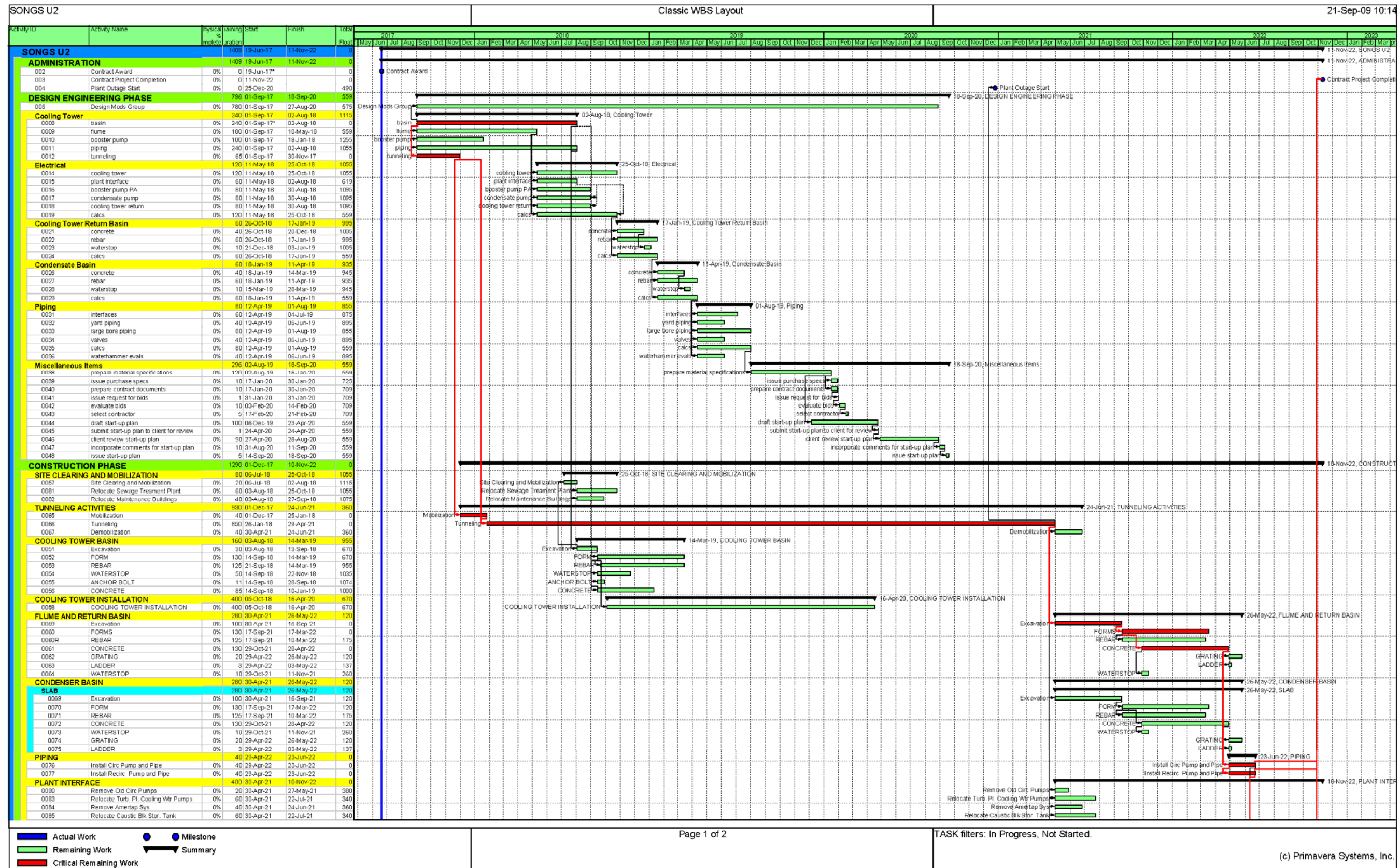
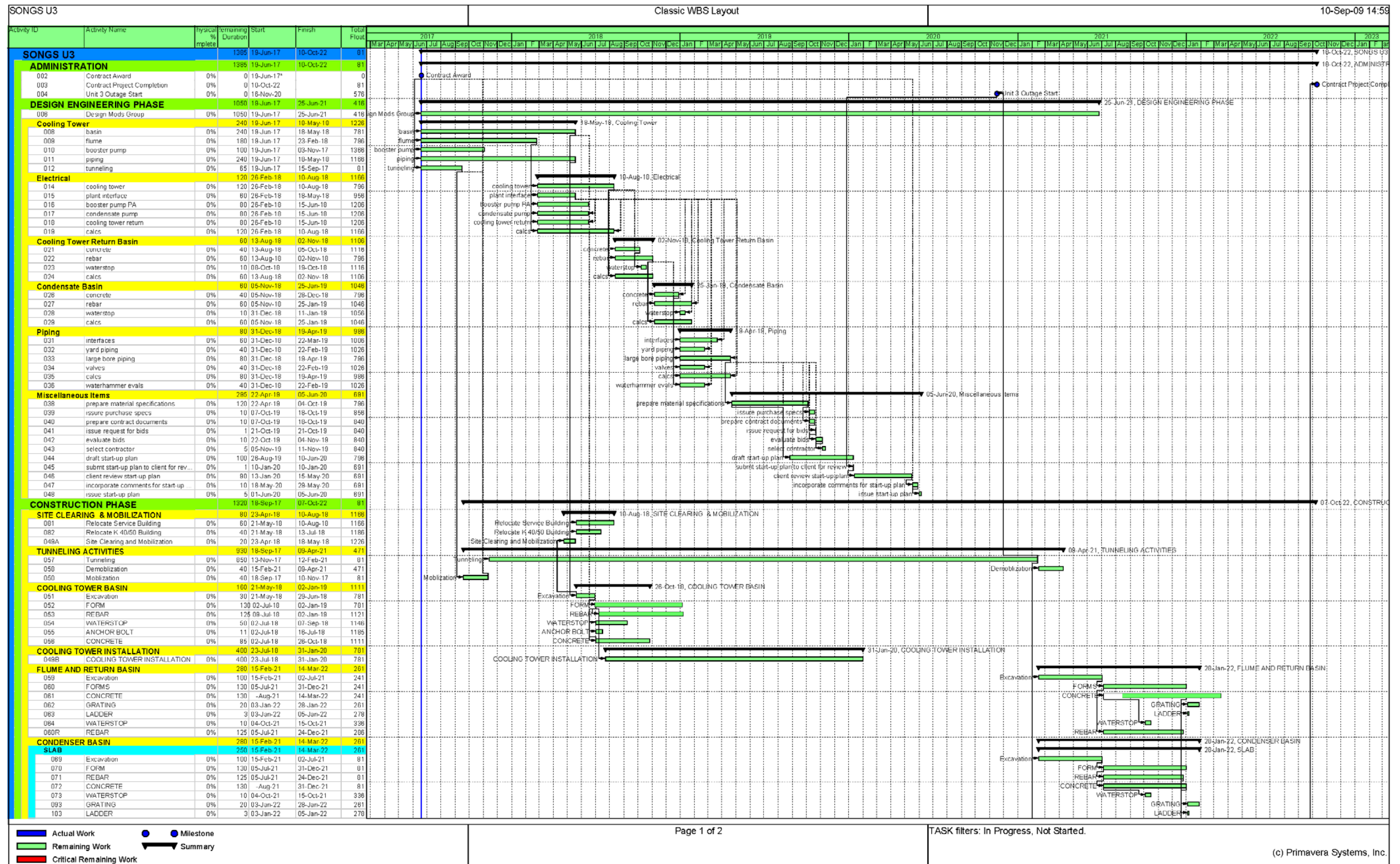


