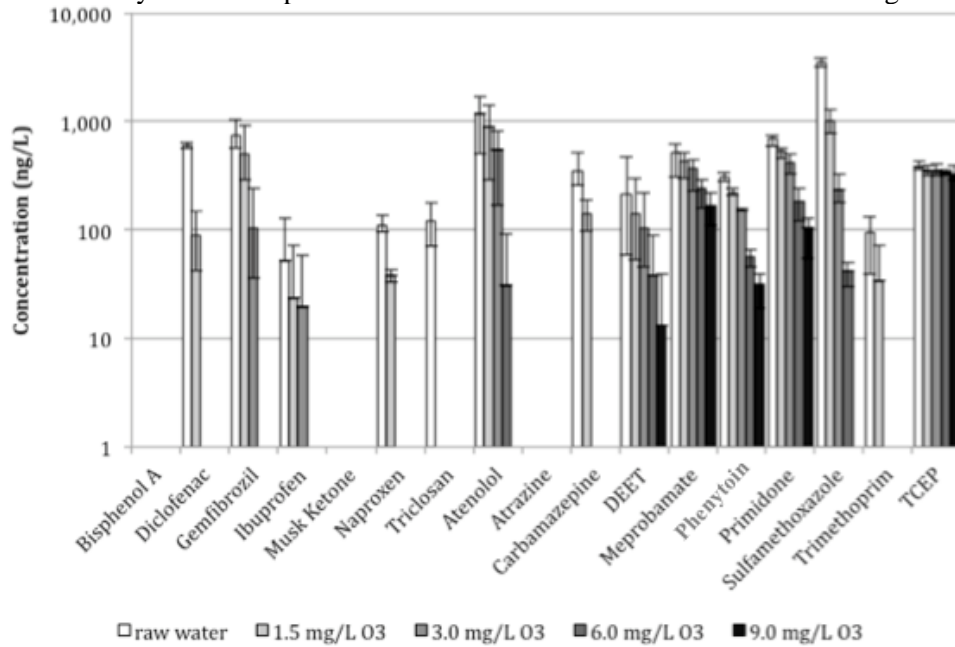


Figure 6.12. TOxC oxidation with ozone alone (average of three sample events).

In contrast to ozone, UV alone was significantly less effective for TOxC mitigation. In Figure 6.13, only diclofenac, triclosan, and sulfamethoxazole experienced significant reductions in concentration with UV photolysis. Even with the addition of 10 mg/L of H₂O₂, a UV dose of 500 mJ/cm² was ineffective in destroying many of the target compounds (Figure 6.14).

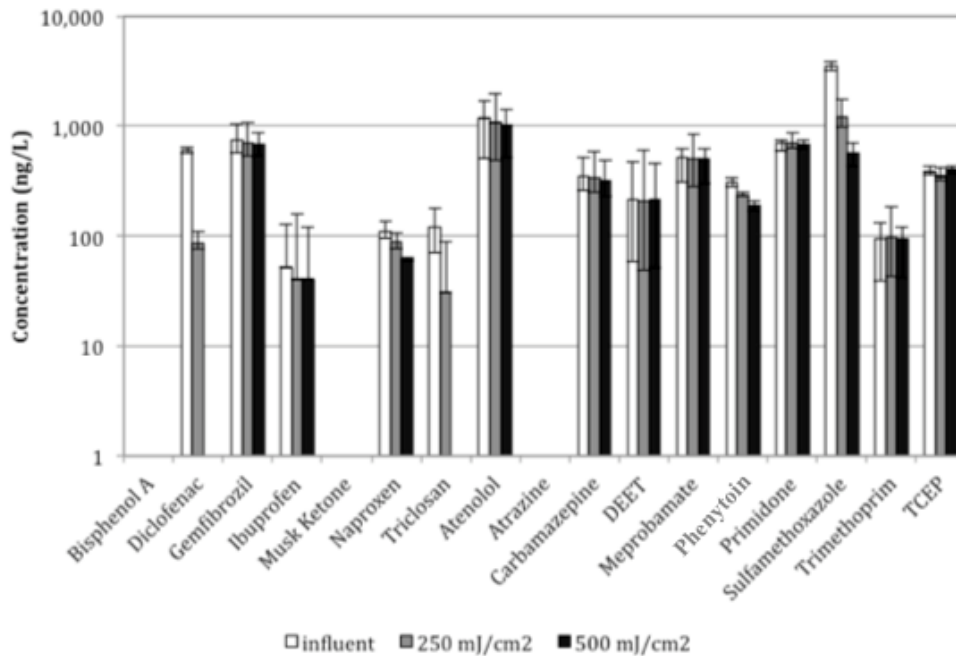


Figure 6.13. TOxC oxidation with UV alone (average of three sample events).

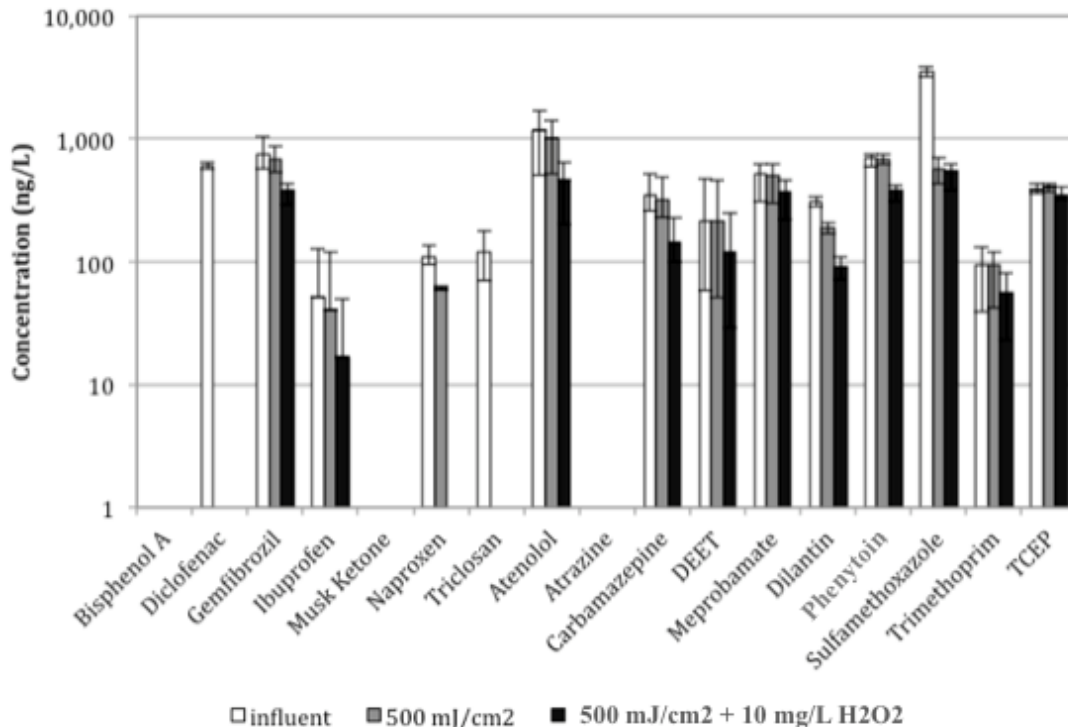


Figure 6.14. TOxC mitigation with UV and UV/H₂O₂ (average of three sample events).

The unique aspect of the Wedeco pilot was its ability to operate with a combination of H₂O₂, ozone, and UV in close succession. Figure 6.15 illustrates the effects of the common treatment processes described earlier and also highlights the efficacy of the combined treatment process (i.e., H₂O₂/O₃/UV). Although UV photolysis was generally ineffective in destroying the target compounds, pretreatment with H₂O₂ and ozone significantly increased its efficacy. The reactions between ozone and H₂O₂ provided initial reductions in TOxC concentrations and also increased the overall water quality, specifically in relation to UV absorbance and UV transmittance. This increased the efficiency of the UV process because of the higher transmittance, and any residual H₂O₂ (more likely) and/or ozone promoted a secondary AOP when exposed to UV light. This increased efficacy was particularly evident for gemfibrozil, ibuprofen (<MRL for O₃/H₂O₂/UV), atenolol, DEET, meprobamate, phenytoin, primidone, and sulfamethoxazole.

Disinfection was also evaluated at the Tucson pilot. Figure 6.16 illustrates the extent of coliform inactivation achieved with each of the dosing conditions for ozone, ozone/H₂O₂, UV, UV/H₂O₂, ozone/UV, and ozone/H₂O₂/UV. Coliform inactivation was lower than expected for the ozone, ozone/H₂O₂, and some of the UV dosing conditions (e.g., UV dose of 500 mJ/cm²), whereas UV/H₂O₂ consistently achieved the limits of inactivation based on the ambient coliform levels. It is unclear why the coliform inactivation levels were lower for some of the dosing conditions, but this highlights the need to monitor surrogate parameters, such as UV₂₅₄ absorbance, to verify applied oxidant doses. It is possible that the applied doses were lower than expected, but no data were collected to support this hypothesis. The ozone/UV and ozone/H₂O₂/UV dosing conditions also highlight the importance of multibarrier treatment processes, as these achieved the limits of inactivation in all cases.

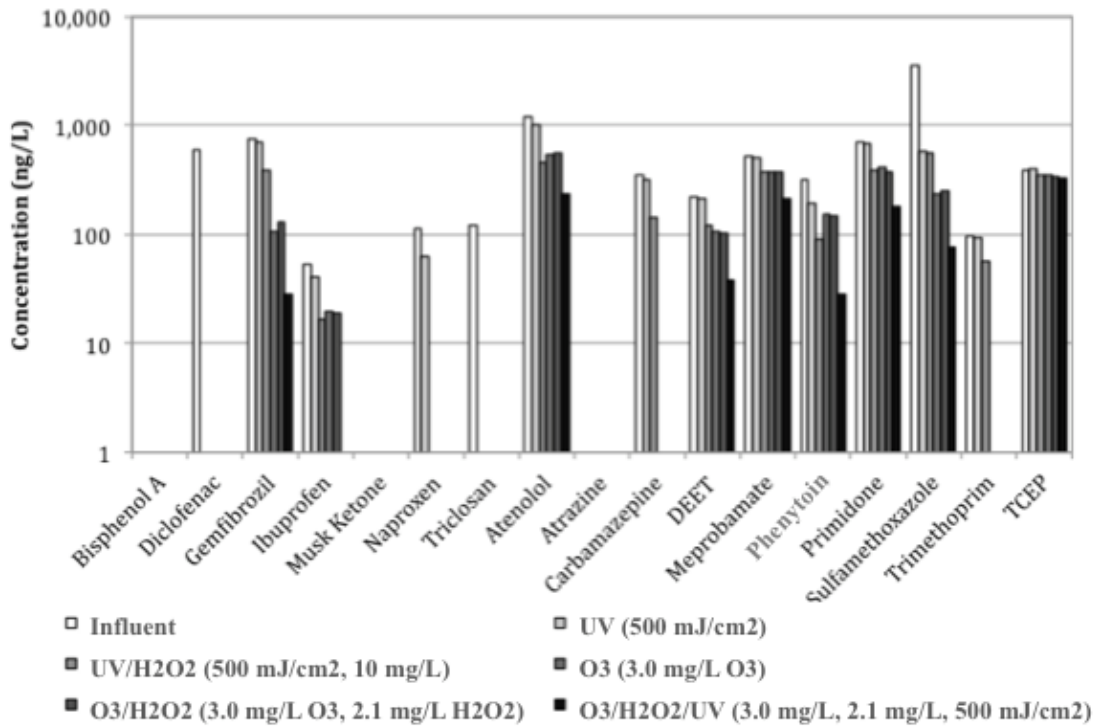


Figure 6.15. TOxC mitigation with combined treatment processes.

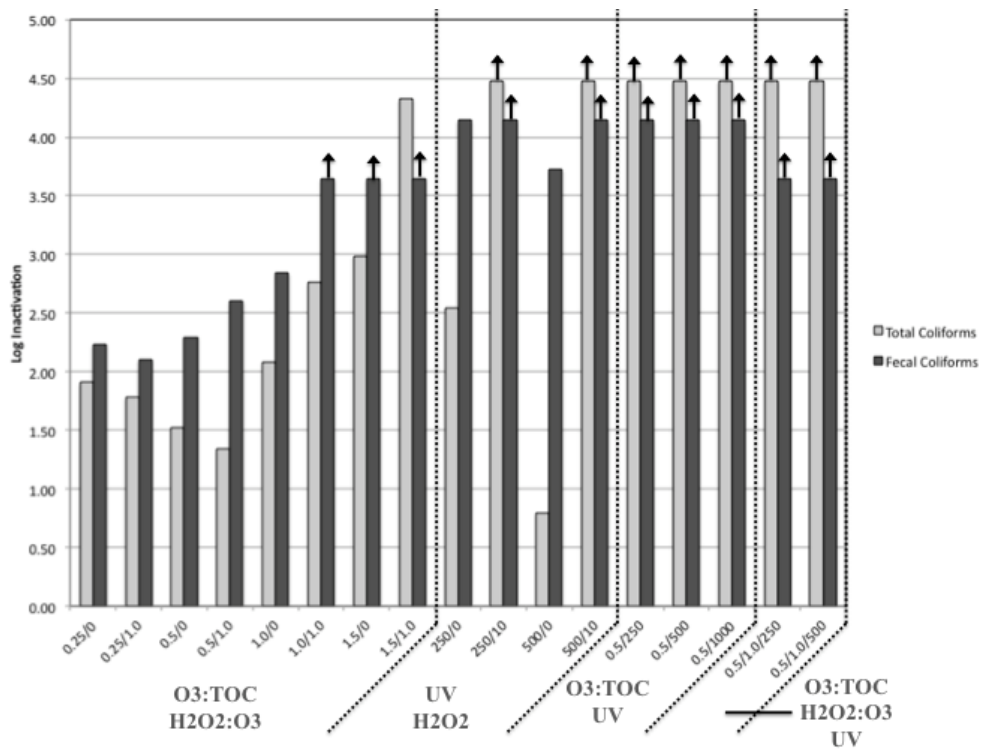


Figure 6.16. Total and fecal coliform inactivation (Sample Event 2).

The change in estrogenicity of the matrix was also evaluated using the YES assay (see Table 6.6). The tertiary effluent at the facility had an EEq value of 2.79 ng/L, but the MRL was rapidly achieved with an O₃:TOC ratio of 1.0. UV and UV/H₂O₂ also achieved reductions in estrogenicity, but there was still a reportable response after a UV dose of 500 mJ/cm² and an H₂O₂ dose of 10 mg/L. Estrogenicity and other biological endpoints are evaluated further in Section 3.2.2.

Table 6.6. Reduction in Estrogenicity (EEq in ng/L) with Ozone and UV

Ambient	O ₃ :TOC H ₂ O ₂ :O ₃			UV (mJ/cm ²) H ₂ O ₂ (mg/L)	
	0.25 0	0.5 0	1.0 0	500 0	500 10
2.79	0.46	0.19	<0.07	0.97	0.69

In addition to the synergistic benefits of a combined ozone/UV or ozone/UV/H₂O₂ process for TOrC mitigation, this tandem treatment train is also effective for NDMA mitigation. As described in the bench-scale sections, direct NDMA formation is one of the major limitations of ozone in wastewater applications. Although ozone is effective for TOrC mitigation, the susceptibility of NDMA to direct photolysis led to the selection of UV/H₂O₂ as the preferred AOP in IPR applications. However, a combination of ozone and UV capitalizes on the TOrC and NDMA mitigation benefits of ozone and UV, respectively, as illustrated in Figure 6.17. After ozonation, the NDMA concentration increased from ~10 to 23 ng/L at an O₃:TOC ratio of 1.0, which would no longer comply with the 10 ng/L notification level mandated by CDPH. Therefore, UV photolysis or some form of downstream biological filtration would be required to achieve the 10 ng/L benchmark in this scenario. On the basis of these data, this objective could be achieved with a UV dose of 250 mJ/cm².

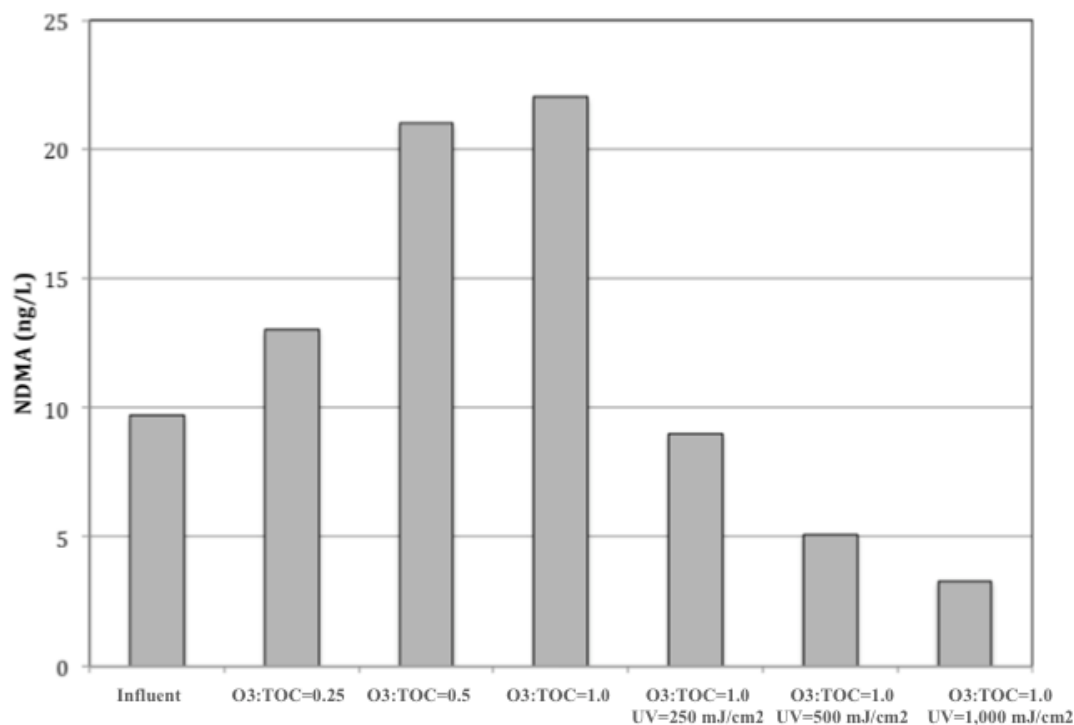


Figure 6.17. Direct NDMA formation and UV mitigation.

6.3.2 Bioassays for Evaluation of the Tucson Pilot Treatment Train

During the second sample event, several samples were collected from the Tucson pilot and shipped to Lester Kobzik and Glen DeLoid at the Harvard School of Public Health. The samples were then analyzed with a battery of bioassays addressing three different endpoints: cytotoxicity, genotoxicity, and estrogenicity. Because of the high costs associated with these analyses, the number of samples that could be evaluated was relatively small, which limited the number of replicate samples. Therefore, assessing the significance of differences in treatment conditions must closely rely on positive and negative controls rather than experimental reproducibility.

Cytotoxicity was assessed using a modification of a dual fluorescence labeling technique that differentiates live and dead cells based on intracellular enzyme activity and membrane integrity. The assay utilized Jurkat cells (a human acute T-cell lymphoma line) grown in microplates and exposed to the various treated matrices. Live cells were distinguished by the presence of intracellular esterase activity, which is indicated by the cells' ability to convert cell-permeant nonfluorescent calcein AM to green fluorescent calcein. Dead or damaged cells were identified either by a lack of esterase activity (calcein fluorescence) or by nuclear staining with red fluorescent ethidium homodimer-I (EthD-1), which is excluded from cells with intact plasma membranes. In other words, live cells appear green in the cytotoxicity assay, whereas dead cells appear dark or red. Cells were also stained with a fluorescent cytoplasmic dye (CellTracker Blue) and the Hoechst nuclear stain to allow quantification of total cell number, cell proliferation, and adherence effects. The final staining data were corrected for cell adherence issues and proliferation during the incubation period. Figure 6.18 illustrates examples of negative and positive controls for this assay, and Figures 6.19, 6.20, and 6.21 illustrate actual data from the pilot.

Figures 6.19, 6.20, and 6.21 illustrate the percentage of viable cells remaining after exposure to various matrices and dilutions. Dilutions were required to differentiate between the treatment conditions and overcome the toxicity effects related to the matrix itself. Because the optimal growth conditions for these cell lines are often quite specific and sensitive to nutrient composition, any foreign matrix will exert some level of toxicity. Therefore, the matrix must be diluted to highlight the effects of the experimental treatment conditions.

As shown in Figure 6.19, there was a dramatic difference in cytotoxicity between the laboratory/field blanks, which demonstrated strong reproducibility, and the positive control/secondary effluent. The difference was most apparent at a dilution level of 0.1 (1:10), which indicated that the positive control (50 mM trichloroacetic acid or TCA) and the secondary effluent were more toxic than the blank controls. Figure 6.20 illustrates the effects of several ozone dosing conditions and indicates that low ozone doses may result in moderate levels of cytotoxicity at a dilution level of 0.1. This has also been reported in the literature (Stalter et al., 2010b) and highlights one of the primary benefits of downstream biological filtration—degradation of oxidation byproducts. Despite the toxicity at low O_3 :TOC ratios, limited cytotoxicity was observed at an O_3 :TOC ratio of 1.5.

Finally, Figure 6.21 illustrates the differences in cytotoxicity between various treatment processes, including ozonation (O_3 :TOC=0.5), ozone/ H_2O_2 (O_3 :TOC=0.5 and H_2O_2 : O_3 =1.0), UV/ H_2O_2 (UV=500 mJ/cm^2 and H_2O_2 =10 mg/L), and ozone/UV (O_3 :TOC=0.5 and UV=500 mJ/cm^2). The secondary effluent, ozonated sample, and UV/ H_2O_2 samples all exhibited the highest levels of cytotoxicity. The cytotoxicity of the ozonated sample was presumably related to oxidation byproducts, whereas the cytotoxicity of the UV/ H_2O_2 sample was presumably a combination of limited oxidation in comparison to ozonated samples and the possible formation of oxidation byproducts. Despite applying the same ozone doses for all of the treatment conditions, the addition of H_2O_2 or downstream UV irradiation dramatically reduced the level of cytotoxicity during ozonation. At this point, it is unclear what caused this reduction in cytotoxicity, but the duplicate sample indicates that these results are reproducible.

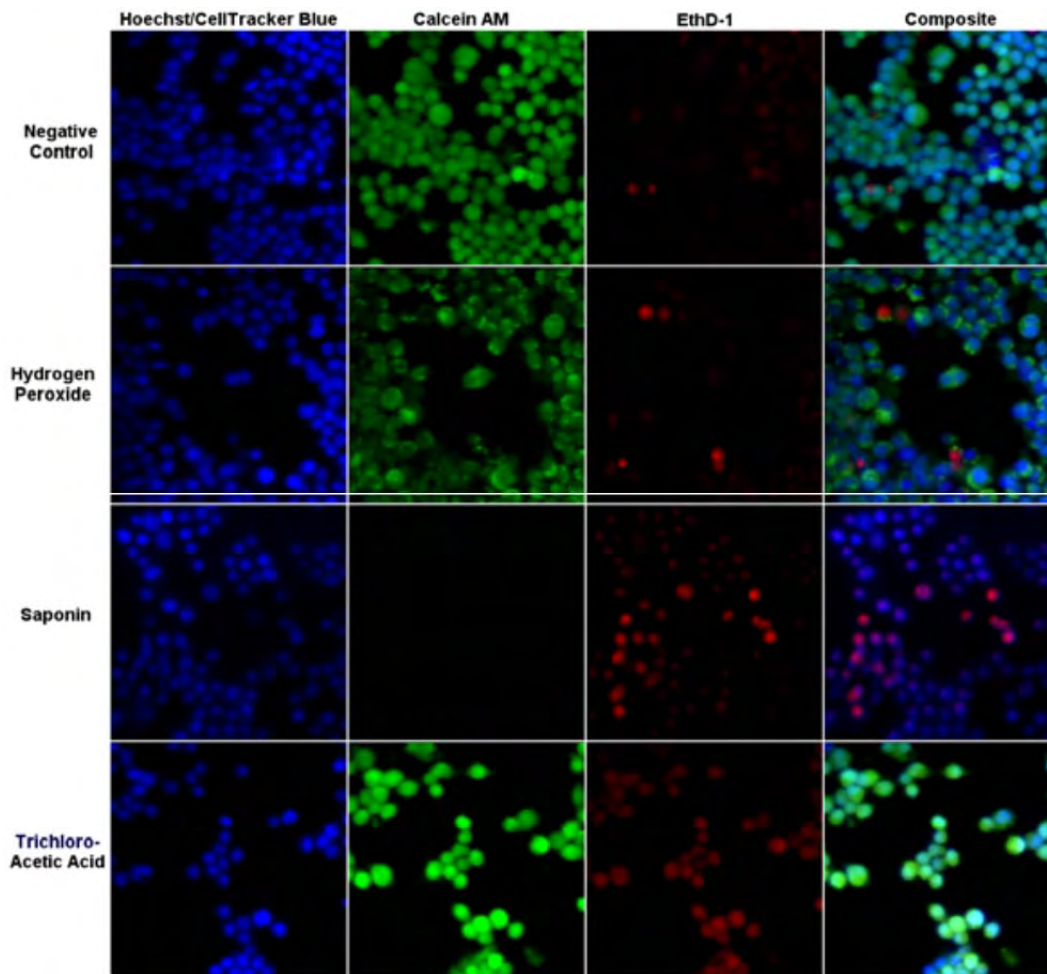


Figure 6.18. Example images for cytotoxicity assay.

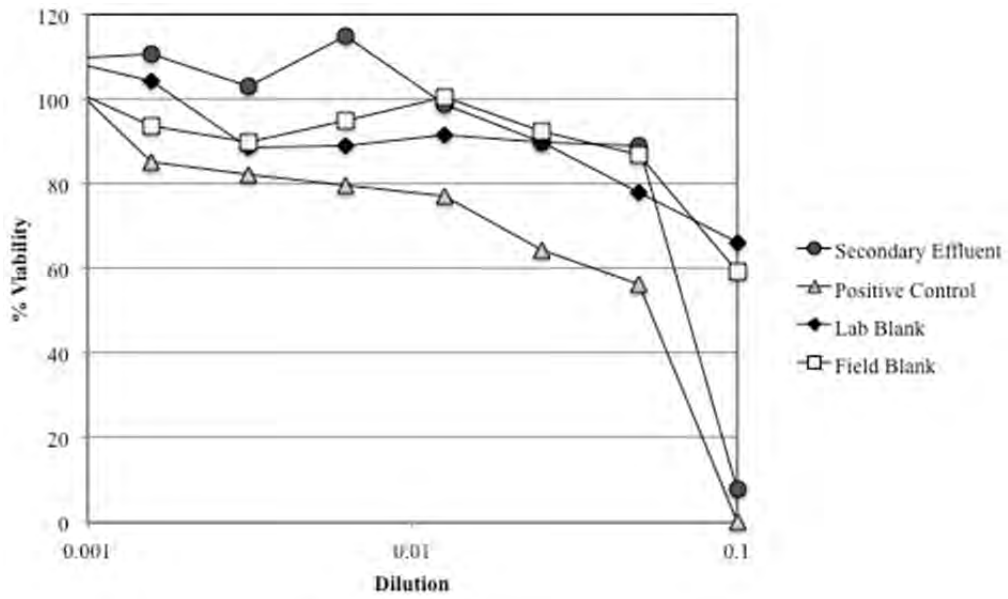


Figure 6.19. Baseline cytotoxicity data.

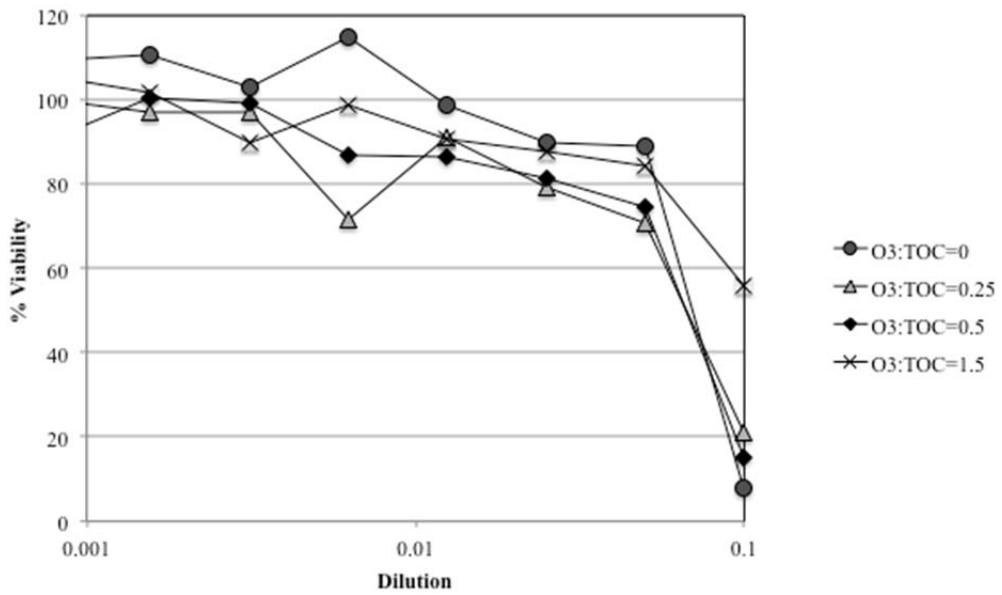


Figure 6.20. Ozone cytotoxicity data (no H₂O₂ addition).

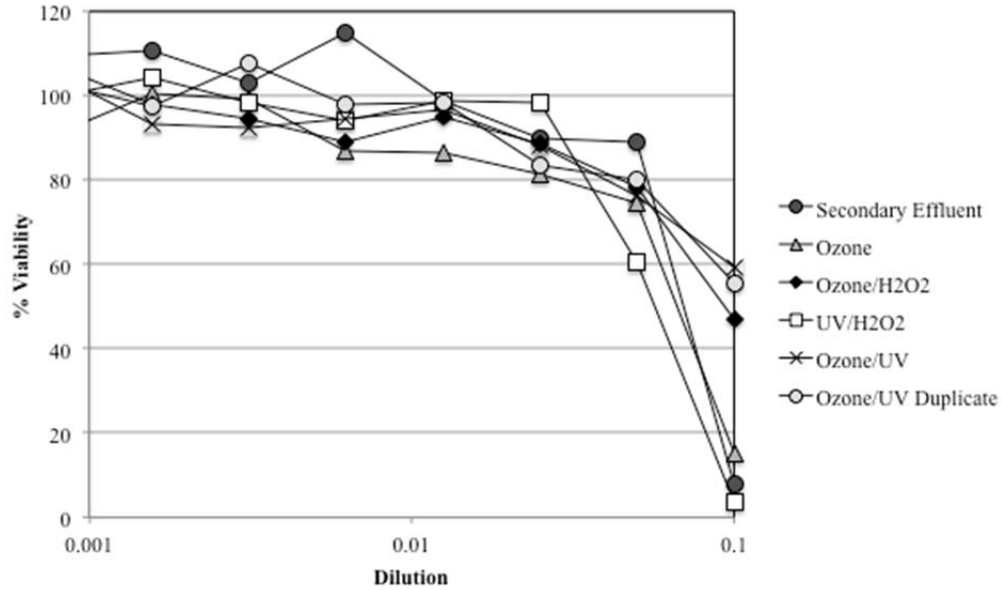


Figure 6.135. Comparison of treatment processes based on cytotoxicity.

To supplement the YES assay (see Table 6.6), estrogenicity was also quantified using a human breast cancer cell line (MCF-7) and an endometrial carcinoma cell line (Ishikawa). This method is commonly referred to as the e-screen assay. The cell lines were modified to yield a fluorescent signal when exposed to estrogenic (agonistic) matrices and a reduction in fluorescence when exposed to estrogen antagonists. Figure 6.22 illustrates an example of estrogen agonism and antagonism based on a variety of positive and negative controls, and Figures 6.23, 6.24, and 6.25 illustrate the results from the Tucson pilot. The Tucson data are based on the same samples/treatment conditions as the cytotoxicity data presented earlier. The vertical axes represent the relative increase (estrogen agonism) or decrease (estrogen antagonism) in fluorescence after exposure to the test matrices. The same dilution concepts apply to both the cytotoxicity and estrogenicity samples.

Figure 6.23 illustrates the baseline conditions for the estrogenicity testing. Because of effects of dilution at the 1:1000 level (0.001) and background toxicity in the more concentrated samples, the 0.01 dilution (1:100) appears to provide the most relevant data for comparison purposes. As expected, the positive control (2 nM estradiol) and the secondary effluent exhibited stronger fluorescence signals (i.e., higher estrogenicity) than the laboratory and field blanks. However, the blanks exhibited a small degree of variability. The data points in Figure 6.24 were also characterized by experimental variability, but the estrogenicity generally decreased with increasing O₃:TOC ratios, as expected. Finally, Figure 6.25 illustrates the effects of different treatment processes and dosing conditions on estrogenicity. The secondary effluent, UV/H₂O₂, and ozone/H₂O₂ samples all exhibited relatively high levels of estrogenicity. The UV/H₂O₂ result is somewhat expected because of the limited efficacy of this treatment process, whereas the efficacy of ozonation appears to have been hindered by peroxide addition. As anticipated, the ozone and ozone/UV samples had the lowest levels of estrogenicity, although the duplicate samples exhibited slight variability. Therefore, the e-screen assay generally supports the results from the YES assay and indicates that ozonation is effective in reducing estrogenicity regardless of the applied ozone dose, whereas UV-based oxidation is less effective at reasonable doses.

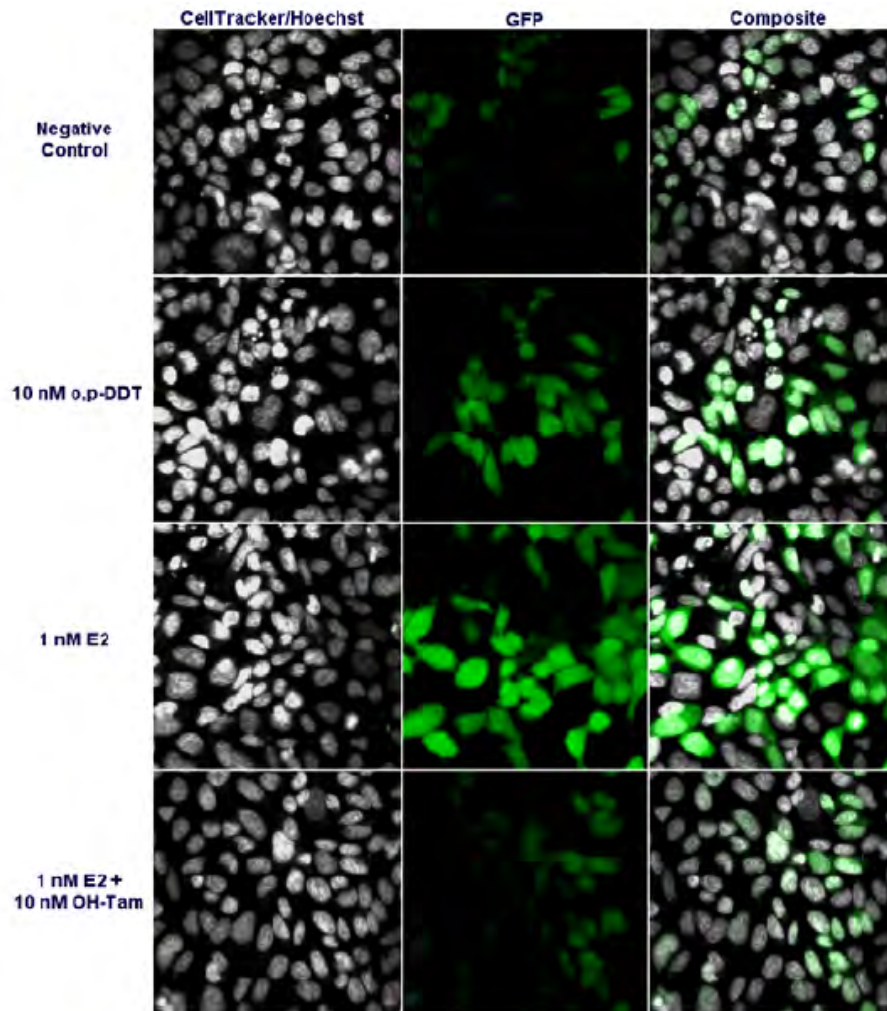


Figure 6.136. Example images for the e-screen assay.

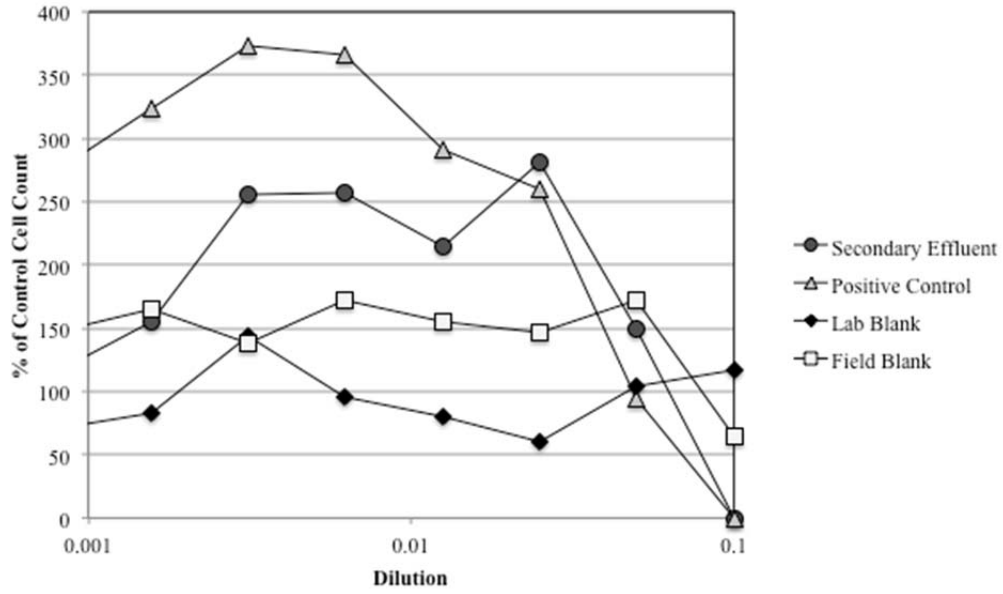


Figure 6.137. Baseline estrogenicity data.

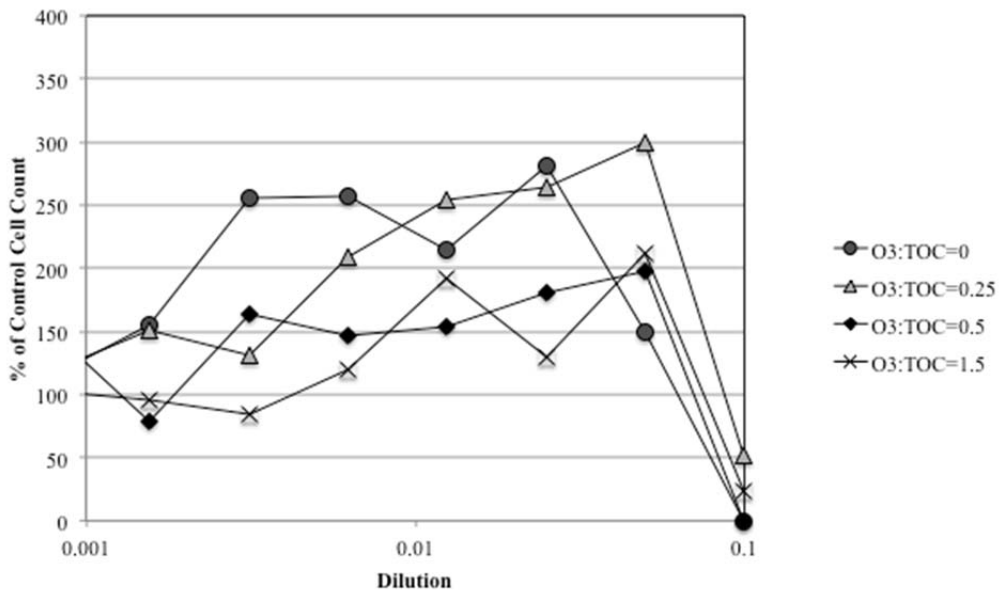


Figure 6.138. Ozone estrogenicity data (no H₂O₂ addition).

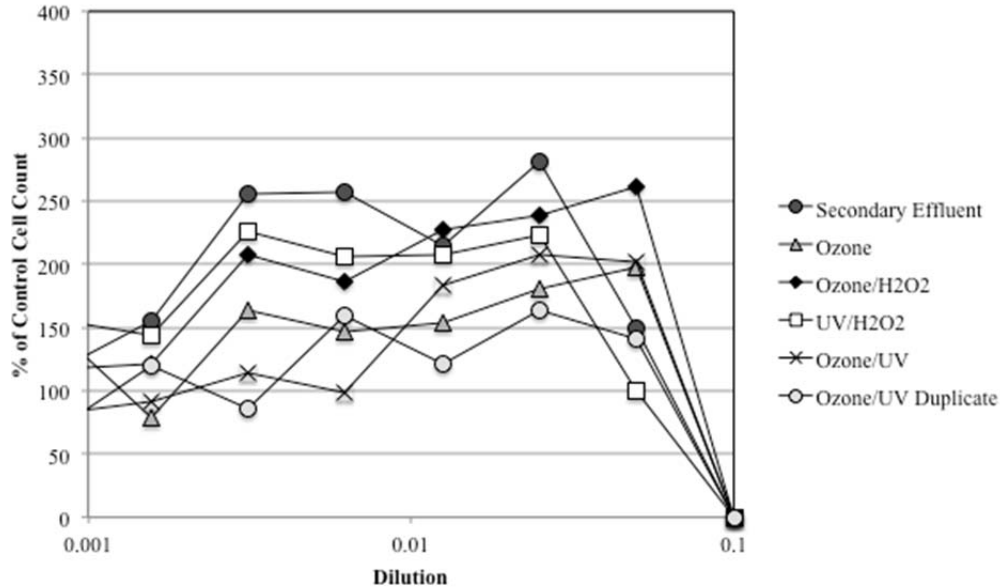


Figure 6.139. Comparison of treatment processes based on estrogenicity.

Genotoxicity was quantified using the alkaline single cell gel electrophoresis (“comet”) assay. With the comet assay, DNA damage was visualized by comet-like tails extending from the electrophoresed DNA centers of individual cells. This assay utilized the human lymphoblastoid TK6 cell line, which was exposed to the various treated matrices and appropriate controls. After DNA isolation and gel electrophoresis, the “comet” patterns were visualized with fluorescence and quantified using a custom MATLAB program. Specifically, the “comet” tail size, fraction of DNA contained in the tail, and geometric moment were calculated for each cell, and aggregate means were calculated to identify a representative value for each control and experimental condition. Figure 6.26 illustrates examples of negative controls, positive controls, and arbitrary experimental samples, and Figures 6.27, 6.28, and 6.29 illustrate the results from the Tucson pilot. The Tucson data are based on the same samples/treatment conditions as the cytotoxicity and estrogenicity data presented earlier. The vertical axes represent the geometric moment of the comet tail, which accounts for both the length of the comet tail and the fraction of DNA present in the tail. Increases in any of these parameters indicates an increase in genotoxicity in a particular sample. The same dilution concepts apply to both the cytotoxicity and estrogenicity samples.

Figure 6.27 illustrates the baseline conditions for genotoxicity testing. The 1:10 (0.1) dilution level was the only sample that provided any distinguishable difference between the positive (0.1 mM H₂O₂ or 3.4 mg/L H₂O₂) and negative controls, so this dilution level was used as the benchmark in comparing the experimental samples in Figures 6.28 and 6.29. In contrast to the cytotoxicity and estrogenicity testing, the secondary effluent showed no apparent increase in genotoxicity in comparison to the negative controls. Although the geometric moment for the O₃:TOC ratio of 1.5 (Figure 6.28) appears to be higher than for the other ozone doses, this is likely because of experimental error and is not actually indicative of genotoxicity. The positive control in

Figure 6.27 exhibited a distinct increase at the 0.1 dilution level and nearly reached a geometric moment of 10,000, whereas the O₃:TOC ratio of 1.5 exhibited only a slight increase in its geometric moment at the 0.1 dilution level and actually remained relatively flat through the entire dilution series. The other ozone doses were similar to the negative controls.

Finally, Figure 6.29 illustrates the effects of different treatment processes and dosing conditions on genotoxicity. In this data set, the only samples that exhibited similar trends to the positive control were the ozone/H₂O₂ and UV/H₂O₂ samples. In fact, the UV/H₂O₂ sample exhibited a higher level of genotoxicity than the positive control. This is expected because the positive control contained 3.4 mg/L of H₂O₂, whereas the ozone/H₂O₂ and UV/H₂O₂ samples initially contained 2.1 and 10 mg/L of H₂O₂, respectively. Although the oxidation processes likely reduced the concentrations of H₂O₂ during treatment, residual H₂O₂ was still present in both samples. The geometric moments of the duplicate ozone/UV samples were also similar, which illustrates the assay's reproducibility. The results of the genotoxicity assay indicate that some secondary and ozonated secondary effluents are characterized by minimal genotoxicity, but AOPs that require H₂O₂ addition will exhibit some level of genotoxicity because of residual H₂O₂. Additional testing is necessary to determine whether these conclusions are consistent between secondary effluents, as some matrices may contain higher concentrations of genotoxic compounds, and whether the levels of genotoxicity caused by residual H₂O₂ warrant posttreatment mitigation.

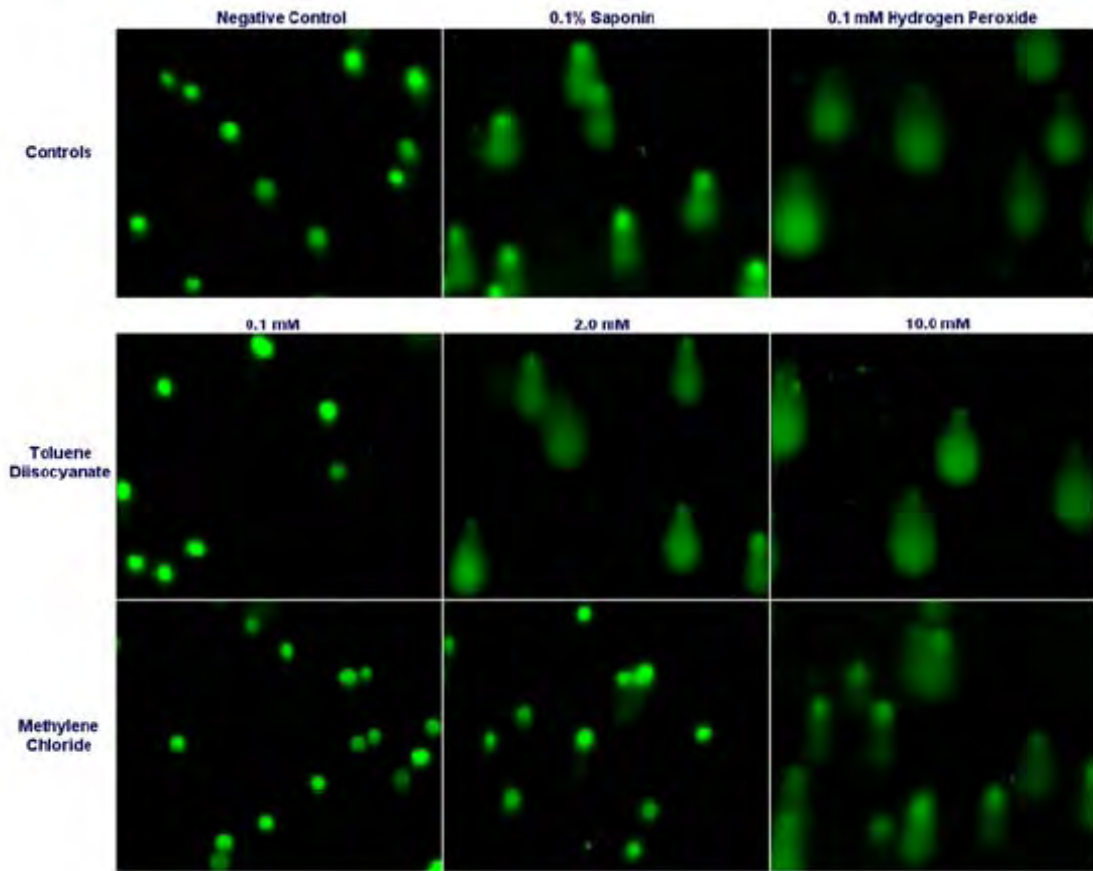


Figure 6.140. Example images for the genotoxicity assay.

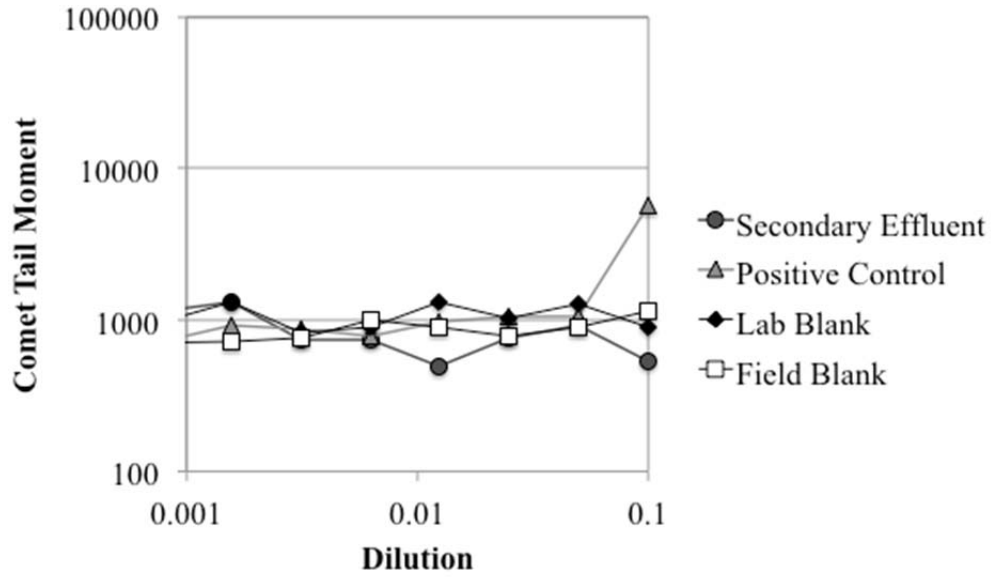


Figure 6.141. Baseline genotoxicity data.

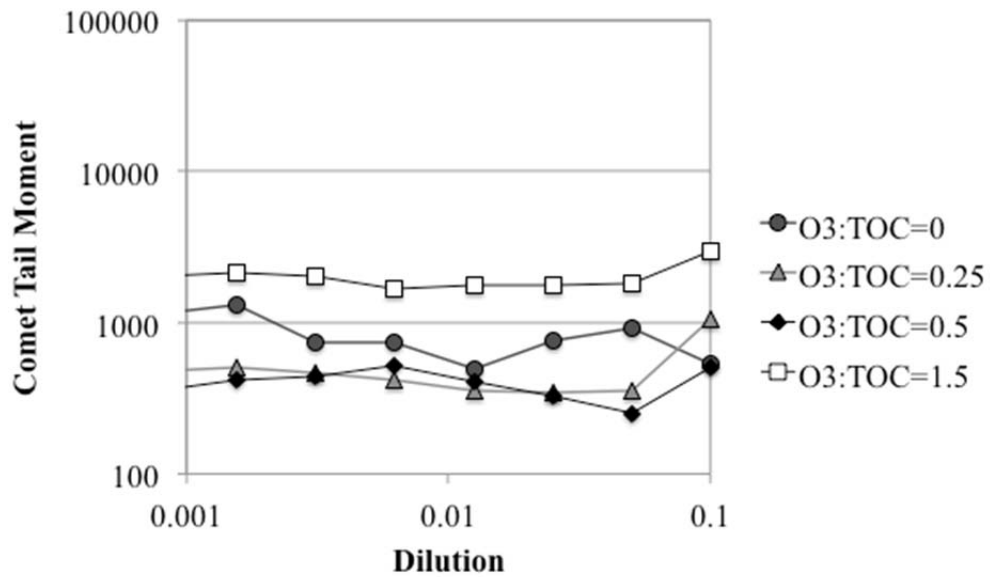


Figure 6.142. Ozone genotoxicity data (no H₂O₂ addition).

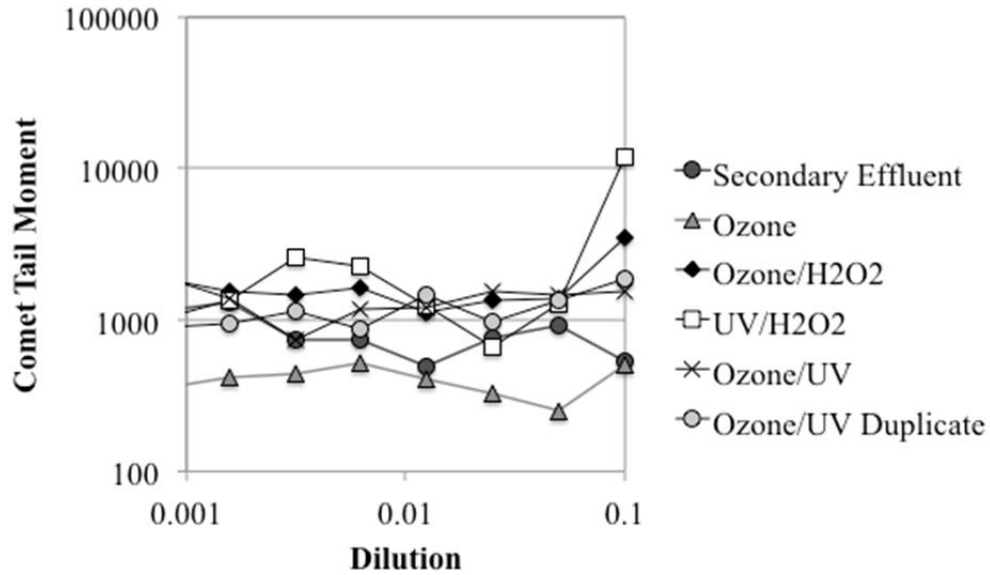


Figure 6.29. Comparison of treatment processes based on genotoxicity data.

6.4 City of Las Vegas Water Pollution Control Facility, Las Vegas, NV

In conjunction with WRRF-09-10 and WRRF-08-08, pilot-scale experiments were performed at the City of Las Vegas Water Pollution Control Facility (CLV) in Las Vegas, Nevada. The filtrate from a 20-gpm pilot-scale MBR (Hydranautics, Nitto Denko, Oceanside, CA) was divided into two separate trains: one train fed a 10-gpm pilot-scale RO membrane (Hydranautics) and the other train fed a 10-gpm pilot-scale HiPOx reactor (APTwater, Pleasant Hill, CA) as pretreatment for a separate pilot-scale RO membrane. A picture of the pilot-scale treatment train is provided in Figure 6.30.

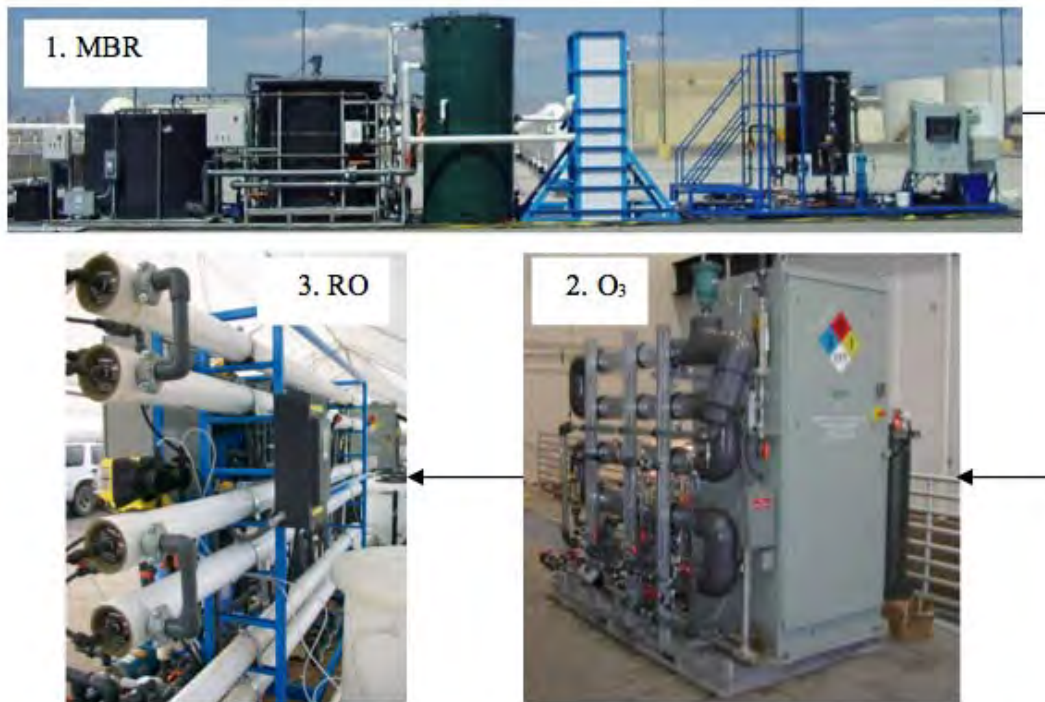


Figure 6.30. MBR-O₃/H₂O₂-RO pilot system.

The goal of WRRF-08-08 was to validate bench-scale studies demonstrating reductions in RO fouling after preoxidation with ozone and ozone/H₂O₂. Even at extremely low ozone doses (e.g., 1.5 mg/L or a O₃:TOC ratio of approximately 0.25), preoxidation makes EfOM more hydrophilic, as illustrated by the Eawag bench-scale experiments, and less likely to accumulate on membrane surfaces. Ultimately, this leads to improved performance, stable transmembrane pressures, reduced maintenance, and possibly lowered costs. Another goal of WRRF-08-08 was to determine whether the reductions in organic fouling offset the additional capital and O&M costs associated with preoxidation.

For WRRF-09-10, the HiPOx ozone system was evaluated as a stand-alone treatment process for EfOM transformation, TOrC oxidation, and microbial inactivation. MBR filtrate was exposed to applied ozone doses ranging from 0 to 10 mg/L (O₃:TOC=0–2.0) and H₂O₂:O₃ ratios of 0 and 0.5. Samples were analyzed for all of the target compounds in the current study, but some compounds were not present in the MBR filtrate because of the efficacy of the biological treatment or their absence in the influent wastewater. Using bench-scale oxidation and disinfection data from WRRF-08-05, correlations were developed between changes in UV₂₅₄ absorbance and total fluorescence, TOrC oxidation, and the inactivation of *E. coli*, MS2, and *Bacillus* spores. In WRRF-09-10, the data from the HiPOx pilot were then compared to these bench-scale data to validate the surrogate correlations. The following discussion will focus on the use of an online analyzer to implement this type of online monitoring strategy to assess treatment efficacy and predict contaminant removal.

The HiPOx unit at CLV was equipped with an online absorbance analyzer from s::can Messtechnik (Vienna, Austria). The s::can spectro::lyser (Figure 6.31) was used to store the entire absorption spectrum of the target water matrix at 5-min time intervals. In addition to automatic absorbance logging for a range of wavelengths (220–720 nm), the analyzer is also

capable of using built-in algorithms to convert absorption spectra into numerous water quality parameters, including chemical oxygen demand, biochemical oxygen demand (BOD), TOC, DOC, nitrate, nitrite, ammonia, and assimilable organic carbon. For the purposes of this project, the discussion following will focus on the use of real-time, online UV₂₅₄ absorbance readings for continuous monitoring of process performance.

The analyzer can either be submerged in the target water matrix during operation or mounted for a more permanent and stable installation. For this project, the analyzer was externally mounted on the HiPOx unit, and a sidestream of ozonated effluent was continuously fed through the flow cell. Although it is not shown in Figure 6.31, the flow cell was encapsulated by a plastic housing with inlet and outlet ports during operation. The plastic housing was removed periodically, and the internal surfaces were cleaned with dilute hydrochloric acid and kimwipes to reduce interference by biofilms, attached solids, and scaling. The analyzer can also be equipped with an automatic cleaning system with a brush and compressed air, but the unit provided for this study required manual cleaning.



Figure 6.31. Online absorbance analyzer (Scanalyzer).

For a period of approximately 10 weeks, the performance of the HiPOx unit was continuously evaluated based on differential UV₂₅₄ absorbance. The goal of this phase was to monitor the stability of the water quality and performance of the ozone pilot. Because the project team was only able to acquire one Scanalyzer, the instrument received MBR filtrate (i.e., ozone influent) and ozonated MBR filtrate (i.e., ozone effluent) at different times during the monitoring period. Figure 6.32 illustrates the fluctuation in UV₂₅₄ absorbance for the ozone influent, which was monitored from May 21 through May 31. Figure 6.32 also indicates the UV₂₅₄ absorbance of a grab sample that was analyzed in the laboratory to validate the online reading from the Scanalyzer. More frequent grab samples were taken during the ozone effluent monitoring period. During the initial ozone influent monitoring period, the instrument was quite stable and was able to detect fluctuations in influent water quality because of typical diurnal variability. The data collected during this time indicated that the UV₂₅₄ absorbance of the ozone influent ranged from 0.095 to 0.155 cm⁻¹ and had an average value of 0.111 cm⁻¹. After May 31, the ozone influent was assumed to follow a similar trend, which allowed the project team to focus on the water quality of the ozone effluent.

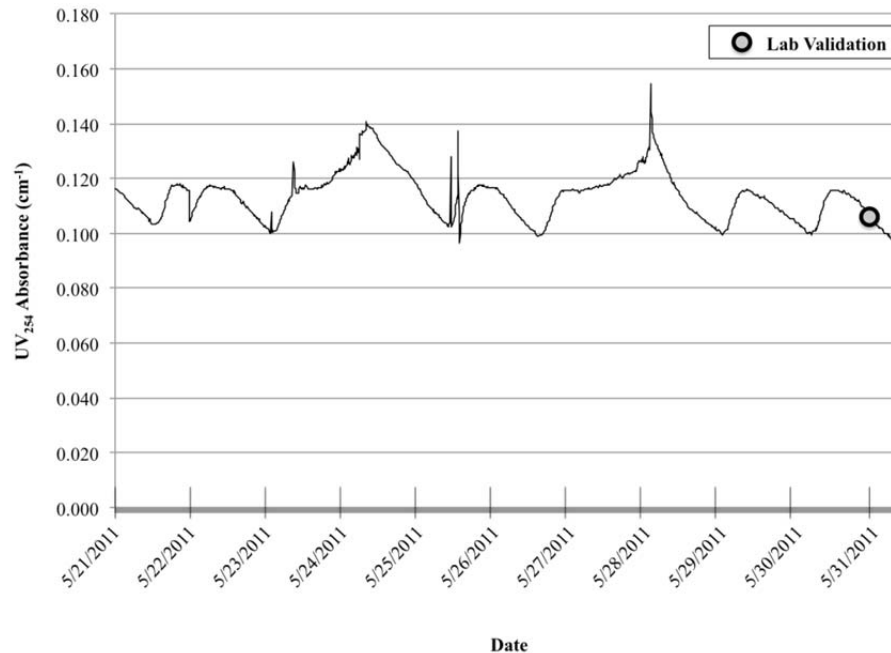


Figure 6.32. Influent UV₂₅₄ absorbance monitoring with s::can spectro::lyser.

Figure 6.33 illustrates the UV₂₅₄ absorbance of the ozone effluent from May 31 to July 4. In contrast to the relatively stable ozone influent, the ozone effluent experienced dramatic fluctuations in water quality that resulted in numerous UV₂₅₄ absorbance spikes in the raw data. In order to improve the clarity of the data, any values >0.100 cm⁻¹ were removed from the data set. These points were assumed to be invalid for a variety of possible reasons:

- Unexpected or planned shutdowns of the MBR and/or ozone pilots
- Scaling or biological fouling of the spectro::lyser
- Periodic spikes in turbidity that interrupted the light path in the flow cell
- Operational changes to the spectro::lyser (e.g., software, flow modifications)

The gaps in the ozone effluent values indicate data that were removed. During the effluent monitoring period, there were numerous operational problems with the MBR and ozone pilots. For example, the cooling system of the HiPOx unit malfunctioned at one point, which caused periodic overheating and shutdowns of the ozone generator until it was replaced. The spectro::lyser continued to collect absorbance data despite the shut down and lack of flow through the unit. Although this did not benefit the model validation, it indicated that this type of online monitoring system would provide redundancy in alerting plant personnel of operational problems.

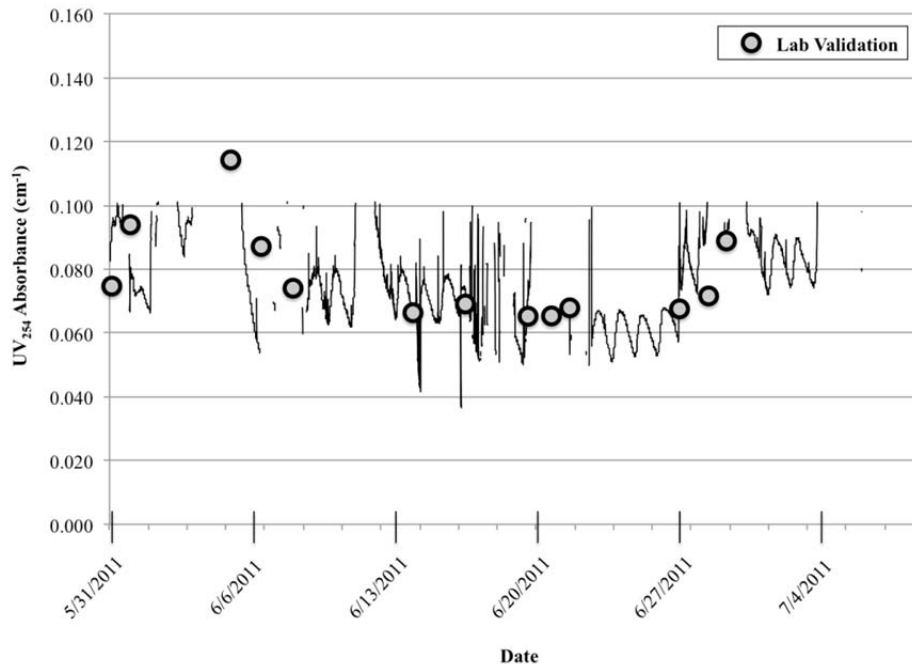


Figure 6.33. Effluent UV₂₅₄ absorbance monitoring with spectrolyser.

As mentioned previously, scaling, biological fouling, and periodic spikes in turbidity also impacted the data provided by the spectrolyser. Therefore, several modifications related to these issues are recommended for future online monitoring efforts. First, a more consistent and frequent cleaning schedule—perhaps daily—would improve the quality of the data generated by the unit. If available, the automatic cleaning system could be programmed to initiate an hourly cleaning cycle to minimize the formation and impacts of the various types of fouling. Manual cleaning with dilute acid may still be warranted to address potential scaling impacts. Finally, incorporating a filter into the spectrolyser housing may prevent artificial spikes in UV absorbance related to turbidity. However, a separate online turbidimeter may be warranted to identify spikes in turbidity that may impact microbial inactivation during ozonation.

In addition to the UV₂₅₄ absorbance spikes (or data gaps), several low points are also evident in Figure 6.33. The cyclical low points are indicative of diurnal variability in the influent water quality. Because differential absorbance (i.e., percent reduction) during ozonation is relatively consistent, the effluent data will generally track the trends in influent water quality, as indicated by Figure 6.34. However, the dramatic dips in the effluent UV₂₅₄ absorbance—June 14, as an example—are indicative of variable dosing experiments that were used to assess TOC oxidation or other experimental objectives. During these experiments, the applied ozone doses ranged from 0.6 to 9.0 mg/L, which corresponded to O₃:TOC ratios ranging from 0.1 to 1.5. At all other times, a single ozone dose of 1.5 mg/L (O₃:TOC of 0.25) was maintained to evaluate the impacts of preoxidation on RO membrane fouling in relation to WRRF-08-08.

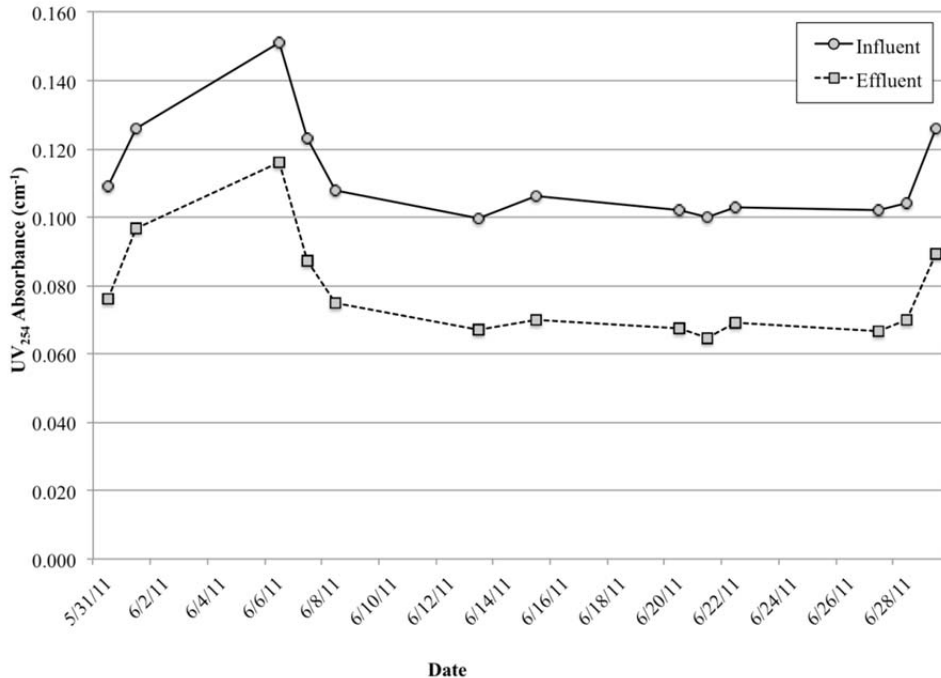


Figure 6.34. UV₂₅₄ absorbance monitoring with routine grab samples.

Most of the operational and data quality issues evident in the data gaps in Figure 6.33 can be mitigated in future applications. After addressing the issues and implementing the recommendations above, the spectrophotometer would certainly provide useful data for operators of water reuse facilities. This is demonstrated by the consistency in the absorbance values detected by the spectrophotometer versus the corresponding grab samples. During continuous operation, there are some fluctuations in water quality that would not be captured by periodic grab samples. The spectrophotometer is capable of capturing this temporal variability and ultimately incorporating the online data into a model—whether the TOC oxidation models developed in WRRF-09-10 or proprietary spectrophotometer algorithms—to evaluate a range of water quality parameters.

In order to evaluate the instrument’s ability to track operational modifications, a variable ozone dosing experiment was performed on June 14. The UV₂₅₄ absorbance data from this experiment, including data for influent grab samples, effluent grab samples, and online monitoring of the ozone effluent, are illustrated in Figure 6.35. During the short timeframe of the dosing experiment, the influent water quality (shaded circles) was relatively stable, considering that the UV₂₅₄ absorbance only ranged from 0.102 to 0.113 cm⁻¹. With respect to the effluent, the numbered boxes indicate different ozone dosing conditions, as described in Table 6.7. The data demonstrate tremendous consistency between the online (empty triangles) and grab sample (black squares) data throughout the testing period.

Table 6.7. Ozone Dosing Conditions During Variable Dosing Experiment

Ozone Dosing Condition	O ₃ :TOC Ratio	Applied Ozone Dose (mg/L)
1	0.1	0.6
2	0.2	1.2
3	0.3	1.8
4	0.4	2.4
5	0.5	3.0
6	0.6	3.6
7	0.7	4.2
8	0.8	4.8
9	0.9	5.4
10	1.0	6.0
11 (Duplicate)	1.0	6.0
12	1.2	7.2
13	1.3	7.8
14	1.4	8.4
15	1.5	9.0

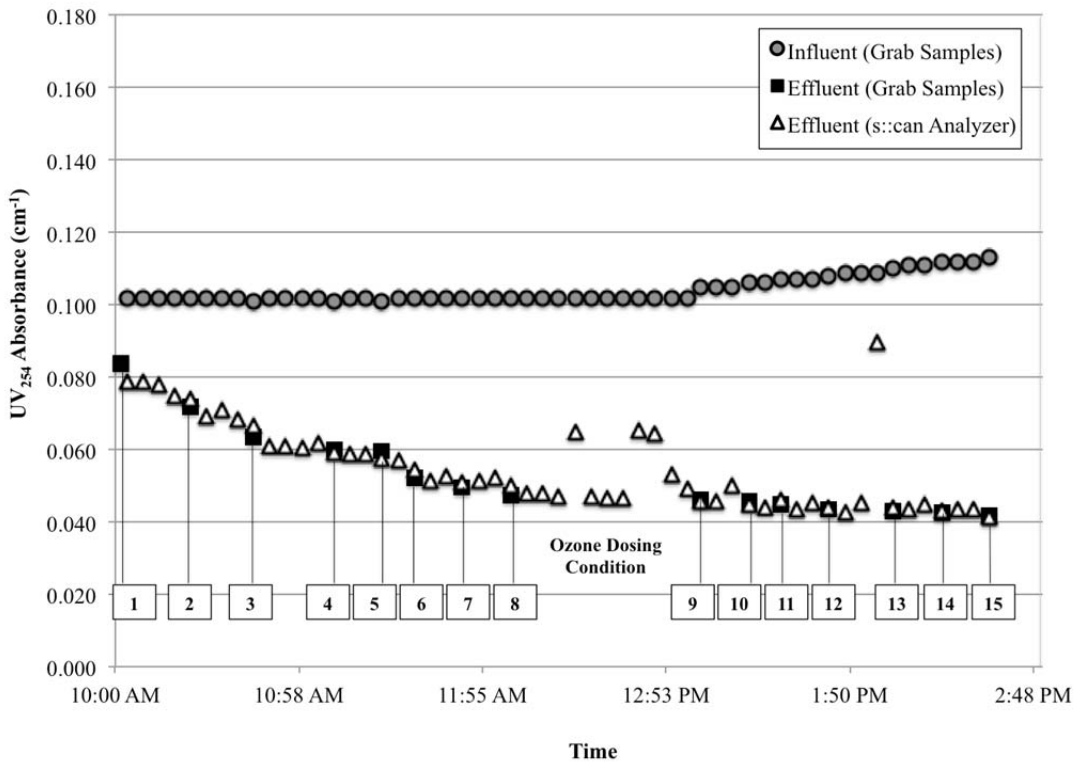


Figure 6.35. UV₂₅₄ absorbance monitoring during variable dosing experiment.

The most significant question was whether the online absorbance data could be used to predict TOC oxidation and microbial inactivation. The validation is detailed in WRRF-09-10, but the strategy proved to be an extremely effective tool for predicting process performance and could easily be integrated into full-scale ozone applications.

Chapter 7

Full-Scale Evaluation of Ozone and Advanced Oxidation

7.1 History of Ozonation in Full-Scale Wastewater Applications

Ozone has been used as a disinfectant for over a century (Loeb et al., 2012), but there has been a distinct dichotomy between drinking water and wastewater applications, particularly related to installation trends throughout the years. After the United States enacted water pollution regulations in the 1970s (the Clean Water Act), ozone became a popular disinfection alternative for wastewater treatment, and the number of U.S. installations eventually peaked at 44 sites by 1985 (Oneby et al., 2010). These were the first ozone installations in North America and some of the first installations for wastewater treatment. During this time, the industry was still refining its approach to the design, installation, and operation of ozone units (Rakness, 2012). Unfortunately, these systems were plagued by O&M problems, and the technology ultimately fell out of favor with the wastewater treatment community (Oneby et al., 2010). In fact, only 5 of the 44 installations were still in operation in 2009. Meanwhile, UV disinfection gained popularity after being identified as a relatively cheap and effective alternative for wastewater applications. On the other hand, the number of ozone installations for drinking water treatment continued to increase rapidly (Oneby et al., 2010) because of ozone's efficacy in destroying taste and odor compounds, reducing trihalomethane formation, and inactivating bacteria, viruses, and protozoan parasites, particularly *Cryptosporidium* oocysts and *Giardia* cysts. The industry also learned from the experiences of the wastewater treatment community (Rakness, 2012).

The increased prevalence of indirect potable reuse and the recent emphasis on trace organic contaminant mitigation has dramatically altered the wastewater treatment landscape. “Planned” IPR covers a broad spectrum of treatment technologies, but MF-RO-UV/H₂O₂ is currently the preferred treatment train prior to groundwater replenishment and reuse. In fact, CDPH refers to MF-RO-AOP (additional AOP flexibility now allowed) as “full advanced treatment” (FAT) and permits only this train for direct injection applications (CDPH, 2011). The pioneering success of the Orange County Groundwater Replenishment System (GWRS)—a partnership between the Orange County Water District (OCWD) and the Orange County Sanitation District (OCSA)—has greatly advanced the field of IPR by providing a model system, specifically its Advanced Water Purification Facility (AWPF), which has been implemented by numerous agencies. Numerous studies have demonstrated the efficacy of the MF-RO-AOP treatment train in removing nearly all effluent organic matter, trace organic contaminants, and pathogenic microorganisms. Based on published research and historical performance, this treatment train is clearly an effective alternative for IPR. However, this paradigm is not necessarily the most appropriate option in all applications. For example, reverse osmosis generates a concentrated brine stream containing salt, bulk and trace organics, and other undesirable contaminants. Facilities with access to ocean outfalls can take advantage of this convenient disposal option, but this is not possible for many inland locations. Accordingly, this waste stream needs to be treated with additional processes that can greatly increase or even exceed the cost of advanced water treatment (e.g., thermal zero-

liquid discharge). This treatment train is also characterized by relatively high energy consumption, chemical use, and capital and O&M costs.

The leading alternative to MF-RO-AOP is some variation of O₃-BAC, which has recently been demonstrated in a number of pilot- and full-scale installations in Nevada, New Mexico, Texas, Australia, and Switzerland. A recent study even highlighted the efficacy of three different ozone-BAC facilities in Australia (Reungoat et al., 2011). The data from these studies and installations indicate that both MF-RO-AOP and O₃-BAC are sufficient to ensure a safe and reliable water supply. In fact, the Fred Hervey Water Reclamation Plant (O₃-BAC) has been operating for decades with no detrimental effects on public health, and newer ozone facilities, including the F. Wayne Hill Water Resources Center in Georgia, have experienced similar success. Many of these facilities rely on the biological—rather than adsorptive—capacity of the BAC process, so the media may last more than 10 years before replacement is desired. However, these BAC systems may require replenishment rates of several tons of carbon per year to account for media lost in the underdrains and during backwashes. The replacement frequency will be dictated by the water quality objectives, particularly for total organic carbon, but the biological component will address many of the oxidation byproducts regardless of the replacement frequency.

The use of ozone in wastewater applications is not limited to IPR. Ozonation can be integrated into wastewater treatment plants to accomplish a variety of water quality objectives, including general disinfection, sludge conditioning, odor control, preoxidation (prior to biological secondary treatment), and TOC mitigation (Loeb et al., 2012). Because of a combination of new treatment objectives and improved technology, ozonation is again increasing in popularity in wastewater applications. In fact, wastewater installations in Japan increased from three facilities in the 1980s to over 60 facilities in 2010. In the United States, two ozone facilities recently converted to UV disinfection (Hagerstown, MD and Mahoning County, OH), but there are at least four facilities under design or construction (CCWRD; Scottsdale, AZ; and two facilities in Indianapolis, IN). Another facility—the WBMWD—is currently pilot testing ozone preoxidation to reduce MF fouling, and the full-scale system is expected to be online in the next few years. After these new installations are accounted for, there will be at least 10 wastewater or water reuse facilities in the United States using ozone (summarized in Table 7.1).

Despite the fact that many of the early ozone O&M problems have been addressed over the last few decades, problems are still encountered periodically, as with any technology. One facility recently experienced issues with both of their ozone generators: (1) one generator repeatedly blew high-voltage fuses because of an unknown electrical problem and (2) the other generator developed a leak that allowed coolant to enter the dielectric chamber. At the time of this report, the facility had not identified the cause of the electrical issue, although additional troubleshooting steps were under way. According to industry experts, the electrical issue is not a common problem for ozone systems unless the blown fuses are accompanied by other symptoms, such as cooling water leaks. In the recent past, some systems were affected by bad welds that allowed cooling water to enter the gas side of the generator, but this problem has generally been addressed by the various manufacturers. As a precautionary measure, facilities can ensure that the gas pressure inside the system is always greater than the external cooling water pressure, thereby reducing the potential for costly leaks (Rakness and Muri, 2009). The source of the leak in the second unit was determined to be one of the stainless steel tubes inside the generator, which was subsequently tapped and plugged.

During normal operation, ozone generators are fed a combination of oxygen and nitrogen, which promotes greater electrical efficiency (Rakness and Muri, 2009). However, the nitrogen reacts with ozone and generates a solid residue, primarily composed of dinitrogen pentoxide (N₂O₅), which subsequently reacts with moisture to create nitric acid (Rakness and Muri, 2009). The nitric acid ultimately leads to blown fuses, electrical inefficiency, and other damage (Rakness and Muri, 2009). Because N₂O₅ is unavoidable, the generators must be cleaned out periodically (every 10–15 years) using a difficult, labor-intensive process that often leads to additional damage to the dielectrics (Rakness and Muri, 2009). Alternatively, the facility can strive to prevent moisture from entering the chamber by using the differential pressure strategy described earlier, eliminating moisture in the feed gas, and ensuring the integrity of the welds at all seams (Rakness and Muri, 2009).

Table 7.1. U.S. Wastewater or Water Reuse Facilities with Ozone

Location	Year Installed	Year Upgraded	Average Daily Flow (MGD)	Feed Gas	Ozone Capacity (lb/d)	Ozone Dose (mg/L)	Treatment Goal
Recently Converted to UV Disinfection							
Mahoning County, Ohio	1978	1995	8.0	Air	500	4	Disinfection
Hagerstown, Maryland	1982	1990	12	PSA ^a	1,400	10	Disinfection
Existing Ozone Facilities							
Springfield, Missouri	1978	2012	30	Cryogenic ^c	6,000	2-5	Disinfection
Frankfort, Kentucky	1980	2007	40	LOX ^b	1,000	4-8	Disinfection
El Paso, Texas	1985	2012	12	LOX ^b	1,300	5.4	Disinfection, Reuse
Trion, Georgia	1997	N/A	8.0	LOX ^b	1,800	27	Color, Disinfection
Gwinnett County, Georgia	2003	2006	50	LOX ^b	4,700	1.0-1.5	Disinfection, Reuse
New Ozone Facilities							
Indianapolis, Indiana	2012	N/A	110	VPSA ^a	12,000	6	Disinfection
Indianapolis, Indiana	2012	N/A	110	VPSA ^a	12,000	6	Disinfection
CCWRD, Las Vegas	TBD	N/A	30	LOX ^b	6,000	8	Disinfection, Reuse
WBMWD, Los Angeles	TBD	N/A	30	LOX ^b	4,000	12	Membrane Fouling
Scottsdale, Arizona	TBD	N/A	27	TBD	TBD	TBD	Disinfection

Source: Adapted from Loeb et al. (2012).

^a(V)PSA=(Vacuum) pressure swing adsorption

^bLOX=Liquid oxygen

The industry has dramatically improved its understanding of ozonation since the early installations, and there is also a wealth of knowledge and experience that did not exist previously, including useful references on the design, installation, and operation of ozone systems (Rakness, 2005). It is important to note that ozone systems in water and wastewater treatment are essentially identical, although the operational control points or treatment goals may differ slightly. Therefore, just as the drinking water industry learned lessons from the early wastewater installations, the wastewater industry can now benefit from recent successes in drinking water treatment (Rakness, 2012).

To assess the accuracy of extrapolating bench-scale data to larger systems, the pilot-scale experiments were supplemented with data from full-scale facilities. The project team collected samples from the following two agencies to evaluate the efficacy of ozone and MF-RO-UV/H₂O₂ for TO_rC mitigation, disinfection, and transformation of bulk organic matter:

- OCWD Advanced Water Purification Facility, CA—MF-RO-UV/H₂O₂
- City of Springfield, MO—Ozone

Nine nitrosamines, including NDMA, were also monitored to identify the extent of formation and mitigation provided by the treatment trains.

Additional full-scale MF-RO-UV/H₂O₂ and ozone-BAC data are provided in Sections 3.2 and 3.4, respectively, which correspond to the WBMWD and GCGA bench-scale experiments. Those sections only highlight the secondary effluents and finished products, but they illustrate the efficacy of the different treatment frameworks. Finally, historical data from the El Paso Water Utilities (El Paso, TX) are also provided to illustrate trends in influent and effluent TOC values at an ozone-BAC facility.

7.2 MF-RO-UV/H₂O₂

7.2.1 OCWD Advanced Water Purification Facility

On the morning of October 10, 2011, samples were collected from the following locations at OCWD's 70-MGD MF-RO-UV/H₂O₂ facility, which is illustrated in Figure 7.1:

- Microfiltration feed (MFF)
- Reverse osmosis feed (ROF)
- Reverse osmosis permeate (ROP)
- Reverse osmosis concentrate (ROC)
- UV/H₂O₂ product (UVP)

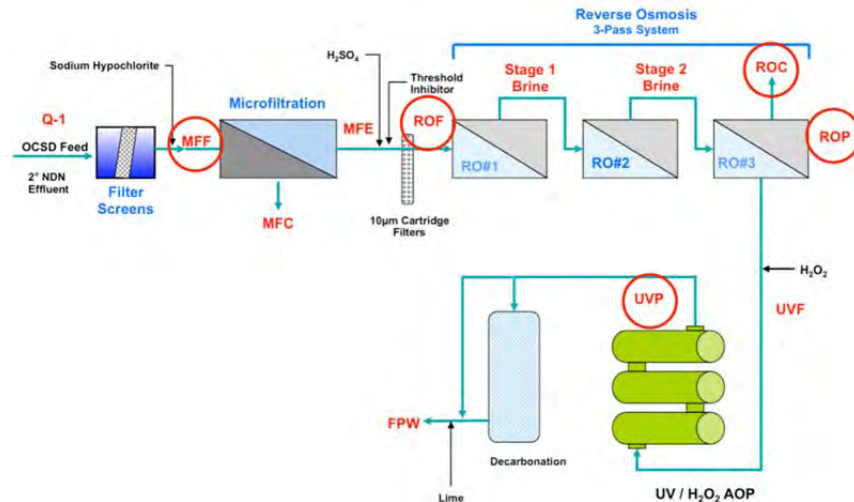


Figure 7.1. Schematic of OCWD’s Advanced Water Purification Facility.

Prior to arriving at the AWPf, the partially nitrified–denitrified secondary effluent from OCSD is dosed with 12.5% sodium hypochlorite, which subsequently reacts with residual ammonia to form chloramines. This feedwater (MFF) is filtered through polypropylene hollow-fiber microfiltration membranes and the effluent (MFE) is stored in a break tank. A chloramine residual is maintained in the MFE, and sulfuric acid and antiscalants are added to form feedwater (ROF) for the three-stage RO process. The RO product/permeate (ROP) is dosed with 3 mg/L of H₂O₂ prior to the UV AOP, thereby generating the UV product (UVP). A summary of the water quality data associated with these samples is provided in Table 7.2.

The MFF data are characteristic of a conventional secondary/tertiary effluent, and there are no significant outliers to highlight. The nitrosamine concentrations (i.e., NDMA, NPYR, and nitrosomorpholine) were relatively low and presumably formed during exposure to chloramines, which in turn are largely responsible for the small number of coliform bacteria.

As expected, the subsequent microfiltration process (ROF) resulted in small reductions in UV₂₅₄ absorbance, TOC, some of the target compounds, and coliform bacteria. However, there were several target compounds, including nitrosamines, that increased in concentration across the microfiltration membrane. For many of the target compounds, this increase can likely be attributed to sampling error or matrix interference that may have impacted the analytical methods. For the nitrosamines, the increases in concentration are likely due to longer exposure to chloramine, although sampling error and matrix interference are potential explanations as well.

After reverse osmosis, nearly all of the target compounds were removed to the detection limits of the analytical methods. In fact, only three parameters—UV₂₅₄ absorbance, total nitrogen, and NDMA—were present at reportable concentrations in the ROP. The UV₂₅₄ absorbance and total nitrogen values were insignificant, and the NDMA concentration was typical of an RO permeate because of the compound’s low molecular weight, which enables it to pass through the semipermeable membrane and dictates the need for the downstream UV/H₂O₂ process. On the other hand, the ROC values illustrate one of the major disadvantages of MF-RO treatment trains: reclamation facilities with no access to ocean outfalls must dispose of concentrated brines safely. The ROC samples contained 61 mg/L of

total nitrogen and 33 mg/L of TOC, and nearly half of the target compounds were present at the $\mu\text{g/L}$ level in the ROC samples. Furthermore, four of the nitrosamines were present at reportable concentrations, although NDMA was the only nitrosamine above its CDPH notification level.

Just as the ROC sample illustrates the major limitation of MF-RO-AOP, the UVP sample further illustrates why this treatment train is regarded as the preferred alternative in IPR. Specifically, the RO process removes a majority of the target compounds to the detection limits of existing analytical methods, and the downstream UV/H₂O₂ process provides further polishing to ensure that the final product is essentially ready for human consumption. With respect to the UVP sample, only UV₂₅₄ absorbance and total nitrogen were present at reportable, albeit exceptionally low, concentrations.

In addition to the parameters listed in Table 7.2, the samples were also characterized based on 3D fluorescence. Despite the different format, the 3D fluorescence data (Figure 7.2) lead to the same conclusion: MF-RO-AOP is extremely effective in removing effluent organic matter and providing multiple barriers against TOrCs and microbial pathogens. This is illustrated by the decrease in fluorescence intensity (color and numeric values) through the treatment train. Again, the efficacy of this treatment train must be considered against the disposal of the concentrated brine stream (Figure 7.3) and the additional costs associated with each treatment process. The cost issue will be described in greater detail later in the report.

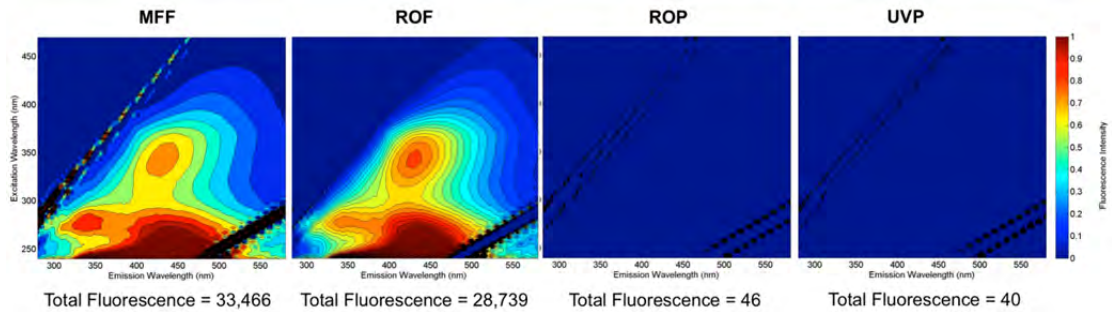


Figure 7.2. 3D Fluorescence for the MF-RO-UV/H₂O₂ train at OCWD's AWPF.

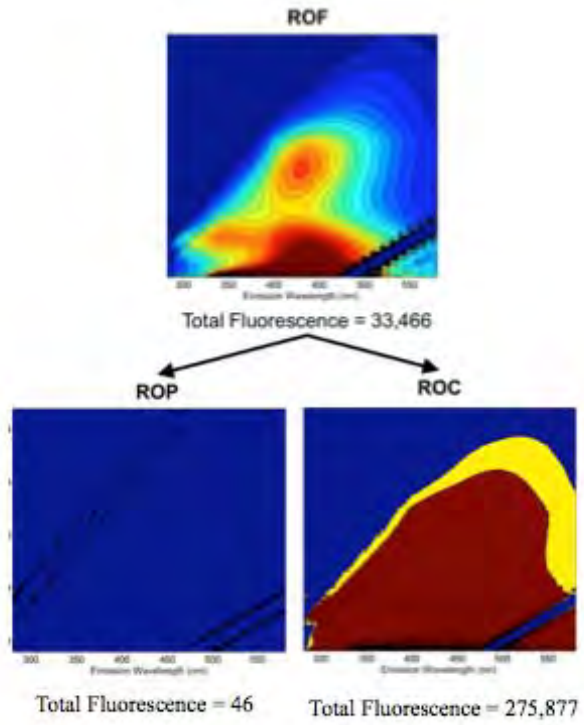


Figure 7.3. 3D fluorescence for the RO process at OCWD's AWPF.

Table 7.2. Summary of Full-Scale Sample Event at OCWD's AWPf

Parameter	Units	MFF	ROF	ROP	ROC	UVP
UV ₂₅₄ absorbance	cm ⁻¹	0.153	0.125	0.007	0.696	0.004
TN	mg-N/L	11	11	1.1	61	1.2
TOC	mg/L	6.4	6.0	< 0.20	33	< 0.20
Bisphenol A	ng/L	< 50	< 50	< 50	< 50	< 50
Diclofenac	ng/L	< 25	74	< 25	610	< 25
Gemfibrozil	ng/L	190	210	< 10	1,300	< 10
Ibuprofen	ng/L	80	93	< 25	760	< 25
Musk ketone	ng/L	< 100	< 100	< 100	180	< 100
Naproxen	ng/L	140	200	< 25	1,400	< 25
Triclosan	ng/L	< 25	< 25	< 25	87	< 25
Atenolol	ng/L	590	570	< 25	3,400	< 25
Atrazine	ng/L	< 10	< 10	< 10	14	< 10
Carbamazepine	ng/L	180	210	< 10	1,000	< 10
DEET	ng/L	400	410	< 25	2,400	< 25
Meprobamate	ng/L	580	540	< 10	3,000	< 10
Phenytoin	ng/L	160	150	< 10	840	< 10
Primidone	ng/L	110	100	< 10	760	< 10
Sulfamethoxazole	ng/L	290	660	< 25	4,500	< 25
Trimethoprim	ng/L	31	66	< 10	510	< 10
TCEP	ng/L	500	510	< 200	3,000	< 200
Nitrosodimethylamine (NDMA)	ng/L	16	42	20	100	< 2.5
Nitrosomethylethylamine (NMEA)	ng/L	< 5.0	< 5.0	< 5.0	< 5.0	< 5.0
Nitrosodiethylamine (NDEA)	ng/L	< 5.0	< 5.0	< 5.0	< 5.0	< 5.0
Nitrosodipropylamine (NDPA)	ng/L	< 10	< 10	< 10	< 10	< 10
Nitrosomorpholine	ng/L	6.9	7.5	< 5.0	18	< 5.0
Nitrosopyrrolidine (NPYR)	ng/L	23	34	< 10	150	< 10
Nitrosopiperidine (NPIP)	ng/L	< 5.0	< 5.0	< 5.0	30	< 5.0
Nitrosodibutylamine (NDBA)	ng/L	< 10	< 10	< 10	< 10	< 10
Nitrosodiphenylamine	ng/L	< 10	< 10	< 10	< 10	< 10
Total coliform	MPN/100 mL	3.1	<1.0	<1.0	<1.0	<1.0
Fecal coliform	MPN/100 mL	<1.0	<1.0	<1.0	<1.0	<1.0

7.2.2 West Basin Municipal Water District

The full-scale data for the MF-RO-UV/H₂O₂ system operated by the WBMWD were described earlier in the report in Table 3.34 (general water quality), Table 3.39 (TO_rC concentrations), Table 3.42 (microbial water quality), and Figure 3.55 (3D fluorescence). In general, the final product water was very similar to that for Orange County, but there were several minor exceptions. For example, the NDMA concentration following the UV/H₂O₂ process at WBMWD was 6.5 ng/L instead of <2.5 ng/L. Most importantly, however, the concentration was still below the 10 ng/L CDPH notification level. The other significant difference was that bisphenol A was detected at 86 ng/L in the finished product, although all of the other TO_rCs were below their respective reporting limits. The field blank (i.e., control sample) was also <MRL for bisphenol A, which indicates that sample contamination is unlikely. The bisphenol A concentration was also relatively high in the secondary effluent in comparison to the other study sites, but additional testing would be needed to verify that this is a consistent problem. Regardless, the WBMWD data support the conclusion that MF-RO-UV/H₂O₂ is effective against a variety of water-based contaminants and is a suitable treatment train for potable reuse applications.

7.3 Ozone and Ozone-BAC

7.3.1 City of Springfield, MO (Ozone)

On October 10, 2011, samples were collected from the following locations at the 30-MGD facility, which is illustrated in Figure 7.4:

- Primary effluent from Plant #2
- Secondary effluent from Plant #2
- Combined ozone influent
- Combined ozone effluent

A summary of the data for the Springfield study site is provided in Table 7.3, and the corresponding 3D fluorescence images are provided in Figure 7.5. The primary and secondary effluent samples were representative of typical wastewater. The primary effluent sample contained high nitrogen and organic carbon concentrations, and many of the trace organic contaminants were present at the µg/L level, particularly the compounds with higher consumption patterns. The compounds with the highest concentrations were the pain relievers and anti-inflammatories (e.g., naproxen and ibuprofen), which is typical of raw wastewater or primary effluent. Nitrosopyrrolidine (NPYR) and nitrosopiperidine (NPIP) were also present at concentrations of 500 ng/L and 380 ng/L, respectively. Further study would be necessary to identify the reason for these high concentrations, but this was outside the scope of the present study. In any case, these compounds were not detected in the secondary effluent, so they appear to be readily amenable to biodegradation.

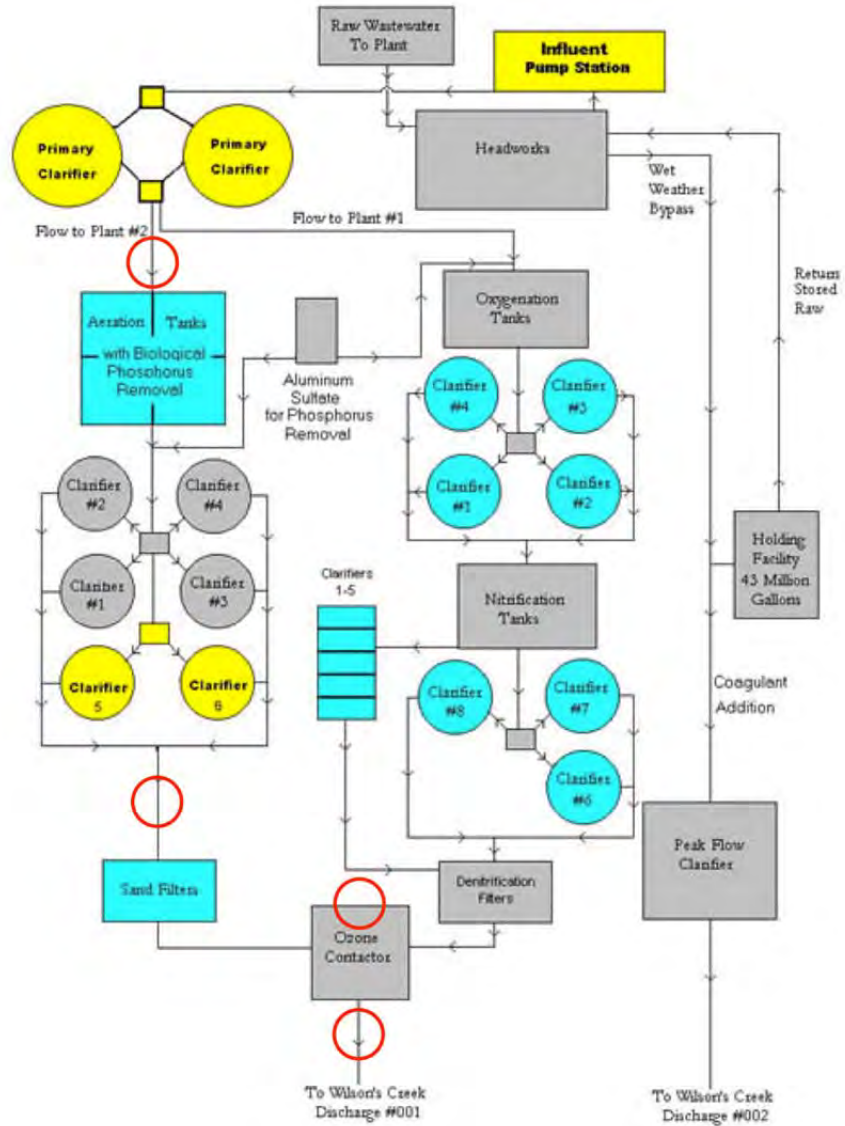


Figure 7.4. Springfield study site.