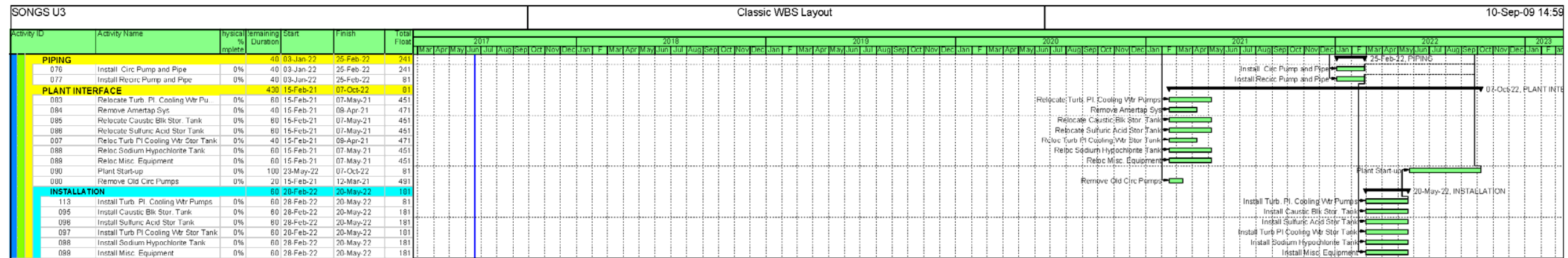
**Attachment 4****Construction Schedule and Cost Assessment**

- Section 1: Construction Schedule**
- Section 2: Capital Cost Assessment**
- Section 3: Operations and Maintenance Cost Assessment**
- Section 4: Summary of Engineering Scope**









Actual Work    Milestone  
Remaining Work    Summary  
Critical Remaining Work

### Capital Cost Assessment

#### Engineering and Construction Costs

The cost estimate in this Attachment (Table 4-1) includes a DOE recommended contingency of 25%. The conceptual stage of the closed-loop cooling design provides a sound basis for estimating the overall design, procurement, and construction costs. Estimated design costs were based on a DOE recommended percentage (15%) of the total procurement and construction costs (less the cooling tower and tunneling turn-key costs), procurement costs were based on vendor budgetary estimates and construction costs were derived utilizing established construction cost estimating tools. While these individual costs are accurately estimated, the overall cost contains a good deal of uncertainty that would not be resolved until the final detailed design was completed (i.e., all associated bill of materials developed, vendor quotes obtained for all components/material, and estimates for contractor bonding, financing costs, and the escalation of costs over time included). For this reason, a DOE recommended contingency of 25% was added to the cost estimate provided in Table 4-1.

#### Outage Costs

Both SONGS Units 2 and 3 would require a construction outage of approximately 22.6 months. Since Unit 2 and Unit 3 generate a net electrical output of approximately 1070 MWe and 1080, respectively, a 21.1 month non-planned forced construction outage would result in approximately 16,481,000 MWhr and 16,635,000 MWhr of lost electrical generation, respectively. Assuming a projected cost of electricity of \$73.30 per MWhr, the aggregate outage cost for conversion of SONGS to closed-loop cooling would be approximately \$2.4 billion. The projected cost of electricity is based on SCE projected costs of \$72.50 per MWhr in 2019 and \$74.10 per MWhr in 2020, giving an average projected cost of \$73.30 per MWhr.

#### Total One-Time Costs

The estimated capital costs associated with conversion of SONGS to closed-loop cooling include both the engineering and construction costs (Table 4-1) and the non-planned forced outage costs. The total one-time capital cost of conversion is obtained by combining both of these costs to yield a cost of approximately \$3 billion in 2009 dollars.

Table 4-1 Engineering and Construction Costs Associated with Conversion to Closed-Loop Cooling at SONGS

The following summarizes the engineering and construction capital cost estimate in 2009 dollars for the implementation of closed-loop cooling at SONGS.

<b>Conversion to Closed-Loop Cooling</b>		
<b>Work Scope</b>	<b>Estimated Cost</b>	<b>Notes:</b>
Design Engineering and Modification Packages	\$ 19,508,000	15% of non-turn-key estimates <sup>1</sup>
<b>Procurement Costs</b>		
<b>Unit 1</b>		
Linear Hybrid Cooling Towers (3)	\$ 81,200,000	Attachment 1, Section 1
Noise Abatement	\$ 28,420,000	Attachment 1, Section 1
Circulating Water Pumps (3)	\$ 6,480,000	Attachment 1, Section 3
Recirculating Water Pumps (3)	\$ 13,200,000	Attachment 1, Section 3
Startup Pump (1)	\$ 2,160,000	Attachment 1, Section 3
<b>Unit 2</b>		
Linear Hybrid Cooling Towers (3)	\$ 81,200,000	Attachment 1, Section 1
Noise Abatement	\$ 28,420,000	Attachment 1, Section 1
Circulating Water Pumps (3)	\$ 6,480,000	Attachment 1, Section 3
Recirculating Water Pumps (3)	\$ 13,200,000	Attachment 1, Section 3
Startup Pump (1)	\$ 2,160,000	Attachment 1, Section 3
Subtotal	\$ 262,920,000	
<b>Tasks for Closed-Loop Cooling Implementation</b>		
Tunneling	\$ 113,935,000	Attachment 2, Section 1 (without spoils removal)
Spoils Removal	\$ 8,916,000	Attachment 2, Section 1
Construction / Installation		ENERCON Estimates Below
Civil Costs	\$ 18,455,000	(See Below)
Mechanical Costs	\$ 26,820,000	(See Below)
Electrical Costs	\$ 39,938,000	(See Below)
Power and Control Building	\$ 154,000	(See Below)
Field Service Testing, Commissioning, Startup and Training	\$ 1,000,000	ENERCON Estimate
Subtotal	\$ 209,218,000	
<b>Total Work Scope</b>		
Subtotal	\$ 491,646,000	
Recommended Contingency (25%)	\$ 122,911,500	DOE Planning Contingency (20-30%) <sup>1</sup>
<b>Recommended Engineering and Construction Budget</b>		<b>\$ 614,558,000</b>

1. United States Department of Energy. March 28, 1997. *Cost Estimating Guide*. Publication No. DOE G 430.1-1

**Construction / Installation Costs – Civil Estimate**

Construction Estimate

File Name: civil.est

Page: 1

Qty Craft Hours Unit Material Labor Equipment Total

Cooling tower basins and footings

Form work

2 uses

37296.00 ax@ 7533. SF 63,530.01 346,852.80 6,027.03 416,409.84

Reinforcing bar

Grade 60 bars, #3 to #6 bars

566.84 p6@ 7255. Ton 797,883.98 414,416.72 2,713.69 1,215,014.40

PVC schedule 40 pipe

3/4" (2.5cm) pipe

1509.00 w3@ 45.27 LF 677.24 1,614.63 45.72 2,337.59

Polyvinyl chloride water stop

Center bulb, 3/8" thick x 9" wide

2769.00 al@ 213.2 LF 20,533.24 10,632.96 111.87 31,278.07

Polyvinyl chloride water stop

3/8" thick x 6" wide

16788.00 al@ 1158. LF 74,488.36 57,750.72 678.24 132,917.31

J-type anchor bolts

3/4" diameter x 18" (46cm) long

1176.00 am@ 588.0 Ea 16,553.38 29,341.20 344.45 46,239.03

Miscellaneous Materials

300.00 ee@ 15.00 Ea 1,500.00 501.00 0.00 2,001.00

Placing concrete with a crane and bucket

Slabs on grade 6" (15 cm) or more

34816.40 bs@ 17547 CY 3,622,298.26 746,463.62 204,306.12 4,573,067.99

Placing concrete with a crane and bucket

Add for 4,000 PSI concrete

34816.40 --@ .0000 CY 296,176.15 0.00 0.00 296,176.15

\*\*Subtotal: Cooling Tower Basin

34356.7 4,893,640.61 1,607,573.65 214,227.12 6,715,441.38

Flume and catch basin

Placing concrete with a crane and bucket

Slabs on grade 6" (15 cm) or more

558.50 bs@ 281.4 CY 58,106.34 11,974.24 3,277.33 73,357.91

Placing concrete with a crane and bucket

Add for 4,000 PSI concrete

558.50 --@ .0000 CY 4,751.05 0.00 0.00 4,751.05

Slab-on-grade edge forms

7" to 12" (18cm to 31cm) high

990.00 av@ 73.26 LF 1,262.25 3,484.80 59.99 4,807.04



Construction Estimate

File Name: civil.est

Page: 2

Qty	Craft	Hours	Unit	Material	Labor	Equipment	Total
Placing concrete with a crane and bucket 12" (31cm) thick building walls							
50.00	bs@	40.90	CY	5,202.00	1,739.50	476.22	7,417.72
Placing concrete with a crane and bucket Add for 4,000 PSI concrete							
608.00	--@	.0000	CY	5,172.13	0.00	0.00	5,172.13
Polyvinyl chloride water stop Plain, 3/8" thick x 9" wide							
990.00	al@	76.23	LF	5,331.74	3,801.60	40.00	9,173.34
Combination section, W shapes and channels 30 to 65 lbs. per LF							
10.40	qm@	73.94	Ton	25,034.88	4,034.16	927.50	29,996.54
Galvanized steel grating 1-1/4" x 3/16", 9.1 lbs. per SF							
5026.50	qc@	266.4	SF	47,681.38	15,531.89	812.28	64,025.55
Steel vertical ladder, primed 20" (51cm) wide, caged							
25.00	qc@	15.95	VLF	2,086.00	928.75	50.00	3,064.75
**Subtotal: Flume and Catch Basin							
		828.2		154,627.78	41,494.94	5,643.32	201,766.03
Plant pump basins							
Condenser basin							
12" thick slab, placed with crane and bucket, wood shores Formwork							
9381.00	BV@	1022.	SF	16,840.77	39,400.20	757.98	56,998.96
12" thick slab, placed with crane and bucket, wood shores, 12' floor-to-floor height Concrete							
9381.00	T7@	469.0	SF	41,910.56	16,135.32	5,116.40	63,162.27
Footing and slab reinforcing Grade 60 bars, #3 to #6 bars							
56.29	p6@	720.5	Ton	79,233.80	41,153.62	269.48	120,656.91
Placing concrete with a crane and bucket Add for 4,000 PSI concrete							
347.44	--@	.0000	CY	2,955.60	0.00	0.00	2,955.60
Polyvinyl chloride water stop Plain, 3/8" thick x 9" wide							
396.00	al@	30.49	LF	2,132.70	1,520.64	16.00	3,669.34
Polyvinyl chloride water stop Plain, 3/8" thick x 9" wide							
200.00	al@	15.40	LF	1,077.12	768.00	8.08	1,853.20
12" concrete walls with two mats of No. 6's at 8" on center, each way, 40' high Reinforcing steel							
792.00	RI@	2344.	LF	88,054.56	93,614.40	4,055.59	185,724.55