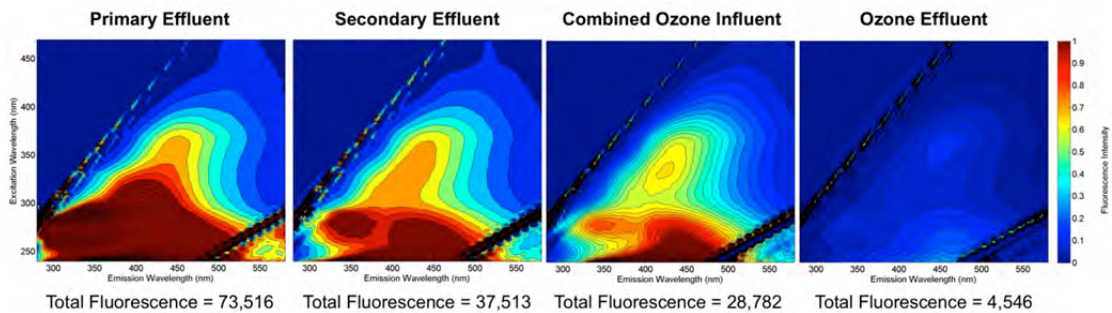


Figure 7.5. 3D fluorescence for the Springfield study site.

Table 7.3. Summary of Full-Scale Sample Event at the Springfield Study Site

Parameter	Units	Primary Effluent	Secondary Effluent	Combined Ozone Influent	Ozone Effluent	% Reduction by Ozonation
UV ₂₅₄ absorbance	cm ⁻¹	0.201	0.134	0.116	0.059	49%
TN	mg-N/L	25	10	11	12	N/A
TOC	mg/L	45	5.7	4.9	4.8	2%
Bisphenol A	ng/L	290	< 50	< 50	< 50	N/A
Diclofenac	ng/L	80	59	47	< 25	>47%
Gemfibrozil	ng/L	2,500	100	72	< 10	86%
Ibuprofen	ng/L	16,000	33	< 25	< 25	N/A
Musk ketone	ng/L	< 100	< 100	< 100	< 100	N/A
Naproxen	ng/L	14,000	75	26	< 25	>4%
Triclosan	ng/L	1,900	100	48	750	N/A
Atenolol	ng/L	1,400	380	190	< 25	>87%
Atrazine	ng/L	< 10	< 10	< 10	< 10	N/A
Carbamazepine	ng/L	200	240	220	< 10	>95%
DEET	ng/L	3,000	170	100	55	45%
Meprobamate	ng/L	480	550	350	110	69%
Phenytoin	ng/L	140	220	150	17	89%
Primidone	ng/L	230	240	210	45	79%
Sulfamethoxazole	ng/L	2,500	2,600	2,200	< 25	>99%
Trimethoprim	ng/L	730	37	21	< 10	>52%
TCEP	ng/L	230	470	410	340	17%
Nitrosodimethylamine (NDMA)	ng/L	15	11	12	26	N/A
Nitrosomethylethylamine (NMEA)	ng/L	< 2.5	< 2.5	< 2.5	< 2.5	N/A
Nitrosodiethylamine (NDEA)	ng/L	< 5.0	< 5.0	< 5.0	< 5.0	N/A
Nitrosodipropylamine (NDPA)	ng/L	< 10	< 10	< 10	< 10	N/A
Nitrosomorpholine	ng/L	< 5.0	12	12	8.8	N/A
Nitrosopyrrolidine (NPYR)	ng/L	500	< 10	< 10	19	N/A
Nitrosopiperidine (NPIP)	ng/L	380	< 5.0	< 5.0	14	N/A
Nitrosodibutylamine (NDBA)	ng/L	< 10	< 10	< 10	< 10	N/A
Nitrosodiphenylamine	ng/L	16	< 10	< 10	< 10	N/A
Total coliform	MPN/100 mL	3.9 × 10 ⁷	4.6 × 10 ⁴	4.4 × 10 ⁴	3.1 × 10 ²	2.2 (logs)
Fecal coliform	MPN/100 mL	4.9 × 10 ⁶	3.0 × 10 ³	3.5 × 10 ³	1.2 × 10 ¹	2.5 (logs)

The secondary process is operated in two separate trains, with activated sludge plus biological phosphorus removal in Train #2 (sampling location) and activated sludge with full nitrification and partial denitrification in Train #1. Alum is also added to both trains to provide chemical phosphorus removal. The target mixed liquor suspended solids concentration is approximately 3,000 mg/L. The secondary effluent concentrations from Train #2 were typical of an efficient biological process without nitrification. This is most apparent in the concentrations of the pain relievers and anti-inflammatories, which are degraded extensively during secondary treatment. The concentrations of these target compounds will decrease significantly in all biological processes, but full nitrification generally reduces these compounds to their respective MRLs. The degree of sampling error (i.e., different slugs of water from primary to secondary effluent) is most apparent in the biologically recalcitrant compounds, such as meprobamate, primidone, and phenytoin, which appear to increase through the secondary process.

The combined ozone influent data reflect the mixing of flows from the two different trains. This includes additional sand filtration for Train #2 and more extensive biological treatment and filtration for Train #1. The additional nitrification/denitrification steps in Train #1 are apparent, based on the reduced concentrations of the target compounds. This sample was collected to provide a direct point of comparison for the ozone effluent.

During the sampling event, the Springfield facility was averaging an ozone production rate of approximately 1,200 lb/day. Based on the facility's average daily flow of 30 MGD, this corresponds to an applied ozone dose of 4.8 mg/L and an O₃:TOC ratio of approximately 1.0. The performance of the ozone system was evaluated based on the contaminant groups presented earlier in the report. Based on the summary data in Table 5.18, an O₃:TOC ratio of 1.0 should achieve an approximate 50% reduction in UV₂₅₄ absorbance in addition to the following reductions in the target contaminants:

- Group 1=99% (sulfamethoxazole, diclofenac, bisphenol A, carbamazepine, trimethoprim, naproxen, and triclosan)
- Group 2=90% (gemfibrozil and atenolol)
- Group 3=92% (ibuprofen, phenytoin, DEET, and primidone)
- Group 4=68% (atrazine and meprobamate)
- Group 5=23% (TCEP)
- *E. coli*=7 logs

The reduction in UV₂₅₄ absorbance was almost identical to the predicted value, and many of the target compounds were also close to their predicted reductions. Exclusions include compounds that were not detected in the combined ozone influent sample; compounds that reached their respective MRLs during ozonation, which limited the quantifiable range; and three specific outliers (DEET, triclosan, and *E. coli*). Ozonation only achieved a 45% reduction in the DEET concentration, but it is unclear what caused this deviation from the bench-scale data. The more notable outliers were the Group 1 compound triclosan, which increased in concentration from 48 ng/L to 750 ng/L after ozonation, and *E. coli*. Although unsubstantiated, because the field blank was <MRL for all of the target contaminants, the elevated triclosan concentration is indicative of some form of contamination during the preparation, collection, or analysis phase. Because triclosan is ubiquitous in hand soaps, this is a plausible explanation, but further testing would be necessary to validate or refute this theory. With respect to *E. coli*, the potential level of inactivation was limited to only 3.5 logs

because the ozone influent sample only contained 3.5×10^3 MPN/100 mL. In general, it is often easier to achieve several orders of magnitude of inactivation when the initial *E. coli* level is high, as in the spiked bench-scale experiments. It becomes increasingly difficult to inactivate bacteria as the numbers approach the detection limit of the assay—hence the discrepancy between the maximum level of inactivation (3.5 logs) and the observed level of inactivation (2.5 logs). It is important to note that microbial regrowth during shipping was not a factor, considering that the fecal coliform data measured by the project team were similar to those measured at the facility (data not shown). Also, the total suspended solids concentration in the combined ozone influent was <1 mg/L, so particle shielding was not a significant issue. Therefore, further study is necessary to identify strategies to consistently achieve microbial detection limits with ozonation.

The Springfield data were also analyzed using a model developed for a recent WateReuse Research Foundation project (WRRF-09-10: Use of UV and Fluorescence Spectra as Surrogate Measures for Contaminant Oxidation and Disinfection in the Ozone/H₂O₂ Advanced Oxidation Process). Using the regression models presented in that report, the contaminant-specific predictions in Table 7.4 were developed for compounds with quantifiable data. Similarly to the group-based comparison previously presented, the contaminant-specific predictions were also consistent with the observed data, excluding the aforementioned outliers. This indicates that the predictive model in WRRF-09-10 can be a powerful tool in monitoring the performance of oxidation processes, particularly ozonation.

Table 7.4. WRRF-09-10 Model Validation for Springfield Data

Parameter	Actual % Reduction	Predicted % Reduction
UV ₂₅₄ absorbance	49%	50%
Total fluorescence	84%	87%
Diclofenac ^a	>47%	99%
Gemfibrozil	86%	99%
Naproxen ^a	>4%	99%
Atenolol ^a	>87%	99%
Carbamazepine ^a	>95%	99%
DEET	45%	75%
Meprobamate	69%	77%
Phenytoin	89%	85%
Primidone	79%	75%
Sulfamethoxazole ^a	>99%	99%
Trimethoprim ^a	>52%	99%
TCEP	17%	18%
<i>E. coli</i>	2.5 (logs)	5.3 (logs)

^aPercentage reduction limited by MRL.

With respect to the nitrosamines, the ozonated effluent from the Springfield facility was consistent with the bench-scale data in this report. Specifically, ozonation resulted in direct nitrosamine formation, which increased the NDMA concentration from 12 to 26 ng/L. However, this 14 ng/L increase was one of the lowest levels of direct NDMA formation observed in this study, which can likely be attributed to the extensive biological pretreatment (i.e., nitrification/denitrification) provided in Train #1. Although polymer has been implicated as a potential NDMA precursor during ozonation (Padhye et al., 2011), the use of polymer at the Springfield facility did not seem to be a significant factor. Anecdotal evidence suggests

that significant polymer use occurs in the biosolids dewatering centrifuges at the Springfield facility, and the resulting centrate, presumably containing residual polymer, is recycled to the head of the treatment plant. Residual polymer is likely degraded during biological secondary treatment, and no further polymer addition occurs downstream of the final clarification process (i.e., immediately upstream of the ozone process).

Similar levels of NPIP and NPYR also formed during ozonation, although there is no basis for comparison in the bench-scale experiments. If CDPH notification levels were a concern in this application, a low level of UV photolysis or downstream biological filtration would be needed to reduce the NDMA concentration to 10 ng/L. NDEA and NDPA were not detected in the sample, so the 10 ng/L notification levels for these compounds would not be an issue. Nitrosomorpholine, which does not have an established notification level, was also detected in the ozonated effluent, but the concentration actually decreased to 8 ng/L from the preceding sample.

After the sample event was completed, the Springfield study site upgraded its ozone system by installing high-efficiency ozone generators and sidestream injection as a replacement for its original diffusion system. With both of the ozone generators operating simultaneously at full capacity, the system is capable of producing 6,000 lbs/day of ozone. However, Springfield's standard operating procedure is based on a single ozone generator, with the second available for redundancy. It still uses the original cryogenic oxygen supply, but with upgraded control parameters. Since the upgrade, the facility has observed lower fecal coliform counts with lower applied ozone doses. The facility is currently operating at an ozone production rate of 1,000 lbs/day during average flows, but it may reduce that set point to 600–800 lbs/day because of the system's disinfection efficacy.

7.3.2 Gwinnett County, GA (Ozone-BAC)

The full-scale data for the ozone-BAC process at Gwinnett County were described earlier in the report in Table 3.64 (general water quality), Table 3.69 (TOxC concentrations), Table 3.72 (microbial water quality), and Figure 3.95 (3D fluorescence). In general, the final product waters were similar between Gwinnett County and the Springfield facility, although the coliform and NDMA levels were slightly lower in Georgia. The additional biological filtration process (i.e., BAC) at Gwinnett County was sufficient to remove the ambient NDMA in the secondary effluent (17 ng/L) and any NDMA that may have formed during ozonation (data not collected). It is difficult to provide a more in-depth evaluation of the ozone process at Gwinnett County because the process was not isolated by the original sampling plan during the bench-scale experiments. Samples were only collected for the secondary effluent and the finished product. With the exception of TOC and total dissolved solids, the ozone-BAC treatment train produced a final product of quality similar to that of MF-RO-UV/H₂O₂.

7.4 El Paso Water Utilities (Ozone-BAC)

The recently upgraded 12-MGD facility operated by the El Paso Water Utilities employs a treatment train comprising a powdered activated carbon biological process (PACT, Siemens, Munich, Germany), lime stabilization, media filtration, ozone disinfection (~5 mg/L), and biological activated carbon prior to aquifer recharge. The ozone system is composed of two Wedeco Effizon ozone generators (ITT Water & Wastewater, Herford, Germany), a nitrogen boost system, and two ozone destruct units. For the BAC process, the carbon has only been replaced twice in 27 years of operation, although two to four tons of carbon are added each

year to replenish the amount that is lost in the underdrains and during backwashes. Because one ozone generator is sufficient to meet the facility’s dosing objectives, the second unit is intended only for redundancy. In contrast, some facilities operate multiple units at lower power settings to achieve the same dosing condition as a single unit at a higher power setting.

Figure 7.6 illustrates the historical influent and effluent TOC data sets for 2011, which were provided by the El Paso Water Utilities. During this sampling period, the ozone system was dosing at approximately 5 mg/L, and the BAC empty bed contact time was approximately 10 min. Because the BAC at this facility is not regenerated or replaced very often (every 10–11 years), these data are indicative of a predominantly biological rather than adsorptive process. The minimum, average, and maximum effluent TOC values in 2011 were 1.8, 3.2, and 5.2 mg/L, respectively. Therefore, ozone-BAC facilities are capable of producing product water with minimal organic matter, and these values could likely be reduced even further with more frequent media regeneration or replacement.

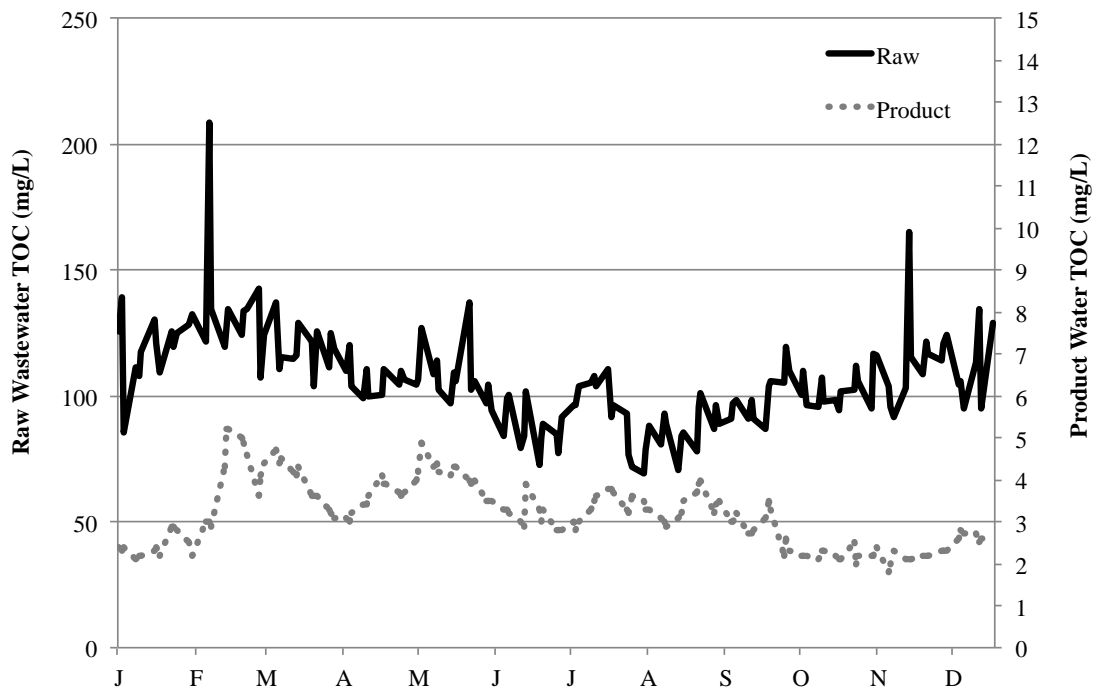


Figure 7.6. Historical TOC (mg/L) data for 2011.

7.5 Conclusion

The data sets described indicate that the conclusions and removal profiles developed with bench-scale experiments can generally be extrapolated to full-scale systems. Each system will have unique water quality parameters, precursors, and treatment objectives, which will lead to some variability in process performance and final water quality, but the general design principles will be relatively consistent. As demonstrated in previous studies, the MF-RO-UV/H₂O₂ systems at Orange County and West Basin were extremely effective in eliminating the wastewater identity of the matrices. With the exception of bisphenol A at West Basin, these FAT systems achieved the MRLs for all of the target compounds and the notification levels for the nitrosamines. However, the ROC sample highlighted one of the major limitations of this treatment alternative: because the organic carbon and nitrogen concentrations were extremely high, many of the target compounds were present at the µg/L

level, and NDMA exceeded its respective notification level. In contrast, the ozone and ozone-BAC treatment trains were not affected by significant residuals management requirements, and the treatment trains were able to achieve the MRLs for a majority of the target compounds. However, this alternative treatment train is generally not capable of achieving the same level of TOC and nitrogen removal without soil aquifer treatment and upstream denitrification, respectively. MF-RO-UV/H₂O₂ and ozone-based systems have a history of success, so treatment train decisions must be made on a case-by-case basis after accounting for regulatory requirements, salinity objectives, costs, and site feasibility.

Chapter 8

Transformation Products

8.1 Description of Methods

8.1.1 Compound List

The first step in the transformation product work was to determine which analytes in the target compound list were suitable candidates for evaluation. The compounds were first judged by their susceptibility to ozone oxidation under normal treatment conditions. Compounds with slow reaction rates, such as meprobamate, phenytoin, primidone, TCEP, musk ketone, atrazine, and DEET, were considered poor candidates for the evaluation because of their limited transformation. The second step was to complete a literature survey for the remaining analytes. This revealed that the transformation products resulting from ozone oxidation of atrazine (Acero et al., 2000b), bisphenol A (Deborde et al., 2008), carbamazepine (McDowell et al., 2005a), DEET (Tay et al., 2009), diclofenac (Sein et al., 2008b), sulfamethoxazole (Abellán et al., 2008), and trimethoprim (Radjenovic et al., 2009a) have already been studied and are available in the cited references. To supplement the existing literature and provide points of comparison between studies, the following compounds were selected for analysis: atenolol, gemfibrozil, ibuprofen, naproxen, sulfamethoxazole, and trimethoprim. Diphenhydramine (allergy medication) was also included in the study, although it was not included in the original target compound list. The structures of these compounds are illustrated in Figure 8.1.

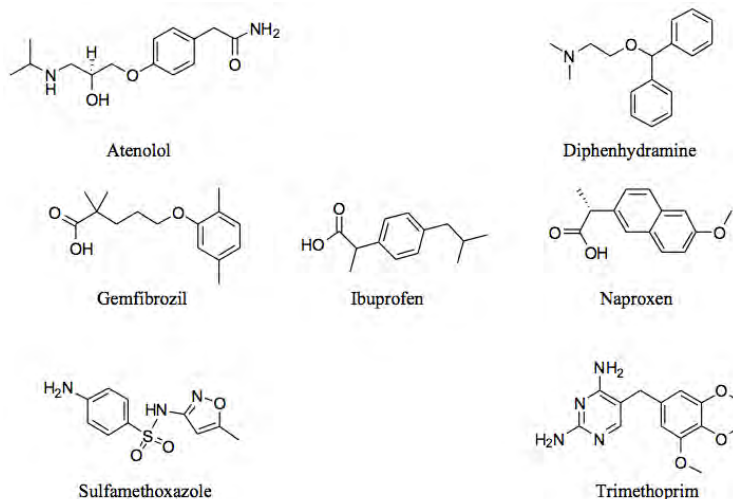


Figure 8.1. Target compounds selected for the transformation product analysis.

8.1.2 Real-Time Analysis by Quadrupole Time-of-Flight Mass Spectrometry

The initial testing was performed using a setup similar to the one reported in the literature (Vanderford et al., 2008b). The solution from a stirred reaction vessel (foil-covered 250 mL

glass bottle) was infused into the ionization source of the Agilent 6510 Q-TOF mass spectrometer via a high-performance liquid chromatography pump. The flow rate of the pump was set to 4 mL/min to ensure a rapid transfer from the vessel to the ionization source. However, prior to entering the source, the flow was reduced to ~200 μ L/min, and methanol was added to aid with the ionization process. Because compounds display different ionization efficiencies, the initial concentration was determined by adding an aqueous stock solution of the target compound to 200 mL of laboratory grade water until a signal of sufficient intensity was reached. Once this concentration was determined, it was applied to the rest of the experiments. Given the limitations of this method in determining structural isomers, other methods of analysis were explored.

8.1.3 Liquid Chromatography Quadrupole Time-of-Flight Tandem Mass Spectrometry Approach

A general chromatographic method was developed in order to have some selectivity of structural isomers. To study the reaction progress, a consistent amount of compound was exposed to a variable amount of ozone. One mL of a 100 mg/L target compound solution was added to amber glass vials containing laboratory grade water. The volume of water varied depending on the volume of ozone solution to be added. A 20 mg/L ozone stock was prepared, and the ozone spiking volume was varied (0, 1, 2.5, 5, 7.5 or 10 mL) depending on the target molar ratio of ozone to compound. After the target volume was reached (11 mL), the glass vial was capped and shaken. The *molar* ozone-to-compound ratio ranged from ~1.0 to ~10.0. The final solution was held at room temperature for at least 1 h prior to LC Q-TOF MS analysis. It should be noted that similar approaches have been reported by other researchers (Benner and Ternes, 2009a).

The analysis method employed a HALO C18 column (4.6 \times 50 mm, 2.7 μ m) from MAC-MOD Analytical, Inc. (Chadds Ford, PA, US), gradient elution with 2.5 mM ammonium acetate in H₂O (A) and methanol (B), and a 20 μ L injection volume. Each solution, along with a blank, was analyzed in both positive and negative ionization mode. The resulting data were processed using a molecular feature extraction method on Agilent MassHunter qualitative analysis software. The results of this processing were further analyzed using Agilent Mass Profiler software to help distinguish the transformation products from compounds present in the background.

8.2 Method Troubleshooting

8.2.1 Real-Time Analysis

Real-time analysis was applied to gemfibrozil and naproxen in laboratory-grade water in separate experiments. In each experiment, the analyte was spiked into the reaction vessel at approximately 200 ng/mL. Once a stable signal was obtained at the mass spectrometer, the ozone solution was added until a final concentration of 2 mg/L was reached. The reaction was monitored for a minimum of 20 min prior to the flushing of the system. The resulting transformation products were manually extracted from the total ion chromatogram, and selected ion chromatograms were also extracted. Empirical formulas were calculated from the accurate mass data. The results of the naproxen analysis are illustrated in Figure 8.2.

The real-time analysis provided valuable time resolution of compound decomposition, which can be used to develop reaction mechanisms, but the process was also limited by several

drawbacks. The most significant drawback was that the method could not distinguish between structural isomers with similar formation rates. For instance, naproxen contains two similar reactive sites on the phenyl rings that can lead to structural isomers at m/z 217. As a result, a chromatographic approach was developed to better suit the needs of the project.

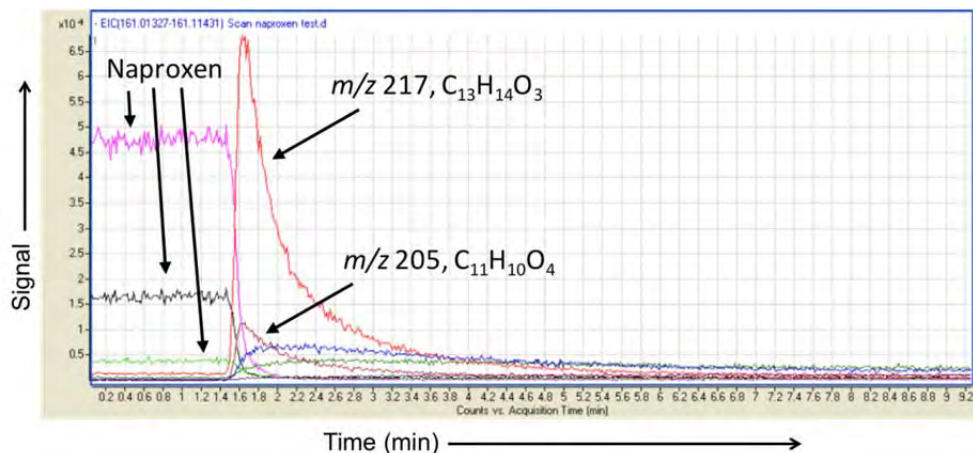


Figure 8.2. Real-time analysis of naproxen transformation products.

8.2.2 Liquid Chromatography Quadrupole Time-of-Flight Tandem Mass Spectrometry Analysis

The LC-QTOF MS approach was a robust and reliable method for determining transformation products. Initially, a molar ozone-to-compound ratio of 1.0 was applied to the reaction vessel, and the ozone residual was subsequently quenched with sodium thiosulfate to stop the reaction after the desired time had elapsed. However, some of the reaction products were either suppressed or reduced by the quenching agent. As a result, the temporal resolution was achieved by varying the ozone dose (molar ozone:compound ratios of 0, 1.0, 2.5, 5.0, 7.5, and 10.0) to target a range of exposure times prior to complete ozone decay. In other words, each ozone:compound ratio corresponds to a different “time” point. Figure 8.3 illustrates the oxidation of diphenhydramine and its transformation products after exposure to a range of ozone doses. Initially, the signal associated with the parent compound (m/z 256) decreased whereas the signal associated with the primary transformation product (m/z 272) increased for molar ozone:compound ratios of 1.0 and 2.5. However, higher ozone doses subsequently decreased the signal associated with that same transformation product.

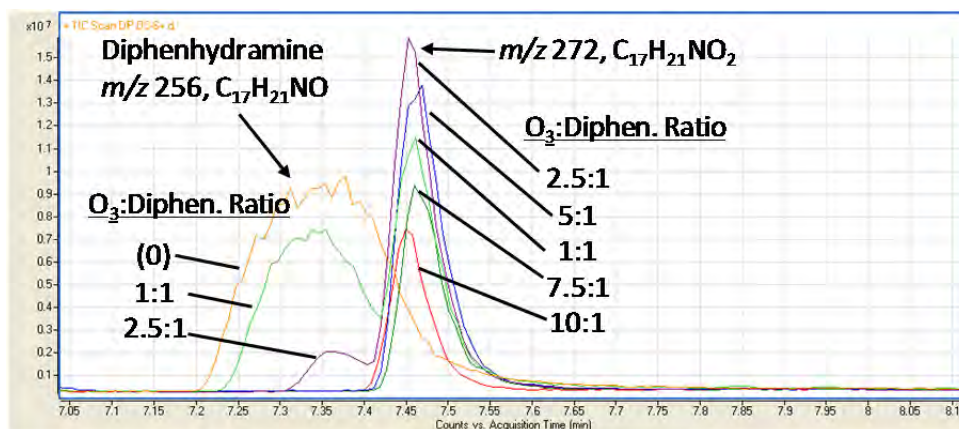


Figure 8.3. Oxidation of diphenhydramine after exposure to a range of ozone doses.

8.3 Transformation Products in Laboratory-Grade Water

8.3.1 Atenolol

As shown in Figure 8.4, atenolol was oxidized slowly compared to some of the other compounds, which are shown in the following. This is depicted by the change in integrated area, which is an analytical surrogate for compound concentration. In fact, small quantities of atenolol persisted even at the highest ozone doses. Atenolol and its transformation products were most apparent in the positive ion mode, and the associated analytical parameters are summarized in Table 8.1. This table includes the theoretical chemical formula, the number of double bond equivalents, the retention time corresponding to the respective peak, and the dosing conditions for which the transformation products were present. For atenolol, the intensities of the transformation products were significantly lower than that of the parent compound. This was particularly true for product #2, which produced a notably broad chromatographic peak that reached a maximum at an ozone:compound ratio of 7.5. Transformation product #1 reached a maximum at 2.5, whereas product #3 grew more intense with increasing ozone exposure. The reaction appears to proceed via the phenyl ring (#2) and at the ether C–O bond (#3), although the pathway leading to product #1 is not clear at present.

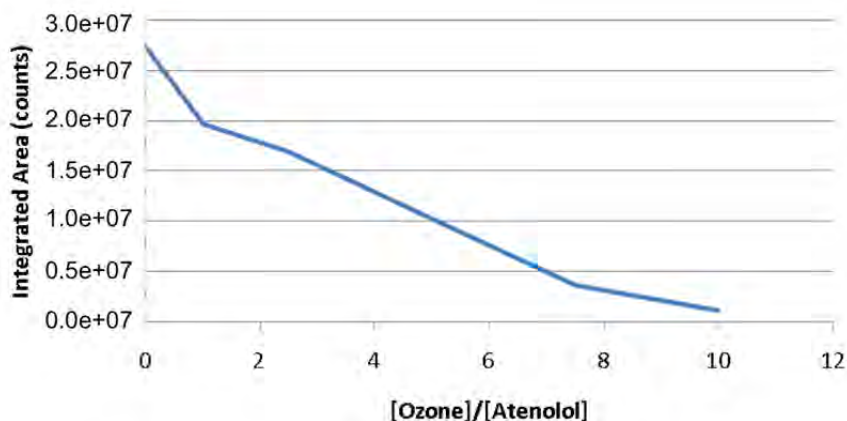


Figure 8.4. Atenolol dose–response curve.

Table 8.1. Transformation Product Summary for Atenolol

Species	Formula	Double Bond Equivalent	Retention Time (min)	Present (ozone:compound)
Parent	C ₁₄ H ₂₂ N ₂ O ₃	5	3.80	All
#1	C ₁₄ H ₂₀ N ₂ O ₄	6	4.60	1.0, 2.5
#2	C ₁₄ H ₂₂ N ₂ O ₅	5	2.60-2.70	All
#3	C ₆ H ₁₅ NO ₂	0	1.02	All

8.3.2 Diphenhydramine

The oxidation of diphenhydramine was rapid and complete under the highest dosing condition (Figure 8.5), and the decomposition process yielded several transformation products (Table 8.2). Similar to atenolol, only the positive ionization mode proved to be useful in detecting the compound and its transformation products. Product #1 exhibited a response with similar intensity to that of diphenhydramine, whereas the others were significantly lower. Product #1 achieved a maximum at an ozone exposure of 2.5 and persisted even at the highest exposure of 10.0. This product is likely the amine oxide of diphenhydramine. Products #2 and #3 appear to involve reactions at the aromatic rings, whereas #4 likely involves the complete destruction of the aromatic rings.

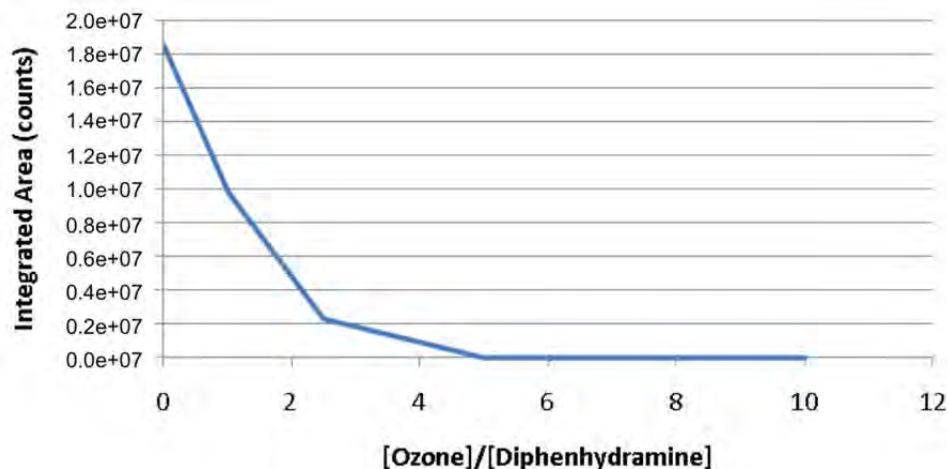


Figure 8.5. Diphenhydramine dose–response curve.

Table 8.2. Transformation Product Summary for Diphenhydramine

Species	Formula	Double Bond Equivalent	Retention Time (min)	Present (ozone:compound)
Parent	C ₁₇ H ₂₁ NO	8	7.36	1.0, 2.5, 5.0
#1	C ₁₇ H ₂₁ NO ₂	8	7.46	All
#2	C ₁₁ H ₁₅ NO ₃	5	5.25	All
#3	C ₁₂ H ₁₇ NO ₄	5	1.67	All
#4	C ₅ H ₁₃ NO ₃	0	0.93	All

8.3.3 Gemfibrozil

As expected, gemfibrozil was oxidized rapidly and completely, considering it was only present for the 1.0 and 2.5 dosing ratios (Figure 8.6). The reaction products (Table 8.3) were composed of different isomers (e.g., #1a and #1b), and they all eluted at shorter retention times than the parent compound. In comparison to the initial gemfibrozil peak, the transformation products displayed a significantly lower response in negative ion mode and a similar response in positive ion mode. The main reaction pathways appeared to proceed through the benzene ring and at the ether C–O bond.

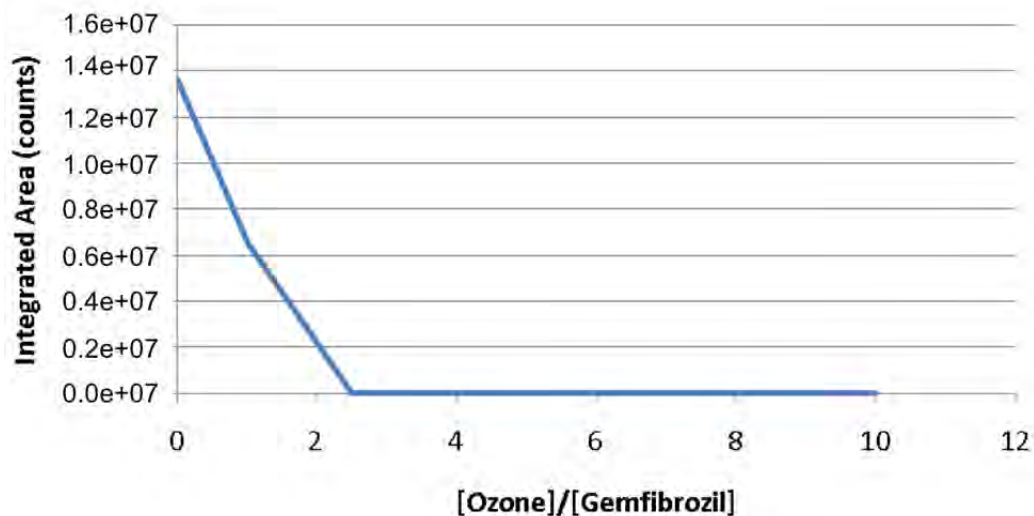


Figure 8.6. Gemfibrozil dose–response curve.

Table 8.3. Transformation Product Summary for Gemfibrozil

Species	Formula	Double Bond Equivalent	Retention Time (min)	Present (ozone:compound)
Parent	C ₁₅ H ₂₂ O ₃	5	8.63	1.0, 2.5
#1a,b	C ₈ H ₁₀ O ₃	4	7.26, 6.90	1.0, 2.5
#2a,b	C ₁₅ H ₂₂ O ₅	5	7.26, 6.90	1.0, 2.5
#3	C ₇ H ₁₄ O ₃	1	1.67	All

8.3.4 Ibuprofen

Because of its relatively low reaction rate constants with ozone and ·OH, ibuprofen was not removed as well as the other compounds, and some of the parent compound persisted at the highest ozone doses (Figure 8.7). Although the negative ion mode was more informative for the transformation products (Table 8.4), ibuprofen was also detected in the positive ion mode, primarily as the ammonium adduct. Neither of the transformation products displayed a significant response by comparison to the initial ibuprofen response, and both eluted earlier than ibuprofen. Both transformation products reached maxima at an ozone exposure of 5.0 and decreased only slightly at a 10.0 exposure. The reaction pathways require further studies for elucidation.

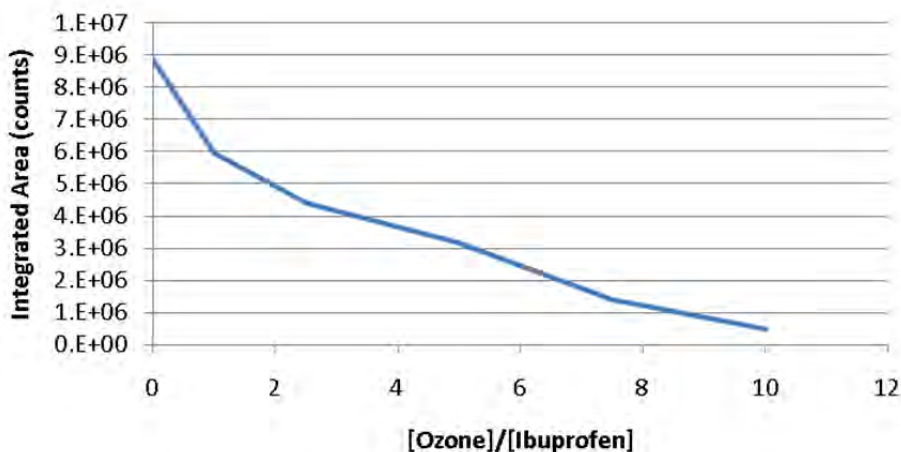


Figure 8.7. Ibuprofen dose–response curve.

Table 8.4. Transformation Product Summary for Ibuprofen

Species	Formula	Double Bond Equivalent	Retention Time (min)	Present (ozone:compound)
Parent	C ₁₃ H ₁₈ O ₂	5	7.80	All
#1	C ₁₂ H ₁₆ O	5	6.49	All
#2	C ₉ H ₁₀ O	5	4.65	All

8.3.5 Naproxen

Because of its high reaction rate constants, naproxen reacted readily and completely during ozonation and was below detection with an ozone exposure of 2.5 (Figure 8.8). Naproxen was studied only in negative ion mode, and it displayed significant fragmentation—primarily from the loss of CO₂—in the ionization process. Based on the data in Table 8.5, all of the transformation products eluted earlier than naproxen. Product #1 displayed significant relative intensity, reached a maximum at an ozone:compound ratio of 2.5, and was mostly degraded with an ozone:compound ratio of 10.0. Product #2 coeluted with #1, followed a similar formation–degradation pattern, but was significantly less intense. The reaction pathways require further study for elucidation, as the mass spectra may be complicated because of fragmentation during the ionization process. It is proposed that Product #1 results from the reaction of ozone at the aromatic rings to form two aldehyde groups, and the ionization process involves the loss of the carboxylic acid group as CO₂.

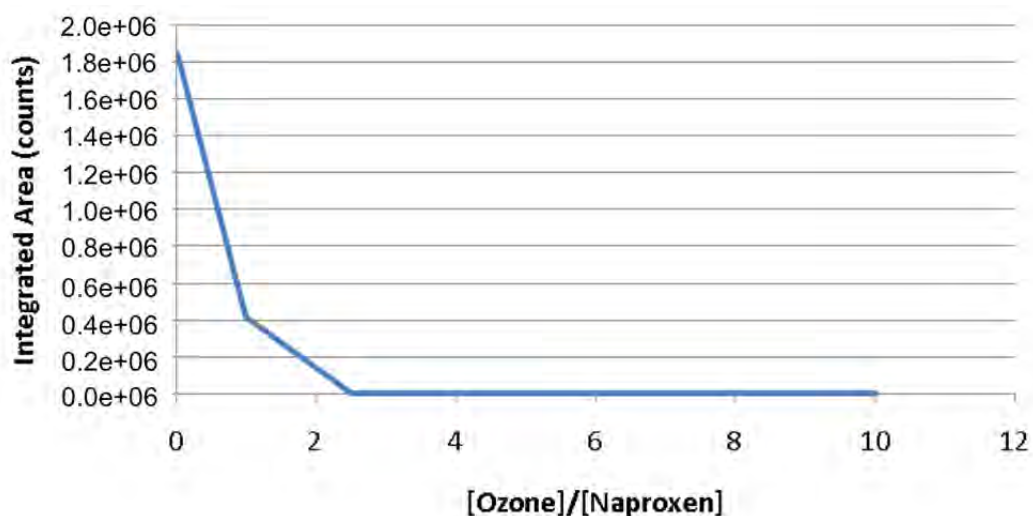


Figure 8.8. Naproxen dose–response curve.

Table 8.5. Transformation Product Summary for Naproxen

Species	Formula	Double Bond Equivalent	Retention Time (min)	Present (ozone:compound)
Parent	C ₁₄ H ₁₄ O ₃	9	6.90	1.0
#1	C ₁₃ H ₁₄ O ₃	7	5.55	All
#2	C ₁₁ H ₁₀ O ₄	7	5.55	All

8.3.6 Sulfamethoxazole

Also because of its high reaction rate constants, sulfamethoxazole was degraded extensively during ozonation (Figure 8.9) and was barely detected after an exposure of 5.0. Although sulfamethoxazole displayed the highest intensity in the positive ion mode, no transformation products were detected. Based on the data in Table 8.6, one transformation product was observed in the negative ion mode (#1), which was moderate in intensity compared to the (M–H)⁻ ion of sulfamethoxazole.



Figure 8.9. Sulfamethoxazole dose–response curve.

Table 8.6. Transformation Product Summary for Sulfamethoxazole

Species	Formula	Double Bond Equivalent	Retention Time (min)	Present (ozone:compound)
Parent	C ₁₀ H ₁₁ N ₃ O ₃ S	9	4.20	1.0, 2.5
#1	C ₇ H ₅ N ₃ O ₄ S	7	4.95	All

8.3.7 Trimethoprim

Despite trimethoprim’s high reaction rates with ozone and hydroxyl radicals, the compound was relatively persistent during the transformation product evaluation. In fact, a small amount of trimethoprim persisted even at the highest ozone exposure (Figure 8.10). Trimethoprim and its transformation products (Table 8.7) ionized more efficiently in positive ion mode, although some response was noted in negative ion mode for the (M–H)[–] and (M+CH₃COO)[–] adducts. Product #2 displayed a moderate intensity compared to trimethoprim, whereas the others exhibited a low response. Products #1, #2, and #4 displayed a maximum intensity at an ozone:compound ratio of 1.0, and they were degraded by a 7.5 ozone exposure. The intensity of Product #3 reached a maximum at an ozone:compound ratio of 7.5.

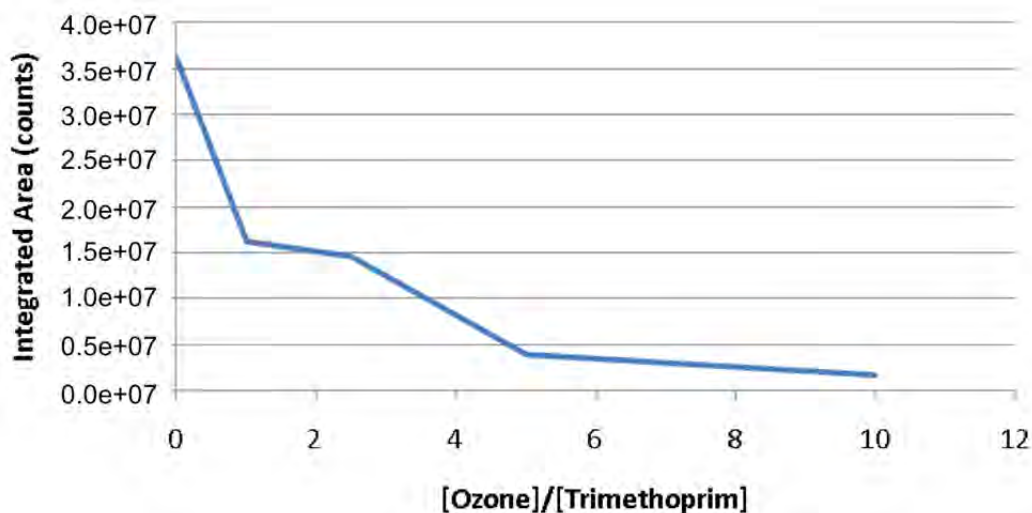


Figure 8.10. Trimethoprim dose–response curve.

Table 8.7. Transformation Product Summary for Trimethoprim

Species	Formula	Double Bond Equivalent	Retention Time (min)	Present (ozone:compound)
Parent	C ₁₄ H ₁₈ N ₄ O ₃	8	5.70	All
#1	C ₁₄ H ₂₀ N ₄ O ₅	7	4.86	1.0, 2.5, 5.0
#2	C ₁₃ H ₁₈ N ₄ O ₄	7	4.47	1.0, 2.5, 5.0
#3	C ₁₄ H ₁₈ N ₄ O ₆	8	4.65	All
#4	C ₁₄ H ₁₈ N ₄ O ₄	8	4.65	1.0, 2.5, 5.0

8.4 Transformation Products in Wastewater

The reactions between ozone and diphenhydramine/naproxen were further studied in a wastewater matrix to determine if the same transformation products would be observed. To account for background demand from the organic matter in the wastewater, the ozone doses were adjusted to target initial concentrations of 0.8, 2, 4, 8 and 16 mg/L in the reaction solution. On a molar basis, this corresponded to ozone:compound ratios of 10.0 to 250. The reaction solution consisted of secondary effluent from CCWRD spiked with ~2 μM of diphenhydramine or naproxen. The amount of wastewater was adjusted to compensate for the ozone addition of 0.1 to 2 mL. The reaction solutions were allowed to sit for at least 1 h at room temperature prior to analysis.

8.4.1 Diphenhydramine in Wastewater

Diphenhydramine was readily degraded by ozone in the presence of the wastewater matrix (Figure 8.11). The compound was removed to below detection with an ozone dose of 4 mg/L, and transformation products #1, #2, and #3 were observed to form similarly to the experiment in laboratory reagent water (Table 8.8). Product #1 reached a maximum with an ozone dose of 2 mg/L (Figure 2.11), whereas Products #2 and #3 were of significantly lower intensity and were maximized at an ozone dose of 4 mg/L. Product #4 was not observed in the wastewater experiment, which may be because of either lack of formation or ion suppression caused by coelution with salts and other poorly (or non-) retained species. All of the observed

transformation products persisted until the solution was exposed to an ozone dose of 16 mg/L. No new transformation products were detected in these experiments compared to those conducted in laboratory reagent water.

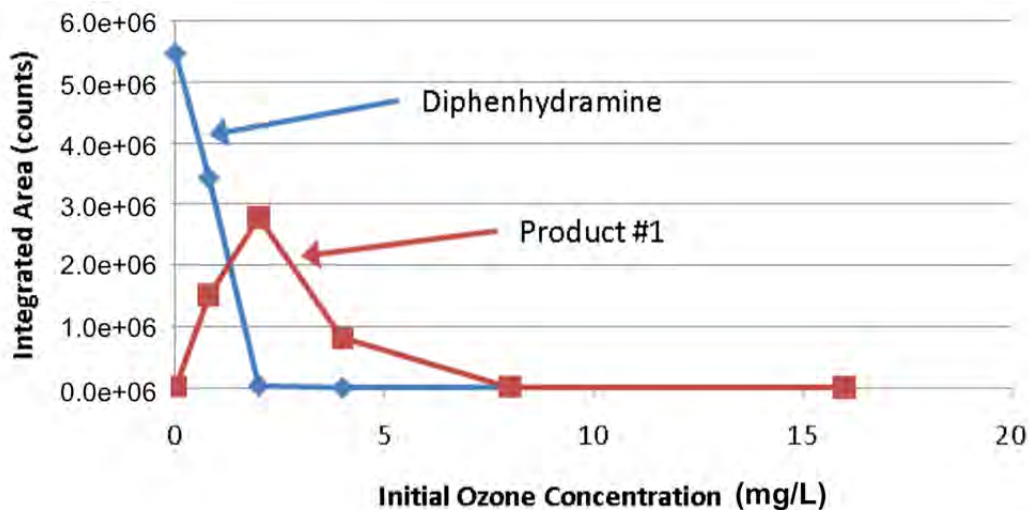


Figure 8.11. Diphenhydramine dose-response curve in wastewater.

Table 8.8. Transformation Product Summary for Diphenhydramine in Wastewater

Species	Formula	Double Bond Equivalent	Retention Time (min)	Present (ozone:compound)
Parent	C ₁₇ H ₂₁ NO	8	7.36	0.8, 2.0
#1	C ₁₇ H ₂₁ NO ₂	8	7.46	0.8, 2.0, 4.0, 8.0
#2	C ₁₁ H ₁₅ NO ₃	5	5.25	0.8, 2.0, 4.0, 8.0
#3	C ₁₂ H ₁₇ NO ₄	5	1.67	2.0, 4.0, 8.0
#4	C ₅ H ₁₃ NO ₃	0	0.93	Not observed

Because many of the transformation products were validated in the wastewater matrix, the analysis can be expanded by rationalizing product formation mechanisms based on accepted ozone chemistry, as well as the interpretation of collision-induced dissociation (CID) spectra. For example, diphenhydramine contains a tertiary amine group, which is known to react with ozone to form an amine oxide functionality (Muñoz and von Sonntag, 2000). MS/MS experiments show that the main fragment of this species is C₁₃H₁₁⁺, which results from the breaking of the ether C–O bond (illustrated in Figure 8.12). This supports the observation of the oxygen addition at the amine group. This process can be repeated for a variety of parent compounds and their transformation products to develop comprehensive reaction mechanisms and decomposition pathways.

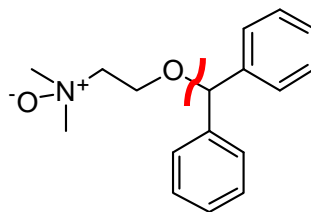


Figure 8.12. Amine oxide transformation product during ozonation of diphenhydramine.

8.4.2 Naproxen in Wastewater

Naproxen reacted readily with ozone in the presence of the wastewater matrix and was below detection with an ozone dose of 4 mg/L (Figure 8.13). Product #1 reached a maximum at an ozone dose of 2 mg/L and was degraded completely with an ozone dose of 8 mg/L (Table 8.9). The response (i.e., magnitude of the integrated area) of naproxen was greatly attenuated in the presence of the wastewater matrix, and it is likely that the transformation products were similarly affected. For example, Product #2 was not observed in the wastewater matrix, which was presumably related to matrix suppression. No new transformation products could be elucidated from these experiments.

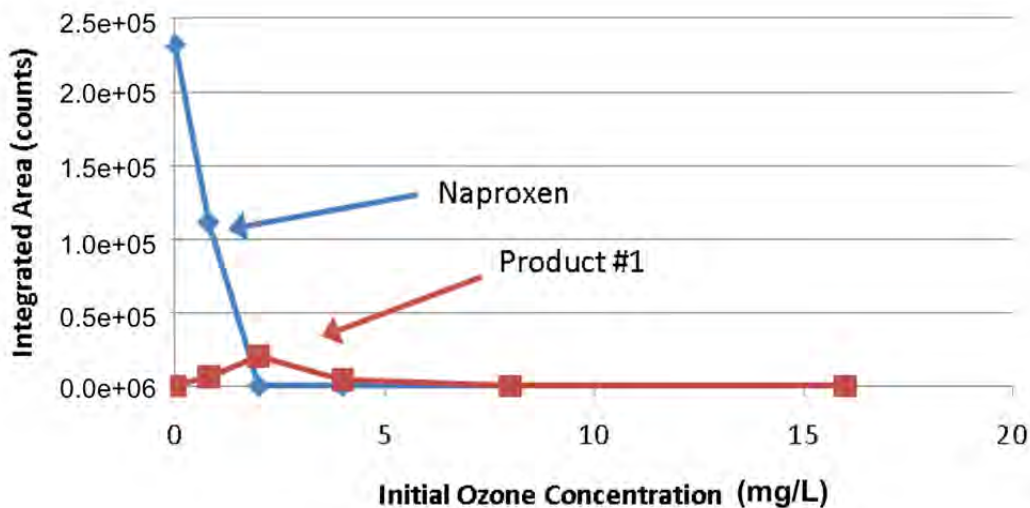


Figure 8.13. Naproxen dose-response curve in wastewater.

Table 8.9. Transformation Product Summary for Naproxen in Wastewater

Species	Formula	Double Bond Equivalent	Retention Time (min)	Present (ozone:compound)
Parent	C ₁₄ H ₁₄ O ₃	9	6.90	0.8, 2.0
#1	C ₁₃ H ₁₄ O ₃	7	5.55	0.8, 2.0, 4.0
#2	C ₁₁ H ₁₀ O ₄	7	5.55	Not observed

8.5 Conclusion

These results support the conclusion that conducting ozone oxidation reactions in laboratory reagent water is a valid first step in the identification of transformation products in environmental matrices. The more intense reaction products appeared to be consistent in both matrices, considering that their formation and disappearance profiles were similar and were relatively unaffected by the background organic matter in the wastewater matrix. However, some transformation products were not observed during the wastewater experiments, presumably because of ion suppression and matrix interference. On the other hand, ozonation of wastewater is known to initiate advanced oxidation processes (Buffle et al., 2006a), which would lead to both ozone and $\cdot\text{OH}$ reactions, but there were no transformation products that were unique to the wastewater experiments. It is possible that matrix interference could suppress compounds unique to the wastewater matrix, but there is no direct evidence to support this theory, so additional testing would be necessary to prove or refute the claim.

LC Q-TOF MS proved to be a powerful technique for qualitatively identifying unknown transformation products, but a quantitative analysis is less easy. In electrospray ionization, the response factors of different compounds can vary markedly based on their chemical properties, and the ionization efficiency can be affected by such things as mobile phase composition (R_t versus gradient) and suppression because of matrix components. Therefore, the concentration of a product cannot be measured reliably without standards. The determination of exact chemical structures will also benefit by analysis of standard compounds, where the combination of matching retention time, accurate mass data, isotopic abundance, and fragmentation is generally considered to be sufficient for compound identification. Because standards for most transformation products are not commercially available, they require custom synthesis, which can be expensive and time-consuming. This makes the identification and quantification of large numbers of transformation products infeasible in many cases. Although comparisons with standards provide more concrete information, structural information can still be deduced by rationalizing product formation mechanisms based on accepted ozone chemistry, as well as the interpretation of CID spectra.

This analysis illustrates how unknown transformation products can be identified to develop standards for quantification and to propose reaction pathways. However, this does not necessarily provide any information on the potential health impacts of the resulting transformation products. Qualitative evaluations of transformation products must be coupled with sensitive bioassays or computer modeling programs to estimate the resulting toxicity. This type of comprehensive analysis is better suited to matrices with demonstrated toxicity, because most oxidation byproducts will have limited toxic effects at relevant concentrations. Alternatively, assuming standards can be developed for individual transformation products, these compounds could also be spiked into water for subsequent bioassay analysis. Because of the tremendous costs (for analysis and synthesis of standards) and required time associated with such comprehensive evaluations, linking transformation products to toxicity was outside the scope of this study. However, this evaluation was effective in characterizing the transformation products of several target compounds, in addition to validating the use of both laboratory-grade water and environmental matrices for transformation product analyses.

Chapter 9

Bench-Scale Soil Column Testing

9.1 Introduction

During soil transport, oxic biodegradation, anoxic biodegradation, and sorption collectively provide an effective barrier for attenuation of EfOM and TOrCs. Many compounds approach their MRLs during ARR, whereas the more recalcitrant TOrCs require longer residence times or unique redox conditions. Previous TOrC research related to ARR can be summarized as follows: (1) removal of biodegradable TOrCs under aerobic porous infiltration conditions is generally equal to or better than that under anoxic porous infiltration conditions, (2) BDOC acts as a cosubstrate in cometabolic TOrC transformation, (3) the concentration and character of EfOM affect TOrC biodegradation efficiency during recharge operations, and (4) redox conditions and temperature are key factors in influencing performance (Hoppe-Jones et al., 2010; Maeng et al., 2010).

As described earlier, ozonation converts refractory DOC, such as humic and fulvic acids, into more biodegradable fractions. Past studies have shown that this EfOM transformation also increases the biodegradability of recalcitrant TOrCs in ARR systems because of improved cometabolism. Therefore, preozonation (i.e., prior to ARR) can be used to (1) reduce the TOrC loading to the environment with direct oxidation and (2) make the matrix more amenable to biotransformation, thereby achieving further TOrC reductions. In a postozonation strategy, ARR will remove a significant amount of EfOM and reduce the concentrations of contaminant precursors and specific TOrCs. This will reduce the oxidant scavenging potential of the matrix and increase the overall efficiency of the downstream ozone process. In other words, ozonation can be an effective treatment strategy in both locations.

For this phase of the study, ozone oxidation before and after soil passage was tested for TOrC removal. The attenuation of bulk organics and TOrCs in different treatment scenarios (i.e., O₃-ARR vs. ARR-O₃) was examined to understand parameters and conditions controlling their removal. Both treatment configurations were considered because the O₃-ARR approach provides a barrier against transformation products, and the ARR-O₃ approach leads to lower costs because of reduced ozone demands. BDOC fractions and their biodegradation rates (slow vs. rapid) were also compared in these experiments using a variety of organic characterization methods.

9.2 Methods

9.2.1 Experimental Setup

In bench-scale tests, Milli-Q water was ozonated in 2-L glass flasks by bubbling ozone generated from a LAB2B ozone generator (Ozonix, Degremont Technologies, Leonia, NJ). The dissolved ozone in the stock solution was measured periodically at a wavelength of 258 nm ($E=2950 \text{ M}^{-1}\text{cm}^{-1}$) (Rakness et al., 1996) and was confirmed by the indigo trisulfonate method (Bader and Hoigné, 1981). A specific volume of the ozonated water was transferred

to batch reactors that contained secondary effluent from the Al-Ruwais Wastewater Treatment Plant (ARWWTP; Jeddah, Saudi Arabia) at room temperature (21°C). O₃: DOC ratios of 0.5 and 1.0 were selected to remain consistent with the previous experiments in this study and because of their demonstrated efficacy in oxidizing a wide range of contaminants.

For the soil component, the batch sands were prepared in 1-L glass bottles using 150 g (dry weight) of washed silica sand (grain sizes 0.5–1 mm; bulk density 1.5–1.6 g/cm³; sand porosity 40%). The sands were then bioacclimated for 8 weeks with secondary effluent from ARWWTP. During this period, DOC and UV₂₅₄ absorbance were monitored until a steady state was achieved. After the acclimation period, the soil batch reactors were fed with secondary effluent or ozonated secondary effluent until a range of retention times had been achieved (3 h, 1, 3, 5, 8, and 12 days). Water samples were then collected for TOC analysis or for postozonation. This experimental setup allowed evaluations of TOC mitigation with ARR alone, O₃–ARR, and ARR–O₃. To differentiate microbial biodegradation and sorption, abiotic batch reactors were also prepared with sodium azide at 20 mM (Maeng, 2010) and monitored over 5 days. Sorption isotherms were generated using a linear regression analysis with TOC concentrations ranging from 0.5 to 10 µg/L. The typical water quality of the ARWWTP secondary effluent is summarized in Table 9.1, and an overview of the experimental approach is provided in Figure 9.1.

Table 9.1. ARWWTP Secondary Effluent Water Quality

Parameter	Value
pH	7.1
TOC (mg-C/L)	5.9
UV ₂₅₄ absorbance (cm ⁻¹)	0.148
Turbidity (NTU)	0.47
Fluoride (mg/L)	0.21
Chloride (mg/L)	746
Nitrite (mg-N/L)	<MRL
Nitrate (mg/L)	28
Bromide (mg/L)	1.44
Sulfate (mg/L)	11
Phosphate (mg/L)	411

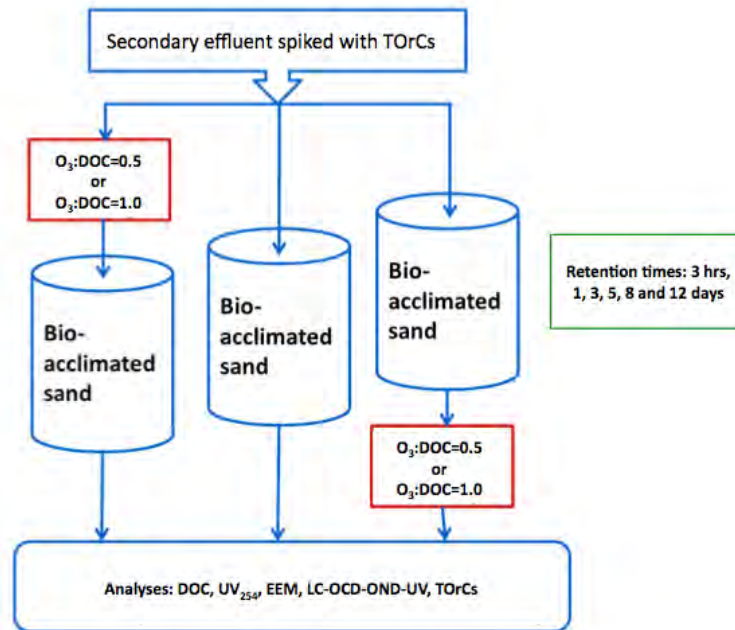


Figure 9.1. Simplified schematic for experimental ARR scenarios.

9.2.2 Analysis of Bulk Organics

DOC was measured using a Shimadzu TOC analyzer and BDOC was measured weekly during the bioacclimation period (8 weeks). In addition, UV_{254} and SUVA were monitored as indicators of aromaticity and humic substances using a Shimadzu UV-vis spectrophotometer (UV-2550). LC-OCD-OND- UV_{254nm} based on the Grätzel thin-film UV reactor (DOC-Labor Dr. Huber, Germany) was used to evaluate major fractions of natural organic matter, such as slowly degrading biopolymers versus rapidly degrading low-molecular-weight acids and neutrals, during treatment processes. Proteins (i.e., soluble microbial product-like), humic-like, and fulvic-like EfOM were characterized using fluorescence excitation–emission matrices using a FlouroMax4 (Horiba, USA). The spectrofluorometer included a 150-W xenon lamp. The slit width for both excitation and emission monochromators was set to 5 nm, and a 5-nm increment was used. Analyses were performed in a 1-cm quartz cuvette at room temperature (21°C). Samples were analyzed in signal/reference mode, where the fluorescence emission intensity is normalized to the intensity of the lamp at the particular excitation wavelength applied.

9.2.3 TOrc Analysis

The TOrc samples were collected in amber glass bottles and were preserved with sodium azide (1 g/L) and ascorbic acid (50 mg/L). The samples were then shipped to the SNWA laboratory, where they were processed and analyzed, as described previously.

9.3 EfOM Characterization

A net reduction in DOC was observed in all systems (ARR alone, O_3 –ARR, and ARR– O_3), as shown in Table 9.2. The most effective treatment was observed in the O_3 –ARR configuration (29% reduction), followed by the ARR– O_3 configuration (24% reduction), with both

operating at an O₃:DOC ratio of 1.0. At an O₃:DOC ratio of 0.5, O₃-ARR achieved a 23% reduction in DOC, ARR alone achieved a 17% reduction, and ARR-O₃ achieved a 16% reduction. The UV₂₅₄ absorbance and specific UV₂₅₄ absorbance (SUVA=UV₂₅₄ absorbance/DOC) data indicated that the O₃-ARR and ARR-O₃ were superior to ARR alone. For UV₂₅₄ absorbance, ARR-O₃ achieved 60% and 72% reductions at O₃:DOC ratios of 0.5 and 1.0, respectively, and O₃-ARR provided 49% and 57%, respectively. However, ARR alone only achieved a 28% reduction in UV₂₅₄ absorbance. Overall, DOC removal was higher with preozonation because of the increase in BDOC during oxidation, and the reduction in UV₂₅₄ absorbance was higher with postozonation because of the more efficient destruction of aromatic humic substances.

Table 9.2. Percent Reduction in DOC and UV₂₅₄ Absorbance (ARR=12 days)

O ₃ :DOC	ARRs	% DOC Removal	% UV ₂₅₄ Removal
0	ARR alone	17	28
0.5	O ₃ -ARR	23	49
0.5	ARR-O ₃	16	60
1	O ₃ -ARR	29	57
1	ARR-O ₃	24	72

These results indicate that ozonation is effective in transforming the aromaticity and larger humic components of EfOM. Figure 9.2 illustrates the SUVA values for the various ARR configurations after 12 days of residence time. O₃-ARR and ARR-O₃ consistently achieved lower SUVA values than ARR alone, and ARR-O₃ was the more effective configuration among the ozone alternatives. Further reductions were observed after eight days of retention time in the batch soil systems. This may be attributable to the refractory components of humic or fulvic substances taking longer to degrade than overall BDOC and/or a potential transformation of humic substances.

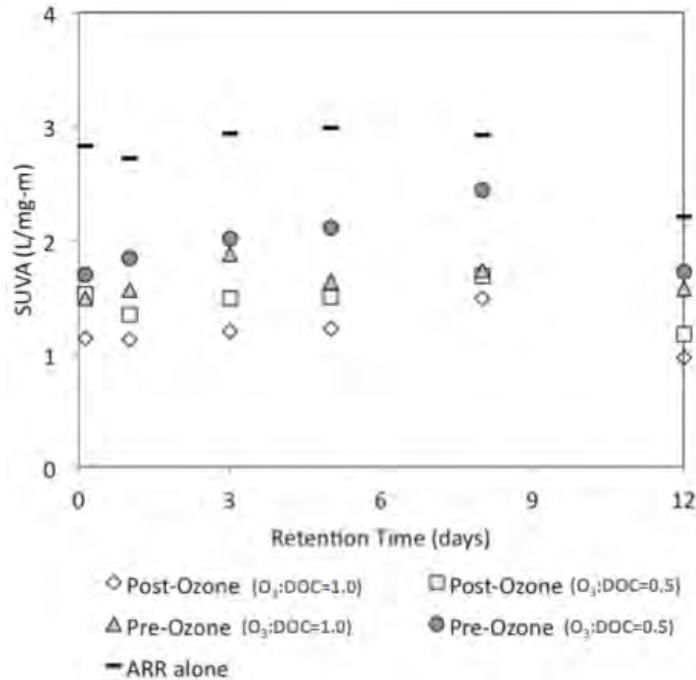


Figure 9.2. Changes in SUVA as a function of retention time in the soil systems.

LC-OCD-OND-UV_{254nm} was also used to characterize the attenuation of bulk organics with respect to their molecular weights (0.1 to 20 kDa). This method is identical to that of the Eawag bench-scale experiments, which illustrated the conversion of complex, higher-molecular-weight, hydrophobic compounds into simpler, lower-molecular-weight, hydrophilic compounds. The ARWWTP data (not shown) supported the Eawag conclusions (see Figure 4.20 as an example).

With respect to 3D fluorescence (i.e., EEMs), ARR alone provided minimal reductions in Regions II (humic-like) and III (fulvic-like) (regions previously defined in Figure 2.3), whereas the ozone-based configurations achieved substantial fluorescence reductions in all regions (see Figure 9.3). Similar to the reduction in UV₂₅₄ absorbance and SUVA, ARR-O₃ was superior to O₃-ARR. The underlying fluorescence data contained in EEMs can also be used to compare changes in water quality quantitatively. The key peaks and their percent reductions in fluorescence intensity are summarized in Table 9.3. Supporting the EEMs described previously, the quantitative data indicated that protein-like peaks (e.g., microbial products or biopolymers) were easily degraded, whereas fulvic- and humic-like peaks proved to be more recalcitrant with ARR alone. With ozonation, fulvic- and humic-like peaks were removed in all ARR configurations. Overall, ARR-O₃ was more effective than O₃-ARR and achieved 84% and greater than 90% reductions in fluorescence at O₃:DOC ratios of 0.5 and 1.0, respectively.

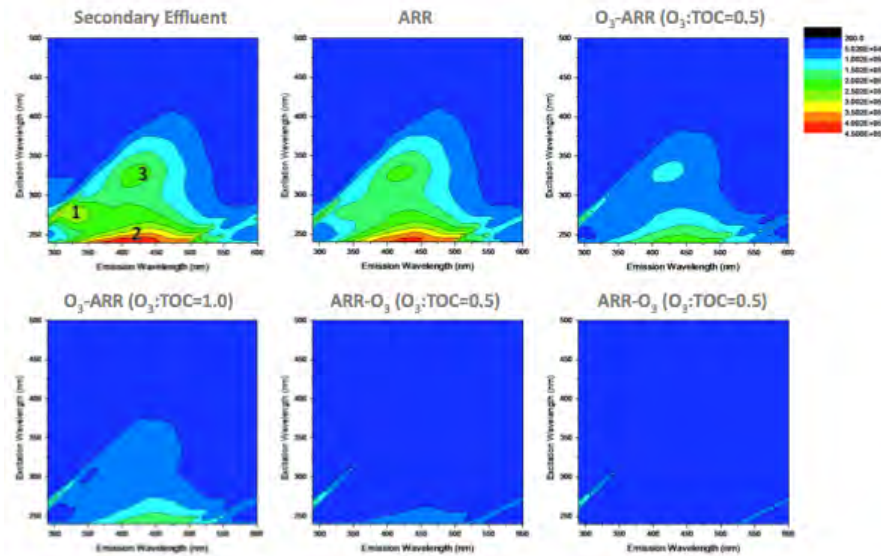


Figure 9.3. EEM comparison of ARR treatment configurations (ARR=12 days).

Table 9.3. Key Peaks and Percent Reductions in Fluorescence Intensity (ARR=12 days)

Configuration	O ₃ :DOC	(I) Protein-like	(II) Fulvic-like	(III) Humic-like
ARR	0.0	47 %	9 %	3 %
O ₃ -ARR	0.5	75 %	51 %	51 %
O ₃ -ARR	1.0	80 %	61 %	60 %
ARR-O ₃	0.5	89 %	84 %	88 %
ARR-O ₃	1.0	93 %	90 %	94 %

9.4 TOrC Mitigation

For ARR, the target compounds were categorized as easily biodegradable (bisphenol A, diclofenac, gemfibrozil, ibuprofen, and naproxen), moderately biodegradable (atenolol, DEET, triclosan, and trimethoprim), and poorly biodegradable (atrazine, carbamazepine, phenytoin, primidone, meprobamate, sulfamethoxazole, and TCEP), based on their removal during ARR alone (Figure 9.4). TOrC oxidation by ozone alone was then evaluated for the ARWWTP secondary effluent with O₃:DOC ratios of 0.5 and 1.0 (Figure 9.5). Similarly to the bench-scale oxidation data, TOrCs with ozone rate constants greater than 10³ M⁻¹s⁻¹ were removed >80%, whereas TOrCs with ozone rate constants equal to or less than 10 were removed <80%.

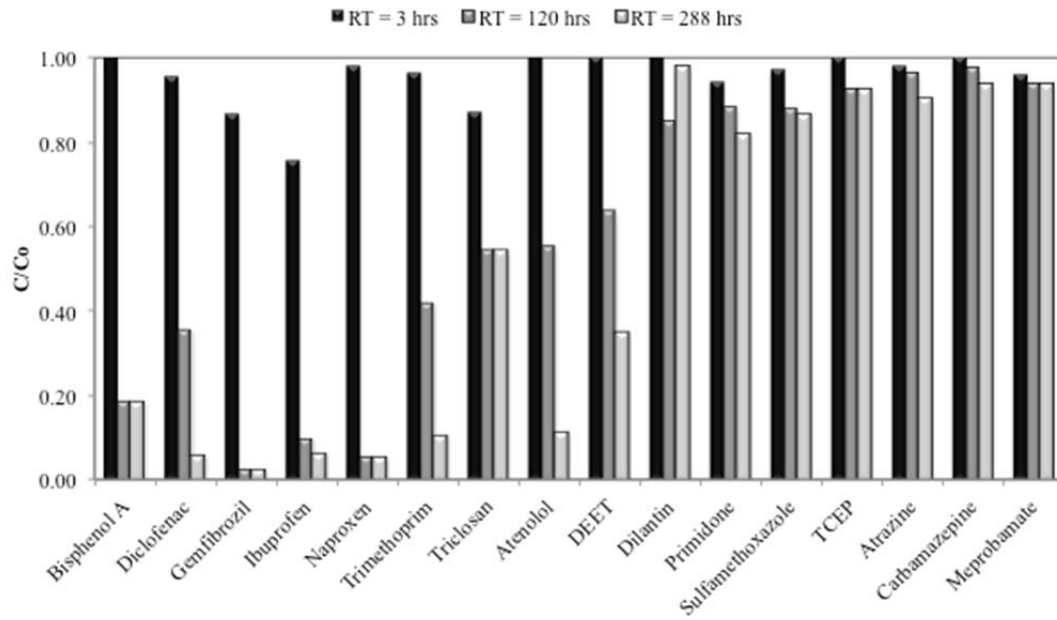


Figure 9.4. TORc mitigation by ARR alone.

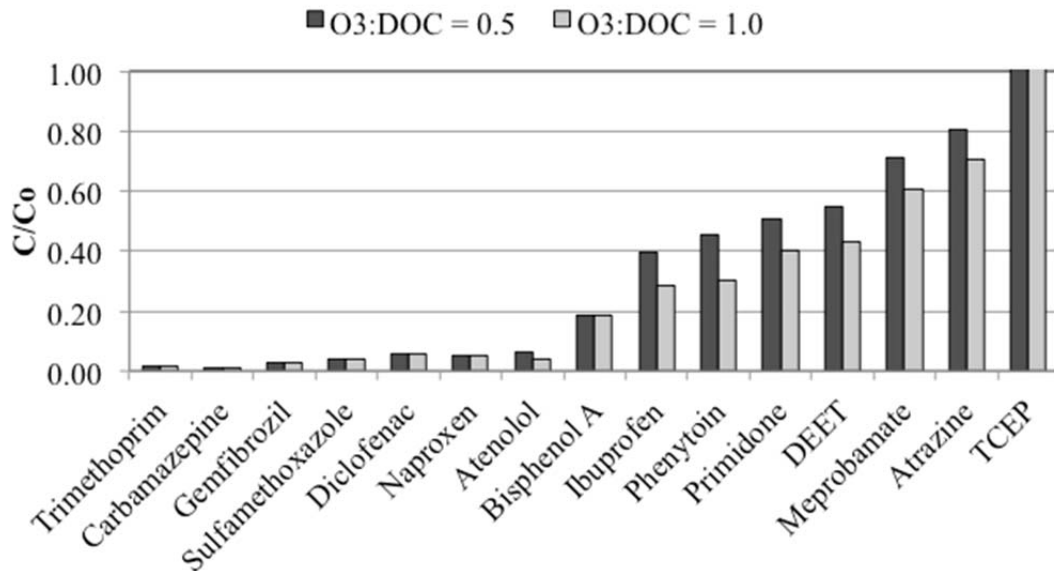


Figure 9.5. TORc mitigation by ozone alone.

Figure 9.6 illustrates the relative contributions of oxidation and biodegradation/sorption to TORc removal during O_3 -ARR and ARR- O_3 . The data points represent the expected reductions in concentration with 12 days of soil treatment and/or an O_3 :DOC ratio of 1.0. This summary figure indicates that a majority of the TORcs can be removed easily by ozone alone or a combination of ozone and ARR. Some of the compounds were resistant to ARR but were susceptible to ozone (carbamazepine, sulfamethoxazole, primidone, and phenytoin), but only DEET proved to be resistant to ozone but moderately susceptible to ARR. Several

compounds demonstrated resistance to both ozone and ARR (meprobamate, atrazine, and TCEP). Figure 9.7 further illustrates the impacts of varying ozone dose and treatment process configuration. Although previous literature suggests that preozonation provides greater potential for cometabolism, postozonation (i.e., ARR–O₃) achieved lower effluent concentrations for the recalcitrant TOxCs, excluding TCEP. Implementing some form of biological filtration prior to ozonation appears to remove the bioamenable compounds that react rapidly with ozone, thereby reducing oxidant scavenging. This increases the efficacy of downstream ozonation despite similar O₃:DOC ratios in both configurations. Although untested in this study, a combination of pre- and postozonation, as is employed at several full-scale facilities (e.g., GCGA), may be the optimal condition. This would increase the ratio of bioamenable organic matter prior to ARR, which would further increase cometabolism of recalcitrant TOxCs and reduce oxidant scavenging for downstream ozonation.

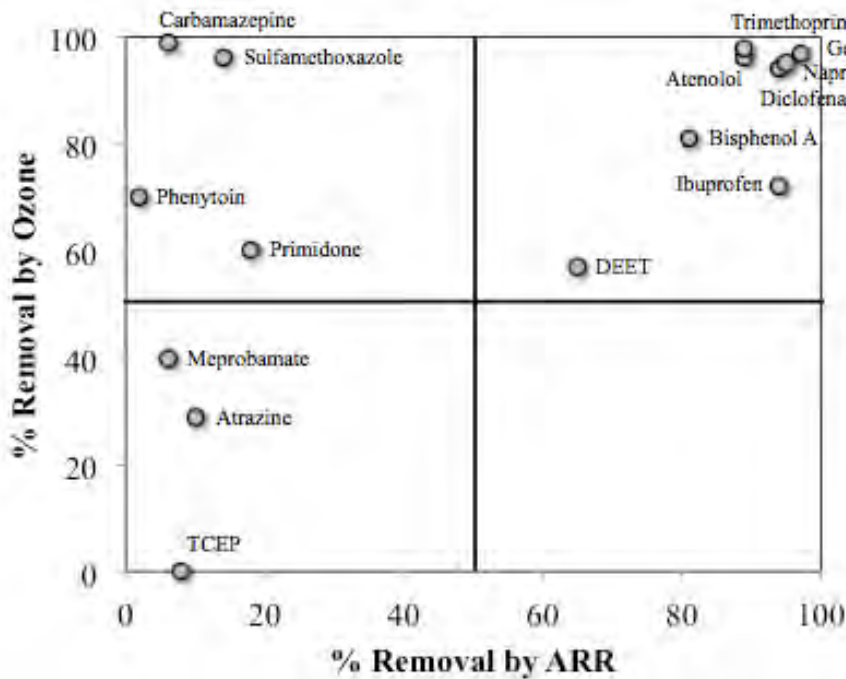


Figure 9.6. TOxC removal by ARR (12 days) and/or ozone (O₃:DOC=1.0).

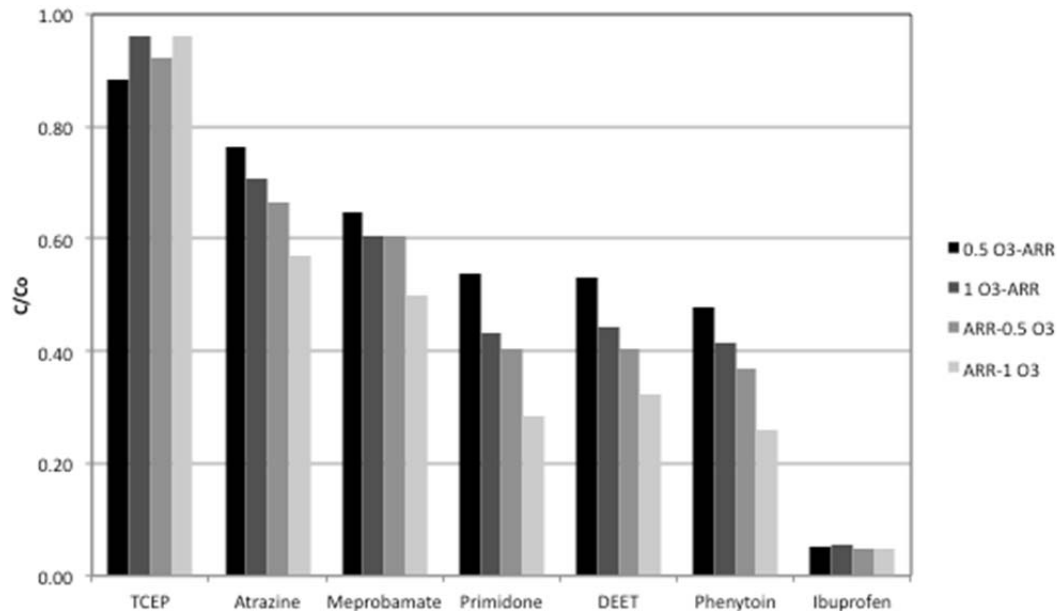


Figure 9.7. Attenuation of recalcitrant TORCs under different treatment conditions.

9.5 TORC Behavior during Abiotic Conditions: Sorption Isotherms

Solid–water distribution coefficients (K_d) were calculated based on slopes of sorption isotherms over a defined concentration range. Low TORC concentrations (spiked) in the 0.5–10 $\mu\text{g/L}$ ranges were used to simulate the current ARR process as well as raw municipal wastewaters. A majority of the isotherms displayed correlation coefficients of $R^2 \geq 0.95$, as shown in Table 9.4. For low sorbing compounds, the data did not fit a linear isotherm, so a single point K_d was determined. The results indicated that all of the negatively charged compounds, such as diclofenac, ibuprofen, naproxen, phenytoin, sulfamethoxazole, and triclosan had low K_d values ($K_d < 1$), except for gemfibrozil ($K_d=2.81$; $R^2=0.98$). Two positively charged compounds (atenolol and trimethoprim) were characterized by lower K_d values than expected ($K_d=1.09$ and 1.76 , respectively). This is probably because of their low $\log D$ values (<1), which indicate that they are more hydrophilic than other positively charged compounds. Overall, K_d values measured in this study were generally 2 to 3 orders of magnitude lower than previously reported for sorption potential related to primary and activated sludge solids. However, the abiotic behavior of these TORCs seem to follow the trends reported in the literature for sludge solids (Stevens-Garmon et al., 2011b). This may be related to silica sand's ($\text{SiO}_2 \geq 96.3\%$) negatively charged surface, which results in a stronger association between its surface and positively charged compounds, as compared to neutral or negatively charged compounds (Schwarzenbach et al., 2005). It is of interest that all of the easily biodegradable TORCs described earlier (bisphenol A, diclofenac, gemfibrozil, ibuprofen, and naproxen) were compounds with low K_d values, except for gemfibrozil. Thus, the dominant mechanism for TORC mitigation in ARR appears to be biodegradation. This is particularly important considering that sorption sites will eventually be exhausted in ARR applications after continuous exposure to treated effluent.

Table 9.4. Measured K_d Values Based on Sorption Isotherms

Compound	K_d (L/kg)	R^2
Atenolol	1.09	1.00
Atrazine	2.57	0.99
BPA	0.67	N/A*
Carbamazepine	1.11	1.00
DEET	3.23	0.97
Diclofenac	0.87	N/A
Gemfibrozil	2.81	0.98
Ibuprofen	0.66	N/A
Musk ketone	0.99	N/A
Naproxen	0.71	N/A
Phenytoin	0.67	1.00
Primidone	1.11	1.00
Sulfamethoxazole	0.68	0.99
TCPP	2.41	0.99
Triclosan	0.74	0.95
Trimethoprim	1.76	0.99

* K_d values without an R^2 value are based on single-point calculations.

**Meprobamate was excluded because its analytical standard was unavailable.

9.6 Disinfection Byproduct Formation during Ozonation and Mitigation with ARR

The initial bromide concentration in the ARWWTP secondary effluent was approximately 1.4 mg/L, but the experimental samples contained approximately 899 $\mu\text{g/L}$ because of the dilution effect of the ozone stock. The secondary effluent also included an ambient bromate concentration of 26.1 $\mu\text{g/L}$, but the source of this bromate is unclear. After ozonation, the bromate level ranged from 36.7 to 120 for O_3 :TOC ratios ranging from 0.25 to 1.5, respectively.

NDMA is typically present in primary and secondary effluents, with median concentrations of 26 ng/L in the United States (Pehlivanoglu-Mantas and Sedlak, 2006) and 5 ng/L in Switzerland (Krauss et al., 2009). Ozonation of secondary effluent often exacerbates this problem in many matrices, as demonstrated in the bench-scale experiments. For ARWWTP, the secondary effluent contained 7 ng/L of NDMA, and the concentration increased to 12 ng/L after ozonation with an O_3 :DOC ratio of 1.0. However, the ARR experiments indicated that downstream biological filtration was able to reduce the NDMA concentrations to the reporting limits of the assay (i.e., <5 ng/L) in all samples. The MRL was achieved after 12 days of soil treatment even when NDMA was spiked at ~500 ng/L. This is also consistent with previously published research (Zhou et al., 2009). The data indicate that NDMA precursors were also removed during the ARR process, because there was no reportable NDMA formation during ARR- O_3 . Therefore, ARR is an effective treatment barrier against NDMA and may eliminate the need for UV photolysis in IPR applications.

9.7 Conclusion

ARR is a robust treatment process capable of achieving substantial removal of many contaminants. The more bioamenable compounds are removed rapidly during soil treatment, but the more recalcitrant compounds may require long residence times or unique redox

conditions. Ozone alone is capable of eliminating many TOxCs, but ozone generally achieves incomplete oxidation (i.e., limited mineralization), is unable to destroy some compounds (e.g., TCEP), and only transforms other compounds into simpler oxidation byproducts. Therefore, ARR is an effective secondary barrier to protect human health against these persistent contaminants. The ARR and isotherm experiments in this study indicated that biodegradation was more significant than sorption during soil aquifer treatment, and these collective processes may also be supplemented with dilution in applications that limit recycled water contributions. Therefore, there is a potential for significant reductions in TOxC concentrations during ARR with a variety of mechanisms. With respect to CDPH regulations for spreading applications, at least 90% removal of indicator compounds must be achieved by the biodegradation and sorption pathways. Published research indicates that biodegradation of target contaminants is often more efficient and complete in natural ecosystems comprising diverse microbial communities. There are often complex interactions, feedback, and “communication” between the microbial species that promote degradation pathways. Also, it is often unnecessary to supplement the system with oxygen, organic substrates, or specific microbial species, although exceptions do exist. For example, the reductive dehalogenation of trichloroethene in groundwater is achieved by a specific genus of bacteria (*Dehalococcoides*), and the process may be improved by adding hydrogen gas to the system (Ernst, 2009). Furthermore, bioremediation of MTBE can be improved by supplementing the “biobarrier” with oxygen (Miller et al., 2001). On the other hand, nonspecific degradation of TOxC mixtures, which is important in IPR applications, can often be achieved under ambient conditions.

In the WRRF-08-05 ARR experiments, both O₃-ARR (i.e., preozonation) and ARR-O₃ (i.e., postozonation) were more effective than ARR alone in addressing a variety of bulk and trace organics. O₃-ARR was superior for overall removal of DOC, whereas ARR-O₃ was more effective in reducing UV absorbance, fluorescence, and TOxC concentrations. Finally, ARR proved to be an effective mitigation strategy for ambient NDMA and any NDMA that formed during ozonation. These results also indicate that the reductions in NDMA during soil aquifer treatment may eliminate the need for UV photolysis in typical groundwater replenishment treatment schemes (i.e., FAT). Future research must identify which variables are most critical in terms of TOxC mitigation during ARR or whether travel/storage time alone essentially controls the process. Furthermore, future research should identify strategies to develop *engineered* soil aquifer treatment to replace natural systems and ultimately eliminate the environmental buffer. This would facilitate the transition from indirect potable reuse to direct potable reuse.

Chapter 10

Conceptual Level Cost Estimates

10.1 Introduction

Class 4 (i.e., conceptual level) cost estimates (AACE, 2003) were performed to support the data reported earlier in this report and to provide a basis for comparison of various treatment processes evaluated in this study. Conceptual level costs are defined as providing reasonable accuracy to within -30% and +50% of actual costs and can be estimated when $\leq 1\%$ of design is completed, which is appropriate for this research project. The approach developed by the Project Team is summarized as follows:

- Choose unit processes that support the scope of the research project.
- Develop capital and operations and maintenance (O&M) cost estimates for key unit processes based on literature, project, and vendor reviews (costs updated to 2011 based on inflation and market changes).
- Determine a relative cost estimate for unit processes including microfiltration or ultrafiltration membranes (MF/UF), nanofiltration or reverse osmosis membranes (NF/RO), ozone, ultraviolet light with H_2O_2 (UV/ H_2O_2), and biological activated carbon (BAC).
- Apply cost curves to each unit process, accounting for variability, to determine and evaluate capital and O&M cost on a per-unit-flow capacity basis.
- Use ozone bench- and pilot-scale project results (i.e., dosing for desired contaminant oxidation) to estimate O&M costs associated with unit processes.
- Develop tables that a user can use to estimate the capital and O&M costs for combinations of specific unit processes at a specific flow capacity.

This approach should allow readers to choose one or more unit processes that would achieve the water quality goals of their preliminary designs and determine the collective capital and O&M Class 4 estimated costs. Through this process, a user could compare the estimated costs associated with different process trains to achieve specific water quality objectives related to TOxCs mitigation.

10.2 Unit Processes Selected for Cost Estimates

Rather than trying to develop cost curves for the entire array of potential water reclamation treatment options (i.e., raw wastewater \rightarrow advanced treatment), the project team assumed that the reader considering water reuse technologies is familiar with the costs associated with conventional wastewater treatment, particularly primary, secondary, and tertiary treatment. Only advanced treatment options were used in the development of the cost curves. The objective here was to provide a toolbox of potential advanced treatment options that could be selected based on the treatment objectives and size/capacity of a given facility. The individual costs would then be summed to obtain an estimated cost for the overall treatment train, which

could then be modified based on certain operational conditions (e.g., ozone dose). The following unit processes were selected:

- Ozone (without H₂O₂ addition)
- UV/H₂O₂
- Low-pressure membrane filtration (MF or UF)
- High-pressure membrane filtration (RO or NF)
- BAC

10.3 Cost Estimation Approach

To use this information, the reader will first have to determine which advanced treatment processes are needed and then calculate both the capital and the O&M costs for each unit process. For example, if UV/H₂O₂ is selected for contaminant oxidation, the treatment train may contain low- and high-pressure membranes prior to the AOP. Thus, a per-gallon cost estimate can be determined by adding the cost per gallon for each unit process at a given design capacity (reported in MGD) to obtain a combined estimate. O&M costs are based on energy use, replacement part costs, and chemical usage, and they should be estimated from the system size and the estimated dose (ozone only) for the desired level of treatment. Labor is included in O&M cost estimates if it represents a significant portion of the O&M cost.

Boundary conditions were typically applied such that the cost curves were developed for systems from 1 to 80 MGD in size, though in some cases vendor data allowed the development of a wider range of capacities. In most cases, the cost estimates tend to flatten significantly beyond 80 MGD, whereas below 1 MGD the cost curves can become quite steep.

Each of the following sections outlines the capital and O&M costs expected for each unit process and describes the specific assumptions applied for each estimate. In all cases, a curve-fitting technique was implemented to allow the user to estimate conceptual-level capital or O&M costs for a specific facility capacity. A power function curve of the form $y=ax^b$ provided the highest correlation, where y =unit capital or O&M cost (typically \$million/MGD) and x =plant capacity (MGD), and a and b are empirical constants. All costs were prepared in 2011 dollars, with historical costs adjusted to the September 2011 *Engineering News-Record* Construction Costs Index 9116 (ENR.com, 2011). The *Engineering News-Record* (ENR) Construction Cost Index (CCI) should be referenced for the preparation of conceptual costs in future years.

For capital cost estimates, estimated costs for equipment installation, yard piping, landscaping, electrical and control construction, and engineering, legal, and administrative costs were derived from the *Cost Estimating Manual for Water Treatment Facilities* (McGivney and Kawamura, 2008). For O&M cost estimates, electrical costs were adjusted to \$0.0988/kWh for 2011, which was based on the average retail price for all customer classes in 2010 (\$0.0983/kWh) according to the U.S. Energy Information Administration (ENR.com, 2011; U.S. Energy Information Administration, 2010).

10.4 Ozone Cost Estimate

10.4.1 Ozone Capital Costs

Ozone capital costs were based on data provided by a reputable vendor and were limited to projects designed or built within the past three years. Specifically, the vendor provided costs for facilities ranging from 10 MGD to more than 500 MGD and specified the ozone system size in pounds per day of production. Facility costs for flows less than 10 MGD were not available because of the steep rise in cost for smaller systems.

In developing a baseline ozone dose for the cost estimate, the Project Team assumed a representative TOC of 6 mg/L and a target O₃:TOC ratio of 0.5, leading to an applied ozone dose of 3 mg/L. As shown throughout this study, an O₃:TOC ratio of 0.5 is quite effective in destroying a wide range of contaminants and achieving significant microbial inactivation. However, some applications will require lower or higher ozone doses, depending on the water quality and treatment objectives. The cost estimation method for ozone doses other than 3 mg/L is described later in this chapter (see Section 10.9.2).

Figure 10.1 provides a graphical representation of the cost curve for ozone systems, including all construction, equipment, and engineering costs along with contractor overhead and profit (OH&P) and contingency. Table 10.1 provides the Project Team's estimates for the capital costs associated with the physical structures for the contactors. In developing the costs associated with the contactors, it was assumed that the design would provide a hydraulic residence time (HRT) of 5 min. In water reclamation applications, the high level of EfOM imparts a high ozone demand, which results in rapid loss of ozone residual. Typical contactor designs for drinking water applications, which may have contact times of 10 to 20 min, would often be excessive for water reclamation applications. Therefore, the 5-min HRT used for this cost estimate would generally be sufficient to allow complete ozone decay, assuming O₃:TOC ratios less than 1.0. Table 10.2 shows the vendor data for the equipment used in the cost curve development, which includes ozone generators, a liquid oxygen (LOX) system (but not LOX consumable costs), a supplemental nitrogen system, ozone injection or diffusers, ozone destruct units, monitors, and the overall control system. Table 10.3 provides the total estimated capital costs including installation (30%); yard piping (10%); landscaping (5%); electrical and control construction (20%); and engineering, legal, and administrative costs (35%). A single redundant ozone generator was included in the cost estimates. Contractor OH&P of 15% and a 30% contingency were also included in the cost estimates.

The Project Team's estimates required that there be at least one contactor for each ozone generator. The contactors were designed to have a depth of 24 ft with 19 ft of submergence and 5 ft of freeboard. Each contactor had between 2 and 10 cells, with a length of 4 ft/cell. The number of contactors for a capacity below 100 MGD was kept at one per generator, whereas the number of cells was adjusted to maintain a reasonable width (assumed to be less than 25 ft). For the larger systems, the number of contactors as well as the number of cells within each contactor was increased to maintain a reasonable contactor volume and width.

Capital costs are presented on a per capacity basis (i.e., \$/MGD). The resulting regression equation for estimating conceptual-level capital costs for a specific ozone facility capacity is as follows:

$$\text{Ozone Capital Costs (in \$/MGD)} = 2.26 \times (\text{Plant Capacity in MGD})^{-0.54}.$$

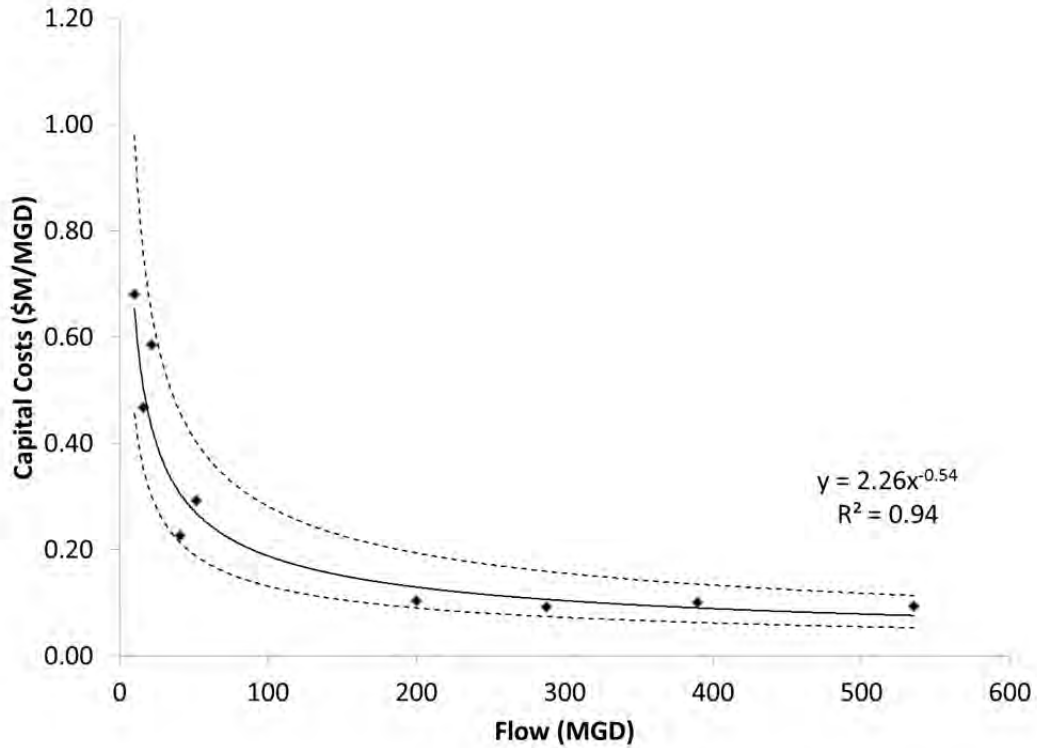


Figure 10.1. Capital costs for ozone systems.

Dashed lines represent -30% to +50% error consistent with a conceptual-level estimate.

Table 10.1. Capital Costs for Ozone Contactors

System Capacity (MGD) ^a	Total Volume (gal) ^b	No. of Contactors	Contactor Volume (gal)	No. of Cells	Contactor Width (ft) ^c	Contactor Cost (\$)
10	34,700	2	17,300	2	15.2	98,400
16	55,500	2	27,700	2	24.4	133,000
21	74,000	2	37,000	3	21.7	161,000
41	141,000	2	70,700	6	20.7	244,000
52	180,000	2	90,100	8	19.8	285,000
200	693,000	6	116,000	10	20.3	1,000,000
288	999,000	8	125,000	10	22.0	1,400,000
389	1,350,000	12	113,000	10	19.8	1,970,000
535	1,860,000	16	116,000	10	20.4	2,680,000

^aBased on an ozone dose of 3 mg/L.

^bBased on a contactor HRT of 5 min.

^cBased on a depth of 24 ft (including 5 ft freeboard), length of 4 ft/cell, not to exceed 10 cells.