Construction Estimate

File Name: civil.est

Page: 3

Qty	Craft	Hours	Unit	Material	Labor	Equipment	Total
12" concrete walls with two mats of No. 6's at 8" on center, each way, 40' high							
Forms							
792.00	B2@	3421.	LF	33,363.79	133,531.20	5,919.41	172,814.40
12" concrete walls with two mats of No. 6's at 8" on center, each way, 40' high							
Concrete							
792.00	B3@	2090.	LF	81,591.84	76,404.24	15,918.41	173,914.49
Cooling tower return basin							
12" thick slab, placed with crane and bucket, wood shores							
Formwork							
8242.50	BV@	898.4	SF	14,796.94	34,618.50	665.99	50,081.43
12" thick slab, placed with crane and bucket, wood shores, 12' floor-to-floor height							
Concrete							
8242.50	T7@	412.1	SF	36,824.19	14,177.10	4,495.46	55,496.75
Footing and slab reinforcing							
Grade 60 bars, #3 to #6 bars							
49.46	p6@	633.0	Ton	69,619.90	36,160.21	236.78	106,016.89
Placing concrete with a crane and bucket							
Add for 4,000 PSI concrete							
305.28	--@	.0000	CY	2,596.96	0.00	0.00	2,596.96
Polyvinyl chloride water stop							
Plain, 3/8" thick x 9" wide							
420.00	al@	32.34	LF	2,261.95	1,612.80	16.97	3,891.72
Polyvinyl chloride water stop							
Plain, 3/8" thick x 9" wide							
100.00	al@	7.700	LF	538.56	384.00	4.04	926.60
12" concrete walls with two mats of No. 6's at 8" on center, each way, 25' high							
Reinforcing steel							
430.00	RI@	1272.	LF	47,807.40	50,826.00	2,201.90	100,835.30
12" concrete walls with two mats of No. 6's at 8" on center, each way, 25' high							
Forms							
430.00	B2@	1857.	LF	18,114.18	72,498.00	3,213.82	93,826.00
12" concrete walls with two mats of No. 6's at 8" on center, each way, 25' high							
Concrete							
430.00	B3@	1135.	LF	44,298.60	41,482.10	8,642.57	94,423.27
Combination section, W shapes and channels							
100 to 500 lbs. per LF							
351.25	qm@	375.8	Ton	512,333.25	20,505.98	4,718.34	537,557.57
Galvanized steel grating							
1-3/4" x 3/16", 12.5 lbs. per SF							
17623.50	qc@	1251.	SF	222,902.03	72,785.06	3,915.94	299,603.02
Misc. components							
5000.00	--@	.0000	Ea	8,750.00	0.00	0.00	8,750.00

Construction Estimate

File Name: civil.est

Page: 4

Qty	Craft	Hours	Unit	Material	Labor	Equipment	Total
**Subtotal: Plant basins							
		17991.0		1,328,004.69	747,577.36	60,173.17	2,135,755.22

Plume abatement booster pump

Placing concrete with a crane and bucket

Slabs on grade 6" (15 cm) or more

74.00	bs@	37.29	CY	7,698.96	1,586.56	434.24	9,719.76
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Pre-engineered metal buildings - 14' eave height

40 x 100, 4,000 SF (372m2)

1.00	qi@	280.0	Ea	9,159.60	15,340.00	2,403.80	26,903.40
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Valve Pit

12" concrete walls with two mats of No. 6's at 8" on center, each way, 30' high  
Reinforcing steel

3600.00	RI@	532.8	SF	20,049.12	21,276.00	909.00	42,234.12
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12" concrete walls with two mats of No. 6's at 8" on center, each way, 30' high  
Forms

3600.00	B2@	777.6	SF	7,564.32	30,348.00	1,345.32	39,257.64
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12" concrete walls with two mats of No. 6's at 8" on center, each way, 30' high  
Concrete

3600.00	B3@	475.2	SF	18,470.16	17,352.00	3,636.00	39,458.16
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Placing concrete with a crane and bucket

Add for 4,000 PSI concrete

133.33	--@	.0000	CY	1,134.21	0.00	0.00	1,134.21
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Placing concrete with a crane and bucket

Slabs on grade 6" (15 cm) or more

32.00	bs@	16.12	CY	3,329.28	686.08	187.78	4,203.14
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Placing concrete with a crane and bucket

Add for 4,000 PSI concrete

32.00	--@	.0000	CY	272.22	0.00	0.00	272.22
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Footing and slab reinforcing

Grade 60 bars, #3 to #6 bars

5.10	p6@	65.28	Ton	7,178.76	3,728.61	24.42	10,931.79
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Total Manhours, Material, Labor, and Equipment:

55360.2		6,451,129.71	2,486,963.19	288,984.17	9,227,077.07
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Construction Estimate

File Name: civil.est

Page: 8

Qty	Craft	Hours	Unit	Material	Labor	Equipment	Total
Subtotal:							9,227,077.07

Estimate Total: 9,227,077.07

**Construction / Installation Costs – Mechanical Estimate**

Construction Estimate

File Name: mechanical.est

Page: 1

Qty	Craft	Hours	Unit	Material	Labor	Equipment	Total
Cooling Tower and Pump basin piping							
Piping cost includes cost for miscellaneous ells and tees							
Seamless welded steel pipe							
144" (366cm)							
1814.00	xw@	26121	LF	3,904,090.80	1,199,961.00	555,138.42	5,659,190.22
Coal tar epoxy coating for pipe							
144" (366cm) wrap							
1842.00	--@	.0000	LF	177,926.15	0.00	0.00	177,926.15
Cement coating (1" to 2") for pipe							
144" (366cm) coating							
1842.00	--@	.0000	LF	283,704.84	0.00	0.00	283,704.84
Seamless welded steel pipe							
120" (305cm),							
910.00	xw@	8008.	LF	1,633,632.00	367,913.00	170,033.50	2,171,578.50
Coal tar epoxy coating for pipe							
120" (305cm) wrap							
910.00	--@	.0000	LF	73,234.98	0.00	0.00	73,234.98
Cement coating (1" to 2") for pipe							
120" (305cm) coating							
910.00	--@	.0000	LF	116,953.20	0.00	0.00	116,953.20
Seamless welded steel pipe							
96" (244cm)							
336.00	xx@	1612.	LF	479,808.00	74,222.40	31,865.90	585,896.30
Coal tar epoxy coating for pipe							
96" (244cm) wrap							
336.00	--@	.0000	LF	21,625.63	0.00	0.00	21,625.63
Cement coating (1" to 2") for pipe							
96" (244cm) coating							
336.00	--@	.0000	LF	34,614.72	0.00	0.00	34,614.72
Seamless welded steel pipe							
84" (213cm)							
224.00	xw@	985.6	LF	281,030.40	45,270.40	20,972.45	347,273.25
Coal tar epoxy coating for pipe							
84" (213cm) wrap							
224.00	--@	.0000	LF	12,612.10	0.00	0.00	12,612.10

**Construction Estimate**

File Name: mechanical.est

Page: 2

Qty	Craft	Hours	Unit	Material	Labor	Equipment	Total
Cement coating (1" to 2") for pipe							
84" (213cm) coating							
224.00	--@	.0000	LF	20,106.24	0.00	0.00	20,106.24
Seamless welded steel pipe							
72" (183cm)							
224.00	xw@	492.8	LF	154,452.48	22,646.40	10,474.91	187,573.79
Coal tar epoxy coating for pipe							
72" (183cm) wrap							
224.00	--@	.0000	LF	10,807.10	0.00	0.00	10,807.10
Cement coating (1" to 2") for pipe							
72" (183cm) coating							
224.00	--@	.0000	LF	17,227.39	0.00	0.00	17,227.39
Seamless welded steel pipe							
54" (137cm)							
336.00	xv@	846.7	LF	124,064.64	38,908.80	15,135.46	178,108.90
Coal tar epoxy coating for pipe							
54" (137cm) wrap							
336.00	--@	.0000	LF	12,166.56	0.00	0.00	12,166.56
Cement coating (1" to 2") for pipe							
54" (137cm) coating							
336.00	--@	.0000	LF	19,397.95	0.00	0.00	19,397.95
Seamless welded steel pipe							
30" (76cm)							
2000.00	xv@	2940.	LF	238,680.00	135,060.00	52,520.00	426,260.00
Coal tar epoxy coating for pipe							
30" (76cm) wrap							
2000.00	--@	.0000	LF	16,524.00	0.00	0.00	16,524.00
Cement coating (1" to 2") for pipe							
30" (76cm) coating							
2000.00	--@	.0000	LF	64,056.00	0.00	0.00	64,056.00
30" Butterfly							
45.00	nn@	1215.	Ea	562,500.00	61,110.00	5,090.40	628,700.40
Expansion joints							
30" riser including rod restraints							
45.00	pp@	90.00	Ea	232,380.00	3,658.50	0.00	236,038.50
30" flanges							
180.00	pp@	720.0	Ea	135,000.00	29,268.00	7,804.80	172,072.80

Construction Estimate

File Name: mechanical.est

Page: 3

Qty	Craft	Hours	Unit	Material	Labor	Equipment	Total
144" flanges							
10.00	pp@	160.0	Ea	75,000.00	6,504.00	1,740.00	83,244.00
144" expansion joint, includes retaining rings and control assemblies							
2.00	pp@	32.00	Ea	37,490.00	1,300.80	112.00	38,902.80
144" Butterfly Valves							
2.00	pp@	24.00	Ea	450,000.00	975.60	200.00	451,175.60
84" Check Valves							
3.00	pp@	36.00	Ea	255,000.00	1,463.40	300.00	256,763.40
48" Butterfly							
1.00	nn@	27.00	Ea	15,500.00	1,358.00	113.12	16,971.12
Make-up Water Pump							
Vertical Turbine Pump							
38,000 GPM @ 6 ft-head							
1.00	pb@	15.00	Ea	178,400.00	643.40	130.00	179,173.40
Plume Abatement Booster Pump							
Electric motors, AC, three phase, 460 volt							
200 HP motor							
12.00	lk@	60.00	Ea	94,860.00	3,374.40	12.12	98,246.52
200 HP pump							
24,000 GPM @ 26 ft-head							
12.00	pj@	288.0	Ea	458,400.00	11,851.20	808.44	471,059.64
Steel AWWA standard weight water distribution pipe, cement lined, 20' lengths							
36" (91cm), 3/8" wall							
50.00	tq@	55.00	LF	12,393.00	2,215.50	423.19	15,031.69
60" flange							
6.00	pp@	144.0	Ea	90,000.00	5,853.60	300.00	96,153.60
Seamless welded steel pipe - 5/16" to 1/2" wall thickness							
60" (152cm), 1/2" wall pipe							
300.00	xv@	882.0	LF	137,700.00	40,530.00	15,786.30	194,016.30
Vertical turbine pumps, stainless steel							
277,000 GPM 38' head							
4.00	pj@	480.0	Ea -		19,752.00	482.32	20,234.30
Vertical turbine pumps, stainless steel							
277,000 GPM 120' head							
3.00	pj@	360.0	Ea -		14,814.00	361.74	15,175.70