Table 10.2. Capital Costs Associated with Ozone Generation System Components

System Capacity	Ozone System Operating Size	Ozone Generators	Ozone Contactor Capital Cost	Ozone Equipment Capital Cost	Installation Cost @ 30%	Ozone System Cost	System Capital Unit Cost
(MGD)	(lb/day)^a	(Units × Capacity)	(\$M)^b	(\$M)^c	(\$M)	(\$M)	(\$M/MGD)
10	250	3 × 125	0.098	1.90	0.57	2.57	0.257
16	400	3 × 200	0.133	2.07	0.62	2.82	0.177
21	534	3 × 267	0.161	3.51	1.05	4.72	0.221
41	1,020	2 × 1020	0.244	2.50	0.75	3.49	0.086
52	1,300	3 × 650	0.285	4.20	1.26	5.74	0.111
200	5,000	3 × 2500	1.002	5.25	1.58	7.8	0.039
288	7,200	4 × 2400	1.404	6.67	2.00	10.1	0.035
389	9,750	4 × 3250	1.972	10.00	3.00	15.0	0.038
535	13,400	5 × 3350	2.682	12.5	3.75	18.9	0.035

^aBased on an ozone dose of 3 mg/L, listed as lb/day production and operating with one generator in standby

^bOzone System costs include ozone generators, LOX system, supplemental nitrogen system, ozone injection or diffusers, ozone destruct units, monitors, and overall system control. Ozone system includes one redundant ozone generator

^cOzone equipment capital costs include one additional generator for redundancy, though the redundancy is not reflected in “Ozone System Operating Size”

Table 10.3. Other Capital Costs and Related Services for Ozone System Installations

Cap- acity	Ozone System Cost (Tbl.10.2)	Yard Piping Costs @10%	Site- work Land- scaping Costs @ 5%	Site Electrical and Control Construction Costs @ 20%	All Trades Subtotal	Con- tractor OH&P @15%	Cont- ingency @30%	Total Constr- uction Cost	Engin- eering, Legal, and Admin Costs	Total Proj- ect Cost	Total Unit Cost
(MGD)	(\$M)	(\$M)	(\$M)	(\$M)	(\$M)	(\$M)	(\$M)	(\$M)	(\$M)	(\$M)	(\$M/MGD)
10	2.57	0.257	0.128	0.514	3.47	0.520	1.04	5.03	1.76	6.79	0.68
16	2.82	0.282	0.141	0.565	3.81	0.572	1.14	5.53	1.93	7.46	0.47
21	4.72	0.472	0.236	0.945	6.38	0.957	1.91	9.25	3.24	12.5	0.59
41	3.49	0.349	0.175	0.699	4.72	0.707	1.41	6.84	2.39	9.23	0.23
52	5.74	0.574	0.287	1.15	7.76	1.16	2.33	11.3	3.94	15.2	0.29
200	7.80	0.783	0.391	1.57	10.6	1.59	3.17	15.3	5.36	20.7	0.10
288	10.1	1.01	0.504	2.01	13.6	2.04	4.08	19.7	6.90	26.6	0.09
389	15.0	1.50	0.749	2.99	20.2	3.03	6.06	29.3	10.3	39.6	0.10
535	18.9	1.89	0.947	3.79	25.6	3.83	7.67	37.1	13.0	50.0	0.09

10.4.2 Ozone and Ozone/H₂O₂ Operations and Maintenance Costs

O&M costs for the ozone systems were limited to energy consumption associated with ozone generation and did not include maintenance or oxygen delivery or production (i.e., LOX, ambient air, or vacuum/pressure swing adsorption (VPSA) systems). Ambient air, LOX, and VPSA will increase the unit energy cost beyond what is described below and should be considered on a system-specific basis. Energy consumption (or energy equivalent consumption) for each type of oxygen delivery system will vary widely based on daily operating conditions, oxygen utilization efficiency, and system capacity. Detailed guidance on the costs associated with VPSA and LOX can be found in Chang et al. (2008). Maintenance costs and additional staff time were assumed to be minimal relative to the total energy costs; thus, they were not included in the calculation. The energy costs associated with ozone destruction, however, were included in the estimates provided in this report.

Therefore, the data shown in Table 10.4 and Figure 10.2 are representative of the vendor-supplied energy costs associated with ozone generation for systems ranging from 10 to 535 MGD. Even without inclusion of the maintenance and oxygen production or delivery costs, the energy costs per pound of ozone and per unit volume of treated water are still within the range reported by Chang et al. (2008). O&M costs are presented on a per-capacity basis (i.e., \$/MGD). The resulting regression equation for estimating conceptual-level O&M costs for a specific capacity is as follows:

$$\text{Ozone O\&M Costs (in \$/MGD)} = 0.0068 \times (\text{Plant Capacity in MGD})^{-0.051}.$$

In applications where H₂O₂ addition is warranted (e.g., reductions in contactor size or bromate mitigation), the preceding O&M costs can be adjusted to include chemical addition. The modified estimate assumes that the impact of H₂O₂ addition on capital costs is insignificant, and the estimate is based on a conservative molar H₂O₂:O₃ ratio of 1.0. Based on an ozone dose of 3 mg/L, this leads to a target H₂O₂ dose of approximately 2 mg/L. The H₂O₂ and quenching costs were based on vendor-supplied data for UV/H₂O₂ systems, which will be described in the next section. The estimates were adjusted in a linear fashion to account for the different doses in the ozone/H₂O₂ (2 mg/L) and UV/H₂O₂ (3 mg/L) systems. The annual O&M costs for ozone/H₂O₂ are summarized in Table 10.5 and illustrated in Figure 10.3. The regression equation for the annual O&M costs for ozone/H₂O₂ is as follows:

$$\text{Ozone/H}_2\text{O}_2 \text{ O\&M Costs (in \$/MGD)} = 0.016 \times (\text{Plant Capacity in MGD})^{-0.020}.$$

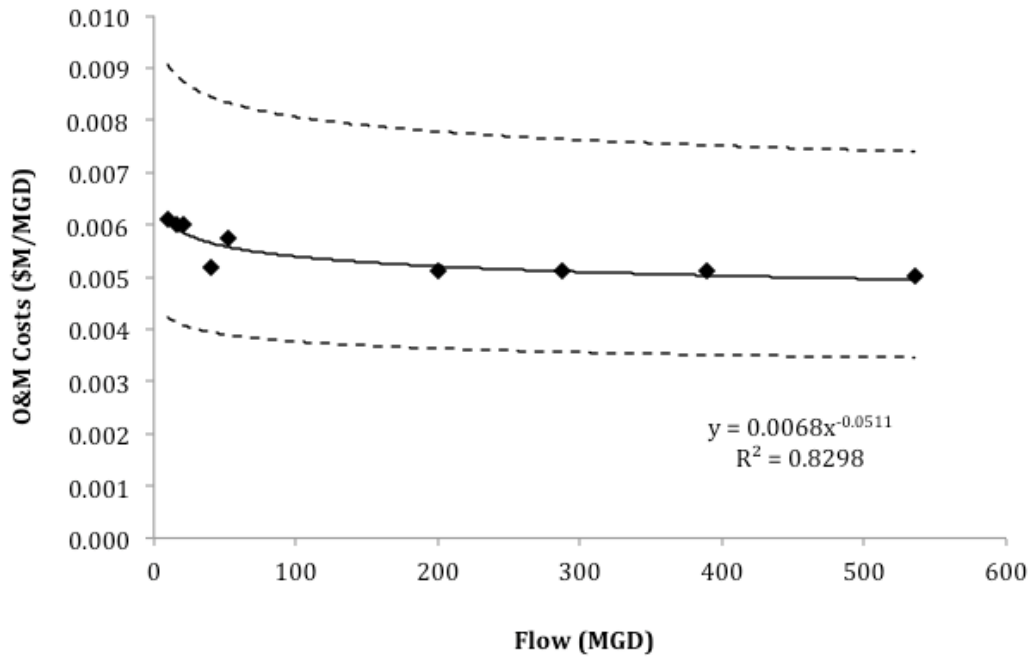


Figure 10.2. Annual O&M costs for ozone. Based on an ozone dose of 3 mg/L.
Dashed lines represent -30% to +50% error consistent with a conceptual-level estimate.

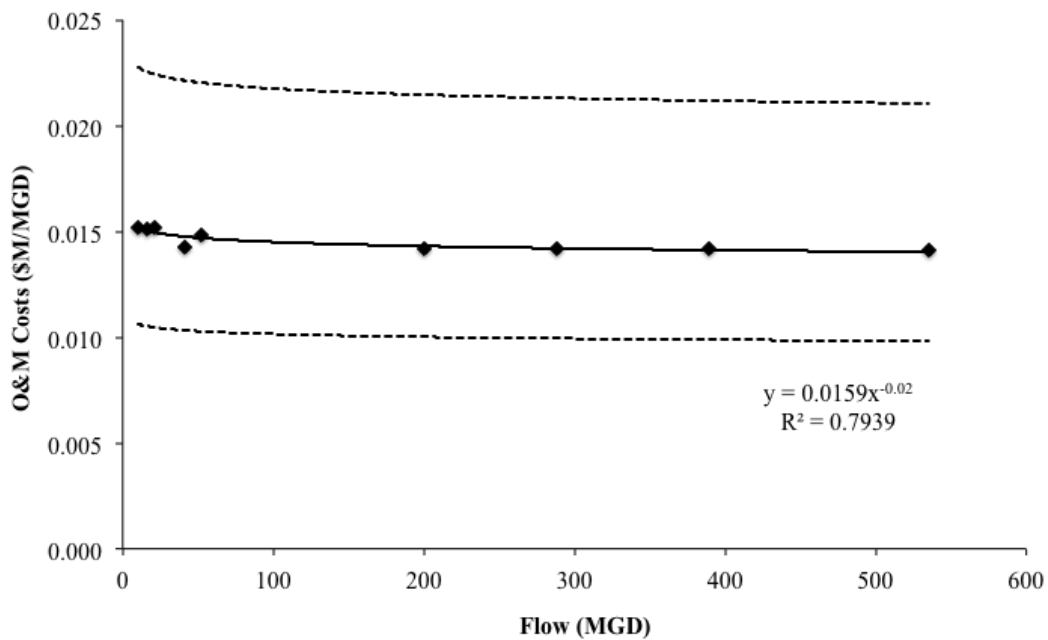


Figure 10.3. Annual O&M costs for ozone/H₂O₂.
Based on an ozone dose of 3 mg/L and an H₂O₂ dose of 2 mg/L (H₂O₂:O₃=1.0).
Dashed lines represent -30% to +50% error consistent with a conceptual-level estimate.

Table 10.4. Annual O&M Costs for Ozone

System Capacity (MGD)	Ozone System Size (lb/day) ^a	Energy Consumption (kWh/lb O ₃)	Annual Energy Cost (\$M) ^b	Unit O&M Cost (\$M/MGD)
10	250	6.75	0.0610	0.0061
16	400	6.65	0.0960	0.0060
21	534	6.65	0.128	0.0060
41	1,020	5.75	0.211	0.0052
52	1,300	6.35	0.298	0.0057
200	5,000	5.65	1.02	0.0051
288	7,200	5.65	1.47	0.0051
389	9,750	5.65	1.99	0.0051
535	13,400	5.55	2.68	0.0050

^aBased on an ozone dose of 3 mg/L.^bBased on current electrical pricing of \$0.0988/kWh.**Table 10.5. Annual O&M Costs for Ozone/H₂O₂**

System Capacity (MGD)	Ozone System Size (lb/day) ^a	Energy Consumption (kWh/lb O ₃)	Annual Energy Cost (\$M) ^b	Annual H ₂ O ₂ Cost (\$M) ^c	Annual Hypochlorite Quenching Cost (\$M)	Total O&M Cost (\$M/MGD)	Unit O&M Cost (\$M/MGD)
10	250	6.75	0.0610	0.0340	0.0570	0.152	0.0152
16	400	6.65	0.0960	0.0544	0.0912	0.242	0.0151
21	534	6.65	0.128	0.0714	0.120	0.319	0.0152
41	1,020	5.75	0.211	0.139	0.234	0.584	0.0142
52	1,300	6.35	0.298	0.177	0.296	0.771	0.0148
200	5,000	5.65	1.02	0.680	1.14	2.84	0.0142
288	7,200	5.65	1.47	0.979	1.64	4.09	0.0142
389	9,750	5.65	1.99	1.32	2.22	5.53	0.0142
535	13,400	5.55	2.68	1.82	3.05	7.55	0.0141

^aBased on an ozone dose of 3 mg/L.^bBased on current electrical pricing of \$0.0988/kWh.^cBased on an H₂O₂ dose of 2 mg/L (H₂O₂:O₃=1.0).

10.5 UV/H₂O₂ Cost Estimate

10.5.1 UV/H₂O₂ Capital Costs

Capital costs for UV/H₂O₂ were developed from cost curves provided by two major vendors. The cost curves were based on system capacities ranging from approximately 1 to 80 MGD for the first vendor and 10 to 80 MGD for the second vendor. Cost curves from a third, smaller vendor were significantly greater (approximately three times) and were therefore deemed to be unrepresentative of actual costs. The systems were sized based on 1.2-log (94%) removal of NDMA and 0.5-log (68%) removal of 1,4-dioxane per the 2008 CDPH Draft Groundwater Recharge Reuse Regulations. Although the actual system size and water quality objectives will vary from site to site, particularly outside of California, this baseline was chosen to enable comparison.

As mentioned earlier, CDPH recently published revisions to the 2008 draft regulations. Although the water quality objectives for full advanced treatment (i.e., MF-RO-UV/H₂O₂ or MF-RO-O₃/H₂O₂) changed from 2008 to 2011, the level of treatment required for each set of regulations will still be relatively similar, thereby maintaining the relevance of the NDMA and 1,4-dioxane objectives. On the basis of the revisions, utilities will technically have to meet the notification levels for NDMA (10 ng/L) and 1,4-dioxane (1 µg/L). However, to validate their AOP, utilities will still have to demonstrate specified levels of reduction for a suite of trace organic contaminants, which will be selected based on system monitoring. As an alternative to the broad TORC objectives, utilities can elect to satisfy the original 0.5-log reduction in 1,4-dioxane.

Figure 10.4 provides a graphical representation of the capital cost curves for the UV/H₂O₂ systems, including all construction, equipment, and engineering costs. The total costs are summarized in Table 10.6. The vendor estimates only accounted for equipment, therefore total system costs was estimated from the equipment cost plus installation (30%). Total project cost also included yard piping; landscaping; electrical and control construction; contractor OH&P; contingency (30%); and engineering, legal, and administration costs to determine the total estimated capital costs. Based on these estimates, conceptual-level capital costs for UV/H₂O₂ can be described by the following regression equation:

$$\text{UV/H}_2\text{O}_2 \text{ Capital Costs (in \$/MGD)} = 0.474 \times (\text{Plant Capacity, in MGD})^{-0.056}.$$

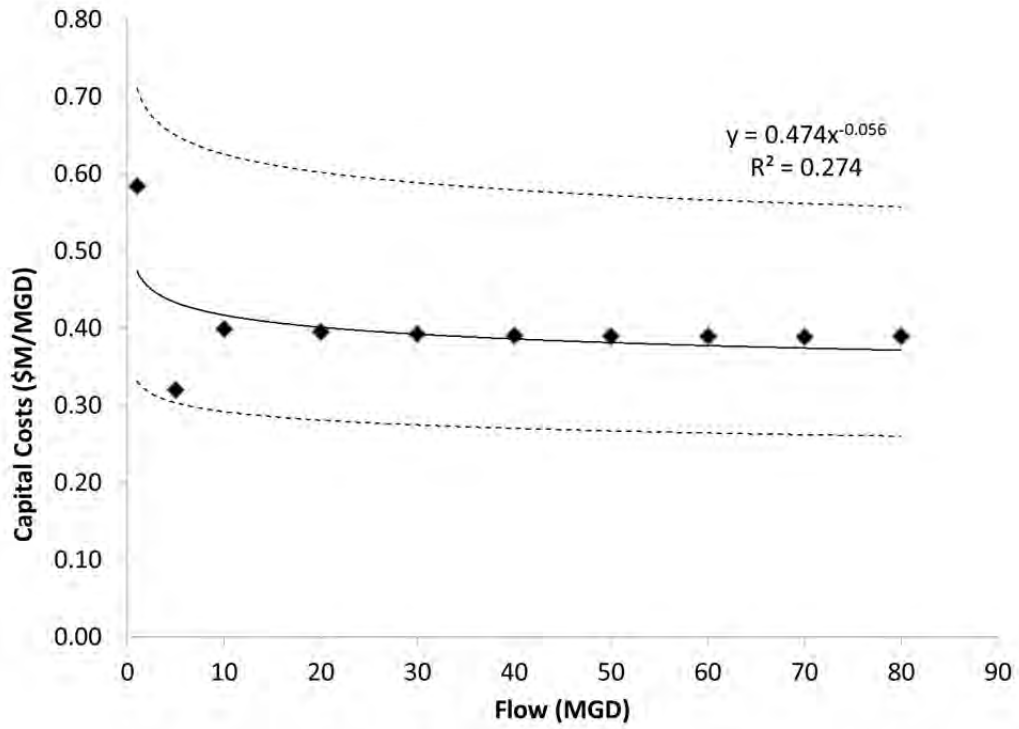


Figure 10.4. Capital costs for UV/H₂O₂.
 Dashed lines represent -30% to +50% error consistent with a conceptual-level estimate.

Table 10.6. Capital Costs for UV/H₂O₂

System Capacity	UV/H₂O₂ System Cost^a	Yard Piping Cost (10%)	Site-work Landscaping Cost (5%)	Site Electrical and Controls Cost (20%)	Subtotal Construction Cost	Contractor OH&P (15%)	Contingency (30%)	Total Construction Cost	Engineering, Legal, and Admin. Costs (35%)	Total Project Cost	Total Unit Cost
(MGD)	(\$M)	(\$M)	(\$M)	(\$M)	(\$M)	(\$M)	(\$M)	(\$M)	(\$M)	(\$M)	(\$M/MGD)
1	0.22	0.02	0.01	0.04	0.30	0.04	0.09	0.43	0.15	0.58	0.58
5	0.61	0.06	0.03	0.12	0.82	0.12	0.25	1.19	0.42	1.60	0.32
10	1.51	0.15	0.08	0.30	2.04	0.31	0.61	2.96	1.03	3.99	0.40
20	2.99	0.30	0.15	0.60	4.04	0.61	1.21	5.86	2.05	7.91	0.40
30	4.45	0.45	0.22	0.89	6.01	0.90	1.80	8.72	3.05	11.8	0.39
40	5.91	0.59	0.30	1.18	7.98	1.20	2.40	11.6	4.05	15.6	0.39
50	7.37	0.74	0.37	1.47	9.95	1.49	2.99	14.4	5.05	19.5	0.39
60	8.84	0.88	0.44	1.77	11.9	1.79	3.58	17.3	6.05	23.4	0.39
70	10.3	1.03	0.51	2.06	13.9	2.08	4.17	20.2	7.05	27.2	0.39
80	11.8	1.18	0.59	2.36	15.9	2.39	4.78	23.1	8.08	31.2	0.39

^aIncludes installation cost (30%)

10.5.2 UV/H₂O₂ Operation and Maintenance Costs

O&M costs for UV/H₂O₂, which include equipment replacement, energy consumption, and chemical costs, were developed from cost curves provided by three major vendors. Labor is anticipated to be minimal relative to these other O&M costs and was therefore not included. The cost curves were based on system capacities ranging from approximately 1 to 80 MGD for the first vendor and 10 to 80 MGD for the other two vendors.

The selection of UV and H₂O₂ doses will influence the O&M costs for energy and chemicals and will vary significantly depending on the treatment application (e.g., disinfection versus chemical oxidation), source water quality, and product water quality criteria. In this case, vendors provided O&M cost estimates assuming chemical oxidation to meet water quality criteria for 1.2-log removal of NDMA and 0.5-log removal of 1,4-dioxane. Although the exact UV dose was not provided by the vendors, the estimated doses were up to 1500 mJ/cm², and the peroxide doses were in the range of 2.5–3.5 mg/L. The source water was assumed to be RO-treated (earlier in the treatment train), resulting in a high UV transmittance compared to non-RO-treated waters. Here we have conservatively assumed a 95% transmittance for the RO-treated water (Esposito et al., 2007; Swaim et al., 2009). If post-RO water contains atypically high levels of NDMA or 1,4-dioxane, if the hydroxyl radical scavenging capacity is high, or if the UV transmittance is lower than 95%, the estimated cost curves must be recalculated with the assistance of a qualified vendor and engineer.

The annual O&M costs for UV/H₂O₂ are shown in Figure 10.5 and Table 10.7. The O&M cost curve in Figure 10.5 represents the mean of three vendor estimates over the 1–80 MGD range, which were fairly similar (within 20%). Although total O&M costs were similar across the three vendors, only one vendor provided detailed costs broken down by chemicals, power, and lamp replacement, which are given in Table 10.7). The final column includes the combined data from all three vendors, which can also be estimated based on the following regression equation:

$$\text{Annual UV/H}_2\text{O}_2 \text{ O\&M Costs (in \$M/MGD)} = 0.038 \times (\text{Plant Capacity, in MGD})^{-0.052}.$$

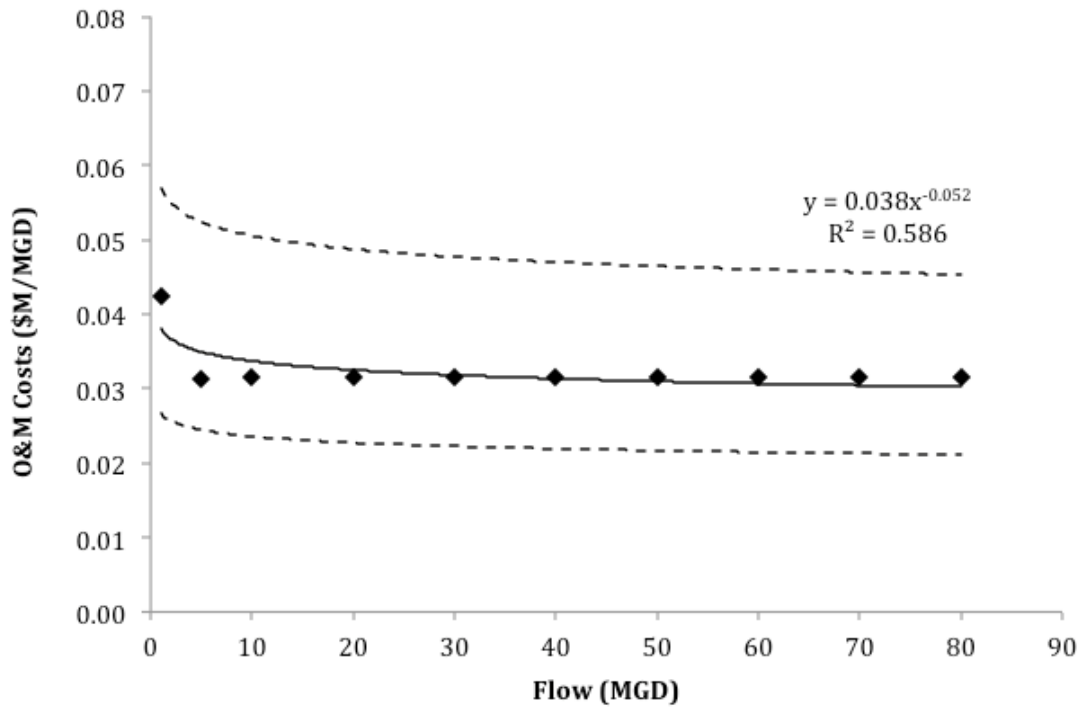


Figure 10.5. Annual O&M costs for UV/H₂O₂.
 Dashed lines represent -30% to +50% error consistent with a conceptual-level estimate.

Table 10.7. Annual O&M Costs for UV/H₂O₂

System Capacity	Vendor A, Annual Operating H₂O₂ Cost	Vendor A, Annual Operating Hypochlorite Quenching Cost	Vendor A, Annual Operating Energy Cost	Vendor A, Annual Operating Lamp Replacement Cost	Vendor A, Total O&M Cost	Vendor A, Unit O&M Cost	Mean of Vendors A, B, and C, Unit O&M Cost
(MGD)	(\$M)	(\$M)	(\$M)	(\$M)	(\$M)	(\$M/MGD)	(\$M/MGD)^a
1	0.005	0.009	0.02	0.004	0.04	0.042	0.042
5	0.03	0.04	0.09	0.01	0.17	0.035	0.031
10	0.05	0.09	0.19	0.02	0.35	0.035	0.031
20	0.10	0.17	0.37	0.05	0.69	0.035	0.031
30	0.16	0.26	0.56	0.07	1.04	0.035	0.031
40	0.21	0.34	0.74	0.09	1.38	0.035	0.031
50	0.26	0.43	0.93	0.11	1.73	0.035	0.031
60	0.31	0.51	1.11	0.14	2.07	0.035	0.031
70	0.36	0.60	1.30	0.16	2.42	0.035	0.031
80	0.41	0.68	1.48	0.18	2.76	0.035	0.031

^aData for Vendors B & C are not shown but are included in the mean cost presented here.

10.6 Low-Pressure Membrane (Microfiltration/Ultrafiltration) Cost Estimate

10.6.1 Low-Pressure Membrane (Microfiltration/Ultrafiltration) Capital Costs

MF/UF capital costs were developed based on professional experience for facilities ranging from 1 to 80 MGD. The capital cost for a recently completed MF project was also used to validate the cost curve. Figure 10.6 provides a graphical representation of the cost curves for MF/UF systems, including all construction, equipment, and engineering costs, whereas Table 10.8 provides a summary of the total estimated capital costs, including installation, yard piping, landscaping, electrical and control construction, contractor OH&P, contingency (30%), and engineering, legal, and administration costs. These conceptual-level capital costs can also be estimated according to the following regression equation.

$$\text{MF/UF Capital Costs (in \$/MGD)} = 3.57 \times (\text{Plant Capacity, in MGD})^{-0.22}$$

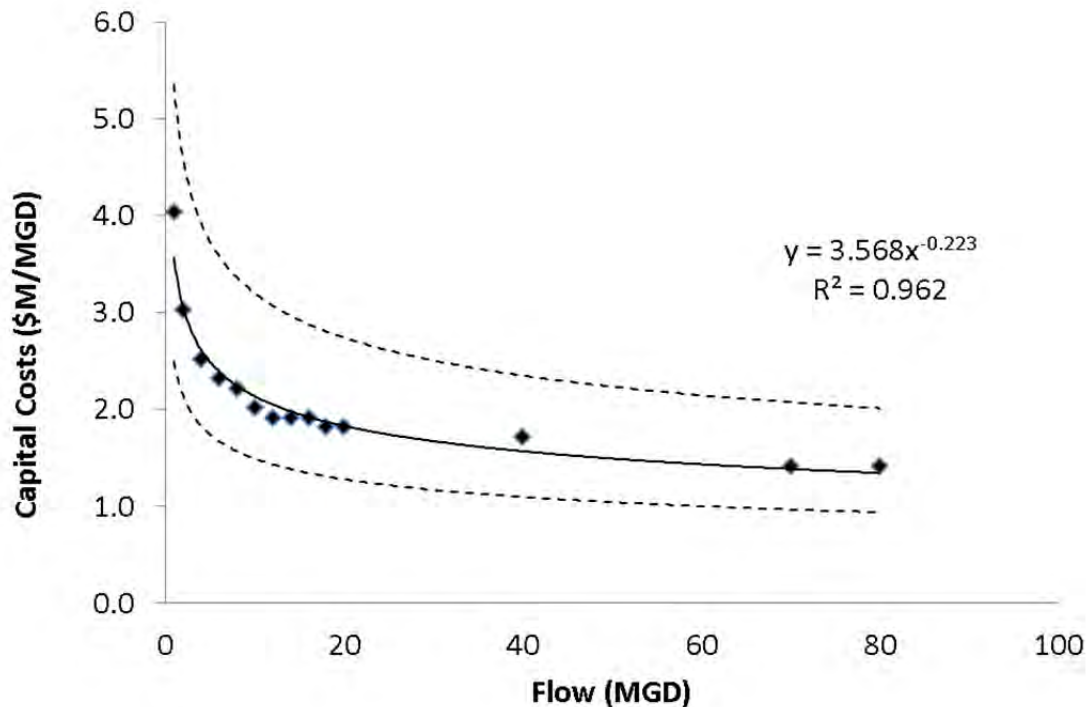


Figure 10.6. Capital costs for low-pressure membranes (MF/UF).

Dashed lines represent -30% to +50% error consistent with a conceptual-level estimate.

Table 10.8. Capital Costs for Low-Pressure Membranes (MF/UF)

System Capacity	MF/UF System Cost^a	Yard Piping Cost (10%)	Site-work Landscaping Cost (5%)	Site Electrical and Controls Cost (20%)	Subtotal Construction Cost	Contractor OH&P (15%)	Contingency (30%)	Total Construction Cost	Engineering, Legal, and Admin. Costs (35%)	Total Project Cost	Total Unit Cost
(MGD)	(\$M)	(\$M)	(\$M)	(\$M)	(\$M)	(\$M)	(\$M)	(\$M)	(\$M)	(\$M)	(\$M/MGD)
1	1.5	0.15	0.08	0.31	2.1	0.31	0.62	3.0	1.0	4.0	4.04
2	2.3	0.23	0.11	0.46	3.1	0.46	0.93	4.5	1.6	6.1	3.03
4	3.8	0.38	0.19	0.76	5.2	0.77	1.5	7.5	2.6	10.1	2.53
6	5.3	0.53	0.26	1.1	7.1	1.1	2.1	10.3	3.6	13.9	2.32
8	6.7	0.67	0.34	1.3	9.1	1.4	2.7	13.2	4.6	17.8	2.22
10	7.6	0.76	0.38	1.5	10.3	1.5	3.1	15.0	5.2	20.2	2.02
12	8.7	0.87	0.44	1.7	11.8	1.8	3.5	17.1	6.0	23.0	1.92
14	10.2	1.0	0.51	2.0	13.7	2.1	4.1	19.9	7.0	26.9	1.92
16	11.6	1.2	0.58	2.3	15.7	2.4	4.7	22.7	8.0	30.7	1.92
18	12.4	1.2	0.62	2.5	16.7	2.5	5.0	24.2	8.5	32.7	1.82
20	13.8	1.4	0.69	2.8	18.6	2.8	5.6	26.9	9.4	36.4	1.82
40	26.0	2.6	1.3	5.2	35.1	5.3	10.5	50.9	17.8	68.7	1.72
70	37.5	3.7	1.9	7.5	50.6	7.6	15.2	73.3	25.7	99.0	1.41
80	42.8	4.3	2.1	8.6	57.8	8.7	17.3	83.8	29.3	113	1.41

^aIncludes installation cost (30%)

10.6.2 Low-Pressure Membrane (Microfiltration/Ultrafiltration) Operations and Maintenance Costs

Annual O&M costs for MF/UF treatment are shown in Figure 10.7 and Table 10.9 and include the costs for labor, chemicals, periodic membrane replacement, and energy consumption. These were developed based on the existing cost curves for membrane treatment provided in the United States Bureau of Reclamation (USBR) Desalting Handbook for Planners (USBR, 2003). This handbook provides guidelines for RO treatment of brackish water and is based on data from existing facilities supplemented with performance estimates. For this study, the energy costs from USBR were adapted to reflect the lower energy required for low-pressure membranes (MF/UF) versus high-pressure membranes (NF/RO). Specifically, the USBR costs were reduced by 90% to account for the anticipated reduction in pressure and to generate a more accurate cost estimate for MF/UF. There was no further differentiation between MF and UF feed pressure because this is only a conceptual-level Class 4 cost estimate, but the differences are assumed to be relatively small. For the purposes of this cost estimate, the other O&M costs (labor, chemicals, and membrane replacement) were assumed to be similar in low- and high-pressure membranes. Therefore, the corresponding USBR values were used without modification except for the adjustment to 2011 dollars.

Labor costs were also included in this case because they are anticipated to be significant. However, it should be noted that when O&M costs for combined low- and high-pressure membrane treatment trains (e.g., MF-RO) are summed, labor costs should only be counted once for the overall treatment train. The additional labor associated with the dual membrane system is assumed to be insignificant in comparison to a single membrane process.

The USBR cost curves are available for system capacities ranging from 1.1 to 53 MGD, which is reflected in Figure 10.7 and Table 10.9. The resulting regression equation for estimating conceptual-level O&M costs for a low-pressure membrane system is as follows:

$$\text{Annual MF/UF O\&M Costs (in \$M/MGD)} = 0.30 \times (\text{Plant Capacity, in MGD})^{-0.22}.$$

Although the cost curves are based on facilities ranging in size from 1.1 to 53 MGD, the regression equation can also be used for facilities larger than 53 MGD because of the relatively flat nature of the curve.

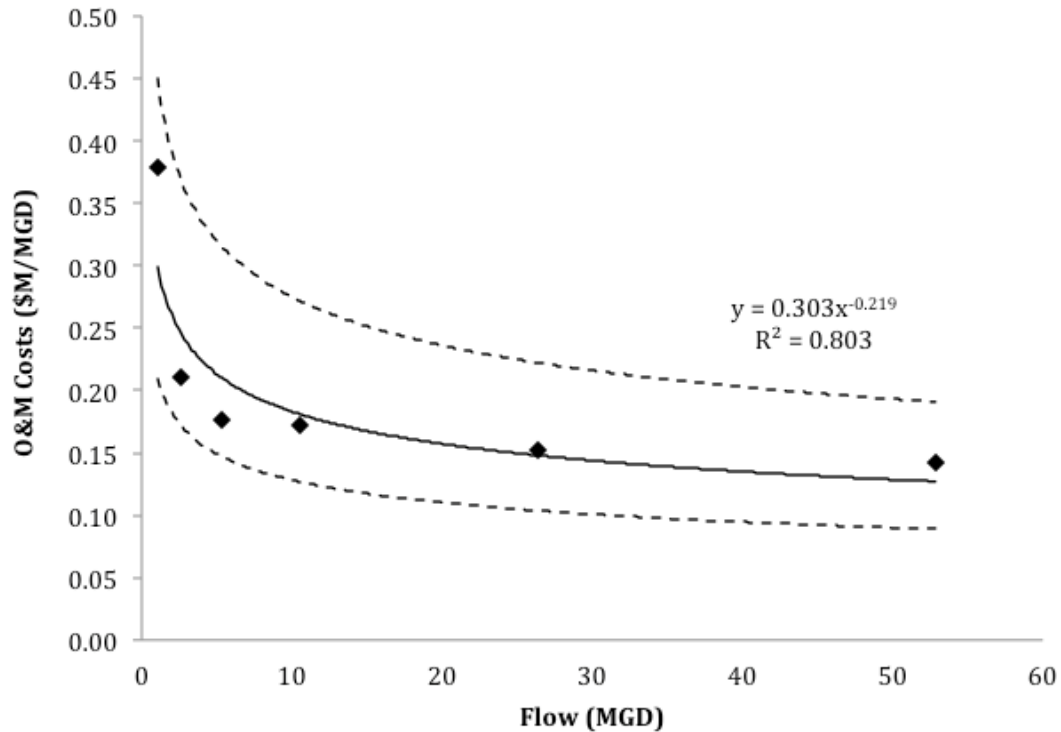


Figure 10.7. Annual O&M costs for low-pressure membranes (MF/UF).
Dashed lines represent -30% to +50% error, consistent with a conceptual-level estimate.

Table 10.9. Annual O&M Costs for Low-Pressure Membranes (MF/UF)

System Capacity (MGD)	Labor Cost for Membrane Processes (\$M)	Chemical Cost for Membrane Processes (\$M)	Membrane Replacement Cost (\$M)	Energy Cost (\$M)	Total O&M Cost (\$M)	Unit O&M Cost (\$M/MGD)
1.1	0.2	0.1	0.0	0.01	0.40	0.38
2.6	0.2	0.2	0.1	0.04	0.56	0.21
5.3	0.2	0.5	0.2	0.08	0.93	0.18
11	0.3	1.0	0.4	0.16	1.82	0.17
26	0.4	2.3	0.9	0.38	4.01	0.15
53	0.4	4.5	1.8	0.81	7.50	0.14

10.7 High-Pressure Membrane (Nanofiltration/Reverse Osmosis) Cost Estimate

10.7.1 High-Pressure Membrane (Nanofiltration/Reverse Osmosis) Capital Costs

Capital costs for high-pressure membrane filtration, which includes RO and NF, were developed based on professional experience for facilities ranging from 1 to 80 MGD. The capital costs for two recently completed RO projects were also reviewed to validate the cost

curve. Figure 10.8 provides a graphical representation of the cost curves for NF/RO systems, including all construction, equipment, and engineering costs. Pretreatment costs, including chemical addition and low-pressure membrane filtration, are not included in the estimate. Table 10.10 summarizes the total estimated capital costs, including equipment installation; yard piping; landscaping, electrical and control construction; contractor OH&P; contingency (30%); and engineering, legal, and administration costs. The resulting regression equation for estimating conceptual-level capital costs for high-pressure membrane (NF/RO) systems is as follows:

$$\text{NF/RO Capital Costs (in \$M/MGD)} = 7.14 \times (\text{Plant Capacity, in MGD})^{-0.22}$$

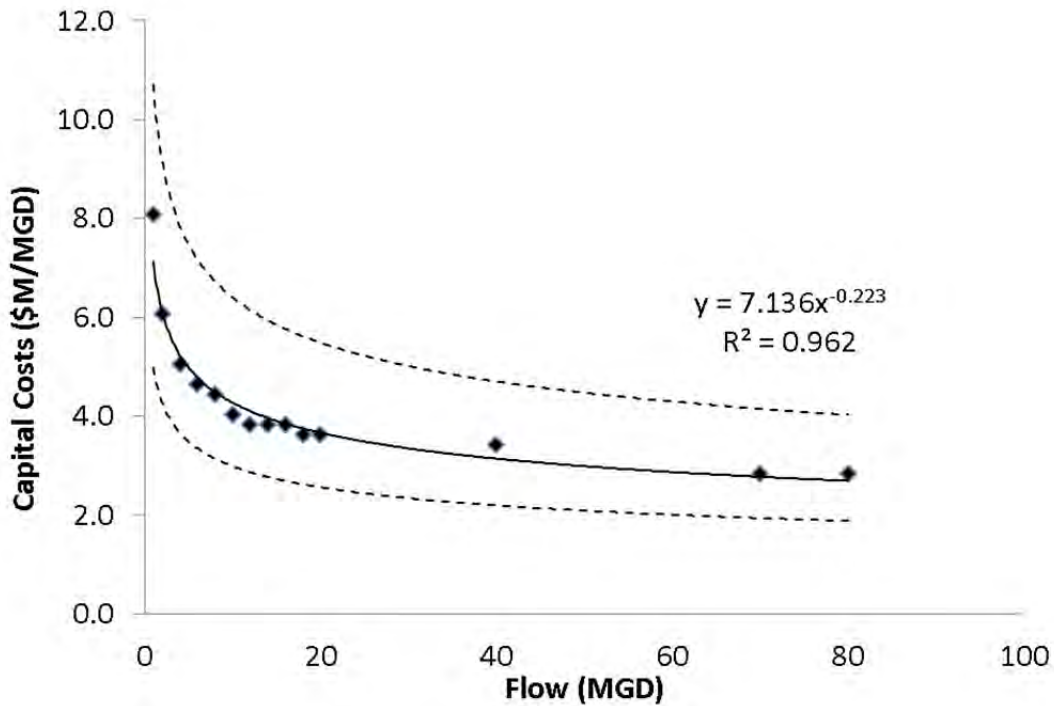


Figure 10.8. Capital costs for high-pressure membrane filtration.
Dashed lines represent -30% to +50% error, consistent with a conceptual-level estimate.

Table 10.10. Capital Costs for High-Pressure Membrane Filtration (NF/RO)

System Capacity	NF/RO System Cost^a	Yard Piping Cost (10%)	Site-work Landscaping Cost (5%)	Site Electrical and Controls Cost (20%)	Subtotal Construction Cost	Contractor OH&P (15%)	Contingency (30%)	Total Construction Cost	Engineering, Legal, and Admin. Costs (35%)	Total Project Cost	Total Unit Cost
(MGD)	(\$M)	(\$M)	(\$M)	(\$M)	(\$M)	(\$M)	(\$M)	(\$M)	(\$M)	(\$M)	(\$M/MGD)
1	3.1	0.31	0.15	0.61	4.1	0.62	1.2	6.0	2.1	8.1	8.08
2	4.6	0.46	0.23	0.92	6.2	0.93	1.9	9.0	3.1	12.1	6.06
4	7.6	0.76	0.38	1.5	10.3	1.5	3.1	15.0	5.2	20.2	5.05
6	10.5	1.1	0.53	2.1	14.2	2.1	4.3	20.7	7.2	27.9	4.65
8	13.5	1.3	0.67	2.7	18.2	2.7	5.4	26.3	9.2	35.6	4.44
10	15.3	1.5	0.76	3.1	20.6	3.1	6.2	29.9	10.5	40.4	4.04
12	17.4	1.7	0.87	3.5	23.5	3.5	7.1	34.1	11.9	46.1	3.84
14	20.3	2.0	1.0	4.1	27.5	4.1	8.2	39.8	13.9	53.7	3.84
16	23.2	2.3	1.2	4.6	31.4	4.7	9.4	45.5	15.9	61.4	3.84
18	24.8	2.5	1.2	5.0	33.4	5.0	10.0	48.5	17.0	65.5	3.64
20	27.5	2.8	1.4	5.5	37.2	5.6	11.1	53.9	18.9	72.7	3.64
40	52.0	5.2	2.6	10.4	70.2	10.5	21.1	102	35.6	137	3.43
70	74.9	7.5	3.7	15.0	101	15.2	30.3	147	51.3	198	2.83
80	85.6	8.6	4.3	17.1	116	17.3	34.7	168	58.7	226	2.83

^aIncludes installation cost (30%)

10.7.2 High-Pressure Membrane (Nanofiltration/Reverse Osmosis) Operations and Maintenance Costs

Annual O&M costs for high-pressure membranes (NF/RO) are shown in Figure 10.9 and Table 10.11 and include labor, chemicals, periodic membrane replacement, and energy costs. Similarly to the low-pressure membrane cost estimates, the NF/RO costs are based on the USBR Desalting Handbook for Planners (USBR, 2003) for RO treatment of brackish water. These estimates assume brackish water having 500 to 2000 mg/L of total dissolved solids (TDS). The high-pressure membrane cost estimates do not account for the difference in feed pressure between NF and RO membranes, and they also do not account for differences in salinity between brackish water and recycled water. The differences in pressure and the effects of variable salinity are assumed to have an insignificant impact on NF/RO costs, which means that the O&M costs for NF and RO are expected to be similar. Again, when O&M costs for combined low- and high-pressure membrane treatment trains (e.g., MF-RO) are summed, labor costs should only be counted once for the overall treatment train.

The USBR cost curves are available for system capacities ranging from 1.1 to 53 MGD, which is reflected in Figure 10.9 and Table 10.11. The resulting regression equation for estimating conceptual-level O&M costs for a high pressure membrane system is as follows:

$$\text{Annual NF/RO O\&M Costs (in \$M/MGD)} = 0.44 \times (\text{Plant Capacity, in MGD})^{-0.13}.$$

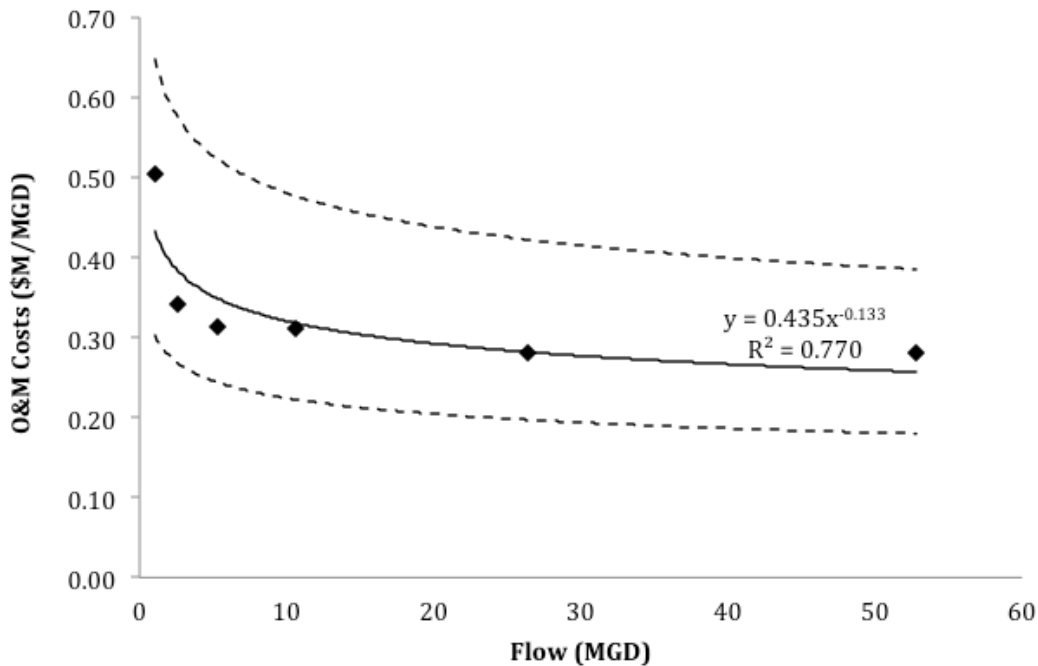


Figure 10.9. Annual O&M costs for high-pressure membranes (NF/RO).
Dashed lines represent -30% to +50% error consistent with a conceptual-level estimate.

Table 10.11. Annual O&M Costs for High-Pressure Membranes (NF/RO)

System Capacity (MGD)	Labor Cost for Membrane Processes (\$M)	Chemical Cost for Membrane Processes (\$M)	Membrane Replacement Cost (\$M)	Energy Cost (\$M)	Total O&M Cost (\$M)	Unit O&M Cost (\$M/MGD)
1.1	0.25	0.10	0.04	0.15	0.53	0.51
2.6	0.20	0.22	0.10	0.39	0.91	0.34
5.3	0.22	0.45	0.18	0.81	1.66	0.31
11	0.29	1.00	0.37	1.63	3.28	0.31
26	0.37	2.34	0.92	3.79	7.42	0.28
53	0.42	4.54	1.76	8.07	14.8	0.28

10.8 Biological Activated Carbon Cost Estimate

10.8.1 Biological Activated Carbon Capital Costs

The capital cost curves for biological activated carbon (BAC) were based on open filter granular activated carbon (GAC) designs in water treatment applications, largely because of the lack of available data and vendor experience with BAC in wastewater applications. However, filter bed volume and standard construction costs were assumed to be equivalent between the two types of installations. Costs were prepared for filter capacities ranging from 1 to 80 MGD.

Capital costs for the construction of a BAC filter include the following major components: filter structure, filter media, backwash pumping, intermediate lift pumping, yard piping, site work, and electrical and control systems. Sources of relevant data and a list of assumptions are as follows:

- Filter structure and backwash pumping costs were determined from McGivney and Kawamura (2008)
- 2010 filter media pricing was provided for the GAC product Filtrasorb 300M from Calgon Carbon Corporation
- Intermediate lift pumping costs were determined from Jones and Sanks (2008)
- Energy was based on the 2010 national average unit electrical cost (U.S. Energy Information Administration, 2010)
- Labor was based on the 2010 mean unit labor cost for water/wastewater treatment operators (U.S. Bureau of Labor Statistics, 2011) and was augmented with a multiplier to account for other overhead costs associated with employment
- The time value of money was based on the annual average inflation rate through September 2011 (applied to 2010 filter media, electrical, and labor costs to provide costs in 2011 dollars)

Costs were prepared for EBCTs of 10 and 20 min (Table 10.12 and Table 10.13, respectively) to allow users to select multiple design parameters for their BAC filter application. Separate cost curves were prepared for both small (<10 MGD, Figure 10.10) and large systems

(≥ 10 MGD, Figure 10.11) for ease of estimation on a per capacity basis (\$M/MGD). The single-cost-curve (and -cost-equation) approach utilized for the preceding processes did not apply to BAC because the costs were noticeably impacted by economies of scale. Thus, the curve fit and correlation coefficients prepared for the combined data set (i.e., small and large systems) were weaker than those of the separated data sets. Therefore, four different regression equations for BAC capital costs are presented for the various combinations of EBCT and design flow, including contractor OH&P and contingency:

Small System (<10 MGD) with 10 min EBCT:

$$\text{BAC Capital Costs (in \$M/MGD)} = 2.92 \times (\text{Plant Capacity, in MGD})^{-0.52}$$

Small System (<10 MGD) with 20 min EBCT:

$$\text{BAC Capital Costs (in \$M/MGD)} = 3.03 \times (\text{Plant Capacity, in MGD})^{-0.48}$$

Large System (10-80 MGD) with 10 min EBCT:

$$\text{BAC Capital Costs (in \$M/MGD)} = 1.43 \times (\text{Plant Capacity, in MGD})^{-0.17}$$

Large System (10-80 MGD) with 20 min EBCT:

$$\text{BAC Capital Costs (in \$M/MGD)} = 1.52 \times (\text{Plant Capacity, in MGD})^{-0.15}$$

Table 10.12. Capital Costs for BAC Filters with 10 min EBCT

Flow (MGD) ^a	1	2	4	6	8	10	20	30	40	60	70	80
Surface area (sf)	174	347	694	1,040	1,390	1,740	3,470	5,210	6,940	10,400	12,200	13,900
Volume GAC (cf)	928	1,860	3,710	5,570	7,430	9,280	18,600	27,800	37,100	55,700	65,000	74,300
Depth GAC (ft)	5.35	5.35	5.35	5.35	5.35	5.35	5.35	5.35	5.35	5.35	5.35	5.35
Structure (\$M)	0.785	0.887	1.09	1.29	1.50	1.70	2.69	3.66	4.62	6.46	7.34	8.21
GAC (\$M)	0.0430	0.0860	0.172	0.258	0.344	0.430	0.860	1.29	1.72	2.58	3.01	3.44
Backwash pumping (\$M)	0.147	0.1990	0.303	0.407	0.511	0.616	1.14	1.66	2.18	3.22	3.74	4.26
Intermediate pumping (\$M)	0.182	0.304	0.506	0.669	0.810	1.01	1.72	2.43	3.04	4.05	4.66	5.06
Process Subtotal (\$M)	1.16	1.48	2.07	2.63	3.16	3.76	6.41	9.04	11.6	16.3	18.8	21.0
Yard piping cost (10%) (\$M)	0.12	0.15	0.21	0.26	0.32	0.38	0.64	0.90	1.16	1.40	1.63	1.88
Sitework costs (5%) (\$M)	0.06	0.07	0.10	0.13	0.16	0.19	0.32	0.45	0.58	0.70	0.82	0.94
Electrical and controls (20%) (\$M)	0.23	0.30	0.41	0.53	0.63	0.75	1.28	1.81	2.31	2.81	3.26	3.75
Trades Subtotal (\$M)	1.56	1.99	2.80	3.55	4.27	5.07	8.65	12.2	15.6	22.0	25.3	28.3
Contractor OH&P (15%)	0.23	0.30	0.42	0.53	0.64	0.76	1.30	1.83	2.34	3.30	3.80	4.25
Contingency (30%)	0.47	0.60	0.84	1.06	1.28	1.52	2.60	3.66	4.68	6.60	7.60	8.50
Total Construction Costs	2.26	2.89	4.06	5.14	6.19	7.35	12.5	17.7	22.6	31.9	36.7	41.1
Engineering, Legal, Admin. (35%)	0.79	1.01	1.42	1.80	2.17	2.57	4.39	6.19	7.91	11.2	12.8	14.4
Total project (\$M)	3.06	3.90	5.48	6.94	8.36	9.92	16.9	23.9	30.5	43.1	49.6	55.4
Unit cost (\$M/MGD)	3.06	1.95	1.37	1.16	1.04	0.99	0.85	0.80	0.76	0.72	0.71	0.69

^aDesign based on filter loading rate of 4 gpm/sf.

Table 10.13. Capital Costs for BAC Filters with 20 min EBCT

Flow (MGD) ^a	1	2	4	6	8	10	20	30	40	60	70	80
Surface area (sf)	174	347	694	1,040	1,390	1,740	3,470	5,210	6,940	10,400	12,153	13,900
Volume GAC (cf)	1,860	3,710	7,430	11,100	14,900	18,600	37,100	55,700	74,300	111,000	130,000	149,000
Depth GAC (ft)	10.7	10.7	10.7	10.7	10.7	10.7	10.7	10.7	10.7	10.7	10.7	10.7
Structure (\$M)	0.785	0.887	1.09	1.29	1.50	1.70	2.69	3.66	4.62	6.46	7.34	8.21
GAC (\$M)	0.0860	0.172	0.344	0.516	0.688	0.860	1.72	2.58	3.44	5.16	6.02	6.88
Backwash pumping (\$M)	0.147	0.199	0.303	0.407	0.511	0.616	1.14	1.66	2.18	3.22	3.74	4.26
Intermediate pumping (\$M)	0.182	0.304	0.506	0.669	0.810	1.01	1.72	2.43	3.04	4.05	4.66	5.06
Process Subtotal (\$M)	1.62	2.11	3.03	3.90	4.73	5.65	9.81	13.9	17.9	25.5	29.4	33.0
Yard piping cost (10%) (\$M)	0.24	0.32	0.45	0.58	0.71	0.85	1.47	2.09	2.69	3.82	4.41	4.95
Sitework costs (5%) (\$M)	0.49	0.63	0.91	1.17	1.42	1.70	2.94	4.18	5.38	7.65	8.82	9.89
Electrical and controls (20%) (\$M)	2.35	3.06	4.39	5.65	6.86	8.19	14.2	20.2	26.0	37.0	42.6	47.8
Trades Subtotal (\$M)	0.82	1.07	1.54	1.98	2.40	2.87	4.98	7.08	9.09	12.9	14.9	16.7
Contractor OH&P (15%)	3.17	4.13	5.93	7.63	9.26	11.1	19.2	27.3	35.1	49.9	57.5	64.5
Contingency (30%)	3.17	2.06	1.48	1.27	1.16	1.11	0.96	0.91	0.88	0.83	0.82	0.81
Total Construction Costs	1.62	2.11	3.03	3.90	4.73	5.65	9.81	13.9	17.9	25.5	29.4	33.0
Engineering, Legal, Admin. (35%)	0.24	0.32	0.45	0.58	0.71	0.85	1.47	2.09	2.69	3.82	4.41	4.95
Total project (\$M)	0.49	0.63	0.91	1.17	1.42	1.70	2.94	4.18	5.38	7.65	8.82	9.89
Unit cost (\$M/MGD)	2.35	3.06	4.39	5.65	6.86	8.19	14.2	20.2	26.0	37.0	42.6	47.8

^aDesign based on filter loading rate of 4 gpm/sf.

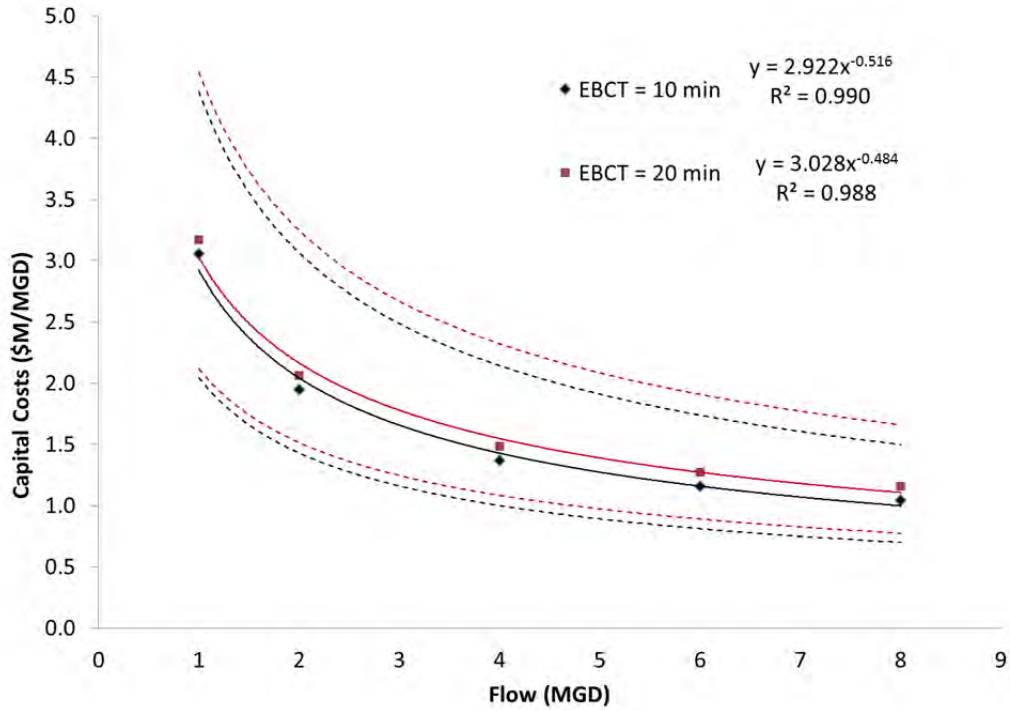


Figure 10.10. Capital costs for BAC filters (1–10 MGD).

Dashed lines represent -30% to +50% error, consistent with a conceptual-level estimate.

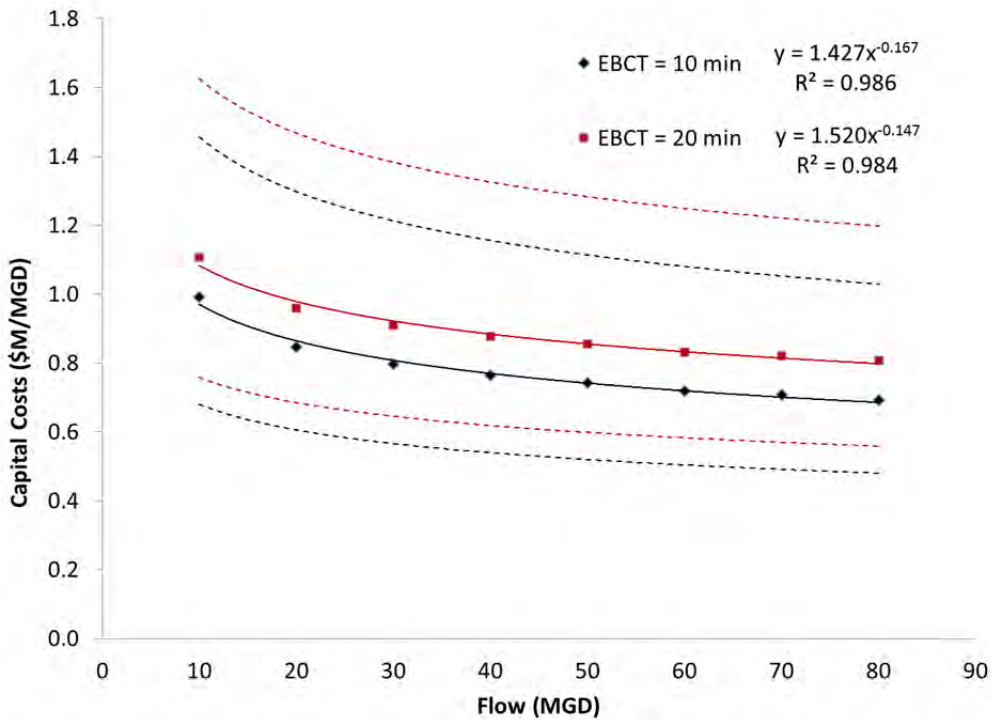


Figure 10.11. Capital costs for BAC filters (≥10 MGD).

Dashed lines represent -30% to +50% error, consistent with a conceptual-level estimate.

10.8.2 Biological Activated Carbon Operations and Maintenance Costs

Annual O&M cost curves for BAC filters were based on GAC data in water treatment applications because of the lack of available data and widespread vendor experience with wastewater BAC. Although construction costs were assumed to be similar, the O&M costs were varied between the water and wastewater by decreasing the replacement interval of the GAC media to once every 8 years. The replacement interval may vary considerably between facilities depending on the specific objectives at each location. Some systems may rely primarily on the biological aspect of BACs, some facilities may seek a combination of biological degradation and adsorption, and others may want to maximize the level of adsorption in the system, all of which have implications for media replacement frequency. The maintenance approach may also differ between facilities as some will purchase virgin replacement media whereas others may install on-site regeneration facilities, such as the Upper Occoquan Service Authority in Fairfax, Virginia. Because of the limited number of wastewater facilities employing BAC or GAC, it was infeasible to evaluate all of these alternatives. Therefore, the costs below utilized an 8-year lifespan for the media. Costs were prepared for design capacities ranging from 1 to 80 MGD, although O&M costs were based on an average flow rate of half of the design capacity.

O&M costs for BAC filters include media replacement, electricity, and labor. Again, curves were developed for two different EBCTs, and the estimates also account for the different amount of media in each configuration. Similarly to the capital costs, cost curves were provided for both small (1–10 MGD) and large systems (>10 MGD) to achieve a better fit (power function curve) for approximating conceptual-level O&M costs. Unlike the capital costs prepared using the rated capacity of the filters, the O&M costs were prepared based on an average treated flow equal to half of the facility's rated capacity, to account for redundancy and overdesign, which are common in many systems. However, the unit O&M costs are still plotted (Figure 10.12 and Figure 10.13), based on the full design capacity. The estimate also incorporated the following assumptions and parameters:

- The physical structure was based on a concrete gravity filter design
- The bulk density of GAC was assumed to be 0.45 g/cm³
- The unit cost of GAC was assumed to be \$1.65/lb
- GAC installation costs were assumed to be approximately 30% of the GAC media costs
- The filter structure costs were based on Figure 5.5.25b in McGivney and Kawamura (2008)
- The backwash pumping costs were based on Figure 5.5.29 in McGivney and Kawamura (2008)
- The intermediate pumping costs were based on Figure 29-7 in Sanks et al. (1998)
- The GAC replacement frequency was assumed to be 8 years
- Unit electrical costs were assumed to be \$0.0988/kWh (U.S. Energy Information Administration, 2010)
- The average flow was approximated as half of the rated filter capacity
- The mean labor rate was assumed to be \$20.27 for water/wastewater treatment plant operators (U.S. Bureau of Labor Statistics, 2011) × 1.85 for overhead

- The annual average inflation rate was assumed to be 3.10% (U.S. Bureau of Labor Statistics, 2011) and was used to adjust 2010 costs for GAC media, electricity, and labor rates
- The following construction cost indices were used: structure and backwash pumping, CCI 8889; intermediate pumping, CCI 4500; current ENR CCI and GAC cost, CCI 9116 (ENR.com, 2011).

The annual BAC O&M costs are summarized in Table 10.14 and Table 10.15, and they are also illustrated in Figure 10.12 and Figure 10.13. The resulting regression equations for estimating conceptual-level O&M costs are as follows:

Small System (<10 MGD) with 10 min EBCT:

$$\text{BAC O\&M Costs (in \$M/MGD)} = 0.074 \times (\text{Plant Capacity, in MGD})^{-0.19}$$

Small System (<10 MGD) with 20 min EBCT:

$$\text{BAC O\&M Costs (in \$M/MGD)} = 0.085 \times (\text{Plant Capacity, in MGD})^{-0.16}$$

Large System (10-80 MGD) with 10 min EBCT:

$$\text{BAC O\&M Costs (in \$M/MGD)} = 0.059 \times (\text{Plant Capacity, in MGD})^{-0.044}$$

Large System (10-80 MGD) with 20 min EBCT:

$$\text{BAC O\&M Costs (in \$M/MGD)} = 0.070 \times (\text{Plant Capacity, in MGD})^{-0.036}$$

Table 10.14. Annual O&M Costs for BAC with 10 min EBCT

Design capacity (MGD)	1	2	4	6	8	10	20	30	40	50	60	70	80
Average flow (MGD) ^a	0.5	1	2	3	4	5	10	15	20	25	30	35	40
Labor (hours/day)	1	1	1	1	1	2	2	2	2	2	2	2	2
GAC replacement (\$) ^b	\$5,550	\$11,100	\$22,200	\$33,300	\$44,400	\$55,400	\$111,000	\$166,000	\$222,000	\$277,000	\$333,000	\$388,000	\$444,000
Energy (\$)	\$18,600	\$37,200	\$74,400	\$112,000	\$149,000	\$186,000	\$372,000	\$558,000	\$744,000	\$929,000	\$1,120,000	\$1,300,000	\$1,490,000
Labor (\$)	\$14,100	\$14,100	\$14,100	\$14,100	\$14,100	\$28,200	\$28,200	\$28,200	\$28,200	\$28,200	\$28,200	\$28,200	\$28,200
Total O&M (\$)	\$38,200	\$62,400	\$111,000	\$159,000	\$207,000	\$270,000	\$511,000	\$752,000	\$994,000	\$1,230,000	\$1,480,000	\$1,720,000	\$1,960,000
Unit O&M (\$/MGD)	0.0765	0.0624	0.0553	0.0530	0.0518	0.0539	0.0511	0.0502	0.0497	0.0494	0.0492	0.0491	0.0490

^aO&M costs were calculated assuming 50% of the design flow capacity but plotted based on 100% of the design flow capacity.

^bFrequency of GAC replacement is 8 years and electrical energy consumption is 1 kWh/1,000 gal.

Table 10.15. Annual O&M Costs for BAC with 20 min EBCT

Design capacity (MGD)	1	2	4	6	8	10	20	30	40	50	60	70	80
Average flow (MGD) ^a	0.5	1	2	3	4	5	10	15	20	25	30	35	40
Labor (hours/day)	1	1	1	1	1	2	2	2	2	2	2	2	2
GAC replacement (\$) ^b	\$11,100	\$22,200	\$44,400	\$66,500	\$88,700	\$111,000	\$222,000	\$333,000	\$444,000	\$554,000	\$665,000	\$776,000	\$887,000
Energy (\$)	\$18,600	\$37,200	\$74,400	\$112,000	\$149,000	\$186,000	\$372,000	\$558,000	\$744,000	\$929,000	\$1,120,000	\$1,300,000	\$1,490,000
Labor (\$)	\$14,100	\$14,100	\$14,100	\$14,100	\$14,100	\$28,200	\$28,200	\$28,200	\$28,200	\$28,200	\$28,200	\$28,200	\$28,200
Total O&M (\$)	\$43,800	\$73,500	\$133,000	\$192,000	\$252,000	\$325,000	\$622,000	\$919,000	\$1,220,000	\$1,510,000	\$1,810,000	\$2,110,000	\$2,400,000
Unit O&M (\$/MGD)	0.0876	0.0735	0.0664	0.0641	0.0629	0.0650	0.0622	0.0612	0.0608	0.0605	0.0603	0.0602	0.0601

^aO&M costs were calculated assuming 50% of the design flow capacity but plotted based on 100% of the design flow capacity.

^bFrequency of GAC replacement is 8 years and electrical energy consumption is 1 kWh/1,000 gal.

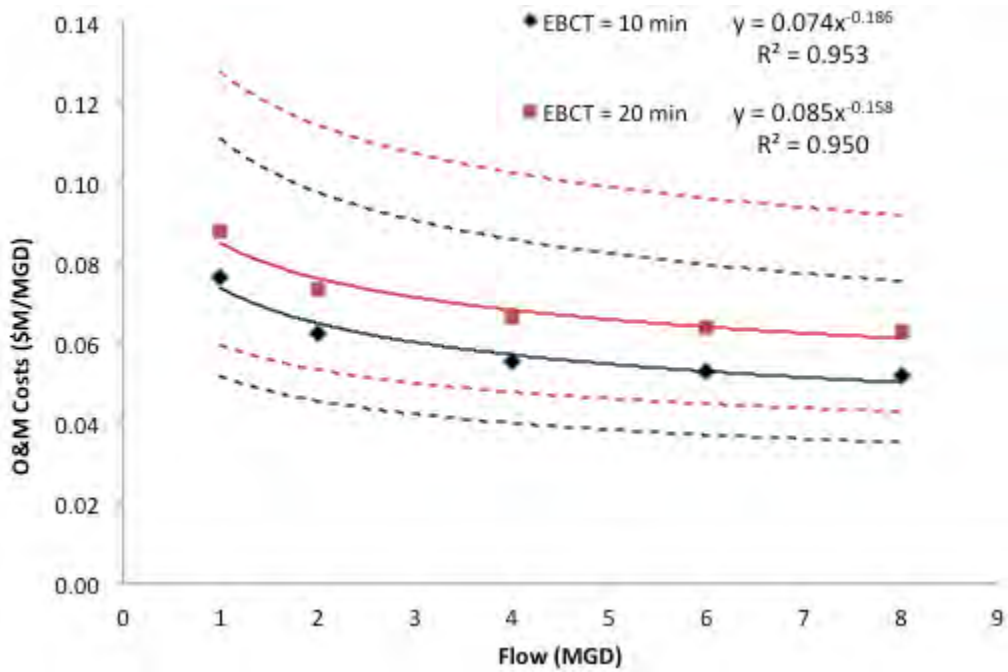


Figure 10.12. O&M costs for BAC filters (1–10 MGD).
Dashed lines represent -30% to +50% error, consistent with a conceptual-level estimate.

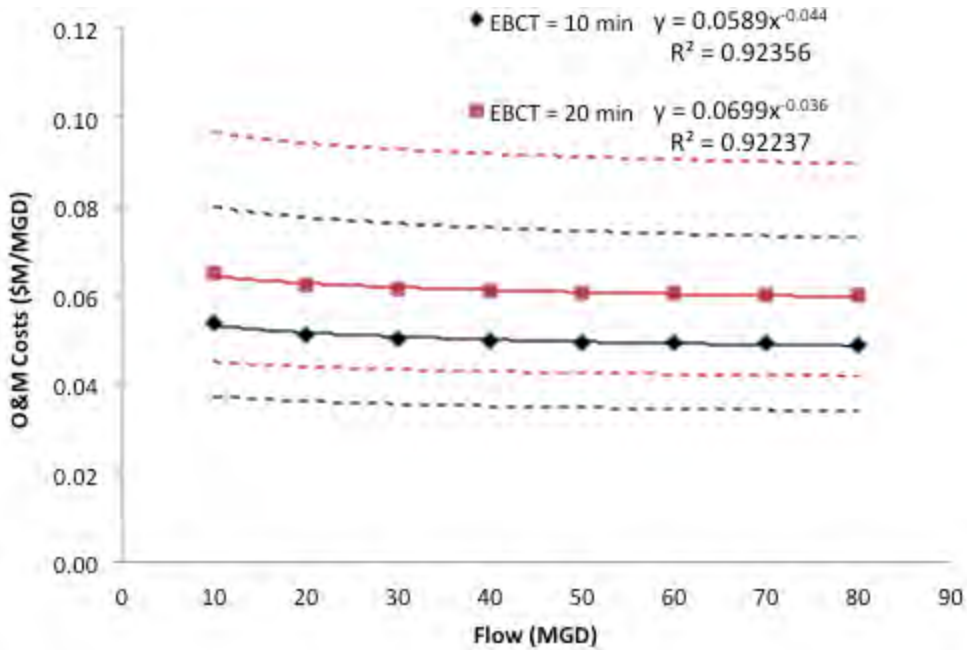


Figure 10.13. O&M costs for BAC filters (≥ 10 MGD).
Dashed lines represent -30% to +50% error, consistent with a conceptual-level estimate.

10.9 Advanced Treatment Train Cost Estimates

10.9.1 Calculating Baseline Capital and O&M Costs for Combined Processes

A wide range of unit processes have been implemented for advanced treatment in nonpotable and potable reuse applications. Some treatment trains are now regarded as industry standards (e.g., MF-RO-UV/H₂O₂ for IPR) because of stringent regulatory guidelines, but many facilities are now seeking alternatives because of a more flexible regulatory framework or unique water quality objectives. With the data presented in this chapter, readers can construct a custom treatment train, use the treatment data presented earlier in the report to estimate effluent water quality, and finally develop overall conceptual-level cost estimates. As a convenient reference, Table 10.16 provides a summary of the regression equations for the various cost curves presented earlier. The discussion that follows utilizes these cost curves to estimate the costs associated with several advanced treatment scenarios.

Table 10.16. Summary of Cost Curve Regression Equations

Process	Capital Cost (\$M/MGD)	O&M Cost (\$M/MGD)
Ozone	$2.26 \times (\text{Plant Capacity, in MGD})^{-0.54}$	$0.0068 \times (\text{Plant Capacity, in MGD})^{-0.051}$
Ozone/H ₂ O ₂	$2.26 \times (\text{Plant Capacity, in MGD})^{-0.54}$	$0.016 \times (\text{Plant Capacity, in MGD})^{-0.020}$
UV/H ₂ O ₂	$0.474 \times (\text{Plant Capacity, in MGD})^{-0.056}$	$0.038 \times (\text{Plant Capacity, in MGD})^{-0.052}$
MF or UF	$3.57 \times (\text{Plant Capacity, in MGD})^{-0.22}$	$0.30 \times (\text{Plant Capacity, in MGD})^{-0.22}$
NF or RO	$7.14 \times (\text{Plant Capacity, in MGD})^{-0.22}$	$0.44 \times (\text{Plant Capacity, in MGD})^{-0.13}$
BAC		
10 min EBCT, 1–10 MGD	$2.92 \times (\text{Plant Capacity, in MGD})^{-0.52}$	$0.074 \times (\text{Plant Capacity, in MGD})^{-0.19}$
20 min EBCT, 1–10 MGD	$3.03 \times (\text{Plant Capacity, in MGD})^{-0.48}$	$0.085 \times (\text{Plant Capacity, in MGD})^{-0.16}$
10 min EBCT, 10–80 MGD	$1.43 \times (\text{Plant Capacity, in MGD})^{-0.17}$	$0.059 \times (\text{Plant Capacity, in MGD})^{-0.044}$
20 min EBCT, 10–80 MGD	$1.52 \times (\text{Plant Capacity, in MGD})^{-0.15}$	$0.070 \times (\text{Plant Capacity, in MGD})^{-0.036}$

Ozone/H₂O₂ has been identified as a potential candidate for the MF-RO-AOP treatment train, but few studies have been performed to identify the appropriate dosing conditions, particularly in relation to the revised CDPH regulation published in November 2011. Furthermore, ozone/H₂O₂ did not provide significant benefits over ozone from a treatment perspective. Therefore, O₃/H₂O₂ was not considered in the proposed treatment train scenarios. In applications where H₂O₂ would provide a significant benefit (e.g., reductions in contactor size or targeting bromate mitigation), users can develop a custom treatment train with the information provided in Table 10.16 to model their situation.

To account for redundancy in the labor costs when low- and high-pressure membranes are integrated into the same treatment train (i.e., MF/UF pretreatment for NF/RO), a correction

factor should be applied based on a regression of the labor portion of the cost curve. This correction is described by the following regression equation:

$$\text{Membrane Labor Correction (in \$M/MGD)} = 0.20 \times (\text{Plant Capacity, in MGD})^{-0.83}.$$

The resulting membrane labor correction should be subtracted from the overall cost estimate for the facility. For example, for a facility with both MF and RO membranes, a 2 MGD facility would subtract \$0.1M/MGD from its cost estimate, whereas a 50 MGD facility would subtract \$0.008M/MGD from its cost estimate.

To illustrate the use of these cost curve equations in estimating capital and O&M costs for various processes or process combinations, several sets of example calculations are presented in the following tables. The first set of calculations compares the capital and O&M costs of the following combined systems: ozone-BAC, MF-ozone-BAC, MF-RO, MF-RO-UV/H₂O₂ and MF-Ozone-RO. With respect to the oxidation processes, the ozone system is based on an applied ozone dose of 3 mg/L, and the UV/H₂O₂ system is designed to achieve 1.2-log removal of NDMA and 0.5-log removal of 1,4-dioxane. The BAC is designed with a 10-min empty bed contact time.

Table 10.17 contains the capital costs for the combined process trains normalized to design flow (\$M/MGD). The costs are based on the equations in Table 4.16 modified by the labor correction factor, where necessary. Similarly, Table 10.18 provides the corresponding flow-normalized annual O&M costs for the same treatment trains. Table 10.19 and Table 10.20 present the capital and annual O&M costs (\$M), respectively, based on the design capacity of the plants.

Table 10.17. Flow-Normalized Capital Costs for the Combined Process Trains

Capacity (MGD)	Process Trains and Capital Costs (\$M/MGD)				
	O ₃ -BAC	MF-O ₃ -BAC	MF-RO	MF-RO-UV/H ₂ O ₂	MF-O ₃ -RO (O ₃ -MF-RO)
1	\$5.18	\$8.75	\$10.71	\$11.18	\$12.97
5	\$2.21	\$4.72	\$7.52	\$7.95	\$8.46
10	\$1.62	\$3.77	\$6.45	\$6.87	\$7.11
25	\$1.22	\$2.98	\$5.28	\$5.67	\$5.67
50	\$1.01	\$2.52	\$4.53	\$4.91	\$4.80
80	\$0.89	\$2.25	\$4.08	\$4.46	\$4.30

Table 10.18. Flow-Normalized Annual O&M Costs for the Combined Process Trains

Capacity (MGD)	Process Trains and Annual O&M Costs (\$M/MGD)				
	O ₃ -BAC	MF-O ₃ -BAC	MF-RO	MF-RO-UV/H ₂ O ₂	MF-O ₃ -RO (O ₃ -MF-RO)
1	\$0.08	\$0.38	\$0.54	\$0.58	\$0.55
5	\$0.06	\$0.27	\$0.51	\$0.55	\$0.52
10	\$0.06	\$0.24	\$0.48	\$0.51	\$0.48
25	\$0.06	\$0.20	\$0.42	\$0.46	\$0.43
50	\$0.06	\$0.18	\$0.38	\$0.41	\$0.39
80	\$0.05	\$0.17	\$0.36	\$0.39	\$0.36

Table 10.19. Total Capital Costs for the Combined Process Trains

Capacity (MGD)	Process Trains and Capital Costs (\$M)				
	O ₃ -BAC	MF-O ₃ -BAC	MF-RO	MF-RO-UV/H ₂ O ₂	MF-O ₃ -RO (O ₃ -MF-RO)
1	\$5.2	\$9.0	\$11	\$11	\$13
5	\$11	\$24	\$38	\$40	\$42
10	\$16	\$38	\$65	\$69	\$71
25	\$31	\$75	\$132	\$142	\$142
50	\$50	\$126	\$226	\$245	\$240
80	\$71	\$180	\$327	\$356	\$344

Table 10.20. Total Annual O&M Costs for the Combined Process Trains

Capacity (MGD)	Process Trains and Annual O&M Costs (\$M)				
	O ₃ -BAC	MF-O ₃ -BAC	MF-RO	MF-RO-UV/H ₂ O ₂	MF-O ₃ -RO (O ₃ -MF-RO)
1	\$0.1	\$0.4	\$0.5	\$0.6	\$0.5
5	\$0.3	\$1.4	\$2.6	\$2.7	\$2.6
10	\$0.6	\$2.4	\$4.8	\$5.1	\$4.8
25	\$1.4	\$5.1	\$11	\$11	\$11
50	\$2.8	\$9.0	\$19	\$21	\$19
80	\$4	\$13	\$29	\$31	\$29

10.9.2 Variable Ozone Dose Modification

A second set of calculations is presented to show the relationship between capital and O&M costs for variable ozone doses. The previous cost estimates for the ozone-based treatment trains were developed for an ozone dose of 3 mg/L. In this scenario, however, one must be able to account for potential changes in ozone dose in order to target a range of water quality objectives. As a result, a correction factor was developed based on the following three assumptions/simplifications:

- The ozone system costs (generator, wiring, installation, etc.) need to be proportionally increased or decreased to account for changes in planned ozone dose.
- The ozone contactor size and other required elements of construction will not be changed as the volume of water being treated remains the same.
- The power costs associated with changing the ozone dose can be extrapolated in a linear fashion and used to adjust the annual O&M costs.

On the basis of these assumptions, the capital and annual O&M costs specific to the ozone system were plotted against the design flow (Figure 10.14). These plots, which proved to be linear, can be described by the following regression equations:

$$\text{Ozone System Capital Costs (in \$M)} = 0.0294 \times \text{Capacity (in MGD)} + 2.8$$

$$\text{Ozone System Annual O\&M Costs (in \$M)} = 0.005 \times \text{Capacity (in MGD)} + 0.02.$$

The capital and O&M costs associated with an increased or decreased ozone dose can be estimated by calculating the change in ozone-system specific costs associated with the same relative change in design flow. If a 10 MGD facility prefers a 6 mg/L ozone dose (i.e., an increase by a factor of 2 over the 3 mg/L baseline), the additional costs can be estimated by calculating the change in capital and O&M costs compared to a 3 mg/L ozone system at a 20 MGD facility (i.e., an increase by a factor of 2 over the 10 MGD design).

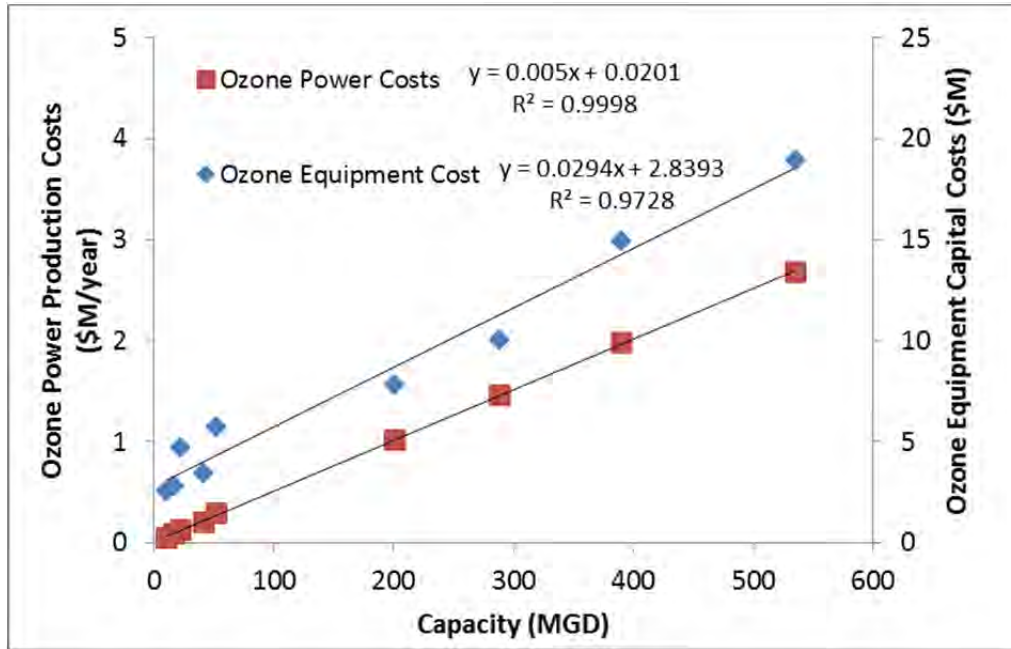


Figure 10.14. Capital and annual O&M costs specific to ozone equipment.
Based on an ozone dose of 3 mg/L.

This process is summarized in the following steps:

- (1) Determine the ratio (r) of the target ozone dose to the baseline ozone dose (e.g., target dose is 6 mg/L, baseline is always 3 mg/L, $r=2.0$)
- (2) Calculate the total capital costs for the facility's design flow using the regression equations summarized in Table 10.16 for a custom treatment train or the data in Table 10.19 for predetermined treatment trains and flow rates
- (3) Calculate the total annual O&M costs for the facility's design flow using the regression equations summarized in Table 10.16 for a custom treatment train or the data in Table 10.20 for predetermined treatment trains and flow rates
- (4) Use the following equation to calculate the increase/decrease in capital cost (ozone system alone) because of the higher/lower design dose:

$$\Delta \text{Capital } (\$M) = 0.0294 \times \text{Design Capacity (in MGD)} \times (r - 1)$$
- (5) Use the following equation to calculate the increase/decrease in annual O&M cost (ozone system alone) because of the higher/lower design dose:

$$\Delta \text{O\&M } (\$M) = 0.005 \times \text{Design Capacity (in MGD)} \times (r - 1)$$
- (6) Adjust the facility capital and annual O&M costs from (2) and (3) for the increased/decreased costs in (4) and (5), respectively, to account for the modified ozone dose

Using these steps, the adjusted capital costs for a 10 MGD O₃-BAC facility operating with a 6 mg/L ozone dose would be \$16M + \$0.29M=\$16.3M, and the adjusted annual O&M costs would be \$0.6M + \$0.05M=\$0.7M.

10.9.3 Relating Ozone Costs to Water Quality Objectives

The costs for ozone-based treatment trains will be highly dependent on the water quality objectives in each application. Some systems will target TOrC mitigation to reduce the potential impacts of their effluent on public and aquatic health, some will determine their dosing conditions based on microbial inactivation goals, and others might design their systems based on aesthetics or odor control. The actual ozone doses in each application may vary significantly, which makes it difficult to capture all possible scenarios, water qualities, and treatment goals. For the purposes of this project, the following discussion will focus on designs targeting TOrC mitigation based on the treatment data described earlier in the report.

The recent regulatory trend emphasizes guidelines based on contaminant groupings rather than individual contaminants. This is evident in recent announcements by the U.S. EPA and revisions published by the CDPH. Specifically, the CDPH is proposing that facilities implementing full advanced treatment (i.e., MF-RO-AOP) must demonstrate specific reductions for nine structural classes. For example, the draft regulations mandate 0.5-log destruction of hydroxy aromatics, amino/acylamino aromatics, and a variety of other classes. The draft regulations also require 0.3-log destruction of saturated aliphatics and nitro aromatics. Although these guidelines only apply to full advanced treatment, a similar approach may be warranted for alternative applications, including spreading of ozone-BAC effluent in recharge basins.

The TOrC data presented earlier in the report incorporated this framework, in that the target compounds were classified into five groups based on their susceptibility to oxidation. The relative removal of these groups also proved to be consistent regardless of secondary effluent water quality. For example, an O₃:TOC of 0.25 consistently achieved greater than 80% destruction of the Group 1 contaminants in all of the experimental matrices, whereas an O₃:TOC ratio of 1.0 achieved greater than 80% destruction of the target compounds in Groups 1, 2, and 3.

To illustrate the relationship between cost and TOrC oxidation, Table 10.21 describes a theoretical 50 MGD O₃-BAC treatment train with respect to capital costs, annual O&M costs, and oxidation efficacy. The facility is also assumed to have a total organic carbon concentration of 6 mg/L at the ozone dosing point and an empty bed contact time of 20 minutes in the BAC system. As demonstrated in the literature and the project data for the City of Reno pilot, downstream BAC provides substantial biodegradation and removal of trace organic contaminants. However, it is still critical to design the upstream ozone process to provide a baseline level of TOrC mitigation because the BAC process is less predictable. As such, Table 10.21 summarizes the data for four different ozone dosing conditions targeting different levels of TOrC oxidation.

Table 10.21. Cost and Oxidation Efficacy of a 50-MGD O₃-BAC Treatment Train

O ₃ Dose O ₃ :TOC Ratio	1.5 mg/L 0.25	3 mg/L 0.5	6 mg/L 1.0	9 mg/L 1.5
Conceptual-level cost estimate				
Capital Costs	\$49M	\$50M	\$52M	\$53M
Annual O&M	\$2.7M	\$2.8M	\$3.1M	\$3.3M
Average percent destruction of target compounds				
Group 1	>90%	>90%	>90%	>90%
Group 2	>60%	>90%	>90%	>90%
Group 3	>30%	>60%	>90%	>90%
Group 4	>15%	>30%	>60%	>80%
Group 5	<5%	>5%	>15%	>20%

Note: 10-minute EBCT for the BAC process.

As demonstrated in Table 10.21, marginal increases in the capital and annual O&M costs for an O₃-BAC process translate to significantly increased levels of contaminant oxidation. Again, these estimated mitigation levels do not account for the additional biodegradation and adsorption in the downstream BAC process, which would lead to final TOC concentrations that are comparable to those of MF-RO-UV/H₂O₂. However, the differences in cost between O₃-BAC—regardless of ozone dose—and MF-RO-UV/H₂O₂ are staggering. The highest ozone dose described in Table 10.21 corresponds to capital and annual O&M costs of \$53M and \$3.3M, respectively. Based on the data in Table 10.19 and Table 10.20, the conceptual-level capital and annual O&M costs for a 50 MGD MF-RO-UV/H₂O₂ facility are \$245M and \$21M.

10.10 Conclusion

Treatment costs are impacted by a variety of design variables including flow rate, site constraints, water quality objectives, manufacturer-specific quotes, and other factors. Because of this vast number of variables, the same treatment train may have significantly different costs from one site to another. However, using historical data provided by vendors offers a valuable database from which conceptual-level cost estimates can be developed for a variety of treatment processes and operational conditions. As described by the name, these cost estimates are extremely useful at the conceptual design stage because they allow relatively accurate comparisons of alternative treatment trains.

The tables, unit cost figures, and regression equation in this chapter offer tremendous flexibility in evaluating a wide range of treatment processes, design flows, and dosing conditions. This chapter also describes potential modifications to eliminate labor redundancies in sequential membrane systems and to account for varying ozone dose. Finally, this chapter illustrates common advanced treatment train scenarios for water reuse applications and also describes how users can develop custom treatment trains to suit their specific needs. Therefore, these models are broadly applicable to the water reuse community, particularly for those interested in quantifying the potential cost and water quality benefits associated with ozone-based treatment trains.

Chapter 11

Conclusion

Trace organic contaminants, particularly pharmaceuticals and endocrine-disrupting compounds, have become an increasingly important research topic and design issue in recent years. Many studies have targeted the occurrence of these compounds and their removal through conventional water and wastewater treatment plants. The overwhelming consensus is that these compounds are incredibly persistent and will inevitably be discharged into the environment from wastewater treatment plants. These discharges have the potential to affect aquatic ecosystems and downstream drinking water intakes. Because of the increasing scarcity of “conventional” water supplies, planned indirect potable reuse is becoming an increasingly important component of municipal water portfolios. Furthermore, water reuse is expanding at an exponential rate, so some variation of direct potable reuse will likely be integrated into many communities in the near future. As this water resource evolution occurs, stakeholders will continue to search for the most effective treatment strategies to address the various issues raised by water reuse, including regulated contaminants, contaminants of emerging concern, pathogens, disinfection byproducts, transformation products, public perception, cost, energy, sustainability, and aquatic and public health effects.

It is theoretically possible to transform raw wastewater into “pure” drinking water, given recent technological advances, but practical issues such as cost and energy limit the extent to which municipalities are able to treat water. Therefore, water quality must be balanced with efficiency and treatment objectives that are consistent with the product’s end use. In some locations, planned IPR has been limited to extremely specific treatment trains (i.e., MF-RO-UV/H₂O₂) because of a legacy of regulations and historical success. However, recent changes in regulatory frameworks have expanded the treatment toolbox and provided municipalities with cost-effective treatment alternatives. In addition to its historical success in drinking water treatment and some wastewater applications, ozone has the potential to satisfy a wide range of treatment objectives over a broad spectrum of applications.

This study demonstrated that ozone reduces the estrogenicity of secondary effluent, which has direct implications for discharge to environmentally sensitive surface waters. Ozone is also an effective disinfectant, which translates to public health benefits in recycled water applications where direct contact with the water is possible. With respect to MF-RO-UV/H₂O₂, preozonation converts EfOM into more hydrophilic fractions and reduces organic fouling in downstream membrane processes, thereby increasing performance and reducing energy and costs. This form of preozonation also reduces TO_{OC} loadings to RO membranes, which subsequently reduces the discharge of TO_{OC}s in the RO concentrate. Downstream of RO, ozone can be used as a secondary barrier in the event of RO failure or to target compounds that are capable of passing through an RO membrane. In biological filtration applications, ozone generates AOC or BDOC, which serves as a cosubstrate during cometabolic degradation of recalcitrant TO_{OC}s and unknown transformation products. Finally, ozone can be used simply to oxidize a wide range of contaminants, microbes, and bulk organic matter to increase the chemical, microbiological, and aesthetic quality of the effluent in a conventional wastewater treatment plant.

In each of these applications, ozone is often the most effective and cheapest alternative to achieve the specified treatment objectives. Furthermore, ozone is ideal for new installations and retrofits because it is a relatively simple, straightforward, and scalable technology. More importantly, ozone is an established technology that is commercially available and has been implemented at facilities with a wide range of flow conditions.

This study equips the reader with a substantial database of treatment data and an assortment of tools that can be used to identify the most appropriate treatment train for a particular facility, the optimal dosing conditions, the expected water quality, and the estimated costs. The individual bench-scale discussions provide site-specific data for a wide range of water qualities, but overall conclusions are also available in the bench-scale summary. The issue of scale and pre- and post-treatment considerations are also addressed. Thus, this study targets a broad audience and facilitates the use of ozone for contaminant oxidation in a variety of water reclamation applications.

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Summary of TOrC Oxidation with Ozonation

Figure A.1. % Elimination of Group 1 TOrCs (triclosan, diclofenac, carbamazepine, bisphenol A, sulfamethoxazole, trimethoprim, and naproxen) as a function of ozone dose in the various secondary effluents.

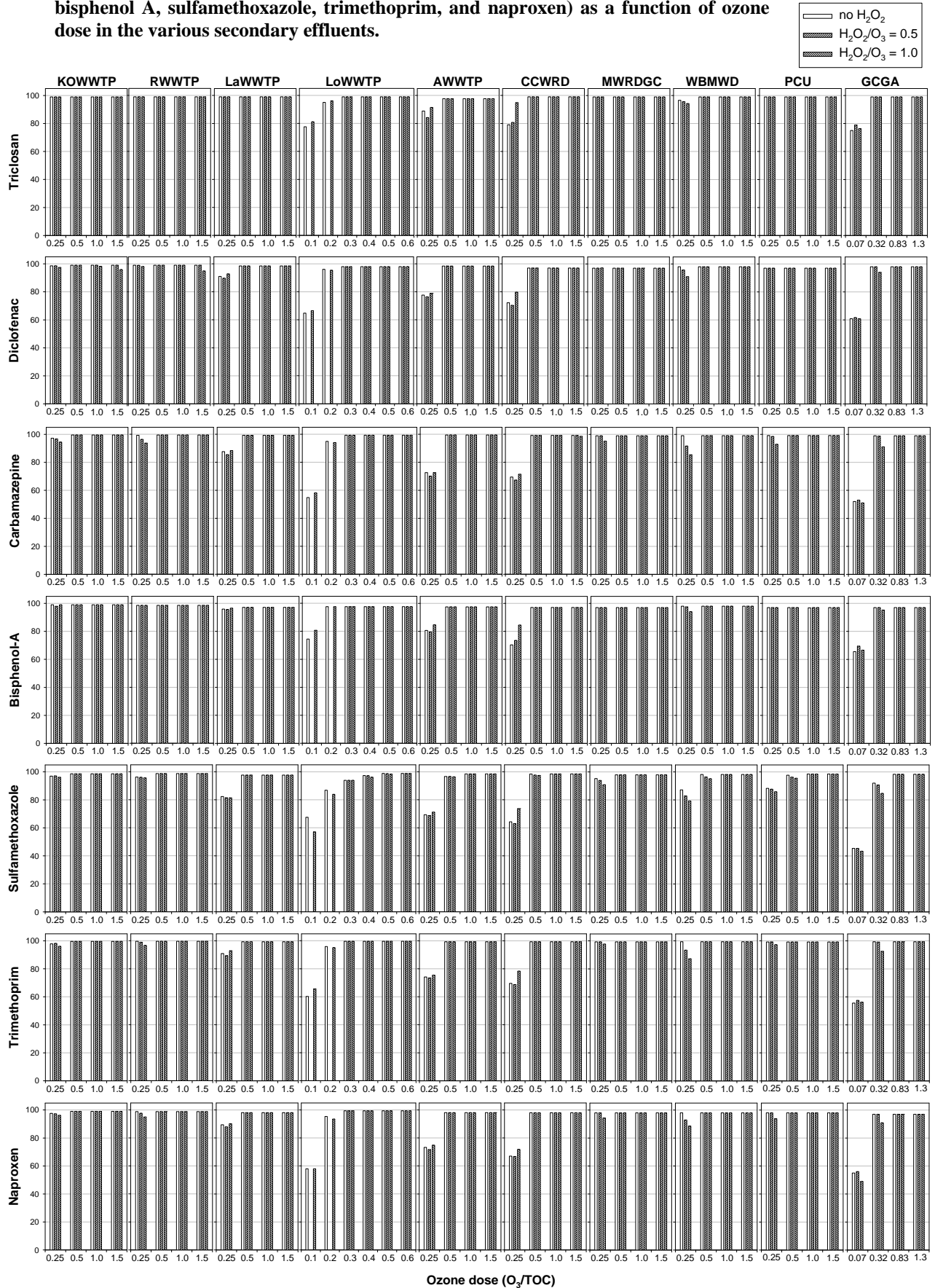


Figure A.2. % Elimination of Group 2 TORCs (gemfibrozil and atenolol) as a function of ozone dose in the secondary effluents.

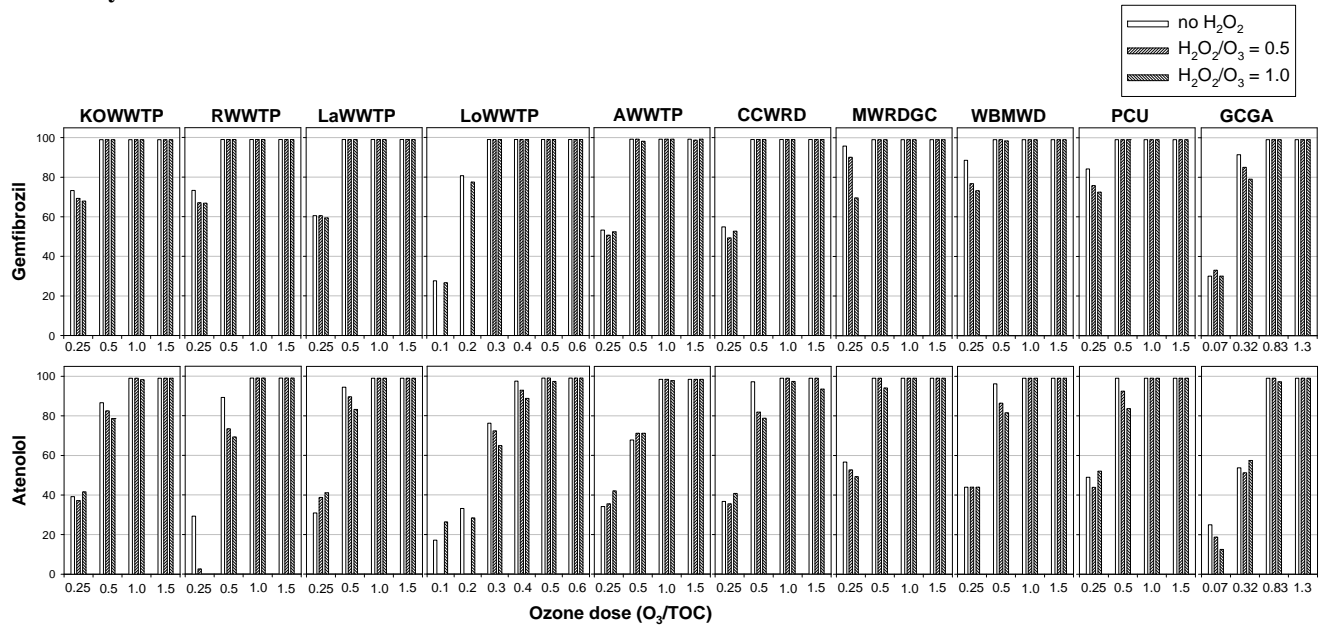


Figure A.3. % Elimination of Group 3 TOxCs (DEET, ibuprofen, phenytoin, and primidone) as a function of ozone dose in the secondary effluents.