Construction Estimate

File Name: mechanical.est

Page: 4

Qty	Craft	Hours	Unit	Material	Labor	Equipment	Total
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Total Manhours, Material, Labor, and Equipment:

44755.5				10,431,338.18	2,088,654.40	889,805.07	13,409,797.65
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							Subtotal:	13,409,797.65
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							Estimate Total:	13,409,797.65
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**Construction / Installation Costs – Electrical Estimate**

Construction Estimate

File Name: electrical.est

Page: 1

Qty	Craft	Hours	Unit	Material	Labor	Equipment	Total
<b>Switchyard to Cooling Tower Distribution Building</b>							
15,000 volt cable, on poles							
500 MCM							
78.40	lu@	3136.	MLF	1,319,472.00	173,185.60	22,804.99	1,515,462.59
<b>Cooling Tower Power and Control</b>							
Outdoor Circuit Breaker							
2.00	ll@	10.00	Ea	30,000.00	382.60	0.00	30,382.60
13.8kv/480v Transformer							
2.00	ln@	48.00	Ea	1,500,000.00	2,216.00	100.00	1,502,316.00
600 volt THW copper feeder wire							
500 MCM, type THW							
2.10	lp@	54.60	MLF	28,274.40	3,013.50	11.58	31,299.48
480 volt load center							
1.00	ln@	24.00	Ea	40,000.00	1,108.00	0.00	41,108.00
600 volt THW copper feeder wire							
500 MCM, type THW							
0.75	lp@	19.50	MLF	10,098.00	1,076.25	4.14	11,178.39
Unassembled panelboards - Main breaker, 3 phase, 480 volt							
400 amp, 42 breaker spaces							
2.00	lk@	8.000	Ea	4,182.00	449.80	1.62	4,633.42
Panel mounted molded case breakers - Type WRI, 600 volt, 3 pole							
125 to 400 amp, type LBB							
50.00	lk@	87.50	Ea	85,680.00	4,920.00	17.68	90,617.68
Branch circuit cable							
300 MCM							
127.10	lp@	2923.	MLF	1,073,435.76	161,417.00	620.03	1,235,472.79
Louver bottom straight cable tray							
30" (76cm)							
3294.00	lk@	658.8	LF	77,949.22	37,057.50	133.08	115,139.79
Bailey INFI-90 Controller							
Cooling Tower and Pump control							
2.00	lr@	120.0	Ea	110,000.00	5,570.00	200.00	115,770.00
Louver bottom cable tray fittings - Horizontal elbow, 90 degree							
30" (76cm)							
6.00	lk@	6.000	Ea	1,046.52	337.38	1.21	1,385.11



**Construction Estimate**

File Name: electrical.est

Page: 2

Qty	Craft	Hours	Unit	Material	Labor	Equipment	Total
Louver bottom cable tray fittings - Inside vertical riser, 90 degree 30" (76cm)							
6.00	lk@	6.000	Ea	1,107.72	337.38	1.21	1,446.31
Louver bottom cable tray fittings - Outside vertical riser, 90 degree 30" (76cm)							
6.00	lk@	6.000	Ea	1,107.72	337.38	1.21	1,446.31
Structural tubing, square 8" x 8", 20 to 60 lbs. per LF							
2.40	qm@	19.20	Ton	5,654.88	1,047.60	240.95	6,943.43
Structural tubing, square 4" x 4", 10 to 22 lbs. per LF							
0.66	qm@	6.600	Ton	1,501.24	360.10	82.66	1,943.99
600 volt copper wire - Single stranded conductor #12 AWG, type THW							
127.00	lp@	889.0	MLF	26,814.78	49,085.50	188.56	76,088.84
Louver bottom straight cable tray 24" (61cm)							
6588.00	lk@	1152.	LF	142,458.91	64,825.92	266.16	207,550.99
Plume Abatement Booster Pump							
Pouring concrete directly from a chute Continuous duct							
125.00	bq@	50.00	CY	13,005.00	2,076.25	71.96	15,153.21
Rigid galvanized steel conduit 6" RSC							
5952.00	lp@	1785.	LF	415,866.24	98,565.12	360.69	514,792.05
Electrical handholes, listed by interior dimensions, precast 36" x 36" x 48"							
3.00	bz@	4.500	Ea	1,848.24	205.92	71.51	2,125.67
Rigid galvanized steel conduit - RSC including supports 3-1/2" RSC							
200.00	lp@	32.00	LF	4,120.80	1,766.00	6.06	5,892.86
Louver bottom straight cable tray 24" (61cm)							
100.00	lk@	17.50	LF	2,162.40	984.00	4.04	3,150.44
Round tapered aluminum light poles with square mounting base 15' high, heavy duty							
4.00	L2@	3.600	Ea	4,720.00	132.40	0.00	4,852.40

Construction Estimate

File Name: electrical.est

Page: 3

Qty	Craft	Hours	Unit	Material	Labor	Equipment	Total
HID pole-mounted floodlights with lamp base horizontal without poles							
1000W Hi pres sodium							
4.00	L1@	2.800	Ea	4,000.00	103.00	0.00	4,103.00
Power cable, stranded, single conductor, copper							
# 12 AWG, XLP (XHHW)							
13.10	lp@	91.70	MLF	3,901.70	5,063.15	19.45	8,984.30
Type USE underground feeder and branch circuit cable							
350 MCM, type USE							
52.40	lp@	1257.	MLF	513,635.28	69,430.00	266.74	583,332.02
Power Transformer							
1.00	1l@	48.00	Ea	650,000.00	1,836.00	100.00	651,936.00
Shielded 15,000 volt cable, on poles							
350 MCM							
20.00	lu@	720.0	MLF	259,080.00	39,760.00	5,231.80	304,071.80
Shielded 5,000 volt cable							
#1/0 AWG							
0.10	lp@	2.200	MLF	448.80	121.50	0.47	570.77
13.8kv/480v Transformer							
2.00	ln@	48.00	Ea	1,500,000.00	2,216.00	100.00	1,502,316.00
600 volt THHN copper feeder wire							
#500 MCM, type THHN							
24.00	lp@	624.0	MLF	328,032.00	34,440.00	132.35	362,604.35
Unassembled panelboards - Main breaker, 3 phase, 480 volt							
500 amp, 42 breaker spaces							
2.00	1k@	8.000	Ea	5,182.00	449.80	1.62	5,633.42
Panel mounted molded case breakers - Type WRI, 600 volt, 3 pole							
300 to 600 amp, type LC							
12.00	1k@	24.00	Ea	23,011.20	1,350.00	4.85	24,366.05
Transformer 480v to 208/120v							
1.00	1l@	12.00	Ea	10,000.00	459.00	0.00	10,459.00
Unassembled panelboards - 3-wire main lugs only, 1 phase, 120/240 volt							
400 amp, 42 circuits							
1.00	1k@	4.000	Ea	486.54	224.90	0.81	712.25
Cooling Tower Return Pump							
Shielded 15,000 volt cable, on poles							
500 MCM							
300.00	lu@	12000	MLF	5,049,000.00	662,700.00	87,264.00	5,798,964.00

Construction Estimate

File Name: electrical.est

Page: 4

Qty	Craft	Hours	Unit	Material	Labor	Equipment	Total
Transformer							
1.00	1l@	100.0	Ea	3,000,000.00	3,825.00	1,000.00	3,004,825.00
Pouring concrete directly from a chute							
Continuous duct							
264.00	bq@	105.6	CY	27,466.56	4,385.04	151.98	32,003.58
Rigid galvanized steel conduit							
6" RSC							
16800.00	lp@	5040.	LF	1,173,816.00	278,208.00	1,018.08	1,453,042.08
13.8kv Switchgear							
3.00	1l@	144.0	Ea	450,000.00	5,508.00	300.00	455,808.00
Rigid galvanized steel conduit - RSC including supports							
3-1/2" RSC							
1000.00	lp@	160.0	LF	20,604.00	8,830.00	30.30	29,464.30
Pouring concrete directly from a chute							
Continuous duct							
125.00	bq@	50.00	CY	13,005.00	2,076.25	71.96	15,153.21
Electrical handholes, listed by interior dimensions, precast							
24" x 24" x 30"							
3.00	bz@	3.750	Ea	853.74	171.60	59.69	1,085.03
Circulating Water Pumps							
Branch circuit cable							
500 MCM							
6.00	lp@	156.0	MLF	79,560.00	8,610.00	33.09	88,203.09
Rigid galvanized steel conduit - RSC including supports							
3-1/2" RSC							
600.00	lp@	96.00	LF	12,362.40	5,298.00	18.18	17,678.58
Pouring concrete directly from a chute							
Continuous duct							
600.00	bq@	240.0	CY	62,424.00	9,966.00	345.42	72,735.42
Electrical handholes, listed by interior dimensions, precast							
24" x 24" x 30"							
6.00	bz@	7.500	Ea	1,707.48	343.20	119.38	2,170.06
NEMA class 1 surface or flush mounted screw cover pull boxes							
12 x 12 x 6							
24.00	L1@	14.40	Ea	1,464.00	529.68	0.00	1,993.68



Construction Estimate

File Name: electrical.est

Page: 5

Qty	Craft	Hours	Unit	Material	Labor	Equipment	Total
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Panels only for JIC enclosures

10.87 x 10.87

12.00	L1@	.7200	Ea	134.40	26.52	0.00	160.92
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Weatherproof switches, 120 volt, 20 amp

3 way, exposed installation

12.00	1k@	4.200	Ea	91.31	236.16	0.85	328.32
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Total Manhours, Material, Labor, and Equipment:

32033.1	18,090,772.24	1,756,624.00	121,460.34	19,968,856.58
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Subtotal:	19,968,856.58
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Estimate Total:	19,968,856.58
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**Construction / Installation Costs – Power and Control Building Estimate**