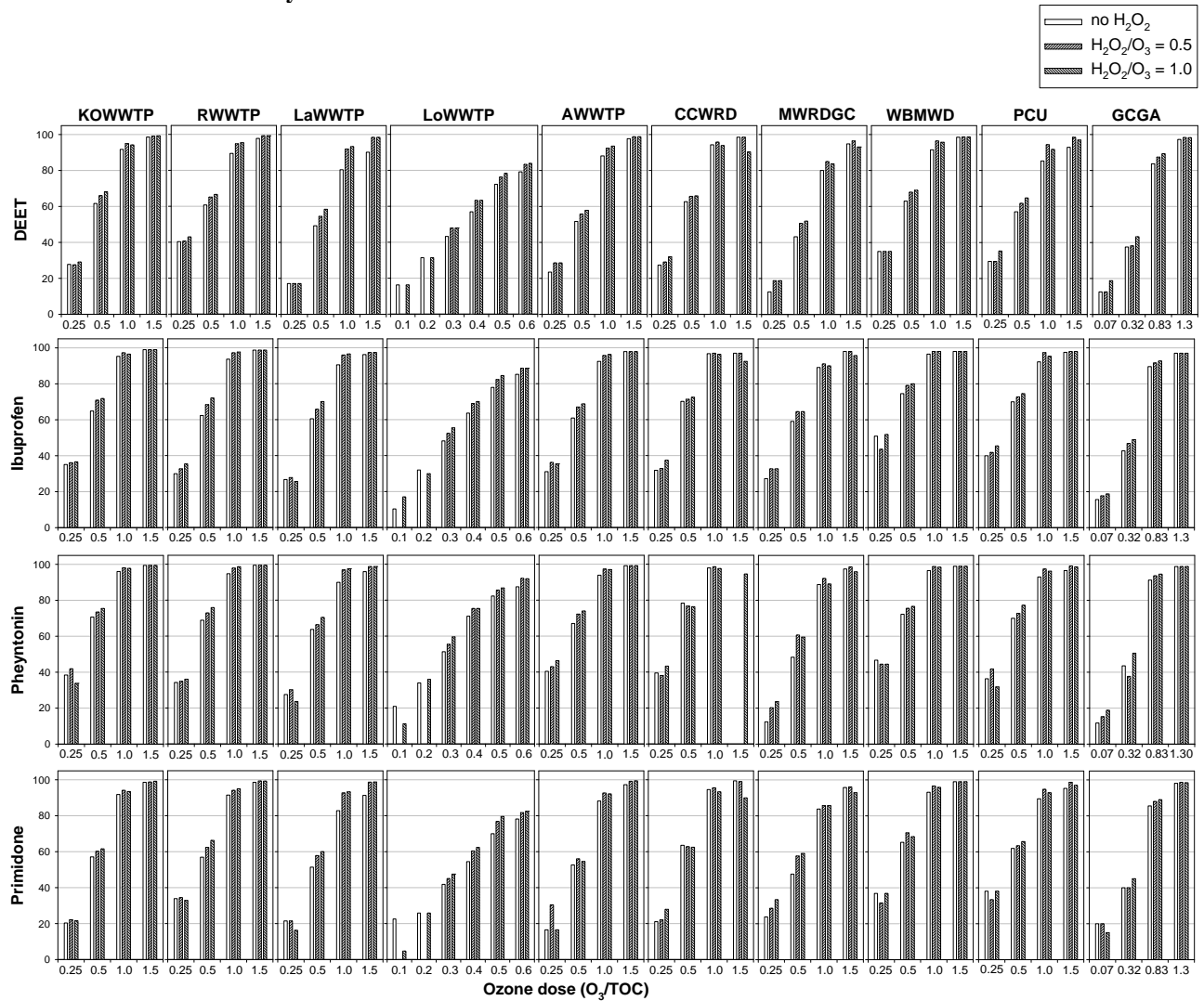


Figure A.4. % Elimination of Group 4 TORCs (meprobamate and atrazine) as a function of ozone dose in the secondary effluents.

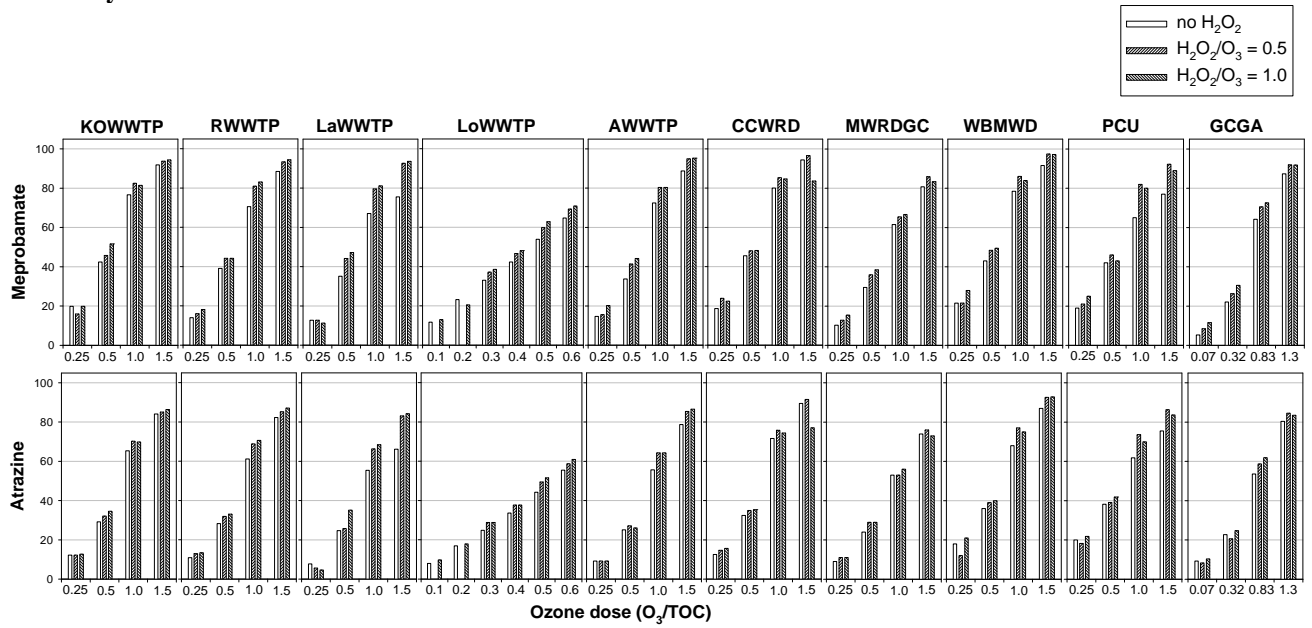


Figure A.5. % Elimination of Group 5 TORC (TCEP) as a function of ozone dose in the secondary effluents.

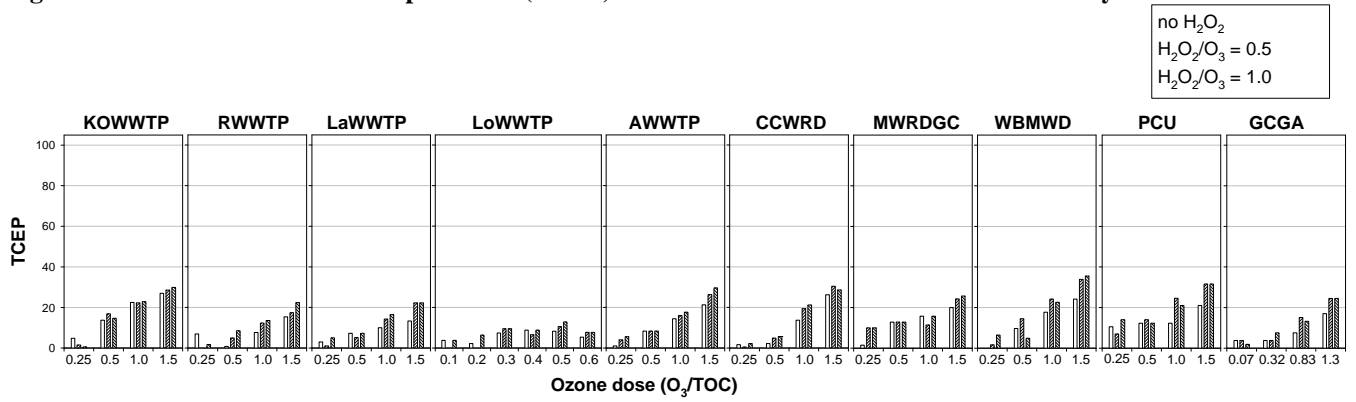


Figure A.6. Relative contribution of $\cdot\text{OH}$ (black bars) and O_3 (gray bars) to overall TORC elimination with O_3 alone. The contribution of $\cdot\text{OH}$ to overall elimination was calculated using the equation $\cdot\text{OH contribution} = (k_{\text{OH},M}/k_{\text{OH},P}) * (\ln([P]/[P]_0) * (\ln([M]/[M]_0))^{-1}$, where M and P represent the target TORC and $\cdot\text{OH}$ probe compound, respectively. Meprobamate was used as the $\cdot\text{OH}$ probe compound (P) in the calculation.

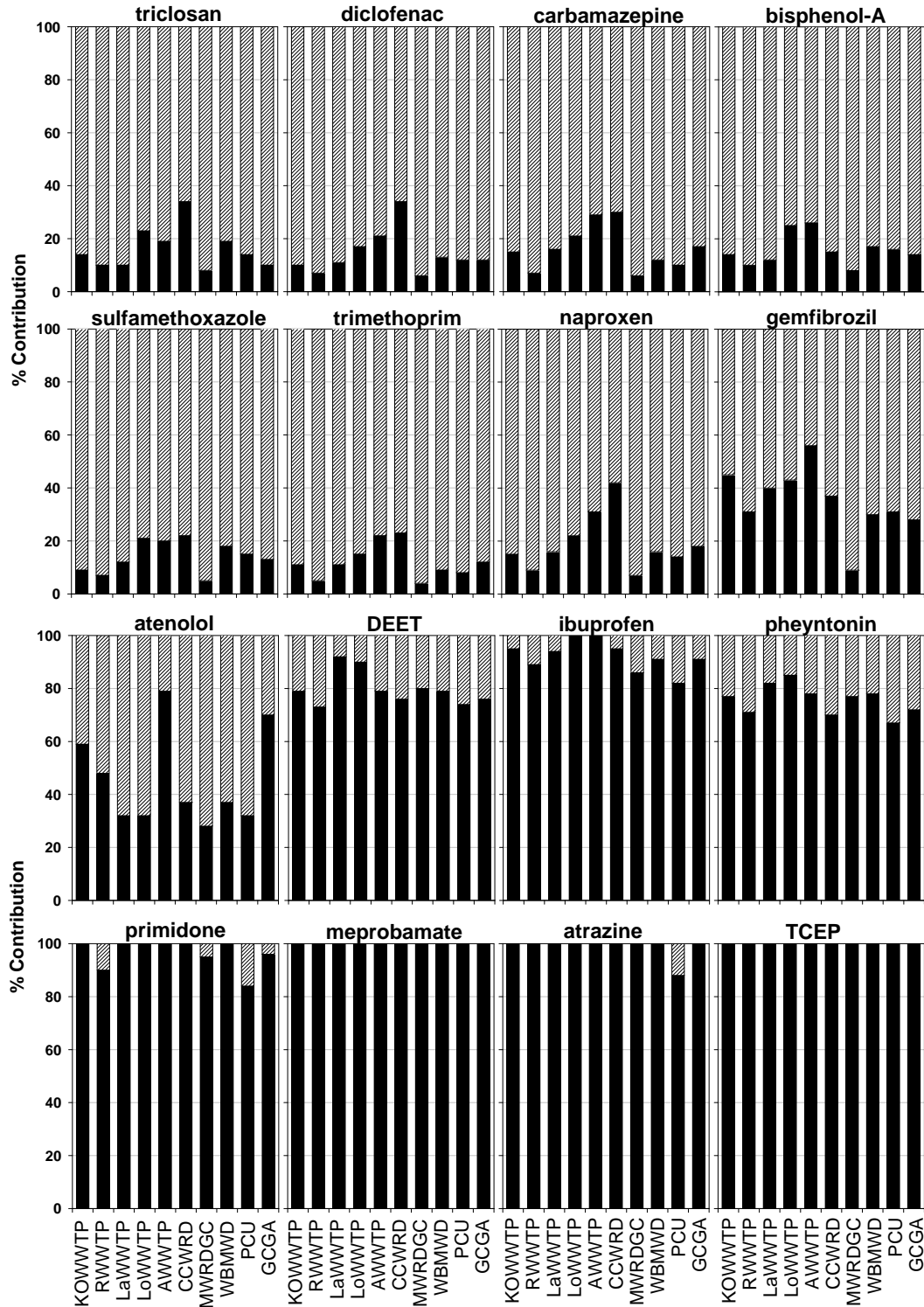


Figure A.7. Relative contribution of •OH (black bars) and O₃ (gray bars) to overall TOxC elimination at an H₂O₂/O₃ ratio of 0.5.

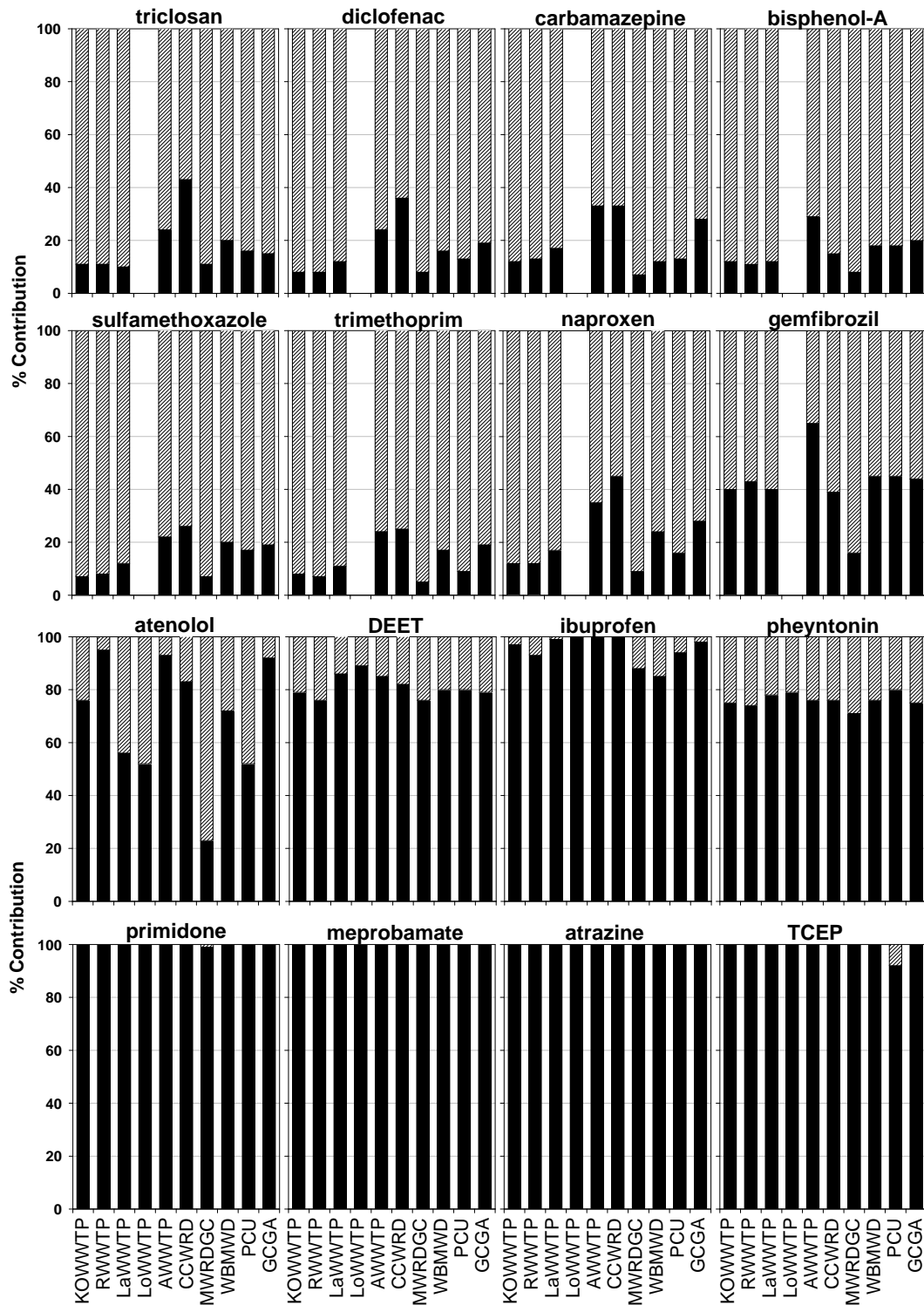


Figure A.8. Relative contribution of •OH (black bars) and O₃ (gray bars) to overall TOxC elimination at an H₂O₂/O₃ ratio of 1.0.

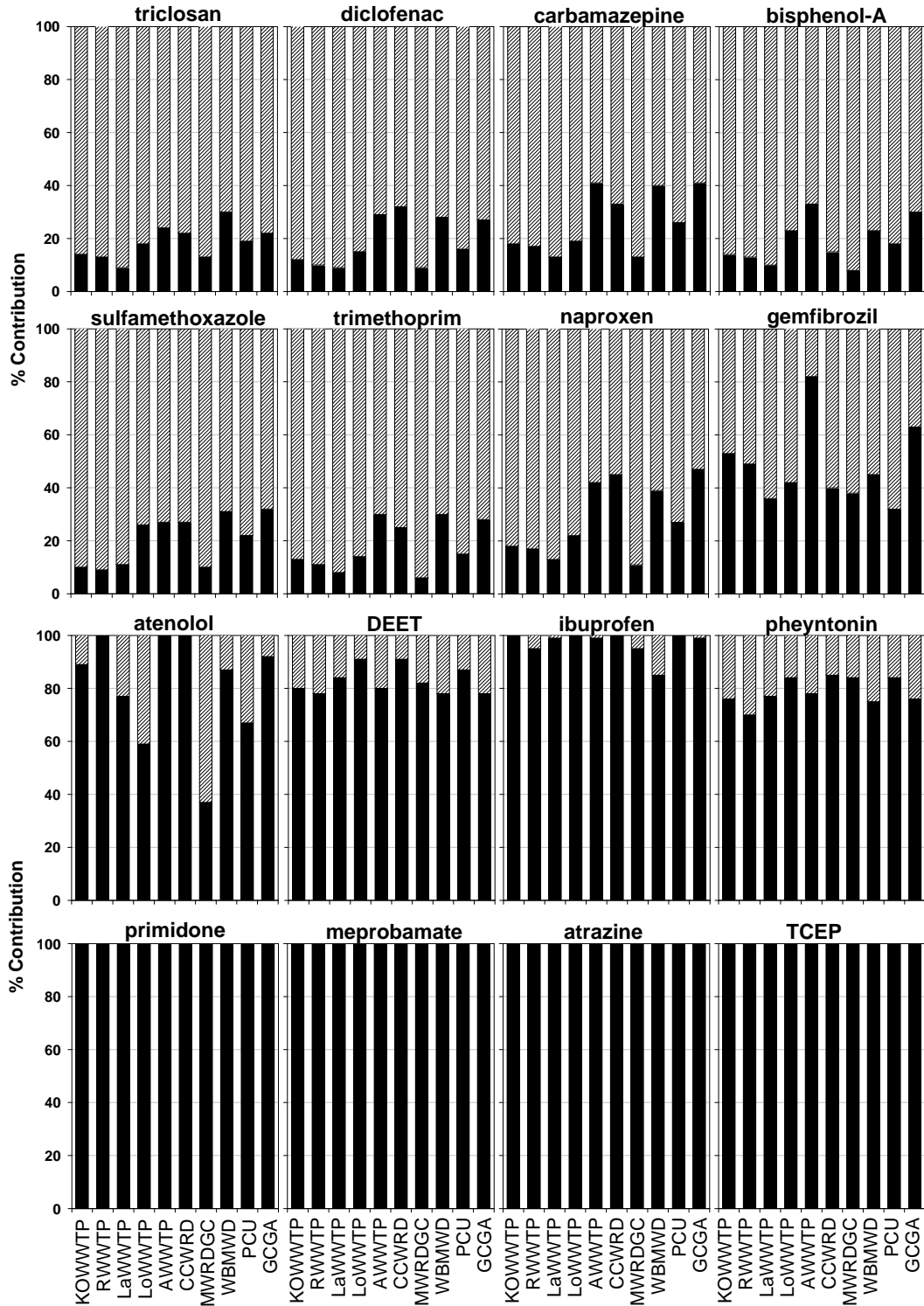


Figure A.9. Effect of filtration on TORc elimination efficiency for KOWWTP.

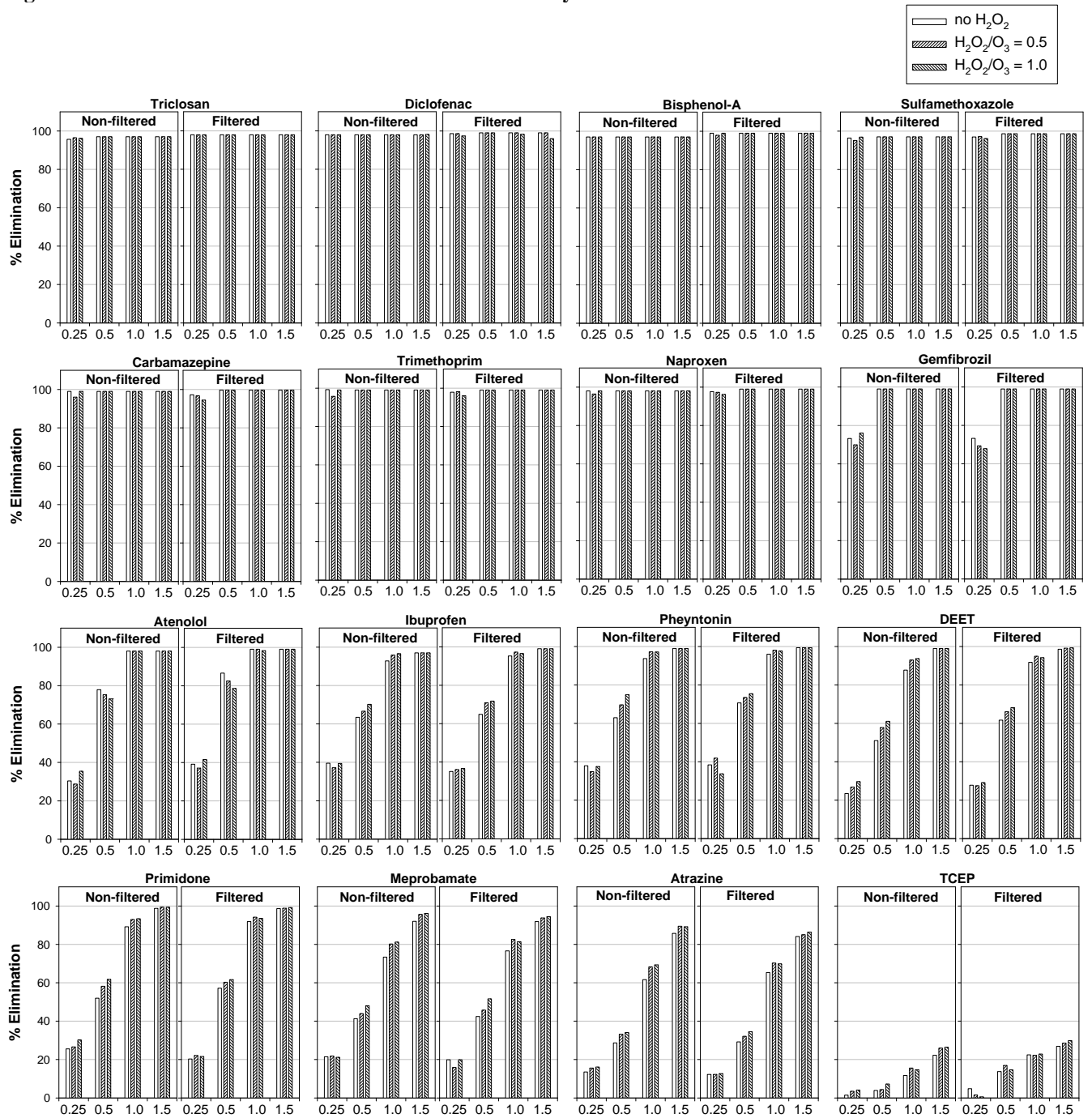


Figure A.10. Effect of filtration on TOC elimination efficiency for LaWWTP.

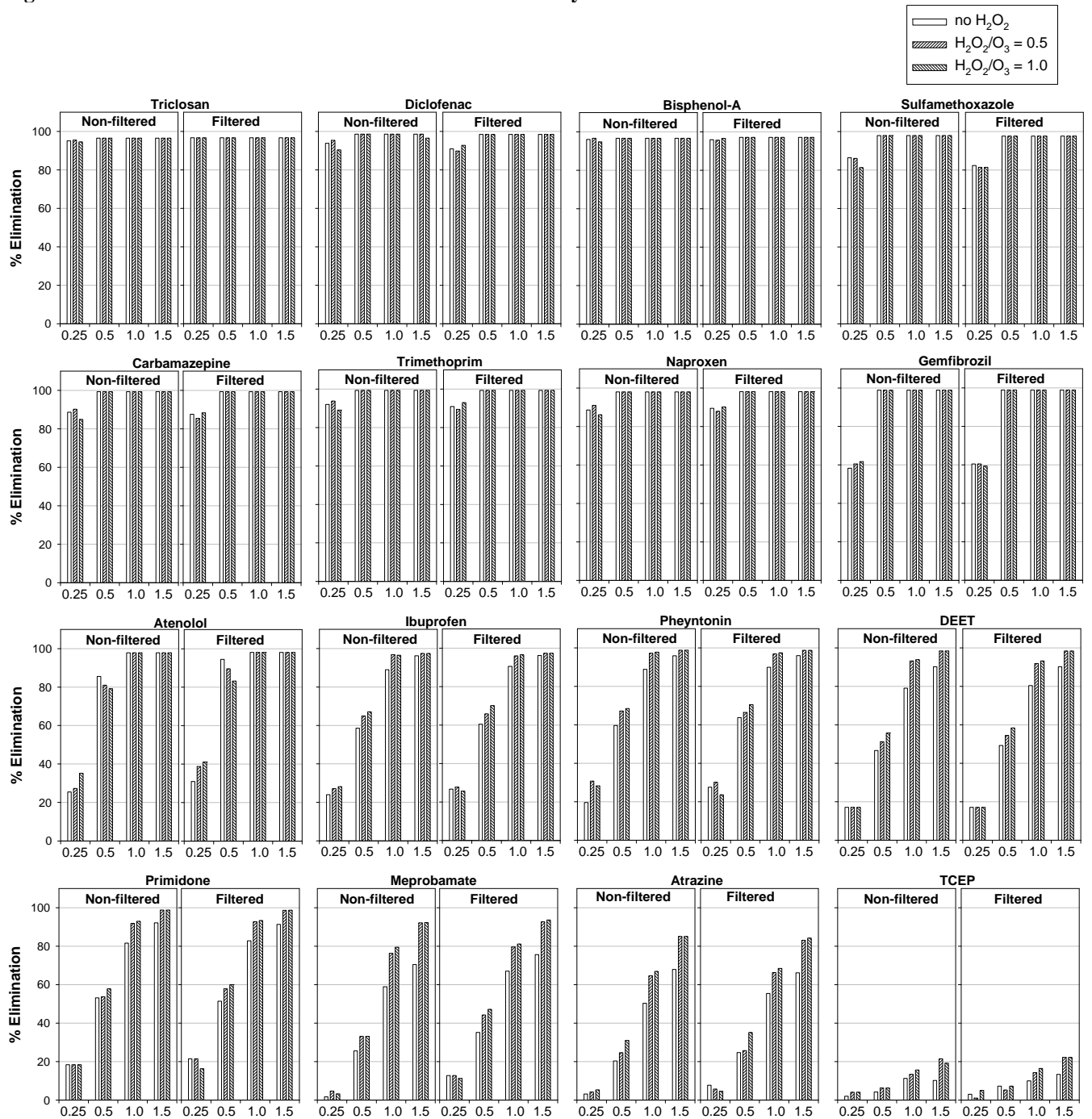


Figure A.11. Effect of filtration on TOC elimination efficiency for CCWRD.

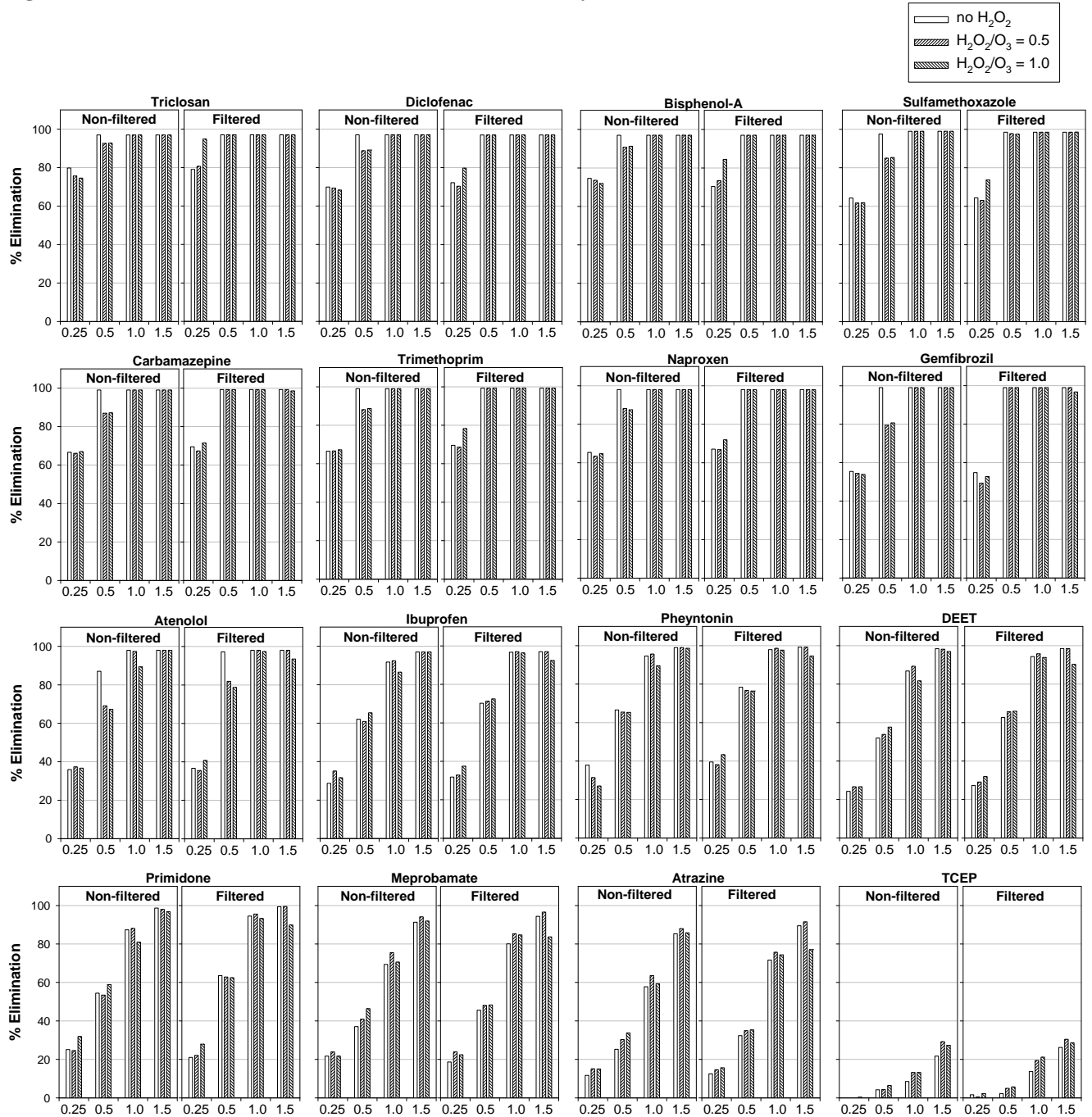
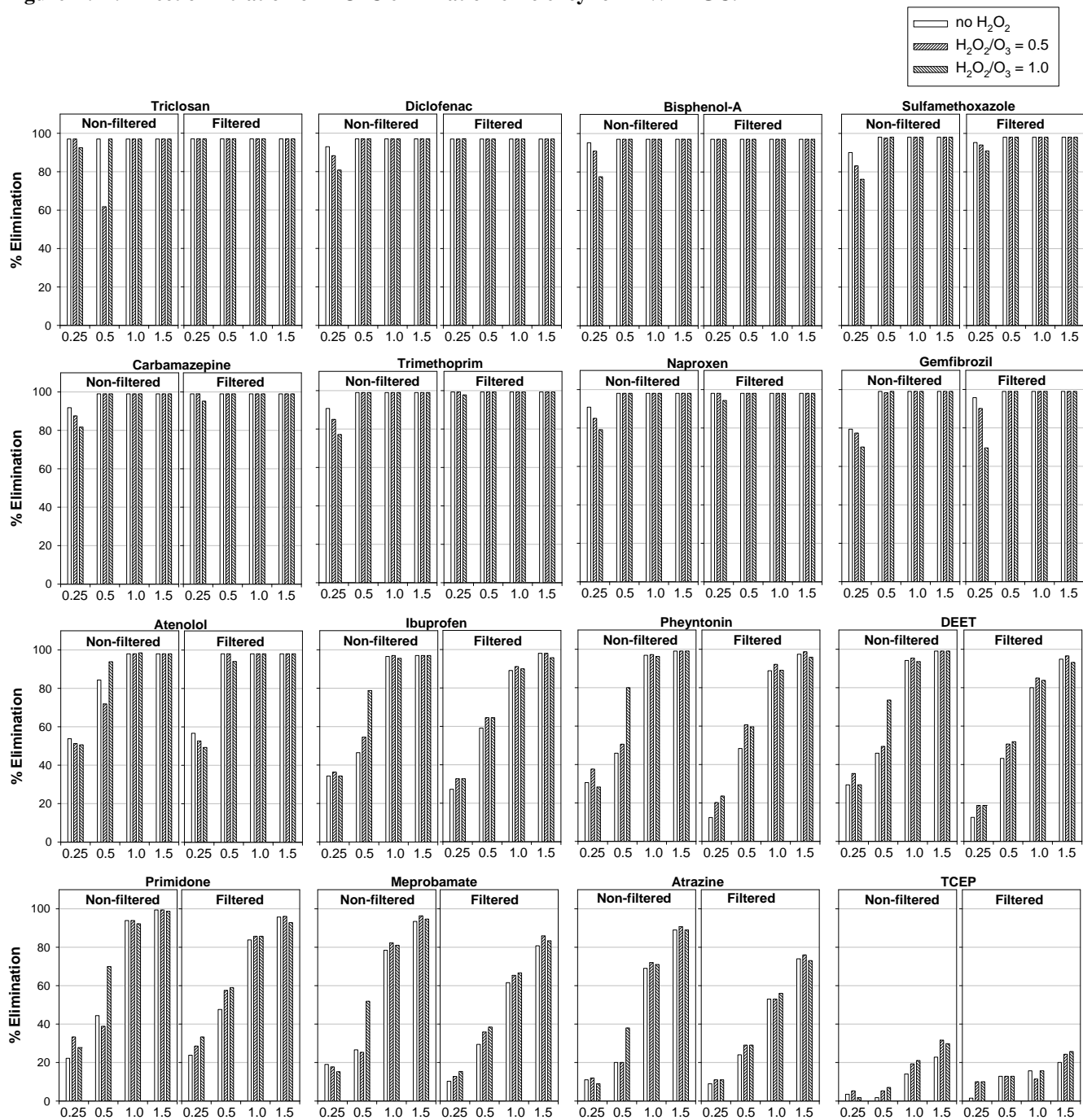


Figure A.12. Effect of filtration on TOxC elimination efficiency for MWRDGC.



Appendix B

**Summary of TOrC Oxidation with UV and
UV/H₂O₂**

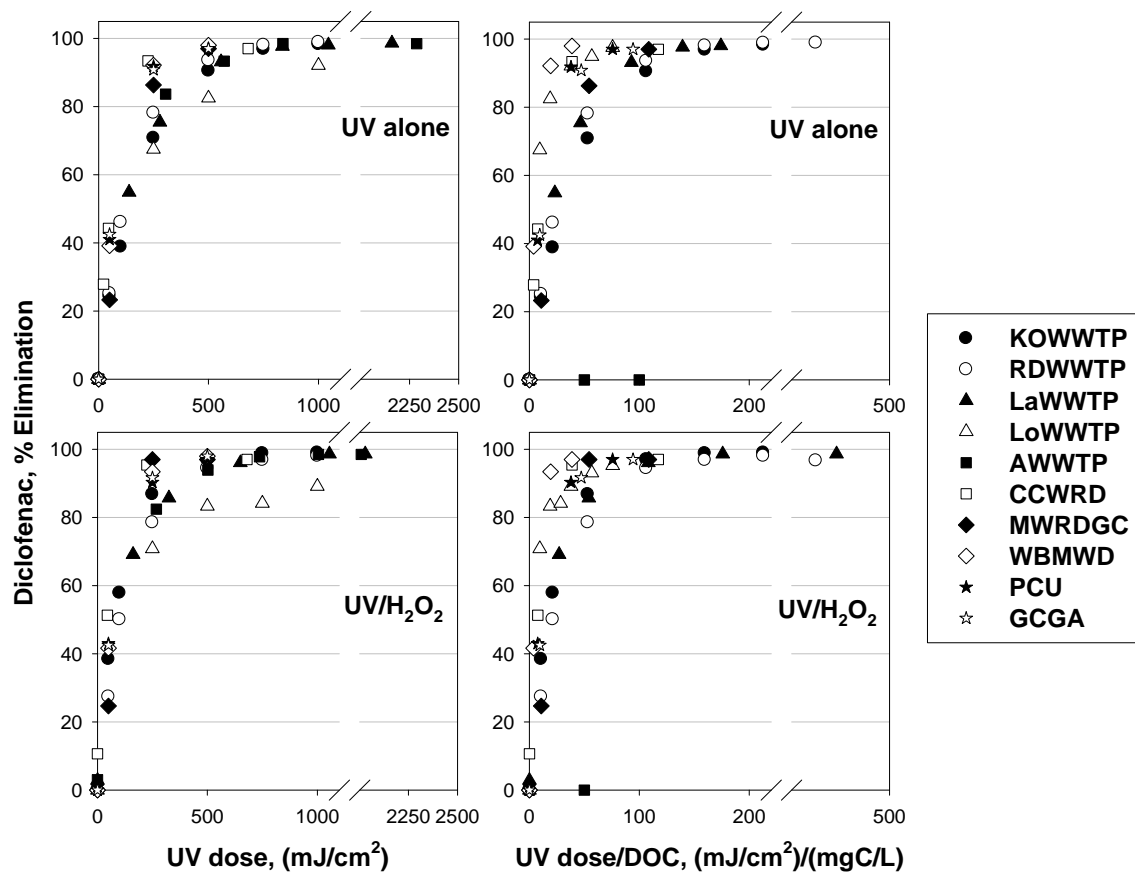


Figure B.1. Elimination of diclofenac with UV and UV/H₂O₂. Elimination levels are reported as a function of UV dose (left) and UV dose normalized to DOC or TOC (right), depending on the matrix (i.e., SNWA vs. Eawag experiments).

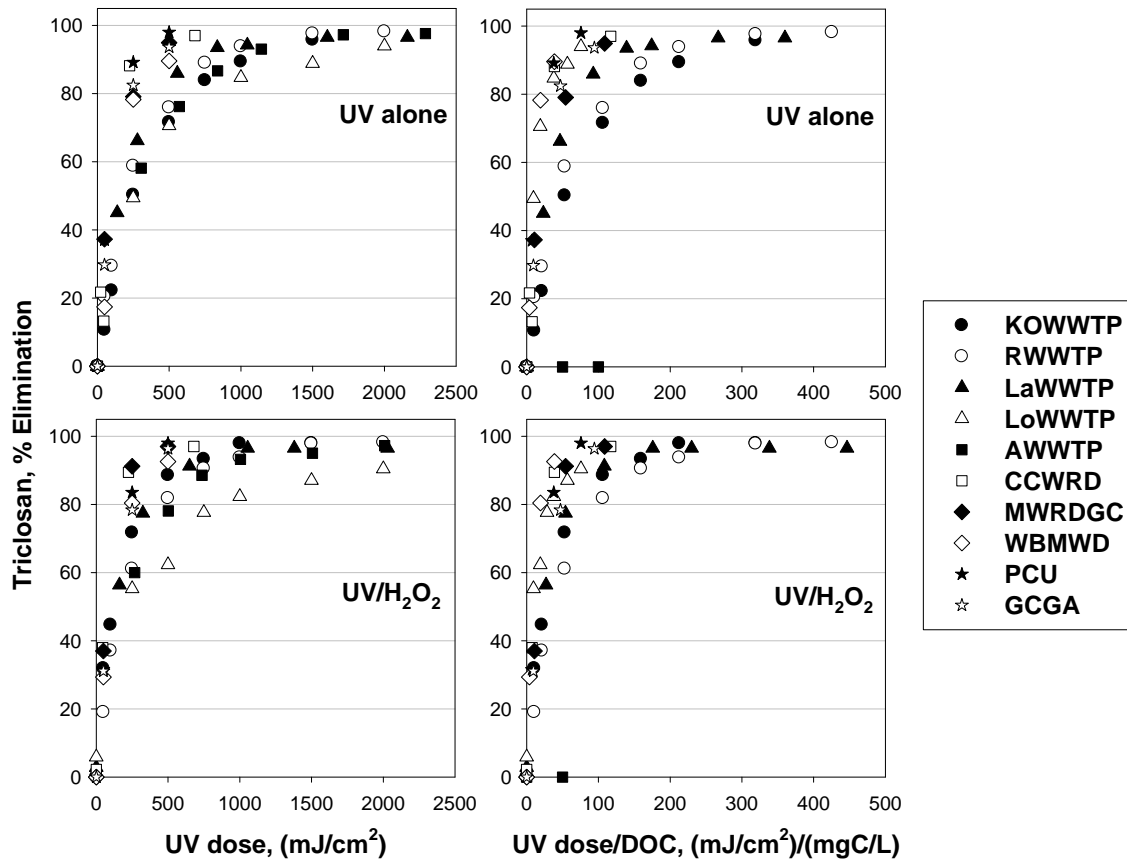


Figure B.2. Elimination of triclosan with UV and UV/H₂O₂. Elimination levels are reported as a function of UV dose (left) and UV dose normalized to DOC or TOC (right), depending on the matrix (i.e., SNWA vs. Eawag experiments).

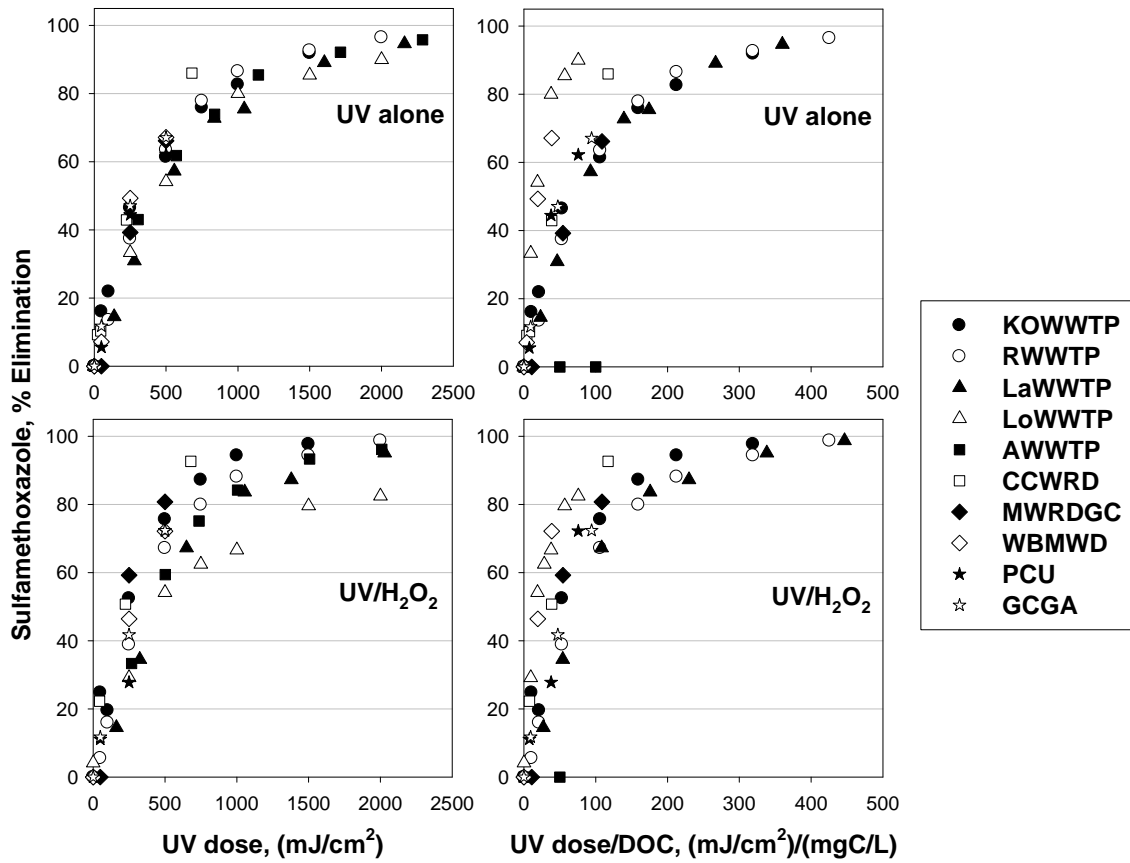


Figure B.3. Elimination of sulfamethoxazole with UV and UV/H₂O₂. Elimination levels are reported as a function of UV dose (left) and UV dose normalized to DOC or TOC (right), depending on the matrix (i.e., SNWA vs. Eawag experiments).

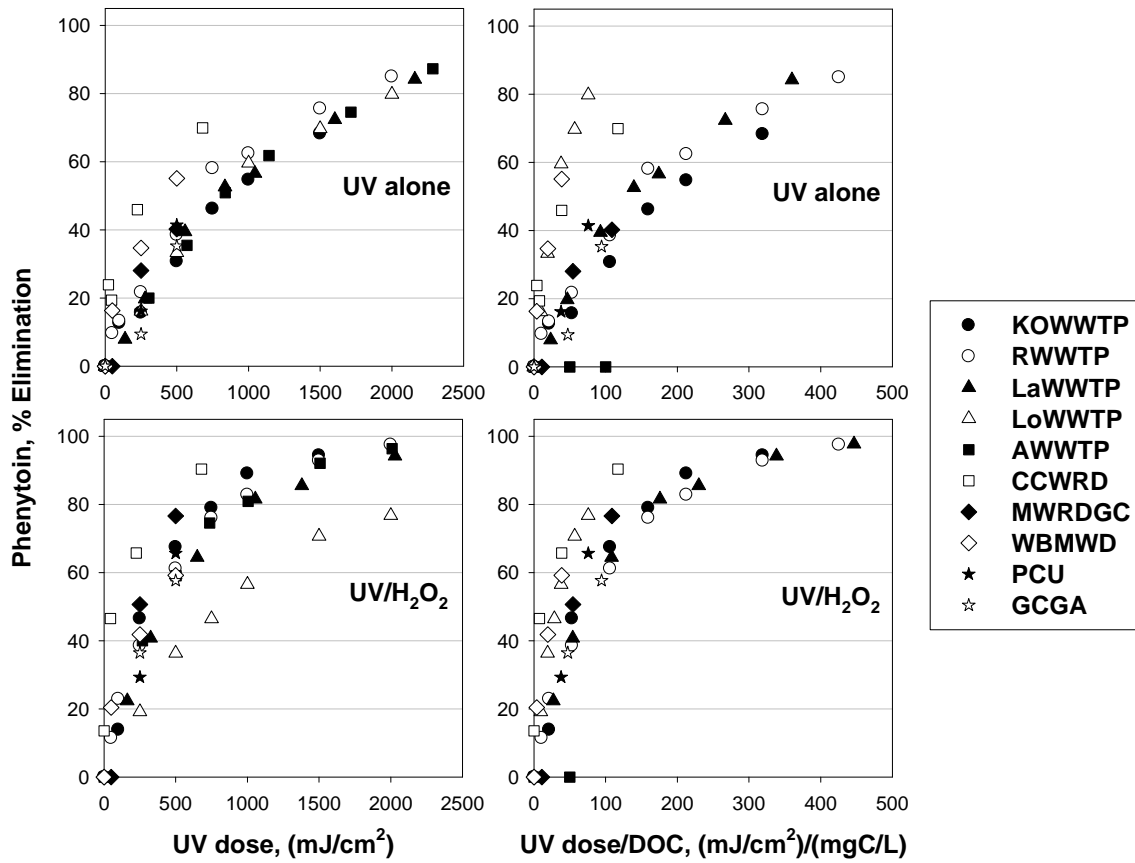


Figure B.4. Elimination of phenytoin with UV and UV/H₂O₂. Elimination levels are reported as a function of UV dose (left) and UV dose normalized to DOC or TOC (right), depending on the matrix (i.e., SNWA vs. Eawag experiments).

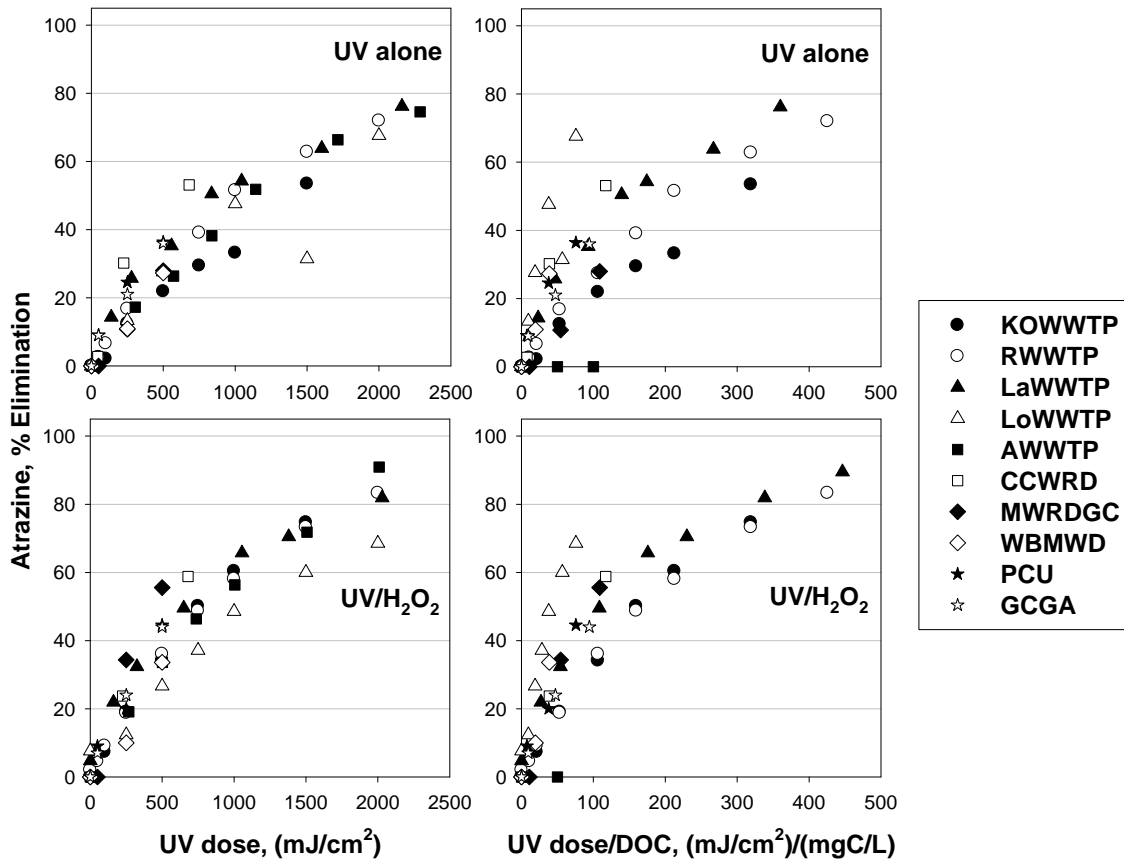


Figure B.5. Elimination of atrazine with UV and UV/H₂O₂. Elimination levels are reported as a function of UV dose (left) and UV dose normalized to DOC or TOC (right), depending on the matrix (i.e., SNWA vs. Eawag experiments).

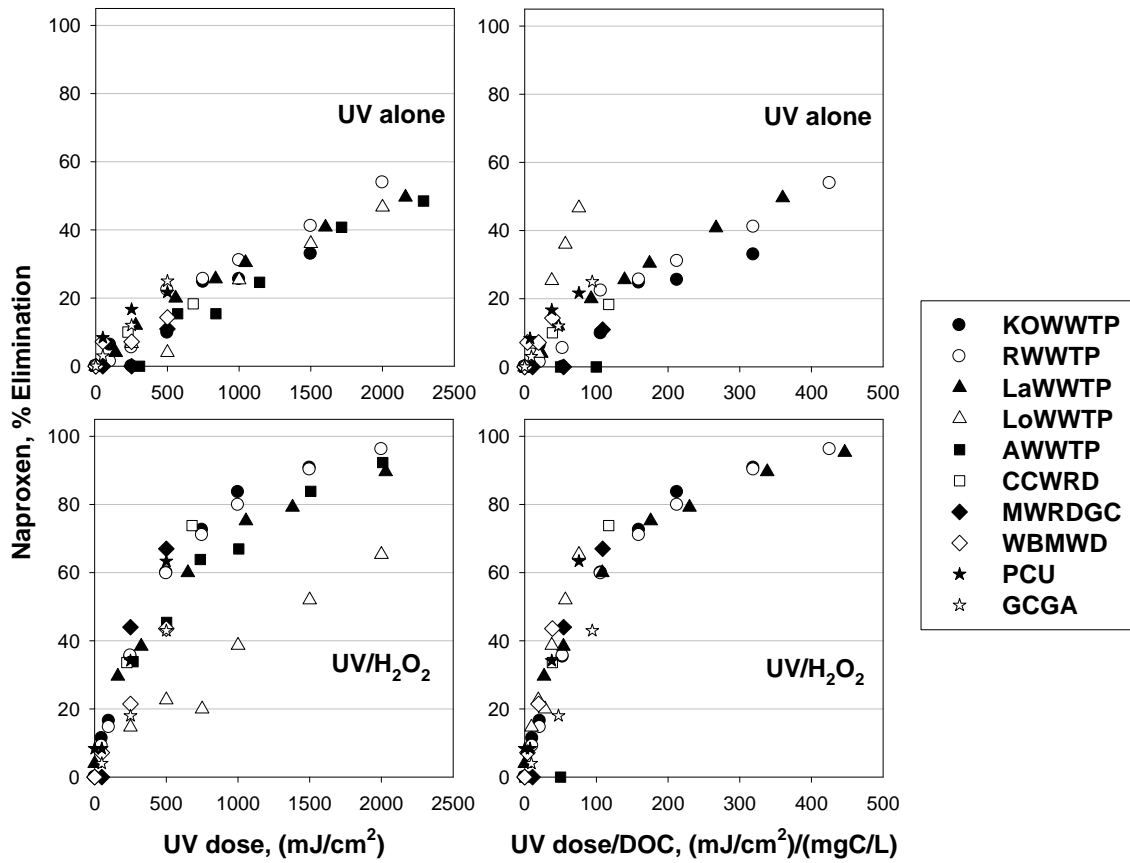


Figure B.6. Elimination of naproxen with UV and UV/H₂O₂. Elimination levels are reported as a function of UV dose (left) and UV dose normalized to DOC or TOC (right), depending on the matrix (i.e., SNWA vs. Eawag experiments).

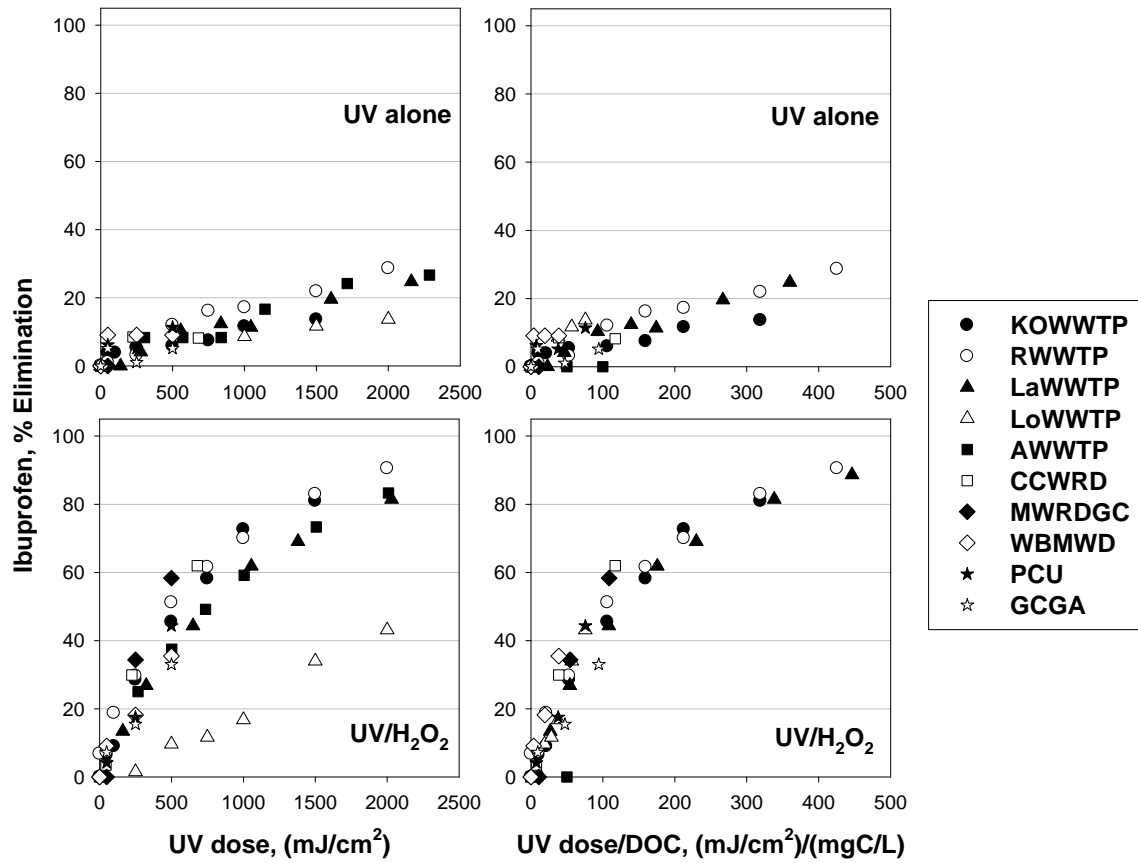


Figure B.7. Elimination of ibuprofen with UV and UV/H₂O₂. Elimination levels are reported as a function of UV dose (left) and UV dose normalized to DOC or TOC (right), depending on the matrix (i.e., SNWA vs. Eawag experiments)

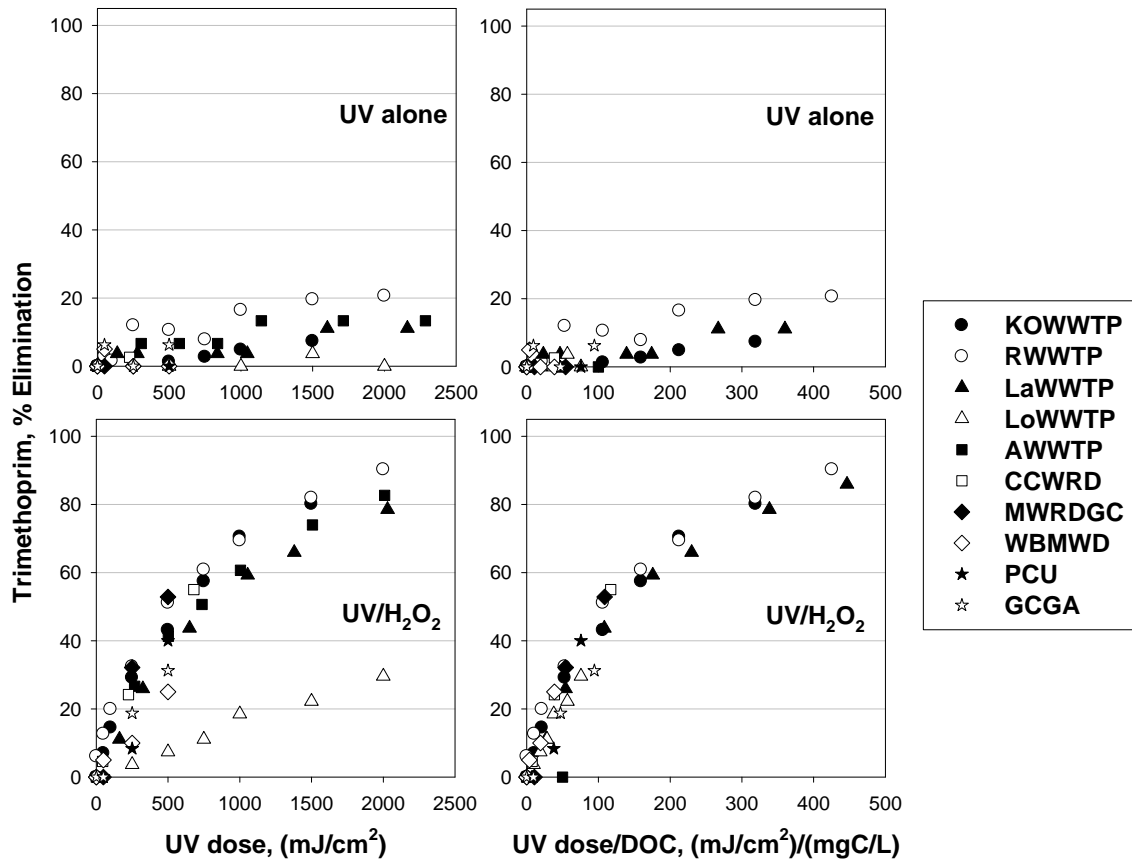


Figure B.8. Elimination of trimethoprim with UV and UV/H₂O₂. Elimination levels are reported as a function of UV dose (left) and UV dose normalized to DOC or TOC (right), depending on the matrix (i.e., SNWA vs. Eawag experiments).

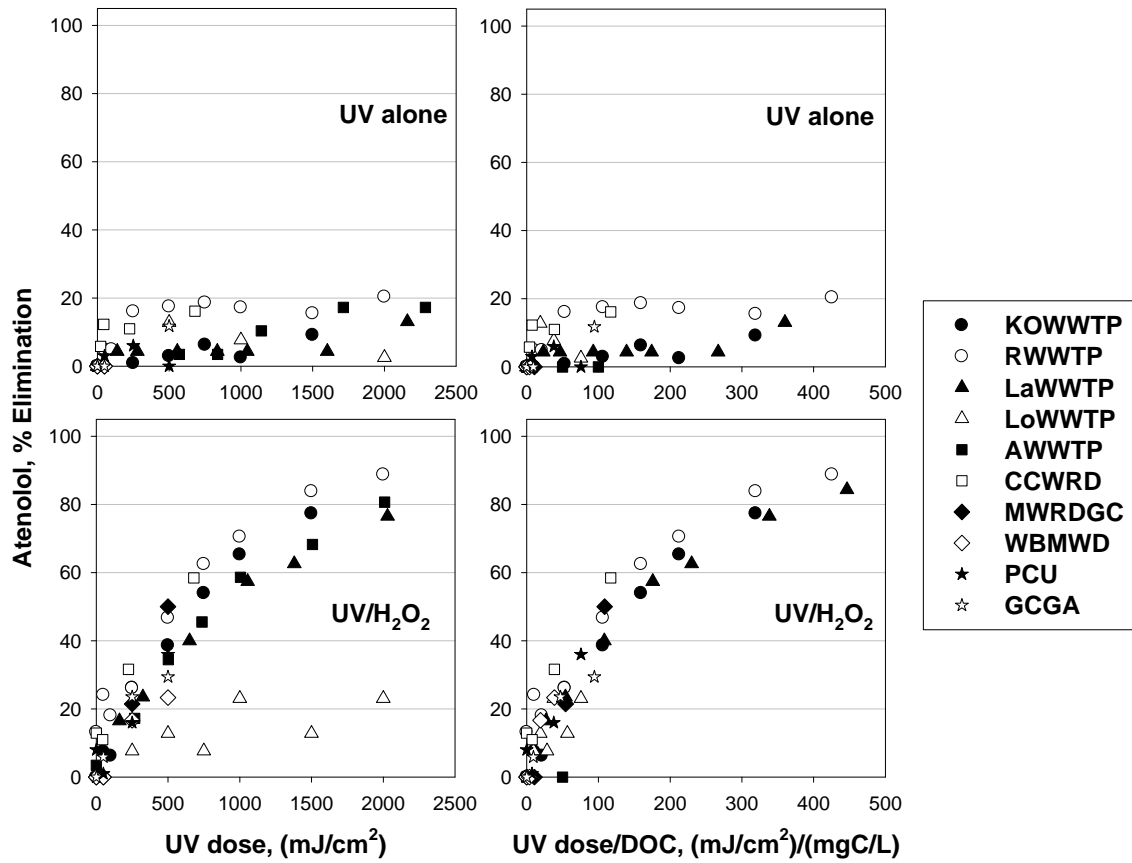


Figure B.9. Elimination of atenolol with UV and UV/H₂O₂. Elimination levels are reported as a function of UV dose (left) and UV dose normalized to DOC or TOC (right), depending on the matrix (i.e., SNWA vs. Eawag experiments).

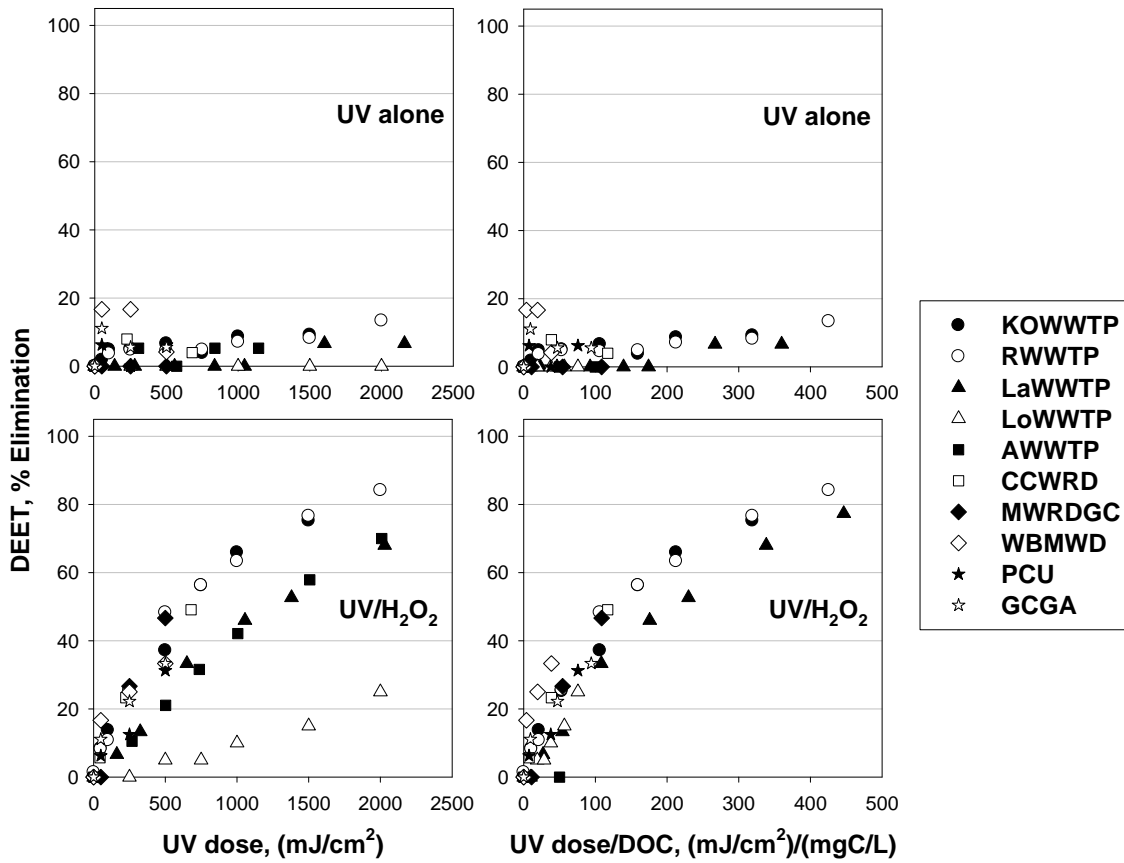


Figure B.10. Elimination of DEET with UV and UV/H₂O₂. Elimination levels are reported as a function of UV dose (left) and UV dose normalized to DOC or TOC (right), depending on the matrix (i.e., SNWA vs. Eawag experiments).

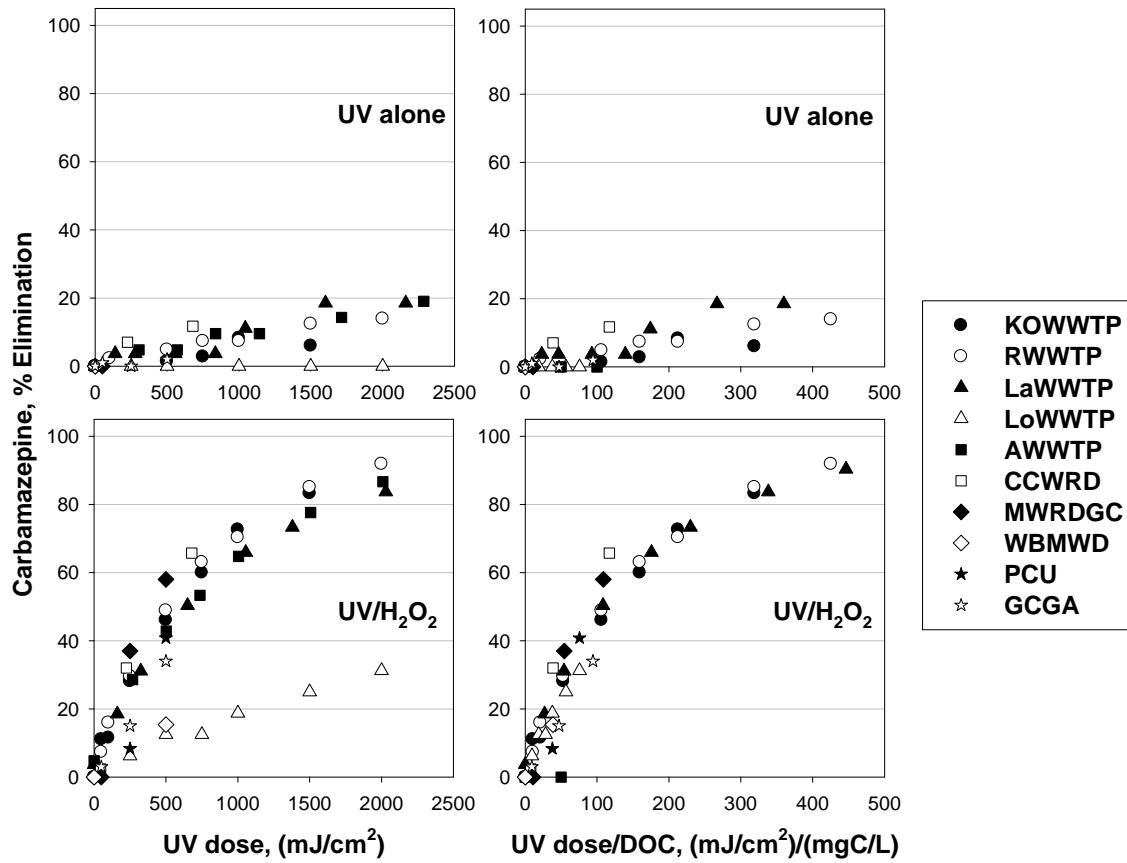


Figure B.11. Elimination of carbamazepine with UV and UV/H₂O₂. Elimination levels are reported as a function of UV dose (left) and UV dose normalized to DOC or TOC (right), depending on the matrix (i.e., SNWA vs. Eawag experiments).

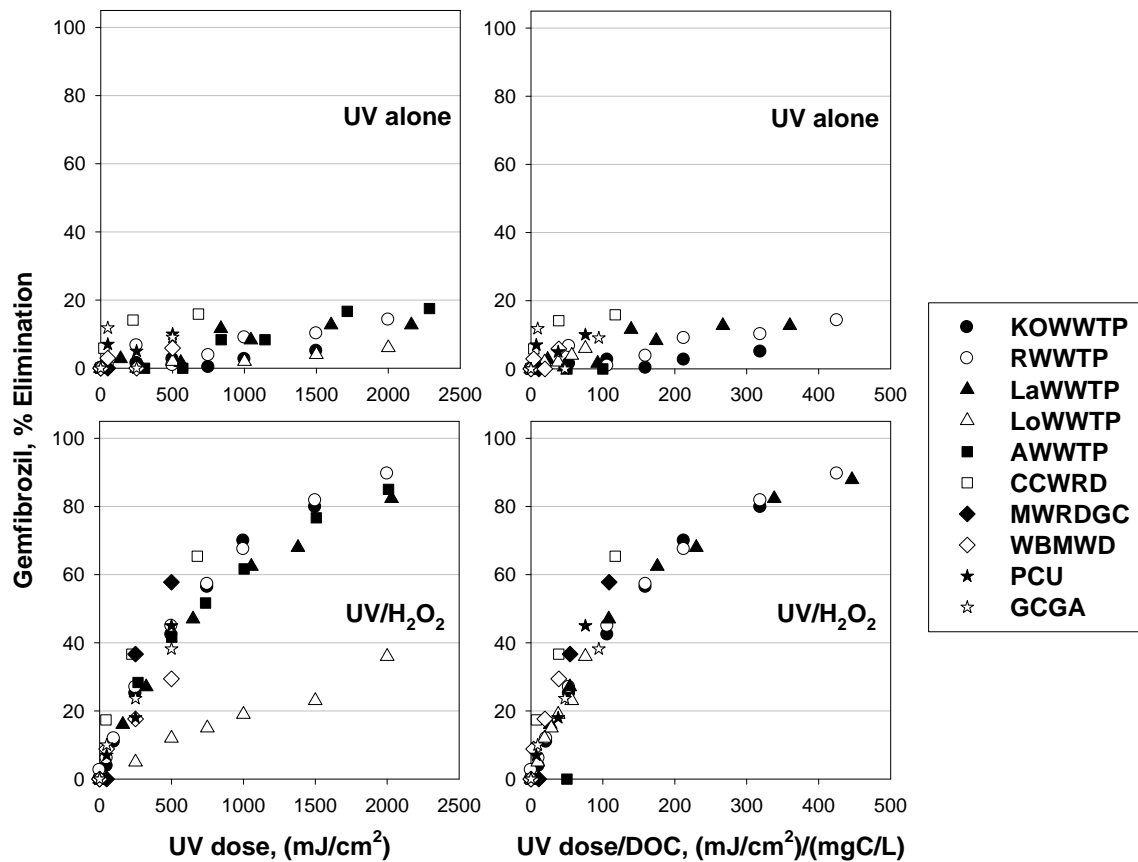


Figure B.12. Elimination of gemfibrozil with UV and UV/H₂O₂. Elimination levels are reported as a function of UV dose (left) and UV dose normalized to DOC or TOC (right), depending on the matrix (i.e., SNWA vs. Eawag experiments).

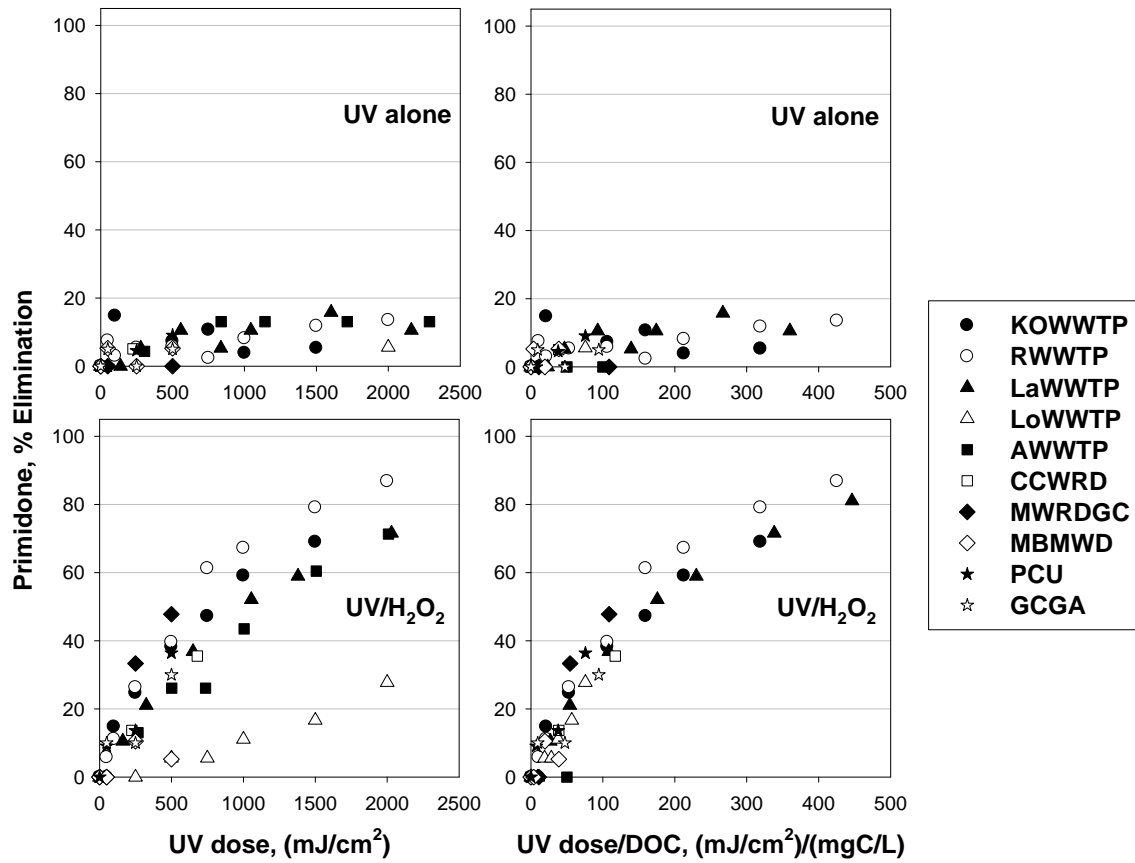


Figure B.13. Elimination of primidone with UV and UV/H₂O₂. Elimination levels are reported as a function of UV dose (left) and UV dose normalized to DOC or TOC (right), depending on the matrix (i.e., SNWA vs. Eawag experiments).

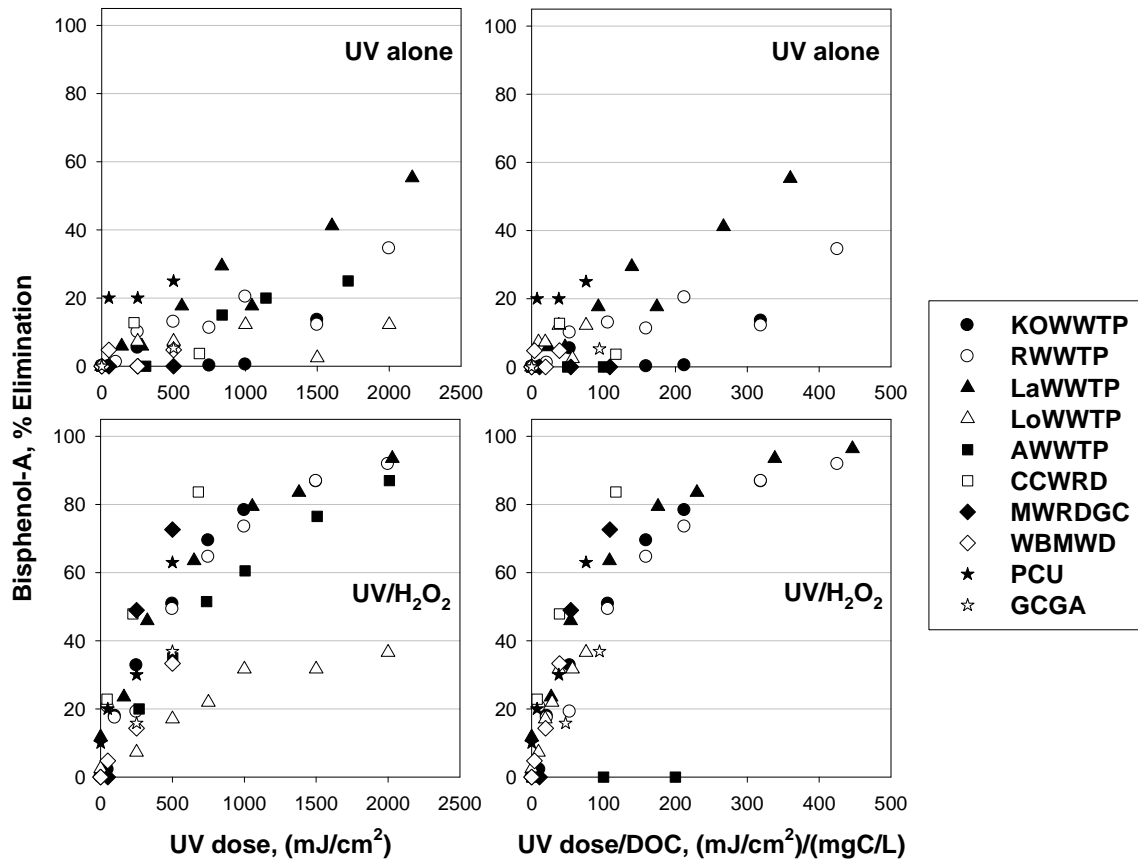


Figure B.14. Elimination of bisphenol A with UV and UV/H₂O₂. Elimination levels are reported as a function of UV dose (left) and UV dose normalized to DOC or TOC (right), depending on the matrix (i.e., SNWA vs. Eawag experiments).

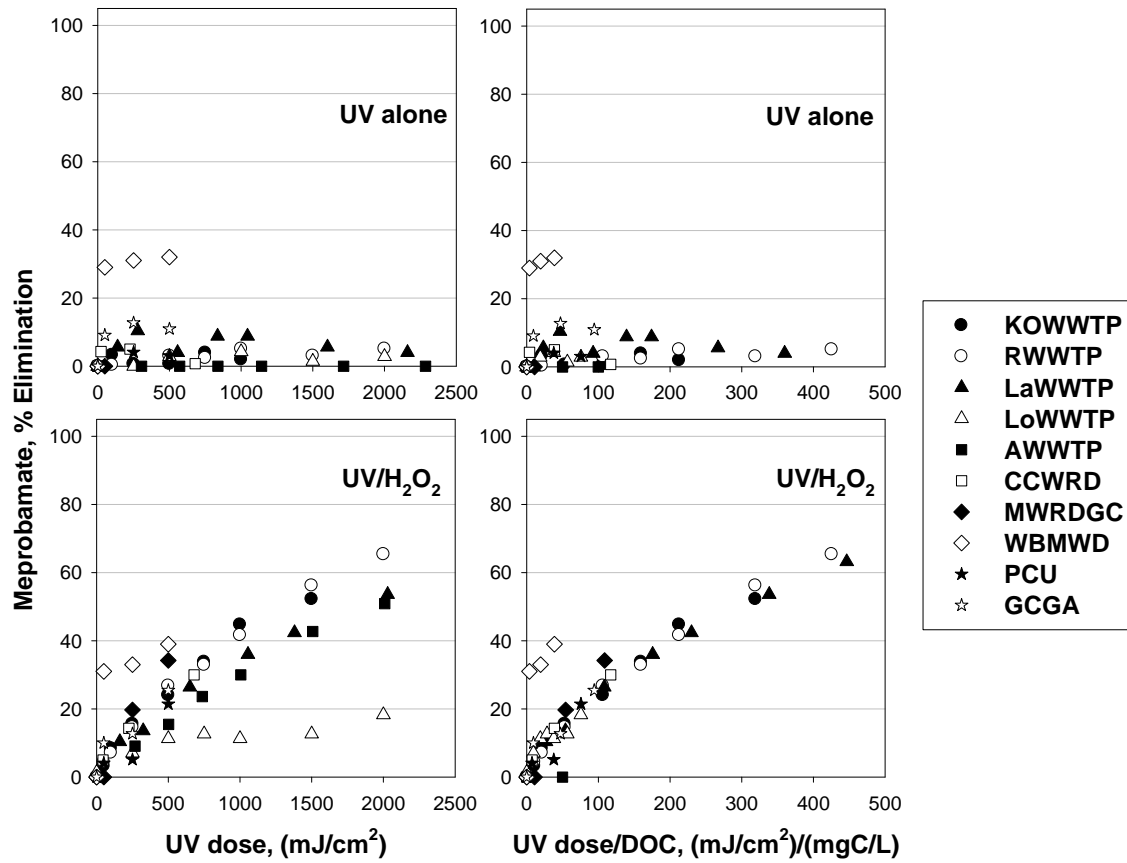


Figure B.15. Elimination of meprobamate with UV and UV/H₂O₂. Elimination levels are reported as a function of UV dose (left) and UV dose normalized to DOC or TOC (right), depending on the matrix (i.e., SNWA vs. Eawag experiments).

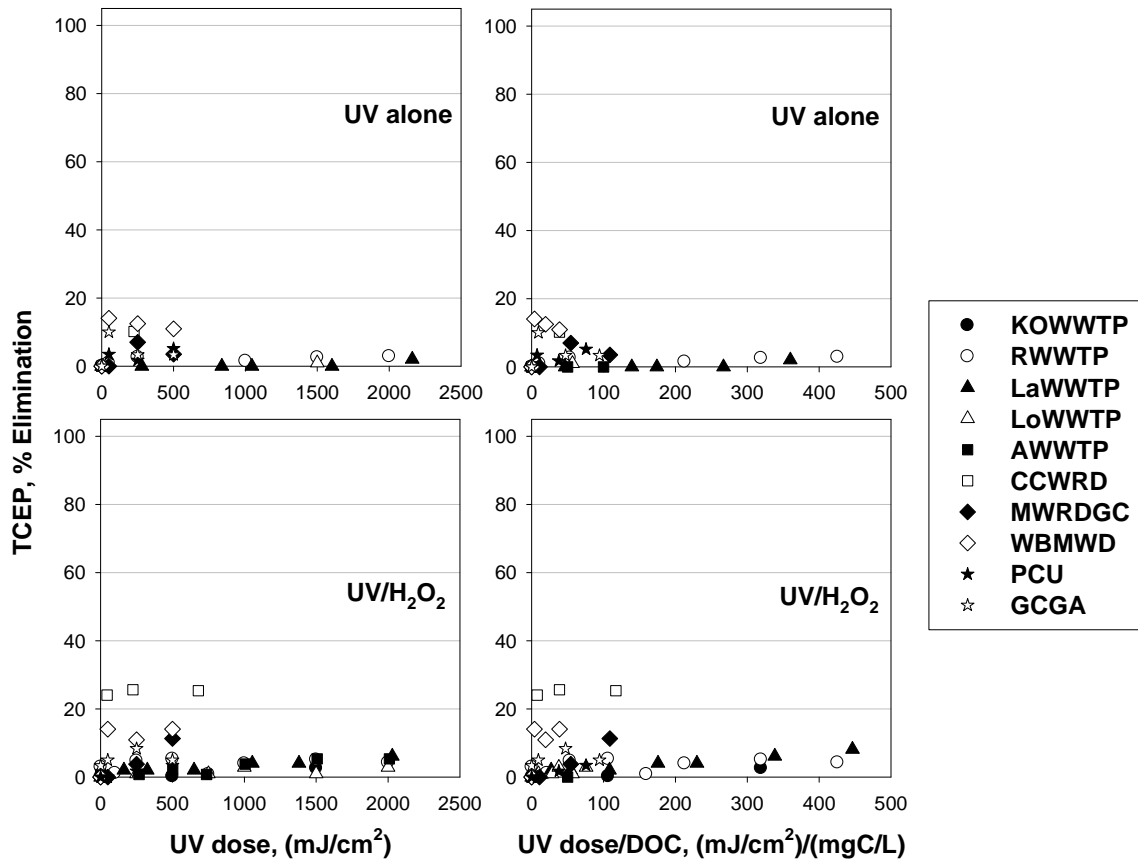


Figure B.16. Elimination of TCEP with UV and UV/H₂O₂. Elimination levels are reported as a function of UV dose (left) and UV dose normalized to DOC or TOC (right), depending on the matrix (i.e., SNWA vs. Eawag experiments).

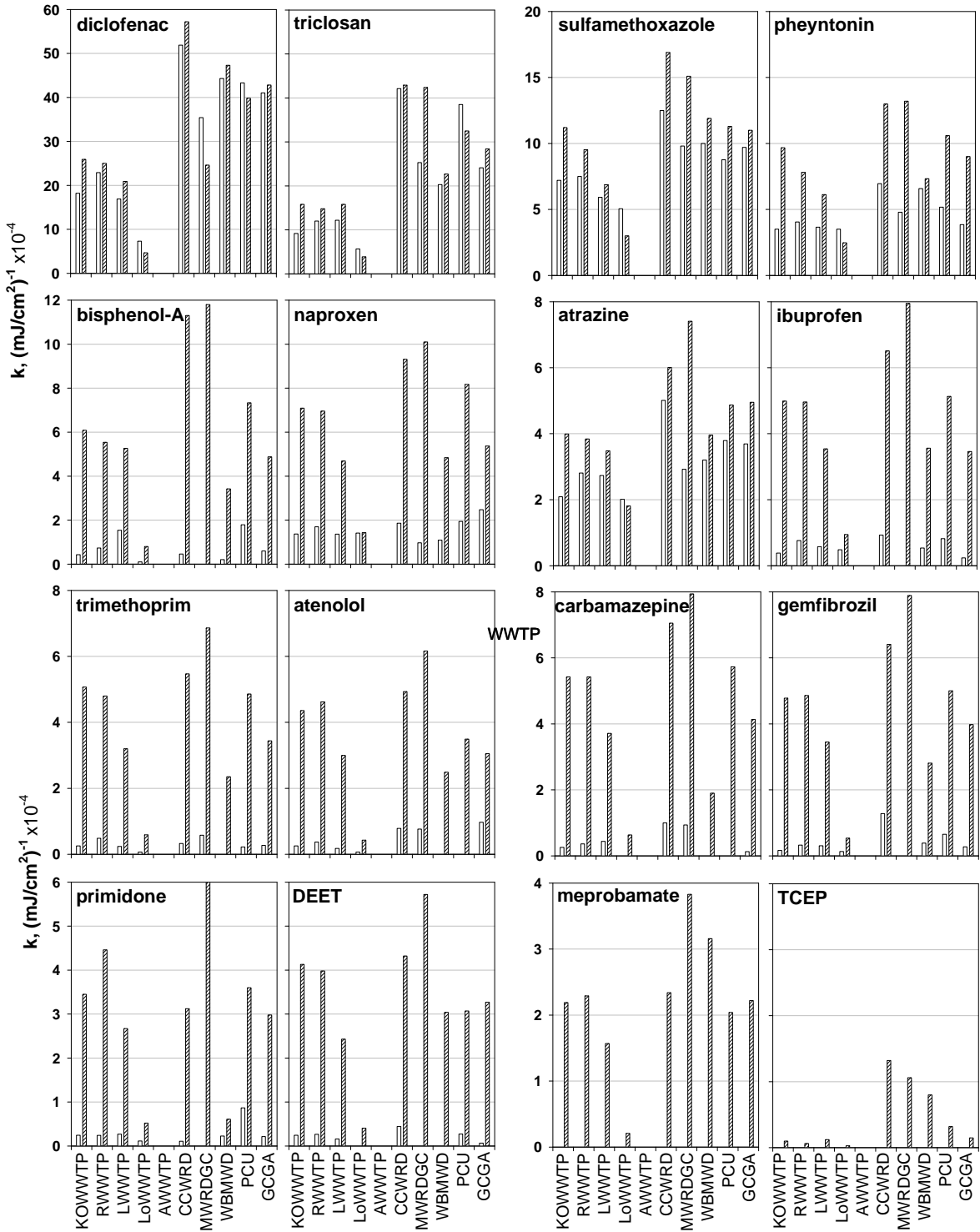


Figure B.17. Pseudo-first-order rate constants (k based on UV dose) for TOxC degradation with UV alone (white bars) and UV/ H_2O_2 (gray bars). Note the different y-axis scales.

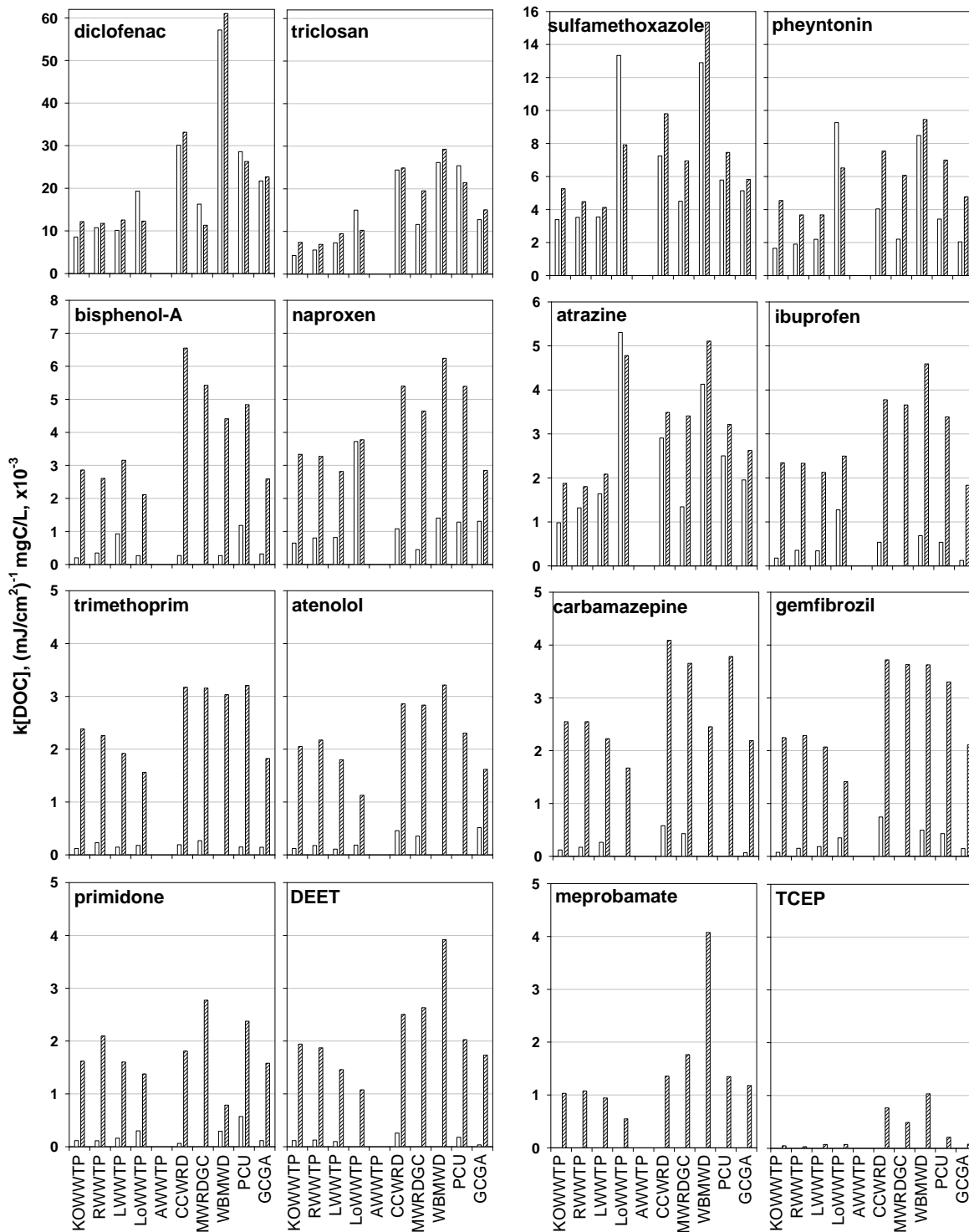


Figure B.18. Pseudo-first-order rate constants (k based on UV dose normalized to DOC) for TOxC degradation with UV alone (white bars) and UV/H₂O₂ (gray bars). Note the different y-axis scales.

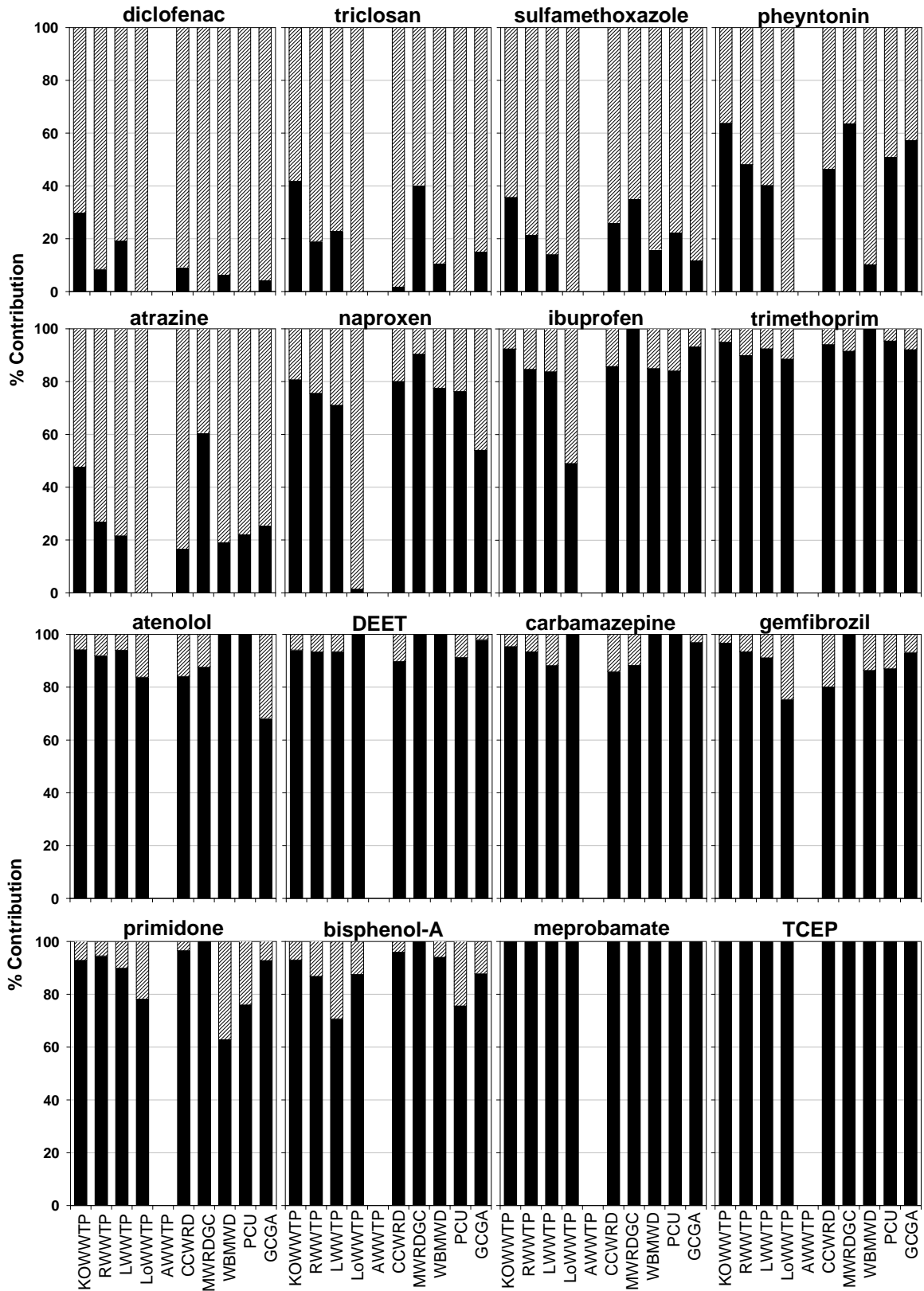


Figure B.19. Relative contribution of ·OH (black bars) and UV (gray bars) to overall TOxC elimination during the UV/H₂O₂ process.

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