Construction Estimate

File Name: Power and Control.est

Page: 1

Qty	Craft	Hours	Unit	Material	Labor	Equipment	Total
<b>Power and Control Building</b>							
Placing concrete with a crane and bucket							
Stairs on grade							
148.00	bs@	541.6	CY	15,397.92	23,043.60	6,308.06	44,749.58
Footing and slab reinforcing							
Grade 60 bars, #3 to #6 bars							
12.00	p6@	153.6	Ton	16,891.20	8,630.40	57.45	25,579.05
Pre-engineered metal buildings - 14' eave height							
80 x 100, 8,000 SF (744m2)							
1.00	qi@	519.0	Ea	16,932.00	28,440.00	4,454.10	49,826.10
Power roof ventilators - Belt driven							
21,600 CFM, 40" x 40" damper							
2.00	nz@	25.00	Ea	6,650.40	1,295.00	15.17	7,960.57
Fluorescent fixtures - Drop opal lens, 2' x 4'							
Four 40 watt lamps							
50.00	lp@	100.0	Ea	9,996.00	5,520.00	21.21	15,537.21
600 volt copper wire - Single solid conductor							
# 12 AWG, type THW							
7.50	lp@	52.50	MLF	1,377.00	2,898.75	11.14	4,286.89
Electric metallic tube (EMT) conduit							
1/2" with couplings							
500.00	lp@	16.50	LF	249.90	910.00	5.05	1,164.95
Rigid steel conduit installed in slabs and masonry							
1/2" conduit with couplings							
100.00	lp@	4.000	LF	167.28	221.00	1.01	389.29
Rigid steel conduit installed in slabs and masonry							
3/4" conduit with couplings							
100.00	lp@	5.000	LF	212.16	276.00	1.01	489.17
PVC thin wall conduit in a concrete encased duct bank							
4" schedule 40-EB with coupling							
600.00	ll@	24.00	LF	1,689.12	1,110.00	0.00	2,799.12
Switches in 1-1/2" deep handy boxes with handy box covers							
2-pole 15 amp ivory							
5.00	L1@	2.400	Ea	37.45	88.25	0.00	125.70
Switches in 1-1/2" deep handy boxes with handy box covers							
4-way 15 amp ivory							
4.00	L1@	2.320	Ea	44.80	85.32	0.00	130.12

Construction Estimate

File Name: Power and Control.est

Page: 2

Qty	Craft	Hours	Unit	Material	Labor	Equipment	Total
3" octagon boxes, 1-1/2" deep except pancake box							
3-0 1/2" KO							
10.00	L1@	1.500	Ea	32.50	55.20	0.00	87.70
Switch boxes, square corners, non-gangable, for MC							
2" deep with ears							
25.00	L1@	3.750	Ea	112.75	138.00	0.00	250.75
Total Manhours, Material, Labor, and Equipment:							
		1451.3		69,790.48	72,711.52	10,874.19	153,376.19
Subtotal:							153,376.19
Estimate Total:							153,376.19

Table 4-2 Annual Operations Activities and Cost Estimate

	<b>Activity Description</b>	<b>Group</b>	<b>Est. Cost</b>
Daily	Check fans, motors, driveshafts, gear reducers Check gear reducer oil level Check electrical substation, transformers, switchgear Monitor local control panel and alarm displays Check water level in cold water basin and hot water distribution system Check booster pumps and associated instrumentation Sample water quality	Operations	
Cost Basis	Labor - 8 hrs/day X 365 days		\$176,000
Weekly	Inspect hot water distribution system Inspect fill for fouling Check gear reducer for leakage Adjust water quality	Operations	
Cost Basis	Labor - 40 hrs/week X 52 weeks		\$125,000
<b>Annual Operations Cost Estimate</b>			<b>\$301,000</b>

Notes:

Labor cost based on 2009 estimate of \$60/hr; includes wages and benefits.

Table 4-3 Annual Maintenance Activities and Cost Estimate

	Activity Description	Group	Est. Cost
Monthly	Inspect drift eliminators and fill for clogging Check gear reducer oil seals, oil level, and oil condition	Maintenance	
Periodic (Quarterly estimated)	Clean and repaint fans and drivers, drift eliminators, fill, hot water distribution system Rebalance fans and driveshafts Lighting inspection or replacement	Maintenance	
Semi-annual Inspection	Inspect keys, keyways, set screws & tighten bolts for fans and drivers Change oil and check vent condition for gear reducers Check fan blade clearances Check for leakage in fill, basin and hot water distribution system Inspect general condition and repair as necessary all tower components including cranes and hoists	Maintenance	
Annual Inspection and Corrective Maintenance	Inspect general condition of basin, suction screen and tower casing Inspect/repair fans and drivers, and tower access components, including stairs, ladders, walkways, doors, handrails Transformer Inspection Starting at year 16, replacement of fan blades, fan motors, fan gearbox, fill, drift eliminators	Maintenance	
Cost Basis	Labor - 2 Additional Workers X 40 hrs/week X 52 weeks		\$500,000
Cost Basis	Material - Equipment Replacement (Years 1 - 5)		\$250,000
	Material - Equipment Replacement (Years 6 - 15)		\$750,000
	Material - Equipment Replacement (Years 16 - 20)		\$1,750,000
<b>Annual Maintenance Cost Estimate (Years 1 - 5)</b>			<b>\$750,000</b>
<b>Annual Maintenance Cost Estimate (Years 6 - 15)</b>			<b>\$1,250,000</b>
<b>Annual Maintenance Cost Estimate (Years 16 - 20)</b>			<b>\$2,250,000</b>

Notes:

Labor cost based on 2009 estimate of \$60/hr; includes wages and benefits.

Based on vendor (SPX) estimates/historical data



**Summary of Engineering Scope for Conversion to Closed-Loop Cooling****Phase 1: Initial Analyses and Studies Required for Issue of Design and Contract Specifications**

- Intake flow analysis
- Electrical distribution analysis
- Circulating water flow analysis
- Engineering support for permit applications
- Heat load and cooling selection analysis

**Phase 2: Prepare and Issue Contract Specifications and Preliminary Design Drawings for Procurement**

- Tunneling specification
- Circulating water piping and foundations specification
- Circulating water reservoir (hot and cold water basin) specification
- Motor control centers and substation specification
- Cooling tower and control system specification
- Electrical distribution specification
- Booster pump and motor specification
- Circulating water pump and motor specification
- Recirculating water pump and motor specification
- Cooling tower makeup and blowdown design
- Relocation of security fence design
- Miscellaneous specifications and designs

**Phase 3: Complete and Issue Design Modification Packages, Calculations, Drawings, and Construction Work Packages**

- Site preparation and excavation packages
- Temporary utilities package
- Pumping station packages
- Cooling tower electrical packages
- Cooling tower erection package
- Piping installation packages
- Security relocation package

**Phase 4: Support Construction, As-Built Drawings, and Design Closeout**

- Construction support and problem resolution
- Construction walkdown and as-built drawings
- Package closure and facility turnover
- Vendor interface